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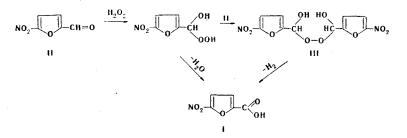
G. D. Krapivin, L. A. Badovskaya, and V. G. Kul'nevich

5-Nitrofuran-2-carboxylic acid was obtained in quantitative yield by oxidation of 5-nitrofurfural with hydrogen peroxide and decomposition of the intermediate 5-nitrofurfural  $\alpha$ -hydroxyhydroperoxide. The mechanism of the reaction is discussed.

Several methods for the preparation of 5-nitrofuran-2-carboxylic acid (I) are known: by oxidation of 5-nitrofurfural diacetate with potassium dichromate [1, 2] and by nitration of pyromucic acid ester [3]. The most widely used method [2] has disadvantages – low yields of acid I (52%) and the time required to carry out the reaction.

The methods that we propose are simple to execute and give a high-purity product in quantitative yields. Acid I was obtained by oxidation of 5-nitrofurfural (II) with 25-35%  $H_2O_2$  or by decomposition of 5-nitrofurfural  $\alpha$ -hydroxyhydroperoxide (III) in water. Hydroxyhydroperoxide III was obtained by oxidation of II in dioxane with 70-75% hydrogen peroxide. The reaction times in both cases do not exceed 3 h, the products are obtained in 90-100% yields and do not contain any impurities, inasmuch as the oxidizing agent is decomposed to water, and the starting materials react completely.

The mechanism of the formation of I from II was studied kinetically and from the intermediates by chromatography [4]. The reaction proceeds through a step involving the formation of 5-nitrofurfural hydroxyperoxides (see the reaction scheme below), and the formation of acid I through both a dihydroxyperoxide and hydroxyhydroperoxide III is possible. The latter is confirmed by the synthesis of I from hydroxyhydroperoxide III.



The proposed methods can be used as preparative methods and can be realized in large volumes. Acid I obtained by this method has 99.9% purity and is stable on storage for more than a year.

## EXPERIMENTAL

The IR spectra of mineral oil suspensions of the compounds were recorded with a UR-10 spectrometer. The UV spectra were recorded with a Spektromom-203 spectrophotometer (Hungary). Thin-layer chromatography (TLC) was carried out on Silufol plates (Czechoslovakian SSR) in toluene-ethanol (20:3), and paper chromatography was carried out with Filtrak No. 12 paper (German Democratic Republic) in butanol saturated with formic acid and water (9:1:14). The developers were solutions of 2,4-dinitrophenylhydrazine and Bromphenol Blue.

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The nitrofurfural (II) used for the oxidation was obtained by the method in [3] and did not require prior purification. The syntheses of acid I were carried out until the starting furfural II was completely consumed:  $R_f 0.54$  (TLC) and 0.86 [paper chromatography (PC].

<u>5-Nitrofuran-2-carboxylic Acid (I) from 5-Nitrofurfural (II)</u>. A 10-g (0.071 mole) sample of II was dissolved by heating in 2-3 ml of dioxane, and 8.6 ml (0.071 mole) of 28% H<sub>2</sub>O<sub>2</sub> was added to the resulting solution at 70° with stirring. After 1.5-2 h, the mixture was cooled, and the resulting precipitate was removed by filtration, washed with a small amount of water to remove traces of H<sub>2</sub>O<sub>2</sub>, and air dried to give 11 g (98%) of acid I as colorless crystals with mp 184°. UV spectrum (ethanol),  $\lambda_{max}$ , nm (log  $\epsilon$ ): 213 (4.04) and 310 (4.05). According to [3, 6], this compound has mp 184-185° and the following UV spectrum [ $\lambda_{max}$ , nm (log  $\epsilon$ )] 213 (4.03) and 310 (4.04). The IR spectrum was identical to the spectrum of a reference spot [3]; R<sub>f</sub> 0.16 (TLC) and 0.80 (PC).

<u>5-Nitrofuran-2-carboxylic Acid (I) from 5-Nitrofurfural  $\alpha$ -Hydroxyhydroperoxide (III). A 4.76-g sample of III in 10 ml of water was heated with stirring at 70° for 2-3 h, after which the precipitated crystals were worked up as in the preceding experiment to give 4.0 g (93%) of a product with mp 184°. The UV and IR spectra were identical to the spectra of a reference spot.</u>

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