

## Cell and tissue cultures of *Catharanthus roseus* (L.) G. Don: a literature survey

ROBERT VAN DER HEIJDEN<sup>1</sup>, ROBERT VERPOORTE<sup>1</sup> & HENS  
J.G. TEN HOOPEN<sup>2</sup>

<sup>1</sup> Department of Pharmacognosy, Center for Bio-Pharmaceutical Sciences, Leiden University,  
P.O. Box 9502, 2300 RA Leiden, the Netherlands; <sup>2</sup> Department of Biochemical Engineering,  
Delft University of Technology, Julianalaan 67, 2628 BC Delft, the Netherlands

**Key words:** *Catharanthus*, cell culture, indole alkaloid, review, tissue culture

**Abstract.** The literature concerning the formation of secondary metabolites in cell and tissue cultures of *Catharanthus roseus* has been reviewed. Several aspects involved in the formation of secondary metabolites are discussed; e.g. regulation of secondary metabolism, environmental factors influencing secondary metabolism, biosynthesis and enzymology of the products, analysis of product formation, immobilization of cultured cells and stability of cell lines. Some economical aspects of production processes are discussed.

### Introduction

Due to the presence of the therapeutically valuable cytotoxic alkaloids vinblastine and vincristine in *Catharanthus roseus*, this plant became one of the major fields of interest in modern plant cell biotechnology. The low yields of these dimeric indole alkaloids (approx. 0.0005%) and the subsequent high price of them were major motives to study the possibilities for the production of these alkaloids by cell and tissue cultures. The first efforts in this field date from the sixties. Carew [1] reported the first prolonged growth of a suspension culture after earlier reports by other researchers on crown gall and callus cultures (reviewed in [2]). Since 1966 the knowledge of and the insight in the alkaloid or, in general, secondary metabolite production processes has deepened enormously. At present, however, it is still not possible to produce these dimeric indole alkaloids by suspension cultures, which is considered to be the most suitable culture system for industrial purposes.

*Catharanthus roseus* (L.) G. Don or periwinkle originates from Madagascar and belongs to the family of the Apocynaceae. The plant has been

thoroughly investigated for secondary metabolites, which led to the isolation of approximately 90 indole alkaloids. The individual alkaloids possess, besides the antitumor activity of vincristine and vinblastine, a wide spectrum of biological effects [3, 4]. For instance ajmalicine (raubasine) is used in the treatment of hypertension and obstructive circulatory diseases. The pharmacology of the dimeric indole alkaloids vinblastine and vincristine has been investigated in detail [5].

Also from other genera of the family Apocynaceae like *Voacanga* and *Tabernaemontana* many indole alkaloids have been isolated. The production of secondary metabolites in cell and tissue cultures from plants belonging to the tribe Tabernaemontaneae has recently been reviewed [6].

Various aspects of the production of useful metabolites by plant tissue cultures have been extensively discussed in a number of reviews [7–22].

In this review we try to summarize the increasing knowledge on the growth and production of secondary metabolites by cell and tissue cultures of *C. roseus*. During the last two decades, several hundred publications have appeared on this subject, which made us to restrict ourselves to the regulation of secondary metabolite formation influenced by developmental and environmental factors.

In Chapter 1 the secondary metabolites which have been isolated from cell and tissue cultures of *C. roseus* are described. The production of these metabolites can be regarded as the result of the interaction of environmental conditions and the genotype of the cultured plant cells. The environmental conditions, like culture medium, light and temperature, control the metabolism, growth and differentiation of the plant cells. Evidence is accumulating that production of secondary metabolites and cell morphological differentiation are indissolubly connected. Chapter 2 describes the relation between plant material or culture type and product yield. The environmental factors influencing secondary metabolism, in particular the production of indole alkaloids in cultured *Catharanthus roseus* cells will be discussed in Chapter 3. In the subsequent chapters, regulation of the secondary metabolism (Chapter 4), biosynthesis and the enzymology of the products (Chapter 5), analysis and stability of product formation (Chapter 6 and 7, respectively), immobilization of plant cells (Chapter 8) and economical aspects of the production process (Chapter 9) are summarized.

This review covers the literature up to February 1988.

## **1 Secondary metabolites from cell and tissue cultures of *Catharanthus roseus***

Over the years a great number of secondary metabolites have been isolated

Table 1. Alkaloids isolated from *C. roseus* cell and tissue cultures.

Class/alkaloid	Type of culture <sup>a</sup>	References
<i>Vincosan</i>		
strictosidine	s	23, 24
strictosidine-lactam	s,sh	23, 25–27, 36
<i>Corynanthean</i>		
ajmalicine	c,s,sh,r	23–37, 39–42
ajmalicine, 3-epi-	c,s	28, 30–32, 34
ajmalicine, 3-epi-19-epi	s	28
ajmalicine, 7-hydroxy-indolenine	c	30, 31, 34
ajmalicine, pseudo-indoxyl	c	30, 31, 34
akuammigine	s	28
akuammiline	s	28
akuammiline, 10-hydroxy-desacetyl-	c	30–32, 34
akuammiline, desacetyl-	c	30–32, 34
alstonine	c	37
antirrhine	s	28
cathindine	s	37
cavincidine	c,s	37
cavincine	c,sh	37, 44
cyclolochnerine, 21-hydroxy-	s	38
isositsirikine	c,s	23, 25, 28, 35
isositsirikine, 16R-19,20-E-	s	38
isositsirikine, 16R-19,20-Z-	s	38
mitraphylline	c	30, 37
perivine/perosine	c	37
pleiocarpamine	s	28
serpentine	c,s,sh	29, 33, 39, 43
sitsirikine	c,s,sh	28, 33, 37
sitsirikine, dihydro-	c,s	28, 37
tetrahydroalstonine	c,s,sh	28–31, 33, 34
yohimbine	c,s	23, 25, 28, 35
<i>Vallesiachotaman</i>		
vallesiachotamine	c,s	23, 25–28, 30, 31, 35, 40
isovallesiachotamine	c,s	26–28, 30, 31
<i>Strychnan</i>		
akuammicine	c,s,sh	24, 29, 37, 40, 44
akuammicine, 12-hydroxy-	s	29
lochneridine	c,s	37
943-strychnan-glycoside	s	35
<i>Aspidospermatan</i>		
tubotaiwine	c	30, 31

Table 1 continued.

Class/alkaloid	Type of culture <sup>a</sup>	References
<i>Plumeran</i>		
hörhammericine	s,sh	23, 25–29, 35, 36, 40
hörhammerinine	s,sh	23, 25–27, 29, 35, 36, 40
lochnericine	s	23, 25, 28, 29, 40
lochnerinine	s	23
minovincinine	s	28
tabersonine	c,s	28–32
tabersonine, 19-hydroxy	s	28
tabersonine, 19-acetoxy-11-hydroxy	s	25, 35
tabersonine, 19-acetoxy-11-methoxy	s	25, 35
tabersonine, 19-hydroxy-11-methoxy	s	35
vindoline	sh,cg	33, 36, 42
vindolinine	s,sh	23, 25–29, 35, 36, 40
vindolinine-N <sub>8</sub> -oxide	s	28
vindolinine, 19-epi-	s	23, 25–27, 28, 29, 35
vindolinine-N <sub>8</sub> -oxide, 19-epi-	s	28
<i>Ibogane</i>		
catharanthine	s,sh,r	24, 26–29, 36, 42
<i>Bisindoles</i>		
3',4'-anhydro-vinblastine	sh	42
leurosine	sh	42
catharine	sh	42
vinblastine	c,cr,sh	45, 46, 47

<sup>a</sup> Culture type: c = callus, s = suspension, sh = shoot, r = root culture, cr = callus with root formation, cg = crown gall

Table 2. Other metabolites from cell and tissue cultures of *C. roseus*.

Tryptophan derivatives	tryptamine	several authors
	tryptamine, N,N-dimethyl-	25
	tryptamine, N-acetyl-	48
Phenolics		49
Anthocyanins <sup>a</sup>	petunidin	49
	malvidin	49
	hirsutidin	49
Fatty acids	oleic acid	48
	linoleic acid	48

<sup>a</sup> Only the aglycones have been identified.

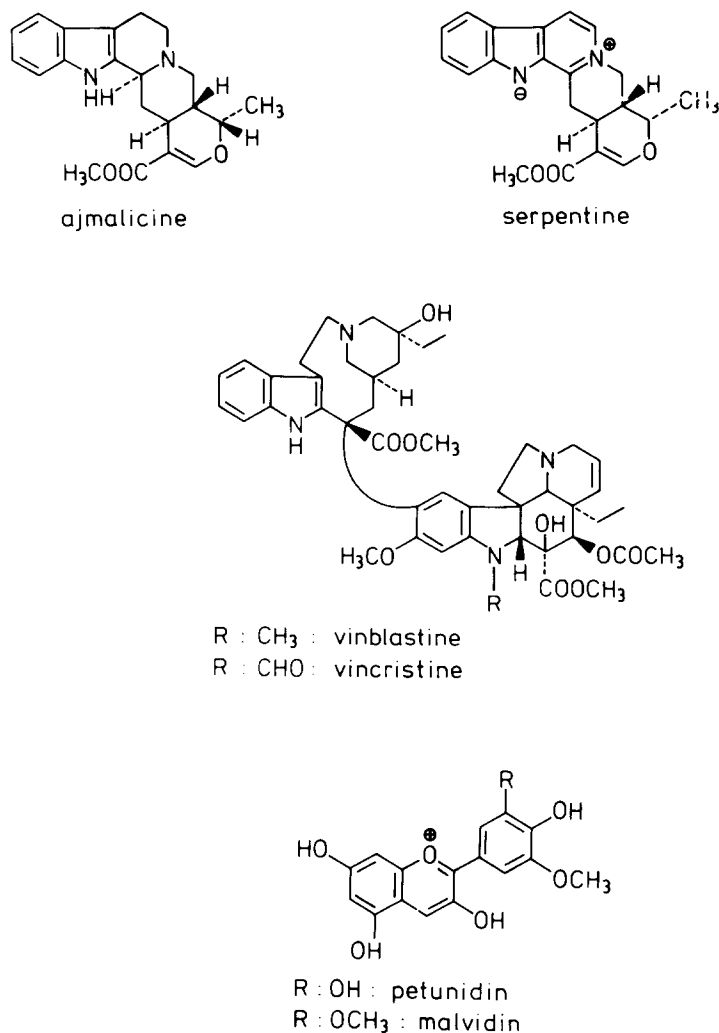


Fig. 1. Structure of ajmalicine, serpentine, vinblastine and two anthocyanidins.

from cell and tissue cultures of *C. roseus*. Besides the metabolites of main interest, the indole alkaloids, some anthocyanins have been isolated. The isolations are summarized in Tables 1 and 2 and some structures are presented in Fig. 1.

The alkaloids are classified according to Kisakurek & Hesse [50] and van Beek & van Gessel [51]. In contrast to others they distinguish in addition to an aspidospermatan class a plumeran class of alkaloids. The structural characteristics of these classes are the presence of a C(2)-C(16)-C(15) unit and the absence of a C(3)-C(7) bond for the aspidospermatan class, and a

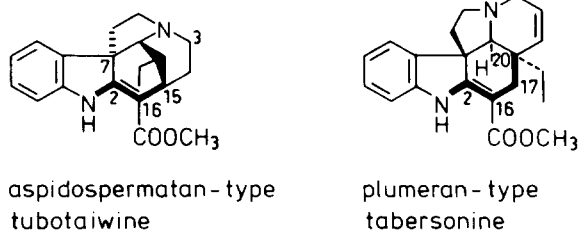


Fig. 2. Examples of an aspidospermatan and a plumeran alkaloid.

C(2)-C(16)-C(17)-C(20) unit for the plumeran class (Fig. 2). We therefore classified vindoline as a plumeran alkaloid. However, in all literature examined for this review, no distinction was made between these types and they were all classified in the aspidospermatan type.

Ajmalicine and serpentine, belonging to the large group of corynanthean alkaloids, are commonly found metabolites in cell and tissue cultures of *C. roseus*. The ibogan class is represented by catharanthine, which forms together with the plumeran alkaloid vindoline the basic skeleton of the dimeric indole alkaloids vinblastine and vincristine. Vindoline has not been isolated from undifferentiated systems and suspension cultures, for its biosynthesis differentiation is essential (see Chapter 3). Dimeric indole alkaloids may be isolated from a more differentiated callus culture [45] or organ culture [46, 47].

Besides the alkaloids, the anthocyanins form a second group of metabolites. The anthocyanins are often responsible for coloration of the cultures. Only some aglucons (anthocyanidins) have, so far, been identified.

## 2 Influence of plant material and culture type on product formation

The choice of the plant material and the culture type initiated thereof offers a wide spectrum of possibilities to influence the secondary metabolism. Table 3 summarizes different levels for a screening or selection procedure to obtain (high) producing cultures.

The genus *Catharanthus* comprises several *species* which are able to produce indole alkaloids [52]. In tissue culture studies the *species* *C. roseus* is commonly used. Stöckigt & Soll [29] isolated from a *C. ovalis* suspension culture e.g. apparicine, an alkaloid which has, so far, not been isolated from *C. roseus* cell and tissue cultures.

Kurz et al. [53] investigated over 2000 cell lines of three *C. roseus* cultivars for their variation in respect to physiological behaviour and biosynthetic

Table 3. Levels for screening and selection procedures to obtain alkaloid-producing cultures of *Catharanthus*.

---

Screening of different *species*, e.g. *C. roseus*, *C. ovalis*, *C. lanceus*, *C. pusillus*, *C. trichophyllus* etc.

Screening of different *cultivars*, e.g. *C. roseus* cv. Roseus, cv. Little Delicata

Screening of different *specimens* belong to the same species/cultivar

Screening of different *cell lines*:

- initiated from identical plant parts
- initiated from different plant parts
- derived from the same cell clone (cell/protoplast)

Screening on different levels of *differentiation*:

- plant
- seedling
- shoot, root culture
- callus
- suspension

Screening on *physiological* status:

- heterotrophy/autotrophy
- prototrophic (habituated)/growth regulator dependent
- ha-/di-/polyploid

Screening on *genetical* status:

- Ti-plasmid transformed
- introduction of RNA/DNA by other techniques

*Selection* e.g. 5-methyltryptophan resistancy

---

capabilities. Between these three cultivars, differences were observed in production profiles. Of the cell lines ( $n = 458$ ) initiated from cultivar Roseus, 16% produced corynanthean (C) together with aspidospermatan (A, including plumeran) type of alkaloids, 10% produced only strychnan (S) type of alkaloids, another 10% produced S together with A alkaloids. However, 32% of the cell lines were non-producers. Of the cell lines of cv. Roseus, 25% produced only one type of alkaloid. Altogether 8 different combinations of the production of C, S, A and ibogan (I) alkaloids were observed. Of the cell lines initiated from cultivar Little Delicata ( $n = 93$ ), 45% produced a mixture of C, S, A and I alkaloids. Only 3% was non-producer. These cell lines frequently contained catharanthine, in relatively large amounts. A combination of C and A alkaloids occurred most frequently in the 85 investigated cell lines of cultivar Polka Dot. 6% was non-producer.

All the cell lines of the different cultivars were initiated from identical plant parts, namely from excised anthers of 1.5–2.0 mm buds of young plants. Alkaloid production ranged from 0.1–1.5% of cell dry weight.

Constabel et al. [54] screened 76 cell lines initiated from one *leaf* of a periwinkle plant. 62% of the cell lines produced a combination of C, S and A alkaloids. Variation of the alkaloid spectra was low when compared to that found with cell lines derived from different plants.

Zenk et al. [41] selected low and high-yielding *plants*. In cultures derived from the high-yielding plants the average alkaloid production was 3.7 times as much as in the cell cultures derived from the low-yielding plants. After a selection procedure at cell level, a cell culture was obtained which produced 1.5 times as much ajmalicine and serpentine as the original plant.

Petiard et al. [55] studied variability in a *strain* which had been stable for 8 years in chlorophyll content, growth rate and alkaloid production. Clones, 18-month-old, derived from protoplasts of the stable cell line, were distributed in two populations. One was chlorophyllous and had a high diversity of alkaloids, while the other was non-chlorophyllous and had a small diversity of alkaloids. No clone produced more alkaloids than the mother strain. The origin of the variation was probably epigenetic and the cloning procedure was selective for some cell types with the risk of losing interesting cell lines.

Cresswell [56] selected over 100 cell aggregates of less than 45 cells with a strong autofluorescence from a plated suspension culture. Only 9 aggregates could be raised to a suspension culture: three of these cell lines produced alkaloids, one of them produced more ajmalicine and serpentine than the parent line.

Screening on cell and protoplast level can be performed by using flow cytometry. Brown et al. [57, 58] sorted cells with a high content of the strongly fluorescent alkaloid serpentine. Using microfluorimetry, a positive correlation was detected between vacuolar pH and serpentine content.

Selection methodology in general with emphasis on cell aggregate and single-cell cloning has been described by Yamada [59]. Spontaneously obtained and induced variability has been reviewed by Courtois [60] and Rideau [61], respectively.

The methods described above show possible strategies to obtain stable and high-producing cell lines. Screening on the level of morphological *differentiation*, e.g. organ cultures, can be useful if the metabolites to be studied are not produced in undifferentiated cultures. The biosynthesis of the metabolites might require some differentiation, e.g. vinblastine can be isolated from callus cultures but not from suspension cultures; the vindoline biosynthesis is developmentally regulated (see Chapter 3). On the other hand it might be expected that the less differentiated systems produce metabolites which could not be isolated from well-differentiated systems. Endo et al. [42] compared the alkaloid contents of intact plants with that of



a shoot, a root and a cell suspension culture. The alkaloid pattern in root and suspension cultures was similar to that of roots from intact plants. The content of the shoot cultures was similar to that found in leaves and stems of intact plants; however, vinblastine and vincristine could not be detected in the shoot cultures. It was suggested that the different types of alkaloids were regulated by different factors. Catharanthine, as a representative of the ibogan alkaloids, was consistently found in all tissues; in dark-grown suspension cultures, higher contents were found than in any other (organized) tissues. The content of ajmalicine, belonging to the corynanthean type of alkaloids, was closely associated with light treatment. The relatively low levels of ajmalicine in leaves and stems of intact plants, compared with the levels in the roots, was suggested to be due to the sun light, rather than morphological differences. The biosynthesis of vindoline, a plumeran type of alkaloid, seemed to be dependent on both light and organogenesis. Upon transfer of light-grown shoot cultures to the dark, vindoline levels decrease drastically. Dimeric alkaloids occurred only in the tissues where both vindoline and catharanthine were present [42].

An attempt to induce cell differentiation chemically by the nucleoside analogue 5-azacytidine resulted, besides the normal alkaloid profile, in the formation of a new metabolite: lirio-resinol B mono- $\beta$ -D-glycoside [62].

Another possibility to influence the secondary metabolism is a changed *physiological* status. Tyler et al. [63] induced photoautotrophy in suspension cultures of periwinkle, however, no vindoline or dimeric indole alkaloids could be isolated from these cultures.

Leaves of polyploid plants contained commercially interesting amounts of vinblastine [64]. Although some remarks were made on polyploidy in cell cultures [53, 65], there is no clear correlation with alkaloid production capacity. Polyploidy occurs also spontaneously after subculturing. Suspension-cultured cells investigated during the first 10 days of growth were mainly diploid ( $n = 16$ ) with a few cells ( $< 5\%$ ) tetraploid and a smaller number ( $\ll 1\%$ ) with  $n = 15$  or  $n = 31$  [65].

Prototrophy (the phenomenon that a culture produces enough growth regulators to support its own growth) of the cultures can be obtained by habituation or genetic transformation by *Agrobacterium* infection. Both possibilities have been compared recently by Eilert et al. [66], whereby both culture types were able to produce alkaloids; neither habituated nor tumorous cell suspension cultures accumulated vindoline. From crown-gall tissue, vindoline could be isolated (Table 1). Hairy root cultures, obtained by transformation with *A. rhizogenes*, produced vinca alkaloids [67]. Changes in *genetic* constitution can also be obtained by the introduction of foreign DNA/RNA by e.g. electroporation [68].

Both Scott et al. [69] and Schallenberg & Berlin [70] tried to obtain high-producing cell lines by *selecting* 5-methyl-tryptophan-resistant cell lines. Although the free tryptophan levels within the cells were 30–40 times higher, it did neither result in an increased accumulation of tryptamine nor of indole alkaloids. Cresswell [56] and Stafford & Smith [71] obtained similar results with 5-methyltryptophan-resistant cell lines. Sasse et al. [72] selected cell lines with increased tryptophan decarboxylase activity by using, among other things, 4-methyltryptophan resistancy (4-methyltryptophan is, in contrast to 5-methyltryptophan, decarboxylated by tryptophan decarboxylase). Resistant cell lines showed higher accumulation of tryptamine (3 to 5-fold) and although most cell lines were non-producers, one cell line accumulated more ajmalicine on normal growth medium than obtained by inducing the original cell line.

### **3 Environmental factors influencing accumulation of secondary metabolites**

#### *3.1 Medium*

In early days of research in plant cell biotechnology, culture media were developed for maintaining the cultures, i.e. the media should be able to induce and maintain the growth of the cells. This research led to the development of several media, e.g. B5 [73] and MS [74]. Later on, when research focused more on the production of useful chemicals by plant cell and tissue culture, still the same media were used, which usually resulted in low yields of the desired products. One then started to optimize the media for production purposes. Many constituents of the culture media were tested for their influence on the production of the desired secondary metabolites. For *Catharanthus* the optimization of the medium constituents resulted in two types of media. The alkaloid production medium, developed by Zenk et al. [41] increased alkaloid yields remarkably by lowering the amounts of nitrogen, phosphate and growth regulators. Also, this medium contained an increased amount of sucrose, and the alkaloid precursor tryptophan was added. The second medium type, developed by Knobloch & Berlin [39], gives rise to a more or less general protein synthesis induction, evoked by high sucrose concentrations. A disadvantage of both types of media is that they can only be used in a two-stage production process. The first stage comprises the growth of biomass on the standard culture media, while in the second stage, alkaloid production is elicited by transferring the cells into the production or induction medium. These media are not suited for subculturing, although the alkaloid production medium gives rise to a reasonable

Table 4. Growth and alkaloid production by cell suspensions of *C. roseus* on different media [after 65].

Medium	Biomass yield (g dry wt l <sup>-1</sup> )	Rate of alkaloid accumulation (mg l <sup>-1</sup> day <sup>-1</sup> )		Number of other alkaloids detected
		serpentine	ajmalicine	
B5-control [73]	8.5	0.03	0	0
Induction [39]	2.0	0.04	0	4
Production [41]	10.3	3.2	0.7	10
M3 [65]	10.0	6.2	4.1	21

increase in biomass. Morris [65, 75] perceived this problem and composed a medium which could be used for subculturing and at the same time resulted in a high alkaloid yield. He succeeded by optimization of growth regulators in a standard MS medium. Compared with the induction and production medium, alkaloid production was superior in the combined growth-production medium (Table 4).

Similar results were also obtained by Smith et al. [76]; optimization of NAA and kinetin increased catharanthine yields. Accumulation could further be increased by the inclusion of lactose as carbohydrate source and the addition of abscisic acid or sodium chloride.

In the following subsections the uptake and the influence of the various medium constituents on growth and production of secondary metabolites (alkaloids, anthocyanins and phenolics) will be discussed. Various strategies designed to optimize alkaloid production were compared by Berlin et al. [77].

### 3.1.1 Carbohydrates

Besides water, the carbohydrate usually is the main constituent of the medium. It serves as carbon and energy source in the non-photosynthetically active cultures. Sucrose is the carbon source of choice of many research groups. Increased concentrations led to an increase in alkaloid production [41, 65, 78]. In culture media, it is hydrolysed into glucose and fructose; their exhaustion results (usually) in the beginning of the stationary phase (see e.g. [78]). Our own experiments indicate also an uptake of sucrose as such (unpublished data). Increasing the initial sucrose concentration from 2% to 6% resulted in increased ajmalicine and serpentine accumulation (9- and 4-fold, respectively), while the intracellular tryptamine concentration was related to alkaloid production [79]. Although one negative effect of increased initial sucrose concentrations on alkaloid production has been reported [80], at present it is a commonly accepted phenomenon that in-

creased sucrose concentrations improve alkaloid yields; partly due to an increased biomass yield. Thus, the alkaloid production medium [41] contains 5% sucrose.

Knobloch & Berlin [39, 81] obtained high ajmalicine contents by transferring 2-week-old cell suspension cultures to a 10-fold volume of an 8% sucrose solution ('induction medium'). The alkaloid accumulation started two days after the transfer and reached a constant level after ten days. Furthermore, an enhanced level of phenolic compounds was found, whereas the growth of the culture was low. Sucrose at 8% was found to be the optimal concentration in the range of 4–12% tested. Equimolar concentrations of glucose or maltose resulted in similar production yields, equimolar concentrations of fructose, galactose or lactose yielded only about half of that obtained with 8% sucrose. In contrast with these results, Smith et al. [76] observed increased biomass and catharanthine yields with lactose as carbohydrate source.

Carbohydrate limitation influenced several enzyme activities within the primary metabolism, however, cell viability remained at a high level for several days after limitation [82].

### *3.1.2 Nitrogen*

Nitrate and ammonium salts are commonly used as nitrogen source in plant cell and tissue culture media. Addition of both ions results in a rapid increase of biomass, however, production formation (alkaloid, anthocyanins and phenolics) is inhibited. Product accumulation is strongly enhanced by reducing or deleting mineral nitrogen [39, 41, 49]. The ratio between the amount of nitrate-N and ammonium-N is often a characteristic for culture media. E.g. for MS medium [74] the nitrate/ammonium ratio is 2 and for B5 medium [73] it is 12. Slywka & Krueger [83] reported only a mild qualitative and quantitative influence on alkaloid production. However, when the nitrate/ammonium ratio was  $< 1$ , growth was not supported. Both ions are taken up during the growth phase at more or less equal rates; ammonium, usually the minor component, is exhausted as the first one [78, 79, 84]. It might be concluded that the limitation of nitrogen is a trigger for starting up the alkaloid production, rather than the limitation of carbon. Nitrate limitation influenced several enzyme activities in primary metabolism, e.g. phosphofructokinase and pyruvate kinase, while cell viability remained at a high level for several days [83].

Addition of organic nitrogen, e.g. casein, resulted in decreased yields of tryptamine [85].

### 3.1.3 Phosphate

The fact that phosphate plays an important role in the regulation of growth and secondary metabolism and that it is rapidly and completely taken up from the medium, were motives for many detailed investigations on phosphate metabolism. The rapid uptake of phosphate is a commonly observed phenomenon [78, 84]. Phosphate is usually completely taken up within the first day(s) of the growth cycle. Ashihara et al. [86, 87, 88] described the metabolic fate of phosphate; after a rapid uptake most of the inorganic phosphate ( $P_i$ ) is stored in the vacuole. With the growth, the amount of free  $P_i$  is decreasing and in the stationary phase 85% of the added phosphate has been built into organic compounds, 45% into nucleic acids, 30% into phospholipids, 5–10% into nucleotides and less than 3% into sugar phosphates and proteins. The rapid uptake of phosphate leads to a strong increase in ATP synthesis during the lag phase of the cell growth cycle, which seems to be essential for subsequent cell growth. It was shown that phosphate could be taken up against a gradient of three orders of magnitude [89]. Knobloch et al. [89, 90] determined the influence of initial phosphate concentration on product formation (alkaloids and phenolics) and related enzyme activities (tryptophan decarboxylase (TDC) and phenylalanine ammonia-lyase (PAL), respectively). TDC activity was not influenced by the initial phosphate concentrations in the induction medium. At a concentration as low as 0.05 mM, PAL activity was reduced to 24% of a control (standard MS medium contains 1.2 mM phosphate). An increase in initial phosphate stimulated growth and protein synthesis. In spite of TDC activity, high levels of phosphate inhibit alkaloid formation, probably caused by a shortage of tryptophan. Production of phenolics is also inhibited by phosphate; low initial phosphate concentration cause a strong inhibition of PAL activity, high initial concentrations of phosphate inhibited PAL and caused also a shortage of phenylalanine. The inhibitory effect of phosphate on alkaloid production was previously observed [39, 41, 49]; the induction [39] and production [41] media for alkaloids are based on low concentrations or complete absence of phosphate.

$^{31}\text{P}$ -NMR proved to be a powerful tool for studying phosphate metabolism in cultured cells [91]. Phosphate is stored in the vacuole ( $\text{pH} < 5.7$ ), from which a constant cytoplasmic concentration ( $\text{pH} = 7.3$ ) is obtained. Due to their different spectral shifts, various phosphor-containing metabolites can be observed in the spectra, e.g. sugar phosphates, ADP, ATP and nucleoside diphosphoglucose.

### 3.1.4 Minerals and vitamins

MacCarthy et al. [92] studied the influence of the removal of calcium,

magnesium, potassium, sodium and sulphate from a modified Wood & Braun medium [93]. None of these cations was completely removed during culture growth. Uptake of sodium and potassium from the medium proceeded in parallel with culture growth. Residual magnesium, sulphate and calcium concentrations in the medium fall during growth phase. During the later part of the culture period, increases were observed for sulphate, sodium and potassium, which was associated with loss of cell viability. The level of calcium continued to fall throughout the culture period probably due to the binding of this ion to polymolecular material resulting from cell lysis. Knobloch & Berlin [39, 81] investigated the influence of magnesium and calcium salts (added to an induction medium; 8% sucrose) on the production of secondary metabolites. These ions did not influence alkaloid and polyphenol accumulation. Addition of all other micronutrients and vitamins of the MS medium to the sucrose induction medium even so did not suppress alkaloid accumulation. Recently, ten Hoopen et al. [84] studied the uptake kinetics of all LS medium [94] components (except for the growth regulators) in order to obtain some insight in the cause of a pH dip in the medium during the lag phase observed after inoculation. Of the micronutrients, only the cations Zn and Mo were taken up completely, while  $\text{SO}_4$ , Ca, K, Mg, Mn, Na and Fe were taken up to maximally 50% of the initial amount. The pH dip seemed not to be caused by an exchange of protons for cations, but probably by a release of acid vacuole contents during cell shrinkage.

Removal of the vitamin supplement (thiamine-HCl, pyridoxine, nicotinic acid and inositol) did not influence culture growth substantially over a period of 2 years. Alkaloid production, however, was reduced and qualitatively changed [80].

### 3.1.5 *Phytohormones, prototrophy*

2,4-dichlorophenoxy acetic acid (2,4-D) plays an inhibitory role on alkaloid and anthocyanin accumulation [39, 41, 65, 95]. The intracellular 2,4-D concentration regulates alkaloid formation [96, 97], while anthocyanin accumulation is decreased by a decreased number of producing cells [95]. Addition of naphthaleneacetic acid (NAA) and gibberellin ( $\text{GA}_3$ ) also suppressed alkaloid formation, while addition of indoleacetic acid (IAA) resulted in both the highest biomass and alkaloid yields. Addition of benzylaminopurine (BAP) gave highest alkaloid yields, therefore a mixture of  $10^{-6}$  M IAA and  $5 \times 10^{-6}$  M BAP is used in the alkaloid production medium [41].

Merillon et al. [98, 99] observed an increased ajmalicine and serpentine production after one passage without 2,4-D. Prototrophic or habituated cell lines, which were subcultured on media without 2,4-D and kinetin, accumulated significantly higher amounts of alkaloid, which arose neither from

a higher level in tryptophan nor from an increase in tryptophan decarboxylase (TDC) and strictosidine synthase (SSS) activities. The habituated cell lines were not stable with respect to the alkaloid production, but after one year of subculturing, product yields were still higher than in the original non-habituated strains.

Habituated cell lines respond less to environmental conditions than non-habituated cell lines, e.g. the use of production media to increase alkaloid production [66, 99]. Eilert et al. [66] compared alkaloid production by a habituated cell line with that of a tumorous cell line. Addition of 2,4-D to these cell lines decreased alkaloid production and TDC and SSS activities were inhibited. Elicitation with a *Pythium* homogenate or induction with media did not influence alkaloid accumulation in these culture types.

Palni [100] studied cytokinin accumulation in the culture medium of crown-gall tissue. One week after subculturing, cytokinin activity was detectable in the solidified medium. Maximal activity was observed after 5–6 weeks; zeatin and several metabolites were identified.

Addition of abscisic acid (ABA) to suspension cultures of *C. roseus* stimulated intracellular accumulation of catharanthine and ajmalicine [101]. ABA had no significant effects on growth. ABA addition to cells in a 301 fermenter resulted in a catharanthine yield of 85.25 mg l<sup>-1</sup> after ten days of cultivation.

### 3.2 Other factors influencing secondary metabolism

#### 3.2.1 Light, autotrophy

The fact that the dimeric indole alkaloids vinblastine and vincristine can be isolated from leaves but not from heterotrophic suspension cultures initiated studies on photoautotrophic suspension cultures. Sustained photoautotrophic growth was obtained in a sugar-free B5 medium containing naphthaleneacetic acid and kinetin in a CO<sub>2</sub>-enriched atmosphere. However, photoautotrophic cell suspension cultures did not accumulate vindoline or dimeric indole alkaloids [63]. Aspects of photoautotrophic cell cultures have been reviewed [102]. Irradiation of heterotrophic suspension cultures with fluorescent light resulted in increased accumulation of serpentine, phenolics and anthocyanins [49]. The accumulation of serpentine was preceded by an increase and subsequent decrease of its biogenetic precursor ajmalicine, which was the predominant alkaloid of the culture on induction medium in the dark. Knobloch et al. [49] observed that effects of light were largely dependent on the medium composition, i.e. the optimum effect of light to stimulate the formation of anthocyanins and serpentine required low concentrations of 2,4-D, phosphate and mineral nitrogen.

With respect to anthocyanin production, the irradiance is linear to the number of pigmented cells, anthocyanin yield and anthocyanin concentration [95, 103].

In callus cultures the light-dependent formation of serpentine and anthocyanins [104, 105] have been reported. From callus cultures with a high chlorophyll content, increased concentrations of dimeric indole alkaloids could be isolated [106].

Light plays an important role in the developmental regulation of vindoline biosynthesis [107] (see Chapter 4).

Various aspects of light on growth and production in plant cell cultures have been reviewed [108].

### 3.2.2 *Temperature*

By lowering the temperature from 27 °C to 16 °C, Courtois & Guern [109] observed a strong increase in alkaloid content. However, due to the strongly reduced growth rate at this temperature, the alkaloid yield per litre medium is not changed substantially. At 16 °C the vacuoles of the cells were increased in size and the increased alkaloid content resulted probably from a modified balance between synthesis and degradation. The alkaloid content was strongly reduced by increasing the temperature to 38 °C. Doubling times of cell populations and total cell cycling times were unaffected between 20 °C and 27 °C.

These findings have been verified by Morris [110, 111]. He observed optimum growth at 35 °C with doubling times of 20 h. Optimum serpentine production was obtained between 20 °C and 25 °C, while ajmalicine was produced at optimum at 25 °C. Both for biomass and alkaloid production the curves of yield vs temperature showed sharp maxima. By changing the temperature, the serpentine/ajmalicine ratio can be influenced, however, care should be taken for the fact that maximal yields of these alkaloids are obtained at different stages of growth. Furthermore, some seasonal variation might occur, caused by slight temperature differences in the climate chamber in summer and winter season [111].

Lowering the temperature from 25 °C to 15 °C influences also the fatty-acid composition of suspension-cultured cells: the formation of oleic and linolenic acid was enhanced [112]. However, this is a rather general phenomenon and it is connected to the preservation of optimum membrane fluidity [113].

### 3.2.3 *pH of culture media*

The time course of the pH of the culture medium from batch-cultured cells shows after an initial pH dip a slow increase to more neutral values. The initial dip is probably caused by a release of acid vacuole contents [84].



The initial pH value of the alkaloid production medium adjusted to pH 5.5, 6.0 or 6.5 did not influence alkaloid production significantly [27]. Döller [85] found a pH of 5.5 to be the optimum for the production of serpentine. One particular cell line (PRL 953) accumulated more alkaloids when grown in production medium with pH 7.0 than with pH 5.5 [114].

#### 3.2.4 Aeration

Oxygen supply of suspension-cultured cells in shake flasks is, amongst other things, determined by the permeability of the plug or stopper of the flasks and the intensity of shaking. The oxygen transfer through several stoppers has been compared recently. A cotton wool plug is highly permeable for oxygen but the reproducibility of this type of stopper is low. Closing the flasks by two layers of aluminium foil resulted rapidly in an oxygen-limited growth of the cultures. However, silicon foam stoppers combine a good permeability with a good reproducibility [115]. With this type of stopper a growth-curve of a suspension culture in a single culture flask can be determined by measuring the loss of weight caused by dissimilation [116].

The oxygen supply in fermentors depends strongly on the type of fermentor. The use of airlift fermentors was preferred because of the high oxygen transfer rate combined with low shear stress for the plant cells. However, recently more experimental data came available on growth in stirred fermentors. In such fermentors, cultured plant cells showed little sensitivity for shear stress [115]. Pareilleux & Vinas [117], Ducos & Pareilleux [118] and Hegarty et al. [119] studied the effect of the aeration rate on culture growth. Too high and too low rates lead to a suboptimum in dissolved CO<sub>2</sub> concentrations, which inhibited growth. Maurel & Pareilleux [120, 121] observed a growth-promoting effect of carbon dioxide; the rate of fixation by the heterotrophic cultures depended on the partial pressure.

Mass cultivation of *C. roseus* cells in fermentors has been described [122, 123]. Bailey et al. [124] described a model of growth, nutrient uptake and product formation. Aspects of alkaloid production during upscaling up to 5000 l fermentors has been studied recently by Schiel & Berlin [125]. Bioreactor design and configuration with respect to production of metabolites by plant cell cultures has been discussed by Shuler & Hallsby [126].

#### 3.2.5 Osmotic stress

By exposure of suspension-cultured plant cells to hyper-osmotic solutions, release of cell contents can be obtained and the size of the cells can be influenced. These aspects are of importance for cryopreservation procedures, mass cultivation, immobilization and permeabilization. Osmotic stress, obtained by the addition of mannitol to culture media, inhibited

cell division, increased cell viability and increased cell alkaloid production [127]. The release of alkaloids and enzymes from suspension-cultured cells into media with a high ionic strength have been reported [128].

### *3.3 Additives to culture media with the aim to increase product yield*

Several organic compounds, pure or as complex mixtures, such as extracts of micro-organisms, have been added to culture media, in general with the aim to increase product yield. The addition of several compounds was based on knowledge of biosynthesical pathways in order to increase the availability of alkaloid precursors. This can be reached by simply adding the precursors or by interfering with the precursor metabolism. The latter possibility is usually based on a selection of certain cell lines, e.g. 5-methyltryptophan-resistant cell lines. These selections have been discussed in Chapter 2.

Extracts of micro-organisms or, in more general terms, biotic elicitors, have been added to cultures with the aim to obtain a possibility to induce alkaloid biosynthesis selectively.

#### *3.3.1 Addition of precursors*

Table 5 summarizes the effects of additives that were added to suspension cultures with the aim to increase the availability of alkaloid precursors. Other compounds were added to influence alkaloid metabolism more indirectly, e.g. by influencing cell differentiation and growth. The additives named in Table 5 are classified by the site of action on alkaloid metabolism.

Increased alkaloid production was obtained by feeding with l-tryptophan, tryptamine, secologanin, loganin, loganic acid and shikimic acid. Stafford & Fowler [71] fed tryptophan and secologanin to 5-methyltryptophan-resistant cell lines and to non-resistant cell lines. In all cases, the addition of secologanin alone resulted in a reduction in the intracellular tryptophan level and an increase in the level of serpentine. In a resistant cell line a 37-fold increase was observed. The addition of tryptophan alone to the resistant cell lines resulted in almost complete suppression of serpentine accumulation. Addition of both tryptophan and secologanin did not result in a higher serpentine accumulation than obtained by feeding with secologanin alone. Induction of the terpenoid pathway by organic amines increased alkaloid accumulation [131, 132]. These results indicate a possible limitation on alkaloid yield at the point of secologanin synthesis.

#### *3.3.2 Elicitation*

Treatment of suspension cultures with elicitors offers possibilities to shorten the production time. The product is often excreted into the medium and thus

Table 5. Additives to culture media aimed to increase alkaloid production by various mechanisms.

Additive	Result/product formed <sup>a</sup>	Ref.
<i>a) By addition of alkaloid precursors</i>		
l-tryptophan	alkaloid +	41
d-tryptophan	alkaloid -	41
tryptamine	N-acetyltryptamine N,N-dimethyltryptamine	
	alkaloid +	129
	alkaloid -	41
shikimic acid	alkaloid +	41
quinic acid	alkaloid -	41
anthranilic acid	alkaloid -	41
indole	alkaloid 0	41
geraniol	alkaloid 0	129
	alkaloid -	41, 85
loganin	alkaloid +	41
loganic acid	alkaloid +	41
secologanin	alkaloid +	41, 130
	alkaloid 0	129
	intracellular tryptophan -	
	serpentine +	71
secologanic acid	alkaloid -	41
mevalonic acid lactone	alkaloid 0	129
<i>b) By induction of terpenoid biosynthesis by derepression</i>		
1,1 dimethyl-piperidine	alkaloid +	131, 132
2-diethylamino-2,4-dichlorophenylether	alkaloid +	131
2-diethylamino-ethyl- $\beta$ -naphthylether	alkaloid +	131
2-diethylamino-ethyl-3,4-dimethyl-phenylether	alkaloid +	132
<i>c) By induction of cell differentiation via inhibition of DNA methylation</i>		
5-azacytidine	lirioresinol B mono- $\beta$ -glucoside	62
<i>d) By induction of cytochrome P-450</i>		
butylated hydroxytoluene (BHT)	dimerisation to substituted stilbene quinone	133
<i>e) Addition of co-factors</i>		
SAM	vindoline 0	114
l-methionine	alkaloid -	41
<i>f) By influencing culture growth via IAA metabolism</i>		
ferulic acid	alkaloid +	134
caffeic acid	alkaloid +	134

<sup>a</sup> +: increased production; -: decreased production; 0: no influence on production.

the cells can be recycled and re-elicited. Factors determining product yields are elicitor specificity, elicitor concentration, duration of exposure, cell line specificity, composition of culture medium and timing of elicitor addition [135]. Eliciting secondary metabolism in plant cell cultures has been reviewed [136, 137].

Elicitation of a suspension culture with *Pythium aphanidermatum*, *Alternaria zinnae*, *Verticillium dahliae* or *Rhodotorula rubra* resulted in an accumulation of strictosidine lactam, ajmalicine, lochnericine, catharanthine and tabersonine. Maximal product yield was obtained with a *Pythium* homogenate added to a 10-day-old suspension culture. The moment of addition determined the products formed: addition to a 2-day-old culture yielded tryptamine, to a 5-day-old culture N-acetyltryptamine, to a 10-day-old culture alkaloids, and addition after 15 days caused a browning of the culture. About 40% of ajmalicine could be recovered from the medium; accumulation of alkaloid did not depend on production media [138]. The alkaloid accumulation was preceded by a rapid transient increase in the tryptophan decarboxylase (TDC) and strictosidine synthase (SSS) activities caused by a de novo enzyme synthesis. In cells cultured on alkaloid production medium and also after elicitation, SSS is induced many hours before TDC, suggesting that TDC is regulated by intracellular tryptamine concentrations [139]. The *Pythium* elicitor preparation did not influence alkaloid production in tumourous and habituated cell lines (see Section 3.1.5 [66]).

It must be emphasized that only a few selected cell lines react on elicitation with an increased alkaloid production. Eilert et al. [138] distinguished three types of cell lines:

1. Cell lines which do not respond to elicitation or production media.
  2. Cell lines which react with brown colouration of medium and cells, an unspecific reaction to stress.
  3. Cell lines which react with browning and increased alkaloid production.
- Cultures of *C. roseus* exposed to crude culture filtrates or proteinaceous extracts from cultures of the fungi *Pythium aphanidermatum*, *Eurotium rubrum*, *Micromucor isabellina* and *Chrysosporium palmorum* accumulated increased amounts of tryptamine, ajmalicine and catharanthine as well as dark pigments [140, 141]. Addition of vanadyl sulphate ( $10\text{--}500\text{ mg l}^{-1}$ ) to suspension cultures of *C. roseus* increased intracellular accumulation of ajmalicine and catharanthine [142]. The response depended upon cell line, concentration of vanadyl sulphate and the stage of the growth phase at which the cells were treated and was also demonstrated in fermenter systems (301).

It is not likely that the alkaloids act as phytoalexins. Treatment of suspension cultures of *Tabernaemontana* species, which also belong to the

family Apocynaceae, with several biotic elicitors resulted in a rapid de novo synthesis of triterpenes of the ursene carboxylic acid type [143]. Such triterpenes could not be isolated from an elicited *C. roseus* suspension culture. However, treatment with cellulase or pectinase of this culture resulted in a strongly blue colouring of the cells and the media, probably due to anthocyanins, whereas *Candida albicans* treated cells only showed a yellow colouration.

To our knowledge no further information on the phytoalexins in *Catharanthus* is available.

#### 4 Regulation of secondary metabolism

Product accumulation is a result of the regulation of secondary metabolism. It includes product formation, storage, excretion, uptake and degradation in each individual cell. Since alkaloid production is thought to be heavily regulated, these compounds are probably of great physiological importance for the plant.

Although no reports exist on the allelochemical properties of the *C. roseus* alkaloids, activities against herbivores and insects in general may be assumed. The biological activities of the alkaloids [4] support this assumption. Frischknecht et al. [144] studied the influence of drought and wounding stress on alkaloid accumulation in *C. roseus* plants. In healthy, non-stressed plants the very youngest part of the shoot tip contained more than 3% alkaloid; from top to base alkaloid content of consecutive leaf pairs decreased. Under drought stress, the concentration of alkaloid within the plant differed little, still supplying the same effectiveness in chemical defence. Wounding stress increased alkaloid content up to 100%. In non-growing tissue, alkaloid accumulation was not enhanced by wounding.

Mersey & Cutler [145] studied the distribution of catharanthine and vindoline in leaves of *C. roseus*. Iodoblasts, large, refractile and autofluorescent cells in the mesophyll, are enriched in these alkaloids. Such cellular localization might have significance for designing production systems of these alkaloids by tissue cultures.

The plant-developmental regulation of the biosynthetic pathway from tabersonine to vindoline (Fig. 3) has been described by De Luca et al. [107]. Growth of seedlings in the dark resulted in an early ubiquitous accumulation of tabersonine as a major alkaloid, and in the subsequent 5–10 days, accumulation of vindoline and its immediate precursors was restricted to the cotyledons. Light enhanced vindoline biosynthesis, although it was not essential. It was suggested that the tabersonine biosynthetic pathway

enzymes occur in all plant parts, whereas the last 5 steps in vindoline biosynthesis are restricted to the aerial parts of the plant and that the whole pathway to vindoline is developmentally regulated. The majority of genes controlling indole alkaloid biosynthesis must be expressed in early germination [107].

Chapter 2 and 3 summarized various factors influencing secondary metabolism in cell and tissue cultures of *C. roseus*. Product accumulation proved to be dependent on the degree of differentiation of the cultured cells and of various environmental conditions. Optimization of these variables resulted in high product accumulation (see e.g. [41, 53, 65]). In suspension-cultured cells, alkaloid accumulation occurred during the whole culture cycle except for the period of active mitosis, where alkaloid biosynthesis was reduced. After the peak of mitotic activity but before carbon, nitrogen or phosphate limited cell growth, alkaloid production resumed [27, 65]. Other factors influencing product yields are: age of inoculum [111, 146], inoculum density [65, 111] and culture (in)stability [147]. It should be emphasized here again that the variability observed in growth rates and alkaloid yields might be due to the inadequate control of subculture methodologies and environmental conditions [111].

Stafford et al. [146] found that none of the production media tested contained more than 50% alkaloid-accumulating cells. Relatively undifferentiated and fast growing cells are 'plastic' and differentiate only after a right stimulus. Such a stimulus might for example be obtained by the use of biotic elicitors. Elicitation and the use of production media resulted in similar product yields, which might be produced by the same amount of 'plastic cells'.

The regulation of anthocyanin production was studied by Hall & Yeoman [95, 103, 148]. By using a microdensitometer, the contribution of each individual cell to the total product yield could be determined. The intracellular anthocyanin concentration varies very little and is therefore likely to be controlled by a feedback inhibition mechanism. The proportion of cells accumulating anthocyanins, however, varied considerably in cultures grown under different conditions, but nevertheless remained low, never exceeding 20% of the total cell population. Increased concentrations of 2,4-D decreased the number of producing cells and thus the total anthocyanin production decreased. Depletion of phosphate and nitrogen increased product yield through an increased percentage of pigmented cells.

In suspension-cultured cells, alkaloids are stored inside the vacuole. Enzyme involved in the biosynthesis of the alkaloids, as strictosidine synthase and a specific glucosidase were found to be located in the cytosol [149]. Deus-Neumann & Zenk [149] found the transport of alkaloids across

the tonoplast to be an active, energy-requiring mechanism, sensitive to pH and temperature. Serpentine, however, was not taken up by isolated vacuoles; nevertheless it is stored in the vacuole. It was presumed that not serpentine itself but the precursor ajmalicine is taken up by the vacuoles. The uptake of alkaloids across the tonoplast proved to be highly specific, which means that the transport system only recognizes alkaloids indigenous to the plant from which the vacuoles have been isolated. They also found that vindoline was not trapped inside the vacuole as a non-diffusible alkaloid salt. Therefore, the ion-trap mechanism was excluded as an explanation for alkaloid transport into the vacuoles. This ion-trap mechanism (proposed by a.o. [150–152]) was based on the observation that ‘alkaloid-storage cells’ exhibited a vacuolar pH of 3, whereas culture medium and ‘normal’ cells of a suspension culture had a vacuolar pH of about 5. Alkaloid accumulation is driven by this difference in pH; the alkaloids are taken up in their unprotonated forms, trapped and accumulated inside the vacuole by protonation.

As the amount of alkaloid stored in the vacuole determines the productivity of the cell culture (if no excretion of product into the medium occurs), the studies on the mechanisms of compartmentation and transportation are extremely valuable.

Product accumulation is the balance of product formation and product degradation. Most papers dealing with increased product yields emphasize on the regulation of product synthesis. Knowledge on alkaloid catabolism is lacking, only the active degradation of vindoline and catharanthine has so far been reported. Morris [153] observed a rapid metabolism of vindoline and catharanthine in leaf tissue during initiation of callus. From this callusing tissue, serpentine and ajmalicine could be isolated. Radio-labelled vindoline and catharanthine were extensively degraded to non-alkaloidal material [114]. Turnover and degradation of secondary products has been reviewed by Barz & Köster [154].

## **5 Biosynthesis, biotransformation and enzymology**

On the biosynthesis of the more than 90 alkaloids isolated from *C. roseus* some insight is obtained by feeding experiments with labelled precursors [11, 156]. The chemical synthesis of the important vinblastine group, which is based on the biomimetic modified Polonovski reaction, has been reviewed by Potier [157].

Interference in the secondary metabolism, e.g. by manipulating the enzy-

Table 6. Characteristics of enzymes involved in the biosynthesis of indole alkaloids in *C. roseus* [after 158].

Enzyme	Co-enzyme <sup>a</sup>	Isol. from <sup>b</sup>	MW kd	K <sub>m</sub> value	Spe-cific	pH opt.	Ref.
monoterpene hydroxylase	NADPH	p		5.5 μM geraniol 11 μM nerol	+		172
SAM: loganic acid methyltransferase	SAM	p		12.5 mM loganic acid	+		173
tryptophan decarboxylase	PP	s	115	75 μM l-tryptophan	+		174
strictosidine synthase		s	38	0.83 mM tryptamine 0.46 mM secologanin	+		164
		s	34	2.3 mM tryptamine 3.4 mM secologanin	+	4-8 6.8	163
glucosidase I		s	230	0.2 mM strictosidine	+	6-6.4	168
glucosidase II		s	> 450	0.1 mM strictosidine	+	6-6.4	168
glucosidase A		p	182		-		169
glucosidase B		p	120		-		169
glucosidase C		p	55		-		169
glucosidase D		p	8		-		169
glucosidase C		s	400		-		169
glucosidase GII		s	55		-		169
geissoschizine dehydrogenase	NADP <sup>+</sup>	s		83 μM geissoschizine	+	7.6	170



tetrahydro- alstonine synthase	NADPH	s	81	62 $\mu$ M cathenamine	+	6.6	171
acetyl-CoA: 17-O-deacetyl- vindoline 17-O-acetyl transferase	acetyl- CoA	p			+		175 176
SAM: 11-O-demethyl- 17-O-deacetyl- vindoline 11-O-methyl transferase	SAM	p			+		177
acetyltransferase		p,s			-		177

<sup>a</sup> PP: pyridoxal phosphate; SAM: S-adenosyl-L-methionine.

<sup>b</sup> p: plant; s: suspension culture.

mes or the expression of the related genes, requires fundamental knowledge of the enzymes involved in the biosynthesis of the indole alkaloids [158].

The building stones of the indole alkaloids, tryptamine and secologanin, in their turn need precursors from the primary metabolism. The enzymes which perform their activity on the border between primary and secondary metabolism are thought to have a regulatory function in secondary metabolite formation.

Tryptamine is available for secondary metabolism by the activity of tryptophan decarboxylase, an enzyme which catalyses the conversion of tryptophan to tryptamine. The activity of this enzyme can be induced by media containing high concentrations of sucrose [90]. Its regulatory function has been confirmed by several experiments, its biological half-life was estimated to be 21 h [159]. Some assays for measuring the activity have been described. Merillon et al. [130] compared indole alkaloid accumulation and TDC activity of a *C. roseus* suspension culture on three different media. They did not observe a correlation between maximum enzyme activity and alkaloid content, suggesting the terpenoid pathway to be the limiting factor in alkaloid production.

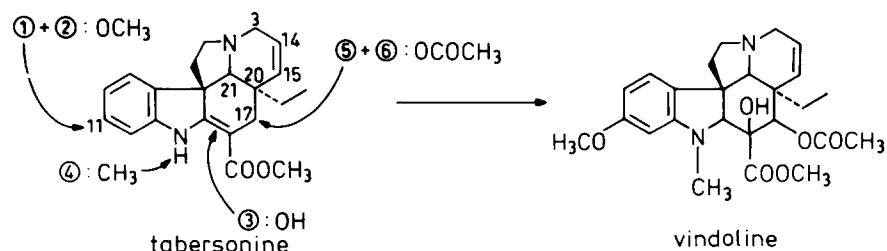
On the biosynthesis of secologanin, substantial experience has recently been gained. The intermediacy of geraniol, 10-oxogeraniol/10-oxo-neral and iridodial was demonstrated [160]. The enzyme geraniol-10-hydroxylase can be induced by production media and it is strongly enhanced just before product accumulation, which might point towards a regulatory function of this enzyme in the pathway to secologanin [161, 162]. In the experiments an intermediate accumulation of tryptamine was observed, which was later incorporated into ajmalicine; indicating a non-synchronized coordination of the two precursor pathways.

Tryptamine and secologanin are stereospecifically condensed by strictosidine synthase. This enzyme yields the 3 $\alpha$ -isomer. After isolation and characterization of the enzyme [163, 164], Pfitzner & Zenk [165] were able to immobilize the enzyme, which enabled them to produce relatively large amounts of strictosidine. Recently, Pennings et al. [166, 167] developed HPLC assays for tryptophan decarboxylase and strictosidine synthase, which have the advantage that no labelled precursors are needed.

After the condensation the biosynthesis proceeds by elimination of the glucose residue. Specific [168] and non-specific [169] glucosidases have been characterized. Within the resulting corynanthean type of alkaloids two enzymes have been partially characterized, namely geissoschizine dehydrogenase [170] and tetrahydroalstonine synthase [171].

Some characteristics of the various enzymes are presented in Table 6.

The inability of suspension cultures of *C. roseus* to produce the dimeric



Enzyme	Product
1. hydroxylase	11-hydroxytabersonine
2. methyltransferase	11-methoxytabersonine
3. hydroxylase	11-methoxy-2,16-dihydro-16-hydroxytabersonine
4. methyltransferase	N(1)-methyl-11-methoxy-2,16-dihydro-16-hydroxytabersonine (desacetoxyvindoline)
5. hydroxylase	desacetylvindoline
6. acetyltransferase	vindoline

Fig. 3. Proposed biosynthetic pathway from tabersonine to vindoline in *C. roseus* seedlings [after 107].

indole alkaloids vinblastine and vincristine is a result of the incapability of the cultures to produce the dimeric moiety vindoline. The late steps of vindoline biosynthesis have been studied in detail [106, 175–177] and the possible pathway is presented in Fig. 3.

The expression of the late steps is developmentally regulated and vindoline production is related to aerial parts of the plant. The latest step in the biosynthesis is acetyl-CoA dependent, which makes a cell-free synthesis of vindoline [178] from tryptamine and secologanin unlikely [179].

The enzymes involved in the dimerization process have been the subject of several investigations.

A cell-free conversion of 3',4'-anhydrovinblastine to vinblastine (Fig. 4) was demonstrated [178, 180–184]. Endo et al. [185] reported a cell-free production of 3',4'-anhydrovinblastine from vindoline and catharanthine with a maximum yield of 22% from the substrate. Other dimeric alkaloids, leurosine, catharine, vinamidine and 3(R)-hydroxy-vinamidine were also found [185, 186]. Table 7 summarizes biotransformation studies of alkaloids and precursors. Growing cells of a non-producing cell line and peroxidase can both convert 3',4'-anhydrovinblastine to leurosine and catharine. In 'spent medium', significant enzyme activity could be detected. Enzyme purification, biosynthesis and biotransformation of 3',4'-anhydrovinblastine has been reviewed [182, 186].

Biotransformation and the site of action of 14 growth-inhibitory trypto-

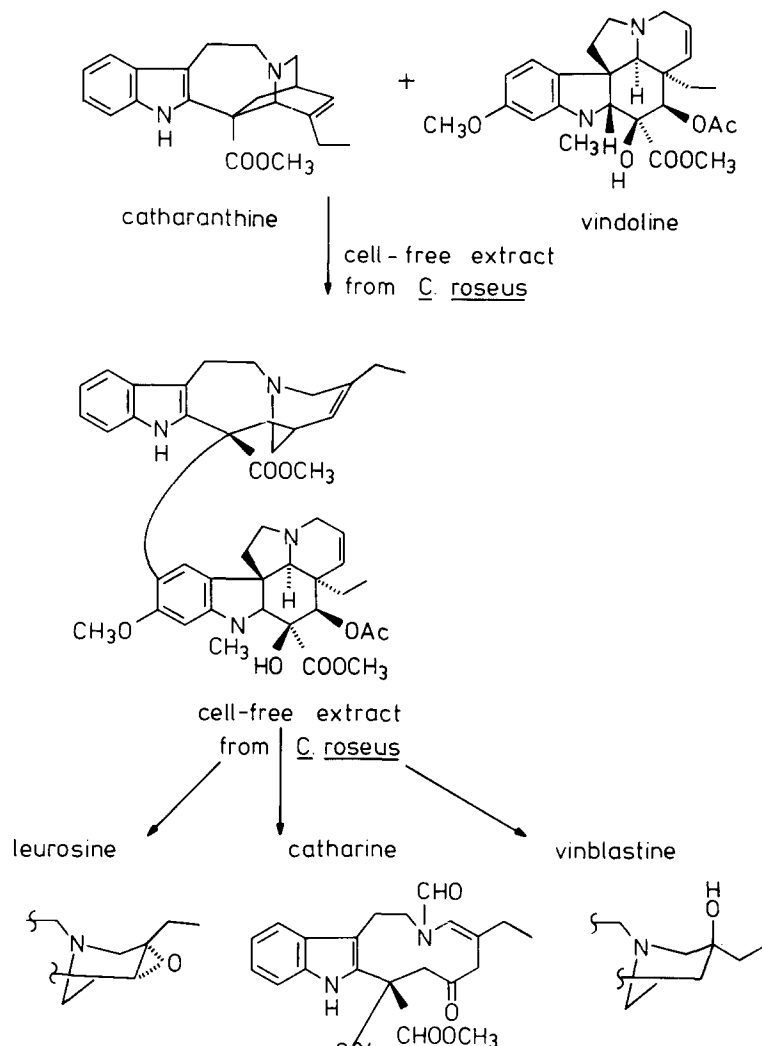


Fig. 4. Cell-free biotransformation of *C. roseus* alkaloids [158].

phan analogues has been studied [189]. Only 4 of the analogues (4-methyl-, 4-fluoro-, 5-fluoro-, and 5-hydroxytryptophan) were good substrates for TDC, while  $\alpha$ -methyltryptophan was a competitive inhibitor of this enzyme. None of the analogues was efficiently incorporated into protein. The toxicity of 12 of the analogues was directly correlated with their inhibitory effect on anthranilate synthetase activity.

The *Catharanthus* alkaloids have also been subjected to microbial and enzymatical transformations [190–192].

Table 7. Biotransformation of precursors and/or alkaloids by enzymes from *Catharanthus roseus* (see also Table 5).

Alkaloid/ precursor	Source <sup>a</sup>	Product	Ref.
10-hydroxy-geraniol	s	10-hydroxylinalool 10-hydroxycitronellol 7,8-dihydro-10-hydroxygeraniol dihydrocitronellol 7,8-dihydro-10-hydroxylinalool	187
8-hydroxy-7,8-dihydrogeraniol	s	(-)-8-hydroxy-7,8-dihydro-citronellol	187
(+)-10-hydroxy-citronellol	s	mixture of diastereomers	187
vindoline	s	desacetylvindoline	43
	s	dihydrovindoline	188
vindoline + catharanthine	cf	3',4'-anhydrovinblastine	169, 183, 185, 186
	cf	leurosine	169, 183, 185, 186
	cf	catharine	185, 186
	cf	vinamidine	185, 186
	cf	hydroxyvinamidine	185, 186
3',4'-anhydro- vinblastine	l,cf,gc	vinblastine	178, 183-185
	cf,gc,sm,p	catharine	185
	cf,gc,sm,p	leurosine	185
	gc	vincristine	185
	gc	4'-deoxyleurosine	185
	gc	vinamidine	185
	gc	hydroxyvinamidine	185
vinblastine	cf	vinamidine	185
	cf	N-formylvinamidine	185
vincristine	cf	N-formylvinamidine	185

<sup>a</sup> l: leaf; cf: cell-free; gc: growing cells; sm: spent medium; p: peroxidase; s: suspension culture.

Most enzymes are very specific. However, peroxidases, alcoholdehydrogenases, methyltransferases and glucosidases are known to be relatively unspecific and these enzymes can be used for the transformation of xenobiotics. Table 8 presents some of the biotransformations of xenobiotics by enzymes of *Catharanthus*.

Detoxification of heavy metals like cadmium is obtained by complexation to metalothioneins [194] and/or phytochelatins [195]. The phytochelatins isolated by Grill et al. [195] have the following structure ( $\gamma$ -glutamic acid-cysteine)<sub>n</sub>-glycine (n = 3-7) and can be regarded as secondary metabolites.

Table 8. Biotransformation of xenobiotic compounds by cell cultures of *Catharanthus roseus*.

Substrate	Product	Ref.
aniline	3-hydroxyaniline acetanilide	193
benzoic acid	4-hydroxybenzoic acid	193
anisole	phenol	193
coumarin	7-hydroxy-coumarin	193
BHT	substituted stilbene quinone	133
Cd	Cd-thionlike proteins	194
	phytochelatin	195
progesterone	$\Delta^4$ -pregnen-20 $\beta$ -ol-3-one	196, 197
	$\Delta^4$ -pregnen-14 $\alpha$ -ol-3,20-dione	196, 197
cyclohex-2-en-1-one	cyclohexanone	198

## 6 Analysis of alkaloid production

For the isolation of alkaloids from plant material the characteristic property of alkaloids, namely its alkaline character, is often used. This allows an extraction of the alkaloids at alkaline pH with organic solvents such as chloroform and ethyl acetate. A crude extract can be freed from acids, lipids, phenolics etc. by an extraction at acidic pH. The crude extracts are usually obtained by extracting biomass with (m)ethanol or ethyl acetate. This 'classical' method is still used by various groups in many modifications. Hofmann et al. [45] improved the extraction method of vinblastine from leaves and tissue cultures and were able to detect a content of 0.00013% in a callus culture using reflectance densitometry. The disadvantages of the classical method are that it is usually time consuming, less reproducible for small sample sizes and it demands large volumes of organic solvents. These disadvantages can be greatly overcome by using a solid phase extraction (SPE) method. The SPE is particularly being used in clinical chemistry where small amounts of drugs often have to be measured in large volumes of body fluids. These drugs are then concentrated on a cartridge (or preconcentration column) containing silica or silica with chemically bound C18, C8 or ion-exchange groups. Nowadays, SPE is also the method of choice for the determination of alkaloids in plant cell cultures.

Kohl et al. [199] compared the classical extraction method, based on liquid-liquid partitioning with two SPE methods. One method used kieselgur as solid phase, the second one was based on ion-exchange chromatography. It was concluded that SPE, in particular when using kieselgur, allows a quicker and more effective sample clean up as the classical method.

Table 9. Solid-phase extraction methods for the extraction of indole alkaloids from cell and tissue cultures of *C. roseus*.

Solid phase	Type of extract concentrated on solid phase	Sample clean up	Elution of alkaloids	Ref.
Kieselgur	methanolic extract + 10% acetic acid	hexane 6 ml	1. NH <sub>3</sub> /air 2. chloroform 6 ml	199
Kation-exchange	methanolic	methanol 0.5 ml	2% triethanol-amine in methanol 2 ml	199
C18	0.01% acetic acid pH 4.0 (set to pH 7.3–7.5 before concentration)	methanol: 5 mM diammonium-hydrogen-phosphate pH 7.3 10:90 60 ml	methanol: 25 mM diammonium-hydrogen-phosphate pH 4.7 85:15 2 ml	200
C18	methanolic extract: 0.05 M n-HS <sup>a</sup> 1:3 <sup>b</sup>	—	methanol: 0.05 M n-HS <sup>a</sup> 95:5 4 ml	65

<sup>a</sup> n-heptanesulphonate.

<sup>b</sup> Before concentration the column was activated with 10 ml acetonitrile, 10 ml 95% methanol containing 0.05 M n-HS and 10 ml aqueous nHS, respectively.

Since this report of Kohl, also some other SPE methods have been reported (Table 9).

Extraction was performed by using straight phase (kieselgur), reversed phase (C18) or ion-exchange solid phases. Already by these few reports the versatility of SPE was demonstrated. Vendrig et al. [201] however, reported, variable recoveries of dimeric indole alkaloids (vinblastine and vincristine) due to non-reproducible diol-column packings.

The extracts obtained by SPE can be used directly or after concentration for further analysis: i.e. HPLC. In Table 10, some HPLC systems are described which are used for analysis of extracts obtained by SPE or by classical extraction. All HPLC systems used were based on reversed phase chromatography using C18 as stationary phase, however, large differences in selectivity of some reversed phase stationary phases were observed [199].

The analytical system, i.e. extraction and HPLC analysis, should be

Table 10. HPLC systems for the analysis of alkaloid extracts.

Extraction method <sup>a</sup>	Stationary phase	Mobile phase <sup>b</sup>	Detection	Ref.
Solv. part.	C18	H <sub>2</sub> O:CH <sub>3</sub> CN 62:38 + 0.1% Et <sub>3</sub> N	UV 254 and 280 nm	25
SPE	C18	Gradient system 1: (A) MeOH:H <sub>2</sub> O:TEA 40:60:0.5 (B) MeOH:TEA 100:0.5 Gradient system 2: (A) CH <sub>3</sub> CN:0.01 M TEA-formate buffer, pH 8.5 20:80 (B) id. 80:20	UV	199
SPE	C18	MeOH:5 mM diammonium hydrogenphosphate, pH 7.1 67:33	fluori- metric	200
SPE	C18	Gradient system: (A) 0.05 M n-HS (B) 95% MeOH + 0.05 M n-HS	UV 254 and 280 nm	65

<sup>a</sup> Solv. part.: solvent partitioning (classical extraction method); SPE: solid-phase extraction.

<sup>b</sup> MeOH: methanol, TEA: triethanolamine; n-HS: n-heptanesulphonate.

adopted to the purpose of the investigation. For routine analysis, which is often related to a great number of samples, SPE in combination with an isocratic HPLC system is preferable. Depending on the amount of alkaloid or if a selective detection is desired, fluorimetric detection is the method of choice. If one is interested in all alkaloids produced, fluorimetric detection is too selective. UV detection at at least two wavelengths gives information of peak purity and alkaloid chromophores. The recent developments in diode array techniques will soon make this type of detectors indispensable in the analysis of complex alkaloid extracts.

The identity of the alkaloids should further be confirmed by a second analytical technique. Usually, TLC combined with specific detection reagents is used. Detailed information on TLC [202] and HPLC [203] of alkaloids is available.

Due to their therapeutical importance, the *Catharanthus* alkaloids often serve as model compounds for analytical procedures. Drapeau et al. [204] described a method for the separation of dimeric indole alkaloids from monomeric indole alkaloid impurities. In reversed phase HPLC, the separation was based on differences in ion-pair formation characteristics of mono-



Table 11. Immunoassays for the determination of *Catharanthus* alkaloids and precursors in plants or cultures.

Alkaloid/precursor	Immunoassay	Ref.
ajmalicine	RIA	41, 207
serpentine	RIA	41, 207
vindoline	RIA	208–210
catharanthine	RIA	211
vinblastine	RIA	46
vincristine	RIA	212
vincristine	ELISA	213
secologanin	RIA	214
loganin	RIA	215

valent monomeric and divalent dimeric indole alkaloids. Marr et al. [205] used a mixture of ajmalicine, catharanthine and vincristine in a study on assessment of peak homogeneity in HPLC by computer-aided photodiode array detection; unresolved peaks could be quantitated by using a multiple component suppression method.

For SPE combined with HPLC still a reasonable amount of biomass is needed, 50–400 mg dry weight. For determination on cellular level, immunological techniques such as radioimmunoassay (RIA) or enzyme-linked immunosorbent assay (ELISA) have been developed, which supply very sensitive and often very selective assays. Because of the clinical importance of vinblastine and vincristine, RIA and ELISA methods have been developed to study their pharmacokinetic parameters [206, and references cited therein]. In plant cell biotechnology, these assays can be used for various screening techniques: distribution of an alkaloid within a plant, in different species or in different populations. Table 11 summarizes immunoassays developed for the determination of *Catharanthus* alkaloids and precursors in plants or cultures.

For the isolation of alkaloids from large amounts of biomass or medium, obtained from fermentations, solid phases can be used. So, a polystyrene resin (XAD-4) can be used for adsorption and selective removal of some alkaloids in aqueous solutions [216]. Because of the concentrating effect and the possibilities of selectively recovering products of interest, solid phase adsorption is an interesting method for alkaloid recovery from plant cell cultures.

## 7 Stability and preservation of cell lines

Many high-producing cell lines have proved to be unstable [147]. The reason for this is not known. Selection on growth by subculturing and chromoso-

Table 12. A cryopreservation procedure for *C. roseus* suspension cultures [after 220].

Preculture of 4-day-old cells	in nutrient medium supplemented with 1 M sorbitol for 6–20 h
Cryoprotection	in nutrient medium supplemented with 1 M sorbitol and 5% DMSO, in icebath for 1 h
Freezing	with a cooling rate of 0.5 °C per minute to –40 °C
Storage	liquid nitrogen
Thawing	rapid in a 40 °C water bath
Post-thawing treatments	transfer onto filter paper discs over nutrient media solidified with agar for 4–5 h; then transfer discs with cells to fresh medium of the same composition for regrowth

mal aberrations may play a role here. Due to the instability, some techniques have been developed to maintain high-producing cell lines, which usually have been obtained by time-consuming selection procedures.

Cryopreservation has been applied successfully for *C. roseus* suspension cultures. This technique comprises the following stages: pregrowth, cryoprotection, freezing, storage, thawing and post-thawing treatments [217]. However, every step has to be optimized for every cell line (!), which makes this technique not readily available. Nevertheless, several successful procedures have been reported [217]. A protocol for *C. roseus* suspension cultures is presented in Table 12 [218–220]. The recovery of living cells was about 60% and they were able to produce indole alkaloids. Also in our laboratory some successful procedures for *C. roseus* cryopreservation have been developed [221].

Another technique for preservation of cell lines was suggested by Constabel et al. [36]: storage of regenerated shoots in dim light at 12–15 °C. This method has limited value, due to practical drawbacks, such as inefficient shoot formation etc. However, alkaloid production by initial callus and callus from regenerated shoots was fairly similar.

Morris [110] observed a preserved viability for suspension cultures up to 40 days by simply lowering the temperature to 10 °C.

For longer periods of preservation or for transportation purposes another three techniques have been described although exact data for *Catharanthus* are lacking: storage under paraffine oil at low temperature [222], undercooling of the cells [223] or storing the cells as semi-liquid suspensions [224].

## 8 Immobilization of plant cells

In nature, a single plant cell is always surrounded by other cells, a situation that offers protection and possibilities to co-operate and to communicate. In freely suspended cells these opportunities do not exist and this may influence both primary and secondary metabolism. To provide an artificial environment, plant cells have been immobilized in various matrices. Immobilization of plant cells has been reviewed [225, 226]. Viability and biosynthetic capacity must be preserved during immobilization. Viability of cultured *C. roseus* cells, estimated by plasmolysis, respiration and cell growth, could be retained using various matrices, e.g. alginate, agarose, agar, carrageenan etc. [225]. Vogel & Brodelius [227] used the non-invasive  $^{31}\text{P}$ -NMR technique for studying the effects on cell metabolism of entrapment of cultured *C. roseus* cells in agarose and alginate. Phosphate metabolism and the cytoplasmic pH appeared unaltered. However, cell growth could damage the immobilized system. Majerus & Pareilleux [228] formulated a growth-limiting medium by optimizing 2,4-D and phosphate concentrations. The Ca-alginate entrapped cells were stabilized in this way, resulting in an enhanced alkaloid accumulation.

For industrial application it would be advantageous if the entrapped cells were easily attainable for substrates, precursors and/or co-enzymes. Furthermore, the formed products should be excreted into the medium. By permeabilization of immobilized plant cells by treatment with an organic solvent such as DMSO, 85–90% of the total intracellular ajmalicine was released without affecting cell viability to a great extent. This observation led to a model production system for ajmalicine by agarose or alginate entrapped cells and intermittent permeabilization [229]. Felix et al. [230] found that permeabilized *C. roseus* cells immobilized in agarose retained their enzyme activity far longer on storage than non-immobilized cells. They determined the activities of five enzymes from primary metabolism and one enzyme from secondary metabolism. Addition of the co-enzymes of the latter enzyme, cathenamine reductase, increased the yield of ajmalicine, 19-epi-ajmalicine and tetrahydroalstonine considerably. Recently, this permeabilization method has been applied to non-immobilized cultured cells of *C. roseus*. The degree of permeabilization of the tonoplast by DMSO could be quantified by measuring the  $\text{P}_i$ -efflux [231]. Tanaka et al. [128] permeabilized suspension cultured cells by using a medium with a high ionic strength. The enzyme 5'-phosphodiesterase was released with preserved cell viability.

The data obtained so far indicate that immobilization of whole plant cells could be of value for both biotransformation and de novo production

Table 13. Patents concerning cell and tissue cultures of *C. roseus* (source: Chemical Abstracts).

Year	Author	Application
1978	Zenk MH	ajmalicine and serpentine production by cultured cells
1981	Brodelius P, Zenk MH, Deus B, Mosbach K	production or transformation by immobilization of cells, protoplast or cell complexes
1982	Rosevaer A, Lamke CA	biological production of chemical compounds; ajmalicine and serpentine are excreted in growth-regulator-free medium
1983	Miura Y	production of vinblastine by a callus culture
1984	Pfitzner U, Zenk MH	production of 3 $\alpha$ (S)-strictosidine by immobilized strictosidine synthase
1984	Miura Y	after pretreatment with cellulase and pectinase, freezing and thawing, a callus culture is cultured to produce vinblastine again
1984	UK-Atomic-Energy	production of ajmalicine and serpentine by immobilization in modified polyacrylamide gel
1985	Tanaka H, Yajima M	release of 5'-phosphodiesterase by using high ion strengths
1986	Yokoyama M	bioconversion of hydroquinone to arbutin by callus cultures
1986	Miura Y, Hirata K	alkaloid production by organ cultures
1986	Constabel F, Kurz WGW, Eilert U	semicontinuous production by repeated elicitor treatment
1987	Kamata H	production of alkaloids by <i>A. rhizogenes</i> transformed plants
1987	Rosevaer A, Hislop I, Lambke CA	production of serpentine in a flat biochemical reactor (sheet of PUR)
1987	Rosevaer A, Simmons R	continuous flow serpentine production by immobilized cells; the culture medium was recirculated through a C-18 cartridge

systems. The use of naturally immobilized culture systems, as reported for *Cinchona* [232], in which the cells are aggregated and differentiated, may offer a valuable alternative. Furthermore, immobilization can be used to overcome the problem of shear stress, if it exists, in fermentation processes.

## 9 Economical aspects

The dimeric indole alkaloids represent a market of economical interest: vinblastine (\$1,000,000 kg<sup>-1</sup>, volume 12 kg year<sup>-1</sup>) and vincristine (\$3,500,000 kg<sup>-1</sup>, volume 1 kg year<sup>-1</sup>) [233]. Despite all efforts, nobody succeeded to produce these alkaloids by suspension cultures of *C. roseus*. Ajmalicine, a monomeric indole alkaloid of pharmaceutical interest (\$2000 kg<sup>-1</sup>, volume 5000 kg year<sup>-1</sup>) can be produced by suspension-cultured cells, but the yield (0.3 g l<sup>-1</sup> [411]) is still far from being economically feasible. However, the production of penicillin became 3600 times more efficient in 40 years of intensive research. As plant cell biotechnology is just in its infancy, a considerable improvement of the efficiency of plant cell cultures may be expected. The increased efforts are, for example, illustrated by the number of patents concerning the production of alkaloids by plant cell and tissue cultures. The number increased substantially the last years. Table 13 summarizes some patents concerning *C. roseus*. These patents comprise a large spectrum of applications, e.g. production of alkaloids, biotransformations of xenobiotics, extraction procedures etc.

In the near future the production of catharanthine by fermentation and the bioconversion of catharanthine and vindoline to dimeric indole alkaloids may probably be of economical interest.

## 10 Concluding remarks

During the last two decades the knowledge of and the insight in the production of secondary metabolites by plant cell and tissue cultures has increased substantially, which immediately resulted in the development of commercial production processes. For *C. roseus* in particular, more insight has been obtained on the regulation of the secondary metabolism and the biosynthesis of the alkaloids. Although techniques have been brought into practice, much of the necessary fundamental knowledge is lacking. Items which need further investigation to fill up some gaps in our understanding of the process of product accumulation, are amongst others:

— cell line stability,

- regulation of the terpenoid and the alkaloid pathway,
- developmental regulation,
- catabolism of alkaloids,
- excretion, uptake and storage mechanisms.

Furthermore, more experience with large-scale culturing of plant cells is needed.

The outcome of that research may lead to a commercial exploitation of cell and tissue cultures of *C. roseus*.

## References

1. Carew DP (1966) Growth of callus tissue of *Catharanthus roseus* in suspension cultures. *J Pharm Sci* 55: 1153
2. Carew DP (1975) Tissue culture studies of *Catharanthus roseus*. In: Taylor WI, Farnsworth NR (eds) *The Catharanthus Alkaloids*. New York: Marcel Dekker Inc, pp 193–208
3. Svoboda GH, Blake DA (1975) The phytochemistry and pharmacology of *Catharanthus roseus* (L.) G. Don. In: Taylor WI, Farnsworth NR (eds) *The Catharanthus Alkaloids*. New York: Marcel Dekker Inc, pp 45–83
4. Neuss N (1980) The spectrum of biological activities of indole alkaloids. In: Phillipson JP, Zenk MH (eds) *Indole and biogenetically related alkaloids*. London, New York, Toronto, Sydney, San Francisco: Academic Press, pp 294–314
5. Beck WT (1984) Alkaloids. In: Fox BW, Fox M (eds) *Handbook of Experimental Pharmacology* Vol. 72. Berlin, Heidelberg: Springer Verlag, pp 569–612
6. Heijden R van der, Verpoorte R, Harkes PAA (1988) *Tabernaemontana* spp; in vitro production of indole and biogenetically related alkaloids. In: Bajaj YPS (ed) *Biotechnology in Agriculture and Forestry, Vol. 3, Medicinal Plants*. Berlin, Heidelberg, New York: Springer Verlag, in press
7. Kurz WGW, Constabel F (1979) Plant cell cultures, a potential source of pharmaceuticals. *Adv Appl Microbiol* 25: 209–240
8. Staba EJ (1982) Production of useful compounds from plant tissue cultures. In: Fujiwara A (ed) *Plant Tissue Culture 1982*. Tokyo: Japanese Association for Plant Tissue Culture, pp 25–30
9. Deus B, Zenk MH (1982) Exploitation of plant cells for the production of natural compounds. *Biotechnol Bioeng* 24: 1965–1974
10. Fowler MW (1983) Plant cell cultures: fact and fantasy. *Biochem Soc Trans* 11: 23–28
11. Fowler MW (1986) Process strategies for plant cell cultures. *Tibtech* 4: 214–219
12. Curtin ME (1983) Harvesting profitable products from plant tissue culture. *Bio/technology* 1: 649–657
13. Berlin J (1984) Plant cell cultures – a future source of natural products? *Endeavour* 8: 5–8
14. Fuller KW (1984) Chemicals from plant cell cultures – some biochemical and physiological pointers. *Chem Ind* 825–833
15. DiCosmo F, Towers GHN (1984) Stress and secondary metabolism in cultured plant cells. In: Timmerman BN, Steelink C, Loewus FA (eds) *Recent advances in phytochemistry 18. Phytochemical adaptations to stress*. New York, London: Plenum Press, pp 97–175

16. Kurz WGW, Constabel F (1985) Aspects affecting biosynthesis and biotransformation of secondary metabolites in plant cell cultures. *CRC Crit Rev Biotechnol* 2: 105–118
17. Misawa M (1985) Production of useful plant metabolites. *Adv Biochem Eng Biotechnol* 31: 59–88
18. Sahai O, Knuth M (1985) Commercializing plant tissue culture processes: economics, problems and prospects. *Biotechnol Progr* 1: 1–9
19. Kurz WGW (1986) Biological and environmental factors of product synthesis, accumulation, and biotransformation by plant cell cultures. *New Zealand J Technol* 2: 77–81
20. Rhodes MJC, Robins RJ, Hamill J, Parr AJ (1986) Potential for the production of biochemicals by plant cell cultures. *New Zealand J Technol* 2: 59–70
21. Hahlbrock K (1986) Secondary metabolites. In: Silver S (ed) *Biotechnology: potentials and limitations*. Dahlem Konferenzen 1986. Berlin, Heidelberg, New York, Tokyo: Springer Verlag, pp 241–257
22. Hay CA, Anderson LA, Roberts MF, Phillipson JD (1988) Alkaloid production by plant cell cultures. In: Mizrami A, Wezel AL van (eds) *Advances in biotechnological processes*. New York: A.R. Liss, in press
23. Kutney JP, Choi LSL, Kolodziejczyk P, Sleigh SK, Stuart KL, Worth BR (1981) Alkaloid production in *Catharanthus roseus* cell cultures. V. Alkaloids from the 176G, 299Y, 340Y and 951G cell lines. *J Nat Prod* 44: 536–540
24. Scott AI, Mizukami H, Hirata T, Lee SL (1980) Formation of catharanthine, akuammicine and vindoline in *Catharanthus roseus* suspension cultures. *Phytochemistry* 19: 488–489
25. Kurz WGW, Chatson KB, Constabel F, Kutney JP, Choi LSL, Kolodziejczyk P, Sleigh SK, Stuart KL, Worth BR (1980) Alkaloid production in *Catharanthus roseus* cell cultures. IV. Characterization of the 953 cell line. *Helv Chim Acta* 63: 1891–1896
26. Kutney JP, Choi LSL, Kolodziejczyk P, Sleigh SK, Stuart KL, Worth BR (1980) Alkaloid production in *Catharanthus roseus* cell cultures. III. Catharanthine and other alkaloids from the 200GW cell line. *Heterocycles* 14: 765–768
27. Kurz WGW, Chatson KB, Constabel F, Kutney JP, Choi LSL, Kolodziejczyk P, Sleigh SK, Stuart KL, Worth BR (1981) Alkaloid production in *Catharanthus roseus* cell cultures. VIII. Characterization of the PRL 200 cell line. *Planta Med* 42: 22–31
28. Kohl W, Witte B, Höfle G (1982) Alkaloide aus *Catharanthus roseus*-zellkulturen, III. *Z Naturforsch* 37b: 1346–1351. *Ibid.* II, *Z Naturforsch* 36b: 1153–1162
29. Stöckigt J, Soll HJ (1980) Indole alkaloids from cell suspension cultures of *Catharanthus roseus* and *C. ovalis*. *Planta Med* 40: 22–30
30. Petiard V, Gueritte F, Langlois N, Potier P (1980) Presence de (-)-tabersonine dans une souche de cultures de tissus de *Catharanthus roseus* G. Don. *Physiol Vég* 18: 711–720
31. Petiard V, Courtois D, Gueritte F, Langlois N, Mompon B (1982) New alkaloids in plant tissue cultures. In: Fujiwara A (ed) *Plant Tissue Culture 1982*. Tokyo: Japanese Association for Plant Tissue Culture, pp 309–310
32. Petiard V, Courtois D (1983) Recent advances in research for novel alkaloids in Apocynaceae tissue cultures. *Physiol Vég* 21: 217–227
33. Krueger RJ, Carew DP, Lui JHC, Staba EJ (1982) Initiation, maintenance and alkaloid production of *Catharanthus roseus* leaf organ cultures. *Planta Med* 45: 56–57
34. Gueritte F, Langlois N, Petiard V (1983) Metabolites secondaires isolés d'une culture de tissus de *Catharanthus roseus*. *J Nat Prod* 46: 144–148
35. Kutney JP, Choi LSL, Kolodziejczyk P, Sleigh SK, Stuart KL, Worth BR, Kurz WGW, Chatson KB, Constabel F (1980) Alkaloid production in *Catharanthus roseus* cell cultures: isolation and characterization of alkaloids from one cell line. *Phytochemistry* 19: 2589–2595

36. Constabel F, Gaudet-LaPrairie P, Kurz WGW, Kutney JP (1982) Alkaloid production in *Catharanthus roseus* cell cultures. XII. Biosynthetic capacity of callus from original explants and regenerated shoots. *Plant Cell Rep* 1: 139–142
37. Patterson BD, Carew DP (1969) Growth and alkaloid formation in *Catharanthus roseus* tissue cultures. *Lloydia* 32: 131–140
38. Kohl W, Witte B, Sheldrick WS, Höfle G (1984) Indolalkaloide aus *Catharanthus roseus*-Zellkulturen IV: 16R-19,20-E-isositsirikin, 16R-19,20-Z-isositsirikin und 21-hydroxycyclolochnerin. *Planta Med* 50: 242–244
39. Knobloch KH, Berlin J (1980) Influence of medium composition on the formation of secondary compounds in cell suspension cultures of *Catharanthus roseus* (L.) G. Don. *Z Naturforsch* 35c: 551–556
40. Kurz WGW, Chatson KB, Constabel F, Kutney JP, Choi LSL, Kolodziejczyk P, Sleigh SK, Stuart KL, Worth BR (1980) Alkaloid production in *Catharanthus roseus* cell cultures: Initial studies on cell lines and their alkaloid content. *Phytochemistry* 19: 2583–2587
41. Zenk MH, El-Shagi H, Arens H, Stöckigt J, Weiler EW, Deus B (1977) Formation of the indole alkaloids serpentine en ajmalicine in cell suspension cultures of *Catharanthus roseus*. In: Barz W, Reinhard E, Zenk MH (eds) *Plant Tissue Culture and its Biotechnological Application*. Berlin: Springer Verlag, pp 27–44
42. Endo T, Goodbody A, Misawa M (1987) Alkaloid production in root and shoot cultures of *Catharanthus roseus*. *Planta Med* 53: 479–482
43. Boder GB, Gorman M, Johnson IS, Simpson PJ (1964) Tissue culture studies of *Catharanthus roseus* crown gall. *Lloydia* 27: 328–333
44. Svoboda GH, Oliver AT, Bedwell DR (1963) Alkaloids from *Vinca rosea* (*Catharanthus roseus*). XIX. Extraction and characterization of root alkaloids. *Lloydia* 26: 141–153
45. Hofmann W, Kubeczka KH, Czygan FC (1982) An improved method of isolation and quantitative determination of vincalucoblastine from intact plants and tissue cultures of *Catharanthus roseus* G. Don. *Z Naturforsch* 38c: 201–206
46. Miura Y, Hirata K, Kurano N (1986) Production of antitumor alkaloids in callus culture of *Catharanthus roseus* (L.) G. Don. In: Somers DA (ed) *VI Int Congr Plant Tissue and Cell Culture*. Minneapolis: International Association for Plant Tissue Culture, p 69
47. Miura Y, Hirata K, Kurano N, Miyamoto K, Uchida K (1988) Formation of vinblastine in multiple shoot culture of *Catharanthus roseus*. *Planta Med* 54: 18–20
48. Lees L, Reporter M, Hsu S, Corbin J, Litchfield JH (1986) Lipids from a *Catharanthus roseus* cell line without indole alkaloids. In: Somers DA (ed) *VI Int Congr Plant Tissue and Cell Culture*. Minneapolis: International Association for Plant Tissue Culture, p 353
49. Knobloch KH, Bast G, Berlin J (1982) Medium and light induced formation of serpentine and anthocyanins in cell suspension cultures of *Catharanthus roseus*. *Phytochemistry* 21: 591–594
50. Kisakurek MV, Hesse M (1980) Chemotaxonomic studies of the Apocynaceae, Loganiaceae and Rubiaceae, with reference to indole alkaloids. In: Phillipson JP, Zenk MH (eds) *Indole and biogenetically related alkaloids*. London, New York, Toronto, Sydney, San Francisco: Academic Press, pp 11–26
51. Beek TA van, Gessel MAJT van (1988) Alkaloids of *Tabernaemontana* species. In: Pelletier SW (ed) *Alkaloids: chemical and biological perspectives*, Vol. 5. New York: Wiley and Sons, in press
52. Tin-Wa M, Farnsworth NR (1975) The phytochemistry of minor *Catharanthus* species. In: Taylor WI, Farnsworth NR (eds) *The Catharanthus alkaloids*, New York: Marcel Dekker Inc, pp 85–124
53. Kurz WGW, Chatson KB, Constabel F (1985) Biosynthesis and accumulation of indole



- alkaloids in cell suspension cultures of *Catharanthus roseus* cultivars. In: Neumann KH et al. (eds) Primary and secondary metabolism of plant cell cultures. Berlin, Heidelberg, New York, Tokyo: Springer Verlag, pp 143–153
54. Constabel F, Rambold S, Chatson KB, Kurz WGW, Kutney JP (1981) Alkaloid production in *Catharanthus roseus* (L.) G. Don. VI. Variation in alkaloid spectra of cell lines derived from one single leaf. *Plant Cell Rep* 1: 3–5
  55. Petiard V, Baubault C, Bariud A, Hutin M, Courtois D (1985) Studies on variability of plant cell tissue cultures for alkaloid production in *Catharanthus roseus* and *Papaver somniferum* callus cultures. In: Neumann KH et al. (eds) Primary and secondary metabolism of plant cell cultures. Heidelberg, Berlin: Springer Verlag, pp 133–142
  56. Cresswell, RC (1986) Selection studies on *Catharanthus roseus*. In: Morris P et al. (eds) Secondary metabolism in plant cell cultures. Cambridge: Cambridge University Press, pp 231–236
  57. Brown S (1984) Analysis and sorting of plant material by flow cytometry. *Physiol Vég* 22: 341–349
  58. Brown S, Renaudin JP, Prevot C, Guern J (1984) Flow cytometry and sorting of plant protoplast: technical problems and physiological results from a study of pH and alkaloids in *Catharanthus roseus*. *Physiol Vég* 22: 541–554
  59. Yamada Y (1984) Selection of cell lines for high yields of secondary metabolites. *Cell Cult Somatic Cell Gen Plants* 1: 629–636
  60. Courtois D (1985) Utilisation de la variabilité exprimée spontanément en culture en vue de l'obtention et de la production de métabolites. *Bull Soc Bot Fr Actualités Bot* 132: 105–112
  61. Rideau M (1985) L'expression de la variabilité biochimique induite dans les cultures de tissus et de cellules. *Bull Soc Bot Fr Actualités Bot* 132: 51–64
  62. Arfmann HA, Kohl W, Wray V (1985) Effect of 5-azacytidine on the formation of secondary metabolites in *Catharanthus roseus* cell suspension cultures. *Z Naturforsch* 40c: 21–25
  63. Tyler RT, Kurz WGW, Panchuk BD (1986) Photoautotrophic cell suspension cultures of periwinkle (*Catharanthus roseus* (L.) G. Don.): Transition from heterotrophic to photoautotrophic growth. *Plant Cell Rep* 3: 195–198
  64. Diaz Hernandez L, Lagunas Granja A, Castro Hernandez M, Lemes Hernandez M (1986) Polyploids of *Catharanthus roseus* (L.) G. Don. II. Morphological characterization and phytochemical evaluation. *Rev Cubana Farm* 20: 60–68
  65. Morris P (1986) Regulation of product synthesis in cell cultures of *Catharanthus roseus*. II. Comparison of production media. *Planta Med* 52: 121–126
  66. Eilert U, DeLuca V, Kurz WGW, Constabel F (1987) Alkaloid formation by habituated and tumorous cell suspension cultures of *Catharanthus roseus*. *Plant Cell Rep* 6: 271–274
  67. Shimomura K, Sakate M, Kamada H (1986) Production of useful secondary metabolites by hairy roots transformed with Ri plasmid. In: Somers DA et al. (eds) VI Int Congr Plant Tissue and Cell Culture. Minneapolis: International Association for Plant Tissue Culture, p 250
  68. Okada K, Nagata T, Takebe I (1986) Introduction of RNA into plant protoplasts by electroporation. In: Somers DA et al. (eds) VI Int Congr Plant Tissue and Cell Culture. Minneapolis: International Association for Plant Tissue Culture, p 208
  69. Scott AI, Mizukami H, Lee SL (1979) Characterization of a 5-methyltryptophan resistant strain of *Catharanthus roseus* cultured cells. *Phytochemistry* 18: 795–798
  70. Schallenberg J, Berlin J (1979) 5-Methyltryptophan resistant cells of *Catharanthus roseus*. *Z Naturforsch* 34c: 541–545
  71. Stafford A, Fowler MW (1983) Effect of carbon and nitrogen limitation upon nutrient

- uptake and metabolism in batch cultures of *Catharanthus roseus* (L.) G. Don. *Plant Cell Tissue Organ Culture* 2: 239–251
72. Sasse F, Buchholz M, Berlin J (1983) Site of action of growth inhibitory tryptophan analogues in *Catharanthus roseus* cell suspension cultures. *Z Naturforsch* 38c: 910–915
  73. Gamborg OL, Miller RA, Ojima K (1968) Nutrient requirements of suspension cultures of soybean root cells. *Exp Cell Res* 50: 151–158
  74. Murashige T, Skoog F (1962) A revised medium for rapid growth and bioassays with tobacco tissue cultures. *Physiol Plant* 15: 473–479
  75. Morris P (1986) Kinetics of growth and alkaloid accumulation in *Catharanthus roseus* cell suspension cultures. In: Morris P et al. (eds) *Secondary metabolism in plant cell cultures*. Cambridge: Cambridge University Press, pp 63–67
  76. Smith JI, Quesnel AA, Smart NJ, Misawa M, Kurz WGW (1987) The development of a single-stage growth and indole alkaloid production medium for *Catharanthus roseus* (L.) G. Don suspension cultures. *Enzyme Microb Technol* 9: 466–469
  77. Berlin J, Mollenschott, DiCosmo F (1987) Comparison of various strategies designed to optimize indole alkaloid production of a cell culture of *Catharanthus roseus*. *Z Naturforsch* 42c: 1959–1970
  78. Merillon JM, Chenieux JC, Rideau M (1983) Time course of growth, evolution of sugar-nitrogen metabolism and accumulation of alkaloids in a cell suspension of *Catharanthus roseus*. *Planta Med* 47: 169–176
  79. Merillon JM, Rideau M, Chenieux JC (1984) Influence of sucrose on levels of ajmalicine, serpentine and tryptamine in *Catharanthus roseus* cells in vitro. *Planta Med* 48: 497–502
  80. Carew DP, Krueger RJ (1977) *Catharanthus roseus* tissue culture: The effects of medium modifications on growth and alkaloid production. *Lloydia* 40: 326
  81. Knobloch KH, Berlin J (1980) Effects of media constituents on the formation of secondary products in cell suspension cultures of *Catharanthus roseus*. In: Moo-Young M (ed) *Adv Biotechnol Proc VIth Intern Ferm Symp*. Oxford: Pergamon Press, pp 129–133
  82. Stafford A, Smith L (1986) Effects of modification of the primary precursor level by selection and feeding on indole alkaloids in *Catharanthus roseus*. In: Morris P et al. (eds) *Secondary metabolism in plant cell cultures*. Cambridge: Cambridge University Press, pp 251–256
  83. Slywka GW, Krueger RJ (1979) The influence of nitrate and ammonium levels on growth and alkaloid production in *Catharanthus roseus* suspension cultures. *J Nat Prod* 42: 697
  84. Hoopen HJG ten, Vinke JL, Gulik WM van, Meijer JJ, Verpoorte R, Harkes PAA, Iren F van (1987) The uptake kinetics of medium components during batch growth of *Catharanthus roseus*. In: Neijssel et al. (eds) *Proc 4th Eur Congr Biotechnol*, Vol 2. Amsterdam: Elsevier, p 407
  85. Döller G, Alfermann AW, Reinhard E (1976) Production von indolalkaloiden in calluskulturen von *Catharanthus roseus*. *Planta Med* 30: 14–20
  86. Ashihara H, Tokoro T (1985) Metabolic fate of inorganic phosphate absorbed by suspension cultures of *Catharanthus roseus*. *J Plant Physiol* 118: 227–235
  87. Ashihara H, Ukaji T (1986) Inorganic phosphate absorption and its effect on the adenosine 5'-triphosphate level in suspension cultured cells of *Catharanthus roseus*. *J Plant Physiol* 124: 77–85
  88. Ukaji T, Ashihara H (1987) Effect of inorganic phosphate on the levels of amino acids in suspension cultured cells of *Catharanthus roseus*. *Ann Bot* 60: 109–144
  89. Knobloch KH, Berlin J (1983) Influence of phosphate on the formation of the indole alkaloids and pheolic compounds in cell suspension cultures of *Catharanthus roseus*. I. Comparison of enzyme activities and product accumulation. *Plant Cell Tissue Organ Culture* 2: 333–340

90. Knobloch KH, Hansen B, Berlin J (1981) Medium-induced formation of indole alkaloids and concomitant changes of interrelated enzyme activities in cell suspension cultures of *Catharanthus roseus*. *Z Naturforsch* 36c: 40–43
91. Brodelius P, Vogel HJ (1985) A phosphorus-31 Nuclear Magnetic Resonance study of phosphate uptake and storage in cultured *Catharanthus roseus* and *Daucus carota* plant cells. *J Biol Chem* 260: 3556–3560
92. MacCarthy JJ, Ratcliffe D, Street HE (1980) The effect of nutrient medium composition on the growth cycle of *Catharanthus roseus* G. Don. cells grown in batch culture. *J Exp Bot* 31: 1315–1325
93. Wood HN, Braun AC (1961) The regulation of certain essential biosynthetic systems in normal and crown-gall tumor cells. *Proc Natl Acad Sci USA* 47: 1907–1913
94. Linsmaier EM, Skoog F (1965) Organic growth factor requirements of tobacco tissue cultures. *Physiol Plant* 18: 100–127
95. Hall RD, Yeomann MM (1986) Factors determining anthocyanin yield in cell cultures of *Catharanthus roseus* (L.) G. Don. *New Phytol* 103: 33–43
96. Ambid C, Roustan JP, Nef C, Fallot J (1982) In: Fujiwara A (ed) *Plant Tissue Culture 1982*. Tokyo: Japanese Association for Plant Tissue Culture, pp 331–332
97. Roustan JP, Ambid C, Fallot J (1982) Influence de l'acide 2,4-dichlorophenoxyacétique sur l'accumulation de certains alcaloïdes indoliques dans les cellules quiescentes de *Catharanthus roseus* cultivée in vitro. *Physiol Vég* 20: 523–532
98. Merillon JM, Ramawat K, Andreu F, Chenieux JC, Rideau M (1986) Alkaloid accumulation in *Catharanthus roseus* cell lines subcultured with or without phytohormones. *C R Acad Sci Ser* 303 16: 689–692
99. Merillon JM, Ramawat KG, Chenieux JC, Rideau M (1986) Hormonal autotrophy and production of indole alkaloids in *Catharanthus roseus* cell cultures. In: Somers DA et al. (eds) *VI Int Congr Plant Tissue and Cell Culture*. Minneapolis: International Association for Plant Tissue Culture, p 370
100. Palni LMS (1984) Cytokinin accumulation in the culture medium of *Vinca rosea* L. crown-gall tissue: a time course study. *Aust J Plant Physiol* 11: 129–136
101. Smith JI, Smart NJ, Kurz GW, Misawa M (1987) Stimulation of indole alkaloid production in cell suspension cultures of *Catharanthus roseus* by abscisic acid. *Planta Med* 53: 470–474
102. Husemann W (1984) Photoautotrophic cell cultures. *Cell Cult Somatic Cell Gen Plants* 1: 182–191
103. Hall RD, Yeoman MM (1986) Temporal and spatial heterogeneity in the accumulation of anthocyanins in cell cultures of *Catharanthus roseus* (L.) G. Don. *J Exp Bot* 37: 48–60
104. Carew DP, Krueger RJ (1976) Anthocyanidins of *Catharanthus roseus* callus cultures. *Phytochemistry* 15: 442
105. Roller U (1978) Selection of plants and tissue cultures of *Catharanthus roseus* with high content of serpentine and ajmalicine. In: Alfermann AW, Reinhard E (eds) *Production of natural compounds by cell culture methods*. München: Gesellschaft für Strahlen- und Umwelt-forschung mbH, p 95
106. Loyola-Vargas VM, Velasco C, Mendez BM, Oropeza C, Reyes J, Robert ML (1986) Biosynthesis of alkaloids in green callus of *Catharanthus roseus*. In: Somers DA et al. (eds) *VI Int Congr Plant Tissue and Cell Culture*. Minneapolis: International Association for Plant Tissue Culture, p 67
107. De Luca V, Balsevich J, Tyler RT, Eilert U, Panchuk BD, Kurz GW (1986) Biosynthesis of indole alkaloids: developmental regulation of the biosynthetic pathway from tabersonine to vindoline in *Catharanthus roseus*. *J Plant Physiol* 125: 147–156
108. Seibert M, Kadkade PG (1980) Environmental factors. A. Light. In: Staba EJ (ed) *Plant*

- Tissue Culture as a Source of Biochemicals. Boca Raton, Florida: CRC Press, pp 123–141
109. Courtois D, Guern J (1980) Temperature response of *Catharanthus roseus* cells cultivated in liquid medium. *Plant Sci Lett* 17: 473–482
  110. Morris P (1986) Regulation of product synthesis in cell cultures of *Catharanthus roseus*. Effect of culture temperature. *Plant Cell Rep* 5: 427–429
  111. Morris P (1986) Long term stability of alkaloid production in cell suspension cultures of *Catharanthus roseus*. In: Morris P et al. (eds) *Secondary metabolism in plant cell cultures*. Cambridge: Cambridge University Press, pp 257–262
  112. MacCarthy JJ, Stumpf PK (1980) Fatty-acid composition and biosynthesis in cell suspension cultures of *Glycine max* (L.) Merr., *Catharanthus roseus* G. Don and *Nicotiana tabacum* L. *Planta* 147: 384–388
  113. Alexandrov VYA (1977) *Cells, molecules and temperatures*. Berlin, Heidelberg: Springer Verlag
  114. Kutney JP, Choi LSL, Kolodziejczyk P, Sleigh SK, Stuart KL, Worth BR, Kurz WGW, Chatson KB, Constabel F (1981) Alkaloid production in *Catharanthus roseus* cell cultures. VII. Effect of parameter changes and catabolism studies on cell line PRL No. 953. *Helv Chim Acta* 64: 1837–1843
  115. Meijer JJ, Gulik WM van, Hoopen HJG ten, Luyben KChAM (1986) The influence of shear stress on growth and morphology of *Catharanthus roseus* in continuous culture. In: Neijssel et al. (eds) *Proc 4th Eur Congr Biotechnol*, Vol 2. Amsterdam: Elsevier p 409
  116. Schripsema J, Meijer AH, Langezaal CR, Harkes PAA, Verpoorte R, Baerheim Svendsen A (1987) Determination of the growth curve in a single culture flask. *Pharm Weekbl Sc Ed* 9: 226
  117. Pareilleux A, Vinas R (1983) Influence of the aeration rate on the growth yield in suspension cultures of *Catharanthus roseus* (L.) G. Don. *J Ferment Technol* 61: 429–433
  118. Ducos JP, Pareilleux A (1986) Effect of aeration rate and influence of pCO<sub>2</sub> in large-scale cultures of *Catharanthus roseus* cells. *Appl Microbiol Biotechnol* 25: 101–105
  119. Hegarty PK, Smart NJ, Scragg AH, Fowler MW (1986) The aeration of *Catharanthus roseus* (L.) G. Don suspension cultures in airlift bioreactors, the inhibitory effect at high aeration rates on culture growth. *J Exp Bot* 37: 1911–1920
  120. Maurel B, Pareilleux A (1985) Effect of carbon dioxide on the growth of cell suspension cultures of *Catharanthus roseus*. *Biotechn Lett* 7: 313–318
  121. Maurel B, Pareilleux A (1986) Carbon dioxide fixation and growth of heterotrophic cell suspensions of *Catharanthus roseus*. *J Plant Physiol* 122: 347–355
  122. Smart NJ, Fowler MW (1984) Mass cultivation of *Catharanthus roseus* cells using a nonmechanically agitated bioreactor. *Appl Biochem Biotechnol* 9: 209–216
  123. Smith JI, Smart NJ, Quesnel AA, Misawa M, Kurz WGW (1986) Development and scale-up studies for the production of catharanthine by cell cultures of *Catharanthus roseus*. In: Somers DA et al. (eds) *VI Int Congr Plant Tissue and Cell Culture*. Minneapolis: International Association for Plant Tissue Culture, p 248
  124. Baily C, Nicholson H, Morris P, Smart NJ (1985) A simple model of growth and product formation in cell suspensions of *Catharanthus roseus* G. Don. *Appl Biochem Biotechnol* 11: 207–219
  125. Schiel O, Berlin J (1987) Large scale fermentation and alkaloid production of cell suspension cultures of *Catharanthus roseus*. *Plant Cell Tissue Organ Culture* 8: 153–162
  126. Shuler ML, Hallsby GA (1985) Bioreactor considerations for chemical production from plant cell cultures. In: *Biotechnology in Plant Science*. London: Academic Press, pp 191–205
  127. Rudge K, Morris P (1986) The effect of osmotic stress on growth and alkaloid accumula-

- tion in *Catharanthus roseus*. In: Morris P et al. (eds) Secondary metabolism in plant cell cultures. Cambridge: Cambridge University Press, pp 75–81
128. Tanaka H, Hirao C, Semba H, Tozawa Y, Ohmomo S (1985) Release of intracellularly stored 5'-phosphodiesterase with preserved plant cell viability. *Biotechnol Bioeng* 27: 890–892
  129. Krueger RJ, Carew DP (1978) *Catharanthus roseus* tissue culture: the effect of precursors on growth and alkaloid production. *J Nat Prod* 41: 327–331
  130. Merillon JM, Doireau P, Guillot A, Chenieux JC, Rideau M (1986) Indole alkaloid accumulation and tryptophan decarboxylase activity in *Catharanthus roseus* cells cultured in three different media. *Plant Cell Rep* 5: 23–26
  131. Lee SL, Cheng KD, Scott AI (1981) Effect of bioregulators on indole alkaloid biosynthesis in *Catharanthus roseus* cell culture. *Phytochemistry* 28: 1841–1843
  132. Kutney JP, Aweryn B, Chatson KB, Choi LSL, Kurz WGW (1985) Alkaloid production in *Catharanthus roseus* (L.) G. Don cell cultures. XIII. Effects of bioregulators on indole alkaloid biosynthesis. *Plant Cell Rep* 4: 259–262
  133. Bogioian RRD, Krueger RJ (1986) Xenobiotic production of an unusual BHT dimer by *C. roseus* (L.) G. Don suspension cultures. Abstr 27th Ann Meeting Am Soc Pharmacognosy, Ann Arbor, MI
  134. Giger ER, Kappeler W, Baumann TW, Frischknecht PM (1985) Stressinduzierte Alkaloidbildung in Suspensionskulturen von *Catharanthus roseus*. *Pharm Ztg* 130: 2316/10
  135. Kurz WGW, Constabel F, Eilert U, Tyler RT (1987) Elicitor treatment: a method for metabolite production by plant cell cultures in vitro. *Proc Congr Fed Int Pharm*, Amsterdam. In press
  136. DiCosmo F, Misawa M (1985) Eliciting secondary metabolism in plant cell cultures. *Trends Biotechnol* 3: 318–322
  137. Eilert U, Kurz WGW, Constabel F (1987) Alkaloid accumulation in plant cell cultures upon treatment with elicitors. In: Green CE et al. (eds) *Plant Tissue and Cell Culture*. New York: A.R. Liss Inc, pp 213–219
  138. Eilert U, Constabel F, Kurz WGW (1986) Elicitor-stimulation of monoterpene indole alkaloid formation in suspension cultures of *Catharanthus roseus*. *J Plant Physiol* 126: 11–22
  139. Eilert U, DeLuca V, Constabel F, Kurz WGW (1987) Elicitor-mediated induction of tryptophan decarboxylase and strictosidine synthase activities in cell suspension cultures of *Catharanthus roseus*. *Arch Biochem Biophys* 254: 491–497
  140. Tallevi SG, Smith J, Quesnel A, Misawa M, DiCosmo F (1986) Synthesis of indole alkaloids by *Catharanthus roseus* cell cultures is stimulated by fungal filtrates. In: Somers DA et al. (eds) *VI Int Congr Plant Tissue and Cell Culture*. Minneapolis: International Association for Plant Tissue Culture, p 65
  141. DiCosmo F, Quesnel A, Misawa M, Tallevi SG (1987) Increased synthesis of ajmalicine and serpentine by cell suspension cultures of *Catharanthus roseus* in response to fungal culture filtrates. *Appl Biochem Biotechnol* 14: 101–106
  142. Smith JI, Smart NJ, Misawa M, Kurz WGW, Tallevi SG, DiCosmo F (1987) Increased accumulation of indole alkaloids by some cell lines of *Catharanthus roseus* in response to addition of vanadyl sulphate. *Plant Cell Rep* 6: 142–145
  143. Heijden R van der, Verheij ER, Schripsema J, Baerheim Svendsen A, Verpoorte R, Harkes PAA (1988) Induction of triterpene biosynthesis by elicitation in suspension cultures of *Tabernaemontana* species. *Plant Cell Rep* 7: 51–54
  144. Frischknecht PM, Battig M, Baumann TW (1987) Effect of drought and wounding stress on indole alkaloid formation in *Catharanthus roseus*. *Phytochemistry* 26: 707–710
  145. Mersey BG, Cutler AJ (1986) Differential distribution of specific indole alkaloids in leaves of *Catharanthus roseus*. *Can J Bot* 64: 1039–1045

146. Stafford A, Smith L, Fowler MW (1985) Regulation of product synthesis in cell cultures of *Catharanthus roseus* (L.) G. Don. *Plant Cell Tissue Organ Culture* 4: 83–94
147. Deus-Neumann B, Zenk MH (1984) Instability of indole alkaloid production in *Catharanthus roseus* cell suspension cultures. *Planta Med* 50: 427–431
148. Hall RD, Yeomann MM (1982) Anthocyanin production in cell cultures of *Catharanthus roseus*. In: Fujiwara A (ed) *Plant Tissue Culture 1982*. Tokyo: Japanese Association for Plant Tissue Culture, pp 281–282
149. Deus-Neumann B, Zenk MH (1984) A highly selective uptake system in vacuoles of higher plants. *Planta* 162: 250–260
150. Neumann D, Krauss G, Hieke M, Gröger D (1983) Indole alkaloid formation and storage in cell suspension cultures of *Catharanthus roseus*. *Planta Med* 48: 20–23
151. Courtois D, Kurkdjian A, Guern J (1980) Tryptamine uptake and accumulation by *Catharanthus roseus* cells cultivated in liquid medium. *Plant Sci Lett* 18: 85–96
152. Renaudin JP, Guern J (1982) Compartmentation mechanisms of indole alkaloids in cell suspension cultures of *Catharanthus roseus*. *Physiol Vég* 20: 533–547
153. Morris P (1986) Regulation of product synthesis in cell cultures of *Catharanthus roseus*. III. Alkaloid metabolism in cultured leaf tissue and primary callus. *Planta Med* 52: 127–132
154. Barz W, Köster J (1981) Turnover and degradation of secondary (natural) products. In: Stumpf PK, Conn EE (eds) *The Biochemistry of Plants*, Vol. 7. London: Academic Press, pp 35–84
155. Cordell GA (1974) The biosynthesis of indole alkaloids. *Lloydia* 37: 219–298
156. Atta-ur-Rahman, Basha A (1983) *Biosynthesis of indole alkaloids*. Oxford: Clarendon Press
157. Potier P (1980) Synthesis of the antitumor dimeric indole alkaloids from *Catharanthus* species (vinblastine group). *J Nat Prod* 43: 72–85
158. Verpoorte R (1986) Enzymen in de terpenoid-indoolalkaloid biosynthese. Een overzicht. *Pharm Weekbl* 121: 248–259
159. Noé W, Berlin J (1985) Induction of de-novo synthesis of tryptophan decarboxylase in cell suspensions of *Catharanthus roseus*. *Planta* 166: 500–504
160. Uesato S, Kanomi S, Iida A, Inouye H, Zenk MH (1986) Mechanism for iridane skeleton formation in the biosynthesis of secologanin and indole alkaloids in *Lonicera tartarica*, *Catharanthus roseus* and suspension cultures of *Rauwolfia serpentina*. *Phytochemistry* 25: 839–842
161. Schiel O, Berlin J (1986) Geraniol-10-hydroxylase of *Catharanthus roseus* and its correlation with indole alkaloid biosynthesis. *Planta Med* 52: 422
162. Schiel O, Witte L, Berlin J (1987) Geraniol-10-hydroxylase and its relation to monoterpene indole alkaloid accumulation in cell suspension cultures of *Catharanthus roseus*. *Z Naturforsch* 42c: 1075–1081
163. Treimer JF, Zenk MH (1979) Purification and properties of strictosidine synthase, the key enzyme in indole alkaloid formation. *Eur J Biochem* 101: 225–233
164. Mizukami H, Nordloev J, Lee SL, Scott AI (1979) Purification and properties of strictosidine synthetase (an enzyme condensing tryptamine and secologanin) from *Catharanthus roseus* cultured cells. *Biochemistry* 18: 3760–3763
165. Pfizner U, Zenk MH (1982) Immobilization of strictosidine synthase from *Catharanthus* cell cultures and preparative synthesis of strictosidine. *Planta Med* 46: 10–14
166. Pennings EJM, Hegger I, Heijden R van der, Duine JA, Verpoorte R (1987) Assay of tryptophan decarboxylase from *Catharanthus roseus* plant cell cultures by high-performance liquid chromatography. *Anal Biochem* 165: 133–136
167. Pennings EJM, Bosch R van den, Heijden R van der, Duine JA, Verpoorte R (1988)

- Assay of strictosidine synthase from plant cell cultures by high-performance liquid chromatography. Submitted for publication
168. Hemscheidt T, Zenk MH (1980) Glucosidases involved in indole alkaloid biosynthesis of *Catharanthus* cell cultures. *FEBS Lett* 110: 187–191
  169. Scott AI, Lee SL, De Capit EP, Culver MG, Hutchinson CR (1977) The role of isovincoside (strictosidine) in the biosynthesis of indole alkaloids. *Heterocycles* 7: 979–984
  170. Pfitzner A, Stöckigt J (1982) Partial purification and characterization of geissoschizine dehydrogenase from suspension cultures of *Catharanthus roseus*. *Phytochemistry* 21: 1585–1588
  171. Hemscheidt T, Zenk MH (1985) Partial purification and characterization of a NADPH dependent tetrahydroalstonine synthase from *Catharanthus roseus* cell suspension cultures. *Plant Cell Rep* 4: 216–219
  172. Madyastha KM, Meehan TD, Coscia CJ (1979) Characterization of a cytochrome P-450 dependant monoterpene hydroxylase from the higher plant *Vinca rosea*. *Biochemistry* 23: 1917–1922
  173. Madyastha KM, Guarnaccia R, Baxter C, Coscia CJ (1983) S-adenosyl-L-methionine: loganic acid methyltransferase, a carboxyl-alkylating enzyme from *Vinca rosea*. *J Biol Chem* 248: 2497–2501
  174. Noé W, Mollenschott C, Berlin J (1984) Tryptophan decarboxylase from *Catharanthus roseus* cell suspension cultures: purification, molecular and kinetic data of the homogeneous protein. *Plant Mol Biol* 3: 281–288
  175. De Luca V, Balsevich J, Kurz WGW (1985) Acetyl coenzyme A: deacetylvindoline O-acetyltransferase, a novel enzyme from *Catharanthus*. *J Plant Physiol* 121: 417–428
  176. Fahn W, Gundlach H, Deus-Neumann B, Stöckigt J (1985) Late enzymes of vindoline biosynthesis. Acetyl-CoA:17-O-deacetyl-vindoline 17-O-acetyl-transferase. *Plant Cell Rep* 4: 333–336
  177. Fahn W, Laussermaier E, Deus-Neumann B, Stöckigt J (1985) Late enzymes of vindoline biosynthesis. S-Adenosyl-L-methionine:11-demethyl-17-O-deacetylvindoline 11-O-methyltransferase and unspecific acetyltransferase. *Plant Cell Rep* 4: 337–340
  178. Kutney JP, Choi LSL, Honda T, Lewis NG, Sato T, Stuart KL, Worth BR (1982) Biosynthesis of the indole alkaloids. Cell-free systems from *Catharanthus roseus* plants. *Helv Chim Acta* 65: 2088–2101
  179. Stöckigt J, Gundlach H, Deus-Neumann B (1985) Disproof of the overall enzymatic biosynthesis of vindoline from tryptamine and secologanin by cell-free extracts from the leaves of *Catharanthus roseus* (L.) G. Don. *Helv Chim Acta* 68: 315–318
  180. Kutney JP, Aweryn B, Choi LSL, Kolodziejczyk P (1981) Alkaloid production in *Catharanthus roseus* cell cultures. IX. Biotransformation studies with 3',4'-dehydrovinblastine. *Heterocycles* 16: 1169–1171
  181. Kutney JP, Aweryn B, Choi LSL, Kolodziejczyk P, Kurz WGW, Chatson KB, Constabel F (1982) Alkaloid production in *Catharanthus roseus* cell cultures. XI. Biotransformation of 3',4'-anhydrovinblastine to other bisindole alkaloids. *Helv Chim Acta* 65: 1271–1278
  182. Kutney JP (1984) Studies in plant tissue culture. Synthesis and biosynthesis of clinically important anti-tumor agents. *Pure Appl Chem* 56: 1011–1024
  183. McLaughlan WR, Hasan M, Baxter RL, Scott AI (1983) Conversion of anhydrovinblastine to vinblastine by cell-free homogenates of *Catharanthus roseus* cell suspension cultures. *Tetrahedron* 39: 3777–3780
  184. Endo T, Goodbody A, Vukovic J, Misawa M (1987) Biotransformation of anhydrovinblastine to vinblastine by a cell-free extract of *Catharanthus roseus* cell suspension cultures. *Phytochemistry* 26: 3233–3234

185. Endo T, Goodbody A, Vukovic J, Chapple C, Misawa M, Choi LSL, Kutney JP (1986) Enzymatic synthesis of 3',4'-anhydrovinblastine by cell-free extracts from cultured *Catharanthus roseus* cells. In: Somers DA et al. (eds) VI Int Congr Plant Tissue and Cell Culture. Minneapolis: International Association for Plant Tissue Culture, p 143
186. Kutney JP (1987) Studies in plant tissue culture: The synthesis and biosynthesis of indole alkaloids. *Heterocycles* 25: 617-640
187. Balsevich J (1985) Biotransformation of 10-hydroxygeraniol and related compounds by a cell suspension culture of *Catharanthus roseus*: the formation of reduced products. *Planta Med* 51: 128-132
188. Carew DP, Krueger RJ (1977) Metabolism of vindoline, catharanthine HCl and vinblastine sulfate by suspension cultures of *Catharanthus roseus*. *Phytochemistry* 16: 1461
189. Sasse F, Buchholz M, Berlin J (1983) Selection of cell lines of *Catharanthus roseus* with increased tryptophan decarboxylase activity. *Z Naturforsch* 38c: 916-922
190. Davis PJ (1984) Natural and semi-synthetic alkaloids. In: Rehm HJ, Reed G (eds) *Biotechnology*, Vol. 6a. Weinheim: Verlag Chemie, pp 208-238
191. Rosazza JP, Duffel MW, Sariaslani FS, Eckenrode FM, Filippelli F (1985) Biotransformations of nonantibiotic antineoplastic agents. *Developm Ind Microbiol* 26: 157-167
192. Rosazza JPN, Duffel MW (1986) Metabolic transformations of alkaloids. In: Brossi A (ed) *The Alkaloids, chemistry and pharmacology*, Vol. 27. London, Orlando: Academic Press, Inc, pp 323-410
193. Carew DP, Bainbridge T (1976) Biotransformations with plant tissue cultures. *Lloydia* 39: 147
194. Vannereau A, Cosson L, Mestre JC, Vilagines R (1986) Induction and characterization of thioneinlike in Cd-resistant *Catharanthus roseus* suspension cultures. In: Somers DA et al. (eds) VI Int Congr Plant Tissue and Cell Culture. Minneapolis: International Association for Plant Tissue Culture, p 361
195. Grill E, Winnacker EL, Zenk MH (1985) Phytochelatins: the principal heavy metal complexing peptides of higher plants. *Science* 230: 674-676
196. Gallili GE, Yagen B, Mateles RI (1977) Hydroxylation of progesteron by plant cell suspension cultures of *Vinca rosea*. *Phytochemistry* 17: 578
197. Yagen B, Gallili GE, Mateles RI (1978) Progesteron biotransformation by plant cell suspension cultures. *Appl Environm Microbiol* 36: 213-216
198. Kergomard A, Renard MF, Veschambre H, Courtois D, Petiard V (1988) Reduction of  $\alpha,\beta$ -unsaturated ketones by plant suspension cultures. *Phytochemistry* 27: 407-409
199. Kohl W, Witte B, Höfle G (1983) Quantitative and qualitative HPLC-analysis of indole alkaloids from *Catharanthus roseus* cell cultures. *Planta Med* 47: 177-182
200. Renaudin JP (1985) Extraction and fluorimetric detection after high performance liquid chromatography of indole alkaloids from cultured cells of *Catharanthus roseus*. *Physiol Vég* 23: 382-388
201. Vendrig DEMM, Holthuis JJM, Erdelyi-Toth V, Hulshoff A (1987) Solid-phase extraction of vinblastine and vincristine from plasma and urine: variable drug recoveries due to non-reproducible column packings. *J Chromatogr* 414: 91-100
202. Baerheim Svendsen A, Verpoorte R (1983) Chromatography of alkaloids, part A: thin layer chromatography. *J Chromatogr Library Vol 23a*. Amsterdam, Oxford, Tokyo: Elsevier
203. Verpoorte R, Baerheim Svendsen A (1984) Chromatography of alkaloids, part B: gas-liquid chromatography and high-performance liquid chromatography. *J Chromatogr Library Vol. 23b*. Amsterdam, Oxford, New York, Tokyo: Elsevier
204. Drapeau D, Blanch HW, Wilke CR (1987) Liquid chromatographic isolation of vincristine and vinblastine. *J Chromatogr* 390: 297-306



205. Marr JGD, Horvath P, Clark BJ, Fell AF (1986) Assessment of peak homogeneity in HPLC by computer-aided photodiode array detection. *Anal Proc* 23: 254–256
206. De Smet M, Van Belle SJP, Storme GA, Massart DL (1985) High-performance liquid chromatographic determination of vinca alkaloids in plasma and urine. *J Chromatogr* 345: 309–321
207. Arens H, Stöckigt J, Weiler EW, Zenk MH (1978) Radioimmunoassay for the determination of the indole alkaloids ajmalicine and serpentine in plants. *Planta Med* 34: 37–46
208. Westekemper P, Wiczorek U, Gueritte F, Langlois N, Langlois Y, Potier P, Zenk MH (1980) Radioimmunoassay for the determination of the indole alkaloid vindoline in *Catharanthus*. *Planta Med* 39: 24–37
209. Kutney JP, Choi LSL, Worth BR (1980) Radioimmunoassay determination of vindoline. *Phytochemistry* 19: 2083–2087
210. Lapinjoki S, Veraejaenkorva H, Heiskanen J, Niskanen M, Huhtikangas A, Lounasmaa M (1987) Immunoanalytical methods for screening vindoline from *Catharanthus roseus* cell cultures. *Planta Med* 53: 565–567
211. Deus-Neumann B, Stöckigt J, Zenk MH (1987) Radioimmunoassay for the quantitative determination of catharanthine. *Planta Med* 53: 184–188
212. Huhtikangas A, Lehtola T, Lapinjoki S, Lounasmaa M (1987) Specific radioimmunoassay for vincristine. *Planta Med* 53: 85–87
213. Lapinjoki SP, Veranjankorva HM, Huhtikangas AE, Lehtola TJ, Lounasmaa M (1986) An enzyme linked immunosorbent assay for the antineoplastic agent vincristine. *J Immunoassay* 7: 113–128
214. Weiler EW, Zenk MH, unpublished results.
215. Tanahashi T, Nagakura N, Inouye H, Zenk MH (1984) Radioimmunoassay for the determination of loganin and the biotransformation of loganin to secologanin by plant cell cultures. *Phytochemistry* 23: 1917–1922
216. Payne GF, Shuler ML (1986) Alkaloid recovery for plant cell systems. *Biotechnol Bioeng Symp* 15(1985): 634–638
217. Seitz U, Reuff I, Reinhard E (1985) Cryopreservation of plant cell cultures. In: Neumann KH et al. (eds) Primary and secondary metabolism of plant cell cultures. Berlin, Heidelberg: Springer Verlag, pp 323–333
218. Kartha KK, Leung NL, Gaudet-LaPrairie P, Constabel F (1982) Cryopreservation of periwinkle, *Catharanthus roseus* cells cultured in vitro. *Plant Cell Rep* 1: 135–138
219. Chen THH, Kartha KK, Constabel F, Gusta LV (1984) Freezing characteristics of cultured *Catharanthus roseus* (L.) G. Don cells treated with dimethylsulfoxide and sorbitol in relation to cryopreservation. *Plant Physiol* 75: 720–725
220. Chen THH, Kartha KK, Leung NL, Kurz WGW, Chatson KB, Constabel F (1984) Cryopreservation of alkaloid producing cell cultures of periwinkle (*Catharanthus roseus*). *Plant Physiol* 75: 726–731
221. Schrijnemakers EWM, Iren F van (1987) Cryopreservation of cell suspension cultures of several plant species. In: Neijssel OM et al. (eds) Proc 4th Eur Congr Biotechnol, Vol. 2. Amsterdam: Elsevier, p 412
222. Petiard V (1987) Industrial applications of plant biotechnology. In: Neijssel OM et al. (eds) Proc 4th Eur Congr Biotechnol, Vol. 3. Amsterdam: Elsevier, p 20
223. Mathias SF, Franks F, Hatley RHM (1986) Preservation of viable plant tissue cultures by undercooling. In: Somers DA et al. (eds) VI Int Congr Plant Tissue and Cell Culture. Minneapolis: International Association for Plant Tissue Culture, p 234
224. Christen AA (1986) Semi-liquid suspension cell culture of plant cells. In: Somers DA et al. (eds) VI Int Congr Plant Tissue and Cell Culture. Minneapolis: International Association for Plant Tissue Culture, p 230

225. Brodelius P, Mosbach K (1982) Immobilized plant cells. *Adv Appl Microbiol* 28: 1–26
226. Knorr D, Miazga SM, Teutonico RA (1985) Immobilization and permeabilization of cultured plant cells. *Food Technol* (October): 135–142
227. Vogel HJ, Brodelius P (1984) An in vivo  $^{31}\text{P}$  NMR comparison of freely suspended and immobilized *Catharanthus roseus* plant cells. *J Biotechnol* 1: 159–170
228. Majerus F, Pareilleux A (1986) Alkaloid accumulation in Ca-alginate entrapped cells of *Catharanthus roseus*: using a limiting growth medium. *Plant Cell Rep* 5: 302–305
229. Brodelius P, Nilsson K (1983) Permeabilization of immobilized plant cells, resulting in release of intracellularly stored products with preserved cell viability. *Eur J Appl Microbiol Biotechnol* 17: 275–280
230. Felix H, Brodelius P, Mosbach K (1981) Enzyme activities of the primary and secondary metabolism of simultaneously permeabilized and immobilized plant cells. *Anal Biochem* 116: 462–470
231. Lundberg P, Linsefors L, Vogel HJ, Brodelius P (1986) Permeabilization of plant cells:  $^{31}\text{P}$  NMR studies on the permeability of the tonoplast. *Plant Cell Rep* 5: 13–16
232. Harkes PAA, Hoekstra SS, Verpoorte R, in preparation
233. Veltkamp E, Breteler H, Huizing H, Bertola MA (1985) Het belang van industriële plantebiotechnologie (eds) *Plant Biotechnology in the Netherlands – Industrial use of plant cells: requirements and possibilities* (studierapport 14g). The Hague: Nationale Raad voor Landbouwkundig Onderzoek, pp 9–29