Appl Microbiol Biotechnol (1990) 34:57-62
 Applied Microbiology
 Biotechnology © Springer-Verlag 1990

Alkaline serine protease produced from citric acid by *Bacillus alealophilus* **subsp,** *halodurans* **KP 1239**

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Received 2 February 1990/Accepted 11 May 1990

Summary. Maximum production of alkaline serine protease by *Bacillus alcalophilus* subsp, *halodurans* KP 1239 was achieved after 24 h cultivation, at an initial pH of 7.6, on a medium containing 1.0% sodium citrate, 0.3% yeast extract, and 0.3% KH_2PO_4 . The enzyme was purified to crystalline form from culture broth. The enzyme was most active at 60° C and at pH 11.5. The molecular weight, isoelectric point and sedimentation coefficient in water at 20°C were estimated as 29000, 8.8 and 3.3S, respectively. The N-terminal amino acid sequence was Ala-Gln-Ser-Val-Pro-Trp-Gly-Ile-Ser-Arg-Val-Gln-Ala-Pro-Ala-Ala-His-Asn-Arg-Gly-. The enzyme shared its antigenic determinants with *B. alcalophilus* ATCC 21522 serine protease, but not with the subtilisins Carlsberg and BPN'.

Introduction

Serine alkaline protease produced by alkalophilic *Bacillus* strains are much more active and stable at considerably higher pH than the subtilisins Carlsberg and BPN' (EC 3.4.21.14) (Ward 1983). Complex media with high alkalinity are used for eminent protease production by these bacilli (Aunstrup et al. 1972; Horikoshi and Akiba 1982; Tsuchida et al. 1986; Fujiwara and Yamamoto 1987; Takami et al. 1989). In 1982, we isolated a strain (KP 1239) of *B. alcalophilus* subsp, *halodurans,* which produced a serine protease able to function most actively at pH 11.5. In the present study, the enzyme production by strain KP 1239 and characterization of the enzyme are reported.

Materials and methods

Screening. Soil samples (each 0.1 g) collected around this University and in the vicinities of Asahi (Osaka) and Shimogamo (Kyoto) were added to test tubes $(1.8 \times 18 \text{ cm})$, each containing 5 ml medium I $[0.3\%$ (w/v) KH₂PO₄, 0.2% yeast extract, 1.0% casein, 0.2% peptone, 0.002% $MgSO₄·7H₂O$, 0.005% FeSO₄·7H₂O, 0.0002% MnCl₂.4H₂O, 0.0001% Na₂MoO₄.2H₂O, 0.002% $CaCl₂·2H₂O$ and 1% Na₂CO₃ (pH 10.3 after autoclaving; Boyer et al. 1973)], and incubated for 48 h at 37° C with the tubes leaning at an angle of about 10% After one more enrichment of cultivation on medium I, 120 cultures were obtained by streaking the samples on medium I agar (3%) plates followed by incubation for 18 h at 37° C. Cells of each isolate, grown for 18 h at 37° C on a medium I agar slant (8 ml/tube), were suspended in 5 ml of 0.85% NaC1, inoculated to an absorbance at 660 nm $(A₆₆₀)$ of 0.02-0.03 in a test tube containing 5 ml medium I, and shaken at 37° C for 8 h at 110 oscillations/min (6.5-cm amplitude) on a reciprocal shaker. The culture was centrifuged (6°C, 30 min, 8000 g), and the supernatant was assayed for protease. Of 120 cultures, 11 with protease activity were streaked again on medium I plates. Among 132 colonies selected, protease production exceeded 3.11 units (U)/ml culture with 43 strains that included KP 1239, KP 1241, KP 1242 and KP 1243 producing 3.48, 3.11, 3.70 and 3.59 U/ml, respectively. These four strains all were derived from soils around this University.

Strain KP 1239. Strain KP 1239, which grew at 24°-53°C and best at 45°C on medium II [0.3% KH_2PO_4 , 0.5% NaHCO₃, 0.5% peptone and 0.5% yeast extract (pH 8.3)], was assigned to a strain of *B. alcalophilus* subsp, *halodurans* (Boyer et al. 1973; Claus and Berkeley 1986). The motile, amylolytic, proteolytic, rod-shaped vegetative cells (0.9-1.2 \times 10-15 µm) were positive to Gram, catalase, and oxidase reactions, and produced terminally swollen sporangia with oval spores (0.9-1.2 × 1.2-1.3 µm) after 18 h growth at 37°C on medium I1. The initial growth pH range was from 6.5 **to** 10.1 (optimum at pH 8.8) on medium II. The microbe grew on medium II with 12% NaC1, but not with 15% NaC1 or 0.02% NaN₃. The DNA (Miura 1967) showed 42.0 mol% of guanine/ cytosine (GC) content (Marmur and Doty 1962). The following properties were also established: anaerobic growth on medium II containing 0.1% glucose; negative urease reaction; $NO₃^-$ reduction to $\overline{NO_2}$ without N_2 evolution; negative Voges-Proskauer reaction; negative methyl red test; no indole formation; no reduction of methylene blue; acid production from glucose, fructose, sucrose, mannitol, arabinose, salicin, sorbitol, lactose, glycerol, maltose and soluble starch; no acid formation from xylose; no gas produced from the above sugars; citrate assimilation on Christensen medium supplemented with 0.45 M KC!. All the properties presented above were identical with those of strains KP 1241, KP 1242 and KP 1243.

Enzyme assay. The mixture (2.5 ml) containing 44 mM borate-NaOH (pH 10.0), 0.5% casein and enzyme (0.5 ml, 0.1-0.3 U) was incubated at 37° C for 2-10 min, mixed with 1 ml of 1.5 M trichloroacetic acid/0.525 M acetic acid/0.35 M sodium acetate, and heated at 60 $^{\circ}$ C for 10 min prior to centrifugation. The A_{275} (1-cm light path) of the supernatant was measured and converted to the amount of tyrosine equivalent (Takii et al. 1987). One unit (U) of enzyme activity was defined as the amount of enzyme releasing 1 umol tyrosine equivalent/min. Protein was assessed by the method of Lowry et al. (1951) with bovine serum albumin as the standard.

Enzyme purification. Cells of *B. alcalophilus* subsp, *halodurans* KP 1239, grown at 37°C for 18 h on an agar slant of medium III [0.1% $(NH_4)_2SO_4$, 0.1% yeast extract, 0.02% KCl and 0.02% $MgSO₄·7H₂O$ (pH 8.5)], were suspended in 5 ml of 0.85% NaCl, and 0.1 ml suspension was transferred into a 500-ml Sakaguchi flask containing 80 ml medium III. The flask was shaken for 18 h at 37°C at 110 oscillations/min (6.5-cm amplitude). The 4-ml cultures were inoculated into 12 flasks, each containing 80 ml of 1% sodium citrate, 0.3% KH₂PO₄ and 0.3% yeast extract, pH 7.6. Shaking cultivation was continued for 28 h. All subsequent operations were carried out at 4° -6 $^{\circ}$ C. The cultures were centrifuged. The pH of the supernatant (915 ml; 7050 U; 7.8 U/mg protein) was adjusted to 7.5 with 5 M KH₂PO₄. The solution was mixed by stirring for 30 min with 500 ml of diethylaminoethylcellulose equilibrated with 10 mM TRIS-HCl/2 mM CaCl₂ (pH 7.5; buffer A), and filtered on Toyo (Tokyo, Japan) filter paper No. 1. The cellulose was washed with 200 ml buffer A. The washing and the filtrate were combined (1240 ml; 7440 U; 12.5 U/mg protein), and dialysed against 101 buffer A (four buffer changes for 12 h each). The dialysate was mixed for 2 h with 500 ml carboxymethylcellulose equilibrated with buffer A, and filtered through the filter paper. The cellulose was washed twice with 500 ml of buffer A and eluted with every 100 ml of 0.1 M glycine-NaOH/2 mM CaCl₂ (pH 11.0) at a rate of 2.0 ml/min. The active fractions eluted between 100 ml and 500 ml of this buffer (485 ml; 6940 U; 33.7 U/ mg protein) were combined, concentrated to 24 ml by ultrafiltration on an Amicon (Danvers, MA, USA) PM-10 filter, and saturated to 60% with solid (NH₄)₂SO₄. The resulting precipitate was recovered by centrifugation, washed with 60% (NH₄)₂SO₄ and diluted twofold with 20 mM TRIS-HCl/2 mM CaCl₂ (pH 8.8, buffer B). Rod-like crystals appeared within 1 h and crystallization was completed by standing for 3 h.

The crystals recovered by centrifugation were washed with buffer B/30% (NH₄)₂SO₄ and dissolved in 2 ml of 0.2 M NaOH

Fig. 1. Crystals of alkaline protease produced by *Bacillus alcalophilus* subsp, *halodurans* KP 1239. The micrograph of crystals was taken with an Olympus PM-10-M camera attached to an Olympus FHT-533 microscope. Magnification × 50. The *bar* indicates 600 um

before centrifugation (4410 U; 33.9 U/mg protein). The pH of the supernatant was adjusted to 8.8 by dropwise addition of 0.2 M CH3COOH, and the volume was increased to 4 ml with buffer B. The solution was brought to 30% $(NH_4)_2SO_4$ saturation and kept overnight for crystallization (Fig. 1). This procedure was repeated. The third crystals were suspended in 650 ul of buffer B (928 U; 13.2% yield; 31.3 U/mg protein) and stored at -30° C. The *B. alcalophilus* ATCC 21522 alkaline protease was purified to homogeneity (crystalline form) (425 U; 9.7% yield; 30.2 U/mg protein), as described by Horikoshi (1971).

Test tube cultivation. Cells of *B. alealophilus* subsp, *halodurans* KP 1239 grown at 37°C for 18 h on a medium III slant were suspended in 5 ml of 0.85% NaC1. The 0.1 ml suspensions were added to test tubes each containing 5 ml medium, shaken at 37°C for 24 h at 110 oscillations/min, and centrifuged. The supernatant was assayed for final pH and protease activity. Cell yield was estimated turbidimetrically and expressed as dry cell weight (Suzuki et al. 1976).

Results

When cultivated on a medium (initial pH 7.0) containing 0.3% KH₂PO₄, 0.3% yeast extract, 0.45 M KCl and one of various carbon or nitrogen sources (1%), *B. alcalophilus* subsp, *halodurans* KP 1239 effectively produced protease from citrate, fumarate, succinate, soluble starch, casein, peptone or casamino acid (Table 1).

Table 1. Effects of various carbon and nitrogen sources on the production of alkaline protease by *Bacillus alcalophilus* subsp, *ha*lodurans KP 1239^a

Additions (1%)	Protease (units [U/m]	Cell vield (mg/ml)	Specific protease vield (U/mg) of cells)	Final рH
None	0.01	0.65	0.02	8.4
Citrate ^b	7.03	1.50	4.69	9.0
Citric acid	7.10	1.51	4.70	9.0
Fumaric acid	5.60	1.50	3.73	9.2
Succinic acid	3.90	1.51	2.60	9.8
Malic acid	2.07	1.80	1.15	9.0
Acetic acid	0.68	2.16	0.31	9.6
Glucose	0.00	0.38	0.00	5.3
Glycerol	0.03	0.68	0.04	5.7
Fructose	0.00	0.08	0.00	6.3
Lactose	0.08	1.59	0.05	7.3
Soluble starch	9.11	2.02	4.51	7.2
Casein	5.10	2.42	2.13	8.8
Peptone	7.89	1.93	4.09	8.8
Casamino acid	6.89	1.90	3.96	8.9
Urea	0.16	0.24	0.67	8.1
NaNO ₃	1.42	1.13	1.26	8.4
NH ₄ NO ₃	0.10	1.18	0.08	7.3
NH ₄ Cl	0.26	1.16	0.22	7.2
$(NH_4)_2SO_4$	0.25	1.14	0.22	7.2

The medium contained 0.3% KH₂PO₄, 0.3% yeast extract, 0.45 M KCI and one of the compounds (1%) presented above. The pH was adjusted to 7.0 with 1 M NaOH or HCl before autoclaving. Cultivation was for 24 h at 37°C as described in Test tube cultivation, Materials and methods

b Trisodium salt

Fig. 2. A Effect of initial culture pH on growth $(-\bullet-)$ of *B. alcalophilus* subsp, *halodurans* KP 1239 on alkaline protease production $(-O-)$ and on final culture pH $(-\Delta-)$. Medium (5 ml/tube) contained 1% sodium citrate, 0.3% yeast extract and 0.3% KH_2PO_4 . The pH was varied with $1 M$ HCl, $1 M$ NaOH (pH 6.0-8.6), 10% Na_2CO_3 (pH 9.0-10.8) or $Na_2CO_3/10\%$ NaOH (pH 11.5-13.0). Cultivation was at 37° C for 24 h, as in Test tube cultivation, Materials and methods. B Time course of alkaline protease production (-O-) and growth (- \bullet -), and change in culture pH (- \triangle -). Shaking cultivation was at 37°C with 500-ml Sakaguchi flasks each containing 80 ml of the same medium (pH 7.6), as in Enzyme purification, Materials and methods. Protease activity (units [U]/ ml of culture), cell concentration (dry cell weight, mg/ml) and culture pH were determined as in Materials and methods

Of these, citrate gave the highest specific yield (4.7 U/ mg of dry cells), which was about 240-fold more than the yield without citrate. The protease production was optimal between initial pH 6.9-9.1 with the highest at pH 7.6 on a medium containing 1% sodium citrate, 0.3% KH₂PO₄ and 0.3% yeast extract (Fig. 2A). The maximum enzyme production was achieved after 24 h cultivation (about 8 U/ml of culture) on the same medium with an initial pH of 7.6 (Fig. 2B).

The final crystalline preparation of *B. alcalophilus* subsp, *halodurans* KP 1239 protease was purified fourfold over culture broth, the yield being about 13%. The sample gave a single protein band on sodium dodecyl (SDS)-polyacrylamide gel electrophoresis (Weber and Osborn 1969) (Fig. 3). The molecular weight (mol. wt.), sedimentation coefficient at 20° C in water (s_{20} , w) and isoelectric point (pI) were estimated as 29 000, 3.3S and 8.8, respectively (Weber and Osborn 1969; Martin and Ames 1961; Wrigley 1968). The amino acid composition and the N-terminal sequences of 20 residues are shown in Table 2 and Fig. 4, respectively.

Rabbit antiserum against *B. alcalophilus* ATCC 21522 protease produced single precipitin lines on Ouchterlony double immunodiffusion with this enzyme and proteases produced by strains KP 1239, KP 1241,

Fig. 3. Sodium dodecyl sulphate (SDS)-gel electrophoresis of purified alkaline protease of *B. alcalophilus* subsp, *halodurans* KP 1239. The enzyme (10 μ g in 5 μ I H₂O) was mixed with 5 μ I of 2 mM phenylmethylsulphonylfluoride (PMSF), incubated for 30 min at 4° C and treated with $2 \mu l$ of $2 M$ formic acid before incubation for 1 h at 22°C. The solution was mixed with $20 \mu l$ of 10% SDS, boiled for 5 min and subjected to SDS-electrophoresis for 8 h at 5 mA/tube at 25°C (Weber and Osborn 1969). The gel (diameter = 0.5 cm) was stained with Coomassie brilliant blue (Weber and Osborn 1969)

Table 2. Amino acid composition of alkaline proteases from B. *alcalophilus* subsp, *halodurans* KP 1239 (I), *B. alcalophilus* ATCC 21522 (II) and *Bacillus* sp. 221 (III) and of the subtilisins Carlsberg (IV) and BPN' $(V)^a$

	I _p	II _p	III ^c	\mathbf{IV}^{d}	\mathbf{V}^d
Aspartic acid	9.8	11.5	10.1	10.2	10.2
Threonine	6.8	6.9	6.3	6.9	4.7
Serine	11.7	11.6	8.0	11.7	13.5
Glutamic acid	6.1	5.8	5.6	4.4	5.5
Proline	5.0	3.6	5.6	3.3	5.1
Glycine	12.6	13.7	13.6	12.8	12.0
Alanine	15.2	16.5	15.6	15.0	13.5
Cysteine	0.0	0.0	0.0	0.0	0.0
Valine	10.5	10.1	9.4	11.3	10.9
Methionine	1.3	1.2	1.3	1.8	1.8
Isoleucine	2.8	2.7	3.1	3.6	4.7
Leucine	7.3	6.0	7.7	5.8	5.5
Tyrosine	2.8	2.4	3.1	4.7	3.6
Phenylalanine	0.68	0.84	0.70	1.5	1.1
Lysine	2.4	2.6	2.0	3.3	4.0
Histidine	2.4	2.6	2.8	1.8	2.2
Arginine	2.7	2.8	2.8	1.5	0.73
Tryptophane	N^{e}	N^{e}	1.7	0.36	1.1

Data expressed as mol% of residues

 b Determined after hydrolysis (1 mg protein used) in 6 M HCl for</sup> 24 h at 110°C (Suzuki and Tomura 1986)

From Horikoshi (1971)

~ From Delange and Sniith (1968)

 $N=$ not determined

KP 1242 and KP 1243 of *B. alcalophilus* subsp, *halodurans* (Fig. 5, plate a). The lines completely fused without a spur. The antiserum failed to react on the subtilisins Carlsberg and BPN' (Fig. 5, plate b).

B. alcalophilus subsp, *halodurans* KP 1239 protease was most active at 60° C or at 70° C, respectively, in the

Fig. 4. N-Terminal sequences of alkaline proteases from *B. alcalophilus* subsp, *halodurans* KP 1239 (/) and *B. alcalophilus* ATCC 21522 (I/) and of the subtilisins Carlsberg *(III)* and BPN' *(IV)* (Smith et al. 1968). KP 1239 and ATCC 21522 proteases (each 1.7 nmol) were subjected to automated Edman degradation, followed by analysis of phenylthiohydantoin amino acids on an Applied Biosystems (Foster City, CA, USA) model 120A PTH analyser

Fig. 6. A Effect of temperature on the activity $(①)$ and stability ((3) of *B. alcalophilus* subsp, *halodurans* alkaline protease. The activity was determined as in Enzyme assay, Materials and methods, except that the incubation temperature was changed in the presence ($-\bullet$ -) or absence ($-\bullet$ --) of 5 mM CaCl₂ [apparent activation energies: 15 kJ/mol (40°-60°C) or 12 kJ/mol (40°-70°C), respectively]. The enzyme (0.26 U/ml) was incubated for 10 min at different temperatures in 10 mM TRIS-HCl (pH 7.5) $(-(-0)$ or in 10 mM TRIS-HCl (pH 7.5)/5 mM CaCl₂ (- O -). The mixture was assayed for remaining activity. B Effect of pH on the activity $(-\bullet)$ and its stability $(-\bullet-,-\square-,--\bullet--)$. The activity was assayed as in Enzyme assay, Materials and methods, except that the pH of reaction mixture was altered by using 44 mM sodium acetate-HCl (pH 3.0–6.5), 44 mM TRIS-HCl (pH 6.6–8.3) or 44 mM glycine-NaOH (pH 9.0-13.0). The enzyme (1.09 U/ml) in 10 mM borate-NaOH (pH 10.0) was mixed with 10 vol of the above buffers (0.1 *M*), incubated at 4°C ($-\square$) or 25°C ($-\triangle$ –) for 24 h, or at 55 \degree C (- \degree) for 10 min. The mixture was assayed for remaining activity after tenfold dilution with 10 mM borate-NaOH (pH 10)

Table 3. The Km and V values of *B. alcalophilus* subsp, *halodurans* KP 1239 protease for protein substrates^a

Substrate	K_{m} (mg/ml)	V (umol tyrosine) equivalent formed/ min/mg enzyme)
Casein	0.4	47.0
α -Casein	0.6	28.0
κ -Casein	0.4	25.0
Bovine serum albumin	2.9	3.3
Haemoglobin	3.4	3.7

^a The hydrolysis of protein substrate was assayed as in Enzyme assay, Materials and methods, except that 0.13-0.15 U enzyme was used and the substrate level was varied between 0.75 and 5.0 mg protein/ml. The K_m and V were determined by the method of Lineweaver and Burk (1934)

absence or presence of 5 mM Ca^{2+} (Fig. 6). The optimum pH for activity was 11.5 (Fig. 6). The stability against heat and pH is depicted in Fig. 6.

The Michaelis constant (K_m) and maximum initial velocity (V) of hydrolysis for protein substrates are compared in Table 3. The enzyme activity was inhibited 88% by 1 mM diisopropylfluorophosphate, 89% by 10 mM phenylmethylsulphonylfluoride (PMSF), 75% by 6.9 mM SDS and 40% by 40% ethanol, but not at all by 1 mM ethylenediaminetetraacetate, which was tested as in Enzyme assay, Materials and methods, except that the reaction mixture contained one of these inhibitors.

Discussion

Despite of their many common phenotypic properties, *B. alcalophilus* subsp, *halodurans* can be definitely distinguished from *B. alcalophilus* by its abilities to grow at far higher temperatures (53° - 57° C), to tolerate much higher salt concentrations (12%-15% NaCl), to assimilate citrate for growth and to reduce nitrate to nitrite (Boyer et al. 1973; Claus and Berkeley 1986). Strains KP 1239, KP 1241, KP 1242 and KP 1243 belonging to the genus *Bacillus* all bear these four differential characteristics along with those shared commonly with B. *alcalophilus* subsp, *halodurans* and *B. alcalophilus.* This situation together with the GC content of DNA justifies the assignment of four soil isolates to strains of *B. alcalophilus* subsp, *halodurans* [GC of type strain NRRL B-3881 (ATCC 27557)=42.6 tool%] rather than *B. alcalophilus* [GC of type strain NCTC 4553 (ATCC 27647 = 36.7 mol%] (Boyer et al. 1973; Claus and Berkeley 1986).

B. alcalophilus subsp, *halodurans* as well as *B. alcalophilus* has proteolytic activity (Boyer et al. 1973; Claus and Berkeley 1986). *B. alcalophilus* ATCC 21522 [designated as *Bacillus* sp. 221 by Horikoshi (1971)] produces a large amount of alkaline serine protease. This extracellular enzyme has already been crystallized and characterized for its molecular and catalytic properties (Horikoshi 1971). In contrast, there has never been any information on *B. alcalophilus* subsp, *halodurans* about either the feature of its protease production or the nature of its produced protease.

Crystalline alkaline protease produced by *B. alcalophilus* subsp, *halodurans* KP 1239 strikingly resembles *B. alcalophilus* ATCC 21522 protease in mol. wt., s_{20} , w, pI and amino acid composition, although the former pI is slightly lower than the latter $(= 9.2)$ (Table 2) (Horikoshi 1971). Their N-terminal sequences of 20 residues are absolutely identical, but only 45% and 65% homologous to the subtilisins Carlsberg and BPN', respectively (Fig. 4). The strain KP 1239 enzyme shares its antigenic determinants with strain ATCC 21522 enzyme, but with neither those of subtilisins Carlsberg nor BPN' (Fig. 5). These findings seem suggestive of a great deal of similarity between KP 1239 and ATCC 21522 enzymes in the shape, size, surface electric charge, and amino acid sequence. This is not surprising in the light of these enzymes being produced by the strains of closely related species, as demonstrated with neutral proteases of B. *stearothermophilus* MK 232 and *B. thermoproteolyticus* Rokko (Kubo and Imanaka 1988).

B. alcalophilus subsp, *halodurans* KP 1239 protease is a serine protease, as its activity is strongly inhibited by diisopropylfluorophosphate and PMSF. The pH and temperature for optimal activity and the stability of activity against heat are comparable to those of *B. alcalophilus* ATCC 21522 protease (Fig. 6) (Horikoshi 1971). The elevation of optimum temperature and heat stability in the presence of Ca^{2+} is a general aspect of alkaline proteases, although the optimum temperature is slightly higher for the KP 1239 enzyme than for the ATCC 21522 enzyme (60°-65°C) (Fig. 6) (Horikoshi

1971; Kelly and Fogarty 1976; Strongin et al. 1979; Tsuchida et al. 1986; Takami et al. 1989; Manachini et al. 1988).

B. alcalophilus subsp, *halodurans* KP 1239 can produce alkaline protease very efficiently from citric acid at neutral to alkaline initial pHs on simple media containing 1% citric acid and 0.3% yeast extract (Table 1, Fig. 2). The omission of citric acid results in a drastic fall in enzyme production (Table 1). Alkalophilic *Bacillus* sp. 8-1, closely related to *B. megaterium,* can produce alkaline protease from methyl acetate or acetic acid as a carbon source at alkaline pHs (Kitada and Horikoshi 1976). However, acetic acid is far less effective for alkaline protease production by *B. alcalophilus* subsp, *halodurans* KP 1239 than citric acid (Table 1). This strain releases alkaline protease after the exponential phase of growth, as observed with most extracellular *Bacillus* proteases (Debabov 1982; Ikeda et al. 1974; Kitada and Horikoshi 1976; Manachini et al. 1988) (Fig. 2). The enzyme accumulation by strain KP 1239 amounts to about 24% of extracellular proteins at 28 h cultivation, which is nearly comparable to those of alkaline proteases by alkalophilic *Bacillus* sp. strains NKS-21 and AH-101 (22% and 33%, assessed from each final enzyme purification rate over culture) (Tsuchida et al. 1986; Takami et al. 1989). Such a high content as well as the simple medium used may make it easier to purify the KP 1239 enzyme to crystalline form by using only three steps (anion and cation exchanger treatments, and crystallization).

Acknowledgement. This work was supported by grants from the Komori Memorial Foundation, Osaka, Japan.

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