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Understanding the Genetics and Genomics of Vegetable Grafting to Ensure Yield **Stability**

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Abstract

Climate change seems to have an impact on agricultural and horticultural production systems through biotic stresses such as new disease races and insect pests, as well as abiotic stresses such as drought, flood, salinity, and heavy metal stress. Vegetable grafting is one of the most important procedures for improving vegetable production under a variety of environmental situations, as well as increasing yield and product nutritional quality. Many crops, including watermelon, tomato, eggplant, pepper, and cucumber, are currently grafted on a commercial basis. This method is viewed as a quick alternative to the somewhat laborious process of breeding fruits and vegetables to raise their environmental stress tolerance. Despite the fact that this is used in the majority of vegetables, the genetics and genomic foundation of gene transfer, interaction, and epigenetics mechanisms are

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unknown. Recent advances in molecular breeding and biotechnology techniques including as marker-assisted selection, genomic selection, and next-generation sequencing will help researchers to better understand the biological basis of root stock–scion interaction. In grafted scions, significant alterations in DNA methylation are seen, suggesting that these epigenetic pathways may be involved in grafting effects. Multiple resistant genes have a key role in the fight against different stresses when resistant rootstocks are used, whether intraspecific or interspecific. Genetic information is horizontally conveyed between the two grafted partners, either as DNA bits or plastids, according to transgenic lines with antibiotic markers in tobacco. Furthermore, the proteomics and transcriptomics research will reveal biochemical alterations in the products produced by the grafted plants. Mapping epigenetic markers and QTLs/genes in grafted crops can reveal fresh information about how to improve the crop. Vegetable grafting, thus, has a huge potential to improve the efficiency of modern and intelligent vegetable cultivation by increasing adaptability and resilience to various stress situations while also increasing yield.

Keywords

Abiotic stress · Biotic stress · Climate change · Genetics · Genomics · Markerassisted selection · Molecular breeding · Proteomics · QTLs · Transcriptomics · Vegetable grafting · Yield stability

4.1 Introduction

Horticultural diversification is seen as critical to meeting the increasing demand for food and nourishment for an ever-increasing global population, and vegetables play a vital role in this direction (Jena et al. [2018](#page-25-0)). Vegetable production is hindered by biotic (pest and disease) and abiotic (environmental and soil stresses) factors (Pandey et al. [2017](#page-27-0)). These limits have been overcome by the development of new varieties or hybrids and the standardization of crop management procedures. Grafting has gain its popularity as a farming technique for fast improving modern vegetable cultivars flexibility or resistance to various conditions by grafting them onto stress-resistant rootstocks (Colla et al. [2013;](#page-23-0) Kumar et al. [2018](#page-25-0)). An important weapon in the fight against stresses appears to be the use of resistant rootstocks that are intraspecific (within the same species) selections with resistance genes or with resistance mechanisms that are not based on the host and are inter-specific (different species) and inter-generic (different genera) (Louws et al. [2010](#page-26-0)). Cucurbitaceous (cucumber, melon, and watermelon) and Solanaceous crops (eggplant, tomato, and pepper) employ grafting extensively (Kyriacou et al. [2016](#page-25-0); Colla et al. [2008](#page-23-0)). It is possible to use natural genetic variation for specific root properties to alter the phenotype of the shoot by grafting (Kyriacou et al. [2017](#page-25-0)). Rootstock selection is an important step in grafting because it can influence the morphology and physiology of the scion, as well as the ability to manage environmental stresses, such as soil

and foliar pathogens, arthropods and viral diseases, weeds and nematodes, and abiotic stresses such as thermal stress, drought, and salinity, as well as adverse soil pH (alkalinity and acidity) (Kumar et al. [2017\)](#page-25-0). Grafting has been practiced for millennia, yet there are still many unanswered questions about the process. To better understand grafting and screening from genetics and genomics perspective, as well as the epigenetics and problems that come along with grafting, we look at a variety of grafting methods and screening techniques in this chapter. In addition, it expresses the potential of vegetable grafting for further study.

4.2 Grafting, Its Purpose, Historical Background to Current Status

This is crucial to consider grafting as a way to combat biotic and abiotic stresses, as well as organic vegetable cultivation. When two plants of different genetic backgrounds are joined together, a new plant is formed. One gives a stem, or scion, and one supplies a root system (rootstock). Since the 1970s, vegetable grafting has been used for commercial purposes around the world. For fruit and vegetable crops, the major goal of grafting is to boost yield and quality in the face of high soilborne disease and nematode density and unfavorable circumstances. Increased yield and production efficiency, as well as improved economic viability, can be achieved through the use of grafting to reduce pesticide use in sustainable vegetable production through organic agriculture (Lee et al. 2010). For breeding, grafting can be used to create new genetic combinations (e.g., pomato). Grafted plants are more able to withstand both biotic and abiotic stresses, which can result in higher yields. Watermelon yields increased by almost 106% in Australia after grafting a specific rootstock (Yetisir and Sari [2003](#page-29-0)). To combat soil-borne diseases, such as Fusarium wilt, Verticillium wilt, Ralstonia wilt, Pyrenochaeta and Phomopsis rots, and root-knot nematodes, grafting has become increasingly common in the growth of fruit crops in many countries (Collonier et al. [2001\)](#page-24-0). By employing different grafting tools, plant vigor is improved, harvesting time is extended, yield and fruit quality are improved as well as shelf life is extended, and nutrient uptake is increased. Low- and hightemperature tolerance, salinity and heavy metal stress tolerance, drought, and waterlogging tolerance are all made possible through the use of this substance. Cucumber (Cucumis sativus L.) grafting began in the late 1920s, but little success was reached until the 1960s (Sakata et al. [2008](#page-28-0)). In the 1950s, eggplant (Solanum melongena L.) was grafted into scarlet eggplant (Solanum integrifolium Poir.), and tomato (Lycopersicon esculentum Mill.) was introduced commercially (Lee and Oda [2003\)](#page-26-0). In Japan and Korea, the use of grafting in S

Solanaceous (eggplant, tomato) and Cucurbitaceous (cucumber, melon) crops had increased by 59% and 81%, respectively (Lee [1994](#page-26-0)). On the commercial scale, grafted vegetables have gained appeal across the globe and are most commonly grown in greenhouses in nations such as the United States and China. In Asia and Europe, the market for grafted vegetable plants has already begun to grow outside Asia and now includes North America (Kubota et al. [2008\)](#page-25-0). Watermelon grafting is a

Fig. 4.1 A timeline showing the milestones of vegetable grafting in Worldwide

common practice around the world (Bekhradi et al. [2011\)](#page-23-0). There were 40 million grafted seedlings utilized in greenhouse hydroponic tomato farming in North America, according to a study (Kubota et al. [2008](#page-25-0)). Watermelon, cucumber, eggplant, and 58% of the tomato plants grown in Japan were all grafted in the country (NARO [2011\)](#page-27-0). Over the course of the last two decades, the number of plants produced by 16 Italian nurseries has climbed from ten million grafted plants to more than 60 million plants (Leonardi [2016](#page-26-0)). A timeline of vegetable grafting has been shown in Fig. 4.1. The use of desired rootstocks in vegetable grafting helps increase the plant's resistance to abiotic stressors. Among other things, it increases vigor and precocity; improves production and quality and reduces soil-borne pathogen infection (Gaion et al. [2018\)](#page-24-0). To feed the world's ever-increasing population, grafting cucurbits, tomatoes, eggplants, and peppers onto hardy, disease-resistant rootstocks has become widely popular (Röös et al. [2017\)](#page-28-0).

4.3 Genetic Basis of Vegetable Grafting

Numerous phenotypic polymorphisms in peppers have been described as a result of graft-induced changes in several plant traits (Tsaballa et al. [2011](#page-28-0)). In light of these findings, it is evident that genetic information is being traded between the grafted

Fig. 4.2 A graphical representation of the molecular mechanism of vegetable grafting and the impact on phenotypic variation

partners (Fig. 4.2). One of the most important issues in recent literature has been the movement of genetic information in the form of short RNAs. Plants are known to transport messenger RNA (mRNA) molecules via the phloem for decades, and grafting has been employed in numerous related research to confirm just that (Spiegelman et al. [2013](#page-28-0); Turnbull and Lopez-Cobollo [2013\)](#page-29-0). Using micro-grafting experiments, researchers found the miR399, a phosphorus deficiency-induced miRNA, for the first time in the phloem sap of rapeseed and pumpkin (Pant et al. [2008\)](#page-27-0). A broader range of miRNAs, including those found in the scion but not in the rootstock, have been proposed for rootstock-to-scion transfer (Bhogale et al. [2014\)](#page-23-0). A new understanding of the genetic information traveling through grafted plants as siRNAs has recently been made possible thanks to basic studies in Arabidopsis. De novo methylation of transposable elements (TEs) and repetitive DNA has been reported using 24-nt heterochromatic siRNAs, which leads to transcriptional gene silencing (TGS). A Dicer-like protein, DCL3, generates 24-nt siRNAs that can be transferred from the shoot to the root of grafted plants, according to Molnar et al. [\(2010](#page-26-0)), who employed wild-type (WT) Arabidopsis plants and mutants that were grafted onto each other. 24-nt siRNAs have been related to DNA methylation of three TEs in the roots, despite the fact that 22-nt and 23-nt siRNAs are also mobile (Molnar et al. [2010\)](#page-26-0). The phloem is responsible for transporting siRNA. Only the mobile 24-nt siRNAs directed DNA methylation at recipient meristematic tissues

and transgene promoter TGS in tests with Arabidopsis transgenic lines later on (Melnyk et al. [2011\)](#page-26-0). Another finding was the ability of the non-exclusive 24-nt class of mobile siRNAs to go from shoot to root and directly modify hundreds of genomic locations related once more with TEs using mobile 24-nt siRNAs (Lewsey et al. [2016](#page-26-0)). For example, sRNAs that originate in the scion of a plant and travel toward the rootstock are more efficient at moving through the phloem and plasmodesmata than those that originate in the rootstock and travel toward the scion (Molnar et al. [2010](#page-26-0); Melnyk et al. [2011\)](#page-26-0). SiRNAs made in rootstock phloem partner cells have been shown to reach the WT scion and reduce viroid infection, even after lateral leaves and buds are removed (Kasai et al. [2013](#page-25-0)). In tomato 'LeFAD7' transgenic rootstocks, non-transgenic scions were used for grafting purposes. This study found that the LeFAD7 gene was under-expressed in grafted plants, indicating that the GM rootstock had transferred the gene to the scion. Before grafting, the scions in this project had their leaves removed as well (Nakamura et al. [2015\)](#page-26-0). sRNA mobility in grafted plants could have significant practical ramifications, as can be seen from the evidence. Rootstock-to-scion transmission of resistance to viruses has been demonstrated in tomato. It has been shown that by grafting a tomato variety that is resistant to the TSWV virus onto another tomato variety that has a stronger RNA interference (RNAi) response to the viral infection, it is possible to create scions resistant to the virus. Roots of resistant grafted plants showed an increase in the expression of key RNAi genes, such as Argonaute (AGO) and RNA-Dependent RNA polymerase (RDR) genes. Researchers discovered that RNA silencing was significantly stronger in self-grafted plants, indicating that the mechanism might be activated by the act of itself (Spanò et al. [2015](#page-28-0)).

4.4 Crop Improvement via Vegetable Grafting

Plant breeding has largely focused on improving harvest and disease resistance, mechanical injury resilience, total postharvest performance, and quality attributes. It may take longer to create a high-yielding variety, and it may also necessitate sacrificing a desirable attribute in the name of productivity. Ethylene-dependent biosynthetic pathways have been connected to volatile fragrance components, as well as shelf-life performance (Pech et al. [2008](#page-27-0)). As a result, shelf-life breeding may have unintended side effects on sensory qualities that are otherwise beneficial (Causse et al. [2002\)](#page-23-0). During the process of selecting for desirable features, undesirable impacts might impede breeding attempts. In some cases, independent selection of scion and rootstock traits may be possible by grafting, if the graft combination is compatible enough. It is also possible to boost yields through the use of marketable rootstocks and safe agriculture (Colla et al. [2011\)](#page-23-0). Solanaceae and Cucurbitaceae grafting has been facilitated by using wild genetic resources to develop root physiological traits that are more tolerant to stress than scion characteristics under marginal conditions of salinity, nutrient stress, water stress, organic pollutants, and alkalinity (Schwarz et al. [2010](#page-28-0); Borgognone et al. [2013\)](#page-23-0). A new variety of vegetables can be developed more easily by grafting appropriate rootstock and scions. An autonomous rootstock and scion breeding program can do trait stacking. To better understand root-to-shoot signaling, scientists have used reverse genetics, which involves grafting genetically separate rootstock and scion. In contrast, the epigenetic and molecular components of vegetable grafting are still mostly unsearched. Epigenetics is the study of changes in gene expression that are not produced by changes in the primary DNA sequence, but rather by changes in how the DNA is packed (Bender [2002\)](#page-23-0). Many plant characteristics and interactions with the environment have been connected to epigenetics. Crop breeders may now make better crop varieties that are more resilient to climate change by increasing and utilizing genomic diversity through genome-wide mapping of markers for epigenetic markings and epigenetic target identification. If heritable epigenetic modifications are caused by plant grafting and have a considerable impact on gene expression variability, it is evident that this should be investigated.

4.5 Epigenetics Basis of Vegetable Grafting

A plant's genes can be activated or silenced by any one of three epigenetic mechanisms: DNA methylation/demethylation, histone changes, and non-coding RNA-mediated activity (Kapazoglou et al. [2018\)](#page-25-0). There are three types of plant DNA methylation: the addition of the CH₃ methyl group (CH₃) to the nucleotides of DNA cytosines, which results in a 5-methylcytosine (He et al. [2011](#page-24-0)). To cleave or repress/inhibit the translation of homologous gene transcripts, non-coding RNA and specifically small non-coding RNAs (sRNAs) of 21–24 nucleotides (nt) (DCL) proteins target them. Four types of small RNAs exist in plants: micro-RNAs (miRNAs), which are post-transcriptional regulators; siRNAs, which are also engaged in transcriptional gene silencing; and snoRNAs, which are both. RNA-directed DNA methylation processes use siRNAs with a length of 24 nt to silence transposons (Chen [2009](#page-23-0)). DNA methylation and non-coding RNAs have been linked to epigenetic changes in grafting. When plants are grafted, they have been found to have different DNA methylation levels. Despite the fact that variations in DNA methylation have previously been connected to wound stress (Cao et al. [2016\)](#page-23-0), it appears that the association between plant grafting and DNA methylation goes beyond wound stress. Using grafted tomato and eggplant plants, as well as pepper plants utilised exclusively as a rootstock for the tomato plants, Wu et al. [\(2013](#page-29-0)) reported a study indicating alterations in DNA methylation in these grafted Solanaceae plants.

Using MSAP analysis, no alterations in the global methylation of the grafted plants were seen. Only alterations in local methylation were found in the scions and pepper rootstocks, in a locus-specific manner. The self-pollinated grafted progeny carried a high proportion of the DNA methylation alterations from the scion. Bisulfite sequencing (BS) of specific loci indicated that while self-grafting can result in minor DNA methylation modifications, interspecies grafting in Solanaceae is accompanied by considerable heritable methylation changes. Genes all connected

to DNA methylation, such as Methyl Transferase (MET) 1, displayed dramatically altered expression profiles in tomato-to-eggplant grafted plants compared to their seed non-grafted controls, but these profiles were reversed in the progenies (Wu et al. [2013\)](#page-29-0). In this study, epigenetics and DNA methylation were closely linked to grafting, particularly in scions. Other plant groups that often employ interspecies propagation, such as the Cucurbitaceae, may similarly rely on DNA methylation for grafting effects. On pumpkins, we have found that MSAP markers may be used to detect a large increase in DNA methylation in cucumber scions, but not watermelon scions, when grafted onto pumpkins (Avramidou et al. [2015](#page-23-0)). That epigenetic changes in grafting scions are specific to the interaction between the rootstock and the scion could be suggested by this finding. Cucurbita pepo scion fruit quality was studied via intraspecies/inter-cultivar grafting, and we conducted methylation and miRNA studies to monitor the fruit phenotypic changes after grafting in order to understand the effects of grafting. Results show Cucurbita grafting modifies DNA methylation patterns and the expression of particular miRNAs, as demonstrated by MSAP and qRT-PCR (Xanthopoulou et al. [2019\)](#page-29-0). Using both homo- and reciprocal grafting techniques, Li et al. ([2014\)](#page-26-0) grew cucumber and pumpkin on one another. Heterogeneous and homogeneous grafts were compared for miRNA levels by analyzing RNA from their leaves and root tips. Most of the miRNAs were observed to be altered in the hetero-grafted compared to the homo-grafted (Li et al. [2014\)](#page-26-0). However, stress cannot be ignored when it comes to the expression of miRNAs in grafted plants. During salt stress, cucumbers grafted onto pumpkin rootstocks showed different miRNA expression patterns, suggesting that salt stress adaptation may play a role in the control of miRNA expression (Li et al. [2016\)](#page-26-0). The role of diverse rootstock and scion combinations in stress adaptations and the role of miRNAs in these adaptations are still unanswered. However, greater investigation is needed into the origin, transport, and participation of these sRNAs in epigenetic modifications. To our knowledge, there has been no research tying vegetable grafting to histone alterations to this date.

4.6 Methods of Vegetable Grafting

Crop type, grower expertise, and the availability of grafting facilities all influence the grafting method used. There are a number of ways to graft vegetables, and examples of each are provided here. A schematic representation of vegetable grafting technique has been shown in Fig. [4.3](#page-8-0), and the list of different grafting methods and the rootstock used are listed in Table [4.1.](#page-9-0) The scion meristematic tissues are in direct touch with the rootstock meristematic tissues. Callus tissue is formed when cambium cells from the rootstock and the scion fuse together to form a callus tissue when they are in close proximity (Acosta Muñoz [2005\)](#page-22-0). Incompatible grafts as well as compatible grafts experience this first phase of cohesion, which is analogous to wound healing and does not need communication between the rootstock and scion. When a graft is appropriate, the callus shows a differentiation of some phloem vessels and sieve tube parts that are not generated from the cambium and form the first bridging

Fig. 4.3 A schematic representation of vegetable grafting to combine the desirable traits from both scion and rootstock

and uninterrupted union between the rootstock and the scion. During the last stages of the grafting process, new vascular tissue is generated by the cambium layer that has grown in the bridge of the callus. For the first time, it is possible to establish an intercellular contact between rootstock and seedling (Pina and Errea [2005](#page-27-0)).

4.6.1 Cleft Grafting

Cucurbit cleft grafting was once common in several places, but these days, it is more common in solanaceous crops like tomatoes and brinjal. Rootstock seeds are sown 5–7 days before the scion's seeds. They are cut at right angles 2–3 inches deep, with 2–3 leaves left on the stem of the seedlings that are selected for rootstock. One-quarter inch in diameter is the ideal diameter for the scion. To fit inside the vertical incision on the rootstock, the scion has two angled cuts on either side of the bottom end. Over the rootstock's top, a grafting wax or clip is applied to seal the wounds and stabilize the graft Cleft grafting is a basic technique that works well with rootstocks that have hypocotyls that are rather wide (Gaion et al. [2018](#page-24-0)).

S1.				
No.	Vegetables	Root stock used	Grafting method	References
1.	Eggplant	Solanum torvum	Tongue and Cleft	Arao et al. (2008)
		Solanum sisymbriifolium	Cleft method	Maurya et al. (2019)
		Solanum khasianum	Tongue and Cleft	Jacob and Malpathak (2004)
		Solanum integrifolium	Tongue and Cleft	Mozafarian et al. (2020)
$\overline{2}$.	Tomato	Lycopersicon pimpinellifolium	Cleft	Asins et al. (2010)
		Lycopersicon hirsutum	Cleft	Khah et al. (2006)
		Lycopersicon esculentum	Cleft	Miskovic et al. (2016)
		Solanum nigrum	Tongue and Cleft	Wang et al. (2021)
3.	Cucumber	Cucurbita ficifolia	Tongue Approach	Zhang et al. (2010)
		$C.$ maxima \times C. moschata	Tongue Approach	El-Eslamboly and Deabes (2014)
		Cucumis sativus	Tongue Approach	Noor et al. (2019)
		Sicyos angulatus	Tongue Approach	Sugiyama et al. (2006)
		Cucurbita moschata	Hole insertion and Tongue	Baron et al. (2018)
		Cucurbita maxima	Tongue	Al-Debei et al. (2012)
4.	Water melon	Benincasa hispida	Hole insertion and Cleft	Singh (2021)
		Cucurbita moschata	Hole insertion and Cleft	Sun et al. (2009)
		Cucumis melo	Cleft	Ajuru and Okoli (2013)
		C. moschata \times C. maxima	Hole insertion	
		Lagenaria siceraria	Splice Grafting	Bekhradi et al. (2011)
5.	Bitter gourd	Sicyos angulatus	Tongue Approach	Oda (2006)
		Cucurbita moschata	Hole insertion and Tongue	Ashok Kumar and Sanket (2017)
6.	Bottle gourd	Cucurbita moschata. Luffa sp.	Hole insertion and Tongue	Yetisri and Sari (2004)
7.	Melon	Cucumis melo	Tongue and Cleft	Fita et al. (2007)

Table 4.1 Grafting methods and rootstocks used in different vegetable crops

4.6.2 Tongue Approach/Approach Grafting

Farmers and small nurseries utilize this method the most but novice farmers and those without a greenhouse with a robust microclimate management system tend to prefer it. If you are just starting out, you can get started with this strategy thanks to the excellent seedling survival rate. Rootstocks with hollow hypocotyls should not be utilized on members of the cucurbitaceous vegetable family. To achieve a diameter of less than 1 inch, it is best if the rootstock and scion are grown at least 3 days apart. In order to prevent any further growth, the rootstock's shoot apex is cut off. Hypocotyls are cut at 45° angles on both the scion and rootstock, resulting in a 45° hypocotyl. When the scion is interlocked with the rootstock via interlocking, a second, vertical incision is made to form notches or tabs. In order to allow the hypocotyl of the scion to fully heal, it is cut off from its roots and partially trimmed below the graft for 3–4 days. Finally, grafting tape is wrapped around the graft to keep it in place as it grows (Thakur [2020](#page-28-0)).

4.6.3 Hole Insertion/Top Insertion Grafting

Cucurbits scion and rootstock with hollow hypocotyls are commonly grown this way. The scion should be sown 3–8 days after the rootstock, in order to acquire the same diameter as the rootstock. The chasm widened or narrowed according on the rootstock type (Lee et al. [2010](#page-26-0)). Using a bamboo or plastic gimlet, cut a hole at a slant angle is cut to the longitudinal direction of the rootstock and the genuine leaf and growing tip are removed. By slant cutting the hypocotyl of the scion, it has a thin end that makes it easier to implant into the plant. It is incredibly cost effective for small farmers to produce up to 1500 grafts each day from one individual. High success rates can be achieved with 95% relative humidity and a temperature range of $21–36$ °C from healing to transplantation. Hole insertion hypocotyl grafting is preferred by many farmers across the country because to the lower seedling size of watermelons compared to their rootstock (often Squash or Bottle gourd) (Lee et al. [2010\)](#page-26-0). In comparison to tongue grafting, this procedure is quite prevalent in China since it produces a stronger union and vascular connection.

4.6.4 One Cotyledon/Slant/Splice Grafting

Expert growers and commercial nurseries are well versed in splice grafting. Vegetables of all kinds can be treated with this method, which can be done by hand, machine, or robot. Rootstock should be sown 7–10 days prior to scion sowing in order to guarantee equal hypocotyl diameter and hold the scion in place on the rootstock properly. Intact or excised, i.e., root-removed rootstock seedlings can be employed, depending on the preference of the growers and farmers. It is possible to do grafting by making slant incisions on both rootstock and scion while retaining only one cotyledon leaf on the cucurbit rootstock, which is also known as one cotyledon grafting (OC-SG). Grafting is typically done at the lower epicotyl of solanaceous plants and secured with simple clips. For 3 days, grafted plants should be kept at 25° C and 100% humidity to ensure a successful graft union. Gluing tubes together A tube connect the rootstock and scion, similar to a slant, but instead of using clips, this approach uses an elastic tube (Kubota et al. 2008). A 45 $^{\circ}$ angle under the cotyledons and a 5- to 10-mm-deep cut in the scion are also necessary. At the cut end of the rootstock hypocotyl, one tube about midway is placed down the stem. It is

aimed for a flawless fit between scion and rootstock while inserting it into the grafting tube. Depending on the materials, the tube can be repurposed numerous times. Healing takes around 7 days. Tomatoes and brinjal are the most prevalent vegetables to contain it.

4.6.5 Pin Grafting

Splicing or slant grafting is the same procedure. Instead of grafting clips, specific pins are employed to keep the graft in place. Approximately 15 mm long and 0.5 mm wide, the ceramic pin has a hexagonal cross section. This pin is made of natural ceramic and can be left on a plant without any issues. Because ceramic pins are expensive, bamboo pins with rectangular cross-sectional shapes might easily replace them at a considerably reduced cost. Watermelons and other solanaceous plants may benefit from its application (Lee et al. [2010](#page-26-0)).

4.7 Diverse Applications of Vegetable Grafting

The leading objective of vegetable crop grafting is to develop resistant crops against serious diseases and insect pests as well as improve the fruit quality by using the desirable resistant root stock. Several advantages offered by vegetable grafting have been represented in Fig. 4.4, and stress resistance mechanism of grafted plants is schematically exemplified in Fig. [4.6.](#page-15-0)

Fig. 4.4 Multiple advantages offered by vegetable grafting

4.7.1 Grafting Improves Biotic Stresses

Seedlings that are healthy and well established are essential to a successful vegetable farm's profitability. By limiting plant death and the transmission of disease to new areas, these robust seedlings increase vegetable yields while lowering production costs (Ventura et al. [2019](#page-29-0)). However, due to a dearth of cultivable land, vegetables like cucurbits and solanaceous crops are commonly cultivated in disease polluted soil and environmental circumstances because of their high demand and market price (Schwarz et al. [2010\)](#page-28-0). Diseases can stunt the growth of vegetable seedlings, resulting in a decrease in output and a decrease in the quality of the fruit. Planting diseaseresistant cultivars is the most efficient method for preventing vegetable illnesses (Ventura et al. [2019\)](#page-29-0). Sources of resistance have yet to be discovered in many plants, yet resistance may be reduced or lost as new pathogens, strains, or races are introduced. The grafting of vegetables onto rootstocks that can restrict or avoid the detrimental impact of external biotic stress on the plant is one technique to decrease production losses caused by soil-borne illnesses (Colla et al. [2013](#page-23-0)). The use of disease-resistant rootstocks in grafting methods has been shown to protect vegetable crops against a wide range of soil-borne illnesses in varied locales and situations (Rivard and Louws [2011](#page-27-0)). A list of crop plants is mentioned in Table [4.2](#page-13-0) which is used for grafting to eradicate the fungal, bacterial, viral, and nematode pathogens. The use of grafting to combat Verticillium wilt, Fusarium wilt, corky root rot, and bacteria wilt diseases has proved successful in a number of nations. Grafting technology has evolved into a unique component for the improvement of pest management and crop productivity techniques in the production of several solanaceous (tomato and brinjal) and cucurbitaceous vegetables. Here, we want to highlight one case study about vegetable grafting in eggplant (Solanum melongena) to fight against fruit and shoot borer (Leucinodes orbonalis) at Regional Research and Technology Transfer Station, Odisha University of Agriculture and Technology, Keonjhar district, Odisha. The parent variety is highly susceptible to the fruit and shoot borer. Thus, looking to the severity, we planned to graft the scion on the rootstock of *Solanum torvum* (Turkey berry, wild eggplant relatives). The *Solanum* torvum plant is a perennial evergreen shrub or small tree with plant height of 4–5 m, and it produces small berry fruits. The observations are recorded that the grafted plant is completely resistant to fruit and shoot borer and the fruit size. As the life span of S. torvum is more, the plant is able to uptake more nutrient and water from the deeper soil layer for a longer period and the yield also increased as compared to the non-grafted plant (Figs. [4.5](#page-14-0) and [4.6\)](#page-15-0). The average fruit weight of grafted eggplant is 200–210 g, whereas in non-grafted, this is observed 90–95 g. Worldwide, grafted seedlings are becoming more popular due to the availability of disease-resistant rootstocks and the development of grafting technology. A better understanding of grafting-induced safeguards from inherent resistance to mediate systemic resistance in rootstocks was also provided by the research studies (Guan et al. [2012\)](#page-24-0).

Sl.						
No.	Crop plant	Disease name	Pathogens	Reference		
	Fungal Diseases					
1.	Tomato, pepper, watermelon, melon, cucumber	Fusarium wilt	Fusarium oxysporum	Álvarez- Hernández et al. (2015)		
$\overline{2}$.	Tomato, pepper, watermelon	Fusarium crown and root rot	F. oxysporum, F. solani	Vitale et al. (2014)		
3.	Tomato, eggplant, watermelon, melon, cucumber	Verticillium wilt	Verticillium dahliae	Miles et al. (2015)		
4.	Watermelon	Monosporascus sudden wilt	Monosporascus cannonballus	Park et al. (2013)		
5.	Tomato, pepper, watermelon, Cucumber	Phytophthora blight	Phytophthora capsici	Jang et al. (2012)		
6.	Tomato, eggplant, pepper	Corky root	Pyrenochaeta lycopersici	Al-Chaabi et al. (2009)		
7.	Cucumber	Target leaf spot	Corynespora cassiicola	Hasama et al. (1993)		
8.	Cucumber, Melon	Black root rot	Phomopsis sclerotioides	Shishido (2014)		
9.	Melon	Gummy stem blight	Didymella bryoniae	Keinath (2013)		
10.	Tomato	Southern blight	Sclerotium rolfsii	Rivard and Louws (2011)		
11.	Tomato, eggplant, soybean	Brown root rot	Colletotrichum coccodes	Garibaldi et al. (2008)		
12.	Tomato	Rhizoctonia damping off	Rhizoctonia solani	Gilardi et al. (2010)		
13.	Cucumber, watermelon	Powdery mildew	Podosphaera xanthii	Kousik et al. (2018)		
14.	Cucumber	Downy mildew	Pseudoperonospora cubensis	Wehner and Shetty (1997)		
	Bacterial Diseases					
15.	Tomato, pepper, eggplant	Bacterial wilt	Ralstonia solanacearum	Rivard et al. (2012)		
	Viral Diseases					
16.	Tomato	Tomato yellow leaf curl	Tomato yellow leaf curl virus	Mohamed et al. (2014)		
17.	Tomato	Tomato spotted wilt	Tomato spotted wilt virus	Spanò et al. (2015)		
18.	Tomato	Pepino mosaic	Pepino mosaic virus	Schwarz et al. (2010)		
	Nematode Diseases					
19	Cucumber melon	Root-knot	Meloidooyne spp	Ownen et al.		

Table 4.2 A list of crops shows biotic stress (disease) tolerance by using grafting techniques

Fig. 4.5 A successful grafting between cultivated eggplant (Solanum melongena) and wild eggplant relative (Solanum torvum) to fight against fruit and shoot bores and improved yield

4.7.1.1 Vegetable Grafting to Induce Resistance Against Fungal **Pathogens**

In vegetable crops, soil-borne Fusarium and Verticillium wilt infections have been successfully avoided through the use of vegetable grafting (Louws et al. [2010\)](#page-26-0). F. oxysporum formae speciales have not been found in many of the cucurbit rootstocks used for this purpose. This is why fusarium wilt disease in cucurbits was successfully managed by grafting (Louws et al. [2010](#page-26-0)). When Fusarium wilt first appeared in Japan in the 1920s, watermelon (Citrullus lanatus) was grafted onto bottle gourd (Lagenaria siceraria). The grafting method has since expanded to countries across the world. Watermelon grafts are used in nearly all of Japan and Korea's vegetable farms (Lee et al. [2010\)](#page-26-0). Squash (Cucurbita moschata), bottle gourd, and interspecific hybrid squash (C. maxima \times C. moschat) have all been grafted onto it, and it has shown a great affinity for connected rootstocks (Gaion et al. [2018\)](#page-24-0). Squash and interspecific hybrid squash have a superior root system and are more resistant to Fusarium wilt than the others (Keinath and Hassell [2014\)](#page-25-0). Interspecific hybrid squash 'Shintoza' or 'Super Shintoza' provided watermelon plants with resistance to Fusarium wilt when grown in the presence of polluted soils. The rootstocks increased fruit size and yield compared to non-grafted plants. V. dahliae wilts Solanaceae and Cucurbitaceae plants by damaging the vascular system (Paplomatas et al. [2000\)](#page-27-0). Vegetables infected with the V. dahliae bacterium can be

Fig. 4.6 A schematic representation of stress resistance mechanism of grafted plants

grafted onto agricultural rootstocks and a scion infected with V. dahliae to create disease resistance in melons, watermelons, cucumbers, and tomatoes (Solanum lycopersicum). Resistance to Verticillium wilt was demonstrated by the 'Super Shintoza' rootstock, which decreased Verticillium microsclerotia incidence (Gaion et al. [2018\)](#page-24-0). Watermelon and melon plants can be affected by Monosporascus cannonballus, a soil-borne disease that causes watermelon and melon plants to suddenly wilt (Edelstein et al. 1999). Melon resistance to *M. cannonballus* was improved by grafting sensitive types onto C. maxima and interspecific hybrid squash rootstocks (Cohen et al. [2005\)](#page-23-0). However, it was discovered that the increased tolerance and increased production of grafted plants were not constant. Variations in the rootstock and scion combinations, as well as the surrounding environment, could account for the inconsistent results. In cucurbit production, the Phytophthora capsici pathogen is considered one of the most devastating. Grafting P. capsici onto bottle gourd, C. moschata, and wax gourd (Benincasa hispida) rootstocks increased yields and vegetative development in areas afflicted with P. capsici (Nemati and Banihashemi [2015\)](#page-27-0). Scions of watermelons grafted onto Lagenaria siceraria rootstocks also demonstrated resistance to P. capsici (Kousik and Thies [2010\)](#page-25-0). When grafted onto 'Beaufort' (S. lycopersicum, S. habrochaites) rootstocks, grafted tomatoes, and eggplants (S. melongena) had lower incidences of corky root disease, better yields, and larger fruits (Hasna et al. [2009\)](#page-24-0). Rootstocks derived from

watermelon, bottle gourd, pumpkin, and squash have been successfully grafted onto melon, and interspecific hybrids of C. melo, cucumber, and wax gourd have been developed, providing resistance to soil-borne diseases caused by *Monosporascus* cannonballus, F. oxysporum, and Stagonosporopsis spp (King et al. [2010](#page-25-0); Lee et al. [2010;](#page-26-0) Zhou et al. [2014](#page-29-0)). Root and stem rot, caused by Fom, M. cannonballus, Macrophomina phaseolina, and Stagonosporopsis spp., are the primary opponents to rootstock generation (King et al. [2010](#page-25-0)). It has been difficult to establish melon cultivars that are completely resistant to all forms of Fom (Dhall [2015\)](#page-24-0). Due to the discovery of rootstocks that are tolerant of all races, farmers in Fom-infested areas can utilize them to boost growth and development (Oumouloud et al. [2010](#page-27-0)). They can be used as rootstocks for melon because they are practically resistant to the Fusarium wilt disease. A variety of Fom races have been tolerated by interspecific hybrid rootstocks (SYTZ and NZ1), and their use has increased yields compared to non-grafted melon cv. Liyu's (Zhou et al. [2014](#page-29-0)). Squash, interspecific hybrid squash, and pumpkin are commonly grafted onto cucumbers to protect them against Fusarium Wilt (C. *ficifolia*) (Dhall [2015](#page-24-0)). A frequent method is to graft tomato onto tomato genotypes, as well as tomato interspecific hybrids, to protect them from soilborne fungus, such as Verticillium spp. (Polizzi et al. [2015](#page-27-0)). Traditionally, natural species like *S. integrifolium* or hybrid tomato rootstocks have been used to graft eggplants. Fusarium wilt-resistant rootstocks from hybrid tomatoes are more com-monly used by farmers who use them for grafting tomatoes (King et al. [2010\)](#page-25-0). Traditional rootstocks have been shown to lose their resistance to grafting or suffer detrimental effects as a result (Kawaguchi et al. [2008\)](#page-25-0), which necessitated the development of new rootstocks, such as interspecific hybrids and those that are more closely related to wild species (King et al. [2010\)](#page-25-0). S. *sisymbriifolium* or S. sisymbriifolium for eggplant grafting, which has shown strong resistance to Fusarium or Verticillium wilt, has proved its promise. Vegetable cultivars that were grafted onto *S. sisymbriifolium* roots and grown in either infested or uninfested soil saw increased yields as well as increased resistance to Verticillium wilt (Bletsos et al. 2003). Eggplant types grafted onto the 'Beaufort' F_1 demonstrated enhanced yield and fruit output as a result of the increased vigor of the grafted plants A resistance to Verticillium wilt has been found in the grafted Epic eggplant cv. Beaufort F_1 rootstock (Johnson et al. [2014](#page-25-0); Miles et al. [2015\)](#page-26-0). On cucumbers, tomatoes, and eggplant, diseases like the black root rot of cucumbers, the target leaf disease of cucumbers, and the Southern Blight disease of tomatoes have all been successfully prevented by the use of grafting (Louws et al. [2010\)](#page-26-0). While using specific rootstocks, grafting has been shown to boost crop resistance to foliar diseases such as powdery mildew and downey mildew on cucurbits.

4.7.1.2 Vegetable Grafting to Induce Resistance Against Bacteria Pathogens

Tomatoes are susceptible to bacterial wilt, which is caused by the bacterium Ralstonia solanacearum. Tobacco plant resistance to this wilt disease is a measurable trait that is closely tied to the size of the fruits itself (Louws et al. [2010\)](#page-26-0). Tomato

varieties that are resistant to wilt are scarcely commercially stable (King et al. [2010\)](#page-25-0). As produced on rootstocks that are resistant to the bacteria that cause tomato wilt, susceptible tomato cultivars (e.g., BHN 602 tomato line) were successfully grown to prevent the disease in tomato plants (Rivard et al. [2012](#page-28-0)). When grafted plants are more resistant to bacterial infections, it may be because the lower stems are less likely to become infected (Nakaho et al. [2000](#page-26-0)). To fight soil-borne bacterial wilt disease, the eggplant was grafted onto a wild scarlet eggplant rootstock (S. integrifolium) (King et al. [2010\)](#page-25-0). Bacterial wilt resistance in wild relatives, such as S. torvum or S. sisymbriifolium, has been found to be higher (Gousset et al. [2005](#page-24-0)).

4.7.1.3 Vegetable Grafting to Induce Résistance Against Nematode

Root galling, which reduces nutrient and water intake, is a common sign of root-knot nematode (RKN) infection in vulnerable plants. M. incognita resistance was found in Cucumis metuliferus, Cucumis ficifolius, and bur cucumber (Sicyos angulatus) (Gu and Zhang [2006](#page-24-0)). Reduced root gall number and nematode infection were achieved by grafting C. metuliferus as rootstock on to RKN-susceptible melon cultivars (Sigüenza et al. [2005](#page-28-0)). In addition, a variety of melon cultivars have successfully been grafted onto C. metuliferus (Nisini et al. [2002](#page-27-0)). Using the bur cucumber as a rootstock, researchers found that it was more resistant to RKN (Zhang et al. 2006). The development of *M. incognita-resistant rootstocks* for wild watermelon has also shown promising results (Citrullus lanatus). RKN-resistant cucurbit rootstocks, on the other hand, are not widely available (Thies et al. [2010\)](#page-28-0). The Mi gene was inserted into tomato rootstocks and cultivars, allowing for successful RKN control in tomatoes (Louws et al. [2010](#page-26-0)). It was possible to graft RKN-resistant rootstocks onto tomato cultivars because of the reduced RKN infestation in the field soils. However, it is possible that the temperature sensitivity of the Mi gene's resistance to RKN is not always constant (Cortada et al. [2009\)](#page-24-0). The rootstocks of Capsicum annuum (Capsicum annuum) with the N gene have proven beneficial in controlling RKNs (M. incognita, M. arenaria, and M. javanica) in pepper (Oka et al. [2004\)](#page-27-0). Root-knot nematodes are resistant to grafted melon seedlings (Zhou et al. [2014\)](#page-29-0). Resistance to nematodes *(Meloidogyne incognita and M. javanica)* is induced by wax gourds and squash, which have been employed as rootstocks (Galatti et al. [2013\)](#page-24-0). Resistance to RKN in wild species like S. torvum and S. sisymbriifolium suggests that they could be used as rootstocks for eggplant. Eggplant can be grown on interspecific rootstocks that have good compatibility, strong plant vigor, enhanced yield, and mild root-knot nematode tolerance without affecting the quality of the fruit. Root-knot nematode in sweet pepper on Capsicum annuum rootstocks is the primary cause of disease, and successful grafting may be a potential strategy for managing this (Oka et al. [2004\)](#page-27-0). The grafted cv. Celica, which is resistant to RKNs (M. incognita and M. javanica), performed much better than non-grafted plants cultivated in infested soils (Oka et al. [2004\)](#page-27-0).

4.7.1.4 Vegetable Grafting to Induce Resistance Against Virus

Due to a paucity of thorough studies in this field, research into vegetable graftingbased resistant to viral illnesses (Spanò et al. [2020\)](#page-28-0) has yielded mixed findings. Wang et al. [\(2002](#page-29-0)) found that grafted seedless watermelon plants with an anti-virus function performed better than seeded watermelon plants. Rootstocks that are resistant to melon necrotic spot virus in cucurbits were successfully used in Israel instead of soil fumigation with methyl bromide to control a soil-borne virus in cucurbits (Cohen et al. [2007](#page-23-0)). Tomato yellow leaf curl virus, tomato-spotted wilt virus, and the pepino mosaic virus can all be managed via grafting (Louws et al. [2010\)](#page-26-0). There have been numerous reports that grafted plants are far more susceptible to viruses, probably due to graft incongruity that harms the scion's health (Davis et al. [2008](#page-24-0)).

4.7.2 Grafting Improves Abiotic Stresses

In addition to salt, heat, soil alkalinity, heavy metals, and excess trace elements (Colla et al. [2013;](#page-23-0) Zhang et al. [2020](#page-29-0); Huang et al. [2016a](#page-24-0), [b](#page-25-0); Martínez-Andújar et al. [2017\)](#page-26-0), vegetable crops are also subjected to numerous abiotic stresses, which have a substantial impact on crop growth and productivity. Grafting vegetables onto rootstocks can help lessen the effects of environmental stress on the shoots and help farmers to prevent or reduce production losses in times of bad weather (Schwarz et al. [2010\)](#page-28-0). It is possible for both the scion and the rootstock to have a detrimental effect on the resistance of grafted plants to poor environmental conditions (Colla et al. [2010](#page-23-0)). When grown in difficult conditions, grafted plants were able to grow more quickly than un-grafted or self-grafted plants. They also had a greater photosynthetic rate and a lower concentration of heavy metals and a considerable number of trace necessary elements in their shoots (Siamak and Paolo [2019](#page-28-0)). Table [4.3](#page-19-0) lists the abiotic stresses that have been reported to be alleviated by vegetable grafting.

4.7.3 Grafting Improving Yield Stability

Many fruit vegetables benefit significantly from grafting, even if they are infected with soil-borne illnesses. An increase in fresh fruit weight of 25–55% in oriental melons over own-rooted plants has been found. In addition to disease resistance, these yield increases were directly linked to high plant health throughout the growing season. Fusarium-infected plants produced virtually no commercial products. With tomato, the same results were achieved. Rootstocks 'Kagemusia' and 'Helper' increased tomato marketable output by up to 54% and 51%, respectively (Chung and Lee [2007](#page-23-0)). In comparison to the own-rooted 'Seokwang' tomato, plants grafted to most rootstocks had much less aberrant fruits. Watermelon, cucumber (Lee and Oda [2003\)](#page-26-0), melon, pepper, and eggplant have all seen similar increases in output.

S1.	Crop			
No.	plant	Root stock	Special feature	Reference
1.	Tomato	Maxifort, He-Man (S. lycopersicum \times S. habrochaites)	Salt tolerant	Borgognone et al. (2013)
		S. lycopersicum cv. Zarina	Higher fruit number, fruit having phenol and flavonoid content	Sánchez- Rodríguez et al. (2012)
		Tomato introgression line LA3957	High total plant dry matter and leaf area	Poudyala et al. (2015)
2.	Chili	C. annuum \times C. chinensis	Superior yield and fruit quality	Lee et al. (2010)
		Chili cv. Alante, Creonte and Terrano	High water use efficiency	
3.	Egg plant	S. torvum Sw. × S. sanitwongsei	Salt tolerant	Colla et al. (2010)
		S. melongena \times S. aehtiopicum gr. gilo	Improve fruit quality	Sabatino et al. (2019)
4.	Water melon	Jingxinzhen No.4 (Cucurbita moschata Duch.)	Low-temperature tolerant	Huang et al. (2016a, b)
		Ferro, RS841 (Cucurbita maxima \times C. moschata)	Both high- and low-temperature tolerant	Yetisir and Erhan (2013)
		Interspecific hybrid (Cucurbita $maxima \times C$. moschata)	Higher lycopene vitamin-c, high water use efficiency	Rouphael et al. (2008)
5.	Cucumber	Luffa cv. Xiangfei No. 236	Higher water use efficiency	Liu et al. (2016)
		Cucumber cv. Power, ferro, strong tosa	Tolerant to heavy metal toxicity (Ni, Cd, Zn)	Savvas et al. (2010)
		Cucumber cv. Kalaam F_1 with ridge gourd, bitter gourd, pumpkin, bottle gourd	Higher growth, Yield and Quality of Cucumber	Noor et al. (2019)
6.	Melon	Self-grafted melon Proteo, or grafted onto three interspecific (RS841, Shintoza, and Strong Tosa) and two intraspecific hybrids (Dinero and Magnus)	Arsenic tolerant	Allevato et al. (2019)

Table 4.3 A list of crops shows abiotic stress tolerance by using grafting techniques

4.7.4 Improving the Fruit Quality

Several studies (Proietti et al. [2008](#page-27-0); Flores et al. [2010\)](#page-24-0) disagree over whether grafting improves fruit quality or has the opposite impact. A variety of factors, including the type of rootstock/scion combination utilized and harvest timing, could explain the discrepancies in results reported. When compared to watermelons from intact plants, the fruit size of grafted watermelons with strong root systems is sometimes greatly increased. This is why many growers employ grafting. Fruit shape and skin color; rind thickness; and soluble solid concentration are all influenced by the rootstock used in the cultivar. When it comes to exporting cucumbers, color and bloom development are critical. Despite the fact that these traits are typically viewed as cultivar specific, the rootstock can have a significant impact. As a result, rootstocks can negatively affect various aspects of cucumber fruit quality, including lower soluble solids and thicker peel as well as the flavor of rootstocks, as well as undesirable internal breakdown in mature fruit. Most new advice for producing grapes are geared at mitigating rootstock's impact on fruit quality. Table [4.3](#page-19-0) lists studies that show grafting improves fruit quality in vegetable crops.

4.8 Problems Associated with Vegetable Grafting

A wide range of issues arise while dealing with grafted grafts. The procedure is timeconsuming and requires the expertise of qualified professionals. For graft healing, a regulated environment, and efficient grafting equipment and robots are all necessary. Time management for sowing rootstock and scion seeds is also necessary (Fig. [4.7\)](#page-21-0). Scion fruit quality and output can be dramatically impacted if transplants develop too quickly in the field (Huang et al. [2015\)](#page-25-0). Rootstock–scion incompatibility may be found in the early stages or during field transplantation. Depending on the soil and environmental circumstances, it is necessary to select rootstock and scion combinations with care. Seeds for both the rootstock and the scion must be purchased, and the cost of hybrid and special seed might be prohibitive. Suckers and offshoots of the rootstock that form during the healing process or in the field (following transplantation) must be removed. The spread of pathogens, especially seedborne ones (e.g., Clavibacter michiganensis subsp. michiganensis in tomato, bacterial fruit blotch caused by Acidovorax citrulli in watermelon and melon, charcoal rot caused by Macrophomina phaseolina in melon and bottle gourd, and tomato mosaic virus and pepino mosaic virus infections in tomato) can be increased by grafting, particularly in the nursery. This is because a grafted plant is made from two seeds and is grafted with cutting devices. In order to prevent the spread of pathogens in the nursery, it is necessary to use seeds that have been certified free of pathogens, disinfect cutting instruments, use clean clothing and sterilized hands by grafting workers, disinfect grafting areas and plant growing environments, and constantly monitor the phytosanitary status of seedlings. Vegetable grafting may provide several career opportunities, but researchers have discovered a number of hazards that may endanger the health of those who work in nurseries. During the months of April–June, September, and October, employees in greenhouses and growth chambers experience heat stress and pain while grafting plants (Lee et al. [2010;](#page-26-0) Marucci et al. [2012](#page-26-0)). However, workers' health and safety can be improved by the use of cooling pads, blowers, and covering sheets, but better facilities (such as

Fig. 4.7 Problems associated with vegetable grafting

air-conditioned settings) are still needed. However, careful management approaches can greatly lessen the severity of these issues.

4.9 Conclusion and Future Prospects

Some soil-borne illnesses can have a dramatic impact on the production of vegetables, particularly tomatoes, in rural areas. There are many diseases that can damage tropical tomato plants, but one of the most common and most devastating is bacterial wilt. In the case of cucurbits, such as eggplant, this has also been the case. Soil-borne illnesses and nematodes can affect yields, but grafting sensitive cultivars onto wild rootstock has been shown to reduce such risks. It is necessary to conduct location-specific research in order to analyze and identify the most compatible rootstocks. As a vegetative growth technique, grafting can be used to overcome the incompatibility between two different species. Another major application of this approach is to offset yield losses due to abiotic stresses. Identification of appropriate disease-resistant rootstocks with tolerance to biotic and abiotic stressors is vital for

the sustained success of grafting. As the molecular mechanism of gene flow between rootstock and scion is still not clearly understood, it needs further advanced study by using molecular markers and genome sequence study. The proteomics and metabolomics study can further clarify the fruit nutritional quality status in the grafted hybrid. The level of beneficial and anti-nutritional factors should need to analyze as most of the rootstocks are used from wild sources. In coming future, the technique will explore with more precision and innovation. The key to widespread adoption is the availability of reasonably priced, healthy grafted seedlings. It takes a lot of time and effort to grow and manage grafted plants in the nursery. Unemployed individuals may be able to find work as a result of this initiative. Preparation of the bed soil and planting for the creation of grafted nursery plants are just a few of the many stages involved. Farmers should use low-cost grafting techniques to ensure the long-term viability of grafted seedlings. Improvements in grafting technique and the healing environment are required before commercial use. Farmers need to be made more aware of grafted vegetable processes and advantages. Fruit and vegetable grafting can help boost agricultural output. A growing number of organic farmers are using vegetable grafting as a way to expand their harvests. To feed the predicted 10–11 billion people on the planet by 2050, agricultural production must rise by 60%. Sustainable use of natural resources can attain this goal. An growing number of biotic (soil-borne disease and nematode problems) and abiotic (salinity, drought, heat, waterlogging) challenges are having an effect on vegetable output. Grafting techniques and nursery management practices should be improved in future study to ensure organic farm growers receive high-quality grafted transplants. Grafting can be used in both breeding and research to advance sustainable agricultural production, as can many other methods.

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