Chapter 8 Antinutritional Factors: Nutrient Bioavailability and Health Beneficial Effects



Komal Soni, Mrinal Samtiya, Veda Krishnan, and Tejpal Dhewa

Abstract Antinutrients are naturally occurring substances in plants, well known to block the absorption of beneficial or essential organic nutrients and inorganic minerals. Major antinutrients such as enzymes (lipase, amylase, and protease), trypsin inhibitors, phytate, polyphenols, lectins, glucosinolates, oxalates, and saponins have been characterized in different plant species. In general, these antinutrients are reported to have bitter taste and are unpalatable with bad odor and have a role in plant defenses. Antinutrients, which are known to bind the nutrients, severely affect the latter's bio-accessibility and ultimately bioavailability. The current chapter briefly summarizes the various kinds of antinutrients and their role in limiting bioavailability of nutrients. Eventually, these antinutrients cause mineral deficiency and micronutrient malnutrition in humans. Hence, it is indispensable to reduce their contents in foods to a safe level for human consumption. Further, various strategies and concepts to tackle the deleterious effects of antinutrients are discussed. Many processing methods namely decortication, roasting, boiling, microwave heating, soaking, germination, autoclaving, fermentation, and extrusion technique are reported to decrease the antinutrient content in food crops. Further, the current understanding of the antinutrient's health promoting effects such as reduction of blood glucose, cholesterol levels, prevention of cardiovascular diseases and cancer are also discussed.

 $\label{eq:constraint} \begin{array}{l} \textbf{Keywords} \quad \text{Antinutrients} \cdot \textbf{Mineral malnutrition} \cdot \textbf{Nutrient bioavailability} \cdot \textbf{Plant based-micronutrients} \end{array}$

K. Soni · M. Samtiya · T. Dhewa (🖂)

Department of Nutrition Biology, Central University of Haryana, Mahendragarh, Haryana, India

V. Krishnan

Division of Biochemistry, ICAR-Indian Agricultural Research Institute, New Delhi, India

8.1 Introduction

A World Health Organization (WHO) report reveals that more than two billion people are encountering the problem of micronutrient deficiency due to improper nutrition leading to mass malnutrition. This condition is more specifically encountered in developing countries. Vitamin A, zinc, and iron are the most essential micronutrients whose deficiencies cause serious health concerns (Gupta et al. 2015). Though nutrients and antinutrients both are naturally present in plants, former has positive effects and latter pose deleterious effect on human body (Popova and Mihaylova 2019). In order to improve the proper mineral intake, several countries have endorsed dietary intake guidelines toward consumption of the whole grains, as these plant foods are exceptional sources of almost all the essential nutrients. However, the presence of several antinutritional factors (ANF) (for example phytic acids) could severely hinder the immense nutritional benefits of plant-based foods (Samtiya et al. 2021). Antinutrients are phytochemicals acquired or developed during the process of plant evolution for their own defense with limited biological functions. Upon consumption, antinutrients reduce the optimal utilization of food nutrients especially proteins, vitamins, and minerals thereby decreasing the overall nutritional value of foods (Ijeoma and Adeyemi 2020). Various antinutrients present in plant foods are depicted in Fig. 8.1. ANFs inhibit the proper utilization of nutrients by forming complexes with these compounds which eventually reduce their absorption in the gastrointestinal (GI) tract (Nikmaram et al. 2017). ANFs are found in appreciable concentration in legumes, grains, beans, and nuts. However, they are also known to occur in fruits, leaves, and roots of certain types of plants. The antinutrients in plant foods are enzyme inhibitors, phytates, tannins, oxalates, saponins, lectins, etc. (Popova and Mihaylova 2019). ANFs considerably affect the nutritional values of foods; hence, reduction or elimination of these factors from plant foods is now a major goal to improve human nutrition. There are several processing methods such as dehulling, milling, soaking, germination, and fermentation that can be employed to reduce these ANFs (Samtiya et al. 2020). This chapter aims to present updated information about antinutrients, their positive and negative effects, and existing strategies to reduce ANFs. Figure 8.2 depicts a brief overview of possible health beneficial properties of antinutrients.

8.2 Types of Antinutritional Factors

8.2.1 Lipase Inhibitors

On the basis of chemical structures, plant lipase inhibitors can be grouped into the following categories: phenols, saponins, alkaloids, terpenes, glycosides, carotenoids, and polysaccharides (Singh et al. 2015). Lipase inhibitors reduce the biochemical functioning of enzyme lipases, which hydrolyze the triglyceride to monoglycerides, glycerol esters, fatty acids, and glycerol. Lipase inhibitors primarily affect fat



Fig. 8.1 Antinutrients present in plant food

metabolism, which inhibits lipid hydrolysis by macromolecules, reducing the absorption of small fat molecules and fat accumulation ultimately causing deficiency of fat-soluble vitamins (Liu et al. 2020; Yun 2010).

8.2.2 Amylase Inhibitors

Amylase inhibitors are the phytocompounds which bind to enzyme α -amylase and make them inactive. There are two main biological roles of α -amylase inhibitors in plants: protect the seeds against pests and microorganisms and inhibit mammalian α -amylases, insect α -amylases, and endogenous α -amylases (Popova and Mihaylova 2019; Wisessing and Choowongkomon 2012). Mammalian amylase enzyme is secreted by the pancreas into the small intestine, whereas α -glucosidase enzymes



Fig. 8.2 Presents brief overview of possible health beneficial properties of antinutrients

are located in the brush border of the small intestines. Further, amylases convert the carbohydrates into oligosaccharides (Barrett and Udani 2011), and α -glucosidase acts on starch to convert them into glucose molecules (Brás et al. 2018). Amylase inhibitors impair the activity of salivary and pancreatic amylase and affect the growth and metabolism of animals at appreciably high levels are ingested (Grant et al. 2003). However, their ability to inhibit the action of α -amylase enzymes resulting in reduction of starch hydrolysis shows positive effects on glycemic index control in diabetics (Bhat et al. 2011). *Phaseolus* species (kidney beans) have relatively high content of amylase inhibitors of about 4.3 g per kg (Grant et al. 2003).

8.2.3 Protease Inhibitors

Proteases are important class of enzymes found in all cells and tissues that regulate multiple cellular processes (Popova and Mihaylova 2019). Protease inhibitors are

relatively small proteins commonly found in raw cereals, legumes, specifically soybeans, tubers, and also in aerial parts of some plants. The metabolic functioning of protease, i.e., breaking down of hydrolytic cleavage of peptide bonds in proteins is restricted by these inhibitors (Popova and Mihaylova 2019; Habib and Fazili 2007). Protease inhibition occurs due to the formation of an enzyme–inhibitory molecule complex thereby restricting the availability of enzyme to perform substrate hydrolysis (Paiva et al. 2013). This comprehension has led to the development of drugs; for example, protease inhibitors play an effective role in treating AIDS in the strategy of HAART, i.e., highly active antiretroviral therapy (Wang et al. 2015).

8.2.4 Trypsin Inhibitors

These are found in a variety of foods such as potato, eggplant, millet, barley, wheat, mung beans, soybeans, red kidney beans, chickpeas, and adzuki beans belonging to diverse families *Solanaceae*, *Gramineae*, and *Leguminosae*. It inhibits the activity of digestive enzymes (trypsin and chymotrypsin) by forming complexes and prevents the absorption of nutrients and digestion of protein (Tibe and Amarteifio 2010; Vanga et al. 2020). For example, their presence in human food causes improper growth and impairs protein digestion, pancreatic hyperplasia and disturbance of sulfur and amino acid utilization (Nikmaram et al. 2017). Peas, lentils, and soybean contain Bowman–Birk-like trypsin inhibitors which have a low molecular weight, *i.e.*, 8–10 kDa and are double-headed to inhibit two enzyme molecules at a time (Grant et al. 2003).

8.2.5 Phytates

Phytates are the salts of phytic acid, chemically known as myo-inositol hexaphosphate and its general molecular formula is $C_6H_{18}O_{24}P_6$ (Diouf et al. 2019). Phytate chelates micronutrients (calcium, zinc, iron, copper, and magnesium) and makes them less bioavailable to monogastric animals, including poultry and humans, due to absence or low activity of phytase enzyme in their digestive tract (Gupta et al. 2015). Based on the type of cation, the minerals may bind with one or more phosphate groups of a phytate or may bridge with two or more phytate molecules (Nikmaram et al. 2017). Phytates are also known as demineralizing agents because they form insoluble salts with divalent and trivalent cationic metal ions. Phytates also interact with protein residues to form phytate–protein and phytate–mineral–protein complexes which inhibit many reactions of digestive enzymatic (Betancur-Ancona et al. 2012). Plants synthesize phytate to store phosphorus and phytate may represent approx. 50–85% of total phosphorous in some plants. It occupies 1–5% weight in legumes, cereals, nuts, and oil seeds (Vats and Banerjee

2004; Reddy et al. 1982). Decortication, soaking, germination, and fermentation are some of the traditional methods followed to reduce the antinutrients (Eltayeb et al. 2007).

8.2.6 Polyphenols

Polyphenols are a group of secondary metabolites which abundantly occur in vegetables, fruits, herbs, spices, tea, wine, chocolate, other cocoa products, and extra virgin olive oil. Phenolics are classified into simple phenolics which include phenolic acids, flavones, isoflavones, etc., and complex phenolics which include catechins, tannins, lignans, etc. Dietary polyphenols show many beneficial effects, such as protection against oxidative stress, and degenerative diseases like diabetes, cancer, cardiovascular diseases (Han et al. 2007). Different classes of phenolic compounds include tannins, flavonoids, phenolic acids, lignans, and stilbenes (Shahidi et al. 2019). Tannins are the polyphenols known to form reversible or irreversible complexes with proteins, reducing latter's digestibility and amino acid bioavailability (Lampart-Szczapa et al. 2003). Hydrolysable tannins mainly consist of phenolic acids or their derivatives attached to central unit of pentagalloylglucose with ester linkage. Gallotannins and ellagitanins are the two main classes of hydrolysable tannins, which consist of gallic acid and ellagic acid, respectively (Singh and Kumar 2019; Diouf et al. 2019). Condensed tannins are produced by the condensation of two or more flavanols units and have structure similar to flavonoids and they do not constitute sugar molecules (Hussain et al. 2019; Diouf et al. 2019). Dietary polyphenols show beneficial effects in reducing cancer, CVDs, diabetes, neurodegenerative diseases, and osteoporosis (Mattila et al. 2018; Vauzour et al. 2010). Polyphenolics are attributed with regulation of lipoprotein plasma concentrations and insulin resistance in a clinical trial involving men who have high risk of developing CVD (Chiva-Blanch et al. 2013).

8.2.7 Lectins

Lectins, known as phytohemagglutinins, are a glycoprotein compound that binds simple carbohydrates especially oligosaccharides and also agglutinates red blood cells (RBCs) in vitro (Klupšaitė and Juodeikienė 2015; Santos et al. 2014). Alternatively, lectins are known as carbohydrate-binding proteins found in plant foods like cereal grains and legumes (Van Buul and Brouns 2014). Lectins are synthesized at the time of seed development and are utilized by the plants as an amino acid source during germination as well as act as defensive compound against insects, fungi, and nematodes attack (Betancur-Ancona et al. 2012). Lectins are highly resistant to in vivo proteolytic degradation and survive while passing through the GI tract. Only if appropriate carbohydrate receptors present on epithelial cells of intestine, lectins can bind to them and are absorbed systematically. Thus, lectins can alter and modify many aspects of intestinal and systemic metabolism. The quantum of lectins in lentil and peas are comparable to that of soybean (2–4 g/kg) relatively low than what is reported in kidney bean (15–30 g/kg) (Grant et al. 2003).

8.2.8 Glucosinolates

Chemically, glucosinolates are S- β -thioglucoside N-hydroxysulfates which are found abundantly in cruciferous (*Brassicaceae*) plants but are also reported in other species like moringa, papaya, and capers. More than 120 different types of glucosinolates have been found in plants (Dinkova-Kostova 2012). Glucosinolates are water-soluble, nitrogen-containing compounds, having a glucopyranose moiety bound with sulfur in its molecular structure (Lopez-Rodriguez et al. 2020). Glucosinolates are the major secondary metabolites produced by plants, having crucial role in the physiology and defense of plants against various environmental stresses. Glucosinolates are enzymatically broken down by myrosinase (a thioglucosidase) whenever a plant tissue is damaged, to form glucose, sulfate, nitriles, indolic alcohols, isothiocyanates, thiocyanate, oxazolidinethions, amines, and epithionitriles. Glucosinolates along with their catabolized products play a vital role in plant defense (Miękus et al. 2020).

8.2.9 Oxalates

Oxalic acid forms potassium, sodium (soluble) or iron, calcium, magnesium (insoluble) salts, or esters called oxalates (Popova and Mihaylova 2019). By forming esters with these minerals, oxalates make them less available (Savage and Klunklin 2018). Compared to other ANFs, oxalates are found in less quantum in plants such as wheat, rye, millet, and barley (Siener et al. 2006). Foods rich in oxalate usually form a minor component of the human diet, but in some regions of the world, oxalates form an important ingredient of the seasonal diet. Calcium oxalate is responsible for the formation of kidney stones. People suffering from enteric and primary hyperoxaluria are advised to decrease the intake of oxalates because in the former more oxalates are absorbed and excreted via urine resulting in increased risk of kidney stone formation. In the latter condition, either liver does not produce adequate amount of enzymes to prevent the overproduction of oxalate or enzymes do not function properly (Popova and Mihaylova 2019; Bhasin et al. 2015).

8.2.10 Saponins

Saponins are a diverse group of chemicals and are called so because of their ability to form soap-like foams in aqueous solutions (Hill 2003). The structure of saponins contains a steroidal or triterpenoid aglycone, and one or more oligosaccharide moieties (Yildirım and Kutlu 2015). Saponins are found in broad beans, kidney beans, and lentils imparting bitter taste to food if present in high concentration hence low saponins foods are preferred (Shi et al. 2004). Saponins exhibit both the hypoglycemic and hypocholesteremic effects (Ikewuchi 2012; Barky et al. 2017).

8.2.11 Exorphins

The prolamins, *i.e.*, alcohol-soluble proteins found in dairy products and cereal grains which are known as gliadins, can be degraded into opioid-like polypeptides in GI tract which are called as exorphins (Tatham and Shewry 2008; Pruimboom and de Punder 2015). Recent studies indicated that the epigenetic effects of opiate peptides derived from milk protein alpha-casein may contribute to GI dysfunction and inflammation in susceptible people (Trivedi et al. 2015). The bioactivity of food-derived exorphins can affect behavioral characteristics i.e. memory, spontaneity, and pain perception (Lister et al. 2015). On the basis of origin, opioid peptides are of two types: endogenous and exogenous. Endogenous peptides are synthesized by the organism which may function as hormones and neuromodulators (Garg et al. 2016) whereas exogenous peptides are formed when plant or animal precursor proteins are hydrolyzed in the digestive tract (Janecka et al. 2004; Nyberg and Hallberg 2013).

8.2.12 Contextual Antinutrients

Some food or food additives can also act as antinutrients depending on the context. For example, foods rich in calcium can stop the absorption of iron. Also a mutual antagonism exist between copper and zinc during the absorption process which occurs in the intestinal epithelium (Van Campen 1969). Scientific literature states that phospholipids and phytosterols can hinder cholesterol absorption when added to low-fat or non-fat foods (Ostlund 2002; Cohn et al. 2010). It has been also noticed that some foods can interfere with the absorption of medications (Genser 2008). Food–drug interaction is also very common. For example, if a drug is taken along with grapefruit, the latter inactivates the enzyme of drug metabolism as it contains bergamottin-a natural furanocoumarin. Studies have also demonstrated that the polyphenol compound resveratrol present in peanuts and red wine inhibits platelet aggregation, thus when taken with anticoagulant drugs, it can increase the risk of

bleeding (Jin and Han 2010). Similarly, foods that contain tyramine (beer, wine, chocolate, and avocados) are inhibitors of monoamine oxidase inhibitors (MAOIs). Hence, the activity of MAOI drugs such as anti-depressant drugs is affected when consumed with foods rich in tyramine (Vaquero et al. 2010). Likewise, foods rich in coumadin and vitamin K such as broccoli and spinach exhibit antagonism with anticoagulant drugs.

8.3 Health Beneficial Properties of Antinutritional Factors

Various health and beneficial properties of antinutritional factors derived from plantbased food are presented in Table 8.1. The health and beneficial effects of ANFs are known especially in the treatment of obesity, diabetes, antiviral treatment, neuroprotective effects, reduction in blood cholesterol levels, and inhibition of cancer.

8.4 Adverse Effects of Antinutritional Factors Relevance to Health

As stated below, the adverse effects of ANFs include reduced intestinal absorption of diet-derived nutrients, impaired digestion and growth, mal-absorption of mineral nutrients among others (Table 8.2).

8.5 Strategies for Reduction of Antinutrients in Plant Foods

Multiple studies have proven that antinutrients have negative effects on nutritional quality of food which eventually affect health. Several strategies are available to reduce antinutritional factors to great extent so as to improve food quality. Elimination of the antinutrients would be essential for effective utilization of nutrients like carbohydrates, proteins, and minerals in human nutrition (Ohiokpehai 2003; Tibe and Amarteifio 2010). Many traditional and modern techniques which include decortications, heating, soaking, germination, fermentation, and extrusion are available to reduce the concentration of antinutritional factors in food crops.

Antinutrients	Health beneficial effects	Mode of action	References
Lipase inhibitors	• In the treatment of obesity	Prevents the absorption of fat in the body	Sridhar et al. (2019)
Amylase inhibitors	 In the treatment of diabetes mellitus II Obesity treatment	Reduces starch hydroly- sis which controls gly- cemic index	Bhat et al. (2011), Grant et al. (2003)
Protease inhibitors	 Effective role in HAART (highly active antiretroviral therapy), <i>i.e.</i>, treatment method for AIDS Effective in treating hepatitis, thrombosis, cancer, and cirrhosis 	Alters the protease con- figuration present in proteolytic events linked with the diseases	Wang et al. (2015), Adhikari et al. (2020)
Trypsin inhibitors	• In the treatment of pancreatitis	Inhibits trypsin produc- tion leads to no further cell damage in pancreas	Brandl et al. (2016), Ning et al. (2013)
Phytates	 Reduces cholesterol levels Prevents coronary disease Prevents kidney stone Prevents cancer Potential in the treatment of Alzheimer's disease, Parkinson's disease, and multiple sclerosis 	Binds to cholesterol and calcium and makes them unavailable	Coulibaly et al. (2011), Vats and Banerjee (2004), Nikmaram et al. (2017), Oghbaei and Prakash (2016)
Polyphenols	 Antioxidant and antimicrobial property Prevent cardiovascular diseases In the treatment of Alzheimer's disease, Parkinson's disease, and neuropsychiatric disorders like depression Flavonoids protect against heart diseases and stroke 	By reversing extracellu- lar amyloid beta deposi- tion and intracellular tau hyperphosphorylation	Zhang et al. (2017), Grant et al. (2003), Hussain et al. (2019), Tungmunnithum et al. (2018), Hassan et al. (2020), Malar and Devi (2014)
Lectins	 Inhibits tumor growth Probiotic Also increases antibody production 	Binds to membrane of cancer cell or their receptors, causing apo- ptosis, cytotoxicity, and inhibition of tumor growth	Betancur-Ancona et al. (2012), De Majia et al. (2005)
Glucosinolates	 Provides protection against carcinogenesis Neuroprotective 	• Hydrolyzed product of glucosinolates phenethyl isothiocyanate (PEITC), benzyl isothiocyanate	Dinkova-Kostova (2012), Tanito et al. (2005), Possenti et al. (2016), Soundararajan

 Table 8.1
 Health and beneficial properties of antinutritional factors

(continued)

Antinutrients	Health beneficial effects	Mode of action	References
		(BITC) and sulforaphane (SFN) help in preventing cancer • Activates the Nrf2/ ARE pathway, which enhances the functioning of neuronal natural phase 2 enzyme and acts as a powerful indirect ortiovident	and Kim (2018), Angeloni et al. (2017)
Saponins	 Reduces blood choles- terol levels Antioxidant Cancer inhibition Antidote against lead poisoning 	 Forms large micelles with bile acids and cho- lesterol Act as potent Ca²⁺- activated K⁺channel opener, helpful for treating cardiovascular, urological, respiratory, neurological, and other disorders 	Hill (2003), Shi et al. (2004), Gemede and Ratta (2014), Mohan et al. (2016)

 Table 8.1 (continued)

8.5.1 Decortication

Decortication or dehulling involves the removal of outer covering (pericarp) of grains. In the pre-mechanization era, dehulling was done using mortar and pestle but currently automatic rice huller/rice milling machines are available for efficient processing (Kulkarni et al. 2018). Decortication significantly reduces many antinutrient components present in bran and also lowers the concentration of condensed tannins (Lestienne et al. 2007; Pal et al. 2015). Pal et al. (2016) observed that around 52–56% reduction of phytic acid content in lentils is achieved by following the decortication process. In different varieties of lentils, the combination of decortication and germination techniques have shown appreciable reduction in antinutritional factors including tannins, phytate, trypsin inhibitors, total polyphenols, etc. (Pal et al. 2015). Ghavidel and Prakash (2007) found a reduction of 43–52% and 47–52% in tannin and phytic acid contents, respectively, in various legume seeds such as green gram, cowpea, lentil, and chickpea. Himanshu et al. (2018) reported that this method decreases phytic phosphorus content by 39% in little millet, 23% in barnyard millet, 25% in kodo millet, and 12% in common millet. The activity of antinutritional factors i.e. trypsin inhibitor, phytic acid, and tannins was reported to be reduced by 7.59%, 20.7%, and 33.3%, respectively, after dehulling of mung bean seed (Oghbaei and Prakash 2016).

Antinutrients	Adverse effects	References
Lipase inhibitors	 Reduced absorption of fats and lipids Cause deficiency of fat-soluble vitamins Other effects include high blood pressure, headache, dryness of mouth, insomnia, and constipation 	Lunagariya et al. (2014), Yun (2010)
Amylase inhibitors	 Impairs growth and metabolism Prevents starch digestion	Grant et al. (2003), Barrett et al. (2011)
Protease inhibitors	 Inhibits growth Poor utilization of food Pancreatic hypertrophy Interferes in blood clotting and cellular apoptosis 	Popova and Mihaylova (2019), Paiva et al. (2013)
Trypsin inhibitors	 Inhibit protein digestion Pancreatic hyperplasia Interference in sulfur and amino acid utilization 	Nikmaram et al. (2017)
Phytates	• Cause mineral deficiency (Zn, Fe, Ca, Mg)	Nikmaram et al. (2017)
Polyphenols	• High concentration of tannin could be a reason for throat and esophageal cancer	Hussain et al. (2019)
Lectins	 Joint pain and migraine Acne and inflammation Agglutinate red blood cells (RBCs) 	Popova and Mihaylova (2019), Van Buul and Brouns (2014)
Glucosinolates	 Enlargement of thyroid Reduce reproductive performance Damage GI tract 	Prieto et al. (2019), Bischoff (2016)
Oxalates	 Prevent calcium absorption, i.e., hypocal- cemia Kidney stone formation Urinary calculi 	Savage and Klunklin (2018), Nikmaram et al. (2017)
Saponins	 Hinder absorption of vitamin A, E, and lipids Effect epithelial lining of intestine 	Samtiya et al. (2020)
Exorphins	 Dizziness Physical tolerance Nausea and vomiting 	Garg et al. (2016)

Table. 8.2 Adverse effects of antinutritional factors

8.5.2 Milling

Milling is a processing method which removes the outer layer, i.e., pericarp of the grain (Kulkarni et al. 2018). It is commonly employed to reduce phytic acid levels from grains but it also has some demerits as it removes dietary fibers and minerals from grains (Gupta et al. 2015). The process of milling can be of two types: (1) The whole grain is ground into flour without separating any parts or, (2) Differential milling to separate the grain into different parts (Oghbaei and Prakash 2016). Former results into grain flour whereas latter provides many products such as germ, bran,

semolina, and refined wheat flour. Milled wheat flour is used to make *chapattis* which on heating decrease the phytic acid and polyphenol content and improve protein and starch digestion (Chowdhury and Punia 1997).

8.5.3 Heating

Heat from different sources is applied as processing method in roasting, cooking, boiling, and microwave heating. Adeyemo and Onilude (2013) found appreciable reduction in tannin (74.6%), phytate (28.4%), trypsin inhibitor (98.3%), and protease inhibitor (97.5%) after roasting soybean in comparison with cooking which eliminated tannin (42%), phytate (75.8%), trypsin inhibitor (95.8%), and protease inhibitor (95.8%). Microwave processing degrades the bioavailability of glucosinolates and significantly reduces the polyphenolic content in millets (Miekus et al. 2020; Hithamani and Srinivasan 2014). Vanga et al. (2020) reported that microwave heating can eliminate 70% of trypsin inhibitors in soy milk. Barba et al. (2016) reported that boiling decreases glucosinolates level more significantly than steaming. Ertop and Bektas (2018) stated that pressure cooking of black gram eliminates tannins and increases its protein digestibility. A comparative analysis of the effect of boiling and baking of taro leaves was conducted by Savage and Mårtensson (2010) which showed that boiling taro leaves for 40 min reduced 47% oxalate content whereas no such significant reduction of oxalate was obtained after baking. Many studies have demonstrated that autoclaving is best suited method to reduce levels of various antinutritional factors like tannin, phytic acid, and free phenolics compared to other processing treatments (Samtiya et al. 2020; Vijayakumari et al. 1996). The findings of Kadam et al. (1987) concluded that the methods like boiling and autoclaving improved the protein quality of winged beans by eliminating antinutrients.

8.5.4 Soaking

Soaking is a widely used process which generally precedes other treatments like germination, cooking, and fermentation. It is one of the easiest ways to reduce antinutrients (Kumari et al. 2014). Soaking is effective to eliminate tannins, phytic acid, total phenols, and trypsin inhibitor activity of many cereals, legumes, and millets (Oghbaei and Prakash 2016). It is also effective in reducing saponins on domestic as well as on industrial levels (Shi et al. 2004). Soaking for 12–18 h was very effective for the reduction of phytic acid and enzyme inhibitors in legumes (Handa et al. 2017). Phytate being water-soluble compound can be easily eliminated by soaking and discarding the soaked water (Greiner and Konietzy 2006). Soaking at room temperature for 24 h eliminated 16–21% of phytic acid levels in sorghum flour (Mahgoub and Elhag 1998). The combination of dehulling and soaking reduced

25% and 57% amylase inhibitors in *Lathyrus sativa* and *Lathyrus* beans, respectively (Srivastava 1994). Rehman and Shah (2001) found that soaking of black gram at 30 °C removed 18.45% of the tannins in 3 h; whereas 22.14% of the tannins were removed on soaking at 100 °C for 45 min.

8.5.5 Germination

Germination is suitable for minimizing the antinutrient components present in plantbased foods (Nkhata et al. 2018). During the process of germination, an increase in phytate-degrading enzyme activity was observed by Greiner and Konietzy (2006). About 40% of phytate content can be reduced by employing this technique (Masud et al. 2007) and 40.00–59.38% reduction in phytic acid contents was observed in lentils (Pal et al. 2016). Trypsin inhibitor content was eliminated to the range of 19.2–88.2% in different types of beans by germination (Avilés-Gaxiola et al. 2017). Gupta et al. (2015) observed that longer duration of germination has caused greater elimination of antinutrients. For instance, mungbean and kidney bean following germination revealed continuous decrease of phytic acid for 6 days (Rasha Mohamed et al. 2011).

8.5.6 Fermentation

Fermentation is a process where microorganisms effect some desirable biochemical changes in food material with the aid of their enzymes (Admassie 2018). It increases protein digestibility, reduces antinutritional factors, and enhances texture (Adewumi and Odunfa 2009). During the process of fermentation, metabolic activities of microorganisms modify the concentration of bioactive compounds present in the food crops. The cell wall of cereal grain ruptures as a result of fermentation which leads to production of several bioactive compounds. Some enzymes like amylases, proteases, and xylanases derived from cereals along with microorganisms modify the grain nutritional content (Dorđević et al. 2010). This process is really helpful in reduction of phytic acid and trypsin inhibitor activity in legumes (Oghbaei and Prakash 2016). Coulibaly et al. (2011) reported that 12- and 24-h fermentation of millet grains eliminates significant amount of tannins, phytates, and protease inhibitors. Villacrés et al. (2020) concluded that fermentation utilizing Rhizopus oligosporus significantly reduces the content of antinutrients such as phytic acid (70.06%), tannins (82.10%), and trypsin inhibitors (76.76%). Mohapatra et al. (2019) observed that fermentation eliminated 30% tannin from grain sorghum whereas Dlamini et al. (2007) reported even more (49-68%) reduction. Fermentation reduces antinutrients like oxalates and phytate content to a very large extent (Ijeoma and Adeyemi 2020). Mohapatra et al. (2019) concluded that during fermentation of whole-grain sorghum, the total phenolic content decreases by 28% and tannin content decreases by 30–39%.

8.5.7 Extrusion Cooking Technique

It is a food processing technique that combines different steps including mixing, kneading, cooking, shearing, shaping, and forming (Bordoloi and Ganguly 2014). It is one of the most widely used technique and modern food unit operation that converts plant-based foods, usually in a granular or powdered form, into partially cooked, low moisture, and highly shelf-stable food products. It results in enhanced functional properties of food (Ciudad-Mulero et al. 2020). Extrusion cooking technique is a high-temperature short-time (HTST) process that inactivates inherent enzymes and mitigates microbial contamination (Bordoloi and Ganguly 2014). This processing treatment shows significant reduction in antinutritional factors; for example, about 30% phytates are eliminated through extrusion (Chai and Liebman 2005; Harland et al. 2004). This technique completely inactivates lectin and trypsin inhibitors in peas and lentils (Grant et al. 2003).

8.5.8 Biotechnological Interventions

Several biotechnological approaches have been used to down-regulate or even eliminate the genes engaged in the metabolic pathways for reducing the production, aggregation, and/or inactivation of antinutrients. Low phytate rice and soybean with about 40-50% reduction in phytate without detrimental effects on their nutrient quality have been developed (Kumar et al. 2019; Punjabi et al. 2018; Larson et al. 2000). Single nucleotide substitution in rice Khira caused mutation in SPDT gene coding sequence which inhibited the accumulation of phytic acid in plant (Kumar et al. 2021). *lpa* mutants of rice have 45–95% less phytic acid content than wild-type seeds (Perera et al. 2018). To reduce phytic acid levels in rapeseed, ITPK gene encoding an enzyme that stimulates the last step of phytate synthesis was blocked using CRISPR/Cas9 (Liu et al. 2021). Shukla et al. (2009) utilized zinc-finger nucleases to mutate the *IPK1*, one of the phytic acid biosynthesis gene in Zea mays. Further, work has also been performed to reduce cyanogenic glycosides in cassava through expression of hydroxynitrile lyase enzyme in cassava roots (Siritunga et al. 2004). Likewise, the solarine content of potato has been reduced significantly using an antisense RNA approach, and efforts are ongoing to reduce the level of the other major potato glycoalkaloid and chaconine (McCue et al. 2003). In oilseed rape, Shashidhar et al. (2020) reported 35% reduction phytic acid by knocking out three essential *BnITPK* genes with an enhanced amount of phosphorus.

8.6 Current Trends in Antinutritional Factors

In the current scenario, our comprehension of dietary requirements of human body and associated complications has improved to great extent. Also, awareness regarding ANF in pulses and cereals has grown. Even though these ANFs cannot be detoxified by the human body, it can be diminished to an extent by adopting various processing methods. On the other hand, phenolic compounds especially flavonoids are added into beverages which make them more valuable to prevent early-stage diseases (i.e., hypertension and diabetes). It has been found that tannin can be used as therapeutic agent due to its laxative effect which helps in treating constipation (Youn Hwang 2019). In recent researches, tannins are introduced into cellulose nanofibrils to make a packaging material which has been proved to be sustainable, eco-friendly, non-toxic packaging material for pharmaceuticals as well as food. In addition, tanning showed antibacterial and antioxidant properties and are used as preservatives in food industries (Singh and Kumar 2019). Total pomegranate tannin (TPT) extract from Punica granatum L. when evaluated for anti-proliferative activity in vitro on human oral (KB, CAL27), prostate (RWPE-1, 22Rv1), and colon (HT-29, HCT116, SW480, SW620) tumor cells, and apoptotic effects suggest that it induces apoptosis and decreases the viable cell number of human oral, prostate, and colon tumor cells (Yildirim and Kutlu 2015). Flavonoids are associated with large number of health-promoting effects and are essential components in pharmaceutical, medicinal, nutraceutical, and cosmetic applications. Flavonoids have been shown to possess anti-cholinesterase activity which reduces the level of acetylcholinesterase (AChE) enzyme in the CNS and inhibition of it results in elevated levels of neural acetylcholine levels which is one of the therapeutic strategies to combat Alzheimer's disease (Panche et al. 2016). Glucosinolates present in moringa leaves are extracted and used for decreasing the risk of developing non-communicable diseases (Lopez-Rodriguez et al. 2020). Also, glucosinolates have been experimented in the prevention of fungal and bacterial spoilage of food products by using advanced atmospheric packaging technology (MAP) that improves the shelf-life of these products (Melrose 2019).

8.7 Conclusions

Plant contains both nutrients and antinutrients. Antinutrients are a major area of concern for those whose diet predominantly comprises unprocessed plant-based foods. Plant foods especially cereals and grains can be processed to diversify their uses, and to enhance their nutritional value and consumer acceptability. Antinutritional factors can be easily removed by using traditional and advanced processing techniques. Traditional methods include soaking, boiling, germination, and fermentation whereas modern technique includes autoclaving, microwave heating, and extrusion technique. These techniques have been proved to reduce a

great amount of antinutrients like phytates, oxalates, saponins, enzyme inhibitors, etc. Some antinutrients bind to different minerals and make them less bioavailable, some inhibit digestive enzymes, and some can cause health problems. Exorphins and contextual antinutrients are also present in foods. The former category of ANF is present in milk and cereals whereas the latter category interacts with other food and drugs resulting in its poor absorption in the digestive system which results in poor functioning of medicines. Therefore, they have to be eliminated from plant-based foods before consumption. Biotechnological interventions in plants by suppressing the gene responsible for the antinutrient production form an integral component of alternative strategies to reduce ANFs.

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