CHAPTER FIVE

URANIUM*

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5.1 HISTORICAL

Uranium compounds have been used as colorants since Roman times (Caley, 1948). Uranium was discovered as a chemical element in a pitchblende specimen by Martin Heinrich Klaproth, who published the results of his work in 1789. Pitchblende is an *impure* uranium oxide, consisting partly of the most reduced oxide uraninite (UO₂) and partly of U_3O_8 . Earlier mineralogists had considered this mineral to be a complex oxide of iron and tungsten or of iron and zinc, but Klaproth showed by dissolving it partially in strong acid that the solutions yielded precipitates that were different from those of known elements. Therefore he concluded that it contained a new element (Mellor, 1932); he named it after the planet Uranus, which had been discovered in 1781 by William Herschel, who named it after the ancient Greek deity of the Heavens.

^{*} Part of this chapter is based on Chapter 5 in the previous edition authored by the late Fritz Weigel.

The name 'Uranus' was first proposed by Johann Elert Bode in conformity with the other planetary names from classical mythology, but this name for the planet did not come into common use until 1850. However, uranium was accepted as the name for the chemical element.

The pure oxide UO_2 isolated by Klaproth by reduction was believed to be the elemental form until 1841, when Eugène-Melchior Péligot (1841a,b) showed that Klaproth's 'partially metallic' substance was in reality the oxide UO_2 . Péligot (1841b, 1842, 1844) succeeded in preparing metallic uranium by reducing the tetrachloride with potassium. Péligot may thus properly be considered the founder of modern uranium chemistry; he was the first to use the word 'uranyl' to designate the yellow salts of uranium.

In the elaboration of the periodic table, Mendeleev assigned in 1872 an atomic weight of 240 and a highest valence of six to uranium, rather than the value of 120 that was then commonly used based on the assumption that uranium was trivalent. Mendeleev's reason was that he could not place an element with atomic weight 120 in group III of the periodic table; thus he conferred upon uranium the distinction of having the highest atomic weight in the periodic table. An atomic weight of nearly 240 was firmly established by Zimmerman (1882) by determining the mass ratios of several oxides and sodium uranyl acetate. The valence and atomic weight were confirmed by determination of the vapor density of UCl₄ and later of UF₆ and the atomic number 92 was established (Hahn, 1925) from nuclear decay systematics.

The principal use of uranium during the first century after its discovery (and for the previous two millenia) was as a colorant for ceramics and glasses. The obscurity surrounding the element was permanently dissipated by the discovery of Henri Becquerel (1896) that uranium emits penetrating rays. In connection with investigations of the fluorescence and phosphorescence of uranium salts that had been undertaken by generations of Becquerels (Zhang and Pitzer, 1999), H. Becquerel placed photographic plates that were covered with black paper near any salt or other material containing uranium. Whether the material was phosphorescent or not, he found that the emulsion was blackened by emanations that passed through the paper. He compared this phenomenon to that of X-rays, which had been announced only a few weeks earlier by Roentgen. Later Becquerel showed that the penetrating rays could discharge an electroscope. Shortly thereafter, Marie Curie developed quantitative techniques for measuring the radioactivity of uranium. She and others also found thorium to be radioactive and discovered by chemical separations that there were other elements present at trace levels in the uranium ore. Working with her husband Pierre, she discovered and named polonium and radium and described this property of these heavy elements as 'radioactivity'.

Because the Curies recognized that ores of uranium and thorium are much more radioactive than purified compounds of these elements, they and other radiochemists (e.g. Rutherford, Fajans, and Soddy) separated other radioelements and identified their chemical and nuclear transformations. The luminescent and medical properties of radium created a market for uranium ores and the processed radium that far exceeded the use of uranium as a colorant for glasses.

By 1911, the atomic weight of uranium had been refined to 238.5 (Gmelin, vol. A2, 1980a). The natural isotope 235 U was discovered in 1935 by mass spectrometry. The artificial isotope 239 U, which is the precursor of 239 Np and 239 Pu, was postulated and identified by Hahn and coworkers (Hahn *et al.*, 1937; Meitner *et al.*, 1937) as a 23 min half-life intermediate to transuranium elements that were not identified until the famous studies of Seaborg and coworkers 3 years later.

Despite these important discoveries, the crucial importance of uranium was not established until Hahn and Strassman (1939) discovered nuclear fission in late 1938. Since then, the chemistry, materials science, and nuclear properties of uranium have occupied a central position in the field of nuclear energy. Most schemes so far proposed for the release of nuclear energy involve the naturally occurring fissionable ²³⁵U, fertile ²³⁸U, or the artificial fissionable ²³³U in one way or another, so that the chemistry and technology of uranium have become of great scientific and technical importance. For these reasons many reviews dealing with uranium chemistry, technology, and metallurgy have been published. The main volume on uranium of the Gmelin Handbook of Inorganic Chemistry (Gmelin, 1936) and a chapter by Mellor (1932) are the earliest comprehensive reviews of uranium chemistry prior to the discovery of fission. The Manhattan Project work was summarized in a number of volumes of the National Nuclear Energy Series (Katz and Rabinowitch, 1951, 1958; Seaborg and Katzin, 1951; Vance and Warner, 1951; Katzin, 1952; Warner, 1953; Wilkinson, 1962). These volumes deal with the chemistry of uranium and its compounds, ²³³U, metallurgy, and technology of uranium, respectively. The most recent monograph on the chemistry of uranium is that by Cordfunke (1969). The most comprehensive treatment of all phases of uranium chemistry is the multi-volume uranium supplement to the *Gmelin Handbook of Inorganic* Chemistry (1975–1996).

5.2 NUCLEAR PROPERTIES

Uranium, as it occurs in nature, consists of a mixture of the three isotopes ²³⁸U, ²³⁵U, and ²³⁴U. The relative abundances of ²³⁸U, ²³⁵U, and ²³⁴U have been measured by various investigators, and 'best values' for the ²³⁸U, ²³⁵U, and ²³⁴U relative abundances have been chosen through a review of the literature by Holden (1977). We have accepted these values and they are listed in Table 5.1. One has to keep in mind, however, that the isotopic ratio of the uranium isotopes in nature may vary as much as 0.1%. By utilizing mass spectrometric and nuclear disintegration data, the (chemical) atomic weight of natural uranium is calculated to be (238.0289 \pm 0.0001). The isotope ²³⁸U is the parent of the

Abundance (at%)		
Mass number	Range	'Best' value
234	0.0059-0.0050	0.005 ± 0.001
235	0.7202-0.7198	0.720 ± 0.001
238	99.2752-99.2739	99.275 ± 0.002

Table 5.1 Natural abundance of the uranium isotopes (Holden, 1977).

natural 4n + 2 radioactive series, and the isotope ²³⁵U is the parent of the natural 4n + 3 radioactive series. ²³⁴U arises from ²³⁸U by radioactive decay and these two isotopes are thus linked to each other, but ²³⁵U appears to be of independent origin.

The isotope 235 U, which exists in nature to the extent of 0.72%, and was identified by Dempster (1935) using mass spectrometry. This isotope is of special importance since it undergoes fission with slow neutrons.

Complete fission of ²³⁵U gives rise to an energy equivalent of about 2×10^7 kWh kg⁻¹ (corresponding to about 200 MeV per fission). Advantage can be taken of the fissionability of ²³⁵U not only to generate large amounts of power but also to synthesize other important actinide elements. Uranium with its natural isotopic composition can be used in nuclear reactors to generate neutrons. The chain reaction is sustained by the excess neutrons produced by the fission of ²³⁵U, while neutrons in excess of those required to propagate the chain reaction can be captured by the other natural isotope to produce plutonium:

The abundant isotope 238 U can in this way be converted to plutonium-239, which, like 235 U, is also fissionable with slow neutrons.

A large number of synthetic isotopes of uranium have been prepared. The isotope ²³³U, which was discovered by Seaborg, Gofman, and Stoughton (Katzin, 1952, paper 1.1), is particularly noteworthy, because it also undergoes fission with slow neutrons. Separation of this isotope from neutron-irradiated ²³²Th is discussed (Thorex Process) in Chapter 24. Some of the other synthetic isotopes have particular utility as tracers for uranium. This is the case for beta-emitting ²³⁷U and alpha-emitting ²³²U, both of which have found extensive use in chemical and physical studies. The isotope ²³²U is formed by alpha bombardment on ²³²Th, or in the decay of the short-lived ²³²Pa, which in turn may be obtained by neutron irradiation of ²³¹Pa. Procedures for the isolation of ²³²U from this source have been described (Leuze *et al.*, 1962, 1963; Chilton, 1963).

The naturally occurring 234 U appears also in the α decay of 238 Pu (87.7 years). Separation of this 234 U from its parent furnishes a simple way to obtain isotopically pure 234 U (Figgins and Bernardinelli, 1966).

The various isotopes of uranium are listed in Table 5.2.

5.3 OCCURRENCE IN NATURE

The most important oxidation states of uranium in natural environments are 4+ and 6+. Compounds containing tetravalent uranium are insoluble in mildly acidic to alkaline conditions, whereas, those containing the linear uranyl moiety $(O=U=O)^{2+}$ are highly soluble and mobile. In solution, UO_2^{2+} forms soluble complexes with carbonate, oxalate, and hydroxide; UO_2^{2+} is also highly susceptible to adsorption either by organic matter, Fe oxyhydroxides, or by precipitation with various anions, such as hydroxide, silicate, vanadate, arsenate, and phosphate. In groundwater systems U(vI) is reduced to U(IV) if an effective reductant is present, such as H₂S. Other reducing agents may be fossil plants, methane, and transported humic material. Uranium minerals display an extraordinary wide structural and chemical variability, resulting from the different chemical conditions under which U minerals are formed.

Elucidation of the mechanisms of uranium sorption by mineral surfaces, refinements of complex U-mineral structures, and chemical bonding are needed to improve current models from uranium cycling in the aquo- and geospheres in order to describe the behavior of uranium in the environment. In past years, uranium mineralogy was more concerned with the economic quality of U-deposits; however, today we are equally concerned with the hazard presented by former uranium mines and nuclear waste sites to the local environment and population. This has placed greater emphasis on understanding the role of uranium sorption and for developing accurate thermodynamic and kinetic models for uranium attenuation. There are ~ 200 minerals that contain uranium as an essential component (Burns, 1999a; Finch and Murakami, 1999). Of these, the U(v) minerals constitute the largest portion. Burns and coworkers have developed a novel approach for describing and classifying the uranyl phases, based on polymerization of coordination polyhedra of higher bond valence, which permits easy visualization of these extremely complex structures (Burns et al., 1996; Burns, 1999a). Mineral descriptions are divided according to the major anionic component and structural similarities. In Table 5.3 a list of uranium minerals with the current information on composition, space group, and lattice parameters has been provided. Hill (1999) provided a similar list of uranium minerals and related synthetic phases; recent studies have identified new phases and errors in the previous entries.

Improved understanding of uranium mineralogy gives insight into the evolution of uranium deposits, possible mechanisms for uranium and radionuclide retardation following the weathering of nuclear waste materials, and the fate of

Mass number	Half-life	Mode of decay	Main radiations (MeV)	Method of production
217	16 ms	α	α 8.005	¹⁸² W(⁴⁶ Ar,5n) ¹⁹⁷ Au(²⁷ Al,6n) ¹⁹⁷ Au(²⁷ Al,x)
218	1.5 ms	α	α 8.625	$^{197}Au(^{27}Al.6n)$
219	42 μs	α	α 8.680	$^{197}Au(^{27}Al.x)$
222	1.0 µs	α	α 9.500	$W/(1^{-10} \Delta r vn)$
223	18 µs	α	α 8.780	208 Pb(20 Ne.5n)
224	0.9 ms	α	α 8.470	$\frac{^{208}\text{Pb}(^{20}\text{Ne},5n)}{^{208}\text{Pb}(^{20}\text{Ne},4n)}$
225	59 ms	α	α 7.879	208 Pb(22 Ne.5n)
226	0.35 s	α	α 7.430	232 Th(α ,10n)
227	1.1 min	ã	α 6.87	232 Th(α ,9n)
/				208 Pb(22 Ne,3n)
228	9.1 min	$\alpha \geq 95\%$	α 6.68 (70%)	232 Th(α ,8n)
220	<i></i>	EC < 5%	6.60 (29%)	11(0,01)
			γ 0.152	
229	58 min	$\mathrm{EC}\sim80\%$	$\alpha 6.360 (64\%)$	230 Th(³ He,4n)
22)	50 mm	$\alpha \sim 20\%$	6.332 (20%)	232 Th(α ,7n)
		a / 20/0	γ 0.123	111(0,711)
230	20.8 d	α	α 5.888 (67.5%)	²³⁰ Pa daughter
230	20.8 U	ú	5.818 (31.9%)	231 Pa(d,3n)
			γ 0.072	1 a(u,511)
231	4.2 d	EC > 99%	φ 0.072 α 5.46	$^{230}_{221}$ Th(α ,3n)
231	4.2 U	$\alpha 5.5 \times 10^{-30}$	γ 0.084	231 Pa(d,2n)
232	68.9 yr		$\alpha 5.320 (68.6\%)$	232 Th(α ,4n)
232	$\approx 8 \times 10^{13} \text{ yr}$	αSF	5.264 (31.2%)	$I \Pi(\alpha, 4\Pi)$
	$\approx 8 \times 10$ yr	51	γ 0.058	
233	$1.592 \times 10^{5} \text{ yr}$	α	α 4.824 (82.7%)	²³³ Pa daughter
233	$1.392 \times 10^{-9} \text{ yr}$ $1.2 \times 10^{17} \text{ yr}$	SF	4.783 (14.9%)	Fa daugittei
	1.2×10 yr	51	· · · ·	
234	$2.455 \times 10^{5} \text{ yr}$	•	γ 0.097 α 4.777 (72%)	noturo
234	2.433×10^{16} yr	α		nature
225	$2 \times 10^{16} \text{ yr}$ 7.038 × 10 ⁸ yr	SF	4.723 (28%)	
235	$3.5 \times 10^{17} \text{ yr}$	α	$\alpha 4.397 (57\%)$	nature
	$3.5 \times 10^{-5} \text{ yr}$	SF	4.367 (18%)	
225	25	IT	γ 0.186	239 D 1 1
235 m	25 min	IT	4 404 (740/)	239 Pu daughter
236	2.3415×10^7 yr	α	$\alpha 4.494 (74\%)$	²³⁵ U(n,γ)
007	$2.43 \times 10^{16} \text{ yr}$	SF	4.445 (26%)	23611(
237	6.75 d	β^{-}	$\beta^{-} 0.519$	$^{236}U(n,\gamma)$
•••	9		γ 0.60	²⁴¹ Pu daughter
238	$4.468 \times 10^9 \text{ yr}$	α	α 4.196(77%)	nature
	$8.30 \times 10^{15} \mathrm{yr}$	SF	4.149 (23%)	238
239	23.45 min	β^{-}	β^{-} 1.29	238 U(n, γ)
• • •		2	γ 0.075	244-
240	14.1 h	β^{-}	$\beta^{-} 0.36$	²⁴⁴ Pu daughter
		_	γ 0.044	244-
242	16.8 min	β^{-}	β^- 1.2	²⁴⁴ Pu(n,2pn)
			γ 0.068	

Table 5.2 Nuclear properties of uranium isotopes.^a

^a Appendix II.

	Table 5.3 List	Table 5.3 List of natural minerals with uranium as an essential component.	ds with uraniun	ı as an essenti	al component.		
Mineral	Formula	Space group	a (Å)	<i>b</i> (Å)	c (Å)	Angle ($^{\circ}$)	References
uranium oxide natural uraninite	$\begin{array}{c} UO_{2} \\ U_{1}^{4+} \\ U_{1}^{1-X} D_{2}^{1-z-\mu} U_{x}^{6+} (Th^{4+})_{u} \\ REE_{y}^{1} M_{2}^{2+y} O_{2+x-(0,5y)-z} \end{array}$	Fm3m Fm3m	5.4682 5.470–5.443				Roberts <i>et al.</i> (1990) Janeczek and Ewing (1992)
ide hydrates ed	$(\mathrm{UO}_2)_4\mathrm{O(OH)}_6\cdot\mathrm{H}_2\mathrm{O}$		6.86	4.26	10.20		Finch et al. (1998)
scnoepte ianthinite	$[{ m U}_2^{4+}({ m UO}_2)_4{ m O_6}({ m OH})_4$	$P2_1cn$	7.178	11.473	30.39		Burns et al. (1997a)
meta-schoepite schoepite wyartite	$(120)_4(120)_5$ (100_3)40(0H) ₆ , 5H ₂ 0 [(100_2) ₈ 0_2(0H)_{12}[(H ₂ 0)_{12} Ca[U ³⁺ (100_2) ₂ (CO ₃)0 ₄ (0H)](H ₂ 0) ₇	Pbcn P2 ₁ ca P2 ₁ 2 ₁ 21	14.6861 14.337 11.2706	13.9799 16.813 7.1055	16.7063 14.731 20.807		Weller <i>et al.</i> (2000) Finch <i>et al.</i> (1996a) Burns and Finch (1999)
peroxides meta-studtite	(UO ₂)O ₂ (H ₂ O) ₂		6.50	8.78	4.21		Deliens and
studtite	[(UO ₂)(O ₂)(H ₂ O) ₂](H ₂ O) ₂	C2/c	14.068	6.721	8.428	$\beta = 123.356$	Firet (1983a) Burns and Hughes (2003)
metal uranyl oxyhydroxides agrinierite (A2	$\substack{ \text{k}_2(Ca_{0,65}Sr_{0,35})[(UO_2)_3O_3\\(OH) 1 SH_1O \\(OH) 1 SH_1O \\(OH) 2 SH_$	F2nun	14.094	14.127	24.106		Cahill and Burns (2000)
bauranoite	BaU2O7 · 4.5H2O	No unit cell data					Rogova et al. (1973)
becquerelite billietite	Ca[(UO ₂) ₃ O ₂ (OH) ₃] ₂ (H ₂ O) ₈ Ba[(UO ₂) ₃ O ₂ (OH) ₂] ₂ (H ₂ O) ₄	$Pn2_1a$ $Pbn2_1$	13.8378 12.0720	12.3781 30.167	14.9238 7.1455		Burns and Li (2002) Pagoaga <i>et al.</i> (1987)
compreignacite	$K_2[(UO_2)_3O_2(OH)_3]_2(H_2O)_7$	Pnmn	14.8591	7.1747	12.1871		Burns (1998c)
protasite rameauite	Ba[(UO ₂) ₃ O ₃ (OH) ₂](H ₂ O) ₃ K.,CaU ₄ O ₂₀ , 9H,O	Pn C2/c	12.2949 13.97	7.2206 14.26	6.9558 14.22	$\beta = 90.401$ $\beta = 121.02$	Pagoaga <i>et al.</i> (1987) Gaines <i>et al.</i> (1997)
uranosphaerite	Bi(UO ₂)O ₂ OH	$\frac{P2}{D1}$	7.559 7.855	7.811	7.693	$\beta = 92.88$ $\alpha = 01.44$	Hughes et al. (2003) Rosenzueig and
	(0.02)Cu(011)4			È		$\beta = 101.90$ $\gamma = 89.2$	Ryan (1977)

		Table	Table 5.3 (Contd.)				
Mineral	Formula	Space group	a (Å)	b (Å)	c (Å)	Angle ($^{\circ}$)	References
Pb-uranyl oxyhydroxides calciouranoite (0 clarkeite (1)	$\begin{array}{l} \text{les} \\ (\text{Ca,Ba,Pb})\text{U}_2\text{O}_7 \cdot 5\text{H}_2\text{O} \\ (\text{NaCa}_{0.5}\text{Pb}_{0.5})[(\text{UO}_2) \\ (\text{NaCA}_{0.5}\text{Pb}_{0.5})]((\text{UO}_2) \\ (\text{O}(\text{O}(\text{H}))(\text{H}_2\text{O})) \\ \end{array}$	No data <i>R-3m</i>	3.954		17.73		Finch and Ewing (1907)
curite	$Pb_{3+x}(H_2O)_2[((UO_2)_4O_{4+x})_7O_2)_2]((UO_2)_4O_{4+x})_7O_{4+x}$	Pnam	12.551	13.003	8.390		Taylor <i>et al.</i> (1981)
fourmarierite	$\begin{array}{c} (\mathbf{OH})_{3-x 2} \\ \mathbf{Pb}_{1-x}[(\mathbf{UO}_2)_4\mathbf{O}_{3-2x}(\mathbf{OH})_{4\ +\ 2x}] \\ (\mathbf{H}_{-\mathbf{O}}) \end{array}$	$Bb2_1m$	(86.21-66.21) 13.986 (14.00-14.03)	(13.01-13.03) 16.400 (16.40 16.48)	(8.39-8.40) 14.293 (14.37 14.38)		Piret (1985)
masuyite	Pb[(UO ₂) ₃ O ₃ (OH) ₂](H ₂ O) ₃	Pn	12.241	7.008	(06.14.32) 6.983	$\beta = 90.40$	Burns and
meta-	(Ca, Ba, Pb, K, Na)O · UO ₃ ·	No data					Hancnar (1999)
meta- meta-	$PbU_7O_{22} \cdot nH_2O n < 12$	Pmma	14.07	41.31	43.33		Roberts et al. (1990)
vanuenunessenene richetite	$\begin{array}{l} M_x Pb_{8.57} [(UO_2)_{18} (OH)_{12}]_2 \\ (H_2 O)_{41} \end{array}$	P1	20.9391	12.1000	16.3450	$\alpha = 103.87$ $\beta = 115.37$	Burns (1998b)
sayite spriggite vandendriesscheite	$\begin{array}{l} Pb_2[(UO_2)_5O_6(OH)_2](H_2O)_4\\ Pb_3[(UO_2)_6O_8(OH)_2](H_2O)_3\\ Pb_{1,57}[(UO_2)_{10}O_6(OH)_{11}]\\ \end{array}$	P2 ₁ /c C2/c Pbca	10.704 28.355 14.1165	6.960 11.990 41.478	14.533 13.998 14.5347	$ \begin{array}{l} \gamma = 90.27 \\ \beta = 116.81 \\ \beta = 104.248 \end{array} $	Piret <i>et al.</i> (1983) Brugger <i>et al.</i> (2004) Burns (1997)
wölsendorfite	$(H_2O)_{11}$ $Pb_{6,2}Ba_{0,4}[(UO_2)_{14}O_{19}(OH)_4]$ $(H_2O)_{15}$	Стст	14.131	13.885	55.969		Burns (1999b)
uranyl silicates	71/ ~ 7 - 2						
haiweeite group $(U:Si = I:3)$ coutinhoite Th_{X} $H_{2}O$	= 1:3) Th _x Ba _(1-2x) (H ₂ O) _y (UO ₂) ₂ Si ₅ O ₁₃ H ₂ O With 0≤x≤0.5 and 0≤y≤	Cnumb	14.1676	14.1935	35.754		Atencio et al. (2004)
haiweeite weeksite	(2+x) Ca[(UO ₂) ₂ Si ₅ O ₁₂ (OH) ₂](H ₂ O) ₃ K _{1.26} Ba _{0.25} Ca _{0.12} [(UO ₂) ₂ (Si ₅ O ₁₃)] H ₂ O	Cmcm Cmmb	7.125 14.209	17.937 14.248	18.342 35.869		Burns (2001b) Jackson and Burns (2001)

Table 5.3 (Contd)

<i>uranophane group</i> (U:5 boltwoodite	uranophane group $(U:Si = I:I)$ boltwoodite $K_{0.56}Na_{0.42}[(UO_2)(SiO_3OH)]$	$P2_{1}/m$	7.0772	7.0597	6.6479	$\beta = 104.982$	Burns (1998d)
cuprosklodowskite	(H ₂ U) _{1,5} Cu(UO ₂) ₂ (SiO ₃ OH) ₂ · 6H ₂ O	<u>PI</u>	7.052	9.267	6.655	$\alpha = 109.23$ $\beta = 89.84$ $\alpha = 110.01$	Rosenzweig and Ryan (1975)
kasolite	$Pb[(UO_2)(SiO_4)](H_2O)$	$P2_{1/c}$	6.704	6.932	13.252	$\beta = 104.22$	Ryan and
oursinite	$(Co_{0.86}Mg_{0.10}Ni_{0.04}) \cdot O_2 \cdot UO_2 \cdot O_2$	Aba2 or	12.74	17.55	7.050		Kosenzweig (1977) Deliens and Piret
sklodowskite	Mg(H ₃ O) ₂ [(UO ₂)(SiO ₄)] ₂ ·4H ₂ O	ADam C2/m	17.382	7.047	6.610	eta=105.9	(19600) Ryan and Bergerice (1977)
sodium boltwoodite	$(Na, K)(H_3O)[(UO_2)(SiO_4)]$	$P2_{1}2_{1}2_{1}$	27.2	7.02	6.65		Stohl and Smith
swamboite	$(UO_2)_{0.33}[(UO_2)(SiO_4)]_2 \cdot 6H_2O_2)$	$P2_{1/a}$	17.64	21.00	20.12	$\gamma = 103.4$	Deliens and Piret
α-uranophane β-uranophane	Ca(UO ₂) ₂ (SiO ₃ OH) ₂ (H ₂ O) ₅ Ca(UO ₂) ₂ (SiO ₃ OH) ₂ (H ₂ O) ₅	$P2_1$ $P2_{1/a}$	15.909 13.966	7.002 15.443	6.665 6.632	$\beta = 97.27$ $\gamma = 91.38$	Ginderow (1988) Ginderow (1988) Viswanathan and Harnett (1986)
other U silicates							
arapovite	$\mathrm{U}(\mathrm{Ca},\mathrm{Na})_{2}(\mathrm{K}_{1-x}\square_{x})(\mathrm{Si}_{8}\mathrm{O}_{20}),\ \mathrm{v} \simeq 0.5$	P4/mcc	7.5505		14.7104		Uvarova <i>et al.</i> (2004)
ciprianiite	Ca4[(Th,U)(REE)]Al2 (Si.B.O.2)(OH F).1	P2/a	19.032	4.746	10.248	$\gamma = 110.97$	della Ventura <i>et al.</i>
lepersonnite-Gd	$CaO(Gd, Dy)_2O_3 \cdot 24UO_3 \cdot 8CO_2 \cdot 4SO_2 \cdot 60H_0$	Pnnm or	16.23	38.74	11.73		Deliens and Piret
soddyite uranosilite	To 2)2 00120 (UO2)2[SiO4](H2O)2 (Mg,Ca)4(UO2)4(Si2O5)5.5 (OH)5-13H2O	Fadd Pmmb or Pmcb	8.334 11.60	11.212 14.68	18.688 12.83		Walenta (1983) (1992)
orthosilicates coffinite	$U(SiO_4)_{1-x}(OH)_{4,x}$	$I4_1/amd$	6.979		6.252		Fuchs and Gebert (1958)
uranyl carbonates albrechtschraufite	Ca4Mg(UO ₂)2(CO ₃)6F2· 17H2O	PĪ	13.562	13.406	11.636	$\alpha = 115.72$ $\beta = 107.66$ $\gamma = 92.86$	Mereiter (1984)

		1 2016	I adde S.S. (Conta.)				
Mineral	Formula	Space group	a (Å)	$b(\mathbf{\mathring{A}})$	c (Å)	Angle (°)	References
andersonite astrocyanite-Ce	Na ₂ Ca[(UO ₂)(CO ₃) ₃](H ₂ O) ₅ Cu ₂ (Ce,Nd,La) ₂ UO ₂ (CO ₃) ₅ (OH) ₂ 1 tu ₂ O	R-3m P6/mmm	17.904 14.96		23.753 26.86		Mereiter (1986) Deliens and Piret
bayleyite	Mg2[(UO ₂)(CO ₃) ₃](H ₂ O) ₁₈	$P2_{1/a}$	26.560	15.256	6.505	$\gamma = 92.90$	Mayer and Mereiter
bijvoetite-Y	$[M_8^{3+}(H_2O)_{25}(UO_2)_6O_8(OH)_8)_{750}$	$B12_{1}1$	21.234	12.958	44.911	$\beta = 90.00$	Li et <i>al.</i> (2000)
blatonite	$(UO_2CO_3 \cdot H_2O_{14})$		15.79		23.93		Vochten and Deliens
čejkaite	Na4(UO ₂)(CO ₃) ₃	$P1 \text{ or } P\overline{1}$	9.291	9.292	12.895	$\begin{array}{l} \alpha = 90.73 \\ \beta = 90.82 \end{array}$	(1996) Ondruš <i>et al.</i> (2003)
fontanite	Ca[(UO ₂) ₃ (CO ₃) ₂ O ₂](H ₂ O) ₆	$P2_{1/n}$	6.968	17.276	15.377	$\gamma = 120$ $\beta = 90.064$	Hughes and Burns
grimselite	K ₃ Na[(UO ₂)(CO ₃) ₃](H ₂ O)		9.302		8.260		Li and Burns (2001b)
joliotite	$UO_2CO_3 \cdot nH_2O$ $n = 1.5-2.0$		8.16	10.35	6.32		Walenta (1976)
kamotoite-Y liehioite	Y2O4(UO2)4(CO3)3 · 14H2O Ca.11O5(CO3) · 11H2O	$P2_{1/a}$ Bha2	21.22 16 699	12.93	12.39	$\gamma = 115.3$	Games <i>et al.</i> (1997) Mereiter (1982a)
mckelveyite-Y	$Ba_3Na(Ca,U)Y(CO_3)^6$		9.142	9.141	7	$\alpha = 102.51$	Roberts et al. (1990)
	3H ₂ O					$\beta = 115.67$ $\gamma = 59.99$	
meta-zellerite	$CaUO_2(CO_3)_2 \cdot 3H_2O$	Pbnm	9.718	18.226	4.965		Roberts et al. (1990)
oswaldpeetersite	$(UO_2)_2CO_3(OH)_2 4H_2O$	$P2_{1/c}$	4.1425	14.098	18.374	$\beta = 103.62$	Vochten et al. (2001)
rabbittite	Ca ₃ Mg ₃ (UO ₂) ₂ (CO ₃) ₆ (OH)18H-O		32.6	23.8	9.45	$\beta = 90$	Gaines et al. (1997)
roubaultite	$Cu_2[(UO_2)_3(CO_3)_2O_2]$	$\overline{P1}$	7.767	6.924	7.850	$\alpha = 92.16$	Ginderow and
	$(OH)_2 (H_2 O)_4$					eta=90.89 $\gamma=93.48$	Cesbron (1985)
rutherfordine	U02C03 (listed under uncavel suffertes)	Pmm	4.845	9.205	4.296		Finch et al. (1999b)
shabaite-Nd	Ca(Nd,Sm,Y) ₂ UO ₂ (CO ₃) ₄	P2, Pm,	9.208	32.09	8.335	$\beta = 90.3$	Deliens and Piret
sharpite swartzite	$Ca(UO_2)_6(CO_3)_5(OH)_4 \cdot 6H_2O$ $Ca(UO_2)_6(CO_3)_5(OH)_4 \cdot 6H_2O$ $CaMgUO_2(CO_3)_3 \cdot 12H_2O$	$P2_1/m$	21.99 11.080	15.63 14.634	4.48 6.439	$\beta = 99.43$	(1990a) Gaines <i>et al.</i> (1997) Mereiter (1986)

Table 5.3(Contd.)

Deliens and Piret	Gaines et al. (1997) Walenta (1976) Roberts of al. (1990)	Ondruš <i>et al.</i> (1990)	Piret and Deliens (1987)	Gaines <i>et al.</i> (1997) Gaines <i>et al.</i> (1997)	Locock and Burns (2003a)	Roberts <i>et al.</i> (1990) Locock and Burns	(2003c) Gaines <i>et al.</i> (1997) Young <i>et al.</i> (1966)	Piret <i>et al.</i> (1990)	Locock and Burns (2003b)	Piret et al. (1988)	Shen and Peny (1981)	Deliens and Piret (1984b)	Gaines <i>et al.</i> (1997) Gaines <i>et al.</i> (1997) Gaines <i>et al.</i> (1997)	~
	eta=104	$\begin{aligned} \alpha &= 89.08\\ \beta &= 91.79\\ \gamma &= 90.37 \end{aligned}$	lpha = 72.64 eta = 68.20 lpha - 84.21			$\beta = 90.32$ $\beta = 113.678$	$\beta = 106.6$		$\beta = 109.03$	$\beta = 112.77$	$\alpha = 67.8$ $\beta = 77.5$ $\alpha = 70.9$		-	
16.08	10.7 4.95 4.93	11.85	13.504	8.891	20.67	7.01 17.355	9.043 23	13.605	6.983	13.668	12.18	9.068	10.01 8.40	
6.97	24.5 9.36 19.25	25.096	18.567			17.07 17.245	12.97	17.264	16.819	15.605	14.18	15.96	19	
15.42	25.97 8.99 11.22	12.692	10.953	6.993 15.66	7.00	6.98 10.092	7.02 12.5	16.031	8.118	9.298	17.87	10.98	9.74 6.96	
Pmcm	$P2_1$	PĪ	ΡĪ	P4/mmn Im3m	14/mmm	$P2_{1/C}$ $P2_{1/C}$	P4/nmn C2/c	Bmmb	$P2_{1}/m$	$P2_{1/C}$	$P\overline{1}$	$P\overline{1}$	P2 ₁ /n P4/nnm	
Ca(UO ₂) ₃ CO ₃ (OH) ₆ · 3H ₂ O	Ca ₂ CuUO ₂ (CO ₃)4 · 6H ₂ O Pb ₂ UO ₂ (CO ₃)3 Carl1O ₂ 1(CO ₃), (H ₂ O)2	CaZn ₁₁ (UO ₂)(CO ₃) ₃ CaZn ₁₁ (UO ₂)(CO ₃) ₃ (OH) ₂₀ (H ₂ O) ₄	ThAl(UO ₂)[(UO ₂) ₃ (PO ₄) ₂ O(OH)] ₂ (OH) ₃ (H ₂ O) ₁₅	$K_2(UO_2)_2(PO_4)_2 \cdot 6H_2O$ (Pb,Ba)(UO_2) ₆ (BiO) ₄ [(As,P) O.J_4(OH)_2 - 3H_5O	$Ca[(UO_2)(PO_4)]_2 \cdot 11H_2O$	$Fe^{2+}(UO_2)_2(PO_4)_2\cdot 8H_2O\\Ca_2Ba_4[(UO_2)_3O_2(PO_4)_2]_3$	$(m H_2O)_{16} \ (m H_3O)_2(m UO_2)(m PO_4)_2 \cdot 6 m H_2O \ m Fe_3Al_5(m UO_5)_5(m PO_4)_4SO_4$	$(OH)_{2}^{-}$ 20H ₂ O Pb(UO ₂) ₃ (PO ₄) ₂ (OH) ₂ 3H ₂ O	Pb ₂ [(UO ₂) ₃ (PO ₄) ₂ (OH) ₄] (H ₅ O) ₅	Nd[(UO ₂) ₃ (PO ₄) ₂ O(OH)I(H_O)	$Al_2UO_2(PO_4)_2 \cdot 8H_2O$	$PbAI(UO_2)_5[(P,As)O_4]2$ (OH) ₉ · 5H ₂ O	Mn(UO ₂) ₂ (PO ₄) ₂ · 8H ₂ O U ⁴⁺ PO ₄ · OH · H ₂ O Cal(UO ₂)(PO ₄)) · 6H ₂ O	
urancalcarite	voglite widenmannite	znucalite	urany1 phosphates althupite	ankoleite asselbornite	autunite	bassetite bergenite	chernikovite coconinoite	dewindtite	dumontite	françoisite-Nd	furongite	kamitugaite	lehnerite lermontovite meta-autunite	

		Table	Table 5.3 (Contd.)				
Mineral	Formula	Space group	a (Å)	$b(\mathbf{\dot{A}})$	c (Å)	Angle (°)	References
meta-torbenite	$Cu[(UO_2)(PO_4)]_2(H_2O)_8$	P4/n	6.9756		17.349		Locock and Burns
meta-uranocircite-I meta-	Ba[(UO ₂)(PO ₄)] ₂ (H ₂ O) ₇ U(UO ₂) ₃ (PO ₄) ₂ (OH) ₆ · 2H-O	$P2_1$	6.943 34.18	17.634 33.88	6.952 14.07	$\beta = 89.95$	Locock et al. (2005b) Piret and Deliens
mundite	Z112O Al(UO ₂) ₃ (PO ₄) ₂ (OH) ₃ · 5 5H.O		17.08	30.98	13.76		Gaines et al. (1997)
ningy oite parsonsite	$U^{+1,2O}_{-1,+1,2O} = U^{-1,2O}_{-1,-1,2O} = U^{-1,2O}_{-1,-1,2O} = U^{-1,2O}_{-1,-1,2O} = U^{-1,2O}_{-1,-1,2O} = U^{-1,2O}_{-1,-2O} = U^{-1,2O}_{-1,-2O}$	<u>pī</u>	6.8040 6.842	12.0117 10.383	6.3504 6.670	lpha = 101.5 eta = 110.84	Gaines <i>et al.</i> (1997) Sejkora <i>et al.</i> (2002)
phosphatian walpurgite	$(UO_2)Bi_4O_4[(As,P)O_4]_2\cdot 2H_2O$	<u>P1</u>	7.124	10.392	5.492	$\gamma = 88.09$ $\alpha = 101.22$ $\beta = 109.93$ $\alpha = 0.02$	Sejkora et al. (2004)
phosphuranylite	KCa(H ₃ O) ₃ (UO ₂)[(UO ₂) ₃	Cmcm	15.899	13.740	17.300	$c \epsilon . 1 \delta = \gamma$	Demartin et al. (1991)
phuralumite	(1 O4)2O212(112O)8 Al2(UO2)3(PO4)3(OH)2	$P2_{1/a}$	13.836	20.918	9.428		Piret et al. (1979)
phurcalite przhevalskite ranunculite <i>renardite</i>	$Ca_{2}(UO_{2})_{3}O_{2}(PO_{4})_{2}$. $7H_{2}O_{2}O_{2}O_{2}(PO_{2})_{3}O_{2}(PO_{4})_{2}(OH_{4} \cdot 3H_{2}O_{2}O_{2}O_{2}O_{2}O_{2}O_{2}O_{2}O$	Pbca Crumm	17.415 8.57 11.1	16.035 11.01 17.7	13.598 6.93 18.0	$\beta = 90$	Atencio <i>et al.</i> (1991) Gmelin (1981d) Gaines <i>et al.</i> (1997)
sabugalite saléeite	phosphuranylite (Cejka, 1999) HAI(UO ₂₎₄ (PO ₄)4. 16H ₂ O Mg[(UO ₂)(PO ₄)] ₂ . 10H ₂ O	$P2_{1/c}$	6.96 6.951	19.947	19.3 9.896	eta=135.17	Frondel (1951a) Miller and Taylor
threadgoldite	$Al(UO_2)_2(PO_4)_2OH\cdot 8H_2O$	C2/c	20.168	9.847	19.719		(1900) Khosrawan-Sazedj
torbernite	$Cu[(UO_2)(PO_4)]_2(H_2O)_{12}$	P4/nnc	7.0267		20.807		(19020) Locock and Burns
triangulite	$Al_{3}(UO_{2})_{4}(PO_{4})_{4}(OH)_{5} \cdot 5H_{2}O$		10.39	10.56	10.6	lpha = 116.4 eta = 107.8 $\gamma = 113.4$	Gaines et al. (1997)

Kolitsch and Giester (2001)	Piret and Declercq	Gmelin (1981d) Locock <i>et al.</i> (2005b) Locock <i>et al.</i> (2005c)	Gaines <i>et al.</i> (1997) Piret and Deliens	(1982) Gaines <i>et al.</i> (1997) Zhang <i>et al.</i> (1992)	Zhangru et al. (1986)		Gaines <i>et al.</i> (1997) Gaines <i>et al.</i> (19970	Sarp et al. (1983)	Ross and Evans	Walenta (1998) Walenta (1965)	Locock et al. (2005b) Locock and Burns	Gauces <i>et al.</i> (1997) Locock <i>et al.</i> (1997) Gaines <i>et al.</i> (1997) Gaines <i>et al.</i> (1997) Roberts <i>et al.</i> (1990)
$\beta = 91.92$	$\gamma=111.5$	$\beta = 103.7$	$\beta = 102.52$	$\beta = 108.6$						lpha = 100.57 eta = 94.80 lpha = 01.37	$\beta = 104.171$ $\beta = 96.492$	$\beta = 90.02$
13.007	9.332	9.05 21.2 7.0492	9.99 7.023	12.38 23.8	13.692		30.37 13.77		18.126	15.96 6.844	21.290 7.043	21.97 7.09 8.60 8.60 8.58 8.58
6.996	16.82	6.99 7.0084	19.99 16.76	9.1 12.98	17.424		17.4			10.469	7.1340 17.303	17.7
12.84	13.704	7.01 7.01 30.020	12.606 17.06	6.96 12.54	15.707		7.16 15.4	15.66	7.176	11 7.123	7.1548 31.066	14.3 7.08 7.16 7.16 7.16 7.16
$P2_{1}/c$	$P2_{1/a}$	P2/c Pnn2	P2 ₁ mn	C2/c	Bmmb		$P4_2/n$	Im3m	P4/ncc	<u>P1</u>	P2/c P21/m	P4 ₂ /n P2 ₁ P4/mmm P4/mmm P4/m
listed under uranyl sulfates Cu[Ca(H ₂ O) ₂ (UO ₂)(PO ₄) ₂] (H ₂ O) ₂	Al(UO ₂) ₃ (PO ₄) ₂ O(OH) · 7H ₂ O	$\begin{array}{c} NH_4 UO_2 PO_4 \cdot 3H_2 O\\ Ba[(UO_2)(PO_4)]_2(H_2 O)_{10}\\ Al_{1-x} \Box_x [(UO_2)(PO_4)]_2(H_2 O)_{20+3x}\\ \end{array}$	$\Gamma_{1-3xy}^{-3x} 0 < x < 0.23$ $(Fe,Mg)Fe[(UO_2)(PO_4)]_2 \cdot 8H_2O$ U(OH)4(UO_2)3(PO_4)_2 O(D) 2010 2010	$(\text{UF}_{12})(\text{H}_{2}^{-10})_4$ UPO_4(OH) · nH_2O (Fe,AI)(UO_2)4(PO_4)_2(SO_4)_2 OH · 2374	$(K_{1-x}C_{ax})_{1+x} = 0.35$ $(OH)_{1+x} \cdot 4H_2O x = 0.35$		$HAI(UO_2)_4(AsO_4)_4 \cdot 40H_2O$ Ca $(UO_2)_4(AsO_4)_2(OH)_4 \cdot$ 6H_2O	(Pb,Ba)(UO ₂) ₆ (BiO) ₄ (AsO ₄) ₂	K[(UO ₂)(AsO ₄)] ₂ (H ₂ O) ₃	$(UO_2)H(AsO_3)$ Pb ₂ [(UO ₂)(AsO ₄) ₂](H ₂ O) _n , where $0 \le n \le 0.5$	$\begin{array}{l} Ba[(UO_2)_2(AsO_4)]_2(H_2O)_{10}\\ Pb_2[(UO_2)_5O_2(AsO_4)_2](H_2O)_5 \end{array}$	$\begin{array}{l} Fe(UO_2)_2(AsO_4)_2\cdot 12H_2O\\ Bal(UO_2)(AsO_4)]_2(H_2O)_7\\ Fe(UO_2)_2(AsO_4)_2\cdot 8H_2O\\ Co(UO_2)_2(AsO_4)_2\cdot 8H_2O\\ Co(UO_2)_2(AsO_4)_2\cdot 8H_2O\\ Zn(UO_2)_2(AsO_4)_2\cdot 10H_2O\\ Mg(UO_2)_2(AsO_4)_2\cdot 4-8H_2O\\ \end{array}$
<i>tristramite</i> ulrichite	upalite	uramphite uranocircite uranospathite	vochtenite vanmeersscheite	vyacheslavite xiangjiangite	yingjiangite	uranyl arsenates	arsenuranospathite arsenuranylite	asselbornite	abernathyite	chadwickite hallimondite	heinrichite hügelite	kahlerite meta-heinrichite meta-kahlerite meta-kirchheimerite meta-lodevite meta-noväcekite

		Table	Table 5.3 (Contd.)				
Mineral	Formula	Space group	a (Å)	$b(\mathbf{\mathring{A}})$	c (Å)	Angle ($^{\circ}$)	References
meta-zeunerite	$Cu[(UO_2)(AsO_4)]_2(H_2O)_8$	P4/n	7.1094		17.416		Locock and Burns
novacekite	$Mg(UO_2)_2(AsO_4)_2\cdot 12H_2O$	$P4_{1/n}$	7.16		20.19		Frondel (1951b)_
orthowalpurgite	$(UO_2)Bi_4O_4(AsO_4)_2 \cdot 2H_2O_4$	Pbcm	5.492	13.324	20.685		Krause et al. (1995)
séelite	Mg(UO ₂)(AsO ₃) _{0.7} (AsO ₄) _{0.3} · 7ββH ₂ O	C2/m	18.207	7.062	6.661	$\beta = 99.65$	Frondel (1951b)
trögerite	$(UO_2)_3(AsO_4)_2 \cdot 12H_2O_4$	P4/mmm	7.16		8.8		Gaines et al. (1997)
uranospinite walpurgite	$Ca[(UO_2)(AsO_4)]_2(H_2O)_{11}$ (UO_3)Bi ₄ O ₄ (AsO_4), · 2H ₂ O	Pnma P <u>1</u>	14.35 7.135	20.66 10.426	7.17 5.494	$\alpha = 101.47$	Lockock <i>et al.</i> (2005b) Mereiter (1982b)
0						eta=110.82 $\gamma=88.20$	
zeunerite	$Cu[(UO_2)(AsO_4)]_2(H_2O)_{12}$	P4/nnc	7.1797		20.857	-	Locock and Burns (2003d)
uranyi moiybuates calcurmolite	$Ca(UO_2)_3(MoO_4)_3(OH)_2$						Gaines et al. (1997)
deloryite	$Cu_4(UO_2)(MoO_4)_2(OH)_6$	C2/m	19.94	6.116	5.52	$\beta = 104.2$	Pushcharovsky et al.
iriginite	$[(UO_2)M_{O_2}O_7(H_2O)_2](H_2O)$	Pbcm	6.705	12.731	11.524		Krivovichev and Burns (2000)
moluranite	${\rm U}^{4+}({\rm UO}_2)_2{\rm Mo}_5{\rm O}_{19}\cdot 12{\rm H}_2{\rm O}$	amorphous					Roberts et al. (1990)
mourite	$U^{4+}Mo_5O_{12}(OH)_{10}$	$P2/c^{-1}$	24.443 15616	7.182	9.901	$\beta = 102.22$	Gaines et al. (1997)
sedovite	U(MoO4)2		3.36	11.08	6.42		Roberts et al. (1990)
umohoite	[(UO ₂)M ₆ O ₄ (H ₂ O)](H ₂ O)	$P2_{1/c}$	6.3748	7.5287	14.628	$lpha=82.64\ eta=85.95\ \gamma=89.91$	Krivovichev and Burns (2000b)
uranyl vanadates							
carnotite	$[K_2(UO_2)_2(VO_4)_2 \cdot 1 - 3H_2O]$	P21/a	10.51	8.45	7.32	$\gamma=106.08$	Appleman and Evans
curienite	Pb[(UO ₂) ₂ (V ₂ O ₈)](H ₂ O) ₅	Pcan	10.40	8.45	16.34		Borène and Cesbron (1971)

~ ~ ~ ~ ~ ~	$\begin{array}{c} Ba_{0.96}Pb_{0.04}[(UO_{2})_{2}(V_{2}O_{8})]\\ (H_{2}O)_{5}\\ Mn(UO_{2})_{2}(PO_{4}VO_{4})_{2}\cdot 10H_{2}O\\ Mn(UO_{2})_{2}(PO_{4}VO_{4})_{2}\cdot 0H_{2}O\end{array}$	Pcan Pnam	10.419 10.59	8.510 8.25 8.25	16.763 15.54 7.55		Mereiter (1986) Roberts et al. (1990)
(Cs,K,H ₃ O) ₂ (UO ₂) ₂ (VO ₄) ₂ H ₂ O Ca(UO ₂) ₂ (VO ₄) ₂ ·3–5H ₂ O		P2 ₁ /a Pnam	10.514 10.54	8.425 8.49	7.25 17.34	$\gamma = 106.01$	Roberts <i>et al.</i> (1990) Roberts <i>et al.</i> (1990)
AI(U0_2)2(VO4)20H · 8H2O Ca(UO2)2V ₁₀ O2s· 16H2O Cu (VTO-) · V · O · VIOU		PI (no unit cell data) B2 / 2	10.46) 10.600	8.44 002 002	10.43	$\alpha = 75.88$ $\beta = 102.83$ $\gamma = 90$ $\alpha = 102.42$	Koberts <i>et al.</i> (1990) Direct <i>at al</i> (1000)
Cu2() CO2)2(V 208)1(Off)2 (H ₂ O) ₆ NaUO ₂ VO ₄ · 3H ₂ O Ca(UO ₂) ₅ (VO ₄) · 5–8H ₂ O		F 21/4 Pnnm Pnan	10.36 10.64 10.36	0.025 8.36 8.36	32.72 20.4	7+:COI = Å	Filet <i>et al.</i> (1900) Gaines <i>et al.</i> (1997) Roberts <i>et al.</i> (1990)
$\begin{array}{l} U_2V_6O_{21}^{-}15H_5O\\ AI(UO_2)_2(V^{2+}U_0_4)_2(OH) \cdot 11H_2O\\ (H_3O,Ba,Ca,K)_{1.6}(UO_2)_2(VO_4)_2 \cdot 4H_2O\\ \end{array}$		(no unit cell data) 1 C2/c 1	1) 10.55 10.49	8.44 8.37	24.52 20.2	eta = 103 eta = 90	Roberts et al. (1990) Roberts et al. (1990)
$\begin{array}{l} (Fe^{2+},Ba,Pb)(UO_2)_2WO_4(OH)_4\\ (H_2O)_{12}\end{array}$			9.22	13.81	7.17		Walenta (1985)
$Fe(UO_2)_2(SO_4)_2(OH)_2 \cdot 3H_2O$		Punn or Dund	15.908	16.274	6.903		Vochten et al. (1997)
$\begin{array}{c} Co(H_2O)_{3,5}[(UO_2)_2(SO_4)O_2] \\ Fe_2Al_2(UO_2)_2(PO_4)_4SO_4(OH)_2 & 0 \\ 0 & 0 & 1 \\ 0 & 1 & 0 \end{array}$		C2/m	8.650 12.5	14.252 12.97	17.742 23	$\begin{array}{l} \beta = 104.092 \\ \beta = 106.6 \end{array}$	Burns et al. (2003) Young et al. (1966)
Cu(UO ₂) ₈ (SO ₄)(OH) ₁₄ · 13H ₂ O Cu(UO ₂) ₂ (SO ₄) ₂ (OH) ₂ · 8H ₂ O		(no unit cell data) P <u>1</u>	<i>v</i>) 8.903	9.499	6.812	lpha = 109.87 eta = 112.01 lpha = 112.01	Brugger <i>et al.</i> (2003) Mereiter (1982c)
$M_{g_3}^{2}(H_2O)_{18}^{18}[(UO_2)_4O_3(OH) \\ (SO_4)_{2}^{12}(H_2O)_{10}$		Pī	10.815	11.249	13.851	$\gamma = 100.40$ $\alpha = 66.224$ $\beta = 72.412$ $\alpha = 60.05$	Brugger et al. (2003)
$\begin{array}{l} M_{22}^{2}(H_{2}O)_{11}[(UO_{2})_{2}(SO_{4})O_{2}]_{2}\\ (UO_{2})_{6}SO_{4}(OH)_{10}\cdot 5H_{2}O\\ Ni_{2}(UO_{2})_{6}(SO_{4})_{3}(OH)_{10}\cdot 16H_{2}O\\ \end{array}$		$P2_1/c$ no unit cell data no unit cell data	8.6457	17.2004	18.4642	$\gamma = 05.50$ $\beta = 102.119$	Burns et al. (2003) Roberts et al. (1990) Roberts et al. (1990)

		Table 5.3	5.3 (Contd.)	(
Mineral	Formula	Space group	a (Å)	$b(\mathbf{\mathring{A}})$	c (Å)	(°) Angle	References
rabejacite	$Ca(UO_2)_4(SO_5)_2(OH)_6 \cdot 6H_2O_5)_4(SO_5)_2(OH)_6 \cdot 6H_2O_5(SO_5)_4(SO_5)_2(OH)_6 \cdot 6H_2O_5(SO_5)_4(SO_5)_2(SO_5)_$		8.73	17.09	15.72		Deliens and Piret (1993)
schröckingerite	$NaCa_{3}(UO_{2})(CO_{3})_{3}(SO_{4})F \cdot 10H_{2}O_{3}$		9.341		12.824		Li et al. (2001a)
Na-zippeite tristramite	Na ₅ (H ₂ O) ₁₂ [(UO ₂) ₈ (SO ₄) ₄ O] ₅ (OH) ₃ (Ca.U ⁴⁺ .Fe ³⁺)(PO ₄ .SO ₄) · 2H ₂ O	$P2_{1/n}$ $P6_{22}$	17.6425 6.919	14.6272	17.6922 6.422	$\beta = 104.461$	Burns <i>et al.</i> (2003) Gaines <i>et al.</i> (1997)
uranopilite	$(UO_2)_6[(SO_4)O_2(OH)_6(H_2O)]_6$	$P\overline{l}$	8.896	14.029	14.33	$\alpha = 96.610$	Burns (2001a)
	(H ₂ O) ₈					eta=98.472 $\gamma=99.802$	
Zn-zippeite	$Zn(H_2O)_{3.5}[(UO_2)_2(SO_4)O_2]$	C2/m	8.6437	14.1664	17.701	eta=104.041	Burns et al. (2003)
zippeite	$K_3(H_2O)_3[(UO_2)_4(SO_4)_2O_3(OH)]$	3	8.7524	13.9197	17.6972	eta=104.178	Burns et al. (2003)
uranyl selenites and tellurites	urites	lç R	300 11				D
currorance derriksite	UO2(163U7) Cu.I(ITIOa)(SeOa)al(OH)2	Pu).un	5 570	19 088	5 965		Branstatter (1981) Ginderow and
							Cesbron (1983a)
demesmaekerite	$Cu_5Pb_2(UO_2)_2(SeO_3)_6(OH)_6$	$\overline{P1}$	11.955	10.039	5.639	$\alpha = 89.78$	Ginderow and
	(H ₂ O) ₂					eta = 100.36 $\gamma = 91.34$	Cesbron (1983b)
guilleminite	Ba[UO ₂) ₃ (SeO ₃) ₂ O ₂](H ₂ O) ₃	$P2_1nm$	7.084	7.293	16.881		Cooper and Hauthorne (1005)
haynesite	$(UO_2)_3(OH)_2(SeO_3)_2 \cdot 5H_2O_3$	Pncm	8.025	17.43	6.953		Gaines et al. (1997)
larisaite	Na(H ₃ O)(UO ₂) ₃ (SeO ₃) ₂ O ₂ ·4H ₂ O	P11m	6.9806	7.646	17.249	$\beta = 90.039$	Chukanov et al. (2004)
marthozite	$Cu^{2+}[(UO_2)_3(SeO_3)_2O_2](H_2O)_8$	$Pbn2_1$	6.9879	16.4537	17.2229		Cooper and Hawthorne (2001)
moctezumite	$PbUO_2(TeO_3)_2$	$P2_{1/C}$	7.813	7.061	13.775	eta=93.71	Swihart et al. (1993)
piretite	$Ca(UO_2)_3(SeO_3)_2(OH)_4 \cdot 4(H_2O)$	Pmmm	7.01	17.135	17.606		Vochten et al. (1996)
schmitterite	UO_2TeO_3	$Pca2_1$	10.161	5.363	7.862		Meunier and Galy (1973)

 Table 5.3 (Contd.)

euxenite-pyrochlore (1 betafite calciobetafite	$\begin{array}{llllllllllllllllllllllllllllllllllll$	Fd3m Fd3m	10.31 10.2978				Gaines <i>et al.</i> (1997) Mazzi and Munno
calciosamarskite euxenite-y ishikawaite	(Ca,Fe ³⁺ ,U,Y)NbO ₄ (Y,Ca,Ce,U,Th)(Nb,Ta,Ti) ₂ O ₆ (U,Fe,Y,Ce)(Nb,Ta)O ₄	Metamict <i>Pcan</i> Metamict	5.52	14.57	5.166		(1983) Hanson <i>et al.</i> (1999) Gaines <i>et al.</i> (1997) Hanson <i>et al.</i> (1999)
kobeite-y liandratite	(Y,U)(Ti,Nb) ₂ (O,OH) ₆ U ⁶⁺ (Nb,Ta) ₂ O ₈	<u>P3</u> 1m	5.021 6.36		4.01		Gaines <i>et al.</i> (1997) Mucke and Strunz
petscheckite	$\mathrm{U}^{4+}\mathrm{F}e^{2+}(\mathrm{N}b,\mathrm{T}a)_{2}\mathrm{O}_{8}$	$P\overline{3}1m$	6.42		4.02		(1978) Mucke and Strunz
samarskite	$(Fe, Y, Ce, U)(Nb, Ta, Ti)O_4$	Pbcn	5.498	14.34	5.12		(1978) Warner and Ewing
uranopyrochlore uranmicrolite uranopolycrase	(U,Ca,Ce) ₂ (Nb,Ta) ₂ O ₆ (OH,F) (U,Ca,Ce) ₂ (Ta,Nb) ₂ O ₆ (OH,F) (U,Y)(Ti,Nb) ₂ O ₆	Fd3m Fd3m Pbcn	10.44 10.4 14.51	5.558	5.173		(1997) Gaines <i>et al.</i> (1997) Gaines <i>et al.</i> (1997) Gaines <i>et al.</i> (1997)
brannerites brannerite thorutite	(U,Ca,Y,Ce)(Ti,Fe) ₂ O ₆ (Th,U,Ca)Ti ₂ (O,OH) ₆	C2/m C2/m	9.79 9.822	3.72 3.824	6.87 7.036	$\beta = 118.25$ $\beta = 118.83$	Pabst (1954) Roberts <i>et al.</i> (1990)
F e-Ti oxides davidite-la	$(La,Ce)(Y,U,Fe)(Ti,Fe)_{20}$	<u>R3</u>	10.375		20.909		Gatehouse et al. (1979)
dessauite	$(O, OH)_{38}$ (Sr,Pb)(Y,U)(Ti,Fe ³⁺) ₂₀ O ₃₈	<u>R3</u>	9.197			$\alpha = 68.75$	Orlandi et al. (1997)

other anthropogenic sources of uranium of environmental concern. The longterm behavior of nuclear waste materials such as high-level waste (HLW) glass, spent UO₂ nuclear fuel (SNF), and U-bearing waste forms, can be predicted, in part, by understanding the geochemical behavior of uranium. Other forms of uranium contamination of immediate concern are located at uranium production facilities, mines, and, more recently, battlefields where depleted uranium weapons have been used. Concerns about the fate of uranium in the environment have been addressed by employing several micro-analytical techniques to identify and characterize the nature of the contaminants (Bertsch *et al.*, 1994; Buck *et al.*, 1996; Morris *et al.*, 1996; Duff *et al.*, 1997, 2002).

Burns et al. (1997a) have theorized that many of the alteration phases that form during waste form corrosion may be capable of incorporating key radionuclides, including Np, Tc, and Pu. The potential for uranium secondary phases to incorporate radionuclides and thus curtail their migration is of significant scientific interest (Buck et al., 1997; Chen et al., 1999, 2000; Li and Burns, 2001a; Burns et al., 2004a). A key to predicting the thermodynamic properties of these complex U(vi) minerals is to understand the nature of the connectivity between uranium polyhedra. Finch and Murakami (1999) have reported measured and estimated thermodynamic data for 14 uranyl silicate and carbonate minerals. Additional data is published elsewhere on uranium phases (Grenthe et al., 1995), studtite (Hughes-Kubatko et al., 2003), and new experimental thermodynamic measurements have now been obtained from the uranyl carbonates, uranophane, and uranyl phosphates (Hughes-Kubatko et al., 2005). In addition to the natural U-minerals, a wealth of complex synthetic U(vi) phases have now been explored as potential, mesoporous materials, catalysts, and waste forms.

5.3.1 Mineralogy and classification of uranium deposits

Extensive reviews of uranium mineralogy and the origin of uranium deposits have been made by Finch and Murakami (1999) and Plant *et al.* (1999), respectively. Uranium deposits can be classified into 14 groups. These are: unconformity related, sandstone, quartz–pebble conglomerate, veins, breccia complex, intrusive, phosphorite, collapse breccia, volcanic, surficial, metasomatite, metamorphic, lignite, and black shale. Uranium is precipitated in reducing environments, sandstones rich in organic matter or iron sulfides, phosphate-rich sediments, shales where uranium is concentrated in organic matter, and lignite and coals. Enrichment of uranium in lignite or coal can create environmental problems when these sources are burned. Uranium undergoes a series of complex fractionation events, resulting in highly variable levels in different rock types. Owing to its relatively large size (the ionic radius of U⁴⁺ is 0.940 Å) in eight-fold coordination with oxygen (Farges *et al.*, 1992), tetravalent uranium is incompatible in silicate melts, depending on alkali content and the presence of nonbonding oxygens. Uranium is preferentially partitioned into small volume, low-temperature melts, and becomes progressively more concentrated, so that certain types of highly evolved granite, rhyolite,¹ and alkaline complexes contain significant quantities of uranium (Plant *et al.*, 1999). Uranium is usually present in accessory minerals such as zircon (ZrSiO₄), monazite {(Ce, La, Nd, Th)PO₄}, and pyrochlore (general formula AB_2O_7), many of which are also observed in synthetic ceramic HLW forms (Ewing, 1999). Although the levels of Th and U in terrestrial igneous rocks are variable, the Th/U ratio is relatively constant at about 3.8 (Taylor and McLennan, 1985). Although the most important uranium oxidation states of environmental and geological significance are considered to be U(IV) and U(VI), there is increasing evidence for the role of U(V) in uranium minerals (Burns and Finch, 1999; Colella *et al.*, 2005).

There are numerous U-deposits worldwide and some of these have been studied in great detail, some owing to their relevance to HLW disposal and the environmental fate of uranium, as well as being sources for unique uranium minerals. Understanding the geochemical behavior of uranium at these sites provides the basis for predictive modeling of uranium in the environment and also helps build confidence in the feasibility of geological waste isolation. Uranium deposits at Oklo, Peña Blanca, Shinkolobwe, and Koongarra will be described briefly below.

(a) Oklo, Gabon (Sandstone deposit)

The geochemical behavior of the natural fission reactors at Oklélobondo and Bangombé (Oklo), located in a Precambrian² sedimentary basin in Gabon (Africa) have been discussed by Brookins (1990), Hidaka and Holliger (1998), and Janeczek (1999). The Bamgombé site in the Oklo region is of particular interest as it is located at shallow depths. Furthermore, as full-scale mining was never commenced, the ore deposit has been left almost intact. Electron microprobe analysis (EMPA) of uraninite in contact with U(v1) phases indicates that the alteration resulted in increased concentrations of Si, P, S, Zr, Ce, and Nd. The dissolution of accessory apatite $\{Ca_5(PO_4)_3(OH,Cl,F)\}$, monazite and sulfides resulted in the retardation of uranium through the formation of secondary minerals, including phosphatian coffinites and iron-uranyl phosphate hydroxide hydrates (i.e. bassetite $\{Fe^{2+}(UO_2)_2(PO_4)_2 \cdot 8H_2O\}$). Jensen *et al.* (2002) investigated the mineralogy of the uranium deposits at Bamgombé and compared their experimental observations with thermodynamic predictions based on groundwater conditions. The primary U-minerals at Bamgombé are uraninite and minor coffinite $[U(SiO_4)_{4-x}(OH)_{4x}]$. The uranyl minerals include fourmarierite { $Pb_{1-x}[(UO_2)_4O_{3-2x}(OH)_{4+2x}] \cdot 4H_2O$ }, bassetite possibly associated with $\{U(HPO_4)_2 \cdot 2H_2O\}$ or chernikovite $\{(H_3O)_2[(UO_2)(PO_4)]_2 \cdot 6H_2O\}$,

¹ Derived from the rapid cooling of a very viscous granitic magma.

² Between 2.5 and 1.8 billion years ago.

torbernite {Cu[(UO₂)(PO₄)]₂ · 8–12H₂O}, Ce-rich françoisite {(Nd,Y,Sm,Ce) (UO₂)₃(PO₄)₂O(OH)(H₂O)₆}, and uranopilite {(UO₂)₆(SO₄)O₂(OH)₆(H₂O)₆ · 8H₂O}. Autunite {Ca[(UO₂)(PO₄)]₂ · 11H₂O} has also been reported. Eh–pH diagrams predict that coffinite, U(HPO₄)₂ · H₂O, and UOF₂ · H₂O are the only stable U(IV) phases and that uranopilite, torbernite, and bassetite will become stable during oxidative alteration.

(b) Peña Blanca, Chichuhua District, Mexico (Breccia Pipe)

The Sierra de Peña Blanca District, Chihuahua, Mexico consists of a gently dipping Tertiary³ volcanic pile that covers a calcareous basement of Cretaceous age⁴ (Cesbron *et al.*, 1993; Pearcy *et al.*, 1994). Peña Blanca is part of a much more extensive range of volcanic uranium deposits that extend from the McDermitt caldera at the Oregon-Nevada border through the Marysvale district of Utah and Date Creek Basin in Arizona and south into the Peña Blanca (Finch, 1996). In the Nopal I deposit, the ignimbritic tuffs⁵ have been hydrothermally altered and U-mineralization is located within a breccia pipe structure at the intersection of several faults. The uraninite deposition under reducing conditions (8 \pm 5) Ma ago has precluded the accumulation of significant amounts of lead. Later tectonic forces elevated the deposit above the local water table, exposing it to oxidizing conditions. The site is a convincing geochemical analog of the proposed HLW repository at Yucca Mountain, Nevada. The initial corrosion products from the oxidative dissolution of uraninite are uranyl oxide hydrates, including ianthinite $\{[U_2^{4+}(UO_2)]_4\}$ $O_6(OH)_4(H_2O)_4[(H_2O)_5]$ (Burns et al., 1997b), schoepite {[(UO_2)_8O_2(OH)_{12}]} $(H_2O)_{12}$, and dehydrated schoepite { $(UO_2)_4O(OH)_6 \cdot H_2O$ } (Leslie *et al.*, 1993). Ianthinite is unusual in that it contains both U^{6+} and U^{4+} . The phase has a narrow stability range and will easily degrade. It will form in oxygen-deficient environments, such as under localized reducing environments at Shinkolobwe (Finch and Ewing, 1992).

Uranyl silicates, uranophane {Ca(UO₂)₂(SiO₃OH)₂(H₂O)₅}, are the predominant U-phases at Nopal I, comprising more than 95% of all U-bearing minerals. They either replace earlier formed U-phases or form euhedral⁶ crystals within open voids and fractures. The uranophanes at Nopal I have been dated at 3.2 Ma, suggesting that alteration of the initial uraninite took millions of years under the oxidizing environment. The paragenesis⁷ of U-phases was similar to that observed in laboratory tests by Wronkiewicz *et al.* (1992) on synthetic UO₂ apart from the occurrence of the mixed uranium valence phase,

 $^{^{3}}$ ~5–45 million years ago.

⁴~65–130 million years ago.

⁵ Deposits of hot incandescently glowing ash (tuff) from volcanic activity.

⁶ Well-formed crystal with regular shape.

⁷ Refers to the order of mineral formation.

ianthinite that has not been observed in corrosion tests with UO₂ (Wronkiewicz *et al.*, 1996) or SNF (Finch *et al.*, 1999a; Wronkiewicz and Buck, 1999).

(c) Shinkolobwe (Sandstone U-deposit)

Uranium minerals from the 1.8-Ga-old Shinkolobwe deposit, located in the Katanga District of the Democratic Republic of the Congo, have been extensively described and discussed by Finch and Ewing (1992) and in references therein. The deposit has been exposed since Tertiary times and extensive weathering has significantly altered or replaced uraninite. Uranium mineralization occurs along fracture zones where meteoric⁸ waters have penetrated. The uranyl silicates, uranophane and cuprosklodowskite { $Cu(UO_2)_2(SiO_3OH)_2 \cdot 6H_2O$ }, are ubiquitous and replace becquerelite, compreignacite $\{K_2[(UO_2)_3O_2(OH)_3]_2$ $(H_2O)_7$, vandendriesscheite { $Pb_{1.57}[(UO_2)_{10}O_6(OH)_{11}](H_2O)_{11}$ }, fourmarierite, billietite { $Ba[(UO_2)_3O_2(OH)_3]_2(H_2O)_4$ } and schoepite by reaction with the silica-rich groundwater. As the groundwater interacts with the host rocks, it becomes increasingly more enriched in silica, resulting in the precipitation of uranophane. Finch et al. (1995) argued that the cyclical weather pattern explained the simultaneous occurrence of both becquerelite and uranophane. Becquerelite has been estimated to be 10^5 to 10^6 years old based on the 230 Th/ 234 U ratios being close to 1.0 in these minerals (Finch *et al.*, 1996b).

(d) Koongarra

Koongarra is located in a tropical monsoon climate with long dry seasons (Edghill, 1991). The host rock is quartz-rich schist⁹ and the primary uranium mineral, uraninite, has been subjected to weathering for more than 1 million years. The alteration of chlorite produces Fe³⁺ minerals that become associated with some uranium. In the primary ore deposit uraninite has been altered to curite {Pb₃[(UO₂)₈O₈(OH)₆]·3H₂O}, and sklodowskite {Mg(H₃O)₂[(UO₂) (SiO₄)]₂·4H₂O}. However, Murakami *et al.* (1997) have shown that upstream from the deposit, saléeite {Mg[(UO₂)(PO₄)]₂·10H₂O}, has replaced sklodowskite and granular apatite and is the predominant mechanism for fixing uranium. In a transmission electron microscopy (TEM) study by Lumpkin *et al.* (1999) on Koongarra mineral substrates, uranium was observed to preferentially sorb to the iron oxide minerals (goethite, α -FeOOH, and possibly ferrihydrite) rather than the clay minerals.

⁸ Groundwater of atmospheric origin (i.e. rain, snow, etc.).

⁹ A thinly layered crystalline rock.

5.3.2 Reduced uranium phases

Uraninite is a common accessory mineral in pegmatites and peraluminous granites and is the most important source of dissolved uranium in groundwaters emanating from weathered granite terrains. Uraninite possesses the fluorite structure, nominally UO_{2+x} . U(IV) is coordinated by eight O atoms in a cubic arrangement, and each O atom bonds to four U⁴⁺ ions. Stoichiometric UO₂ is unknown in nature and is always partially oxidized in addition to containing radiogenic lead and commonly thorium, calcium, and lanthanides. Stoichiometric UO₂ (a = 5.47 Å) forms a complete solid solution with ThO₂ (a = 5.6 Å) following Végard's Law. Janeczek and Ewing (1992) proposed the formula $\{(U_{1-x-y-z}^{4+}U_x^{5+}Ln_y^{3+}M_z^{2+}\Box_v)O_{2-x-0.5y-z-2v}\}\$ (where \Box denotes a vacancy). It is possibly inappropriate to term uraninite (as well as coffinite and

brannerite), as a primary uranium mineral as it can precipitate from aqueous solutions under reducing conditions or through microbial processes (e.g. sulfurreducing bacteria (Spirakis, 1996; Fredrickson et al., 2002)). Primary reduced uranium minerals are usually coarse grained and present in granites and pegmatites. They have high Th and consequently larger unit cells. Hydrothermal vein¹⁰ uraninites typically have minor lanthanides, Y, Ca, and Th absent. Lowtemperature sedimentary uraninites are devoid of lanthanides and Th, but may contain Ca, Si, and P. Grandstaff (1976) observed a correlation between dissolution rate and the mole fraction of impurity cations (Pb and Th). The decrease was attributed to the buildup of low-solubility impurities in the surface as U was preferentially leached. Similar processes have been observed in corroded SNF (Buck et al., 2004).

The most common U-ore is fine grained uraninite, sometimes termed pitchblende, similar to the term used for fine-grained quartz (chalcedony); pitchblende is not a mineral name but a textural term. The name 'pitch' does not come from its black, resinous appearance, and botyroidal habit¹¹ but from the german word 'pech' meaning bad luck (Piekarski and Morfeld, 1997). Radiogenic lead can reach levels of 15-20 wt.% in ancient uraninites. Janeczek and Ewing (1991) observed lead contents of 14 wt.% in an 1800-Ma-old uraninite specimen from the Eldorado mine in Canada. The presence of lead in uraninite results in auto-oxidation and can lead to high $U(v_I)/U(v_I)$ ratios in uraninite. Auto-oxidation at the uraninite deposit at Cigar Lake has led to U (vi)/U(iv) ratios from 0.02 to as high as \sim 0.75 according to X-ray photoelectron spectroscopy (XPS) studies by Sunder et al. (1996), despite the highly anoxic conditions prevalent in the deposit. Sunder and coworkers also examined uraninites from Oklo and found a similar range of ratios for uraninites.

¹⁰ A vein formed by the crystallization of minerals from predominantly hot water solutions of igneous origin. ¹¹ A globular growth of minerals.

Oxidation of uraninite results in a decrease of the unit cell parameter, whereas α -decay damage has the opposite effect through the formation of defects and voids. Uraninites typically experience more than 10 displacements per atom over periods of millions of years; yet, the high rate of self-annealing prevents metamictization¹² of the uraninite. Cationic substitutions (radiogenic Pb, Th, Ca, and Ln) increase the unit cell parameter (Janeczek and Ewing, 1991). The large ionic radius of Pb²⁺ results in a substantial increase in the unit cell with increasing age of the uraninite. The presence of silicium and phosphorus in partly altered uraninite is due most likely due to the precipitation of phosphatian coffinite.

(a) U(IV) phosphates and molybdates

The UO₂–P₂O₅ system includes uranium meta-phosphate U(PO₃)₄, uranium diphosphate UP₂O₇, uranium oxide phosphate (UO)₃(PO₄)₂, and uranium oxide diphosphate (UO)₂P₂O₇. Douglass (1962) first characterized both orthorhombic U(PO₃)₄ and its isostructural plutonium analog. Brandel *et al.* (1996) synthesized two additional phosphates, uranium uranyl phosphate U(UO₂) (PO₄)₂, that formed in air at 1000–1200°C, which may be the only mixed valence uranium phosphate known, and diuranium oxide phosphate U₂O(PO₄)₂ that was formed at 1350°C in an inert atmosphere. Attempts by Brandel *et al.* (1996) to produce uranium orthophosphate, U₃(PO₄)₄, were unsuccessful confirming earlier data, indicating that this phase does not exist (Gmelin, 1981d).

A number of hydrous U(IV) phosphates exist in nature and some of these have been observed in secondary alteration phases formed during laboratory corrosion tests on HLW glass (Bates *et al.*, 1992). These phases have been described as brockite- and rhabdophane-related phases and contain U, Th, Ln, and Pu (Buck and Bates, 1999). Ningyoite, { $(U^{4+},Ca,Ce)_2[PO_4]_2 \cdot 1-2H_2O$ }, is a member of the rhabdophane group of phosphates (Gaines *et al.*, 1997). Ningyoite is a translucent brown to greenish mineral observed at the Ningyo-Toge mine, Japan. The phase may form a solid solution with U-bearing brockite, { $Ca_{z-y}(U_{1-x}^{4+}Th_x^{4+})_{y/2}(PO_4)_2 \cdot nH_2O$ }; in addition CO₃ and SO₄ may substitute for PO₄.

Lermontovite $\{U^{4+}(PO_4)OH\}$ and vyacheslavite $\{U^{4+}(PO_4)(OH) \cdot 2.5H_2O\}$ form under reduced conditions in hydrothermal deposits associated with sulfides.

(b) Uranium orthosilicate

Coffinite and the thorium orthosilicate, thorite, $(Th,U)SiO_4$, are widespread in igneous and metamorphic rocks and are important ore minerals in some uranium and thorium deposits (Speer, 1982). These silicates are tetragonal and

¹² Process of alteration of crystalline to non-crystalline structure through radioactive decay.

isostructural with zircon (Fuchs and Gebert, 1958). Because they can be primary in origin, they have been used in geochronological studies. Coffinite occurs as a primary uranium ore mineral in unoxidized, uranium–vanadium ores of the Colorado Plateau, USA; however, it is also found in hydrothermal, vein deposits with pitchblende, with variable composition where $(OH)^-$ substitutes for $(SiO_4)^4$. Some studies have suggested that the ubiquitous occurrence of organic matter with secondary coffinite indicates a possible biogenic origin (Spirakis, 1996).

(c) Uranium in silicate melts and glasses

The partitioning of uranium into silicate melts depends on the oxygen fugacity, melt composition, and redox conditions. Under mildly reducing conditions, U(v) is present as an octahedrally coordinated species. Under very reducing conditions, such as that prevailing in silicate magmatic melts, U(IV) is the dominant uranium species. Data obtained by Farges et al. (1992) with extended X-ray absorption fine structure analysis (EXAFS) indicated that U(IV) is present in six coordinated sites in silicate glasses with a mean U-O distance of $\approx 2.26-2.29$ Å. Uranium(IV) is expected to occupy similar sites in the melt. The solubility of uranium in silicate liquids is enhanced by high alkali content and the presence of nonbonding oxygens (NBO)¹³ and non-framework oxygens (NFO).¹⁴ There is a strong correlation between uranium solubility and the NBO/T ratio (where T is the number of tetrahedral cations). Up to 18 wt% U(IV) can be dissolved in sodium trisilicate glass; whereas less than 1 wt% of U(IV) will dissolve in a glass with albite (Na alumino-silicate) composition. The formation of bonds between NBO and NFO is favored because these oxygens have lower bond strength. The solubility of actinides in alkali silicate glasses decreases in the order Th > U > Np > Pu owing to decreasing ionic size and increasing actinide-oxygen bond strength. The solubilities of U(v) and U(IV) are also affected by alkali content due to variation in bond strength. Uranium(IV) and U(V) are generally incompatible with magmatic systems and tend to partition strongly into late stage formed minerals, such as zircon, titanite, or apatite. Farges et al. (1992) suggest that if melts have a heterogeneous distribution of bonding oxygens (BO) and NBO, uranium will become enriched in the NBO-enriched regions. With increasing magmatic differentiation.¹⁵ the BO content of the melt increases, as a consequence U(IV) will partition to late crystallizing minerals, such as pyrochlore or zircon.

Farges *et al.* (1992) determined the U–O bond lengths in U(vi)-containing silicate glasses as U–O_{ax} \approx 1.77–1.85 Å and U–O_{eq} \approx 2.18–2.25 Å, characteristic

¹³ Oxygen bonded to one Si⁴⁺ and an indeterminate number of other cations (Ellison *et al.*, 1994).

¹⁴ Oxygen bonded exclusively to cations other than Si⁴⁺.

¹⁵ The process of chemical and mechanical evolution of a magma in the course of its crystallization such that different rock types are formed from the same original magma.

of the uranyl species. U(v1) is the dominant oxidation state observed in radioactive borosilicate waste glasses. XPS measurements performed on SON68-type borosilicate waste glass by Ollier *et al.* (2003) revealed two oxidation states in the glass: about 20% U(rv) and 80% U(v1) present in two different environments, uranate- and uranyl-sites, respectively. As a consequence of bond strength considerations, U(v1) also bonds primarily to NBO and NFO in both crystalline and amorphous silicates. U(v) is six-coordinated with a mean U–O bond distance of 2.19–2.24 Å (Farges *et al.*, 1992).

Karabulut *et al.* (2000) have investigated the local structure of uranium in a series of iron phosphate glasses with EXAFS and determined that the all uranium was present as U(Iv).

(d) Uranium niobates, tantalates, and titanates

There are a number of complex tantalum, niobium, and titanium oxides that may contain uranium as an essential element. These phases are mainly observed in granitic rocks and granite pegmatites¹⁶ and have been difficult to characterize as they commonly occur in the aperiodic metamict state owing to their age and radionuclide content. A common feature of these minerals is that niobium, tantalum, and titanium atoms occupy octahedral sites, and a structural framework that is formed by octahedral corner or edge sharing (Finch and Murakami, 1999).

The structures of the ixiolite, samarskite, and columbite groups, ideally $A^{3+}B^{5+}O_4$, are all derivatives of the α -PbO₂ structure. Ishikawaite { $(U^{4+}, Fe, Y, Ce)(Nb, Ta)O_4$ } is the U-rich variety of samarskite and calciosamarskite is the Ca-rich variety. Because these minerals are chemically complex, metamict, and pervasively altered, their crystal chemistry and structure are poorly understood (Hanson *et al.*, 1999). Many of these phases are of interest because of their occurrence in designer crystalline ceramic waste forms for immobilization of actinides (Gieré *et al.*, 1998; Ewing, 1999). In particular, zirconolites, pyrochlores, and brannerites have been proposed for immobilizing transuranics. These phases will be discussed in more detail.

(i) Zirconolite

Zirconolite is an accessory mineral crystallizing under different geological conditions and in a wide range of generally SiO₂-poor rock types (Gieré *et al.*, 1998). Zirconolite has been found in mesostasis areas of ultrabasic cumulates, in granitic pegmatites, in carbonatites,¹⁷ in nepheline syenites, and in other igneous formations. Zirconolite has been observed commonly in lunar late-stage

¹⁶ Late stage crystallization from an igneous intrusion.

 $^{^{17}}$ Rock consisting of >50% carbonate minerals.

mesostasis areas of lunar basalts.¹⁸ It is also a common constituent of designer titanate ceramic waste forms (Gieré *et al.*, 1998; Ewing, 1999). Natural zirconolite is a reddish-brown mineral with an appearance similar to that of ilmenite; however, the grains are typically anhedral and <0.1 mm in diameter, and easily overlooked.

Zirconolite, CaZrTi₂O₇, belongs to a group of anion-deficient superstructures of the fluorite-type, which have been found to be the most versatile phases for the incorporation of HLW elements. Zirconolite is termed the aristotype of the group (i.e. the structurally simplest member of the series). All have the general formula $[A_2B_2X_7]$ (A = Ca, Na, Ln, U, Th, Zr, Ti; B = Ti, Nb, Ta, Al, Fe; X = O, F) (Mazzi and Munno, 1983; Bayliss et al., 1989). Zirconolite does not appear to incorporate uranium and lanthanides by isomorphic substitution; rather, distinct phases form depending on the particular elements present in the mineral. Elements may not be distributed uniformly throughout the zirconolite but concentrated in extended defects, which can lead to the formation of zirconolite polytypes (White, 1984). These are constructed by stacking modular units in a variety of orientations with respect to the arrangement of the interlayer cations. Each module consists of two hexagonal tungsten bronze layers and interposed cations. The zirconolite-type phases have been described in the literature as zirconolite, zirkelite, pyrochlore, and polymignyte. The three natural zirconolites are orthorhombic zirconolite, known as zirconolite-3O, trigonal zirconolite, known as as zirconolite-3T, and the more common monoclinic zirconolite called zirconolite-2M. The cubic form is termed zirkelite and for metamict minerals, the name polymignyte is used.

Geochemical studies by Lumpkin and coworkers (Lumpkin *et al.*, 1988, 1995; Lumpkin and Ewing, 1995) have shown that zirconolite is highly durable in the presence of hydrothermal fluids and low-temperature groundwaters. Uranium in zirconolite is mobilized only under conditions of high temperature and pressure in hydrothermal fluids. At lower temperatures alteration takes place because previous radiation induced damage; this may result in the release of radiogenic lead. However, uranium remains relatively unaffected by the alteration process.

(ii) Pyrochlore

Minerals of the pyrochlore group have the general formula $A_{1-2}B_2O_6X_{0-1}$ (Greegor *et al.*, 1989). Three subgroups are defined on the basis of the major B-site cations. The B-site is occupied by Ti, Nb, or Ta; however, Al, Fe³⁺, Zr, Sn, and W may also be possible. Microlite and natural pyrochlore both contain more niobium and tantalum than titanium (see Fig. 5.1a). The H₂O content in

¹⁸ Zirconolite was reported in rocks collected on Apollo 10 (mare basalt) and Apollo 14 (recrystallized breccia) moon missions.

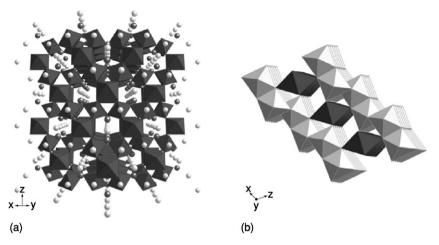


Fig. 5.1 Structure of (a) pyrochlore (diagram displays grey circles = A site, dark circles = B site, and TiO₆ octahedra) and (b) brannerite (diagram shows uranium as dark-colored polyhedra and TiO₆ octahedra as gray) (courtesy of Prof. R. Gieré, University of Freiberg, Germany).

the natural minerals ranges from 10 to 15 wt%, but will increase if the mineral has undergone alteration. These groups can be further subdivided based on the A-site occupation which can be Na, Ca, Mn, Fe^{2+} , Sr, Sb, Cs, Ba, rare earths, Pb, Bi, Th, and U. Natural pyrochlore minerals occur predominantly in three host rock categories: carbonatites, nepheline syenites, and granitic pegmatites.

(iii) Evidence for U(v) in pyrochlores and zirconolite

Fortner et al. (2002) used X-ray absorption spectroscopy near-edge structure (XANES) analysis to suggest that U(v) is present in a synthetic pyrochlore ceramic produced under reducing (Ar/H₂) conditions. The authors argue that uranium substitutes for titanium on the B-site in pyrochlore and suggest that this will also occur in natural pyrochlore-type minerals. This result is partially supported by findings by Vance et al. (2001) who determined that zirconolite, $(CaU_xZr_{1-x}Ti_2O_7)$ oxidized at 1400°C in air, formed U(v) at the expense of U(IV) and that zirconolites with available charge-compensating lanthanides, also resulted in U(IV) to U(V) oxidation, even when sintered in an argon gas environment. The oxidation of U(IV) to U(V) is accompanied by a significant decrease in ionic size, suggesting that uranium is unlikely to enter the calcium site, but rather prefers the zirconium site. Although the presence of significant amounts of U(v) in these titanate phases has not been established by quantitative EMPA data on synthetic (Gieré et al., 2002) and natural zirconolites and pyrochlores (Gieré et al., 1998), the strong observed correlation between Ca and U in natural zirconolites, indicates substitution on the A-site rather than the B-site.

(iv) Brannerite

After uraninite and coffinite, brannerite is the most important uranium ore mineral. At the large uranium deposit of the El'kon District of the Aldan Shield, Siberia, brannerite is the dominant uranium phase (Miguta, 1997). Ifill *et al.* (1996) report that brannerite at the Elliot lake U-deposit in Canada formed mainly by replacement of uranium in TiO₂-rich relicts of magnetite–ilmenite intergrowths. The uranium was derived from diagenetic dissolution of uraninite. Brannerite, ideally { $(U,Th)_{1-x}Ti_{2+x}O_6$ }, is a monoclinic accessory phase that is completely metamict (amorphous) as a result of the α -decay damage from the constituents uranium and thorium. As with many of these metamict U-minerals, the structure can be recrystallized on heating. Many cation substitutions have been identified for both uranium (Pb, Ca, Th, Y and Ce) and titanium (Si, Al, Fe) in natural brannerites (Vance *et al.*, 2001) (see Fig. 5.1b).

Brannerite is also formed in the titanate-based nuclear waste-form crystalline ceramics under reducing conditions. Finnie *et al.* (2003) and Colella *et al.* (2005) examined synthetic U(v) phases and natural brannerites with XPS and electron energy-loss spectroscopy. The average valence state in the natural brannerites was close to 5.0.

5.3.3 Uranium(vi) phases

Carbonate dominates the speciation of uranium in alkaline environments, while sulfate complexation is of importance in slightly acidic oxidizing media. The U(vI) phases represent an extremely diverse and complex series of minerals. In this section, the U(vI) minerals will be discussed by first introducing the various uranium mineral structures and then their occurrence on the basis of the major complexing anion, and finally a mention of uranium sorption on soil minerals.

Uranyl oxyhydroxides that form in U-rich aqueous solutions can be represented by the general formula $\{M_n[UO_2)_xO_y(OH)_z](H_2O)_m\}$, where M represents divalent cations, including Ca²⁺, Pb²⁺, Ba²⁺, and Sr²⁺. However, uranyl oxyhydroxides are only stable in groundwaters devoid of carbonate, sulfate, and/or vanadate ligands.

(a) Bonding in uranyl polyhedra

Burns *et al.* (1996) developed a hierarchical structural classification for U(v1) minerals and other inorganic phases, based on the polymerization of coordination polyhedra. The linear uranyl (Ur) ion is coordinated by four, five, or six anions (ϕ : O²⁻, OH⁻, H₂O), with the oxygen atoms of the uranyl ion forming the apices of square (Ur ϕ_4), pentagonal (Ur ϕ_5), and hexagonal (Ur ϕ_6) bipyramids. The equatorial U–O bond lengths for Ur ϕ_4 , Ur ϕ_5 , and Ur ϕ_6 , are 2.26(8), 2.34(10), and 2.46(12) Å, respectively. The polyhedra possess very asymmetrical charge distributions, O_{Ur} ~ -1.7and U–O_{eq} ~ -0.5 as discussed in more detail in

Section 5.8. Uranyl minerals with uranium as the only high-valence cation invariably contain sheets [the exception being studtite (Burns and Hughes, 2003)], as do the naturally occurring uranyl vanadates, uranyl molybdates, and most uranyl sulfates. A majority of the uranyl silicates contain sheets except for soddyite $\{(UO_2)_2[SiO_4](H_2O)_2\}$ and weeksite $\{K_{1,26}Ba_{0,25}Ca_{0,12}[(UO_2)_2]$ (Si_5O_{13})]H₂O} (Jackson and Burns, 2001), which involve frameworks of U(vi) polyhedra. Uranyl carbonates are exceptional because they often contain isolated uranyl tricarbonate clusters, although rutherfordine, UO₂CO₃ (cf. Fig. 5.54), and roubaultite $\{Cu_2(UO_2)_3(CO_3)_2O_2(OH)_2\}(H_2O)_4\}$, contain uranyl carbonate sheets. The uranyl selenites demesmaekerite $\{Cu_5Pb_2(UO_2)\}$ $(SeO_3)_6(OH)_6(H_2O)_2$, and derriksite, $\{Cu_4[(UO_2)(SeO_3)_2](OH)_6]\}$, contain chains of polyhedra, whereas guillemenite, $\{Ba[UO_2)_3(SeO_3)_2O_2](H_2O)_3\}$, and have have $\{(UO_2)_3(OH)_2(SeO_3)_2 \cdot 5H_2O\}$, both contain uranyl selenite sheets. Uranyl arsenates either contain autunite-type sheets or chains, as in the structures of walpurgite, $\{(UO_2)Bi_4O_4(AsO_4)_2 \cdot 2H_2O\}$, and orthowalpurgite, $\{(UO_2)Bi_4O_4(AsO_4)_2 \cdot 2H_2O\}$.¹⁹ Relatively few uranium minerals are based upon chains, although recent structural refinements indicate that these types of U^{6+} minerals are more common that previously thought. Examples include: the only know peroxide mineral, studtite (Burns and Hughes, 2003); the uranyl tellurides, moctezumite {PbUO₂(TeO₃)₂}, derriksite, and demesmaekerite; the uranyl sulfate uranopilite; the uranyl arsenates, walpurgite, orthowalpurgite, and their phosphate analog, phosphowalpurgite $\{(UO_2)Bi_4O_4(PO_4)_2 \cdot 2H_2O\}$ (Sejkora *et al.* 2004); and parsonsite $\{Pb_2[(UO_2)(PO_4)_2]\}$. Locock *et al.* (2005a) have also shown that the synthetic arsenic-bearing analog of parsonsite, hallimondite $\{Pb_2[(UO_2)(AsO_4)_2]\}$, is also a chain structure.

(b) Geometries of uranyl polyhedra

The crystal chemistry of U(vI) is rich in diversity, yet it is relatively rare for uranyl solids to form frameworks. The distribution of bond strengths within uranyl bipyramidal polyhedra generally permits polymerization only through the equatorial ligands, resulting in chains or sheets. Linkages in the third dimension may be facilitated by additional polyhedra such as silicate, molybdate, vanadate, or phosphate.

The U(vi) minerals that are based on infinite polyhedra sheets with edge- and corner-sharing polyhedra can be better described by the topological arrangement of anions that occur within the sheets (Miller *et al.*, 1996; Burns and Hill, 2000a). Similar to a method described by Aléonard *et al.* (1983) for U_3O_8 structures, the procedure is as follows: Each anion that is not bonded to at least two cations within the sheet, and not an equatorial anion of a bipyramid or

¹⁹ The compositions of orthowalpurgite and walpurgite as written are identical; however, the structures are not (Mereiter, 1982b; Krause *et al.*, 1995).

pyramid within the sheet, is removed from further consideration. Cations are removed along with all cation-anion bonds, leaving an array of unconnected anions. Anions are joined by lines, with only those anions that may be considered as part of the same coordination polyhedra being connected. Anions are removed from further consideration, leaving a series of lines that represent the anion topology. The anion topology does not contain any information about the cation population of the sheet from which the topology was derived (see Fig. 5.2). The P chain is composed of edge-sharing pentagons, the R chain contains rhombs, and the H chain contains edge-sharing hexagons. The arrowhead chains (U and D), which have a directional aspect, contain both pentagons and triangles, arranged such that each triangle shares an edge with a pentagon and the opposite corner with another pentagon in the chain. Generation of anion topologies using chain-stacking sequences is an elegant method for describing the relationships among the complex U(vi) sheet recently found in several minerals. The following describes a number of the possible anion topologies in the $U(v_I)$ minerals (see Burns, 1999a for a more complete list).

(*i*) Protasite $(\alpha - U_3O_8)$ anion topology

The protasite anion topology is the basis of sheets that occur in protasite {Ba $[(UO_2)_3O_3(OH)_2](H_2O)_3$ }, becquerelite (Burns and Li, 2002), billietite (Pagoaga *et al.*, 1987), richetite {M_xPb_{8.57}[(UO₂)₁₈(OH)₁₂]₂(H₂O)₄₁} (Burns, 1998b), compreignacite (Burns, 1998c), agrinierite {K₂(Ca_{0.65}Sr_{0.35})[(UO₂)₃O₃(OH)₂]₂ · 5H₂O} (Cahill and Burns, 2000), and masuyite {Pb[(UO₂)₃O₃(OH)₂](H₂O)₃} (Burns and Hanchar, 1999), as well as a synthetic cesium uranyl oxide hydrate (Hill and Burns, 1999). As such, it is apparent that sheets based on this topology are compatible with a range of interlayer configurations involving Ba, Ca, Pb, K, and Cs. This simple anion topology contains only triangles and pentagons (see Fig. 5.2a).

Only P and D chains are required to develop the protasite anion topology, with the repeat sequence PDPD... The protasite anion topology does not distinguish between O^{2-} and OH^{-} anions and the distribution of anions is not identical between different minerals possessing the protasite structure type. Becquerelite, billietite, and compreignacite have identical anion distributions, $[(UO_2)O_3(OH_3)]^{-}$ but masuyite and protasite do not.

(ii) Fourmarierite anion topology

Sheets based upon the fourmarierite anion topology (see Fig. 5.2b) occur in fourmarierite (Piret, 1985) and schoepite (Finch *et al.*, 1996a). In schoepite, the sheets are neutral, with H_2O groups being the only constituents of the interlayer. In fourmarierite, the sheets have a different distribution of O and OH⁻, resulting in a charged sheet that is balanced by Pb²⁺ in the interlayer. The anion topology

can be obtained with a chain-stacking sequence involving P, D, and U chains, with the sequence PDUPUD.... Li and Burns (2000a) have refined the structures of several fourmarierite specimens from various localities. All the crystals are orthorhombic.

(iii) Vandendriesscheite anion topology

Vandendriesscheite is the most common Pb-bearing uranyl oxyhydroxide, occurring at numerous weathered uraninite deposits, often in association with schoepite. The anion topology of vandendriesscheite (see Fig. 5.2c) is exceptionally complex, with a primitive repeat of 41.4 Å (Burns, 1997). Only vandendriesscheite contains a sheet based upon this topology, which can be constructed using P, U and D chains in the sequence PDUPUPUPU DPDPDUPUPUPU.... It contains sections that are identical to the PDPD... (or PUPU...) repeats of the protasite anion topology, with the junction between such sections involving the DU sequence of the fourmarierite anion topology. Thus, the vandendriesscheite anion topology is a structural intermediate between these two simpler anion topologies.

(iv) Sayrite anion topology

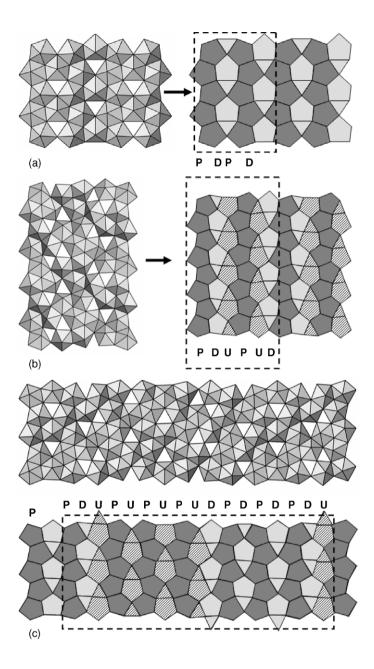
Sayrite $\{Pb_2[(UO_2)_5O_6(OH)_2](H_2O)_4\}$ (Piret *et al.*, 1983), is the only mineral that contains sheets based upon the sayrite anion topology, which involves U, D, P and R chains. The chains are arranged in such a way that each P chain is flanked by two arrowhead chains with the same sense (direction), giving UPU or DPD sequences. These two sequences alternate in the anion topology, and are separated by R chains, giving the sequence RUPURDPDRUPU...

(v) Curite anion topology

The structure of curite (Taylor *et al.*, 1981; Li and Burns, 2000b) contains sheets based upon the curite anion topology, which cannot be described as a simple chain-stacking sequence using only the U, D, P and R chains. A chain with pentagons, triangles, and squares is required. It has a directional sense owing to the presence of an arrowhead (a pentagon and a triangle sharing an edge), and is designated U_m and D_m , for up and down (modified) pointing chains, respectively. The curite anion topology can be characterized by the chain-stacking sequence $U_m DU_m D...$

(vi) β - U_3O_8 anion topology

The β -U₃O₈ sheet anion topology (see Fig. 5.2d) is the basis of the sheets in ianthinite (Burns *et al.*, 1997b), as well as the sheets in β -U₃O₈. This topology can conveniently be described using a chain-stacking sequence involving U, D, and R chains with the repeat sequence DRUDRU...



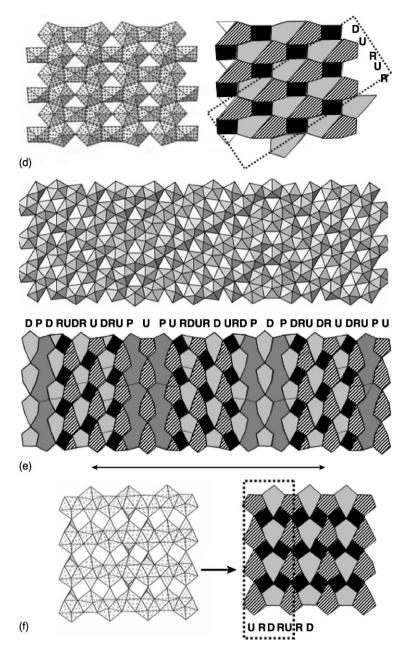


Fig. 5.2 (a) Protasite $(\alpha - U_3O_8)$ structure and anion topology with anion repeat (adapted from Burns, 1999). (b) Fourmarierite structure and anion topology, showing the structural repeat. (c) Vandendriesscheite structure and anion topology. (d) β -U₃O₈ structure and anion topology (adapted from Brugger et al., 2004). (e) Wölsendorfite anion topology and the complex anion topology. (f) Uranophane anion topology showing anion repeat (adapted from Burns, 1999).

(vii) Wölsendorfite anion topology

The versatility of this method for visualizing complex structures is beautifully demonstrated in the description of the structure of wölsendorfite (Burns, 1999b). The structure contains unique $Ur\varphi_4$ square bipyramids and six unique $Ur\varphi_5$ pentagonal bipyramids that link by sharing equatorial corners and edges to form infinite sheets that are parallel to (100). The interlayer between the uranyl sheets contains Pb^{2+} and Ba^{2+} cations, as well as H_2O groups that are either bonded to the interlayer cations or are held in the structure by H-bonding only. This complex anion topology possesses a primitive repeat of 56 Å (see Fig. 5.2e). It may be constructed using R, D, P, and U chains, with the repeat sequence DRUDRUDRUDRUDRUDRUDRUDRUDPDP... The repeat sequence involves the strings DRUDRUDRU and PDP, which are slabs of the β -U₃O₈ and protasite anion topologies, respectively. Thus, the wölsendorfite anion topology is structurally intermediate between the β -U₃O₈ and protasite anion topologies.

(viii) Uranophane anion topology

All minerals based on the uranophane topology contain pentagons of the anion topology (see Fig. 5.2f).

The uranophane sheet consists of chains of $Ur\phi_5$ bipyramids linked by bridging, isolated SiO₄ tetrahedra, and is common to uranophane, boltwoodite $\{K_{0.56}Na_{0.42}[(UO_2)(SiO_3OH)](H_2O)_{1.5}\}$, cuprosklodowskite, kasolite {Pb $[(UO_2)(SiO_4)](H_2O)\}$, and sklodowskite. The difference between α -uranophane and β -uranophane depends on the orientation of the silicate tetrahedron. In kasolite, the apical O atoms of the SiO₄ tetrahedra bond to two Pb²⁺ cations in the interlayer (Catalano and Brown, 2004).

(c) Prediction of crystal morphology of U(v1) sheet minerals

The bond valence approach is commonly used to evaluate the analysis of a crystal structure. It provides a means to check bond lengths, the valence state of ions with the structure, as well as providing a method to describe hydrogen bonding (Burns, 1999a). The bond valence approach can be used to identify the valence state of the U cation in well-refined crystal structures. Schindler et al. (2004) and Schindler and Hawthorne (2004) have developed a method for predicting the stability of sheet uranyl minerals using the bond-valence deficiency of the sheet edges. Schindler et al. (2004) have shown that the surface structure of an edge is characterized by the bond-valence deficiency of anion terminations along chains of polyhedra parallel to the edge, and by the shift and orientation of adjacent layers. The stability of the edges also depends on the arrangement of the interstitial cations between the layers. The edges of the sheetlike uranyl minerals are more reactive than the basal surfaces because the equatorial O-atoms on the edges bond to fewer U^{6+} atoms than oxygen in the sheet, and hence must satisfy their individual bond-valence requirements through a higher degree of protonation (Schindler et al., 2004). The interaction

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of the uranyl mineral edge surface with aqueous species controls crystal growth, dissolution, and sorption of other species, including other actinides. These interactions depend on the surface structure of an edge, the pH, and saturation index with respect to the mineral.

(d) Uranyl oxyhydroxides

The uranyl oxyhydrates are not only of importance in the geochemistry of uranium, but they are also one of the primary phases generated during the oxidative dissolution of SNF. Uranyl oxyhydroxides form in U-rich aqueous solutions and develop early during the oxidative dissolution of uraninite ores deposits; hence, they are expected to be the older $U(v_1)$ minerals in an oxidized deposit. The complexity of these structures combined with their propensity to dehydrate made their structure characterization difficult; Finch et al. (1996a) reported the full structure determination of schoepite and Weller et al. (2000) refined the structure of meta-schoepite $\{(UO_2)_4O(OH)_6 \cdot 5H_2O\}$. The uranyl oxyhydroxides are based on electrostatically neutral polyhedral sheets of the form $[(UO_2)_xO_y(OH)_z]$ and no interlayer cations. Water molecules occupy the interlayer sites, linking adjacent sheets through H-bonds. Meta-schoepite possesses one less water molecule than schoepite, leading to 2.8% reduction in the c-axis and 0.6 and 0.9% in the a- and b-directions, respectively. Hughes-Kubatko et al. (2005) have shown that meta-schoepite is thermodynamically unstable relative to dehydrated schoepite and have suggested that sodium may be an essential element in natural meta-schoepite. The U-O_{ax} and U-O_{eq} bond lengths in schoepite vary with pH. Allen et al. (1996a) determined that U-O_{ax} distances are 1.80, 1.84, and 1.86 Å and U-Oeq distances are 2.38, 2.36 and 2.32 Å, at pH 7, 9, and 11, respectively. At pH 11, the uranyl group becomes elongated and the U-Oeg bond contracts, such that the structure resembles a clarkeite-like alkali metal uranate. Clarkeite-like sodium uranates have been observed during dissolution of soddyite (Giammar and Hering, 2002) and in the highly caustic environment of the Hanford tank wastes in Washington, USA (Deutsch et al., 2004). Pseudomorphic replacement of pegamatic uraninite by clarkeite $\{(NaCa_{0.5}Pb_{0.5})[(UO_2)O(OH)](H_2O)_{0-1}\}$ may occur during metasomatic alteration by oxidizing hydrothermal fluids (Finch and Ewing, 1997).

The alkali uranyl oxyhydroxides may play an important role in attenuating radionuclides in the environment, including neptunium (Li and Burns, 2001a; Burns *et al.*, 2004a), strontium (Burns and Li, 2002), and cesium (Hoskins and Burns, 2003).

(e) Pb-uranyl oxyhydroxides

As uranium decays to lead, the lead enters cation vacancies in the interlayer, leaving a uranium vacancy in the structural sheet. Although Pb–uranyl oxyhydroxides will form directly from uraninite alteration, many Pb–uranyl minerals are formed though the accumulation of radiogenic lead in nominally Pb-free uranium phases. Accumulation of lead will also destabilize the structure of some U(VI) minerals. For example, Finch and Ewing (1997) have demonstrated that clarkeite will eventually transform to wölsendorfite or curite. Lead is not incorporated into rutherfordine, soddyite, or uranophane, minerals that may replace early-formed lead uranyl oxyhydroxides. However, several uranyl phosphates and arsenates will incorporate lead. Indeed, Finch and Ewing (1992) suggested that curite, one of the last minerals remaining after complete oxidative dissolution of uraninite, may act as substrate for nucleation of certain phosphates. Burns and Hill (2000b) have synthesized a strontium analog of curite that may be relevant to HLW disposal.

Spriggite, $\{Pb_3[UO_2)_6O_8(OH)_2](H_2O)_3\}$, has been identified by Brugger *et al.* (2004). The structure is based on $[(UO_2)_6O_8(OH)_2]^{6+}$ sheets of uranyl polyhedra of the β -U₃O₈ anion topology with Pb²⁺ and H₂O in the interlayer. Spriggite has the highest Pb:U ratio (1:2.00) of all known lead uranyl oxide hydrates. Finch and Murakami (1999) have suggested a reaction pathway for increasing alteration of hydrated lead uranyl oxyhydroxides where the molar proportion of PbO can be correlated with the molar proportion of H_2O . With increasing PbO content, charge compensation in the sheet structure results in OH⁻ substitution for O^{2-} . The U–O_{eq} bonds in the Ur ϕ_5 pentagonal bipyramids are considerably longer and of lower bond valence than the U^{6+} –O bonds in the Ur ϕ_4 square bipyramids. The change in uranyl ion coordination from pentagonal to square helps satisfy bond-valence requirements of OH⁻ in the anion site. Hence, the spriggite adopts $Ur\phi_4$ square bipyramids, whereas the structure of vandendriesscheite (Pb:U = 1:6.36) consists entirely of $Ur\phi_5$ pentagonal bipyramids. Vandendriesscheite, one of the most common Pb-bearing uranyl oxyhydroxides, contains two symmetrically distinct Pb^{2+} cations in the interlayer; both bonded to H_2O groups. The two Pb^{2+} cations (Pb(1) and Pb(2)) are bonded to five and six O_{ur} atoms of adjacent sheets of uranyl polyhedra, respectively. Richetite possesses an extraordinarily complex structure (Burns, 1998b). The phase has been reported at the Shinkolobwe and Jáchymov U-deposits.

(f) Uranyl peroxides

The U-bearing phases, studite and meta-studite $\{(UO_2)O_2(H_2O)_2\}$, are the only known peroxide minerals that form during the buildup of α -generated H_2O_2 on the surface of natural uraninite (Walenta, 1974; Deliens and Piret, 1983a; Finch and Ewing, 1992). Burns and Hughes (2003) determined that the structure of studite is monoclinic, contains one symmetrically distinct U^{6+} cation and four O atoms, two of which occur as H_2O groups. The U^{6+} cation occurs as part of a linear uranyl ion, and each U^{6+} cation is bonded to six additional O atoms, two of which are H_2O groups, and four that are O atoms of the peroxide groups. Unlike all other uranyl oxide hydrate minerals, studite is not based upon sheet of uranyl polyhedra, but contains polymerized uranyl polyhedra in only one dimension. The occurrence of chains rather sheets in $U(v_1)$ minerals is usually due to distortions in the polyhedra, normally the result of lone pairs (e.g. in Se- and Bi-bearing uranium minerals); however, in studite,

the presence of peroxide at the equatorial positions of the uranyl polyhedra results in distorted hexagonal bipyramids, with the peroxide O–O edge length of 1.46 Å. Typical O–O edge length in uranyl hexagonal bipyramid is 2.4 Å with nitrate or carbonate ligands. This distortion may prevent the formation of two-dimensional layer structures (see Fig. 5.56a).

Radiolysis of water at spent nuclear fuel may create an additional complexity for predicting UO₂ paragenesis in a geological repository (Satonnay *et al.*, 2001; Amme, 2002). Studtite and meta-studtite have been identified by McNamara *et al.* (2003) on the surface of corroding commercial spent fuel replacing the meta-schoepite that precipitated earlier. As the H₂O₂ concentration increased with time, studtite and meta-studtite became the dominant alteration phases. H₂O₂ is consumed in the presence of carbonate (Sunder *et al.*, 2004), forming peroxo complexes with H₂O₂ and U(vI) (Amme, 2002).

(g) Uranyl carbonates and calcite

Uranyl carbonates tend to form in evaporative environments or under high p_{CO_2} conditions. They are structurally diverse and only relatively few of the uranyl carbonates (rutherfordine (Finch *et al.*, 1999b), roubaultite, bijvoetite $\{[M_8^{3+}(H_2O)_{25}(UO_2)_{16}O_8(OH)_8(CO_3)_{16}](H_2O)_{14}\}$, where M is Y or Ln (Li *et al.*, 2000), and wyartite (Burns and Finch, 1999) consist of sheets of polyhedra that contain a cation of high valence. Other uranium carbonates contain isolated clusters similar to those observed in solution (Allen *et al.*, 1995). The optical signature of the UO_2^{2+} bands in liebigite {Ca₂UO₂ (CO₃)₃ · 11H₂O}, and ersonite {Na₂Ca[(UO₂)(CO₃)₃](H₂O)₅}, and schröckingerite {NaCa₃(UO₂)(CO₃)₃(SO₄)F · 10H₂O}, that all contain uranyl tricarbonate clusters, are almost identical (Čejka, 1999).

The uranyl monocarbonates (rutherfordine, joliotite $[UO_2CO_3 \cdot nH_2O]$, blatonite $[UO_2CO_3 \cdot H_2O]$, and urancalcarite $\{Ca(UO_2)_3CO_3(OH)_6 \cdot 3H_2O)\}$) are thermodynamically stable, having solubilities comparable to some uranyl oxide hydrates. The uranyl carbonate mineral grimselite, $\{K_3Na[(UO_2)(CO_3)_3](H_2O)\}$ (Li and Burns, 2001b), contains uranyl tricarbonate complexes of composition $[(UO_2)(CO_3)_3]^{4-}$, which occur as an isolated polyhedra in each of the structures, cf. Fig. 5.53. Schröckingerite contains Na ϕ_6 octahedron, an SO₄ tetrahedron, and three symmetrically distinct Ca ϕ_8 polyhedra (Hayden and Burns, 2002). The structure contains isolated units of uranyl tricarbonate and sulfate tetrahedra that are coordinated to low-valence cations. Bayleyite, $\{Mg_2[(UO_2)(CO_3)_3](H_2O)_{18}\}$, contains three symmetrically distinct $Mg(H_2O)_6$ octahedra, as well as a $(UO_2)(CO_3)_3 \cdot 12H_2O\}$, contains Ca ϕ_8 polyhedra and a Mg (H₂O)₆ octahedron.

At a partial pressure of $CO_2 > 10^{-2.2}$ atm, rutherfordine becomes the stable uranium phase with respect to dehydrated schoepite; however, the schoepite– rutherfordine equilibrium indicates that p_{CO_2} must be $> 10^{-1.9}$ atm before schoepite becomes unstable with respect to rutherfordine. Schoepite is thus expected to be the U-solubility-controlling phase in waters exposed to atmospheric conditions. Rutherfordine would be expected to replace schoepite in environments where the p_{CO_2} pressure is higher, possibly in a repository environment or in saturated soils. Replacement of schoepite by rutherfordine has been observed at the Shinkolobwe U-deposit (Finch and Ewing, 1992). The structure of rutherfordine was elucidated by Finch *et al.* (1999b) and can be represented by an anion topology that consists of edge-sharing hexagons that share corners, creating pairs of edge-sharing triangles. The rutherfordine sheet is obtained by populating all the hexagons in the anion topology with uranyl ions and one half of the triangles are populated with CO₃ groups. The sheets are held together via van der Waals forces. An identical sheet structure occurs in synthetic (UO₂)(SeO₃).

Burns and Finch (1999) reported the structure of a mixed uranium valence mineral, wyartite that contains U(v) and U(vI). The structure of wyartite contains three symmetrically distinct U positions. The U1 and U2 cations are each strongly bonded to two O atoms with U–O bond lengths of ~1.8 Å, consistent with a linear uranyl ion, whereas the U3 site has seven anions at the corners of a pentagonal bipyramid, with U–O bond lengths of 2.07 and 2.09 Å. A bond valence analysis showed that the U3 site is coordinated by six O atoms and one H₂O group. Two of the O atoms of the bipyramid are shared with a CO₃ group and the sum of bond valences incident at the U3 site is 5.07, in agreement with the assignment of U(v) in this site. Urancalcarite is structurally similar to wyartite and commonly associated with wyartite in nature. Finch and Murakami (1999) suggest that wyartite may oxidize to uranocalcarite. Schindler and coworkers (Schindler and Hawthorne, 2004; Schindler *et al.*, 2004) proposed the formation of the mixed U(v)–U(vI) mineral, wyartite II, on surface of calcite during interaction of acidic and basic uranyl-bearing solutions with calcite.

The structure of fontanite, $\{Ca[(UO_2)_3(CO_3)_2O_2](H_2O)_6, has been refined by Hughes and Burns (2003) as a monoclinic phase that consists of two symmetrically distinct Ur<math>\varphi_5$ units, one Ur φ_6 unit, and two CO₃ triangles. It is observed in the weathered zone of the Rabejac uranium deposit in Lodève, Hérault, France, where it is associated with billietite and uranophane. Both fontanite and roubaultite possess anion topologies similar to phosphuranylite $\{KCa(H_3O)_3(UO_2) | (UO_2)_3(PO_4)_2O_2]_2(H_2O)_8\}$.

Several uranyl carbonates that contain lanthanides have been described. Bijvoetite is found in association with uraninite, sklodowskite, and uranophane in the oxidized zone at the Shinkolobwe mine (Li *et al.*, 2000). The structure of bijvoetite is extremely complex and contains 16 unique carbonate groups, 39 symmetrically distinct H₂O groups, and 8 unique M^{3+} sites that are occupied by variable amounts of yttrium, dysprosium, and other lanthanides. Astrocyanite {Cu₂(Ce,Nd,La)₂UO₂(CO₃)₅(OH)₂ · 1.5H₂O}, is another rare earth-bearing uranyl carbonate that is observed as an oxidation product of uraninite. These complex rare earth uranyl carbonates may play an important role in the long-term behavior of released transuranic elements following corrosion of nuclear materials in a geologic repository.

The occurrence of trace amounts of uranyl ions in natural calcite has posed a long-standing problem in crystal chemistry because of speculation that the size and shape of the uranyl ion may preclude its incorporation in a stable lattice position in calcite. The incorporation of uranium in calcite and aragonite provides the basis for U-series age-dating which are commonly adopted for marine and terrestrial carbonates. Uranium is enriched in aragonite relative to calcite owing to the nature of the coordination environment in U-bearing aragonite. Reeder et al. (2000) have demonstrated using EXAFS that the dominant aqueous species $UO_2(CO_3)_3^{4-}$ is retained by the uranyl in aragonite, essentially intact. In contrast, a different equatorial coordination occurs in calcite, characterized by fewer nearest oxygens at a closer distance, reflecting that the CO₃ groups are monodentate. The uranyl ion has a more stable and well-defined local environment when co-precipitated with aragonite; however, Reeder et al. (2000) argue that as an agonite is metastable with respect to calcite, retention of $U(v_i)$ by calcite is likely to be temporary. In contrast, Kelly et al. (2003) examined a 13 700-year-old U-rich calcite from a speleothem in northernmost Italy. X-ray absorption spectroscopy data indicated substitution of U(vi) for a Ca²⁺ and two adjacent CO_3^{2-} ions in calcite. This data implied that uranyl has a stable lattice position in natural calcite and suggested that uranium may become incorporated in calcite over long time scales.

Sturchio *et al.* (1998) reported the occurrence of U^{4+} in calcite based on XANES core spectroscopic analysis and concluded that this explained the anomalously high concentrations of uranium observed in calcite in reducing environments. Substitution of Ca²⁺ by Na⁺ was suggested as a possible mechanism to charge balance the structure. The calculated U–O distances reported by Sturchio *et al.* (1998) were (2.21 ± 0.02) Å and (2.78 ± 0.03) Å for U⁴⁺ in calcite, whereas Reeder *et al.* (2001) estimated U–O_{eq} to be 2.33 Å and U–O_{ax} as 1.80 Å. Interestingly, Sturchio *et al.* (1998) showed a good match of their measured U–O bond lengths with a natural brannerite, where U–O bond lengths were reported as 2.28 and 2.82 Å. However, natural brannerite minerals have recently been shown to be U(v) phases (Finnie *et al.*, 2003; Colella *et al.*, 2005).

(h) Uranyl sulfates

Uranyl sulfates are important in systems where sulfides (e.g. pyrite) are being oxidized. Initial oxidation causes an increase in acidity of the system; however, the acidity may be buffered by the dissolution of carbonate in the surrounding rock, leading to the formation of gypsum. Uranyl sulfates usually occur where uranyl carbonates are absent (and vice versa), owing to the different pH conditions where these minerals will dominate. Uranyl sulfate minerals typically occur as microcrystalline crusts, finely intergrown with other uranyl sulfates and/or monocarbonates. They are common at uranium mines where they form during evaporation of acid sulfate-rich mine drainage waters.

Burns (2001a) and Burns *et al.* (2003) have performed structural refinements on a number of monoclinic zippeite-group U(vi) phases, including zippeite

Uranium

 $\{K_3(H_2O)_3[(UO_2)_4(SO_4)_2O_3(OH)]\},\$ sodium-zippeite $\{Na_{5}(H_{2}O)_{12}[(UO_{2})_{8}]$ $(SO_4)_4O_5(OH)_3$, Mg-zippeite $\{Mg(H_2O)_3, 5[(UO_2)_2(SO_4)O_2]\}$, Zn-zippeite $\{Zn(H_2O)_{3,5}[(UO_2)_2(SO_4)O_2]\}$, and Co-zippeite $\{Co(H_2O)_{3,5}[(UO_2)_2(SO_4)O_2]\}$. Each structure contains the zippeite-type layers that consist of chains of edgesharing $Ur\phi_5$ units that are cross-linked by vertex sharing with sulfate tetrahedra. Marecottite, $\{Mg_3(H_2O)_{18}[(UO_2)_4O_3(OH)(SO_4)_2]_2(H_2O)_{10}\}$, is based on uranyl layers composed of chains of edge-sharing $Ur\phi_5$ biyramids that are linked by vertex-sharing sulfate tetrahedra, identical to zippeite (Brugger et al., 2003). Marecottite and zippeite can co-exist as has been observed in samples from the Jáchymov mine in the Czech Republic. Uranopilite is the only known uranyl sulfate mineral to form chains. The structure consists of clusters of six distinct $Ur\phi_5$ bipyramids that are linked together into a chain by sulfate tetrahedra bonded to two oxygens from each cluster. Adjacent chains are only hydrogen-bonded (Burns, 2001a).

(i) Uranyl silicates

Because of the ubiquity of dissolved silica in most groundwaters, uranyl silicates are the most abundant U(v1) minerals. The uranyl silicates are divided into three groups based on their U:Si ratios (Stohl and Smith, 1981). Accordingly, the structural trends in the uranyl silicates are also dependent on the U:Si ratio (Stohl and Smith, 1981; Finch and Murakami, 1999; Burns, 2001b). In phases with the U:Si ratio of 2:1 and 1:1, no polymerization of the SiO₄ tetrahedra occurs, whereas phases with 1:3 ratios contain chains of vertex-sharing silica tetrahedra. As the U:Si ratio approaches 1:4, the structures contain sheets of SiO₄ tetrahedra. In soddyite, with a ratio of 2:1, each silica tetrahedron shares two of its edges with other uranyl polyhedra, but in structures with the ratio 1:1, only one edge of each silica tetrahedron is shared with a second uranyl polyhedron and each silica tetrahedron is linked to other uranyl polyhedra by vertex sharing.

Uranophane is one of the most common uranyl minerals, and its ubiquity suggests that the uranyl silicates are important phases controlling uranium concentrations in groundwater (Finch and Ewing, 1992). α -Uranophane and β -uranophane have distinctly different crystallographic data and stabilities. Differences in stability were amply illustrated in the study by Cesbron *et al.* (1993) where they failed to synthesize β -uranophane whereas α -uranophane was produced. Both calcium uranyl silicates are common in most oxidized uranium deposits.

The 1:3 silicates (weeksite and haiweeite) are only known from Si-rich environments such as tuffaceous rocks but are commonly observed during the laboratory weathering of borosilicate waste glasses (Ebert *et al.*, 1991; Feng *et al.*, 1994). The structure of weeksite, originally described by Outebridge *et al.* (1960), has been refined by Jackson and Burns (2001). Haiweeite, named for the Haiwee reservoir, California, USA, has been identified at the Nopal I deposit in Peña Blanca, Mexico, where it is associated with uranophane. The structure of weeksite consists of chains of edge-sharing Ur ϕ_5 pentagonal bipyramids that share edges with SiO₄ tetrahedra. The chains are linked through disordered SiO_4 tetrahedra to form complex sheets, which in turn form a framework through linkage with SiO_4 tetrahedra (Burns, 1999b).

The only known thorium uranyl silicate mineral, coutinhoite, has been described by Atencio *et al.* (2004) as being isostructural with weeksite. The open channels created by the silicate framework structure are thought to permit the incorporation of Th⁴⁺. Oursinite, { $(Co_{0.86}Mg_{0.10}Ni_{0.04}) \cdot O_2 \cdot UO_2 \cdot 2SiO_2 \cdot 6H_2O$ }, was first reported by Deliens and Piret (1983b) from Shinklolobwe. The phase formed from the oxidation of Co- and Ni-bearing sulfides and demonstrates the ability for U(v1) phases to incorporate a range of elements. Lepersonnite, { $CaO(Gd,Dy)_2O_3 \cdot 24UO_3 \cdot 8CO_2 \cdot 4SiO_2 \cdot 60H_2O$ }, is a pale yellow uranyl silicate from the Shinkolobwe mine that was first described by Deliens and Piret (1982). The reported compositions of oursinite, lepersonnite, and coutinhoite have immediate implications for radioactive waste disposal for the possible retention of radionuclides, including plutonium, in the environment.

Soddyite is the only known mineral with a U:Si ratio of 2:1; it is also the most common of the uranyl minerals that have structures based on frameworks of polyhedra of higher valence. The structure of soddyite consists of $Ur\phi_5$ units that share equatorial edges to form chains. The chains are cross-linked by sharing edges with SiO₄ tetrahedra in such a way that each tetrahedron shares two of its edges with adjacent chains (Burns, 1999b). Based on observations at the Nopal I site, Pearcy et al. (1994) suggested that the precipitation of soddyite may be kinetically more favorable than the formation of other U^{6+} silicates. Soddyite may form from uranophane exposed to dilute metoric waters that are low in carbonate and with a pH below 7. Uranosilite, $\{(Mg,Ca)_4\}$ $(UO_2)_4(Si_2O_5)_5_5(OH)_5 \cdot 13H_2O_5$, has only been reported in nature at a site in Menzenschwand, Germany (Walenta, 1983). Burns et al. (2000) reported the occurrence of a new U(vi) silicate from the corrosion of a borosilicate glass with formula { $KNa_3(UO_2)_2(Si_4O_{10})_2(H_2O)_4$ }, with a U:Si ratio of 1:4. This phase was demonstrated to be structurally distinct from the phase synthesized by Plesko et al. (1992). Burns and co-authors suggested that this novel U(vi) silicate may incorporate Np(v).

(j) Uranyl phosphates and arsenates

Uranyl phosphates and arsenates constitute about one-third of the ~200 described uranium minerals (see Table 5.3); yet only a fraction of these have well-defined structures. In groundwaters where $\log\{[PO_4^{3-}]_T/[CO_3^{2-}]_T\} > -3.5$, uranyl phosphate complexes dominate over uranyl carbonate complexes (Sandino and Bruno, 1992). Finch and Ewing (1992) suggested that the occurrence of uranyl phosphates in the most weathered zones of the Koongarra U-deposit indicated that higher oxidation potentials may be necessary for uranyl phosphate precipitation, as uranyl silicates were observed at depth. However, saléeite (Mg(UO₂)₂(PO₄)₂ · 10H₂O) was observed on the surface of apatite where the groundwater was undersaturated with respect to saléeite, indicating that the mineralization occurred by local saturation (Murakami *et al.*, 1997).

Laboratory studies have demonstrated that surface mineralization of saléeite on fluoro-apatite where localized release of Ca and P facilitates autunite formation and U^{6+} uptake (Ohnuki *et al.*, 2004).

Uranyl arsenates are often structurally analogous to the corresponding uranyl phosphates; e.g. the isostructural mineral species abernathyite, {K[(UO₂) (AsO₄)](H₂O)₃}, and meta-ankoleite, {K[(UO₂)(PO₄)](H₂O)₃}. Many of the natural uranyl phosphates and arsenates may exhibit complete solid solution formation between end-members. However, in hügelite, {Pb₂[(UO₂)₃ O₂(AsO₄)₂](H₂O)₅}, the presence of arsenic makes the unit cell four times larger than that reported for dumontite, {Pb₂[(UO₂)₃(PO₄)₂(OH)₄](H₂O)₅} (Locock and Burns, 2003b). Both structures possess the phospuranylite anion topology. In hügelite, the interlayer contains four symmetrically distinct Pb²⁺ cations. Unlike the lead uranyl oxyhydroxides, hügelite contains only Urφ₅ and Urφ₆ polyhedra; yet, it possesses a high U:Pb ratio.

Uranyl arsenates and phosphates may be divided into groups depending on the U:P or U:As ratio. However, a structural classification is more encompassing. The uranium phosphates and arsenates can be separated into four groups: (i) autunite structure; (ii) 3:2 phosphuranylite structure; (iii) uranophane structure; and (iv) chain structures.

(i) Autunite structures

The most important uranyl phosphates in terms of natural abundance are the autunites and meta-autunite groups. The autunite group of minerals is tetragonal uranyl arsenates and phosphates. The group possesses the general formula $M(UO_2)_2(XO_4)_2 \cdot 8-12H_2O$ where M may be Ba, Ca, Cu, Fe²⁺, Mg, Mn²⁺ or $\frac{1}{2}$ (HAl) and X is As or P. Takano (1961) obtained unit cell parameters for an autunite specimen from Ningyo Pass, Japan (a = 6.989 Å and c = 20.63 Å). These were virtually identical to those obtained by Locock and Burns (2003a) on a synthetic autunite. The Pb uranyl oxide hydrate, curite is commonly associated with uranium phosphates such as autunite, torbernite, and parsonsite (Vochten and Deliens, 1980). Finch and Ewing (1992) suggested that the (010) face of curite consists of \equiv (UO₂) – OH₂⁺ surface species that may provide a reactive pathway for attachment of $(HPO_4)^{2-}$ groups, forming $\equiv (UO_2)^{-1}$ OPO_3 -H₃O⁰. This species, once deprotonated, would have the equivalent stoichiometry of chernikovite. Heinrichite {Ba[(UO₂)(AsO₄)]₂(H₂O)₁₀} was originally assumed by Gross et al. (1958) to be tetragonal, despite the observation of biaxial optical properties. Locock et al. (2005b) have refined the structures of several of the barium-bearing phases that possess the autunite sheet structure, including heinrichite and meta-uranocircite $\{Ba[(UO_2)(PO_4)]_2(H_2O)_7\}$ type I and II. There is only the loss of one H₂O group and a slight decrease in the interlayer spacing, from $d_{020} = 8.82$ Å to $d_{020} = 8.43$ Å from going from meat-uranocircite I to II; however, there is a significant re-arrangement in the Ba atomic positions. Table 5.3 lists new refinements from Locock *et al.* (2005b) for these autunite structures; however, because of the difficulties in obtaining suitable natural specimens, some are based synthetic phases and predictions. These have been listed owing to the apparent inconsistencies in earlier published data. Locock *et al.* (2005c) have published a refinement of uranospathite $\{Al_{1-x} \Box_x[(UO_2)(PO_4)]_2(H_2O)_{20+3x} F_{1-3x}\}$ with 0 < x < 0.33 and confirmed the presence of fluorine, the absence of H_3O^+ , and a higher Al content in the structure; the empty square in the formula indicates a vacancy. Locock *et al.* (2005c) have described uranospathite as the "Dogwood sandwich" of the autunite group with an interlayer spacing, d_{200} of 15.01Å, possessing 21 H₂O groups per formula unit (*pfu*). The discovery that uranospathite and other aluminum uranyl phosphates possess a number of different hydration states has called into question the traditional division of these minerals into autunite and meta-autunite sub-groups based on the 10-12 H₂O *pfu* and 6-8 H₂O *pfu*, respectively.

(ii) Phosphuranylite structures

The phosphuranylite group consists of mainly orthorhombic phases with structure sheets of the composition $[(UO_2)_3(O,OH)_2(PO_4)_2]$. Phosphuranylite is remarkable because it contains all three types of Ur polyhedra. The Ur ϕ_5 and Ur ϕ_6 occur in the uranyl sheet and the Ur ϕ_4 occur in the interlayer (Burns, 1999a). It is one of the few minerals with uranium in an interlayer position. Torbernite and meta-torbernite are hydrous copper uranium phosphates, the only difference between the two being the number of water molecules present; the length of the *c*-axis depends on the water content. The structure of monoclinic bergenite, the barium phosphuranylite phase {Ca₂Ba₄[(UO₂)₃O₂(PO₄)₂]₃ (H₂O)₁₆}, has been refined by Locock and Burns (2003c).

(iii) Uranophane structures

The uranophane structure type occurs in only a few uranium phosphates and arsenates. Ulrichtite, Cu[Ca(H₂O)₂(UO₂)(PO₄)₂](H₂O)₂, and the mixed valence arsenite–arsenate uranyl mineral, Séelite, {Mg(UO₂)(AsO₃)_{0.7}(AsO₄)_{0.3} · 7H₂O}. The name ulrichte was once used as a term for pitchblende; however, the structure of this Ca–Cu²⁺ mineral has now been refined by Kolitsch and Giester (2001).²⁰ The structure consists of elongated CuO₆ octahedra that are corner linked by two PO₄ octahedra, edge- and corner-sharing Ur ϕ_5 , CaO₈, and PO₄ polyhedra. These form heteropolyhedral sheets parallel to (001) that are linked by the elongated CuO₆ octahedra.

(iv) Chain structures

Chain structures occur in walpurgite, orthowalpurgite, phosphowalpurgite, hallimondite, and parsonsite. Burns (2000) solved the structure of parsonsite

²⁰ Problems with the ulrichite structure as described by Birch *et al.* (1988) were recognized by Burns (1999a).

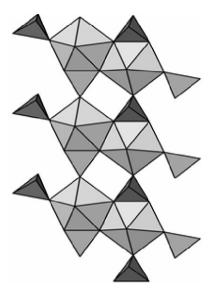


Fig. 5.3 Parsonsite, the chain uranyl phosphate phase (adapted from Locock and Burns, 2003).

and found that it was composed of uranyl phosphate chains rather than sheets as observed in the autunite and phosphuranylite minerals. The structure consists of $Ur\phi_5$ polyhedra edge-sharing dimers that are cross-linked with two distinct phosphate tetrahedra by edge- and vertex- sharing. Two symmetrically distinct Pb²⁺ cations link the uranyl phosphate chains (see Fig. 5.3).

One of the Pb positions, Pb(1) is coordinated by 9 oxygen atoms, with Pb–O bond lengths ranging from 2.35 to 3.16 Å. Pb(2) is coordinated by 6 oxygens with a distinctly one-sided polyhedral geometry owing to the presence of a lone pair of electrons on the Pb cation. The Pb(2)–O bond lengths range from 2.28 to 3.15 Å. Common to other uranium phases, the lone pair distortion may be responsible for the formation of chains rather than sheets.

Based on structural refinements and infrared spectroscopy, Locock *et al.* (2005a) have shown that parsonsite does not contain any structural water. In most uranyl phosphates and arsenates, water occurs as a hydrate H_2O , either coordinating interlayer cations, or occurring as interstitial H_2O groups. Although Locock *et al.* (2005a) detected water in hallimondite, this was determined not to be critical to structural integrity.

(v) Synthetic uranyl phosphates and arsenates

Synthetic varieties have also revealed structural differences between phosphate and arsenate uranyl phases that contain the large alkali cations cesium and rubidium. These phosphate and arsenate phases are not isostructural. For example, cesium uranyl arsenates are not isostructural with cesium uranyl phosphates, but show a homeotypic framework with identical coordination geometries and polyhedral connectivity. The presence of arsenic expands the framework relative to phosphorus and so the cesium uranyl arsenate has a unit-cell volume $\sim 7\%$ greater than the corresponding phosphate.

(vi) Uranium(vi) phosphates in the environment

Because of their low solubilities, phosphate and arsenate minerals are of considerable environmental importance for understanding the mobility of uranium in natural systems and they may control the concentration of uranium in many groundwaters. In alkaline environments, dewindite {Pb $(UO_2)_3(PO_4)_2(OH)_2 \cdot 3H_2O$ } is stable at low lead concentrations; whereas dumontite is the stable phase in Pb-rich environments. In acid environments, parsonsite is prevalent at high lead levels and przhevalskite {Pb₂(UO₂)₃(PO₄)₂(OH)₄ · 3H₂O} occurs under low lead concentrations (Nriagu, 1984). Jerden and Sinha (2003) examined the long-term sequestration of uranium by U(v1) phosphate mineral precipitation at the Coles Hill uranium deposit in Virginia, USA where uranium is released by the oxidation and chemical weathering of an apatite-rich, coffinite-uraninite orebody. Meta-autunite was observed by Buck *et al.* (1996) and Morris *et al.* (1996) in contaminated soils from a former uranium processing plant at Fernald, Ohio, USA.

Significant uraniferous phosphorite deposits occur in Tertiary sediments in Florida, Georgia, and North and South Carolina and in the Hahotoé-Kpogamé U-deposits in Togo, West Africa (Gnandi and Tobschall, 2003). The Florida Phosphorite Uranium Province has yielded large quantities of uranium as a by-product of the production of phosphoric acid fertilizer (Finch, 1996). The discovery that bacteria can reduce U(v1), which appears to precipitate as uraninite, has led to the concept of *in situ* bioremediation of U-contaminated groundwater; however, another possible microbial process for uranium immobilization is the precipitation of U-phosphates. Macaskie *et al.* (2000) have demonstrated that *Citrobacter* sp. will bioprecipitate uranyl phosphate with exocellularly produced phosphatase enzyme. In a similar study by Basnakova *et al.* (1998) a nickel uranyl phosphate was observed in experiments with *Citrobacter* sp.

(k) Uranyl vanadates

Uranyl vanadates comprise some of the most insoluble uranyl minerals, forming whenever dissolved uranium comes in contact with dissolved vanadate anions. The K-bearing uranyl vanadate, carnotite, is possibly the most important source of secondary (U^{6+}) uranium ore minerals, providing ~90% of the uranium production from secondary deposits. It is a lemon-yellow mineral with an earthy luster, a yellow streak, and a specific gravity of about 4. It occurs most commonly in soft, powdery aggregates of finely crystalline material or in thin films or stains on rocks or other minerals. The most noted occurrences of carnotite are in the Colorado Plateau (Zhao and Ewing, 2000), on the western edge of the Black Hills, South Dakota, USA, and in the Ferghana basin in Kyrgyzstan. It occurs in sandstones in flat-lying, irregular, partially bedded ore bodies. If present in sufficient quantity, carnotite will color the rock bright yellow; but in poorer deposits, particularly below 0.20 percent U_3O_8 , it may be difficult to distinguish the uranium mineral from the sandstone itself.

Using solid state reactions, Dion *et al.* (2000) synthesized two new alkali uranyl vanadates, $M_6(UO_2)_5(VO_4)_2O_5$ with M = Na, K, by and determined their structures from single-crystal XRD. Both structures consisted of $[(UO_2)_5(VO_4)_2O_5]^{6-}$ corrugated layers parallel to the (100) plane. The layers contained VO₄ tetrahedra, Ur ϕ_5 pentagonal bipyramids, and distorted Ur ϕ_4 octahedra. The Ur ϕ_5 units were linked by sharing opposite equatorial edges to form zigzag infinite chains parallel to the *c*-axis. These chains were linked together on one side by VO₄ tetrahedra and on other side by Ur ϕ_4 and Ur ϕ_5 corner-sharing units.

(l) Uranyl selenites and tellurites

In nature, uranyl selenite minerals form where Se-bearing sulfides are undergoing oxidative dissolution. Selenium occurs as Se(IV), in the selenite anion, SeO₃²⁻, however, Finch and Murakami (1999) suggested that Se(v1) minerals may be expected under sufficiently oxidizing conditions. Natural uranyl selenites and tellurites include the minerals derriksite, demesmaekerite, guilleminite, larisaite {Na(H₃O)(UO₂)₃(SeO₃)₂O₂·4H₂O} (Chukanov *et al.*, 2004), and marthozite, $\{Cu[(UO_2)_3(SeO_3)_2O_2](H_2O)_8\}$. The three known uranyl tellurites are cliffordite $\{UO_2(Te_3O_7)\}$, moctezumite $\{PbUO_2(TeO_3)_2\}$, and schmitterite $\{UO_2(TeO_3)\}$. The selenites and tellurites are based upon infinite chains of polymerized polyhedra of higher valence. The chain structures observed with moctezumite and derriksite contains $Ur\phi_5$ and $Ur\phi_4$ bipyramids as well as Te⁴⁺O₃ and Se⁴⁺O₃ triangles. They are strongly distorted owing to the presence of a lone pair of electrons on the cation. The crystal structure of marthozite has been refined by Cooper and Hawthorne (2001). There are two unique selenium sites, each occupied by Se⁴⁺ and coordinated by three O atoms, forming a triangular pyramid with Se at the apex, indicative of the presence of a stereoactive lone pair. The Se–O bond length is ~ 1.70 Å. The structure possesses one Cu site coordinated by 4 H₂O groups and two O atoms. The structural unit is a sheet of composition $[(UO_2)_3(SeO_3)_2O_2]$, which is topologically identical to the structural unit in guilleminite { $Ba[(UO_2)_3(SeO_3)_2O_2](H_2O)_3$ }. Adjacent sheets are linked through interstitial Cu^{2+} cations via Cu^{2+} O bonds and via H-bonds that involve both (H_2O) groups bonded to Cu^{2+} and interstitial (H_2O) groups.

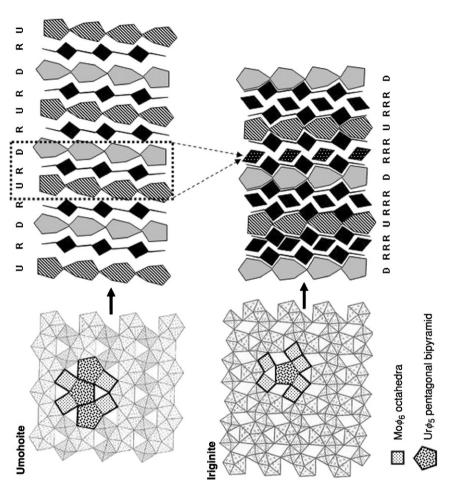
A number of uranyl selenites containing alkaline metals (Almond *et al.*, 2002), as well as Ag and Pb (Almond and Albrecht-Schmitt, 2002) have been prepared. The structures consist of $[(UO_2)(SeO_3)_2]^{2-}$ sheets constructed from $Ur\phi_5$ units that are linked by SeO_3^{2-} anions, similar to the natural minerals. Synthetic $Sr[(UO_2)_3(SeO_3)_2O_2] \cdot 4H_2O$ prepared in supercritical water was

found to possess the same anion topology as is found in guilleminite and marthozite; however, this phase could not be prepared under ambient or hydrothermal conditions (Almond and Albrecht-Schmitt, 2004).

(m) Uranyl molybdates

Uranyl molybdates are common minerals formed by weathering of uraninite and Mo-bearing minerals (Finch and Murakami, 1999). Umohoite {[(UO₂) (MoO₂)](H₂O)₄}, is commonly partially replaced by iriginite {[(UO₂) (MoO₃OH)₂(H₂O)](H₂O)}, which also consists of polyhedra sheets. Iriginite, however, has a distinctive anion-topology arrangement of chains of pentagons and squares that share edges, and zigzag chains of edge sharing squares and triangles (Krivovichev and Burns, 2000a). In the structure of iriginite, each pentagon of the anion topology is populated by an Ur ϕ_5 polyhedron, two-thirds of the squares are populated with Mo⁶⁺O₆ octahedra that occur as edge-sharing dimers; the triangles, as well as one-third of the squares, are empty. There have been reports of substantial variability of the *c* dimension of umohoite possibly due to variation of the H₂O content or polytypism that may account for the observed variation in unit-cell parameters (Krivovichev and Burns, 2000b).

The sheets of uranyl and molybdate polyhedra in iriginite and umohoite have features in common. The umohoite to iriginite transformation during alteration of U-Mo deposits, corresponding to a change of the U:Mo ratio from 1:1 to 1:2, involves a change of anion topology to one with a smaller number of edges shared between coordination polyhedra. The uranophane anion-topology is the basis of the umohoite sheet. Construction of the anion topology requires the U and D arrowhead chains as well as the R chain, with the chain-stacking sequence URDRURDR... The iriginite anion-topology contains the same chains as the umohoite (uranophane) anion-topology, but the chain-stacking sequence is DRRRURRRDRRRURRR... The ratio of arrowhead (U and D) chains to R chains in the umohoite and iriginite anion topologies is 1:1 and 1:3, respectively. In the umohoite sheet, all rhombs of the R chains are populated with Mo^{6+} cations, whereas in the iriginite sheet, only two-thirds of the rhombs contain Mo^{6+} , with the remaining third empty. The result is U:Mo ratios of 1:1 and 1:2 in the umohoite and iriginite sheets, respectively. The iriginite aniontopology may be derived from that of umohoite by expansion of the umohoite anion-topology along a vector within the sheet that is perpendicular to the arrowhead chain, together with the insertion of two additional **R** chains between adjacent arrowhead chains. This transformation mechanism requires addition of Mo^{6+} to populate the rhombs of the **R** chains. Another mechanism for obtaining the iriginite anion-topology from that of umohoite is the replacement of every second URD sequence in the umohoite anion-topology with an **R** chain. This mechanism requires the removal of the U^{6+} that populated the **D** and U arrowhead chains. Krivovichev and Burns (2000a,b) have suggested that this may appear to be the most likely mechanism of the umohoite-to-iriginite transformation (see Fig. 5.4).



The iriginite structure can be obtained from umoholite through the replacement of every second URD sequence in the ummoholite anion topology with an R chain. This mechanism requires removal of the U^{6+} that occupied the D and U arrowhead chains. Fig. 5.4 Diagram showing a possible mechanism for the umohoite to iriginite transformation (adapted from Krivovichev and Burns, 2000a,b).

Mourite $\{U^{4+}Mo^{6+}{}_5O_{12}(OH)_{10}\}$, is a rare U^{4+} mineral containing molybdenum that is observed in oxidized zones in association with umohoite occurring as dark violet crusts and scaly aggregates in the Kyzylsai uranium deposit in Kazakhstan associated with umohoite. Krivovichev and Burns (2002a–c, 2003a) have described several synthetic uranyl molybdates, including Rb, Cs, Ag, and Tl species, respectively.

(n) Uranyl tungstates

Only one natural uranium tungstate is known, uranotungstite { (Fe^{2+},Ba,Pb) $(UO_2)_2WO_4(OH)_4(H_2O)_{12}$ }; however, there are a wealth of synthetic U(IV) and U(VI) tungstates that have been reported in the literature. The phase UO₂WO₄ is isostructural with UO₂MoO₄, suggesting that the W⁶⁺ cations are tetrahedrally coordinated by O atoms. Given the structural similarities of Mo(VI) and W(VI), it might be expected that a variety of U(VI)–W(VI) phases should form. The phases UO₂W₃O₁₀ and Na₂UO₂W₂O₈, has been described but their structures are unknown. U(IV) tungsten bronzes have received considerable attention. The structures consist of ReO₃-type slabs of corner-sharing W⁶⁺O₆ octahedra. A number of lithium uranyl tungstates ion conductors, such as Li₂(UO₂)(WO₄)₂ and Li₂(UO₂)₄(WO₄)₄O, have been prepared by high-temperature solid state reactions (Obbade *et al.*, 2004).

(o) Uranium association with clay minerals and zeolites

Chisholm-Brause et al. (2001) have identified four distinct uranyl complexes on montmorillonite that co-exist under certain conditions. Inner sphere and exchange-site complexes persist over a range of solution conditions. The uranyl ion sorbs onto montmorillonite at low pH via ion exchange, leaving the innersphere uranyl aquo-ion structure intact (Dent et al., 1992; Sylwester et al., 2000). At near neutral pH and in the presence of a competing cation, inner-sphere complexation with the surface predominates. Adsorption of the uranyl onto silica and γ -alumina surfaces appears to occur *via* an inner-sphere, bidentate complexation with the surface, with the formation of polynuclear surface complexes occurring at near-neutral pH (Sylwester et al., 2000). Pabalan et al. (1993) have performed laboratory tests on the sorptive properties of zeolitic materials for uranium; the sorption is strongly dependent on pH. At near neutral pH U(vi) was strongly sorbed but under conditions where carbonate- and ternary hydroxyl-carbonate-complexes are present the sorption decreased substantially. Della Ventura et al. (2002) have discovered a new lanthanide borosilicate minerals of the hellandite group where uranium appears to be incorporated into a borosilicate cage structure. The phase, called ciprianiite {Ca4[(Th,U)(REE)] $Al_2(Si_4B_4O_{22})(OH,F)_2]$, formed with a syenitic ejectum²¹ collected close at

²¹ Literally, the violent volcanic explosion of mainly alkali feldspar (syenite) intrusive rock.

Uranium

Tre Croci within a pyroclastic formation belonging to the Vico volcanic complex (Latium, Italy). Uvarova *et al.* (2004) reported another U^{4+} bearing silicate, arapovite {U(Ca,Na)₂(K_{1-x} \Box_x)Si₈O₂₀} from the Dara-i-Pioz moraine, Tien-Shan Mountains, Tajikistan.

The thorium and uranium uptake from their aqueous solutions by pristine and NaCl-pretreated zeolite-bearing volcanoclastic rock samples from Metaxades (Thrace, Greece) has been studied using a batch-type method (Misaelides et al., 1995). The concentration of the solutions varied between 50 mg L^{-1} and 20 g L^{-1} . The NaCl pretreatment of the materials improved the thorium, but not the uranium, uptake. The absolute thorium uptake by the pretreated material, determined using neutron activation and X-ray fluorescence techniques, reached 12.41 mg g^{-1} , whereas the uranium uptake by the raw material was 8.70 mg g⁻¹. The distribution coefficients (K_d) indicated that the relative thorium and uranium uptake is higher for initial concentrations below 250 mg L^{-1} . The zeolitic materials were very stable despite the initial low pH of the solutions used; however, the pH increased significantly with time due to the simultaneous hydrogen-ion uptake. The thorium and uranium uptake is a complex function of the aqueous chemistry of the elements, the nature of the constituent minerals, and the properties of the zeolitic rock specimens. The various metal species are bound through different sorption processes such as ion-exchange, adsorption, and surface precipitation. Microporous minerals (zeolites, phyllosilicates) are mainly responsible for the large sorption capacity of the rock samples studied.

5.4 ORE PROCESSING AND SEPARATION

Because of the complexity of many uranium ores and the usual low concentrations of uranium present, the economic recovery of uranium often poses a difficult problem for the chemist. Physical concentration methods (flotation, gravitational, electromagnetic, etc.) have met with only limited success for uranium. The chemical methods used for the recovery of uranium from ores thus have to be designed to treat large ore volumes economically. Because of this and because uranium is a very electropositive metal, most direct pyrochemical methods are not applicable and processes usually involve modern aqueous extractive metallurgy. In this section the more important aspects of the extractive metallurgy of uranium will be described with emphasis on the chemical principles involved.

Uranium ores vary in chemical complexity from the relatively simple pitchblendes, which are accompanied by perhaps 10 other minerals, to exceedingly complex and refractory uranium-bearing titanites, niobates, and tantalates containing rare earths and many other metals. Included are uranium minerals accompanied by major admixtures of ill-defined organic compounds. Some pitchblende ores may have as many as 40 elements present from which uranium must be separated. Many uranium deposits are variable in composition, resulting in an almost daily variation in the composition of the starting materials. Such variations are minimized by stockpiling methods. Nevertheless there have been many *ad hoc* procedures elaborated to meet special chemical situations. Most such highly specialized methods will have little interest for this discussion. The general features common to most procedures will, however, be pertinent. All methods that have been commonly used comprise the following steps: (1) pre-concentration of the ore; (2) a leaching operation to extract the uranium into an aqueous phase – this step frequently being preceded by roasting or calcination to improve the extraction; and (3) recovery of the uranium from the pregnant leach liquors by ion exchange or solvent extraction, or direct precipitation, and in the case of ion-exchange or solvent extraction products by a final precipitation. Special methods may be used for recovery of by-product uranium. The product of these operations is a high-grade concentrate, which is usually further purified at a site other than the uranium mill.

The extractive metallurgy of uranium has been discussed in detail in various books (Vance and Warner, 1951; Clegg and Foley, 1958; Harrington and Ruehle, 1959; Chervet, 1960; Bellamy and Hill, 1963; Gittus, 1963; Galkin and Sudarikov, 1966; Merritt, 1971) and in collections of papers (United Nations, 1955, 1958, 1964; IAEA, 1966, 1970). There is also a bibliography on feed materials (Young, 1955). The most comprehensive collection of data is the multi-volume supplement to the *Gmelin Handbook of Inorganic Chemistry* (Gmelin, 1975–1996), more particularly its volume (A3) on Technology and Uses (Gmelin, 1981a). Many other references can be found in these sources.

5.4.1 Pre-concentration

Most uranium ores contain only small amounts of uranium, and because leaching is a relatively expensive operation, much effort has been expended to reduce the magnitude of the leaching operation by pre-concentration of the ore. Physical concentration methods (gravitational, electrostatic, flotation) and various sorting methods have been either used or proposed for upgrading of uranium ores. Unfortunately such beneficiation methods have not achieved great success, only a few of the uranium ores processed being amenable to physical beneficiation processes. Only in a few cases can appreciable concentration of uranium be achieved without excessive loss to tailings.

Uranium minerals as well as other minerals, with which they are closely associated, are denser than many gangue materials and successful gravity separation methods are sometimes possible. Such gravity separations are complicated by the fact that uranium minerals tend to concentrate in the fines upon crushing or grinding of some ores. This property has been used to some advantage in that a certain degree of mechanical concentration can be achieved by a gentle grinding followed by screening. Electrostatic methods generally give low recoveries or low concentration factors. Magnetic separation methods have generally been used to remove gangue materials such as magnetite, ilmenite, garnet, etc. Flotation methods have received considerable laboratory attention although they do not appear to have been widely applied. Flotation of undesirable gangue materials such as sulfides has met with some success, but no flotation agents have been developed for uranium minerals that give concentration factors approaching those obtained in the processing of sulfide minerals. Flotation has met with some success in splitting carbonate-containing ores into a carbonate and a non-carbonate fraction so that the former fraction can be leached by the carbonate method and the other with sulfuric acid. Both manual and mechanical sorting methods have been applied to the upgrading of uranium ores. In this procedure individual lumps of ore are sorted either by hand or by mechanical devices usually on the basis of radiation readings for the individual lumps. Merritt (1971) reviewed various mechanical upgrading techniques in some detail.

5.4.2 Roasting or calcination

It is frequently desirable to subject ores to high-temperature calcination prior to leaching. Several functions can be performed by such roasting operations. An oxidizing roast can remove carbonaceous material and put the uranium in soluble form. It can oxidize sulfur compounds to avoid subsequent polythionate and sulfur poisoning of ion-exchange resins. It removes other reductants, which might consume oxidant during the leaching step. Reducing roasts can convert uranium to the reduced state and prevent dissolution of uranium during by-product recovery.

Roasting also improves the characteristics of many ores. Many of them contain clays (particularly of the montmorillonite class), which cause thixotropic slurries and create problems in leaching, settling, and filtering. Dehydration of these clays alters their physical properties and decreases these problems.

Roasting with sodium chloride is commonly used with vanadium-containing ores to convert the vanadium to a soluble form. Sodium vanadate is formed, which is believed to form soluble uranyl vanadates (Merritt, 1971). Salt roasting has also been used to convert silver to silver chloride for easier separation from soluble components.

5.4.3 Leaching or extraction from ores

The object of this procedure is to extract the uranium present in the ore into solution, usually aqueous, from which the recovery and purification of the uranium from accompanying metals can be carried out. The leaching operation is usually the first of the chemical manipulations to which the ore is subjected, and all present chemical processing methods for any type of ore involve digestion of the ore with either acid or alkaline reagents. The acid reagent may be generated *in situ* by bacterial or high-pressure oxidation of sulfur, sulfides and Fe(II) in the ore to sulfuric acid and ferric [Fe(III)] species. The choice of a reagent for a particular case will be determined primarily by the chemical nature of the uranium compounds present in the ore and the gangue materials that accompany them.

The extraction of uranium from the majority of the ores is generally more complete by acid leaching than with alternative leaching procedures and is therefore used in most mills. While other acids can be used, sulfuric acid is employed because of its lower price, except when hydrochloric acid is available as a by-product of salt roasting. As a general principle only uranium (vi) minerals are readily dissolved in sulfuric acid. For uranium minerals, such as uraninite, pitchblende, and others, containing uranium in lower oxidation states, oxidizing conditions must be provided to ensure complete extraction. Oxidizing conditions are provided by agents such as manganese dioxide, chlorate ion, ferric ion, chlorine, or molecular oxygen. Manganese dioxide and chlorate ion are most commonly used and iron must be present in solution as a catalyst in order for either of them to be effective.

Manganese dioxide to the extent of perhaps 5 kg per ton (but typically about one-half of this in U.S. practice) or up to 1.5 kg NaClO₃ per ton of ore are usually adequate for all but the very refractory ores. Free ferric-ion concentrations larger than 0.5 g L^{-1} generally give adequate dissolution rates. Sufficient iron is normally provided by the ores themselves and by the ore-grinding process. Typical dissolution reactions are

$$\begin{aligned} UO_2 + 2Fe^{3+} &\to UO_2^{2+} + 2Fe^{2+} \\ 2Fe^{2+} + MnO_2 + 4H^+ &\to 2Fe^{3+} + Mn^{2+} + 2H_2O \\ 6Fe^{2+} + ClO_3^- + 6H^+ &\to 6Fe^{3+} + Cl^- + 3H_2O \end{aligned}$$

To avoid excessive consumption of oxidant this is in general not added to the acidified ore until the reaction with free iron and sulfides is practically complete. Manganese can be recovered at later stages as manganese(II) hydroxide followed by ignition in air at 300°C to the dioxide. When only a small fraction of the uranium is in reduced form, agitation with air is often sufficient to maintain oxidation by ferric ion. Various other oxidants are effective, including chlorine, permanganate, bromine, etc., but cost or difficulty of handling (corrosiveness, etc.), have relegated their use to very special situations. Proper addition of oxidizing agent can be controlled by an empiric potentiometric measurement of the redox potential. If the potential between a platinum and a calomel electrode inserted into the digesting ore mixture is adequately controlled, the iron will be present principally as Fe³⁺ and suitable oxidizing conditions will have been imposed (Woody and George, 1955).

The most common form in which acid leaching is applied is in the form of aqueous leaching with agitation. The sulfuric acid concentration is adjusted so that it close to pH 1.5 at the end of the leaching period; the period of extraction

is generally 4–48 h, in U.S. practice typically 4–24 h. Elevated temperatures and higher acid concentrations increase the rate of extraction but are often uneconomic and result in higher reagent consumption, increased corrosion, and increased dissolution of non-uranium minerals. Counter-current leaching in several stages is sometimes used but is less common than single stage processes. Recycle circuits have also been devised to use the acid leachant more efficiently. A less common procedure is acid pugging, in which a small amount of dry, ground ore is mixed with a more concentrated acid to form a plastic mass, which is allowed to cure and then leached with water. Percolation leaching, in which solution percolates slowly through an ore bed, is well-suited to ores in which the uranium minerals occur as coatings on sand grains, particularly when the ore is of low grade. A variation of percolation leaching that has important application to low-grade ores is heap leaching, in which 5-10 m deep piles of ore of about 100 m length are leached by slow percolation of an acid solution that is collected in the pile drainage. In situ leaching is another method that has been applied to certain ore bodies with low permeability of the rock underlying the deposit and adequate porosity of the ore body itself. In this procedure, wells are drilled into the ore body and leachant is pumped into some of these while the enriched solutions are pumped from other wells.

Two acid leaching methods require no reagent addition in some ores containing sulfides or sulfur. These methods are pressure leaching, in which air is the oxidant at elevated temperatures (\sim 150°C) and pressures, and bacterial leaching, where air is also the oxidant but at temperatures near ambient. In both cases uranium dissolution is brought about by the oxidation of iron and sulfur compounds to Fe³⁺ and sulfuric acid. Typical reactions in pressure leaching are

$$\begin{split} & 4FeS_2+15O_2+2H_2O\rightarrow 2Fe_2(SO_4)_3+2H_2SO_4\\ & UO_2+Fe_2(SO_4)_3\rightarrow UO_2SO_4+2FeSO_4\\ & 4FeSO_4+2H_2SO_4+O_2\rightarrow 2Fe_2(SO_4)_3+2H_2O \end{split}$$

Similar overall reactions occur in bacterial leaching through the action of bacteria, such as *Thiobacillus ferrooxidans* and others, on ferrous ion, sulfur, and sulfides. Although there are several reported advantages of high-pressure leaching, such as improved extraction and shorter extraction times, particularly with refractory ores, there is also larger corrosion and higher maintenance costs and the method has received little actual use. Bacterial leaching appears to be particularly attractive as a low-cost recovery method for very low-grade ores when used with heap or *in situ* leaching.

While acid leaching is excellent for many ores, and is essential for primary refractory ores such as euxenite, davidite, and brannerite, it is subject to certain limitations. Most uranium minerals are soluble in dilute sulfuric acid with an oxidant present, but many ores contain other minerals such as calcite, dolomite, and magnesite, which consume sufficient amounts of acid to make acid leaching uneconomic. In such cases, carbonate solutions are used to extract uranium.

Carbonate leaching is usually carried out with sodium carbonate. The utility of carbonate solutions arises from the high stability of the uranyl(v1) tricarbonate ion, $UO_2(CO_3)_3^{4-}$, in aqueous solution at low hydroxide-ion concentration. Uranium(v1) is thus soluble in carbonate solution, unlike the vast majority of other metal ions, which form insoluble carbonates or hydroxides in these solutions. The sodium carbonate leaching is thus inherently more selective than the sulfuric acid procedure. In general, compounds of uranium(v1) are readily soluble in carbonate leach solutions although silicates dissolve, albeit with some difficulty. Minerals containing uranium in its lower oxidation states are insoluble in carbonate solutions, and oxidants are required. Under oxidizing conditions, simple uranium oxides and some other uranium(IV) minerals such as coffinite can be leached, particularly at elevated temperature.

In addition to the advantage of low reagent consumption in carbonatecontaining ores, carbonate leaching is relatively (but not completely) specific for uranium and carbonate solutions, which are moderately non-corrosive. Disadvantages include lower uranium extraction than by acid leaching and that the method is not suitable for ores having high gypsum or sulfide content. Important refractory minerals such as euxenite, brannerite, and davidite are not attacked significantly without a prior fusion step. Since few ore components other than uranium minerals are attacked to any appreciable extent by carbonate solutions, any uranium imbedded in gangue will escape leaching. A carbonate leach thus requires sufficiently fine grinding to liberate the uranium. Economics dictate that the reagents must be recovered and recycled in the carbonate leach process.

Oxygen (often under pressure) is the commonly used oxidant in carbonate leaching and the dissolution of simple uranium oxide follows the reactions (Merritt, 1971).

$$\begin{split} & 2UO_2 + O_2 \rightarrow 2UO_3 \\ & UO_3 + H_2O + 3CO_3^{2-} \rightarrow UO_2(CO_3)_3^{4-} + 2OH^- \\ & OH^- + HCO_3^- \rightarrow CO_3^{2-} + H_2O \end{split}$$

As shown in the equations above, bicarbonate is used to prevent increase in the hydroxide concentration, which would result in precipitation of uranates or polyuranates by the reaction

$$2UO_2(CO_3)_3^{4-} + 6OH^- + 2Na^+ \rightarrow Na_2U_2O_7 + 6CO_3^{2-} + 3H_2O_3^{4-}$$

The detailed dissolution mechanisms are more complex than represented here and several possible alternatives have been proposed (Clegg and Foley, 1958; Wilkinson, 1962; Merritt, 1971). Although air is the most commonly used oxidant in carbonate leaching, other oxidants have been used. Potassium permanganate was commonly used in the past but was expensive and replaced by pressurized leaching at $95-120^{\circ}$ C in air. This was followed by the use of cupric–ammonia complexes, a catalyst for air oxidation, but current practice is toward simply using air at atmospheric pressure and longer dissolution times at about 75–80°C in Pachuca-type (air-agitated) tanks (Merritt, 1971). Pure oxygen has been used (Woody and George, 1955) in place of air with some advantages. Other oxidants that have been considered are NaOCl, H₂O₂, and K₂S₂O₈. Various catalysts such as MgCl₂, Ag₂SO₄, K₃Fe(CN)₆, copper–cyanide complexes, and copper–, nickel–, and cobalt–ammonia complexes have also been studied.

Although sodium carbonate is the only reagent used commercially in alkaline leaching, ammonium carbonate has been extensively tested in the laboratory and pilot plant (Merritt, 1971). Since the concentrations of sodium carbonate and bicarbonate used are typically 0.5–1.0 M, the recovery of reagents is necessary. The specificity of carbonate leaching for uranium is such that the uranium can usually be recovered from the leach solution by precipitation as sodium polyuranates ('diuranate') with sodium hydroxide. The filtrate is then treated with carbon dioxide to regenerate the desired carbonate/bicarbonate ratio.

While the amounts of carbonate, bicarbonate, and oxygen consumed during leaching are usually very small, side reactions may occur with other constituents of the ores, which consume substantial amounts of carbonate. Particularly important parasitic reactions are due to sulfide minerals and gypsum and, at higher temperatures and pressures, silica and alumina:

$$\begin{split} & 2 FeS_2 + 15/2O_2 + 8CO_3^{2-} + 7H_2O \rightarrow 2 Fe(OH)_3 + 4SO_4^{2-} + 8HCO_3^{-} \\ & CaSO_4 + CO_3^{2-} \rightarrow CaCO_3 + SO_4^{2-} \\ & SiO_2 + H_2O + 2CO_3^{2-} \rightarrow SiO_3^{2-} + 2HCO_3^{-} \\ & Al_2O_3 \cdot 3H_2O + 2CO_3^{2-} \rightarrow 2AlO_2^{-} + 2HCO_3^{-} + 2H_2O \end{split}$$

Flotation may be used to reduce the initial sulfide content to tolerable limits.

Organic materials in some ores cause difficulties in the carbonate leach process and various schemes for handling this problem are reviewed by Merritt (1971). A simplified flow sheet for carbonate leaching is shown in Fig. 5.5.

Clarification is the separation of ore slimes from the aqueous uranium extract and constitutes the final step in ore extraction of uranium. It is a necessary step except when the resin-in-pulp ion-exchange process is used, in which case only partial clarification is necessary, and when *in situ*, heap, or percolation leaching has been used, since the ore itself acts as an effective filter medium in these leaching techniques and clear solutions are obtained. Solution clarification has in the past been one of the most difficult problems in uranium recovery, but flocculants have been developed (Clegg and Foley, 1958) to improve settling of clays and other slimy ore constituents. These have greatly improved liquid–solid separation technology and most ores can now be handled satisfactorily in liquid–solid separation equipment with the proper choice and use of flocculants.

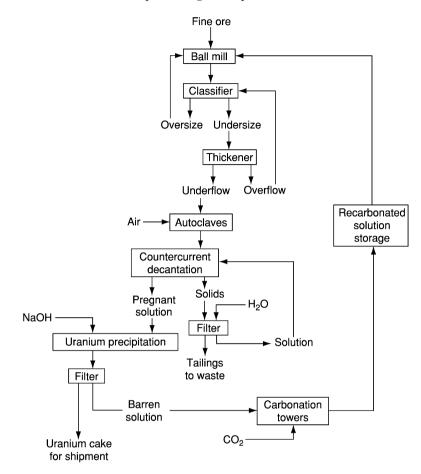


Fig. 5.5 Flow sheet of raw ore leach for unoxidized or primary uranium of Eldorado Mining and Refining Ltd, Beaverlodge, Saskatchewan (Stephens and McDonald, 1956).

Flocculants used include polyacrylamides, guar gums, and animal glues. For the resin-in-pulp process, only the coarser ore particles (325 mesh) are removed and slime contents of 5% to as high as 20% solids can be handled depending on exact process design. Clegg and Foley (1958) and Merritt (1971) review clarification in detail.

5.4.4 Recovery of uranium from leach solutions

The recovery of uranium from leach solutions can be achieved by a variety of methods including ion exchange, solvent extraction, and chemical precipitation. Each of the various procedures listed above can be applied to acid or alkaline

Uranium

leach liquors, although in general they will not be equally applicable. Although various precipitation methods were extensively used in the past, they were generally cumbersome and complex if significant uranium purification was to be achieved. Currently operating uranium mills, with the exception of some that employ carbonate leaching, all use ion exchange or solvent extraction, or both, to purify and concentrate the uranium before a final product precipitation. Because of the selectivity of carbonate leaching, precipitation from carbonate leach solutions produces a fairly pure uranium concentrate, but for acid leach solutions, ion exchange or solvent extraction is always employed.

(a) Ion exchange

The recovery of uranium by ion exchange is of great importance. Uranium(v1) is selectively absorbed from both sulfate and carbonate leach solutions as anionic complexes using anion-exchange resins. The loaded resin is rinsed, and the uranium eluted with a sodium chloride or an acid solution. The uranium is then precipitated from the eluate and recovered as a very pure uranium concentrate. This process can be carried out with either stationary columns of ion-exchange resin through which clarified leach liquors are passed; alternatively the resin may be moved through the leach liquor in agitated baskets. This resin-in-pulp process does not require complete clarification of the leach liquor.

The degree of purification of the uranium by these ion-exchange processes is related to the selectivity of the anion-exchange resins for the anionic uranyl sulfate or carbonate complexes relative to that of impurity species. Cationic impurities are not absorbed and many anionic species are absorbed less strongly than are the uranyl complexes and are displaced by them. The impurities can be left in the ion exchangers during uranium elution, but often they are so strongly absorbed as to act as exchanger poisons that require elaborate removal steps.

The uranyl species absorbed by the exchangers from carbonate solution appears to be exclusively the $UO_2(CO_3)_3^{4-}$ complex, but from sulfate solutions more than one species is absorbed (Ryan, 1962). Although it has been reported (OECD-NEA, 1982) that below pH 2 the only uranyl sulfate complex in the resin is $UO_2(SO_4)_3^{4-}$, spectral studies of the resin phase (Ryan, 1962) indicate that, although $UO_2(SO_4)_3^{4-}$ is present over at least the pH range 0.5–4.5, it is not the only uranyl species. The ratio of uranyl species in the resin phase changes with pH but is almost unaffected by change in total aqueous phase sulfate concentration at any given pH. Even if the affinity of anion-exchange resins for complex anions may be very high, high distribution coefficients do not necessarily mean that an appreciable fraction of the uranium is present as anionic species in the aqueous phase. Both weak-base or strong-base resins can be used with the sulfate system, but only the strong-base resins in the basic carbonate solutions. In practice, the resin choice is governed by several factors, including absorption and elution kinetics, resin particle size, the physical and chemical stability of the resin, the selectivity and ease of removal of resin poisons, hydraulic characteristics, and exchange capacity. Typically, resins of moderately low cross-linking and moderately large particle size are used and several resins have been marketed specifically for uranium processing.

Elution of the uranium from anion-exchange resins in either the sulfate or the carbonate processes is normally made with approximately 1 M sodium or ammonium chloride or nitrate solutions. In the sulfate process the eluent is acidified, and in the carbonate process some carbonate or bicarbonate is added to prevent hydrolysis. Special elution techniques are used for vanadium recovery when it is co-absorbed in the carbonate process (Merritt, 1971).

Although uranyl sulfate and carbonate complexes have a higher affinity for the resin than most impurity ions, they are not extremely strongly sorbed and some impurity ions are more strongly absorbed. In the acid system such ions include pentavalent vanadates, molybdenum sulfate complexes, polythionates, and in South African ores treated for gold recovery, cobalt cyanide complexes and thiocyanate. Vanadates are more strongly absorbed than uranium in the carbonate process except at high pH values. In addition, some other weakly sorbed ions may be present in sufficiently high concentration to compete for resin sites, resulting in decreased uranium loading; some of these may also alter absorption kinetics. Some of the strongly held ions and others such as silicate, titanium, thorium, hafnium, niobium, antimony, and arsenate and phosphate complexes, which polymerize or hydrolyze in the resin phase, are not readily removed during the normal elution process. They gradually build up in the resins where they act as poisons and require special removal procedures (Merritt, 1971).

Merritt (1971) and Clegg and Foley (1958) have reviewed the uranium ionexchange processes in detail along with the various specialized problems encountered and their treatment. They have discussed specific flow sheets, processing rates, back-cycle methods for reagent conservation, and processing equipment for fixed-bed, moving-bed, basket resin-in-pulp, and continuous resin-in-pulp ion-exchange processes.

(b) Solvent extraction

Solvent extraction has a distinct advantage over ion exchange for uranium purification from leach liquors because of the ease with which it can be operated in a continuous counter-current flow process. It has a disadvantage, however, in the incomplete phase separation, due to emulsion formation, third-phase formation, etc. In addition solvent losses constitute both a monetary loss and a potential pollution problem in the disposal of spent leach liquor. Because solvent losses are related to overall solution volume, solvent extraction usually has an advantage for leach solutions with concentrations above about 1 g U per liter, and ion exchange has an advantage for low-grade solutions with concentrations appreciably less than 1 g U per liter (Merritt, 1971). Solvent extraction

processes are not economically advantageous for carbonate leach solutions. Two types of alkyl phosphoric acids and secondary and tertiary alkylamines, have been used industrially for uranium extraction from sulfate leach liquors. These extraction reagents are normally used as relatively dilute solutions in an inert diluent such as kerosene. Modifiers such as long-chain alcohols and neutral phosphate esters are typically added to prevent third-phase formation to increase amine salt solubility in the diluent, and to improve phase separation.

Amine extraction from sulfate leaching is analogous to anion exchange in that anionic uranyl sulfate complexes are extracted by the alkylammonium cations. The species extracted, at least by tertiary amines, is predominantly the $\mathrm{UO}_2(\mathrm{SO}_4)_3^{4-}$ complex in the pH range (1 < pH < 2) normally used in commercial processing. The concentration of other uranyl species increases with decreasing pH (Rvan, 1962). There is considerable variation in affinity and selectivity for uranium with the structure of the amine. Typical commercially used tertiary amines give extraction coefficients of 100-140, whereas *N*-benzylheptadecylamine gives extraction coefficients as high as 8000 (Merritt, 1971). Such specialized amines, if made available at a reasonable cost, will be capable of recovering uranium from very dilute leach solutions but might require more complex stripping procedures. Amines extract other anions to varying degree and thereby decrease uranium extraction efficiency. Nitrate interference is severe and chloride interference is more severe for secondary than for tertiary amines. These factors are important for the choice of stripping agent and the recycling of solutions. Molybdenum is extracted more strongly than uranium. It builds up as a poison in the amine, finally causing serious problems by precipitating at the organic-aqueous interface, and special molybdenum stripping procedures are used to counteract this problem (Merritt, 1971). Vanadium is also extracted to some extent. Various ions are effective in stripping uranium from the solvent. Nitrate has such high affinity for the amine that it must be removed in the carbonate or hydroxide regeneration step before the next extraction cycle; however this is not necessary in solutions containing chloride, except with secondary amines having high chloride affinity. Another procedure uses ammonium sulfate with pH carefully controlled in the range 4.0–4.3, since poor stripping or poor phase separation occurs outside this range. Direct precipitation of uranium from the organic phase has been proposed (Brown et al., 1958).

The alkylphosphoric acid extractants have the advantage over amines of fewer phase separation problems due to suspended solids and of having good extraction efficiency in the presence of dilute nitrate, chloride, and sulfate. On the other hand, they suffer from lower selectivity for uranium since the alkyl phosphates extract cations and many of the impurities including iron in the leach solutions. Special methods for removing or rendering these impurities non-extractable have been devised. Alkylphosphoric acid extraction has been referred to as 'liquid cation exchange'. The dialkyl phosphates appear to be dimers and four dialkyl phosphates are required to extract one uranyl ion (Baes *et al.*, 1958; Blake *et al.*, 1958). Addition of neutral phosphate esters increases the uranium extraction coefficient of alkylphosphoric acids (synergistic effect). Stripping of bis(2-ethylhexyl)phosphoric acid is normally carried out with carbonate solution, but monodecylphosphoric acid requires 10 M HCl for stripping.

In addition to the solvent extraction procedures discussed above, mixed amine–alkylphosphoric acids have also been used. Other processes include both ion-exchange and solvent-extraction steps as well as special methods for removing and in some cases recovering interfering ions such as molybdenum. Solvent extraction methods have also been studied in cases where the leach solution is not clarified, solvent-in-pulp, but solvent losses are then very high. Merritt (1971) has reviewed the commercial practice in detail and gives many further references.

(c) Chemical precipitation

Before the use of ion-exchange and solvent extraction methods for the removal and purification of uranium from leach liquors, precipitation techniques were used on clarified leach liquors. Much effort was spent during the late 1940s to develop selective precipitation processes; most of these techniques are obsolete and will not be discussed here but they are reviewed by Wilkinson (1962) and by Merritt (1971).

The product from typical acid process anion-exchange or solvent extraction processes is an acid solution of mixed nitrate or chloride and sulfate. The two principal methods of precipitation of uranium from these are neutralization with sodium hydroxide, magnesia, or ammonia, or the precipitation of the peroxide $UO_4 \cdot xH_2O$ in the pH range 2.5–4.0 with hydrogen peroxide. In the neutralization procedure a preliminary pH adjustment to 3.5-4.2 is made to precipitate and remove iron if it exceeds specifications. Phosphate, if present, is also removed in this step as iron phosphate. Uranium precipitation is then accomplished at a pH of 6.5–8.0. Since the cations used $(Na^+, M^{2+}, \text{ or } NH_4^+)$ contaminate the product by formation of insoluble polyuranates, the choice of precipitant will depend on cost, physical nature of the precipitate formed, product specifications, etc. Most U.S. plants now use ammonia, which can be removed by heating of the product, but there is also some use of magnesia. The peroxide precipitation process is more specific although the cost is somewhat higher, a higher-purity product is obtained. Ferric ions must be removed to a concentration less than 0.5 g L^{-1} in order to prevent catalytic decomposition of hydrogen peroxide in a preliminary precipitation step; alternatively the decomposition is prevented by precipitation from very cold solutions or by complexing the iron. The precipitates ('yellow cake') are dried, and in the case of the ammonia, precipitated material of composition approximately (NH₄)₂U₂O₇ (ammonium diuranate) may be heated to form U_3O_8 or UO_3 , depending on temperature. The magnesium and sodium polyuranates are stable to low-temperature calcination.

Precipitation from alkaline solution is carried out with either clarified carbonate leach solution or with alkaline eluting or stripping solutions from ion exchange or solvent extraction. The three methods include addition of strong base, acidification followed by CO₂ removal and neutralization, and reduction to U(IV). The latter method is the only one capable of direct recovery of any vanadium present; the other ones do not result in complete recovery or complete separation. Sodium hydroxide does not completely precipitate uranium from carbonate solution; despite this, the filtrate is recarbonated and recycled. The product consists of sodium polyuranates. Acidification, carbon dioxide removal by boiling, and neutralization (usually with ammonia or magnesia) is preferred for the high-uranium-concentration carbonate strip solutions from solvent extraction since the volume is low and recycling of reagents is not so important. Reduction of uranyl(vi) carbonate solutions results in precipitation of hydrated U(IV) oxide. Reduction methods include hydrogen reduction under pressure in the range 100–200°C with appropriate catalyst, electrolytic reduction, and sodium amalgam reduction. Vanadium is reduced and co-precipitated with uranium. Merritt (1971) has reviewed precipitation conditions, flow sheets, and plant practice in detail.

(d) By-product uranium

In South Africa, uranium is recovered as a by-product of gold recovery by conventional methods after the recovery of gold by cyanide leaching. Uranium has also been recovered as a by-product from crude phosphoric acid by both ion exchange and solvent extraction methods. In anion exchange, U(vI) is absorbed and concentrated by absorption of uranyl phosphate complexes, but resin capacities are uneconomically low. Solvent extraction has normally involved use of alkyl pyrophosphate extraction of U(IV) (Greek *et al.*, 1957), but other schemes utilize extraction of U(vI) and synergistic combinations of phosphates. References to previous work in this field are given in a paper on this subject (Deleon and Lazarević, 1971).

(e) Refining to a high-purity product

The normal product of uranium milling operations, 'yellow cake' or calcined 'yellow cake', is not sufficiently pure to be of nuclear grade and is normally further refined to produce nuclear-grade material (IAEA, 1980). There has been some emphasis on further upgrading in the mill to produce a high-grade product by using multiple stages of solvent extraction and/or ion exchange, special stripping methods, more selective precipitation methods, or combinations of these (see Merritt, 1971 for further detail). The usual refining operation has

normally been carried out either by tri(n-butyl) phosphate (TBP) extraction from nitric acid solutions or by distillation of uranium hexafluoride, since this is the feed for isotope enrichment plants.

Solvent extraction and fluoride volatility processes are currently used for uranium refining. A schematic flow diagram of a typical TBP/kerosene extraction process is shown in Fig. 5.6; a fluoride volatility process flow sheet is shown in Fig. 5.7. The TBP extraction from nitric acid solution makes use of the very selective tendency of actinides to form nitrate- or mixed nitrate–solvent complexes, as discussed further in Chapters 23 and 24. This process replaces the earlier and more hazardous diethyl ether extraction from nitrate solution. The extraction reaction is

$$UO_2(NO_3)_x^{2-x} + (2-x)NO_3^- + 2TBP \rightarrow UO_2(NO_3)_2(TBP)_2$$

where x = 0-2. Thorium is the only normally encountered impurity element having an appreciable distribution coefficient into a kerosene-TBP phase from nitric acid solution, but its distribution is sufficiently low that it can be transferred to the aqueous phase by high uranium loading of the organic phase.

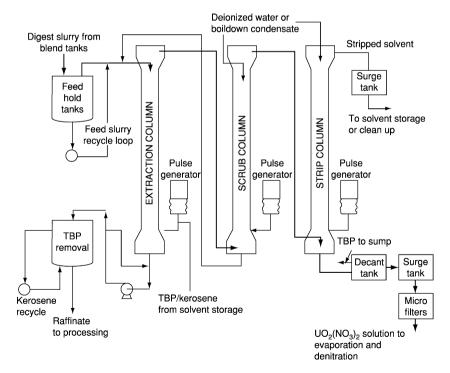


Fig. 5.6 Schematic flow diagram: TBP/kerosene extraction system at the Fernald refinery (Harrington and Ruehle, 1959).

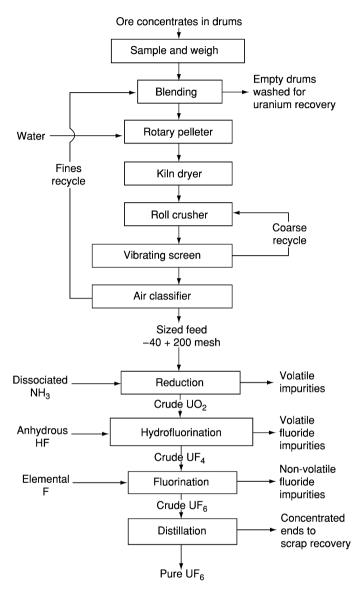


Fig. 5.7 Overall process flow diagram for fluoride volatility process for the refining of ore concentrates (Ruch et al., 1959).

The purified uranium is stripped from the organic phase with water, converted to UO_3 , reduced with hydrogen to UO_2 , and converted to UF_4 with hydrogen fluoride at elevated temperatures. The UF_4 can either be reduced to uranium metal for natural uranium reactors or be fluorinated to UF_6 for isotopic

enrichment for production of other types of reactor fuel. The fluoride volatility process makes use of reduction to UO₂ followed by direct fluorination, using the cheaper hydrogen fluoride to make UF₄ followed by F_2 to prepare UF₆. The UF₆ is fractionally distilled to produce a high-purity UF₆ for isotopic enrichment. The chemistry and operating conditions of the TBP refining process, the conversion to UO₃, UO₂, and finally to UF₄ are reviewed in detail in the book edited by Harrington and Ruehle (1959). Ruch *et al.* (1959) have described the refining of ore concentrates by uranium hexafluoride distillation.

Hyman *et al.* (1955) have converted uranium ore concentrates to UF_6 by means of liquid-phase fluorination using bromine trifluoride, BrF₃ (b.p. 126°C). While not applicable to raw ore, the procedure may be readily applied to concentrates. Results of experiments along these lines are summarized in Table 5.4. Since fluorine in the form of BrF_3 is rather expensive, it is worthwhile to introduce as much fluorine as possible via the inexpensive reagent hydrogen fluoride (which cannot, of course, be used to convert lower uranium fluorides to uranium hexafluoride), and then to complete the fluorination process with bromine trifluoride. This reduction of fluorine consumption may be readily accomplished by a preliminary hydrofluorination at 600°C. This treatment fluorinates silica and other gangue materials present in the ore concentrate and converts uranium(IV) to UF₄. Thus, two-thirds of the fluorine in the final UF₆ product is introduced by the relatively inexpensive hydrogen fluoride rather than by bromine trifluoride. Since uranium hexafluoride is used for the isotope separation of uranium, chlorination procedures have not received nearly as extensive investigation, because of the serious corrosion problems created by the use of chlorine at elevated temperatures.

Ore concentrate					
Source	U content (%)	Uranium retained by residue ^{a,b} (%)	F_2 consumption ^{a,c} (cm ³ $F_2(STP)$ per g U)		
rand concentrate	68.1	0.16, 0.07	383, 419		
rand concentrate	68.1	$0.73, 0.10^{\rm d}$	133, 138 ^d		
intermediate plant concentrate	23.3	1.45, 0.81	805, 767		
intermediate plant concentrate	32.6	0.55, 1.00	552, 735		

Table 5.4 Fluorination of various ore concentrates with BrF_3 (Hyman et al., 1955).

^a Duplicate runs are given for each sample and treatment.

^b (Grams U in residue/grams U in initial concentrate) \times 100.

^c To form UF₆ from 1 g U as metal requires 282.5 cm³ F₂; to form UF₆ from 1 g U as UF₄ requires 94.2 cm³ F₂.

^d After hydrofluorination.

Uranium

5.5 PROPERTIES OF FREE ATOMS AND IONS

Uranium, being one of the elements with the largest atomic number, has a very complex electronic structure. This is manifested in its spectral properties as they appear in the X-ray, UV/visible and fluorescence spectra. Details of the electronic energy levels deduced experimentally and from quantum chemical calculations are discussed in detail in Chapter 16 and in the following sections where the properties of compounds and complexes are described. The focus in Section 5.9 is on the interpretation of solid state spectra using the crystal field model and in Section 5.10 on solution spectra, including fluorescence spectroscopy of uranyl(vi) species.

5.6 URANIUM METAL

Uranium metal was used in earlier reactor systems but is now largely replaced in commercial reactors by ceramic uranium dioxide. Large-scale production of uranium metal requires elevated temperature where the high reactivity of uranium with most common refractory materials and metals makes the selection of reaction vessels a difficult problem. Finely divided uranium reacts even at room temperature with all the components of the atmosphere except the noble gases. However, contrary to the situation with titanium and zirconium, the introduction of small amounts of oxygen or nitrogen does not have an adverse effect on the mechanical properties of the metal. There are three different phases of metallic uranium below the melting point, α -, β -, and γ -uranium, each with its specific structure and physical properties. A detailed discussion of the physical properties is given in Chapter 21 on actinide metals and a short description on uranium metal and alloys in the following section.

5.6.1 Preparation of uranium metal

The element uranium is strongly electropositive, resembling aluminum and magnesium in this respect; consequently uranium metal cannot be prepared by reduction with hydrogen. Uranium metal has been prepared in a number of ways: reduction of uranium oxide with strongly electropositive elements, such as calcium, electro-deposition from molten-salt baths, thermal decomposition, decomposition of uranium halides (van Arkel de Boer 'hot wire' method), and reduction of uranium halides (UCl₃, UCl₄, UF₄) with electropositive metals (Li, Na, Mg, Ca, Ba). Only the last method is of current importance. For details, the reader is referred to two comprehensive surveys (Katz and Rabinowitch, 1951; Warner, 1953) and of older work to a review by Wilkinson (1962) and to the *Gmelin Handbook of Inorganic Chemistry* (1981a).

Both uranium tetrafluoride and tetrachloride are reducible with calcium and magnesium, while uranium dioxide can be reduced with calcium and probably magnesium. Finely divided uranium is pyrophoric and a massive metal product is therefore desired; this can be achieved by ensuring that the entire reaction mixture is fluid for a sufficiently long time for uranium metal to collect; this requires a slag with a moderately low melting point. Calcium oxide and magnesium oxide slags have melting points well above 2500°C, and are therefore less useful than calcium fluoride and magnesium fluoride, with melting points 1423°C and 1261°C, respectively. Uranium tetrachloride is very hygroscopic, and subject to oxidation in air and therefore the much more stable uranium tetrafluoride is preferred. Magnesium is the reagent of choice for reduction, since it is available in large quantities with a high degree of purity and can also be handled in air without special precautions. Details of a process based on these considerations are described by Wilhelm (1956) and in the books by Warner (1953) and by Harrington and Ruehle (1959).

For small-scale production of 233 U or 235 U in metallic state the batch size is limited by their critical mass of these isotopes and calcium is the preferred reductant. Bertino and Kirchner (1945), have described the special procedures for 233 U, and Patton *et al.* (1963) and Baker *et al.* (1946) those for 235 U.

Uranium ore concentrates are first purified by solvent extraction with TBP in kerosene as the immiscible solvent in the manner described in Section 5.4.4e. The purified uranyl nitrate is then decomposed thermally to UO_3 . The trioxide is reduced with hydrogen to the dioxide, which in turn is converted to uranium tetrafluoride, 'green salt', by high-temperature hydrofluorination. The tetrafluoride is then reduced to metallic uranium with magnesium. A flow sheet of the production of uranium from ore concentrates is given in Fig. 5.8.

The temperature reached during the reduction reaction exceeds 1300°C where magnesium metal has a very high vapor pressure; hence, the reaction must be carried out in a sealed container (bomb). Such bombs are made in various sizes from standard seamless pipes. Their lengths range from 91.4 to 114.3 cm (36 to 45 in.), their diameters up to 33 cm (13 in.).

Uranium prepared by the metallothermic processes described above is of sufficient purity for most purposes. However, it may be further purified by molten-salt electrolysis (Slain, 1950; Noland and Marzano, 1953; Niedrach and Glamm, 1954; Blumenthal and Noland, 1956) using alkali or alkalineearth chloride as electrolytes. UF_4 , UCl_4 , or UCl_3 are dissolved in these electrolytes. The material to be purified is used as the anode, molybdenum, or tantalum as the cathode; a diaphragm, usually of a sintered, porous ceramic material, separates the anode and the cathode.

Other methods that have been employed in uranium purification include zone melting (Whitman *et al.*, 1955; Antill, *et al.*, 1961) and hot-wire deposition (Fine *et al.*, 1945; Prescott *et al.*, 1946). Because of the low melting point of uranium, the latter method is only of limited value.

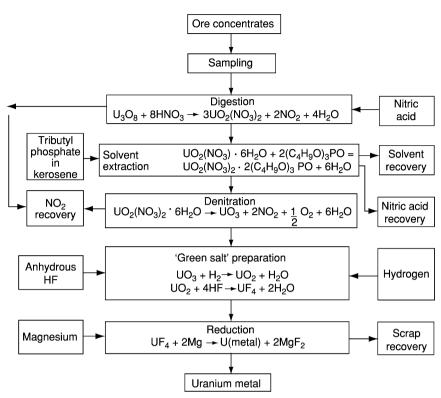


Fig. 5.8 Flow sheet for the production of uranium metal by reduction of UF_4 with magnesium (Kelley, 1955).

(a) Physical properties of uranium metal

(*i*) Crystal structure

Uranium metal has three crystalline phases below the melting point at $(1134.8 \pm 2.0)^{\circ}$ C. The α -phase is the room-temperature modification of uranium; it is orthorhombic with space group No. 63, *Cmcm* and unit cell parameters a = 2.854 Å, b = 5.87 Å, and c = 4.955 Å (Barrett *et al.*, 1963; Lander and Müller, 1970) and one uranium at the site 4c in the space group.

The structure consists of corrugated sheets of atoms, parallel to the *ac*-plane and perpendicular to the *b*-axis. Within the sheets the atoms are tightly bonded, whereas the forces between atoms in adjacent sheets are relatively much weaker (Fig. 5.9). This arrangement is highly anisotropic and resembles the layer structures of arsenic, antimony, and bismuth. In the α -uranium structure, the U–U distances in the layer are (2.80 ± 0.05) Å and between adjacent layers

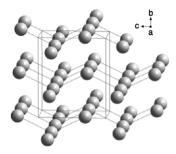


Fig. 5.9 The structure of α -uranium from Lander and Müller (1970). It is a layer structure with puckered ac-layers perpendicular to the b-axis; the uranium–uranium distances in the layer are (2.80 \pm 0.05) Å and between the layers 3.26 Å.

3.26 Å. The physical properties of the α -phase are a reflection of its structure, e.g. the strongly anisotropic coefficient of thermal expansion. The average value of the thermal expansion coefficient over the temperature range 25–325°C is 26.5, -2.4, and 23.9 × 10⁻⁶ °C⁻¹, respectively, along *a*, *b*, and *c*. A chemical consequence of the unique orthorhombic structure of α -uranium is that the formation of solid solutions with metals of the common structure types is severely restricted.

The β -phase of uranium exists between 668 and 775°C; it has a complex structure with six crystallographically independent atoms in the tetragonal unit cell (Donohue and Einspahr, 1971). The space group is $P4_2/mnm$, $P4_2nm$, or P4n2, with unit cell parameters a = 5.656 Å and b = c = 10.759 Å. The lattice parameters were determined in an alloy with 1.4% chromium at 720°C, and in uranium powder in the temperature range where the phase is stable. The tetragonal lattice is a stacked layer structure with layers parallel to the *ab* plane of the unit cell at c/4, c/2, and 3c/4. Additional high-precision measurements are required to solve the structure completely (Donohue and Einspahr, 1971).

The γ -phase of uranium is formed at temperatures above 775°C; it has a body-centered cubic (bcc) structure with the cell parameter a = 3.524 Å; the phase stabilized at room temperature by the addition of molybdenum that forms an extensive series of solid solutions with γ -uranium.

(b) General properties

Foote (1956), Holden (1958), and Wilkinson and Murphy (1958) have described the physical metallurgy of uranium and Oetting *et al.* (1976) and Rand and Kubaschewski (1963) the thermodynamic properties of uranium metal.

A number of physical and thermal properties of elemental uranium are collected in Table 5.5. Uranium is not a refractory metal like chromium, molybdenum, or tungsten; it is among the densest of all metals, being exceeded in this respect only by some of the platinum metals and by α -Np and α -Pu.

-	
melting point	$(1408 \pm 2) \text{ K}$
vapor pressure	
1720–2340 K	$\log p(\text{atm}) = -(26210 \pm 270) T^{-1}$
(Pattoret et al., 1964)	$+(5.920\pm0.135)$
1480–2420 K	$\log p(\text{atm}) = -(25230 \pm 370) T^{-1}$
(Ackerman and Rauh, 1969)	$+(5.71\pm0.17)$
X-ray density (α -uranium)	19.04 g cm^{-3}
(Lander and Müller, 1970)	
enthalpy of sublimation	
$\Delta_{\rm f} H^{\circ}({\rm U},{\rm g},298.15~{\rm K})$	$(533 \pm 8) \text{ kJ mol}^{-1a}$
enthalpy	
$H^{\circ}(298.15 \text{ K}) - H^{\circ}(0 \text{ K})$	6364 J mol^{-1}
entropy	
<i>S</i> °(298.15 K)	$(50.20 \pm 0.20) \text{ J K}^{-1} \text{ mol}^{-1a}$
heat capacity	(30.20 ± 0.20) 3 R mor
$C_{\rm p}^{\rm o}(298.15{\rm K})$	$(27.669 \pm 0.050) \text{ J K}^{-1} \text{ mol}^{-1}$
transformation points	(27.00) ± 0.050) 5 K mor
α to β	$(942 \pm 2) \text{ K}$
β to γ	(1049 ± 2) K (1049 ± 2) K
enthalpies of	(1049 ± 2) K
transformation	
$\Delta_{\rm trs} H (\alpha \text{ to } \beta)$	2791 J mol ⁻¹
$\Delta_{\rm trs} H (\alpha \ {\rm to} \ \beta)$ $\Delta_{\rm trs} H (\beta \ {\rm to} \ \gamma)$	4757 J mol^{-1}
$\Delta_{\rm fus} H (\gamma \text{ to } \text{iq})$ $\Delta_{\rm fus} H (\gamma \text{ to } \text{liq})$	9142 J mol^{-1}
enthalpy and specific	91 4 2 9 mor
heat functions	
α -uranium (298–942 K)	$H_T - H_{298} = 26.920T - 1.251 \times 10^{-3}T^2 +$
(296–942 K)	$\frac{11}{8.852} \times 10^{-6} \text{T}^3 + 0.7699 \times 10^5 \text{T}^{-1}$
	$8.052 \times 10^{-1} + 0.7099 \times 10^{-1}$ 8407.828 (J mol ⁻¹)
	C = 26.020 (3 mor) C = 26.020 (3 mor)
	$C_{\rm p} = 26.920 - 2.502 \times 10^{-3} \text{T} + 26.556 \times 10^{-6} \text{T}^2 - 0.7699 \times 10^5 \text{T}^{-2} \text{ (J K}^{-1} \text{ mol}^{-1})$
β-uranium (942–1049 K)	$H_{\rm T} - H_{298} = 42.920 \text{ T} - 14326.020 \text{ (J mol}^{-1})$
p-uramum (942–1049 K)	$\Gamma_{\rm T} - \Pi_{298} = 42.9201 - 14520.020$ (J mor) $C_{\rm p} = 42.92({\rm J~K^{-1}~mol^{-1}})$
(1040, 1409, K)	$H_{\rm T} - H_{298} = 38.280 \text{T} - 4698.690 \text{ (J mol}^{-1}\text{)}$
γ-uranium (1049–1408 K)	$R_{\rm T} - R_{298} = 58.2801 - 4098.090 (J mol-1)$ $C_{\rm p} = 38.28 (J {\rm K}^{-1} {\rm mol}^{-1})$
unanium (liquid)	$C_p = 38.28 \text{ (J K} \mod)$ $H_T - H_{298} = 48.650 \text{T} - 10137.120 \text{ (J mol}^{-1})$
uranium (liquid)	$H_T - H_{298} = 48.0501 - 1015/.120 (J mol)$
thormal conductivity	$C_{\rm p} = 48.65 \text{ (J } \text{K}^{-1} \text{ mol}^{-1})$ 27.5 J m ⁻¹ s ⁻¹ K ⁻¹
thermal conductivity	27.3 J III S K
at 298.15 K (Ho et al., 1972)	$20 10^{-8}$ 0
electrical resistivity	$28 imes 10^{-8} \ \Omega \ \mathrm{m}$
(300 K) (Arajs and	
Colvin, 1964)	

Table 5.5 Physical and thermal properties of uranium (Oetting et al., 1976).

^a CODATA key value (Cox et al., 1989).

The electrical resistivity of uranium is about 16 times higher than that of copper, 1.3 times that of lead and approximates that of hafnium (Gale and Totemeier, 2003).

An important mechanical property (Table 5.6) of uranium is its plastic character, allowing easy extrusion. The mechanical properties are very sensitive

modulus of elasticity	$1758 \times 10^6 \text{ kPa}$
Poisson ratio at zero stress	0.20
shear modulus	$73.1 \times 10^{6} \text{ kPa}$
bulk modulus	$97.9 \times 10^{6} \text{ kPa}$
proportional limit	$2.068 \times 10^4 \text{ kPa}$
vield strength	
0.1% offset	$1.8617 \times 10^{5} \text{ kPa}$
0.2% offset	2.2754×10^{5} kPa
compressibility	
β ₁₀₀	$0.758 \pm 7\%$
β ₀₁₀	$0.296 \pm 16\%$
β ₀₀₁	$0.141 \pm 16\%$
β _v	$1.195 \pm 6\%$
F V	

Table 5.6 Average mechanical properties of uranium (Grossman and Priceman, 1954; Wilkinson and Murphy, 1958).

to the pre-history of the sample, and are strongly dependent on crystal orientation, fabrication, and heat treatment. Despite its plastic nature, uranium has a definite yield point with a well-defined, but very low, proportional limit. The ultimate tensile strength of uranium varies between 3.44×10^5 and 13.79×10^5 kPa, depending on the cold working and previous thermal history of the sample. Uranium rapidly loses strength at elevated temperatures, the tensile strength falling from 1.862×10^5 kPa at 150° C to 0.827×10^5 kPa at 600° C.

The Brinell hardness of rolled polycrystalline α -uranium varies between 2350 and 2750 MN m⁻² at 23°C (Samsonov, 1968). The hardness is strongly affected by impurities. Cold working increases the hardness with up to 50%. Above 200°C, the hardness falls off rapidly. γ -Uranium is so soft as to make fabrication difficult, while the β -phase is harder and considerably more brittle than the α -phase.

(c) Magnetic susceptibility and related properties

The solid-state properties of uranium have been the subject of a relatively recent exhaustive review (Lander *et al.*, 1994). Some pertinent physical properties taken from this review are given here. Although many measurements have been performed on uranium metal, the description and full understanding of its properties is still not complete. Uranium metal is weakly paramagnetic and exhibits almost temperature-independent paramagnetism with a room temperature value of 390×10^{-9} emu mol⁻¹. (Fournier and Troć, 1985). α -Uranium exhibits an anomaly at 43 K apparent in the magnetic susceptibility data and in other measurements. This anomaly and further phase transformations observed at 37 and 23 K have been attributed to charge density waves. α -Uranium exhibits a superconducting transition at low temperatures that can be described by the Bardeen–Cooper–Schreiffer (BCS) theory. The maximal T_c value for

References	ρ [100] (μ \Omega cm)	ρ [110] (μ \Omega cm)	ρ [110] (μ Ω cm)
Brodsky et al. (1969)	36.1 ± 0.2	20.6 ± 0.2	26.0 ± 0.2
Berlincourt (1959)	39.4	25.5	26.2
Pascal et al. (1964)	39.1	23.6	30.2
Raetsky (1967)	34.7	23.6	20.3

Table 5.7Components of uranium resistivity tensor at 273 K.

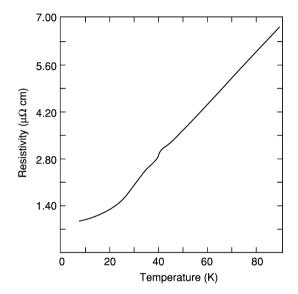


Fig. 5.10 *Resistivity–temperature curve for* α *-uranium along the* [010] *axis* (*Brodsky* et al., 1969).

α-uranium is ~2–2.3 K at a pressure of ~1.0–1.1 GPa. The 0.1013 MPa (1 atm) value of T_c is taken as ≤0.1 K.

(d) Electrical and related properties

The temperature dependence of the resistivity of uranium single crystals has been measured by a number of authors and the components of the resistivity tensor are given in Table 5.7. The resistivity–temperature curve for α -uranium along the [010] direction is shown in Fig. 5.10. Many other physical properties of elemental uranium have been determined, such as elastic moduli, heat capacity, de Haas-van Alphen measurements, transport properties and others. The reader is referred to Lander *et al.* (1994) and to Chapter 21 for further discussion.

Table 5.8 Reactions of uranium with various metals (Saller and Rough, 1955; Rough andBauer, 1958; Chiotti et al., 1981). IS and SS denote intensely studied and slightly studied,respectively.

Class	Behavior		Metals
Ι	form intermetallic compounds	IS	Al, As, Au, B, Be, Bi, Cd, Co, Cu, Fe, Ga, Ge, Hg, Ir, Mn, Ni, Os, Pb, Pd, Pt, Rh, Ru, Sb, Sn
Π	form solid solutions but no intermetallic compounds	SS	In, Re, Tc, Tl, Mo, Nb, Pu, Ti, Zr
III	form neither solid solutions nor intermetallic compounds	IS SS	Ag, Cr, Mg, Ta, Th, V, W lanthanides, Li, Na, K, Ca, Sr, Ba

5.6.3 Uranium intermetallic compounds and alloys

The most noticeable features of the behavior of uranium with other metals are the formation of intermetallic compounds with a wide variety of alloying metals and the extensive ranges of solid solutions in α - and β -uranium. Table 5.8 summarizes the alloying behavior with the metallic elements. Saller and Rough (1955), Pfeil (1956), Rough and Bauer (1958), Hansen and Anderko (1958), Elliott (1965), Shunk (1969), and Wilkinson (1962) have given comprehensive and informative descriptions of the general behavior of the alloying elements, including numerous phase diagrams. The thermodynamics of uranium alloy systems was reviewed by Chiotti *et al.* (1981).

A large number of intermetallic compounds have been characterized by X-ray crystallographic methods and by conventional metallographic techniques. The *Gmelin Handbook of Inorganic Chemistry* gives a comprehensive review of the properties of the uranium alloys with alkali metals, alkaline earths, and elements of main groups III and IV (Gmelin, 1989, vol. B2), with transition metals of groups IB to IVB (Gmelin, 1994, vol. B3), and with transition metals of groups VB to VIIB (Gmelin, 1995a, vol. B4), including the effects of irradiation, which are also discussed in the volume on technology and uses of uranium (Gmelin, 1981a, vol. A3).

Among uranium intermetallic phases of interest may be mentioned the transition-metal compounds U_6Mn , U_6Fe , U_6Co , and U_6Ni , which are distinguished by their hard and brittle nature. Uranium forms intermetallic phases with noble metals and the phase diagrams for U–Ru, U–Rh, U–Pd, U–Os, U–Ir, and U–Pt systems have been assessed by Chiotti *et al.* (1981), a compilation that also provides information on a number other intermetallic phases. The compounds of uranium with the light platinum metals, Ru, Rh, and Pd, are of interest in the pyrometallurgical reprocessing of metallic fuels, because the

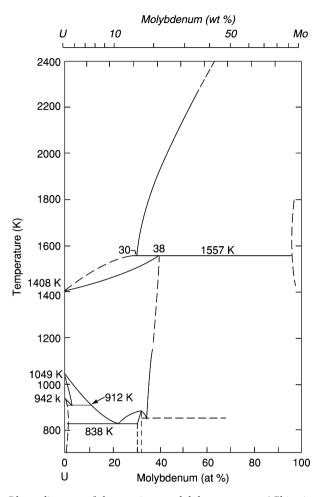


Fig. 5.11 Phase diagram of the uranium–molybdenum system (Chiotti et al., 1981).

noble metals form alloys that remain with the uranium when the fuel is processed for fission-product removal by oxidative slagging.

Elements of class III in many cases form simple eutectic systems. Molybdenum, titanium, zirconium, niobium, and plutonium form extensive solid solutions with uranium at elevated temperatures. No intermediate phases are detected for the U–Nb system, whereas the U–Mo, U–Pu, U–Ti, and U–Zr systems all show metastable phases. The uranium–molybdenum system is shown in Fig. 5.11 and illustrates the general features of the small but important class of true alloying elements. The uranium alloys have unusual physical properties that are discussed in Chapter 21.

Reactant	<i>Reaction</i> temperature ^a (°C)	Products
H ₂	250	α - and β -UH ₃
С	1800–2400	UC; U_2C_3 ; UC ₂
N_2	700	UN, UN_2
P	1000 ^b	U_3P_4
O_2	150-350	UO_2, U_3O_8
S	500	US_2
F ₂	250	$\overline{\rm UF_6}$
$\overline{Cl_2}$	500	UCl_4 , UCl_5 , UCl_6
Br_2	650	UBr ₄
I_2	350	UI_3, UI_4
$\tilde{H_2}O$	100	UO ₂
HF(g)	350 ^b	UF_{4}
HCl(g)	300 ^b	UCl ₃
NH ₃	700	UN _{1.75}
H ₂ S	500 ^b	US, U_2S_3, US_2
NÕ	400	U_3O_8
N_2H_4	25	$UO_2(NO_3)_2 \cdot 2NO_2$
CH₄	635–900 ^b	UC
CO	750	$UO_2 + UC$
CO ₂	750	$UO_2 + UC$

Table 5.9 Chemical reactions of uranium metal.

^a Reaction temperature with massive metal.

^b Reaction temperature with powdered uranium (from decomposition of UH_3).

5.6.4 Chemical properties of uranium and its alloys

Uranium metal is a highly reactive substance that can react with practically all of the elements in the periodic table with the exception of the noble gases. Some of the more important chemical reactions of uranium are listed in Table 5.9.

Wilkinson (1962) has discussed in detail the corrosion of massive uranium by various gaseous agents, such as dry oxygen, dry air, water vapor, carbon monoxide, carbon dioxide, and others, as well as the pyrophoricity of this element. Totemeier (1995) has written a more recent review of the corrosion and pyrophoricity behavior of uranium (and plutonium) with oxygen, water vapor, and aqueous solutions in terms of reaction rates, products, and reaction mechanisms.

From a practical point of view, the reactions of uranium with oxygen, nitrogen, and water are probably the most significant. Uranium metal exposed to oxygen, water, or air undergoes reaction even at room temperature. The kinetics of corrosion of uranium by various reagents such as dry and moist oxygen, dry and moist air, water vapor and hydrogen, and the pyrophoricity of uranium, as well as that of plutonium, are discussed in detail in Chapter 29

devoted to handling, storage, and disposal of these elements and their relevant compounds.

Uranium dissolves very rapidly in aqueous hydrochloric acid. The reaction frequently yields considerable amounts of a black solid, presumably a hydrated uranium oxide but very likely containing some hydrogen. The addition of a small amount of fluorosilicate ion prevents the appearance of the black solid during dissolution in hydrochloric acid. Non-oxidizing acids, such as sulfuric, phosphoric, and hydrofluoric, react only very slowly with uranium, whereas nitric acid dissolves massive uranium at a moderate rate. With finely divided uranium, the dissolution in nitric acid may approach explosive violence. Uranium metal is inert to alkalis. Addition of oxidizing agents such as peroxide to sodium hydroxide solution leads to the dissolution of uranium and to the formation of ill-defined water-soluble peroxyuranates.

5.7 COMPOUNDS OF URANIUM

Ever since the discovery of uranium in 1789, its compounds have been synthesized and studied, so that a wealth of information has accumulated over the years. Much of this information may be found in the books by Katz and Rabinowitch (1951, 1958) and in the various volumes of the Supplement Series of the *Gmelin Handbook of Inorganic Chemistry* (1975–1996), which constitute probably the most comprehensive collection of information on uranium compounds.

For obvious reasons, such as lack of space, it is impossible to give a complete account of every uranium compound known to date. Rather, representative examples will be discussed with emphasis on preparation, structure, and chemical properties; information and discussion of thermodynamic properties of uranium and other actinide compounds are found in Chapter 19. In its compounds, uranium exhibits the oxidation states 3+, 4+, 5+, and 6+, with 4+ and 6+ as the predominant ones. Also, mixed valence and non-stoichiometric compounds are known.

While general features of the structures of uranium compounds, both from coordination and chemical points of view, will be discussed in Section 5.9, structures pertaining to each family of compounds will be described in the following subsections.

5.7.1 The uranium-hydrogen system

The uranium-hydrogen system has been reviewed by Katz and Rabinowitch (1951), Mallett *et al.* (1955), Libowitz (1968), Flotow *et al.* (1984), and Ward (1985). An extensive review has been given in the *Gmelin Handbook* (Gmelin, 1977, vol. C1). The kinetics of the reaction of hydrogen on uranium is discussed

in detail in Chapter 29, describing the handling, storage, and disposition of plutonium and uranium. This topic will therefore not be developed here.

(a) Preparative methods

 β -UH₃ forms rapidly as fine black or dark gray powder when uranium turnings or powder, as well as large massive lumps, are heated to 250°C in a vacuum followed by the introduction of H₂ gas into the reaction system (Spedding *et al.*, 1949; Libowitz and Gibb. Jr, 1957). Crystalline β -UH₃ may be prepared as gray, fibrous crystals at 30 atm H₂ and 600–700°C in an autoclave using a uranium nitride crucible as the primary container inside the pressure vessel.

 α -UH₃ can only be prepared by slow reaction at temperatures below about -80° C. The α -phase is unstable, and the products are usually a mixture with more than 50% β -UH₃ (Mulford *et al.*, 1954; Abraham and Flotow, 1955). Purer α -UH₃ has been obtained by the diffusion method: Fine reactive uranium metal powder, formed by thermal decomposition of β -UH₃, was kept below -78° C in an Ar (or He) filled cryostat at a pressure of 0.25–0.40 atm, to which H₂ was introduced with an adequately low rate (reaction period: 20 days). More than 80% of the product was α -UH₃ (Wicke and Otto, 1962).

(b) Crystal structures

 α -UH₃ is cubic with space group *Pm*3*n*. Two uranium atoms occupy (0,0,0) and (1/2,1/2,1/2), and six hydrogen atoms \pm (1/4,0,1/2), \pm (1/2,1/4,0), and \pm (0,1/2,1/4) positions. The crystallographic data are listed in Table 5.10.

 β -UH₃ also has a cubic structure with space group *Pm*3*n*, the same as in α -UH₃, but with different atom positions, 2U_I in (0,0,0) and (1/2,1/2,1/2), and

Compound	Symmetry	Space group	a (Å)	Z	X-ray density (g cm ⁻³)	References
α-UH ₃	cubic	Pm3n	4.160(1)	2	11.12	Mulford <i>et al.</i> (1954); Wicke and Otto (1962);
			4.153(2)			Caillat et al. (1953)
α-UD ₃	cubic	Pm3n	4.150	2	11.34	Wicke and Otto (1962); Grunzweig-Genossar <i>et al.</i> (1970);
			4.147(3)		11.36	Johnson <i>et al.</i> (1976)
α -UT ₃	cubic	Pm3n	4.142(2)	2	11.55	Johnson et al. (1976)
β-UH ₃	cubic	Pm3n	6.6444(8)	8	10.92	Rundle (1947, 1951)
β-UD ₃	cubic	Pm3n	6.633(3)	8	11.11	Rundle (1947, 1951)
β-UT ₃	cubic	Pm3n	6.625(3)	8	11.29	Johnson et al. (1976)

Table 5.10 Crystallographic data of uranium hydrides.

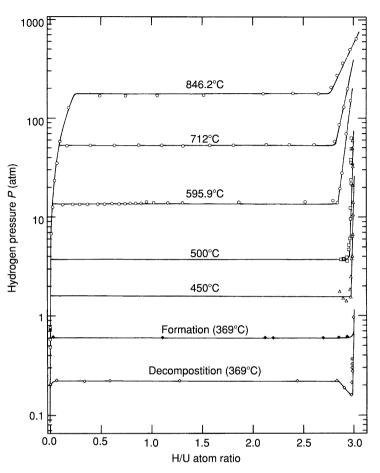


Fig. 5.12 *Hydrogen pressure versus composition isotherms for the system* $U-UH_3-H_2$. *Formation and decomposition curves at* 369°C: *Wicke and Otto* (1962); 450 *and* 500°C *curves: Libowitz and Gibb, Jr.* (1957); 595.9, 712, *and* 846.2°C *curves: Northrup, Jr.* (1975).

 $6U_{II}$ in $\pm(1/4,0,1/2)$ and their equivalent positions. The hydrogen position was determined by neutron diffraction of β -UD₃ (Rundle, 1951). The hydrogen atoms are located in the 24(*k*) position, where each hydrogen atom is equidistant from four uranium neighbors within the experimental error, i.e., 12H_I in $\pm(5/16,0,\pm5/32)$ and 12H_{II} in $\pm(11/32,\pm1/2,3/16)$.

(c) Phase relations and dissociation pressures

A pressure–composition (isotherm) diagram of the U–UH₃–H₂ system is shown in Fig. 5.12; the region of the existence of α -hydride phase is not given because this phase is unstable and transforms irreversibly to β -UH₃ at higher

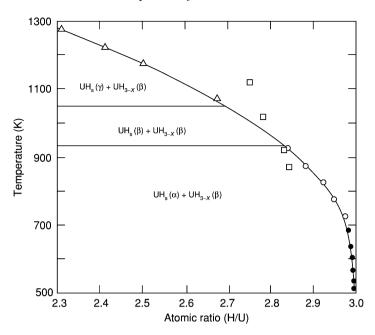


Fig. 5.13 Phase diagram of the uranium–hydrogen system in the range H/U = 2.3-3.0 (from Flotow et al., 1984). $UH_s(\alpha, \beta, and \gamma)$ represent uranium metal phases $(\alpha, \beta, and \gamma)$, respectively, with dissolved hydrogen. •: Besson and Chevallier (1964); \circ : Libowitz and Gibb, Jr. (1957); \Box : Northrup, Jr. (1975); \triangle : Lakner (1978). Reproduced by the permission of the Atomic Energy Agency, Vienna.

temperatures. The equilibrium H₂ pressure over α -UH₃ is much higher than that over β -UH₃, but no quantitative data are available. The rate of the $\alpha \rightarrow \beta$ transformation is relatively low; α -UH₃ changes to β -UH₃ in a few hours at 250°C (Wicke and Otto, 1962).

The β -hydride phase, β -UH_{3-x}, has a relatively wide range of hydrogen hypostoichiometry at higher temperatures. The slight hyperstoichiometry at 846.2°C shown in Fig. 5.12 is an experimental artefact caused by hydrogen permeation from the sample vessel (Northrup, Jr., 1975).

Fig. 5.13 shows the hypostoichiometric range for uranium trihydride up to 1300 K (Flotow *et al.*, 1984). At 1280 K, the lower limit of the β -hydride phase attains to UH_{2.3}.

The solubility of hydrogen in uranium metal increases with increasing temperature (Fig. 5.12). The data determined by Mallett and Trzeciak (1958) obey Sieverts law.

$$\begin{split} &\alpha\text{-U:}\log S(\text{H/U}) = 1/2\log p_{\text{H}_2}(\text{atm}) - 2.874 - 388\ T^{-1}\ (T < 942\ \text{K}), \\ &\beta\text{-U:}\log S(\text{H/U}) = 1/2\log p_{\text{H}_2}(\text{atm}) - 1.778 - 892\ T^{-1}(942 < T < 1049\ \text{K}), \\ &\gamma\text{-U:}\log S(\text{H/U}) = 1/2\log p_{\text{H}_2}(\text{atm}) - 2.238 - 227\ T^{-1}\ (1049 < T < 1408\ \text{K}), \\ &\text{Liquid U:}\log S(\text{H/U}) = 1/2\log p_{\text{H}_2}(\text{atm}) - 1.760 - 587\ T^{-1}\ (T > 1408\ \text{K}), \end{split}$$

Uranium

where S is the solubility measured as the atom ratio. It may be noteworthy that finely divided uranium chemisorbs much larger amounts of hydrogen than those given by the previous equations (e.g. about 100 times larger at 295°C and 0.15 mmHg H_2).

Below 400°C the hydrogen pressure for formation of hydrides is not the same as that for the decomposition in the region of two solid phases (plateau region). Spedding *et al.* (1949) reported that the decomposition and formation pressures at 357°C were 0.176 and 0.188 atm, respectively. Wicke and Otto (1962) indicated that this difference is 170% at 369°C as shown in Fig. 5.12. Various explanations of the hysteresis and the dip in the decomposition process have been proposed (Libowitz, 1968; Condon and Larson, 1973); there is a possibility that traces of oxygen play a role. Using very pure uranium samples, no evidence of hysteresis was found and the time to attain equilibrium was quite short (Meusemann and von Erichsen, 1973; Condon, 1980).

The plateau hydrogen pressures are given by the equation

$$\ln p(\operatorname{atm}) = A - BT^{-1}$$

where A = 14.55 and B = 10233 for UH₃ in the temperature range 298–942 K (Chiotti, 1980). For uranium trideuteride, UD₃, Flotow *et al.* (1984) assessed the measured data by Spedding *et al.* (1949), Wicke and Otto (1962), Destriau and Sériot (1962), and Carlson (1975), and recommended the values A = 15.046 and B = 10362 (500–800 K), which were obtained by averaging the results of Spedding *et al.* (1949) and Wicke and Otto (1962). The data for uranium tritritide, UT₃, are meager. The recommended A and B values (Flotow *et al.*, 1984) are those obtained by averaging the results of Flotow and Abraham (1951) and of Carlson (1975); they are A = 14.57 and B = 9797 in the temperature range 600–800 K. The above equilibrium pressures are considerably lower than the pressures derived from calorimetric data for UH₃, UD₃, and UT₃ (Flotow *et al.*, 1984).

(d) Thermodynamic properties

The heat capacity, entropy, and enthalpy of formation of UH_3 , UD_3 , and UT_3 (β forms) at 298 K are listed in Table 5.11.

Compound	$C_{\rm p}^{\circ}(298.15{ m K})$	$S^{o}(298.15 \text{ K})$	$\Delta_{\rm f} H^{\rm o}$ (298.15K)
	(JK ⁻¹ mol ⁻¹)	(JK ⁻¹ mol ⁻¹)	(kJ mol ⁻¹)
β -UH ₃ β -UD ₃ β -UT ₃	$\begin{array}{c} 49.29 \pm 0.08 \\ 64.98 \pm 0.08 \\ 74.43 \pm 0.75 \end{array}$	$\begin{array}{c} 63.68 \pm 0.13 \\ 71.76 \pm 0.13 \\ 79.08 \pm 0.79 \end{array}$	$\begin{array}{c} -126.98\pm 0.13\\ -129.79\pm 0.13\\ -130.29\pm 0.21\end{array}$

Table 5.11 *Heat capacity, entropy, and enthalpy of formation of* β *-UH*₃*,* β *-UD*₃*, and* β *-UT*₃ *at* 298.15 K (*Flotow* et al., 1984).

Flotow and Osborne (1967) and Flotow *et al.* (1959) have measured the low-temperature heat capacity of $UH_3(\beta)$ from 1.4 to 23 K and from 5 to 350 K, respectively. Abraham *et al.* (1960) have reported the low-temperature heat capacity of UD_3 from 5 to 350 K and Ward *et al.* (1979) that from 4 to 17 K.

Although no experimental heat capacity data have been published for $UT_3(\beta)$, Flotow *et al.* (1984) obtained the estimated C_p values using semiempirical equations to estimate the optical mode contributions of the hydrogen lattice vibrations. Abraham *et al.* (1960) found that the sum of the lattice heat capacity associated with the acoustic modes, the electronic heat capacity, and the magnetic heat capacity, agreed within 0.08 JK⁻¹mol⁻¹ for UH₃(β) and UD₃(β), which means that this part of heat capacity is virtually the same for UH₃, UD₃, and UT₃. Moreover, they showed that this could be represented by a linear function of temperature. On this basis, Flotow *et al.* (1984) calculated the optical mode contributions of UT₃ by using the Einstein heat capacity function to estimate the heat capacity of UT₃.

The heat capacity of UH₃ and UD₃ up to 800 K was also obtained by this method as shown in Fig. 5.14. The sharp anomaly in the vicinity of 170 K is due to the ferromagnetic–paramagnetic transition of the β -hydride phases.

(e) Electrical resistivity

The electrical resistivity, ρ , of β -hydride increases with increasing temperature as in metals. Ward *et al.* (1979) measured the electrical resistivity of β -UD₃ from 2.4 to 300 K. The ρ vs *T* curve has an anomaly due to a magnetic transition at 166 K. These resistivities are in good agreement with the unpublished data of Flotow for β -UH₃ communicated to Grunzweig-Genossar *et al.* (1970). The resistivity of β -hydride is about ten times higher than that of uranium metal.

(f) Magnetic properties and the nature of bonding

The history of magnetic studies of uranium hydrides is described in the review of Troć and Suski (1995). In the earlier work, α -UH₃ was considered to be ferromagnetic at low temperatures with $T_{\rm C}$ the same as, or close to that of β -UH₃. However, the neutron diffraction study on α -UD₃ (Lawson *et al.*, 1991) revealed the α -hydride phase to be non-magnetic at least above 15 K, i.e. the apparent ferromagnetism was due to β -hydride impurities in the α -hydride samples.

 β -Hydride is ferromagnetic at low temperatures. The magnetic data for β -UH₃ and β -UD₃ are shown in Table 5.12. At the Curie temperature, the λ -type heat capacity anomaly has also been observed at 170.5 and 167.6 K for β -UH₃ and β -UD₃, respectively (Fig. 5.14). The lower Curie temperature in the deuteride is associated with the somewhat shorter U–U distance, resulting in a change of the exchange integrals for the Weiss field (Ward, 1985). The electrical

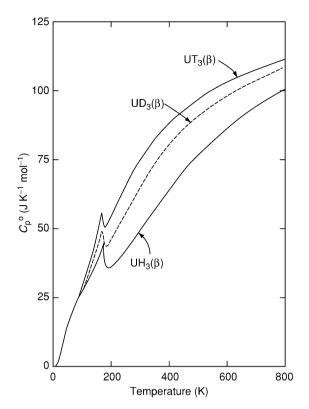


Fig. 5.14 Heat capacities of $UH_3(\beta)$, $UD_3(\beta)$, and $UT_3(\beta)$ (Flotow et al., 1984).

resistivity for β -UD₃ changed at the Curie temperature (166 K) (Ward *et al.*, 1979). And reev et al. (1998) report that the Curie temperature of β -UH₃ decreases with increasing external pressure from 175 K (0 kbar) to 169 K (8 kbar). In Table 5.12, the saturation uranium magnetic moments obtained by neutron diffraction are far larger than those obtained by magnetization measurements, possibly a result of a large magnetic anisotropy in β -UH₃ (Bartscher *et al.*, 1985). The neutron diffraction studies of β -UH₃ carried out at the ferromagnetic temperatures revealed that the two U_I and six U_{II} atoms, which occupy different crystallographic positions in space group Pm3n, are magnetically equivalent giving the same magnetic moment; no (110) reflection peak was observed in the diffraction patterns (Wilkinson et al., 1955; Bartscher et al., 1985; Lawson et al., 1990). Increased external pressure lowers the saturation magnetic moment of uranium from $1\mu_{\rm B}(0 \text{ kbar})$ to $0.985\mu_{\rm B}(10 \text{ kbar})$ at 4.2 K (Andreev et al., 1998). The effective uranium moments in Table 5.12 are those obtained from the slope of the Curie-Weiss curves in the paramagnetic range of temperatures.

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Hydride	Ferromagnetic Curie temperature $T_{\rm C}({\rm K})$	Paramagnetic Curie temperature $ heta_p(\mathbf{K})$	Saturation uranium moment µ _S (µ _B)	Effective paramagnetic uranium moment µ _{efr} (µ _B)	References
β-UH ₃	174 173	174	0.65 (80 K) 0.9 (78 K)	2.44 2.79	Trzebiatowski <i>et al.</i> (1954) Gruen (1955)
	181 168	173 180	0.9 (2.1 T, 4.2 K) 1.18 (6 T, 1.3 K)		Lin and Kaufmann (1956) Henry (1958)
	181 175	176	0.7 1.0 (40 T, 4.2 K)	2.24	Karchevskii and Buryak (1962) Andreev <i>et al.</i> (1998)
	175		1.39 (ND) 1.45 (NMR) 1.54 (ND)		Shull and Wilkinson (1955) Barash <i>et al.</i> (1984) Lawson <i>et al.</i> (1990)
β-UD ₃	172	172	0.98 (6 T, 1.3 K)	2.44	Trzebiatowski <i>et al.</i> (1954) Henry (1958)
	177.5	175.2 166	0.87 (5.34 T) 1 39 (ND)	2.24 2.26	Karchevskii and Buryak (1962) Ward <i>et al.</i> (1979) Wilkinson <i>et al.</i> (1955)
	178		1.45 (ND, 10 K)		Bartscher et al. (1985)

Table 5.12 Magnetic data for β -UH₃ and β -UD₃.

ND: neutron diffraction.

Uranium

Grunzweig-Genossar *et al.* (1970) assume that uranium is composed of uranium ions and protons (deuterons) in a high-density interacting electron gas. The magnetic moments arise from 5f electrons. The uranium ions are magnetically coupled through the polarized conduction electrons by the RKKY interaction, which can explain the ferromagnetic ordering below ~180 K and the large Knight shift obtained by their nuclear magnetic resonance (NMR) measurement, i.e. $K = 0.40\chi_M$, where χ_M is the molar magnetic susceptibility. The second moment and line-shape data suggest that the 5f electrons ($Z \sim 2.5$ conduction electrons per uranium atom) are localized and do not form a band as in metallic uranium.

Cinader *et al.* (1973) measured the NMR spin-lattice relaxation time in the paramagnetic state at 189–700 K. In addition to the time-dependent dipolar interaction through hydrogen diffusion, the relaxation time was dependent on (1) the direct interaction between the conduction electrons and the protons (deuterons) causing Korringa relaxation, and (2) the indirect RKKY (Ruderman-Kittel-Kasuya-Yosida) interaction. The density of states of the s-type conduction electrons at the Fermi level was 1.65 states per eV. A model with a spherical Fermi surface and free electron behavior in the RKKY interaction, results in U^{3+} and H^- as the ionic species.

(g) Chemical properties

Uranium hydride is very reactive and, in most respects its reactions resemble those of the finely divided uranium metal; in fact, reactions that occur at temperatures where the hydrogen decomposition pressures are high may be those of the metal. Uranium hydride ignites spontaneously in air, but gradual oxidation at low oxygen pressures at room temperature results in the formation of a protective film of oxide on the surface of hydride particles, which prevents the hydride from ignition. Adsorption of a variety of electron-pair-donor compounds can reduce the pyrophoric properties.

Uranium hydride is used as a starting material in many reactions, including the preparation of finely divided uranium metal. Hydrogen, deuterium, and tritium may be stored as UH₃, UD₃, and UT₃, respectively. These gases are released when the compounds are heated to the decomposition temperatures. Gram quantities of UH₃ reacts slowly with water, but larger samples react violently and produce high temperatures (Newton *et al.*, 1949). UH₃ reacts slowly with solution of non-oxidizing acids such as HCl and weak acids such as CH₃COOH, but vigorously with HNO₃. UH₃ reacts with H₂SO₄ to form S, SO₂, and H₂S, and with H₃PO₄ to form UPO₄. UH₃ is unstable in strong bases and reduces aqueous solutions of AgNO₃ and HgCl₂. At elevated temperatures, UH₃ reacts with O₂, hydrogen halides, H₂S, HCN, NH₃, N₂, CO₂, CH₄, and C₂H₂ (acetylene), but not with liquid hydrocarbons and chlorinated solvents, although an explosive reaction occurs with CCl₄. The reactions of UH₃ with most compounds are thermodynamically favored, and many cases where the

Reagent	Reaction temperature (°C)	Product
02	ignites at room temperature	U_3O_8
$\tilde{H_2O}$	350	UO ₂
$H_{2}S$	400-500	US_2
$\tilde{N_2}$	250	$U_2 \tilde{N}_3$
NH_3	250	$\tilde{U_2N_3}$
PH	400	UP
Cl ₂	250	UCl ₄
CCl₄	250	UCl ₄
-	possibility of explosion at 25°C	-
HCl	250-300	UCl ₃
HF	200-400	UF₄
Br ₂	300-350	UBr₄
HĒr	300	UBr ₃
CO ₂	300	UO_2

Table 5.13 Reactions of uranium hydride.

reactions do not proceed are a result of kinetic inhibition (Haschke, 1991). Typical reactions of uranium hydride are given in Table 5.13.

(h) Other uranium hydride compounds

(i) Uranium(IV) borohydride, $U(BH_4)_4$

The volatile $U(BH_4)_4$ is obtained as dark green crystals by the reaction

$$UF_4 + 2Al(BH_4)_3 \rightarrow U(BH_4)_4 + 2Al(BH_4)F_2.$$

Purification is made by vacuum sublimation (Schlesinger and Brown, 1953).

U(BH₄)₄ is tetragonal with space group $P4_32_12$ having four formula units in the unit cell. The lattice parameters are $a = (7.49 \pm 0.01)$ Å and $c = (13.24 \pm 0.01)$ Å. The positions of U, B, and H have been determined by X-ray and neutron diffraction analyses (Bernstein *et al.*, 1972a,b).

In vacuo and in an inert-gas atmosphere, $U(BH_4)_4$ is fairly stable, but it is immediately decomposed by oxygen or moisture. Bernstein and Keiderling (1973) determined the molecular structure from optical and nuclear magnetic resonance spectra.

The vapor pressure of $U(BH_4)_4$ is given by the equation

$$\log p(\text{mmHg}) = 13.354 - 4265T^{-1}$$

 $U(BH_4)_3$ is a red solid, which has been observed as a by-product in the synthesis of $U(BH_4)_4$. Because of its pyrophoric properties, it has not been well characterized (Schlesinger and Brown, 1953).

(*ii*) $UNiAlH_{v}$ and related compounds

The intermetallic compounds UXAl (X = Ni, Co, Mn) absorb hydrogen on heating in the temperature range 20–250°C at high H₂ pressures. The maximum hydrogen content attained at 20°C corresponds to UNiAlH_{2.74} ($p_{H_2} = 55$ atm), UCoAlH_{1.2} (40 atm), and UMnAlH_{0.15} (40 atm) (Drulis *et al.*, 1982). UNiAl absorbs the largest amount of hydrogen in these compounds, though lower maximum hydrogen absorption values have been reported, at room temperature and 70 atm viz. UNiAlH_{2.5} (Jacob *et al.*, 1984), and UNiAlD_{2.2} at 30°C and 50 atm D₂ (Yamamoto *et al.*, 1998). The lower limit of the hydride phase is y = 0.7–0.8 (Yamamoto *et al.*, 1994, 1998; Yamanaka *et al.*, 1999). The hydrogen solubility in the UNiAl metal appears to obey Sieverts law in the hydrogen concentration region below 0.02 H per formula unit UNiAl (Yamanaka *et al.*, 1999).

The symmetry and space group of $UNiAlH_{\nu}$ are the same as those for UNiAl. The structure consists of alternate planes containing three Al (in 3f) and two Ni (2c) atoms at z = 0 and three U (3g) and one Ni (1b) atoms at z = 1/2. The hydrogen atoms are located in the center of one of the adjacent U₃Ni tetrahedra, in the bipyramid U₃Al₂, and in the bipyramid Al₃Ni₂ (Kolomiets et al., 2000). The lattice parameter a increases whereas b decreases slightly with increasing value of y (Drulis et al., 1982; Jacob et al., 1984; Yamamoto et al., 1994; Yamanaka et al., 1999; Kolomiets et al., 2000). This variation, expressed in A, is approximately represented by the equations a = 6.736 + 0.187y and c =4.037 - 0.028y in the range $0.8 \le y \le 2.7$. The hydrogenation of UNiAl is accompanied by a volume change. The quotient $\Delta V/V$ attains a value of 0.124 for both hydride (y = 2.3) and deuteride (y = 2.1). In addition, the X-ray diffraction peak intensities indicate a positional shift of the U atoms from (0.572, 0, 1/2) in UNiAl to (2/3, 0, 1/2) in UNiAlH_{2.3}. These changes are supposed to favor the accommodation of a larger amount of hydrogen (Kolomiets et al., 2000).

The desorption isotherms of UNiAlH_y have two sloping plateaus, which suggests the existence of two hydride phases (Jacob *et al.*, 1984). The partial molar enthalpy and entropy of hydrogen for the non-stoichiometric UNiAlH_y varies with the y value. $\Delta \bar{H}(H_2)$ and $\Delta \bar{S}(H_2)$ were -53 kJ (mol H₂)⁻¹ and -88 J K⁻¹ (mol H₂)⁻¹, respectively, for UNiAlH_{1.35}, and -41 kJ (mol H₂)⁻¹ and -95 J K⁻¹ (mol H₂)⁻¹ for UNiAlH_{2.30} (Drulis *et al.*, 1982). The values measured by Jacob *et al.* (1984) are comparable with the above values: $\Delta \bar{H}(H_2)$ and $\Delta \bar{S}(H_2)$ were -64 kJ (mol H₂)⁻¹ and -90 J K⁻¹ (mol H₂)⁻¹, respectively, for UNiAlH^{1.2}, and -47 kJ (mol H₂)⁻¹ and -94 J K⁻¹ (mol H₂)⁻¹, respectively, for UNiAlH_{2.0}.

The incorporation of hydrogen into UNiAl leads to a large increase in the antiferromagnetic ordering temperature from 19 K to 90–100 K. The transition temperatures for UNiAlH_{2.3} and UNiAlD_{2.1} are 99 and 94 K, respectively (Kolomiets *et al.*, 2000). According to Zogal *et al.* (1984), UNiAlH_{1.9} has

magnetic transitions at 122 and 34 K, where the second transition possibly refers to the hydride at the lower phase limit. The magnetic susceptibility in the paramagnetic region is represented by the modified Curie–Weiss equation. The effective moment, μ_{eff} , the paramagnetic Curie temperature, θ_p , and the temperature-independent susceptibility, χ_o , are 2.42 $\mu_B/f.u.$, -42 K and 7×10^{-9} m³ mol⁻¹, respectively, for UNiAlH_{2.3}. The values are 2.43 $\mu_B/f.u.$, -50 K and 8×10^{-9} m³ mol⁻¹, respectively, for UNiAlD_{2.1} (Kolomiets *et al.*, 2000).

U(Fe_{1-x}Ni_x)Al with $x \ge 0.7$ absorbs hydrogen forming U(Fe_{1-x}Ni_x)AlH_y hydrides. Raj *et al.* (2000) studied the magnetic properties of U(Fe_{0.3}Ni_{0.7}) AlH_y, and found that no other hydride phase was formed above or below y = 0.8. U(Fe_{0.3}Ni_{0.7})AlH_y is ferromagnetic with $T_{\rm C} = 15$ K (y = 0) and 90 K (y = 0.8). Magnetization of U(Fe_{0.3}Ni_{0.7})Al at 5.5 T gave a saturation moment of $\cong 0.3\mu_{\rm B}/f.u$. The value for the hydride (y = 0.8) was much higher, $\cong 0.9\mu_{\rm B}/f.u$., indicating considerable increase in the ferromagnetic correlations. Other intermetallic hydrides, e.g. U₅Ni₄PdH_{1.0} (Drulis *et al.*, 1982), UCoH_{2.7} (Andreev *et al.*, 1986; Yamamoto *et al.*, 1991), and UTi₂D_y (Yamamoto *et al.*, 1995) have also been studied.

5.7.2 The uranium–oxygen system

(a) Binary uranium oxides

(i) Preparative methods

Comprehensive information on the preparation of actinide oxides including uranium oxides is given in a monograph by Morss (1991).

UO(s)

Although UO gas is one of the main species over $U(l)+UO_{2-x}$ at high temperatures, solid UO ($Fm\bar{3}m$, a = 4.92 Å) with NaCl-type structure is very unstable and its formation has not been definitely established. When UO₂ was heated with uranium metal at high temperatures, a fcc phase was produced only in cases of considerable carbon contamination (Rundle *et al.*, 1948). Carbon is thought to promote the reaction. It is possible that UC or UN must be present for the formation of the UO phase (Rundle *et al.*, 1948; Cordfunke, 1969).

$UO_2(s)$

UO₂ is prepared by hydrogen reduction of UO₃ or U₃O₈ between 800 and 1100°C (Katz and Rabinowitch, 1951; Belle, 1961; Wedermeyer, 1984). The H₂ gas used for this purpose should not contain impurity of O₂ in order to avoid oxidation to hyperstoichiometric UO_{2+x}, which occurs on cooling at temperatures below 300°C. The UO₂ pellets for reactor fuel are reduced at much higher temperatures around 1700°C in order to approach the theoretical density. For laboratory use, other reductants such as CO, C, CH₄, and C₂H₅OH may be

used, but they offer no advantages over H_2 (Katz and Rabinowitch, 1951; Wedermeyer, 1984; Roberts and Walter, 1966). NH₃ is not suitable (Belle, 1961). Commercial methods of UO₂ synthesis start from the peroxide UO₄ · 2H₂O, ammonium diuranate with the approximate composition (NH₄)₂U₂O₇ or ammonium uranyl carbonate (NH₄)₄UO₂(CO₃)₃ followed by air calcination at 400–500°C. Subsequent H₂ reduction at 650–800°C yields UO₂ with high surface area. The nuclear fuel pellets are produced by cold pressing of these powders, followed by sintering.

$U_4O_9(s)$

U₄O₉ can be prepared from the stoichiometric amounts of UO₂ and U₃O₈ according to the reaction $5UO_2 + U_3O_8 = 2U_4O_9$. The reactants are ground in an agate mortar and the mixture is sealed in an evacuated quartz ampoule, and then heated at 1000°C for about 2 weeks until the sample is completely homogenized. The sample is slowly cooled to room temperature over a period of 2 weeks (Gotoo and Naito, 1965; Westrum, Jr. *et al.*, 1965). U₄O₉ has three phases: α -U₄O₉ that transforms into β -U₄O₉ on heating to ~350 K, and β -U₄O₉ that transforms into γ -U₄O₉ at ~850 K (Labroche *et al.*, 2003b). These transformations are reversible.

$U_3O_7(s)$

Three polymorphs of α , β , and γ are known for U₃O₇; all of them are tetragonal. α -U₃O₇ with *c/a* ratios 0.986–0.991 is prepared by oxidizing UO₂ at temperatures below 160°C (Hoekstra et al., 1961; Westrum, Jr. and Grønvold, 1962). To prepare a single phase with O/U \approx 2.33, the use of reactive UO₂, which is obtained by low-temperature reduction of UO_3 by H_2 , is recommended (Hoekstra et al., 1961). Oxidation of UO₂ in air at 200°C yields β -U₃O₇ with c/a ratios between 1.027 and 1.032 (Garrido et al., 2003). The oxidation of standard uranium dioxide ceases at UO_{2.33} at temperatures below 200°C and no formation of U₃O₈ takes place (Hoekstra et al., 1961). Allen and Tyler (1986) report that well-crystallized single-phase β -U₃O₇ was obtained by oxidation at 230°C for 16 h. The γ -U₃O₇ (U₁₆O₃₇) phase, which has c/a ratios of 1.015–1.017 and smaller O/U ratios of 2.30-2.31 (Hoekstra et al., 1961; Westrum, Jr. and Grønvold, 1962; Hoekstra et al., 1970; Nowicki et al., 2000), is formed when U₄O₉ is oxidized at 160°C (Hoekstra et al., 1961). This compound has also been prepared as a mixture with monoclinic U_8O_{19} on heating a pellet of mixed UO₂ and UO₃ at \geq 400°C under high pressures (15–60 kbar) (Hoekstra et al., 1970).

$U_2O_5(s)$

High-pressure syntheses by Hoekstra *et al.* (1970) identified three U_2O_5 phases (α - U_2O_5 , β - U_2O_5 and γ - U_2O_5). α - U_2O_5 was prepared by heating a mixture of UO₂ and U₃O₈ at 400°C and 30 kbar for 8 h. At 500°C, a pressure of 15 kbar was enough to prepare α - U_2O_5 . Hexagonal β - U_2O_5 is formed at 40–50 kbar pressure at temperatures higher than 800°C. Monoclinic γ - U_2O_5 was sometimes

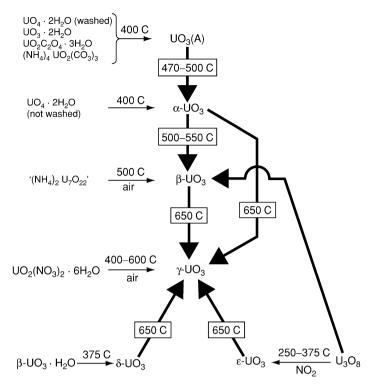


Fig. 5.15 Flow sheet for the preparation of various UO_3 modifications: Bold lines refer to high O_2 pressure (Hoekstra and Siegel, 1961; Cordfunke, 1969).

obtained when the UO_2 and U_3O_8 mixture was heated above 800°C at a pressure of 60 kbar.

$U_{3}O_{8}(s)$

 α -U₃O₈ is prepared by oxidation of UO₂ in air at 800°C followed by slow cooling (Loopstra, 1970a). β -U₃O₈ is prepared by heating α -U₃O₈ to 1350°C in air or oxygen, followed by slow cooling (cooling rate: 100 K per day) to room temperature (Loopstra, 1970b).

 $UO_3(s)$

Seven modifications are known for UO₃: A, α , β , γ , δ , ε , and ζ -UO₃. The methods of their syntheses are outlined in the flow sheet of Fig. 5.15 (Hoekstra and Siegel, 1961; Cordfunke, 1969).

Amorphous UO₃ (A-UO₃) forms when any of the compounds UO₄ \cdot 2H₂O (washed with H₂O), UO₃ \cdot 2H₂O, UO₂C₂O₄ \cdot 3H₂O and (NH₄)₄UO₂(CO₃)₃ is heated in air at 400°C. Because of the difficulty to remove residual traces of nitrogen and carbon, it is preferable to use either of the first two of the above

compounds (Hoekstra and Siegel, 1961). a-UO₃ is prepared by crystallization of A-UO₃ at 485°C for 4 days. The heating time can be shortened at 500°C but a pressure of 40 atm oxygen is then needed (Hoekstra and Siegel, 1961). β -UO₃ is prepared by heating 'ammonium diuranate' or uranyl nitrate rapidly in air at 450–500°C. The crystallinity of β -UO₃ is improved by keeping the sample at 500°C (not higher) for 4-6 weeks (Debets, 1966). This compound is also obtained by heating at 500–550°C under 30–40 atm O₂. γ -UO₃ is formed slowly at 500–550°C in 6–10 atm O₂. At 650°C and 40 atm O₂, all α , β , δ , and ϵ -UO₃ compounds convert to the γ -phase. γ -UO₃ can be prepared directly in air by heating uranyl nitrate hexahydrate to 400-600°C (Hoekstra and Siegel, 1958; Engmann and de Wolff, 1963). Stoichiometric δ -UO₃ is obtained by heating β -UO₂(OH)₂ (= β -UO₃·H₂O) at 375–400°C for more than 24 h (Hoekstra and Siegel, 1961). At 415°C, the oxygen-deficient δ -phase forms (Wait, 1955). ϵ -UO₃ is prepared by oxidizing U₃O₈ at 350°C in NO₂(g). The reaction goes to completion in a few seconds (Gruen et al., 1951). At a temperature of 400°C, the reaction rate levels off as the stability limit of ε -UO₃ is approached (Hoekstra and Siegel, 1961). The high-pressure modification ζ -UO₃ forms at 30 kbar and 1100°C (Hoekstra et al., 1970).

*UO*₃ *hydrates*

The existence of six compounds, i.e. $UO_3 \cdot 2H_2O$, $\alpha \cdot UO_3 \cdot 0.8H_2O$, $\alpha \cdot UO_2(OH)_2$, $\beta \cdot UO_2(OH)_2$, $\gamma \cdot UO_2(OH)_2$, and $U_3O_8(OH)_2$, has been confirmed in the UO₃-water system. $UO_3 \cdot 2H_2O$ is prepared by exposure of anhydrous UO_3 to water at 25–75°C. An alternative method is to add 0.65 g La(OH)_3 to 50 mL 0.2 M UO_2(NO_3)_2 solution. The hydroxide dissolves slowly, accompanied by an increase in solution pH from 2.2 to 4.0. Digestion of the clear solution at 55°C causes a gradual precipitation of a portion of the uranium as bright yellow crystals of $UO_3 \cdot 2H_2O$ (Hoekstra and Siegel, 1973). Water-deficient α -phase monohydrate, $\alpha \cdot UO_3 \cdot 0.8H_2O$, was prepared by heating $UO_3 \cdot 2H_2O$ in air at 100°C or by heating either $UO_3 \cdot 2H_2O$ or UO_3 in water at 80–200°C (Dell and Wheeler, 1963). Stoichiometric $\alpha \cdot UO_2(OH)_2$ (= $\alpha \cdot UO_3 \cdot H_2O$) was prepared in hydrothermal experiments at temperatures approaching 300°C (Harris and Taylor, 1962; Taylor, 1971).

Stoichiometric β -UO₂(OH)₂ (or β -UO₃ · H₂O) is prepared by the action of water on UO₃ · 2H₂O or UO₃ at 200–290°C in a sealed reactor (Dawson *et al.*, 1956). It is also formed by the hydrolysis of uranyl salt solutions (cf. γ -UO₂(OH)₂). γ -UO₂(OH)₂ (or γ -UO₃ · H₂O) is obtained when 0.65 g La(OH)₃ is added to 50 mL of 0.2 M UO₂(NO₃)₂ and subsequent heating of the solution to 80–90°C; digestion of the solution leads to slow precipitation of γ -UO₂(OH)₂ (Hoekstra and Siegel, 1973). There may be no region of true thermodynamic stability for the γ -phase. Continued digestion for several weeks eventually gives β -UO₂(OH)₂ as the sole product. U₃O₈(OH)₂ (= UO₃ · 1/3H₂O or H₂U₃O₁₀, i.e. hydrogen triuranate) is prepared by hydrothermal reaction of UO₃ · 2H₂O or UO₃ at temperatures between 300 and 400°C. Although no solid solution range has been observed for this compound, appreciable variations in water content from 0.33 to 0.50 have been reported (Siegel *et al.*, 1972).

Uranium peroxide tetrahydrate, $UO_4 \cdot 4H_2O$, is obtained when the precipitate, grown from the uranyl nitrate solution of pH = 2 on addition of hydrogen peroxide solution, is dried at room temperature (Silverman and Sallach, 1961); the dihydrate, $UO_4 \cdot 2H_2O$, is prepared by heating $UO_4 \cdot 4H_2O$ at 90°C.

(ii) Preparation of single crystals

The basic method to prepare single crystals of UO_2 is to melt UO_2 powders. Arc melting (Brit and Anderson, 1962) and solar furnace heating (Sakurai *et al.*, 1968) techniques have been adopted for this purpose. The vapor deposition method has also been used, where an electric current was passed through a hollow cylinder of UO_2 . UO_2 sublimed from the hot central part of the inner surface of the cylinder and deposited at the cooler end, forms large hemispherical single crystals of 4–12 mm (van Lierde *et al.*, 1962). Recrystallization also yields single crystals in the central part of UO_2 rod when the current is directly passed through the specimen (Nasu, 1964).

Single crystals of the length 5 cm have been prepared by means of the floating zone technique. In this case, the preheated UO_2 rods were heated by induction eddy-currents (Chapman and Clark, 1965). Robins (1961) obtained single crystals of 3 mm length by electrolysis of uranyl chloride in fused alkali chloride melts.

Formation of single crystals by chemical transport reactions has been studied by a number of researchers. Naito *et al.* (1971) examined the transport of UO₂, U₄O₉, and U₃O₈ from 1000 to 850°C in sealed quartz tubes using the transporting agents HCl, Cl₂, I₂, Br₂, and Br₂+S₂. Although the transport rate was very low in I₂ (0.002 mg h⁻¹), it was high enough in Cl₂ of 4 mmHg pressure (23 mg h⁻¹) and in Br₂+S₂ with partial pressures (2.5 ± 0.2) mmHg (12.5 mg h⁻¹) to obtain single crystals. Single crystals of UO₂ were deposited on UO₂ substrates with (100) and (111) orientations by the chemical transport method using Cl₂ as the transporting agent (Singh and Coble, 1974). At Cl₂ pressures below 10 mmHg and high substrate temperatures (>950°C), good single crystals free from cracking caused by epitaxial growth were obtained.

Faile (1978) reported the formation of large single crystals of UO_2 by the use of TeCl₄ as transport agent. UO_2 was transported in a sealed fused quartz tube from the source end at 1050°C over a temperature gradient to the deposition end at 950°C. The maximum weight of the obtained single crystals was 1 g. TeCl₄ has also been used successfully for the preparation of single crystals of other actinide dioxides (Spirlet *et al.*, 1979).

(iii) Crystal structures

The crystal structures of uranium oxides in the composition range $2.00 \le O/U \le 2.375$, which includes UO₂ and polymorphs of U₄O₉ and U₃O₇, are closely related to the fluorite structure. On the other hand, the crystal structures of

Uranium

 U_3O_8 and many of the UO₃ polymorphs are based on the layer structures, which are characterized by the existence of UO_2^{2+} uranyl groups arranged normal to the plane of the layers. The lattice parameters of the uranium oxides are shown in Table 5.14.

UO_2, UO_{2+x}

Stoichiometric uranium dioxide crystallizes in a fcc structure (space group $Fm\bar{3}m$), where the uranium atoms occupy the positions 0,0,0; 1/2,1/2,0; 1/2, 0, 1/2 and 0, 1/2, 1/2 and the oxygen atoms occupy the 1/4, 1/4, 1/4 and its equivalent positions. As the temperature is raised, the anisotropic thermal vibration causes the oxygen atoms to move to the $1/4 + \delta$, $1/4 + \delta$, $1/4 + \delta$ positions, where $\delta = (0.016 \pm 0.001)$ at 1000° C (Willis, 1964a).

In the hyperstoichiometric uranium dioxide, UO_{2+x} , the interstitial oxygen atoms occupy two different sites of the UO_2 lattice, which are displaced by about 1 Å along the <110> and <111> directions from the cubic coordinated interstitial position. These oxygen atoms are denoted as O' and O'', respectively. Together with these interstitial atoms, it was observed that vacancies were formed at the normal oxygen sites, although the uranium sublattice remained undisturbed (Willis, 1964b). Willis (1978) later analyzed the neutron diffraction data for $UO_{2.12}$ at 800°C by taking into account the anharmonic contribution to the Debye–Waller factor. The occupancy numbers of O' and O'' and the vacant lattice oxygens were calculated to be equal within one standard deviation, indicating that the defect complex has a 2:2:2 configuration of oxygen defects. The two O'' oxygen atoms displace two normal oxygen atoms forming two O' atoms and two oxygen vacancies.

A model that assumes a chain-like coordination of the 2:2:2 clusters along <110> directions has been proposed (Allen *et al.*, 1982). However, it failed to give a satisfactory agreement between the observed and calculated neutron intensities (Willis, 1987). There may be a similarity between the clusters present in UO_{2+x} and Fe_{1-x}O. In the non-stoichiometric Fe_{1-x}O, the Roth clusters (Roth, 1960) or Koch–Cohen clusters (Koch and Cohen, 1969) are thought to be statistically distributed. These clusters have different structures but their compositions are close to that of Fe₃O₄ (Anderson, 1970), which is formed as an ordered phase when the concentration of clusters exceeds a certain value. In the case of UO_{2+x}, the possibility of disordered arrangement of cuboctahedral clusters.

U_4O_9

The low-temperature phase α -U₄O₉ transforms to β -U₄O₉ at 340–350 K, which is accompanied by an anomaly in the specific heat at 348 K (Westrum, Jr. *et al.*, 1965) or 330 K (Gotoo and Naito, 1965) and of a dilatation at 293–359 K (Grønvold, 1955). The lattice parameter decreases with increasing temperature in this range (Ferguson and Street, 1963), but no anomaly was observed in the

				Lattice parameters	Lattice parameters	rameters				$\frac{Density}{(\text{g cm}^{-3})}$		
Formula Color	Color	<i>m.p.</i> (K)	Space group	Symmetry	a (Å)	$b(\mathbf{\mathring{A}})$	c (Å)	Angle (deg)	Ν	Exp.	X-ray or ND	References
UO_2	brown to	3138	$Fm\bar{3}m$	fcc	5.4704				4	10.95	10.964	IAEA (1965); Window (1971)
$\mathrm{U_4O_9}$	black		$I\bar{4}3d$	bcc	5.441×4				64		10.299	WINSIOW (1971) IAEA (1965); Ishii et al. (1970a); Bevan
${{ m U}_{16}}{{ m O}_{37}(*)}{{ m U}_{8}}{{ m O}_{19}(*)}$	black black			tetragonal monoclinic	5.407 5.378	5.559	5.497 5.378	$\beta = \beta$		11.34	11.366 11.402	<i>et al.</i> (1986) Hoekstra <i>et al.</i> (1970) Hoekstra <i>et al.</i> (1968)
α -U ₃ O ₇	black			tetragonal	5.447		5.400	17.06		10.62		Hoekstra <i>et al.</i> (1961); Westrum. Jr. and
β -U ₃ O ₇	black			tetragonal	5.383		5.547			10.60		Grønvold (1962) Hoekstra et al. (1961); Gorrido at al. (2003)
γ^{-} U ₃ O ₇	black			tetragonal	5.407		5.497					Hoekstra <i>et al.</i> (1970)
$\alpha - U_2 O_5$	black			monoclinic	12.40	5.074	5.675	$\beta = \beta$	4	10.5	10.47	Hoekstra <i>et al.</i> (1970);
$\beta - U_2 O_5$	black			hexagonal	3.813		13.18	7.66	0	10.76	11.15	Apusyn <i>et al.</i> (1972) Hoekstra <i>et al.</i> (1970)
γ -U ₂ O ₅	black			monoclinic	5.410	5.481	5.410	$\beta = 00.40$	0	10.36	11.51	Hoekstra <i>et al.</i> (1970)
$U_{13}O_{34}$	black		<i>Cmcm</i> (or <i>Cmc</i> or <i>Ama</i>)	orthorhombic	6.740	3.964×13	4.143×2	64.06	4		8.40	Spitsyn <i>et al.</i> (1972)

 Table 5.14
 Physical properties of the stoichiometric uranium oxides.

l Spitsyn <i>et al.</i> (1972) Spitsyn <i>et al.</i> (1972)	5 Loopstra (1970b)	5 Loopstra (1970b)	Hoekstra et al. (1970)	Hoekstra and Siegel	Siegel and Hoekstra (1971a); Greaves and Eander (1072)	Hoekstra and Siegel	Hockstra and Siegel (1961); Siegel and	Hoekstra (1971b) Wait (1955); Hoekstra	Hoekstra and Siegel (1961); Kovba <i>et al.</i> (1963)	Siegel <i>et al.</i> (1966); Hoekstra <i>et al.</i> (1970)
8.341 8.40	8.395	8.326	8.39		7.44	8.30	8.00	6.60	8.67	8.86
			7.72	6.80	7.30	8.25	7.80	69.9	8.54	8.62
44	7	4	7		19	10	32	1	1	4
						$\beta = 0.02$	CD.66		$\substack{\alpha = \\ 98.10 \\ \beta = \\ 90.20 \end{cases}$	$\gamma = 120.17$
4.145×2 4.140×2	4.147	8.303	4.16		4.157	3.910	9.711		4.165	5.224
3.958×8 3.956×11	11.960	11.445	3.92		43.45	14.33	19.93		3.841	5.466
6.796 6.765	6.716	7.069	6.91		6.84	10.34	9.813	4.16	4.002	7.511
orthorhombic orthorhombic	orthorhombic	orthorhombic	orthorhombic	amorphous	orthorhombic	monoclinic	orthorhombic	cubic	triclinic	orthorhombic
Pmma Pmma (or Dma2)	C2mm C2mm	Cmcm			(C222 derived)	$P2_1$	Fddd	Pm3m		P2 ₁ 2 ₁ 2 ₁
				723(d)	723(d)	803(d)	923(d)	673(d)	673(d)	
	green block	green block	olive	orange	beige	orange	yellow	deep red	brick red	brown
${{ m U}_8}{{ m O}_{21}}{{ m U}_{11}}{{ m O}_{29}}$	α -U ₃ O ₈	$\beta\text{-}U_3O_8$	$U_{12}O_{35}(*)$	$A-UO_3$	α-UO ₃	β-UO ₃	γ -UO ₃	δ-UO ₃	ɛ-UO ₃	ζ-UO ₃

(d): decomposes. (*): Parameters for these phases refer to a pseudo-cell. magnetic susceptibility (Gotoo and Naito, 1965). The transition was claimed to be due to disordering of oxygen with $U^{4+}-U^{5+}$ rearrangement (Naito *et al.*, 1967; Fournier and Troć, 1985). Belbeoch *et al.* (1967) reported that α -U₄O₉ has a rhombohedral structure, slightly distorted from a cubic structure with the lattice parameters a = 5.4438n (*n*: an integer) and $\alpha = 90.078^{\circ}$ at 20°C. The transition is possibly of order–disorder type coupled with a small change in crystal structure.

Another transition from β -U₄O₉ to γ -U₄O₉ occurs at higher temperatures around 850 K. An X-ray diffraction analysis showed the transition temperature to be 823–973 K (Blank and Ronchi, 1968), while the heat capacity measurement gave 900–950 K (Grønvold *et al.*, 1970). A transition between 813–893 K was observed for the specimens of 2.228 \leq O/U \leq 2.25 (Naito *et al.*, 1973) using X-ray diffraction and electrical conductivity measurements. This β/γ transition is assumed to be based on the order–disorder mechanism (Blank and Ronchi, 1968; Naito *et al.*, 1973). According to Seta *et al.* (1982), there was no clear anomaly or variation in the heat capacity curves in the above temperature range. Instead they observed two small peaks for hypostoichiometric U₄O_{9–y} (UO_{2.22} and UO_{2.235}) at 1000 and 1100 K.

The crystal structure of α -U₄O₉ has not yet been solved, but it is supposed to be closely related to that of strictly cubic β -U₄O₉, with the space group $I\bar{4}3d$. Electron diffraction measurements on α -U₄O₉ showed that the superlattice reflections all obeyed the special extinction rules for the $\bar{4}$ sites of the space group $I\bar{4}3d$ (Blank and Ronchi, 1968). Bevan *et al.* (1986) suggest that α -U₄O₉ consists of cuboctahedral clusters centered on 12(a) or 12(b) sites similar to the crystal structure of β -U₄O₉, although the anion sublattice may be perturbed.

Bevan *et al.* (1986) collected single-crystal neutron diffraction data for β -U₄O₉ at 230 and 500°C. A partial Patterson synthesis obtained using only the superlattice reflections supported the cuboctahedral cluster model. Fig. 5.16 shows a sketch of the cuboctahedral oxygen cluster formed by 12 anions located at the vertices of a cuboctahedron and with a 13th oxygen atom situated in its center. The cube surrounding the cluster has an edge length close to the lattice parameter of the fcc cell of the uranium sublattice (the individual cations are not shown in the figure). In β -U₄O₉, the discrete U₆O₃₇ cuboctahedral clusters are arranged on $\bar{4}$ axes with positions 12(b) of $I\bar{4}3d$. The displacement of oxygen in the cluster gives rise to the O' interstitial atoms of Willis. The cuboctahedral clusters welve U₆O₃₇ clusters per unit cell. There are 60 extra anions per unit cell, and the composition is then U₂₅₆O₅₇₂, i.e. the β -U₄O₉ phase has the composition U₄O_{9-v} with y = 0.062.

$U_{3}O_{7}$

The U₃O₇ polymorphs all crystallize in the tetragonal system but none of their space groups have been specified. The axial ratio c/a is here an important parameter to classify the different polymorphs. α -U₃O₇, which is prepared by

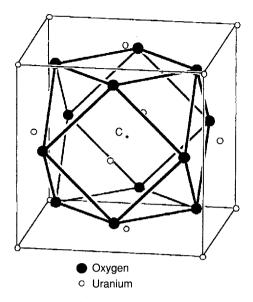


Fig. 5.16 A schematic diagram of the cuboctahedral cluster. Eight oxygen anions inside the cationic cube are replaced by 12 anions located along the <110> directions from the center C. (from Garrido et al. (2003), reproduced by the permission of Elsevier).

oxidation of UO₂ in air at temperatures of 120–175°C, has *c/a* ratios less than 1 (0.986–0.991) (Pério, 1953b; Westrum, Jr. and Grønvold, 1962). The *c/a* ratios for β-U₃O₇, prepared by oxidizing UO₂ in air at temperatures 160–250°C, are 1.027–1.032 (Hoekstra *et al.*, 1961; Simpson and Wood, 1983; McEachern and Taylor, 1998). In the range of O/U ratios between 2.26 and 2.33, the *c/a* ratio of α -U₃O₇ did not vary in a systematic way between 0.986 and 0.989, while that of β -U₃O₇ seemed to increase very slightly with increasing O/U ratio (Hoekstra *et al.*, 1961). The γ -U₃O₇ (U₁₆O₃₇) phase with *c/a* ratios of 1.015–1.016 appears in a range where the O/U ratios are 2.30–2.31 (Westrum, Jr. and Grønvold, 1962; Hoekstra *et al.*, 1970; Tempest *et al.*, 1988), which are significantly smaller than those of α -U₃O₇ and β -U₃O₇.

In the recent studies on β -U₃O₇, it was found that all the uranium atoms and 70% of the oxygen atoms were hardly affected by the oxidation of UO₂ to U₃O₇; however, the remaining 30% of the oxygen atoms changed their location to new sites which are shifted 0.31 Å along $\langle 110 \rangle$ vectors from the holes in the fluorite framework of UO₂. This result, based on a neutron diffraction analysis, is consistent with the assumption that the excess oxygen atoms in β -U₃O₇ are accommodated in the cuboctahedral oxygen clusters (Garrido *et al.*, 2003) as in the case of β -U₄O₉.

According to a theoretical study by Nowicki *et al.* (2000), the crystal structures of U_3O_7 differ from that of UO_2 by the presence of the cuboctahedral

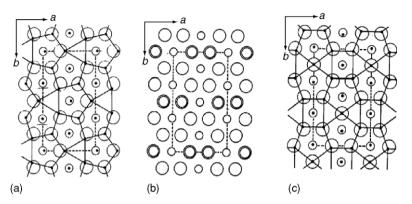


Fig. 5.17 Atom arrangements on the sections perpendicular to the c-axis (Loopstra, 1970b). (a) α -U₃U₈; (b) hypothetical 'ideal' UO₃; (c) β -U₃O₈. The dots in the figure represent the actual positions. Isolated dots: uranium atoms; dots connected by full-drawn lines denote oxygen atoms. In (a), the section is at z = 0, and in (c), the origin is shifted b/3 at z = 1/4. Reproduced by permission of the International Union of Crystallography.

clusters centered at specified ordered positions, and the arrangement of the clusters can be expressed as a stacking of identical polyatomic modules. A single module contains clusters arranged in a square pattern. The square sides have a length approximately equal to $R_1 = \sqrt{2.5}a_{\rm UO_2} \approx 0.86$ Å. The thickness of the modules is close to $1.5a_{\rm UO_2} \approx 0.82$ Å. The various polytypes found in U₃O₇ can be rationalized with different stacking order of these modules; the small change in the energy of formation of the crystal reflects the interaction between the clusters.

 U_3O_8

 α -U₃O₈ is orthorhombic (*C2mm*; *a* = 6.716 Å, *b* = 11.96 Å, *c* = 4.1469 Å; *z* = 2) (Loopstra, 1962). β -U₃O₈ is also orthorhombic (*Cmcm*; a = 7.069 Å, b =11.445 Å, c = 8.303 Å; z = 4) (Loopstra, 1970b), and the crystal structures of these two modifications are very similar. Fig. 5.17 depicts the relation of α - and β -U₃O₈ with the hypothetical 'ideal' UO₃ structure. The idealized α -U₃O₈ structure (Fig. 5.17a) is derived from a layer of the hypothetical 'ideal' UO_3 (Fig. 5.17b) by removing one oxygen atom from every third row. The idealized β -U₃O₈ structure is obtained by replacing two oxygen atoms by a single one, located halfway between them (Fig. 5.17c). Fig. 5.17a and c show that the actual structures are only slightly distorted from the hypothetical ideal positions, which are represented in Fig. 5.17 by small circles (uranium atoms) and large circles (oxygen atoms). In α -U₃O₈, all uranium atoms are coordinated with oxygen atoms forming pentagonal bipyramids. In β -U₃O₈ the layers are stacked along the *c*-axis so that a set of chains of uranium atoms is formed at x = 0, y = 0 and x = 1/2, y = 1/2. The other uranium atoms form chains in the c direction, in which the oxygen coordination is alternately pentagonal bipyramidal and distorted octahedral.

 α -U₃O₈ shows a λ -type anomaly in the specific heat at 208.5°C (Girdhar and Westrum, Jr., 1968). At this first-order phase transformation temperature, the orthorhombic pseudo-hexagonal α -U₃O₈ changes to a hexagonal structure ($P\bar{6}2m$; a = 6.812 Å, c = 4.142 Å; z = 1) (Loopstra, 1970a). Although the high- and low-temperature phases are closely related, there is an essential difference in the atom arrangement. In the high-temperature phase the uranium atoms occupy a single three-fold position, whereas at room temperature (in the low-temperature phase) they are located at two-fold and four-fold positions making it possible for the uranium atoms to have different localized charges.

Allen and Holmes (1995) pointed out the resemblance in the crystal structures of UO₂ and α -U₃O₈. The UO₂ fluorite structure can be transformed to the layer structure of α -U₃O₈ by displacing the (111) planes in UO₂. A displacement of 2.23 Å along the (112) direction in the (111) plane brings the outermost uranium layer directly above the second layer of the structure of α -U₃O₈.

UO_3

The crystal structure of α -UO₃ was first reported as trigonal ($P\bar{3}m1$; a = 3.971 Å, c = 4.170 Å) (Zachariasen, 1948a). However, the later neutron powder diffraction data could not be adequately described in this way. Loopstra and Cordfunke (1966) published a structure assignment using an orthorhombic unit cell (*C*2*mm*; a = 3.961 Å, b = 6.860 Å, c = 4.166 Å). This structure is close to the former one, since in both cases there are linear chains of O-U-O-U-O with the uranium surrounded by six additional oxygen atoms lying approximately in a plane normal to the chains. The reassignment to the orthorhombic cell reduced the *R*-value from 0.35 to 0.19, but this is still high. Neither of the structures proposed could explain the abnormally low experimental density and the infrared absorption spectrum; the experimental densities were 7.25 g cm^{-3} (Loopstra and Cordfunke, 1966) or 7.30 g cm⁻³ (Siegel and Hoekstra, 1971a), which are much lower than the X-ray density of 8.39 g cm⁻³. Strong infrared absorption was observed around 930 cm⁻¹ (Hoekstra and Siegel, 1961; Carnall et al., 1966). This is typical of the antisymmetric stretching vibration of the linear uranyl group with the U–O bond distance of about 1.7 Å (Jones, 1959), but isolated uranyl groups do not exist in either of the above crystal structures.

A characteristic feature of a large number of solid uranium(vI) oxides is that they contain uranyl groups $(UO_2^{2^+})$ with collinear atom arrangement (O–U–O) (Zachariasen, 1954b). The U–O bond (primary bond) of the uranyl group is a strong covalent bond (cf. Section 5.8.3c), giving short bond distances of 1.7–1.9 Å. The antisymmetric vibration of O_I–U–O_I, where O_I denotes the oxygen atoms in the uranyl group, gives rise to a strong infrared absorption in the frequency range of 600–950 cm⁻¹. The oxygen atoms (O_{II}), bound to uranium in a plane perpendicular to the linear uranyl group, form secondary bonds which are weaker than the U–O_I bonds. The U–O_{II} bond distances are longer, usually between 2.1 and 2.5 Å. The uranyl groups are often seen in the uranium oxides having layer structures. The collinear axis of the uranyl group is along the *c*-axis of such crystals with the four to six U–O_{II} bonds formed in the *a*–*b* plane. Greaves and Fender (1972) carried out a structure refinement based on the assumption that α -UO₃ is formed by introducing statistically distributed vacancies into the uranium sublattice of α -U₃O₈ so as to re-establish an O/U ratio of three. For each missing uranium atom there were two displaced oxygen atoms in the z-direction. Refinement of diffraction data using this model for the α -U₃O₈ structure (space group C222) of Andresen (1958) decreased the *R*-value to 0.031 and the theoretical density to 7.44 g cm⁻³; the U–O distance in the uranyl groups was 1.64 Å. The same refinement based on the *C2mm* space group of Loopstra (1962) yielded fairly reasonable values of the uranium occupation number, 0.82, and the U–O distance, 1.58 Å, but the *R*-value (0.13) and the uranium and oxygen temperature factors were somewhat higher. The superlattice reflections observed in both the neutron and electron diffraction patterns could be indexed on an orthorhombic unit cell with dimensions a = 6.84 Å, b = 43.45 Å, and c = 4.157 Å.

The crystal structure of high-pressure phase, ζ -UO₃, is orthorhombic (*P*2₁2₁2₁; *a* = 7.511 Å, *b* = 5.466 Å, *c* = 5.224 Å) (Siegel *et al.*, 1966). There are no uranium vacancies in this UO₃ modification as shown by the agreement of the measured density (8.62 g cm⁻³) with the X-ray density (8.85 g cm⁻³). In this structure each uranium atom is bonded to seven oxygen atoms, leading to shared [UO₇] configurations with bridging oxygen atoms in the plane perpendicular to the UO₂-axis, identified by two short collinear bonds of 1.80 and 1.85 Å. The other five coordinated oxygen atoms form a puckered pentagonal coordination geometry around the uranyl groups.

(iv) Phase relations

There have been numerous reports on the phase relations and thermodynamic properties of the uranium-oxygen system. Rand *et al.* (1978) made an assessment of thermodynamic data and presented a phase diagram of this system. Recently, Chevalier *et al.* (2002) and Guéneau *et al.* (2002) published critical reviews. In two recent papers Labroche *et al.* (2003a,b) critically assessed the composition range and oxygen potential of uranium oxides in the $UO_2-U_3O_8$ region taking into account the uncertainties of the published data.

Uranium-uranium dioxide region

Hypostoichiometric UO_{2-x} exists as a single phase or as a mixture with liquid. Since the formation energy of an oxygen vacancy in UO_2 is much higher than that of interstitial oxygen, the lower phase boundary of single phase UO_{2-x} is very close to O/U = 2.0 up to ~1500 K. In the phase diagram of Rand *et al.* (1978), this phase boundary has been obtained up to 2500 K by using the relation $\ln x = (3.877 \pm 0.094) - (13130 \pm 210)T^{-1}$ proposed by Winslow (1973) based on examination of the relevant experimental data. In the recent critical review on the thermodynamic properties in the uranium–oxygen system, Chevalier *et al.* (2002) presented the phase diagram of the U–UO₂ region by careful selection of the experimental data from Blum *et al.* (1963),

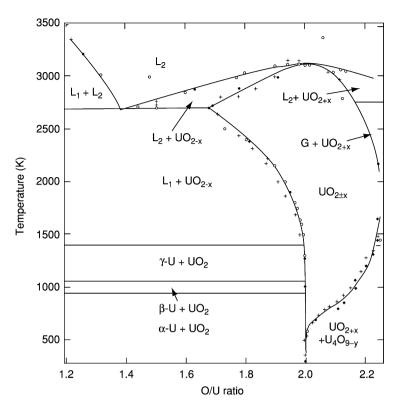


Fig. 5.18 Partial phase diagram of the $U-UO_2$ system assembled from values in Rand et al. (1978), Chevalier et al. (2002), and Guéneau et al. (2002).

Bates (1964, 1966), Martin and Edwards (1965), Edwards and Martin (1966), Guinet *et al.* (1966), Bannister (1967), Tetenbaum and Hund (1968, 1970), Ackermann *et al.* (1969), Latta and Fryxell (1970), Ackermann and Rauh (1972), Garg and Ackermann (1977, 1980), and Guéneau *et al.* (1998). Guéneau *et al.* (2002) presented the phase diagram of this region using the data from Cleaves *et al.* (1945), Martin and Edwards (1965), Edwards and Martin (1966), Bannister (1967), Hein *et al.* (1968), Ackermann *et al.* (1969), Kjaerheim and Rolstad (1969), Latta and Fryxell (1970), Tachibana *et al.* (1985), and Guéneau *et al.* (1998). Fig. 5.18 shows a phase diagram of the U–UO₂ region (1.2 \leq O/U \leq 2.0) and the UO_{2+x} region with $x \leq$ 0.25 drawn by using the selected values from Rand *et al.* (1978), Chevalier *et al.* (2002), and Guéneau *et al.* (2002).

The monotectic temperatures for the reaction $L_2 = UO_{2-x} + L_1$ are (2773 ± 30) K (Edwards and Martin, 1966), (2743 ± 30) K (Guinet *et al.*, 1966) and (2693 ± 70) K (Bannister, 1967). The reported compositions of the liquid L₂ phase at the monotectic temperature are O/U = (1.3 ± 0.1) (Edwards and Martin, 1966), 1.18 (Guinet *et al.*, 1966), (1.53 ± 0.05) (Bannister, 1967) and

1.46 (Latta and Fryxell, 1970). The measured composition of the liquid L₁ phase at this temperature was O/U = 0.05 (Edwards and Martin, 1966; Latta and Fryxell, 1970). The O/U ratios of solid UO_{2-x} are in reasonable agreement: 1.67 (Latta and Fryxell, 1970; Rand *et al.*, 1978), 1.64 (Edwards and Martin, 1966), 1.60 (Guinet *et al.*, 1966), and (1.62 ± 0.06) (Bannister, 1967). The ratio O/U is decreased to ≈1.67 at the lower phase boundary of single phase UO_{2-x} at the monotectic temperature. Above the monotectic temperature the O/U ratio at the lower phase boundary increases to $UO_{2.00}$, until the maximum melting temperature is reached. At the monotectic temperature, three condensed phases, i.e. oxygen-saturated liquid uranium metal L₁ ($UO_{0.05}$), liquid L₂ of a composition $UO_{1.39}$, and solid UO_{2-x} ($UO_{1.67}$) coexist in equilibrium.

$UO_{2.00}$ – $UO_{2.25}$ region

Stoichiometric uranium dioxide, UO_2 , shows a first-order transition at 30.8 K. This is a magnetic transition, and below that temperature UO_2 is antiferromagnetic, with a structure of type I (Fournier and Troć, 1985), accompanied by an internal distortion in the oxygen sublattice (Faber, Jr. and Lander, 1976). At the transition temperature, a discontinuity in the lattice parameter vs temperature curve (Marples, 1976) and a sharp anomaly in the heat capacity with an entropy increment of 3.6 J K⁻¹ mol⁻¹ (Westrum, Jr. and Grønvold, 1962; Huntzicker and Westrum, Jr., 1971) were observed.

Uranium dioxide is stoichiometric at low temperatures, but exhibits a hyperstoichiometric (UO_{2+x}) homogeneity range above 500 K; this range increases with increasing temperature. The upper phase boundary of single phase UO_{2+x} has been extensively studied at temperatures between 500 and 1950 K. The boundary increases with increasing temperature up to (1398 ± 8) K (Blackburn, 1958; Roberts and Walter, 1961; Anthony *et al.*, 1963; Belbeoch *et al.*, 1967; Blank and Ronchi, 1968; van Lierde *et al.*, 1970; Dodé and Touzelin, 1972; MacLeod, 1972; Matsui and Naito, 1975; Labroche *et al.*, 2003b), at which the U_4O_9 phase decomposes to UO_{2+x} and U_3O_{8-z} ($UO_{2.61}$) peritectoidally. The upper phase boundary of UO_{2+x} above that temperature increases only slightly with increasing temperature up to 1950 K.

The phase diagram in the region $2.0 \le O/U \le 3.0$ is shown in Fig. 5.19, where the upper phase boundary of UO_{2+x} was obtained by referring to the literature (Blackburn, 1958; Schaner, 1960; Aronson *et al.*, 1961; Roberts and Walter, 1961; Kiukkola, 1962; Markin and Bones, 1962a; Hagemark and Broli, 1966; Kotlar *et al.*, 1967a; Bannister and Buykx, 1974; Saito, 1974; Picard and Gerdanian, 1981; Labroche *et al.*, 2003b). The U₄O₉ phase has a narrow homogeneity range; the reported lower phase boundary is located between the O/U ratios of 2.228 and 2.235 (Blackburn, 1958; Schaner, 1960; Roberts and Walter, 1961; Kotlar *et al.*, 1968; van Lierde *et al.*, 1970; Inaba and Naito, 1973; Picard and Gerdanian, 1981; Labroche *et al.*, 2003b). This boundary is almost unchanged with temperature from room temperature to the peritectic temperature. The reported upper phase boundaries have the O/U values mostly between

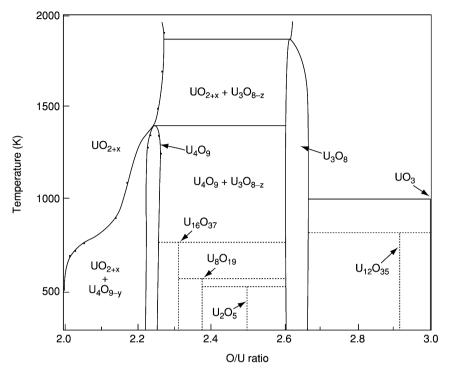


Fig. 5.19 *Phase diagram of the U–O system in the region* $2.0 \le O/U \le 3.0$.

2.24 and 2.25 (Blackburn, 1958; Schaner, 1960; Roberts and Walter, 1961; Kotlar *et al.*, 1968; van Lierde *et al.*, 1970; Inaba and Naito, 1973; Picard and Gerdanian, 1981; Labroche *et al.*, 2003b), and many of the papers indicate the uppermost composition to have O/U = 2.242. It is generally assumed that also the upper phase boundary does not change substantially with temperature.

 U_4O_9 shows no low-temperature anomaly in the heat capacity due to a magnetic transition observed for UO₂. This is interesting if one considers the close resemblance in the crystal structures between U_4O_9 and UO_2 . Instead, the low-temperature modification α - U_4O_9 undergoes a non-magnetic second-order transition to β- U_4O_9 at 340–350 K giving rise to a λ -type specific heat anomaly. The enthalpy and entropy increments of this transition for U_4O_{9-y} with O/U = 2.246-2.254 are 630–710 J mol⁻¹ and 1.9–2.2 J K⁻¹ mol⁻¹, respectively (Gotoo and Naito, 1965; Westrum, Jr., *et al.*, 1965; Grønvold *et al.*, 1970; Inaba and Naito, 1973). β- U_4O_9 transforms into γ - U_4O_9 at around 850 K. According to Bevan *et al.* (1986), the maximum O/U atom ratio of the β- U_4O_9 phase should be 2.2345 (cf. section on U_4O_9), which supports the hypostoichiometries at the upper phase boundary observed for U_4O_9 . The phase transitions α/β and β/γ are reversible, as described in the crystal structure section.

$UO_{2.25}-UO_{2.667}$ region

Most compounds in the composition range of $2.25 \le O/U \le 2.5$, i.e. α - and β -U₃O₇, γ -U₃O₇ (U₁₆O₃₇), U₈O₁₉, and β - and γ -U₂O₅ have fluorite-type structures. α -, β -, and γ -U₃O₇ have been prepared under ambient atmosphere, but U₈O₁₉ and α -, β -, and γ -U₂O₅ were formed only at high pressures (15–60 kbar). On this basis, U₈O₁₉ and U₂O₅ are regarded as metastable phases, which are thermodynamically unstable at atmospheric pressure (Hoekstra *et al.*, 1970). The phases for which the stability has not been established are indicated in Fig. 5.19 by broken lines. U₃O₇ decomposes at 700°C in air to U₄O₉ and U₃O₈ (Pério, 1953a; Grønvold, 1955). Although β -U₃O₇ shows no low-temperature transitions, α -U₃O₇ exhibits a small λ -type anomaly at 30.5 K with enthalpy and entropy increments of 11 J mol⁻¹ and 0.4 J K⁻¹ mol⁻¹, respectively. This transition is assumed to be of magnetic origin (Westrum, Jr. and Grønvold, 1962). The other oxides U₁₃O₃₄ (UO_{2.615}) and U₁₁O₂₉ (UO_{2.636}) have been described (Kovba *et al.*, 1972; Spitsyn *et al.*, 1972), but no information is given for their stability at low temperatures and pressures.

Two modifications of U_3O_8 , i.e. α - and β - U_3O_8 , crystallize both in orthorhombic system and their crystal structures are very similar. These compounds are not based on the fluorite structure but are composed of the layer structures related to the hypostoichiometric 'ideal' UO₃ structure (Section 5.7.2a(iii)), which has uranyl bonds perpendicular to the layer planes. The difficulty to rearrange the oxygen atoms in these infinite layer structures is probably the reason for the slow equilibration between U_3O_8 and the gas phase at different temperatures and the oxygen partial pressures. The O/U ratio of the U_3O_8 phase varies with the experimental methods (Gerdanian and Dodé, 1965; Fujino et al., 1981; Srirama Murti et al., 1989). Labroche et al. (2003a) suggested that the reason for the scattered data is dissolution of atmospheric nitrogen in the oxides. Although the measured data at the lower phase boundary of U_3O_8 phase are not in good agreement above 1000 K (Labroche et al., 2003b), the ratios O/U are in general between 2.595 and 2.62 (Blackburn, 1958; Hagemark and Broli, 1966; Kotlar et al., 1967b; Ackermann and Chang, 1973; Caneiro and Abriata, 1984). This phase boundary does not change with temperature up to ~ 1600 K. Above 1000 K, the upper phase boundary was observed to have O/U = 2.667(stoichiometric U_3O_8) up to ~1400 K (Ackermann and Chang, 1973; Caneiro and Abriata, 1984). At an ambient pressure of 0.21 atm O₂, however, the compound becomes hypostoichiometric above 873 K (Cordfunke and Aling, 1965; Rodriguez de Sastre et al., 1967; Ackermann and Chang, 1973). On the other hand, at lower temperatures of 773–873 K, freshly prepared U₃O₈ samples often show hyperstoichiometry with O/U = 2.670. Moreover, a hysteresis is seen in the O/U ratio in heating and cooling cycles. Repetition of the heating and cooling cycle results in formation of compounds of lower O/U ratios (Dharwadkar et al., 1975; Fujino et al., 1981). Similar hysteresis phenomena for U_3O_{8-z} have also been observed in oxygen partial pressure vs O/U ratio isotherms (Caneiro and Abriata, 1984) and the electrical conductivity (Ishii et al., 1970b;

Uranium

Dharwadkar *et al.*, 1978). Slow formation of another phase in α -U₃O₈ may take place at temperatures of 1273–1573 K; according to Hoekstra *et al.* (1955); this is possibly the U₈O₂₁ phase with a homogeneity range extending between the compositions UO_{2.60} and UO_{2.65}. A slightly different composition range, UO_{2.617}– UO_{2.655}, has also been reported (Caneiro and Abriata, 1984). It is possible that the proper stoichiometry of β -U₃O₈ is U₈O₂₁, since β -U₃O₈ has been prepared by heating α -U₃O₈ to 1623 K followed by slow cooling to room temperature (Loopstra, 1970b). However in the majority of reports, the phase in this region of compositions is considered to be hypostoichiometric U₃O₈ (i.e. U₃O_{8-z}) (Kotlar *et al.*, 1967a; Ackermann and Chang, 1973; Labroche *et al.*, 2003a,b).

 α -U₃O₈ shows a λ -type transition in the heat capacity at 25.3 K with associated enthalpy and entropy increments of 50 J mol⁻¹ and 2.3 J K⁻¹ mol⁻¹, respectively (Westrum, Jr. and Grønvold, 1959, 1962). This is due to a paraantiferromagnetic transition (Leask *et al.*, 1963). α -U₃O₈ shows three other transitions at higher temperatures: 490, 570, and 850 K. The reported temperature for the 490 K transition varies between 480 and 490 K (Girdhar and Westrum, Jr., 1968; Maglic and Herak, 1970; Inaba *et al.*, 1977; Naito *et al.*, 1982). For the 570 K transition, the reported temperatures are between 562 and 576 K (Inaba *et al.*, 1977; Naito *et al.*, 1982, 1983). The 850 K transition has been observed in one study using adiabatic calorimetry (Inaba *et al.*, 1977). Naito *et al.* (1983) proposed an electronic ordering on uranium atoms with displacement of oxygen atoms as the origin of the above transitions.

UO_{2.667}–UO₃ region

Hoekstra and Siegel (1961) regard the UO_{2.9} phase (U₁₂O₃₅), which is formed by partial decomposition of amorphous UO₃, as a distinct compound because on heating amorphous UO₃ the O/U ratio remains virtually constant over a 100 K temperature interval from 450 to 550°C. The pycnometric density measured for UO_{2.9} is considerably lower than the theoretical density. This is similar to the case of α -UO₃ assigned to a *C2mm* orthorhombic cell with a = 3.961 Å, b =6.860 Å, and c = 4.166 Å (Loopstra and Cordfunke, 1966). Thus the crystal structure of UO_{2.9} may also have vacant uranium sites as in the α -UO₃ structure.

For UO₃, one amorphous and six crystalline modifications are known. When α -UO₃ is heated in air with a constant heating rate, it decomposes to U₃O₈ passing through a non-stoichiometric range with the O/U ratios between 3.0 and ca. 2.95 (Hoekstra and Siegel, 1961). The δ - and ϵ -UO₃ compounds convert to U₃O₈ at about 450°C in air with no evidence of a non-stoichiometric oxide range. However, if the heating rate is low, they do not decompose directly, instead re-oxidation of the partially reduced oxides to γ -UO₃ takes place. Also in the γ -UO₃ there is no measurable oxygen non-stoichiometry. The γ -phase is more stable and decomposes to U₃O₈ at 500°C under high pressures of 15–60 kbar interval produced by a pyrophyllite tetrahedral assembly. This compound is unstable at the ambient pressure (Hoekstra *et al.*, 1970). No magnetic transition has been observed for UO₃ (Jones *et al.*, 1952).

In the uranium trioxide-water system, six compounds have been well established (Dawson *et al.*, 1956; Harris and Taylor, 1962; Debets and Loopstra, 1963; Dell and Wheeler, 1963; Cordfunke and Debets, 1964; Bannister and Taylor, 1970; Taylor, 1971; Siegel *et al.*, 1972; Hoekstra and Siegel, 1973; Vita *et al.*, 1973; Tasker *et al.*, 1988). The physical properties for these compounds are listed in Table 5.15 together with those for uranium peroxide hydrates.

(v) The heat capacity of UO_2

The low-temperature heat capacity of UO₂ shows a very sharp λ -type anomaly of magnetic origin (Fournier and Troć, 1985) at 30.44 K (Huntzicker and Westrum, Jr., 1971) or 28.7 K (Jones *et al.*, 1952). The entropy increment is 3.6 J K⁻¹ mol⁻¹ (Westrum, Jr, and Grønvold, 1962). Faber, Jr. and Lander (1976) carried out a neutron diffraction and scattering study on this transition. They showed that the anomaly took place at 30.8 K and that it could be explained as a first-order transition from the low-temperature antiferromagnetic state of type I, associated with an internal distortion of the oxygen sublattice, to the paramagnetic state. The low-temperature (5–346 K) heat capacity data of Huntzicker and Westrum, Jr. (1971) are in good agreement with those of Grønvold *et al.* (1970) (304–1006 K) in the range of overlapping temperatures.

The high-temperature heat capacity of UO₂ has been studied extensively because of the importance of this compound as nuclear fuel; several critical reviews have also been published (Browning, 1981; Browning et al., 1983; Naito, 1989; Ronchi and Hyland, 1994; Fink, 2001; Carbajo et al., 2001). The selected data of heat capacities are shown in Fig. 5.20 together with the correlations calculated by the MATPRO equation (Hagrman, 1995) and by the Fink equations with functional and polynomial forms. In the figure two sets of data of Ronchi et al. (1999) are shown for high temperatures, and the data of Huntzicker and Westrum, Jr. (1971) and Grønvold et al. (1970) are shown for low and intermediate temperatures. Since the heat capacities of the functional and polynomial equations differ by at most 1%, the latter equation is recommended because of its simplicity (Fink, 2001). This equation, which is based on a combined analysis of the reported data (Moore and Kelley, 1947; Hein and Flagella, 1968; Hein et al., 1968; Ogard and Leary, 1968; Leibowitz et al., 1969; Fredrickson and Chasanov, 1970; Grønvold et al., 1970; Huntzicker and Westrum, Jr., 1971; Ronchi *et al.*, 1999), for 298.15 < T < 3120 K is:

$$C_{\rm p}(T)({\rm J~K^{-1}~mol^{-1}}) = 52.1743 + 87.951\ \tau - 84.2411\ \tau^2 + 31.542\ \tau^3 - 2.6334\ \tau^4 - 0.71391\ \tau^{-2},$$

where, $\tau = T(K)/1000$. The MATPRO equation (Hagrman, 1995) gives somewhat lower C_p values at higher temperatures.

The λ -type transition found by Bredig (1972) at 2670 K has been confirmed by other researchers (Hutchings *et al.*, 1984; Ralph and Hyland, 1985; Hiernaut *et al.*, 1993). Hiernaut *et al.* (1993) modeled the transition in UO_{2.00} as

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	References	Dawson <i>et al.</i>	Taylor (1971); Hoekstra and Signal (1973)	Bannister and Taylor (1970); Hoekstra and Siccol (1072)	Cordfunke and Cordfunke and Debets (1964); Hoekstra and Sizzal (1072)	Dieger (1973) Loopstra (1963); Tasker <i>et al.</i> (1988); Hoekstra and Sieoel (1973)	Siegel et al. (1972)	Debets (1966)	Debets (1966)
(ty)	X-ray or ND						6.85		
$\frac{Density}{(g \text{ cm}^{-3})}$	Exp.	6.63	6.73	5.73	5.56	5.00		5.15	
	Ν	4	4	4	2	32	1	0	7
	Angle (deg)				$\beta = 112.77$		lpha = 108.5 eta = 125.5 $\gamma = 88.2$	$\beta = 93.47$	
	c (Å)	6.86– 6.96	6.868	9.9372	5.561	14.672	5.556	4.245	8.778
Lattice parameters	b (Å)	10.19 - 10.24	10.302	6.2867	5.518	16.696	7.417	6.78	4.216
	a (Å)	4.27-4.30	4.242	5.6438	6.419	13.977	6.802	11.85	6.502
	Symmetry	orthorhombic	orthorhombic	orthorhombic	monoclinic	orthorhombic 13.977	triclinic	monoclinic	orthorhombic
	Space group		Стса	Pbca	$P2_1/c$	Pbna		C2, Cm	Immu
	Color		greenish yellow	yellow- green	gray- chamois	bright yellow	violet	pale	pale yellow
	Formula	α -UO ₃ · 0.8H ₂ O	α -UO ₂ (OH) ₂ (= α -UO ₃ ·H ₂ O)	β -UO ₂ (OH) ₂ (= β -UO ₃ ·H ₂ O)	$\gamma^{-} UO_{2}(OH)_{2}$ $(=\gamma^{-} UO_{3} \cdot H_{2}O)$	$UO_2(OH)_2 \cdot H_2O$ (= $UO_3 \cdot 2H_2O$) (schoepite)	$U_3O_8(OH)_2$	$UO_4 \cdot 4H_2O$	$UO_4 \cdot 2H_2O$

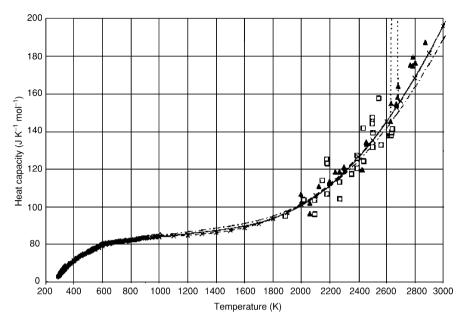


Fig. 5.20 Recommended equations and data for the heat capacity of UO_2 (Fink, 2001). \blacktriangle : Table data of Ronchi et al. (1999); \Box : Graph data of Ronchi et al. (1999); \diamondsuit Grønvold et al. (1970); \circ : Huntzicker and Westrum, Jr. (1971); —: Functional form equation (Fink, 2001); $-\times-\times-$: Polynomial form equation (Fink, 2001); ----:: Phase transition; —---:: MATPRO equation (Hagrman, 1995).

a second-order transition involving oxygen Frenkel disorder. The transition temperature of hypostoichiometric uranium dioxide (UO_{2-x}) increases with increasing x. Their model explains the shift as due to the change from a λ -transition to a first-order phase transition in UO_{2-x} .

The discussion on the heat capacity of UO_2 can be divided into the following four regions (Ronchi and Hyland, 1994):

- (1) Room temperature 1000 K region. The increase in the heat capacity is caused by the harmonic lattice vibrations with a smaller contribution from thermal excitation of localized electrons of U^{4+} in the crystal field.
- (2) 1000–1500 K region. The heat capacity increases with increasing anharmonicity of the lattice vibrations as shown by thermal expansion.
- (3) 1500–2670 K region. The heat capacity increase in this region is mainly ascribed to the formation of lattice and electronic defects. The C_p peak at 2670 K is due to the oxygen Frenkel defects as determined by neutron scattering measurements.
- (4) *Region above 2670* K. The peak of the heat capacity drops sharply by rapid saturation of the defects. At temperatures from 2700 K to the melting point, the concentration of Schottky defects increases.

Uranium

(vi) Oxygen potential and other thermodynamic properties

A large number of reports have been published on the partial molar thermodynamic quantities $\Delta \bar{G}(O_2)$, $\Delta \bar{H}(O_2)$, and $\Delta \bar{S}(O_2)$ for non-stoichiometric uranium oxides. These studies have been carried out mainly by means of thermogravimetric method (Gerdanian, 1964; Gerdanian and Dodé, 1965; Hagemark and Broli, 1966; Kotlar *et al.*, 1967b; Ugajin, 1983; Matsui and Naito, 1985a) and emf method (Aronson and Belle, 1958; Kiukkola, 1962; Markin and Bones, 1962a,b; Marchidan and Matei, 1972; Saito, 1974; Nakamura and Fujino, 1987); however, tensimetric (Roberts and Walter, 1961), quenching (Anthony *et al.*, 1963), and Knudsen effusion (Blackburn, 1958) techniques have also been used.

In the two-phase regions of solid oxides, the equilibrium oxygen pressure over uranium oxides, $p_{O_2}(atm)$, which is related with the oxygen potential of the oxides $\Delta \bar{G}(O_2)$ by the equation $\Delta \bar{G}(O_2) = RT \ln p_{O_2}$, is a function of only temperature. For the $UO_{2+x}-U_4O_{9-y}$ two-phase region, Saito (1974) showed that $\log p_{O_2}$ is:

$$\log p_{\rm O_2}(\rm{atm}) = -105.7 - 5136 \, T^{-1} + 33.46 \, \log T \tag{5.1}$$

The previous equation describes the measured data from the literature (Aronson and Belle, 1958; Blackburn, 1958; Roberts and Walter, 1961; Kiukkola, 1962; Markin and Bones, 1962b; Kotlar *et al.*, 1967b; Marchidan and Matei, 1972; Saito, 1974; Nakamura and Fujino, 1987), although it gives gradually too low values at temperatures above 1323 K (Roberts and Walter, 1961; Nakamura and Fujino, 1987).

For the $U_4O_9-U_3O_{8-z}$ two-phase region, log p_{O_2} is represented by (Saito, 1974)

$$\log p_{\rm O_2}(\rm{atm}) = 7.996 - 16\,330\,T^{-1} \tag{5.2}$$

or (Roberts and Walter, 1961)

$$\log p_{O_2}(atm) = 8.27 - 16760 T^{-1}.$$
 (5.3)

The difference in $\log p_{O_2}$ of equations (5.2) and (5.3) is 0.20 at T = 900 K, which decreases to 0.033 at T = 1400 K.

The oxygen potential of UO_{2+x} in the single-phase region is a function of the composition x and temperature. A number of experimental $\Delta \bar{G}(O_2)$ isotherms plotted against O/U ratio of UO_{2+x} for various temperatures in the range 1173–1773 K have been reported (Aukrust *et al.*, 1962; Markin and Bones, 1962a,b; Hagemark and Broli, 1966; Ugajin, 1983; Matsui and Naito, 1985a). The scatter in the experimental $\Delta \bar{G}(O_2)$ data seems to increase as the O/U ratio decreases in the composition range below 2.01, where $\Delta \bar{G}(O_2)$ rapidly decreases with decreasing O/U ratio.

Fig. 5.21 shows $\Delta \overline{G}(O_2)$ for UO_{2+x} as a function of the O/U ratio expressed by an equation which consists of component equations giving experimental values in polynomial forms (Nakamura and Fujino, 1987) with small modifications for

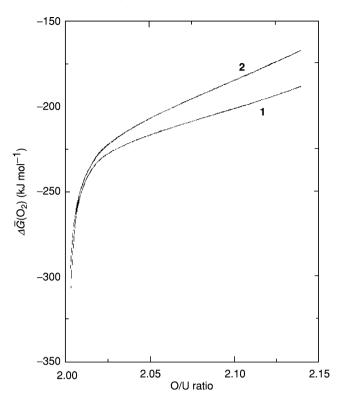


Fig. 5.21 Oxygen potential as a function of O/U ratio. Curve 1, 1173 K; curve 2, 1373 K.

 $\Delta \bar{G}(O_2)$ below O/U = 2.02. The lowest O/U ratio shown in the figure is 2.003, below which the $\Delta \bar{G}(O_2)$ values approach those at x = 0, i.e. -633.3 and -588.4 kJ mol⁻¹ for 1173 and 1373 K, respectively. These values are obtained from the equation $\Delta \bar{G}(O_2) = -897000 + 224.8 T \text{ J mol}^{-1}$ at x = 0 assessed by Lindemer and Besmann (1985) for temperatures between 873 and 1673 K.

The partial molar entropy of oxygen, $\Delta S(O_2) = -d\Delta \overline{G}(O_2)/dT$, was in most papers regarded as temperature independent and on this basis differentiation of $\Delta \overline{G}(O_2)$ was made without specifying temperature. There have been rather wide scattering in the reported values of the partial molar enthalpy of oxygen, $\Delta \overline{H}(O_2)$, and the entropy, $\Delta \overline{S}(O_2)$. This is significantly reduced when $\Delta \overline{S}(O_2)$ is treated as a temperature-dependent quantity: $d\Delta \overline{S}(O_2) = \overline{C}_p(O_2)dT/T$ where $\overline{C}_p(O_2)$ is the partial molar heat capacity of oxygen expressed as a polynomial of $\log x$ (Nakamura and Fujino, 1987). In this case, $\Delta \overline{H}(O_2) = \Delta \overline{G}(O_2) + T\Delta \overline{S}(O_2)$.

Fig. 5.22a compares the calculated $\Delta \bar{H}(O_2)$ vs x curves obtained by using the above $\bar{C}_p(O_2)$ values with the literature data. Fig. 5.22b compares the $\Delta \bar{S}(O_2)$ vs x curves. The derived $\Delta \bar{H}(O_2)$ curve at 1323 K is in good agreement

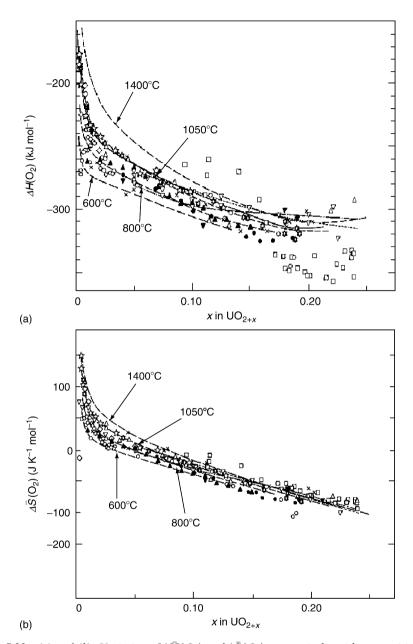


Fig. 5.22 (a) and (b): Variation of $\Delta \overline{H}(O_2)$ and $\Delta \overline{S}(O_2)$, respectively, with composition x at 873, 1073, 1323, and 1673 K in the region $0 \le x \le 0.25$ (Nakamura and Fujino, 1987). \star : sample a (Nakamura and Fujino, 1987); \pm : sample b (Nakamura and Fujino, 1987); - : least squared $\Delta \overline{H}(O_2)$ and $\Delta \overline{S}(O_2)$ curves (Nakamura and Fujino 1987); -: Picard and Gerdanian (1981) at 1323 K; \circ : Markin and Bones (1962a,b); Δ : Kiukkola (1962); \bullet : Saito (1974); \star : Gerdanian and Dodé (1965); ∇ : Hagemark et al. (1962, 1966); \star : Marchidan and Matei (1972); \times : Aronson and Belle (1958); \diamond : Ugajin (1983); \Box : Roberts and Walter (1961); ----: Rand and Kubaschewski (1963) at 1273 K; -----: Rand et al. (1978). Reproduced by the permission of Elsevier.

with the measured curve of Picard and Gerdanian (1981). Most reported values of the temperature-independent $\Delta \bar{H}(O_2)$ and $\Delta \bar{S}(O_2)$ are within the curves derived using temperature-dependent $\Delta \bar{H}(O_2)$ and $\Delta \bar{S}(O_2)$ in the range 1073–1323 K.

Labroche *et al.* (2003a) made a critical assessment of the thermodynamic data for UO_{2+x} taking into account the uncertainties in the measurements. The result showed that $\log p_{O_2}$ could be represented by equations of the form $\log p_{O_2} = A - BT^{-1}$ with A and B varying with the O/U ratio in the range 2.01–2.23. On the other hand, this treatment revealed that the x dependence of $\log p_{O_2}$ could not be given with adequate accuracy by the above simple formulas if the temperature range is larger.

Gerdanian and Dodé (1968) determined $\Delta \overline{H}(O_2)$ by measuring the evolved heat when a small amount of oxygen was passed over UO_{2+x} in a Calvet-type microcalorimeter. This technique made it possible to measure $\Delta \overline{H}(O_2)$ close to the stoichiometric composition as shown in Fig. 5.23.

In this figure, $\Delta \overline{H}(O_2)$ increased very sharply with increasing O/U ratio from $\langle -800 \text{ kJ mol}^{-1} \text{ at } UO_{2.0003}$, and then attained a maximum of about

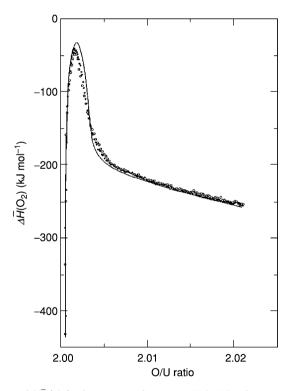


Fig. 5.23 Change of $\Delta \bar{\mathrm{H}}(O_2)$ close to stoichiometric UO_2 (Gerdanian and Dodé, 1968). •: run 1; \circ : run 2;——: $\Delta \bar{\mathrm{H}}(O_2)$ corrected for systematic experimental errors.

 -29 kJ mol^{-1} at UO_{2.0018}. The curve afterwards decreased and became progressively linear above O/U = 2.01.

No significant anomaly has been observed for $\Delta G(O_2)$ in the above composition range (Markin and Bones, 1962a), though precise determination could not be made at small O/U ratios near stoichiometric UO₂ due to rapid change of $\Delta \bar{G}(O_2)$. When there is no anomaly in $\Delta \bar{G}(O_2)$, $\Delta \bar{S}(O_2)$ should have the sharp peak at the same composition as $\Delta \bar{H}(O_2)$. Gerdanian (1974) showed that the $\Delta \bar{H}(O_2)$ anomaly could be well described by assuming that the formation of the Willis (2:2:2) cluster is the predominant reaction. At the same time he commented that the choice of cluster structures and ionic charges was not crucial and it could be changed if another appropriate and consistent set of $\Delta \bar{H}(O_2)$ and $\Delta \bar{S}(O_2)$ was selected. Actually, the $\Delta \bar{H}(O_2)$ anomaly can also be interpreted by the oxygen Frenkel disorder and Willis (2:1:2) cluster formation reactions coupled with the intrinsic hole–electron formation reaction (Nakamura and Fujino, 1986).

(vii) Vaporization of UO₂

The vaporization of uranium oxides has been studied mainly on stoichiometric and hypostoichiometric uranium dioxides. The vaporization data concerning U_3O_8 and U_4O_9 phases (Ackermann *et al.*, 1960; Ackermann and Chang, 1973) have attracted only little attention (Naito and Kamegashira, 1976). The vaporization behavior of uranium dioxide may be discussed for the temperature regions below and above the melting point. In the region below the melting point, vaporization has been studied using a variety of techniques such as Knudsen mass effusion, Langmuir surface evaporation, mass spectrometry, and transpiration. The important gaseous species are U(g), UO(g), UO₂(g), UO₃(g), O(g), and O₂(g). The transpiration method can only give total pressures. The partial pressures of each of the uranium-bearing species are measured by means of the Knudsen cell - mass spectrometer technique. In the temperature range 1890–2420 K, the partial pressure of UO₂(g) measured by the latter method (Pattoret *et al.*, 1968) was $\log p_{UO_2}(atm) = 8.60 - 30850 T^{-1}$.

In order to obtain the total pressure, it is necessary to measure the pressures of the other gaseous species. However, since the partial pressure $p_{\rm UO_2}$ over uranium dioxide near the stoichiometric composition is $(94 \pm 3)\%$ of the total pressure at 2150 K (Pattoret *et al.*, 1968; Ackermann *et al.*, 1979), the total pressure is very close to $p_{\rm UO_2}$. Ackermann *et al.* (1979) compared, at 2150 K, the reported values of the total pressure (10^{-6} atm) , the apparent heat of sublimation (kJ mol⁻¹) obtained from a plot of log $p_{\rm total}$ versus 1/*T*, and the apparent entropy of sublimation for UO₂(s) (J K⁻¹ mol⁻¹). The values are 1.21, 596.2, and 164 (Ackermann *et al.*, 1956); 1.91, 627.6, and 182 (Ivanov *et al.*, 1962); 0.577, 587.9, and 154 (Voronov *et al.*, 1962); 1.32, 635.1, and 183 (Ohse, 1966); 0.914, 589.5, and 159 (Alexander *et al.*, 1967); 1.97, 617.1, and 178 (Gorban, *et al.*, 1967); 1.81, 590.8, and 165 (Pattoret *et al.*, 1968) and 1.16, 598.7, and 165 (Tetenbaum and Hunt, 1970), respectively. The ΔH_V values spread in a range from 585 to 635 kJ mol⁻¹. The Langmuir method (Voronov *et al.*, 1962) yields low total pressures. The pressure data obtained by the transpiration method (Alexander *et al.*, 1967; Tetenbaum and Hunt, 1970) also tend to be low, which is supposed to be caused by more rapid loss of material giving rise to composition gradient in uranium dioxide during transpiration evaporation. The transpiration total pressures in the form of log $p_{\text{total}} = A - B T^{-1}$, measured at temperatures between 2500 and 2900 K for UO_{1.88}(s) (Szwarc and Latta, 1968), were in good agreement with those of Tetenbaum and Hunt (1970) measured over the temperature range 2080–2705 K, but the total pressures for UO_{1.92} (s) and UO_{1.94} (s) were low; approximately two-third to half of the values of Tetenbaum and Hunt (1970).

For hypostoichiometric uranium dioxide, the pressure of UO(g) becomes comparable to $p_{\rm UO_2}$ or, depending on the composition of the solid, higher than $p_{\rm UO_2}$. Storms (1985) measured $p_{\rm UO}$ as a function of composition between U(l) + $UO_{2-x}(s)$, and $UO_{2,0}(s)$ in the temperature range 1667–2175 K using a mass spectrometer equipped with a tungsten Knudsen cell. The gas-phase reaction $2UO_2(g) = UO(g) + U(g)$ was assumed to be in equilibrium in the cell and its equilibrium constant should be independent of the solid composition. Thus, the uranium activity, $a_{\rm U}$, and the partial enthalpy of vaporization of U(g), $\Delta \bar{H}_{\rm U}$, were obtained by adopting the two-phase mixture $U(l) + UO_{2-x}(s)$ as the reference in which $a_{\rm U}$ was measured to be unity below 2100 K. The partial pressures of U(g), UO(g), and $UO_2(g)$ were expressed as a function of temperature and $a_{\rm U}$. From the gas-phase equilibrium UO₃(g) + UO(g) = 2UO₂(g), $p_{\rm UO_2}$ was also given as a (T, a_U) function using the $\Delta_1 G^{\circ}(UO_3, g)$ data. The pressures $p_{\rm U}$ and $p_{\rm UO}$, were then obtained in terms of temperature, $a_{\rm U}$, and $\Delta_{\rm f} G^{\rm o}({\rm UO}_2,{\rm s})$. The partial pressures and the total pressures over various compositions of $UO_{2-x}(s)$ at 2000 K are shown in Fig. 5.24.

The sum of the partial pressures of U(g), UO(g), and UO₂(g) over U(l) + UO₂(s) at 2300 K was in good agreement with that of Ackermann *et al.* (1969), but it was about one-third that of Pattoret *et al.* (1968). The partial pressures of O₂ over U(l) + UO_{2-x} measured recently by Baïchi *et al.* (2002) using the twin-cell method are, for example, $\sim 1 \times 10^{-19}$, $\sim 1 \times 10^{-18}$, and $\sim 1 \times 10^{-17}$ atm for 2000, 2100, and 2200 K, respectively. The above O₂ pressure at 2000 K is in accord with that of Fig. 5.24.

The congruently vaporizing composition (CVC) changes with temperature as reported in the literature (Ackermann *et al.*, 1960, 1969; Pattoret *et al.*, 1968; Edwards *et al.*, 1969). The calculated relation between temperature and the O/U ratio for CVC by Storms (1985) is in reasonable accord with these data: Up to 2100–2200 K, CVC is O/U = 2.00. As the temperature rises above these temperatures, CVC decreases nearly linearly with increasing temperature to O/U = 1.95–1.96 at 2700 K.

The total vapor pressures over uranium dioxide above its melting point measured by the transpiration technique (Reedy and Chasanov, 1972), pulsed

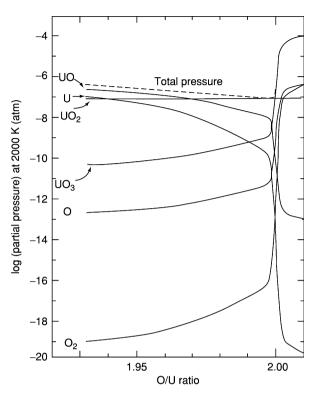


Fig. 5.24 *Partial pressures and total pressure over* UO_{2-x} *of various compositions at* 2000 K (*from Storms*, 1985, *reproduced by the permission of Elsevier*).

laser surface heating (Asami *et al.*, 1975; Bober *et al.*, 1975; Tsai *et al.*, 1975; Babelot *et al.*, 1977), and electron beam heating (Benson, 1977) have been compared by Ohse *et al.* (1979). In the latter monograph, a discussion was made of the methods to measure the equilibrium pressure from the evaporation rate of the gaseous species generated by dynamic, non-equilibrium pulse heating techniques. The upper temperature limit of the transpiration measurements was 3400 K for hypostoichiometric uranium dioxide of O/U = 1.94 (Reedy and Chasanov, 1972). The total pressure data above 4200 K showed a small curvature toward high pressures due to the composition change of liquid uranium dioxide to hypostoichiometry (Babelot *et al.*, 1977). In the case where the correction was made for this deviation by normalizing to O/U = 2.00 in forced congruency evaporation mode, a straight line was obtained in the log p_{total} vs 1/T plot. The scattering of the corrected data (Asami *et al.*, 1975; Bober *et al.*, 1975; Tsai *et al.*, 1975; Babelot *et al.*, 1977; Benson, 1977) around the straight line is reasonable in the temperature range 3120–5000 K.

The suggested total pressure up to 5000 K by the IAEA Specialists' Meeting (1978) is

$$\log p_{\text{total}}(\text{MPa}) = 28.65 - 34\,930\,T^{-1} - 5.64\log T.$$

The data of the equation of state for UO₂ were obtained using the principle of corresponding states (Browning *et al.*, 1978), the method of rectilinear diameters (Partington, 1949; Ohse *et al.*, 1979), and significant structure theory (Vilcu and Misdolea, 1967; Lu *et al.*, 1968). The values of critical temperature, $T_c(K)$, critical pressure, $p_c(atm)$, and critical density, $\rho_c(g \text{ cm}^{-3})$ calculated by means of the principle of corresponding states are: 7300, 1915, and 3.16 (Meyer and Wolfe, 1964); 7300, 1900, and 3.16 (Menzies, 1966). The values obtained by the method of rectilinear diameters are 9110, 1230, and 1.59 (Miller, 1965). Gillan (1975) obtained the critical values on the basis of the significant structure theory. The values changed greatly when using the vapor pressures measured over UO₂(s) at lower temperatures from 6960, 1070, and 1.64 (Ohse, 1966) to 9330, 1450, and 1.63 (Tetenbaum and Hunt, 1970), respectively. Fischer *et al.* (1976), obtained the values 7560, 1210, and 1.66 using the experimental data of Ohse (1966).

(viii) Diffusion

Oxygen self-diffusion in hypostoichiometric uranium dioxide takes place by the vacancy mechanism. The self-diffusion coefficient, D^* , is expressed as

$$D^* \cong D_{\rm V}^{\rm O} = A_{\rm V} \theta_{\rm V} (1 - \theta_{\rm V}) \exp(-\Delta H_{\rm V}^{\rm O}/RT),$$

where D_V^O , A_V , θ_V and ΔH_V^O are the oxygen self-diffusion coefficient of vacancy, pre-exponential factor, oxygen vacancy concentration (site fraction), and migration enthalpy of vacancy motion, respectively. Most of the observed values for ΔH_V^O are between 48 and 58 kJ mol⁻¹ (Matzke, 1981, 1987; Bayovlu and Lorenzelli, 1984). Kim and Olander (1981) report 48.9 kJ mol⁻¹. The theoretically calculated enthalpy is 52 kJ mol⁻¹ (Jackson *et al.*, 1986).

For stoichiometric UO₂, the oxygen diffusion mechanism changes with temperature: At low temperatures, thermal oxygen vacancies are the primary species contributing to oxygen mobility, whereas thermal interstitial oxygens predominate at high temperatures. In the range of 800–1800°C, both defects have significant mobility. Calculation suggests $D_i \approx D_V$ at 1400°C (Kim and Olander, 1981). The activation enthalpy of oxygen migration for stoichiometric UO₂, Q, has been determined to be 247 kJ mol⁻¹ (Marin and Contamin, 1969), which is related to the enthalpy of oxygen Frenkel defect formation, H_F , by $Q = \Delta H_V^O + H_F/2$. This equation gives $H_F = 396$ kJ mol⁻¹ for $\Delta H_V^O = 50$ kJ mol⁻¹ (Murch and Catlow, 1987).

For hyperstoichiometric uranium dioxide, UO_{2+x} , the oxygen self-diffusion is considered to occur via the structural interstitial oxygen ions. By plotting D^* against 1/T, the migration enthalpy of interstitial oxygens, ΔH_i^O , has been measured to be ca. 96 kJ mol⁻¹ (Belle, 1969; Contamin *et al.*, 1972; Murch

Uranium

and Catlow, 1987) or 99.6 kJ mol⁻¹ (Breitung, 1978) for x values between 0.01 and 0.1. The calculated ΔH_i^0 value is 62 kJ mol⁻¹ (Jackson *et al.*, 1986).

The chemical diffusion coefficient of oxygen, \tilde{D}^{O} , describes the movement of oxygen ions under the oxygen concentration gradient of hyperstoichiometric UO_{2+x} ; it is expressed as (Lay, 1970; Breitung, 1978):

$$\tilde{D}^{O} = D^* \frac{(2+x)}{2RT} \frac{\mathrm{d}[\varDelta G(O_2)]}{\mathrm{d}x}$$

The \tilde{D}^{O} values are higher than the oxygen self-diffusion coefficient, D^* , by several orders of magnitude. The \tilde{D}^{O} values calculated by the above equation are comparable with the experimental values for the *x* values up to 2.14 (Marin, 1968; Bittel *et al.*, 1969; Carter and Lay, 1970; Lay, 1970).

Uranium self-diffusion in uranium dioxide also depends on oxygen nonstoichiometry. For $x \ge 0$, the uranium vacancies are mainly responsible for uranium diffusion, while in the range of significant hypostoichiometry the interstitial uranium atoms become predominant. The activation enthalpies of uranium migration, $Q_{\rm U}$, were measured to be 540 and 250 kJ mol⁻¹ for UO₂ and UO_{2+x}, respectively (Matzke, 1987).

The calculated Q_U values are 1200 and 750 kJ mol⁻¹ for UO₂ and UO_{2+x}, respectively (Jackson *et al.*, 1986). The uranium self-diffusion coefficient, D_U^* , is smaller than oxygen diffusion coefficient, D^* , by a factor of 10⁵ at 1400°C. Another feature is the pronounced dependence of D_U^* on non-stoichiometry. D_U^* increases approximately proportionally with increasing x^2 from UO₂ to UO_{2.20} at 1400–1600°C by about five orders of magnitude (Marin and Contamin, 1969).

(ix) Electrical conductivity

UO_2, UO_{2+x}

The electrical conductivity of hyperstoichiometric uranium dioxide is caused by positive holes (Tagawa *et al.*, 1975). Although the measured values of mobility of the holes are scattered over a rather wide range, viz. from 0.0015 cm² V⁻¹ s⁻¹ at room temperature (Nagels *et al.*, 1964) to 0.021 cm² V⁻¹ s⁻¹ at 600°C or 0.055 cm² V⁻¹ s⁻¹ at 1100°C (Aronson *et al.*, 1961), these mobilities are much lower than those for usual band-type semiconductors for which the mobility is larger than 1 cm² V⁻¹ s⁻¹ (Tuller, 1981).

To explain the above conduction behavior of uranium dioxide, the small polaron model is used, where the holes are assumed to move in the oxide structure dragging the local distortion of the lattice caused by the electrical interaction. de Coninck and Devreese (1969) measured the electrical conductivity and thermoelectric power of UO_{2+x} having x = 0.001 and reported that the small polaron model could be applied with a nearly linear dependence of $\ln(\sigma T^{3/2})$ against 1/T, where σ is the electrical conductivity. The holes and electrons are localized on individual atoms, giving the species of U^{5+} and U^{3+} , respectively; the electrical conduction occurs as a result of their hopping

in the crystal (Catlow and Pyper, 1979). For wider range of x values of UO_{2+x} , the electrical conductivity follows (Aronson *et al.*, 1961; Winter, 1989)

$$\sigma T = 3.8 \times 10^6 (n+p)(1-n-p)e^{-0.3/kT},$$

where n and p are the electron and hole concentrations, respectively. The activation energy of conduction was measured to be 0.3 eV.

Based on Seebeck data, Winter (1989) claims the same mobility for electrons and holes in UO_{2+x} . The ratio σ_p/σ_n is larger than 1 for x > 0, and smaller than 1 for x < 0. Since one of the electronic defects always has a concentration higher than that of the ionic defects and the electronic mobilities are much higher, the ionic conductivity is insignificant. The conductivities for nominally stoichiometric UO_2 with $x \sim 10^{-3}$ can be represented by the above equation (Bates *et al.*, 1967; Winter, 1989). At x = 0, the intrinsic conductivity by the U⁵⁺ and U³⁺ charge carriers produced by a disproportionation reaction $2U^{4+} = U^{5+} + U^{3+}$ becomes important. The above reaction parameters were given by a band gap of 2 eV and a vibrational entropy of 2k (Winter, 1989).

For UO_{2+x} at 500–1400°C, the electrical conductivities plotted against x decrease nearly linearly with decreasing x below x = 0.1 in the direction $\sigma \rightarrow 0$. The conductivity changes in the different measurements, but there is a fairly good consistency in the σ values of the samples having larger x values: For x = 0.1 at 1000°C, for example, $\sigma \approx 30 \,\Omega^{-1} \,\mathrm{cm}^{-1}$ (Aronson *et al.*, 1961), which is close to the conductivity obtained by Dudney *et al.* (1981). The other reported values are $\approx 10 \,\Omega^{-1} \,\mathrm{cm}^{-1}$ (Matsui and Naito, 1985b) and $\approx 1.5 \,\Omega^{-1} \,\mathrm{cm}^{-1}$ (Ishii *et al.*, 1970c), while the measured values of Lee (1974) are much lower.

 $U_{3}O_{8-z}$

There are no large differences in the electrical conductivity between U_3O_{8-z} and UO_{2+x} . The conductivities for U_3O_{8-z} are $\sigma \approx 10^{-1}$ and $10^{-3} \Omega^{-1}$ cm⁻¹at 730 and 230°C, respectively, when the oxygen partial pressure is 150 mmHg. Contrary to the conduction behavior of UO_{2+x} , however, σ for U_3O_{8-z} increases with decreasing p_{O_2} (in the range 10^2 to 10^{-2} mmHg O_2), suggesting that the main carriers are electrons (George and Karkhanavala, 1963). A change of slope in the log σ vs 1/T plots, resulting from a phase transition, was observed at 723 K. The activation energies of conduction were 0.64 and 1.10 eV below and above the transition, respectively. The transition temperature varies with non-stoichiometry from 658 K ($UO_{2.667}$, i.e. stoichiometric U_3O_8) to 923 K ($UO_{2.558}$ to $UO_{2.650}$) (Ishii *et al.*, 1970b). At higher temperatures of 1111–1190 K, another σ anomaly has been measured, presumably due to the formation of U_8O_{21+x} (Dharwadkar *et al.*, 1978).

(x) Chemical properties

 UO_2 is oxidized to U_3O_8 on heating in air at temperatures of 600–1300°C. When UO_3 is heated in air above 600°C, the compound is reduced to U_3O_8 . U_3O_8 has been used as a standard material for chemical analysis of uranium oxides

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		Products of the j	following oxides	
Reagent	<i>Temperature</i> (°C)	UO_2	$U_{3}O_{8}$	UO_3
$H_2(g)$	>750		UO ₂	UO ₂
CO(g)	>750	_	UO_2	UO_2
HF(g)	550	UF_4	$UO_2F_2 + UF_4$	UO_2F_2
$F_2(g)$	400	UF_{6} (>500°C)	UF ₆	UF_6
$CCl_4(g)$	400	UCl ₄	$UCl_4 + UCl_5$	$UCI_4 + UCI$
$SOCl_2(g)$	450	UCl_4	UCl ₄	UCl ₄
$H_2S(g)$	1000	UOS	UOS	UOS
C(s)	1500-1700	UC (UC_2)	UC (UC_2)	UC (UC_2)
$C(s) + Cl_2(g)$	1000	UCl ₄	UCl ₄	UCla
$C(s) + CS_2(g)$	1000	US_2	US_2	US_2
$C(s) + N_2(g)$	1700-1900	UN	UN	UN

Table 5.16Reactions of uranium oxides.

because of its high stability in air. However, U_3O_8 is now recognized as a compound that is rather difficult to obtain in strictly stoichiometric composition; the O/U ratio deviates significantly from 8/3 depending on the heating temperature, time, and thermal history.

Stoichiometric UO₂ can be obtained by heating uranium oxides in H₂ or CO gas streams at temperatures 750–1700°C (Table 5.16). However, if the H₂ gas contains an O₂ impurity, the formed UO₂ is oxidized to non-stoichiometric UO_{2+x} during the cooling process at temperatures below 300°C. The reaction of UO₂ with air at room temperature deserves special attention, as the reaction is dependent on particle size and reactivity. Very fine UO₂ powder formed by the hydrogen reduction at lower temperatures below 800°C may be pyrophoric. Even though large particles are usually not pyrophoric, the O/U ratio increases steadily with time of exposure to air. UO₂ can take up appreciable quantities of oxygen for particle diameters of about 0.05–0.08 µm. When the particle size is 0.2–0.3 µm or larger, UO₂ is fairly stable to oxidation (Belle, 1961). UO₂ pellets sintered at around 1700°C are not oxidized for years due to protection by slightly oxidized thin surface films.

Some reactions of uranium oxides with chemical reagents are shown in Table 5.16. For the reaction with C(graphite), the product is UC if the mixing mole ratio of carbon and UO₂ is $C/UO_2 = 3$, and UC₂ if $C/UO_2 = 4$.

An interesting reaction between uranium oxides and liquid N_2O_4 has been observed (Gibson and Katz, 1951). Anhydrous uranium oxides react with liquid N_2O_4 to yield $UO_2(NO_3)_2 \cdot N_2O_4$. A similar reaction with N_2O_5 (Gibson *et al.*, 1960) may be used to prepare anhydrous $UO_2(NO_3)_2$. It was found that the reaction between metal and liquid N_2O_4 also gives $UO_2(NO_3)_2 \cdot N_2O_4$ (Addison and Hodge, 1961).

Uranium oxides dissolve in mineral acids such as HNO_3 , $HClO_4$, HCl, and H_2SO_4 . In HCl, H_2SO_4 , and strong phosphoric acid, the mean valence of

uranium does not change from that in the solid state before dissolution. Sintered UO_2 pellets dissolve in HNO₃ with a slow rate, but the dissolution can be accelerated if a small amount of NH₄F is added, due to the formation of fluoro-complexes of uranium. The addition of a small amount of H₂O₂ to HNO₃ is also effective to enhance the dissolution rate of UO₂ in laboratory experiments; in this way no contamination of the solution takes place.

The mechanism of dissolution of UO_2 in H_2O_2 aqueous solution has been studied by a number of researchers. It is regarded as a second-order reaction with a rate constant 8×10^{-7} m min⁻¹ (based on the surface-to-solution volume ratio) (Ekeroth and Jonsson, 2003). The plausible mechanism is a slow electron transfer step producing $UO_{2(surface)}^+ + OH^{\bullet}$ followed by a rapid reduction of the radical OH[•] to OH⁻. The $UO_{2(surface)}^+$ ions are oxidized to $UO_{2(surface)}^{2+}$ by OH[•] or by disproportionation (Shoesmith and Sunder, 1994; Ekeroth and Jonsson, 2003). Carbonate ions increase the solubility of $UO_{2(surface)}^{2+}$ (Grenthe *et al.*, 1984). The above mechanism is consistent with the results by other oxidants, viz. IrCl₆²⁻, MnO₄⁻, Fe(EDTA)⁻, CO₃^{•-}, HO₂[•], and O₂ (Bard and Parsons, 1985; Wardman, 1989; Huie *et al.*, 1991).

(b) Alkali metal uranates and alkaline-earth metal uranates

In Table 5.17, some physico-chemical properties and crystal structures are shown for ternary alkali metal uranates and alkaline-earth metal uranates.

(i) Uranates(VI)

The most frequently encountered uranates(v1) are a series of compounds of types $M_2^+U_nO_{3n+1}$ (M⁺: alkali metals) and $M^{2+}U_nO_{3n+1}$ (M²⁺: alkaline-earth metals), but other compounds such as $M_4^+UO_5$, $M_2^{2+}UO_5$, $M_3^{2+}UO_6$, and $M_2^{2+}U_3O_{11}$ are also well known.

Preparation

Carbonates, nitrates, or chlorides of alkali or alkaline-earth elements are mixed with the calculated amounts of U_3O_8 or UO_3 . Uranates(v1) are obtained by heating the mixtures in air or oxygen at temperatures 500–1000°C. Because of higher volatility of rubidium and cesium oxides, the uranates of these elements are prepared by heating at lower temperatures of 600–700°C (Hoekstra, 1965). The alkaline-earth oxides are also used as starting materials. Reaction temperatures above 1000°C can be used for the preparation of alkaline-earth uranates on account of very low vapor pressures of alkaline-earth oxides.

A number of stoichiometric sodium uranates (α - and β -Na₂UO₄, Na₂U₂O₇, α -Na₄UO₅, etc.) have been prepared following a procedure described by Jayadevan *et al.* (1974) by calcining well-characterized thermally labile double sodium uranium salts such as carbonates, oxalates, and acetates. This technique avoids high-temperature treatment and decreases losses by vaporization. This is Some physico-chemical properties and crystal structures for alkali and alkaline earth metal uranates. Table 5.17

Wisnyi and Pijunowski (1957); Spitsyn Schauer (1967); Ohwada (1972); Jakeš and Křivý (1974); O'Hare et al. (1977) Kovba (1971a); O'Hare and Hoekstra Zachariasen (1954a); Lambertson and (1958); Efremova et al. (1959, 1961c); et al. (1961a,b); Kovba et al. (1961a); 1954); Klíma et al. (1966); Jakeš and Veuhaus and Recker (1959); Spitsyn (1974b); Hauck (1974); Krol (1981); Scholder and Glser (1964); Hoekstra (1971); O'Hare and Hoekstra (1973); (1961a.b): Hoekstra (1965); Ohwada (1970b); Kovba (1971a); O'Hare and (1965); Ohwada (1970b); Kovba and and Pijunowski (1957); Spitsyn et al. Hoekstra and Siegel (1956); Wisnyi and Hoekstra (1974a); van Egmond Mueller (1954); Rüdorff and Pfitzer Hoekstra (1965); Ohwada (1970a); Osborne et al. (1974); Gebert et al. Hoekstra (1974b); Volkovich et al. (1971a); Cordfunke and Loopstra Spitsyn et al. (1961a,b); Hoekstra (1961); Prigent and Lucas (1965); Spitsyn et al. (1961a,b); Hoekstra (1965); Ohwada (1970b); O'Hare Zachariasen (1946); Kovba et al. et al. (1961a); Bereznikova et al. (1965); Ohwada (1970a); Kovba (1978); Volkovich et al. (1998) runova (1971); O'Hare and Volkovich et al. (1998) Hoekstra (1974b) References (1976h) (1998) X-ray or ND 7.28 6.02 Density (g cm⁻³) Exp6.13 5.71 5.51 4.66 4.52 N Angle (deg) 11.70 5.970 13.86 13.869 14.803 6.924 10.52) 5.134 16.52 6.921 c (Å) 3.50 3.13 13.13 19.78 14.82 6.595 6.592 5.807 5.804 b (Å) 5.11 6.065 5.73 6.91 Lattice parameters 4.39 4.3917 6.499 5.98 11.708 4.335 7.98 4.32 4.354 6.520 (6.04 10.547 3.912 4.344 9.76 a (Å) orthorhombic orthorhombic orthorhombic orthorhombic orthorhombic pseudo-cubic tetragonal Symmetry nexagonal tetragonal tetragonal Space group (Fmmm) β -phase: (*Fmmm*) β -phase: 8-phase: I4/mmmx-phase: (-phase: z-phase: 4/mmm14/mmmCmmm Pmma Imma Pmna not hygroscopic. $\alpha \rightarrow \beta$ transformation 1573 K. excitation Physico-chemical hygroscopic, infrared spectra hygroscopic. infrared spectra infrared spectra scopic. infrared infrared spectra yellow. hygroand infrared hygroscopic. hygroscopic. orange. very yellow. not properties spectra spectra yellow. yellow. U(vi) compounds FormulaMgUO₄ Na₂UO₄ Rb₂UO₄ Cs₂UO₄ K_2UO_4 Li₂UO₄

Zachariasen (1948b); Wisnyi and Pijunowski (1957); Leonidov (1960); Kovba <i>et al.</i> (1961b); Anderson and Barraclough (1963); Carnall <i>et al.</i> (1965); Jakeš <i>et al.</i> (1966); Loopstra and Rietveld (1969); Voronov <i>et al.</i>	(1972) Zachariasen (1948b); Rüdorff and Pfützer (1954); Ippolitova <i>et al.</i> (1959, 1960); Kealter (1962a); Klima <i>et al.</i> (1966); Reshetov and Kovba (1966); Cordinuke and Loopstra (1967); Loopstra and Rietveld (1969); Ohwada (1970); Noronov <i>et al.</i> (1972); Fujino <i>et al.</i> (1977); Tagawa and (1977); Tagawa <i>et al.</i> (1972); Fujino (1977); Tagawa <i>et al.</i>	(197) Samon and Sillén (1947); Rüdorff and Pfüzer (1954); Wisnyi and Pijunowski (1957); Ippolitova <i>et al.</i> (1961c); Allpress (1964); Klima <i>et al.</i> (1966);	Rets, Jr. et al. (1976) Kovba (1971b); Hauck (1974); Prins and Cordinuke (1983; Griffiths and Volkovich (1999) Efternsova et al. (1961c); Kovba et al. (1961b); Spitsyn et al. (1961c); Hoekstra (1965); Kovba (1971b); Toussaint and Avogadro (1974); Hauck (1974); Prins and Cordinuke (1983); Volkovich et al. (1908): Griffiths and Volkovich et al. (1908): Griffiths and	Volkovich (1999) Sutton (1955); Neuhaus (1958); Kovba <i>et al.</i> (1961b); Spitsyn <i>et al.</i> (1961c); Hoekstra (1965); Carnall <i>et al.</i> (1965, 1966); Kovba (1970, 1972a); Corditunke and Loopstra (1971); Battles <i>et al.</i>	(1972); Volkovich <i>et al.</i> (1998) Kovba <i>et al.</i> (1958, 1961b); Ippolitova and Kovba (1961); Spitsyn <i>et al.</i> (1961c); Hoekstra (1965); Carnall <i>et al.</i> (1965); Allpress <i>et al.</i> (1968); Anderson (1969); Kovba (1972a); Volkovich <i>et al.</i> (1998)
	7.26		6.66		
	7.84		6.6		
-		4	2		
$\alpha = 36.03$ $\alpha = 36.04$	$\alpha = 35.53$ $\alpha = 34.82^{\circ}$ $\alpha = 34.82^{\circ}$			$\beta = 111.42$	
17.54 17.558	18.361 8.1297	8.236 8.2335 8.237	11.417	17.80 11.88 6.896	19.71 19.643 19.77
	7.9770	8.135 8.1411 8.136	11.511	6.660 7.822	
6.266 6.2683 3.87 3.876	6.54 6.551 3.991 5.4896	5.751 5.7553 5.744	20.382 20.4	3.94 3.725 12.796	3.99 3.985 3.998
rhombohedral hexagonal- indexing	rhombohedral hexagonal- indexing orthorhombic	orthorhombic	orthorhombic rhombohedral orthorhombic	hexagonal orthorhombic monoclinic	hexagonal
R3m	α -phase: $R\bar{3}m$ (isostructural with CaUO ₄) β -phase: Phem (isostructural with BaUO ₄)	Pbcm		C2/m	∝-phase: <i>R</i> 3 <i>m</i>
yellow, not hygroscopic, infrared and far infrared spectra	œrphase: orange red. β-phase: yellow, infrared and Raman spectra	orange yellow. infrared spectra	α, β, and γ phases (Li ₂ O · 1, 60UO ₃ = Li ₂₂ U ₁₈ O ₆₅) yellow. existence confirmed. electronic and infrared spectra	orange colored. infrared and far- infrared spectra	infrared and far- infrared spectra. possibility of two phases
CaUO ₄	SrUO4	BaUO4	LiU _{0.83} O ₃ Li ₂ U ₂ O ₇	Na2U2O7	$\mathrm{K_2U_2O_7}$

Table 5.17(Contd.)

				Lattice parameters	meters				$Density \\ (g \ cm^{-3})$	_	
Formula	Physico-chemical properties	Space group	Symmetry	a (Å)	<i>b</i> (Å)	c (Å)	Angle (deg)	z I	Exp d	X-ray or ND	References
$Rb_2U_2O_7$	decomposes at 1473 K. infrared spectra	R3m	hexagonal	4.01 4.00 4.004		20.81 20.57 20.83		9	6.33 (6.50	Kovba et al. (1961b); Spitsyn et al. (1961c); Hoekstra (1965); Allpress et al. (1968); Anderson (1969); Kovba and
$Cs_2U_2O_7$	orange yellow. infrared spectra	α -phase: C2/m β -phase: C2/m		14.528 14.516	4.2638 4.3199	7.605 7.46	$\begin{array}{l} \beta = 112.93 \\ \beta = 113.78 \end{array}$	·			I runova (1971) Hoekstra (1965); Kovba and Trunova (1971); Kovba <i>et al.</i> (1974); Cordfunke
CaU ₂ O ₇	yellow or orange green. infrared spectra	<i>γ</i> -phase: <i>P6/mmc</i> two orthogonal axes with 14.06 and 4.00 Å exist	hexagonal	4.106		14.58		~	6.62		et al. (1975): van Egemond (1976c) Hoekstra and Katz (1952); Bereznikova et al. (1961); Jakeš et al. (1966); Cordfunke and Loopstra (1967);
$\mathrm{SrU}_2\mathrm{O}_7$	magnetic susceptibility.										Brochu and Lucas (1967) Hoekstra and Katz (1952); Klima <i>et al.</i> (1966): Cordfunke and Loopstra (1967);
BaU_2O_7	infrared spectra yellow.	I4 ₁ /amd	tetragonal	7.127		11.95					Brochu and Lucas (1967) Hoekstra and Katz (1952); Allpress
${\rm Li}_2{\rm U}_3{\rm O}_{10}$	infrared spectra	α -phase: $P2_{1/C}$ β -phase: $P2$	tetragonal monoclinic monoclinic	5.63 6.821 6.805	18.91 19.067	12.28 7.300 7.250	$\beta = 121.56$ $\beta = 121.12$	2	6.85	7.62 7.35 7.32	(1964) (1961c); Spitsyn <i>et al.</i> Effemova <i>et al.</i> (1961c); Spitsyn <i>et al.</i> (1961c); Hoekstra (1965); Kovba (1970, 1972c); Prins and Coordfunke (1983);
$\mathrm{K_2U_3O_{10}}$	infrared spectra										Volkovich <i>et al.</i> (1998) Prigent and Lucas (1965);
$\mathrm{C}\mathrm{s_2}\mathrm{U_3}\mathrm{O}_{10}$	no existence										Efremova et al. (1961b); Cordfunke
$MgU_{3}O_{10}$	yellow or orange yellow.		hexagonal	3.79 7.57		4.080 16.32					Rüdorff and Pfitzer (1954); Polunina et al. (1961); Klima et al. (1966)
${\rm K_{2}U_{4}O_{13}}$	infrared spectra existence not	$P6_3$	hexagonal	14.29		14.014		v	6.7	6.6	Efremova <i>et al.</i> (1959); Allpress <i>et al.</i> (1970); M_{1000}
$Rb_2U_4O_{13}$	yellow. decomposes	Pb_{3}/m (or Pb_{3})	hexagonal	14.307		14.298		8	6.85	7.0	(1968); Anderson (1969); Kovba (1970) Ippolitova <i>et al.</i> (1961a); Spitsyn <i>et al.</i>
$Cs_2U_4O_{13}$	at 14/3 K forms by Cs ₂ CO ₃ + 4UO ₃ at 873 K	Стст	orthorhombic	13.494	15.476	39.56		•	6.8	6.88	Efremova et al. (1959); Spitsyn et al. (1971) Efremova et al. (1959); Spitsyn et al. (1961c); Cordfunke (1975); Cordfunke
CaU4O ₁₃	tan colored. decomposes to CaU ₂ O ₇ at 1333 K in air		orthorhombic	6.656	4.161	4.030					et al. (1972); van Egmond (1967) Cordfunke and Loopstra (1967)

Cordfunke and Loopstra (1967)	Cordfunke <i>et al.</i> (1975); van Egmond (1976a)	Kovba (1970); Hauck (1974); Fujino et al (1983)	Eftemova et al. (1959); Kovba (1961); Spitsyn et al. (1961c); Allpress et al. (1968): Anderson (1960)	Kovba (1961, 1970)	Efremova et al. (1959); Spitsyn et al. (1961c); Kovha and Trinova (1971)	Effemous and a function of the function of th	Scholder (1958); Efremova <i>et al.</i> (1959, 19610); Kovba (1962); Hoekstra and Siegel (1964); Reshetov and Kovba (1966); Ohwada (1971); Hauck (1974); Krol (1981)	Findley et al. (1955); Efremova et al. (1959); Kovba (1962); Hoekstra and Siegel (1964); Corditmke and Loopstra (1971); Ohwada (1971); Barthes et al. (1977)	Efremova et al. (1959, 1961a); Hookstra and Sievel (1964)	Effemova et al. (1959); Ippolitova et al. (1961a)	Bereznikova <i>et al.</i> (1961); Sawyer (1963); Jakeš <i>et al.</i> (1966); Cordfunke and Loopstra (1967); Loopstra and Rivrold (1960)	Sawyer (1963); Keller (1964); Cordfunke and Loopstra (1967); Loopstra and Riveld (1969); Allen and Griffiths (1977)	Scholder and Glser (1964); Hauck (1973): Prins and Cordfunke (1983)	Rüdorff and Pfitzer (1954); Ippolitova et al. (1950); Bereznikova et al. (1961); Jakeš et al. (1966); Rieveld (1966); Brisi (1969); Loopstra and Rietveld (1969); Vornov et al. (1972); Kemmler-Sack and Seemann (1975)
	6.82			7.11	7.32	7.485	5.41	5.11	4.19	6.00	5.67	6.34		5.34
				7.1			5.28	4.95			5.55	6.08		5.1
$\beta = 90.16$	$\beta = 92.78$			7							$\beta = 108.803$	$\beta = 108.985$		$\beta = 90.568$
4.065	15.928	4.148	7.19	7.215	7.279	7.3955	4.45 4.451	4.641 4.630	12.95	13.73	11.4482	11.9185	7.352	8.2982
4.193	15.561	4.01	3.90	19.533	19.590	19.711			8.58		5.4409	5.6614		5.9564
6.734	13.465	6.701	6.95	6.945	6.958	6.949	6.720 6.720	7.536 7.536	3.50	8.18	7.9137	8.1043	8.338	5.7275
monoclinic (pseudo- orthorhombic)	monoclinic	othorhombic	orthorhombic	orthorhombic	orthorhombic	orthorhombic	tetragonal	tetragonal	othorhombic	tetragonal	monoclinic	monoclinic	hexagonal	monoclinic
				Pbam	Pbam	Pbam	I4/m	I4/m			$P2_{1/c}$	$P2_{1/C}$	α-phase:	P2 ₁ (cryolite structure)
dark purple. decomposes to Sr ₂ U ₅ O ₁₁ at 1403 K	solid solution with Csel1.0.5	decomposes to $Li_2U_{2.7}$	existence doubtful	forms by the reaction of K ₂ CO ₃ and UO ₄ · <i>n</i> H ₂ O	decomposes at 1273 K	decomposes at 1273 K	gold colored. hygro- scopic. excitation and infrared spectra	red to salmon pink. very hygroscopic. infrared spectra	possibility of no evistence remains	preparation $Rb_2CO_3 + UO_3 at$	yellow. infrared spectra	yellow. infrared and Raman spectra	yellow. infrared spectra	pale yellow. decomposes at 1773 K. infrared spectra
SrU_4O_{13}	$Cs_2U_5O_{16}$	${\rm Li}_2 {\rm U}_6 {\rm O}_{19}$	$\mathrm{K_2U_6O_{19}}$	$K_{2}U_{7}O_{22}$	$Rb_2U_7O_{22}$	$Cs_2U_7O_{22}$	Li4UO5	Na4UO5	K_4UO_5	Rb_4UO_5	Ca ₂ UO ₅	Sr ₂ UO ₅	Li_6UO_6	Ca ₃ UO ₆

Table 5.17(Contd.)

		Ridorff and Pfitzer (1954); Scholder (1959); Sleight and Ward (1962); Rietveld (1966); Cordfunke and Loopstra (1966); Cordfunke and Rietveld (1967); Eompstra and Rietveld (1965), Nemmer-Sack and Semann	(1975), Aneu and Ormuns (1977) Rüdorff and Pfitzer (1954), Scholder and Brixner (1955), Ippolitova <i>et al.</i> (1959, 1961c), Rietveld (1966), Commerce Adv. and Schmans (1975)	Cordfunke and Loopstra (1967)	Cordfunke and Loopstra (1967); Allen and Griffiths (1977)		Rüdorff and Leutner (1957); Rüdorff and Menzer (1957); Kovba (1960); Katorff <i>et al.</i> (1962); Kemmler (1965); Kemmler-Sack <i>et al.</i> (1967); Kemmler- Sack (1968b); Keller (1972); Selbin	et at. (1972a) Ridorff and Leutner (1957); Rüdorff and Menzer (1957); Ippolitova <i>et al.</i> (1961d); Rüdorff <i>et al.</i> (1962); Prigent and Lucas (1965); Kemmler-Sack <i>et al.</i> (1967); Kemmler-Sack (1968b); (1967); Kemmler-Sack (1968b); Bartram and Fryxell (1970); Cordfunke and Loopstra (1971); King (1971); Battles <i>et al.</i> (1972); Keller (1972); Selbin <i>et al.</i> (1972); Keller (1972); Selbin <i>et al.</i> (1972);
	References	R üdorff and Pf and Brixner (19 (1950); Sleight Rietveld (1966) Loopstra (1967) (1965); Kemml	R udorff and Pf R udorff and Pf and Brixner (19 (1959, 1961c); F	Cordfunke and	Cordfunke and Loopstra Allen and Griffiths (1977)	Allpress (1964)	Rüdorff and Lo and Menzer (19 Rüdorff <i>et al.</i> (Kemmler-Sack Sack (1968); F	er at. (1973) er at. (1974) and Menzer (1957), Ippolito and Lucas (1955), Ippolito (1961d); Rüdorff er al. (1962 and Lucas (1955); Kemmler-Saek (1988 and Lucas (1955); Kemmler-Saek (1970); (1967); Kemmler-Saek (1970); Bartram and Fryxell (1970); Cordfunke and Loopstra (1970); King (1971); Battles et al. (1 Keller (1972); Selbin et al. (1 Lvon et al. (1977)
<i>Ų</i>	X-ray or ND	6.17	00 7	0.70			7.67	7.33
$Density (g cm^{-3})$	Exp		31.7	<i>C</i> .0			7.46	
	Z	7					Т	
	Angle (deg)	$\beta = 90.192$		$ \begin{array}{l} \alpha = \gamma = \\ 37.12\\ R - 37.56 \end{array} $	$ \begin{array}{l} \alpha = \gamma = \\ 35.44\\ \beta = 36.10\\ \end{array} $		$\alpha = 54.60$	
	c (Å)	8.5535	8.943	6.186	6.484			8.25 8.283
ameters.	$b(\mathbf{\mathring{A}})$	6.1795	16 14	6.212	6.523			5.910
Lattice parameters	a (Å)	5.9588	8.922 8.90 6.825	6.186	6.484		5.901	5.775 5.776
	Symmetry	monoclinic	cubic tetragonal	triclinic	triclinic		rhombohedral	orthorhombic
	Space group	$P2_1$	<i>Fm</i> 3 <i>m</i> (NH4) ₃ FeF ₆ type structure				R3c LiNbO3 type	Phum GdFeO3 type
	Physico-chemical properties	pale yellow. infrared and Raman spectra	pale yellow. stable up to high temperatures. infrared and charge	chainset speed a ocher. decomposes to CaU ₂ O ₇ and CaUO ₄ at 1173 K	cognac colored. stable to 1573 K. infrared and Raman spectra	orange. stable to 1773 K. infrared spectra	compounds black purple. magnetic properties. electronic spectra	red brown, magnetic susceptibility. electronic spectra. no existence of uranyl group
	Formula	Sr ₃ UO ₆	Ba_3UO_6	$Ca_2U_3O_{11}$	$\mathrm{Sr}_2\mathrm{U}_3\mathrm{O}_{11}$	$\mathrm{Ba}_{2}\mathrm{U}_{3}\mathrm{O}_{11}$	U(v) and U(v) compounds LiUO ₃ black 1 magne electro	Na UO3

Greaves et al. (1973)		Ippolitiova et al. (1961d); Rüdorff et al. (1962); Kemmler-Sack et al. (1967); Kemmler-Sack and Rüdorff (1967); Kemmler-Sack (1968b); (1967); Kemmler-Sack (1968b);	Seton et al. (19/12/a) Ippolitova and Kovba (1961); Rüdorff (1967); Kemmler-Sack et al. (1967); Kemmler-Sack and Rüdorff (1967); Kemmler-Sack (1968b); Selbin	et al. (1972a) Alberman et al. (1951); Young and Schwartz (1963); Brochu and Lucas	(1907) Scholder and Brixner (1955); Lang <i>et al.</i> (1956); Furman (1957); Brisi (1960), Valuer (1964)	(1900), Action (1904) Rüdorff and Pfitzer (1954); Scholder and Brixner (1955); Lang <i>et al.</i> (1956); Furman (1957); Trzebiatowski and Jabioński (1960); Fujino and Naito	(1904); Braun et al. (1974) Kemmler-Sack and Seemann (1974)	Kemmler-Sack and Seemann (1974)	Kemmler-Sack and Wall (1971)	Alberman <i>et al.</i> (1951)	Scholder and Brixner (1955)	Scholder and Brixner (1955); Trzebiatowski and Jabloński (1960)	Trzebiatowski and Jabloński (1960); Keller (1964); Charvillat <i>et al.</i> (1970);	Draun et al. (1975) Scholder (1960), Scholder and Giser (1964), Blasse (1964), Kemmler-Sack et al. (1967), Kemmler-Sack (1968b)
8.29	7.69	6.84	7.63				6.10	51	7.34					
		6.85 6.1				86	6.	6.33 6.51	7.10 7.					
8.0	7.2	6.9	7.5			7.98		69	7.					
							$\beta = 89.8$	$\beta = 89.8$						
4.142	4.163				6.17 8.62		8.349	8.629					8.982	8.5
11.90					8.60 6.18	4.40 4.387 (pseudo-cubic) 4.411	5.974	6.023						
6.718	3.955	4.290 4.299	4.323	10.727	6.101 6.03	4.40 4.387 (ps 4.411	5.767	6.178	8.901				6.291 8.915	4.49
orthorhombic	(Na _{0.025} OO _{3-x}) hexagonal	cubic cubic	cubic	cubic cubic (high pressure form: $c_{2,2} = c_{2,2} c_{3,3}$	fcc, u = 0.00 orthorhombic	cubic	monoclinic	monoclinic	cubic				tetragonal cubic	tetragonal
		<i>Pm3m</i> CaTiO ₃ type	Pm3m	<i>lan</i> Mn ₂ O ₃ type	(deformed CaTiO ₃ type)	<i>Pm3m</i> CaTiO ₃ type	deformed	CallO ₃ type					α-phase: β-phase: <i>Fm<u>3</u>m</i>	
green. $0 < x \le 0.14$		brown. magnetic susceptibility. electronic spectra	pale brown. $Rb_x UO_3$ ($0.8 \le x \le 1$). magnetic susceptibility. electronic spectra	black. no existence claimed	dark brown	brown, magnetic susceptibility	electronic spectra	same crystal structure	as Ca2.5 U _{1.33} O5.83. brown. magnetic susceptibility.	electronic spectra forms by the reaction of $CaO+UO_2$ below 2073 K	forms by heating	forms by the same forms by the same method as Sr ₂ UO ₄ . possibility of no	no existence reported	ocher colored. magnetic susceptibility. electronic spectra
$Na_{x}UO_{3}$		KU0 ₃	RbUO ₃	CaUO ₃	SrUO ₃	BaUO ₃	$Ca_{2.5}U_{1.33}O_{5.83}$	$\mathrm{Sr}_{2.5}\mathrm{U}_{1.33}\mathrm{O}_{5.83}$	${ m Ba}_{2.67}{ m U}_{1.33}{ m O}_6$	Ca_2UO_4	$\mathrm{Sr}_2\mathrm{UO}_4$	$\mathrm{Ba}_{2}\mathrm{UO}_{4}$	Ba_3UO_5	Li ₃ UO4

Table 5.17(Contd.)

				Lattice parameters	ımeters			, ,	Density (g cm ⁻³)		
Formula	Physico-chemical properties	Space group	Symmetry	a (Å)	b (Å)	c (Å)	Angle (deg)	Z	Exp 6	X-ray or ND	References
Na ₃ UO ₄	pale brown. low temperature $C_{\rm p}$.	<i>Fm<u>3</u>m</i> NaCl type	cubic	4.77 4.79–4.80				~	6.5		Scholder (1960); Pepper (1964); Scholder and Giser (1964); Addison
	nigh temperature C_p (298–1200 K). formula claimed to be M_2 M_2 or Ω	$P4_232$ Fd3m	cubic cubic	4. /4 9.543 (to e 9.574	4.74 9.543 (to explain superstructure lines) 9.574	structure li	ines)				(1969); Bartram and Fryxell (1970); Marcon (1972); O'Hare $et al.$ (1972); Obsorte and Flotow (1972); E-Address and Flotow (1972);
Li ₇ UO ₆	Natl 05016 pale green. magnetic susceptibility. electronic spectra		rhombohedral (hexagonal indexing)	6.61 5.52 5.55		15.80 15.76	$\alpha = 53.27$				reurkson and classin (1972) Scholder and Glser (1964); Keller <i>et al.</i> (1965); Kenmler-Sack (1968); (1967); Kenmler-Sack (1968); Hander (1060); Schin-er, 1058);
$Cs_2U_4O_{12}$	$\alpha \rightarrow \beta$ at 898 K, and $\beta \rightarrow \gamma$ at 968 K. stable	α -phase: $R\overline{3}m$ β -phase: $P2_1$	rhombohedral monoclinic	10.9623 7.886	8.002	10.793	lpha=89.402 eta=92.62				Cordfunke <i>et al.</i> (1975); Cordfunke (1975) ; Cordfunke (1975); Cordfunke (1975); with Egmond (1975); Cordfunke
MgU ₂ O ₆	In arr up to 1225 K black. magnetic susceptibility. electronic spectra. Mg and U atoms statistically distributed.	γ-pnase: <i>rasm</i> Fm <u>3</u> m CaF ₂ type	cubic	5.284 5.284 5.281 5.281							and westrum, Jr. (1979) Hoekstra and Katz (1952); Keller (1964); Kemmler-Sack <i>et al.</i> (1967); Kemmler-Sack (1968b); Fujino and Naito (1970); Selbin <i>et al.</i> (1972a);
CaU ₂ O ₆	black. magnetic susceptibility	<i>Fm</i> 3 <i>m</i> CaF ₂ type	cubic	5.379					~	8.71	Fujino (1972) Hoekstra and Katz (1952); Hoekstra and Siegel (1956); Brochu and
SrU_2O_6	black. magnetic susceptibility	<i>Fm</i> 3 <i>m</i> CaF ₂ type	cubic	5.452					5,	9.07	Lucas (1967) Hoekstra and Katz (1952); Hoekstra and Siegel (1956); Brochu and Lucas
BaU ₂ O ₆	black. magnetic susceptibility (85–300 K)	<i>Fm<u>3</u>m</i> CaF ₂ type	cubic	5.63							(196), 12 and Kaiz (1952); Scholder Hoekstra and Kaiz (1952); Scholder and Brixner (1955); Hoekstra and Siggel (1956); Keller (1964); Brochu
CaU_3O_9	non-stoichiometric		cubic	super-structure line	ture line						and Lucas (1907) Young and Schwartz (1962, 1963)
$Ba_2U_2O_7$	regou in Cao 309-x magnetic susceptibility. electronic spectra		monoclinic (pseudo tetragonal)	11.56	11.31	11.56	$\beta \approx 90$	÷	7.46 7	7.58	Kemmler-Sack and Rüdorff (1967); Kemmler-Sack (1968a,b)

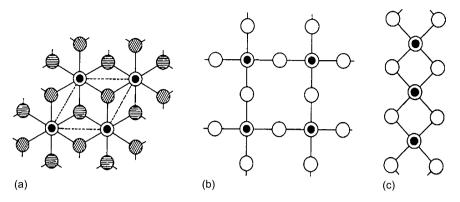


Fig. 5.25 Schematic atom arrangement around a uranyl group (Zachariasen, 1954b); the notation is as follows: (a): the inner filled circles show U in the plane of the page; the outer empty circles denote O_I , one above and the other below the plane of the page; (c): denotes O_{II} in the plane of the page; (c): denotes O_{II} slightly below the plane. (a) Hexagonal coordination by six O_{II} atoms (β -Li₂UO₄, CaUO₄, α -SrUO₄). Each uranium atom is coordinated with six oxygen atoms in an approximately planar arrangement. The axis of the collinear U_I -U- O_I group is normal to the plane of the page. (b) Tetragonal coordinated by four O_{II} atoms and two O_I atoms. Each octahedron shares four corners with adjacent octahedra forming a layer structure extended in the bc plane. The Ba atoms are located between the layers and link them by electrostatic force. (c) Tetragonal coordination by four O_{II} atoms forming an infinite chain (MgUO₄). The octahedra share two opposite edges, resulting in formation of chains along the a-axis. Reproduced by the permission of the International Union of Crystallography.

discussed in Tso *et al.* (1985). Note that the technique is also discussed by Keller (1972) for BaU_2O_7 and $Ba_2U_3O_{11}$.

Crystal structures

An important feature of $M_2^+U_nO_{3n+1}$ and $M^{2+}U_nO_{3n+1}$ type uranates(vi) is their layer structure and the existence of the uranyl groups, UO_2^{2+} , in the crystals.

The structure of monouranates (n = 1) is characterized by the layer planes; the oxygen atoms on this plane are coordinated to uranium atoms forming secondary bonds. The primary bonds between the uranium and oxygen atoms of the uranyl group, O_I–U–O_I, are collinear and perpendicular to the layer plane. The atom arrangements around the uranyl groups are schematically drawn in Fig. 5.25 (Zachariasen, 1954b).

For β -Li₂UO₄ (Zachariasen, 1945), CaUO₄ and α -SrUO₄ (Zachariasen, 1948b), each uranium atom is coordinated to six oxygen atoms (cf. Fig. 5.25a, viewed from the *c*-axis). The axis of the UO₂²⁺ group in the figure is normal to the page, while three of six O_{II} atoms are located about 0.5 Å above and remaining three O_{II} atoms about 0.5 Å below the plane through uranium and perpendicular to the UO₂²⁺ axis. The oxygen atoms coordinated to uranium in

BaUO₄ and MgUO₄ form a deformed octahedron, where each O_{II} oxygen atom acts as a bridge between two adjacent uranium atoms. In BaUO₄ the octahedra share corners (Fig. 5.25b), but in MgUO₄ they share edges (Fig. 5.25c). As a consequence, infinite layers are formed in BaUO₄ and infinite chains in MgUO₄. The alkali or alkaline-earth metals occupy the positions between the layers and bind them together by electrostatic force (Zachariasen, 1954b).

There are no uranyl groups in Li₄UO₅ and Na₄UO₅, and the structure instead contains four orthogonal planar U–O_I bonds (with the distance 1.99 Å in both Li₄UO₅ and Na₄UO₅), yielding UO₄²⁻; in addition, there are also two collinear U–O_{II} bonds (Li₄UO₅: 2.23 Å; Na₄UO₅: 2.32 Å) (Hoekstra and Siegel, 1964). The octahedra produced in this way are linked to bridges through the diagonally located O_{II} atoms, resulting in formation of a structure containing octahedral chains running along the *c*-axis. M_3^{2+} UO₆-type compounds (M = Ca, Sr, Ba) crystallize into distorted perovskite structures (2[M_{1/4}U_{1/4}][M_{5/4}U_{1/4}]O₃), where the alkaline-earth atoms and uranium atoms corresponding to [M_{1/4}U_{1/4}] occupy the octahedral sites in an ordered manner (Keller, 1964; Morss, 1982; Williams *et al.*, 1984).

Physicochemical properties

Alkali metal monouranates(v1) are hygroscopic except for Li₂UO₄, and mostly yellow colored; some diuranates are orange or red-orange. The uranates(v1) of the heavy alkali metals are volatile on heating in air. The antisymmetric stretching vibration of UO_2^{2+} in uranates(v1) gives a strong absorption in the IR range of 600–900 cm⁻¹. The frequency changes depending on the bonding strength of the coordinated oxygen atoms. Since the U–O_I bonds of the uranyl group are much stronger, this vibration can be treated approximately as an isolated linear three-atom system of CO₂-type (Jones, 1958). The U–O_I distances calculated from the infrared frequencies using the empirical Badger equation are mostly in good agreement with those obtained by diffraction experiments (Hoekstra and Siegel, 1964; Allpress, 1965; Hoekstra, 1965; Carnall *et al.*, 1966).

A phase transformation coupled with oxygen non-stoichiometry has been observed for SrUO₄ and CdUO₄ (Tagawa and Fujino, 1978, 1980). α -SrUO₄ can be reduced to non-stoichiometric SrUO_{4-x} with the maximum x value of 0.2–0.3. On heating α -SrUO₄ at different oxygen partial pressures from 10 to 600 mmHg and heating rates of 1–5 K min⁻¹, the compound is rapidly reduced to SrUO_{3.8–3.9} at about 800°C. The solid is then immediately re-oxidized to stoichiometric composition by absorbing oxygen from the gaseous phase. At the same time, it transforms into β -SrUO₄. The atom rearrangement in the phase transformation may be accelerated by the formation of vacancies in the oxygen sublattice of α -SrUO₄.

Magnetic susceptibilities have been measured for MgUO₄, SrUO₄, BaUO₄, CaU₂O₇, SrU₂O₇, and BaU₂O₇ (Brochu and Lucas, 1967). In these compounds U(vI) is expected to be diamagnetic, but a weak paramagnetism was observed; this is ascribed to covalency in the uranyl group (Bell, 1969).

(*ii*) Uranates (*v*) and (*iv*)

Uranates(v) of M^+UO_3 (M = Li, Na, K, Rb), $M_3^+UO_4$ (M = Li, Na), and $M^{2+}U_2O_6$ (M = Mg, Ca, Sr, Ba) types are the most well known, as are the uranates(IV) of $M^{2+}UO_3$ (M = Ca, Sr, Ba) type.

Preparation

To prepare uranates(v), a symproportionation reaction is widely used, where the uranates(IV) and (VI) are first mixed in 1:1 uranium atom ratio, after which the mixture is heated in an evacuated sealed quartz ampoule. An example is the reaction $\text{Li}_2\text{UO}_4 + \text{UO}_2 = 2\text{LiUO}_3$, which takes place at 650–750°C. Another method is to reduce uranates(VI) by H₂ at elevated temperatures; the reaction condition should be carefully defined in order to form uranates(V). Since the uranates of alkaline-earth metals are not volatile, the high-temperature reduction method by H₂ can be used to prepare the corresponding uranates(IV).

For some uranates(v1) having high equilibrium oxygen pressures, uranates(v) can be prepared by heating the uranate(v1) in a vacuum at high temperature. The $M^{2+}U_2O_6$ compounds are prepared by the reaction

$$M^{2+}U_2O_7 = M^{2+}U_2O_6 + 1/2O_2$$

at $1100^{\circ}C$ (M = Mg, Ca, Sr, Ba). It is, however, rather difficult to obtain stoichiometric uranates(v) by this method.

Crystal structures

Uranates(v) and (IV) do not contain uranyl groups and as a result, their crystal structures are in general not of the layer type and in many cases simpler. The compounds of M^+UO_3 and $M^{2+}UO_3$, with the exception of CaUO₃ (cubic Mn₂O₃-type structure), have perovskite or deformed perovskite-type structures. LiUO₃ crystallizes into a rhombohedrally distorted LiNbO₃ structure, as a result of the small ionic radius of Li⁺. NaUO₃ has an orthorhombic GdFeO₃ structure with small distortions from cubic perovskite structure. KUO₃ and RbUO₃ have cubic perovskite structures, and BaUO₃ a cubic or pseudo-cubic perovskite structure.

In the uranates(v) of $M_3^+UO_4$ -type, Li_3UO_4 crystallizes in a tetragonally distorted NaCl-type structure, in which the lithium and uranium atoms are located in the cation sites in an ordered manner with an atom ratio of 3:1. All $M^{2+}U_2O_6$ compounds have cubic fluorite-type structures, where the alkalineearth metal atoms and uranium atoms are statistically distributed with an atom ratio of 1:2 over the cation sites.

Physico-chemical properties

Most uranates(v) and (IV) are brown to black. An exception is the pale green Li_7UO_6 . Uranates(v) and (IV) dissolve in dilute mineral acids. The dissolution rate in HNO₃ is higher than those in HCl and H₂SO₄ (Trzebiatowski and

Jabloński, 1960; Scholder and Gläser, 1964; Brochu and Lucas, 1967). Li_3UO_4 is oxidized to Li_2UO_4 in air even at room temperature. Na_3UO_4 absorbs significant amounts of oxygen, water, and CO_2 at room temperature. On heating the uranates(v) or uranates(iv) in air, they are readily oxidized to uranates(vi).

Electronic spectra have been measured for LiUO₃, NaUO₃, KUO₃, RbUO₃, MgU₂O₆, CdU₂O₆, Li₃UO₄, Li₇UO₆, Ba₂U₂O₇, etc. in the range 4000–40000 cm⁻¹ (Kemmler-Sack *et al.*, 1967). The crystal field parameters were determined for LiUO₃ and Li₃UO₄ from the optical absorption electronic spectra (Lewis *et al.*, 1973; Kanellakopulos *et al.*, 1980; Hinatsu *et al.*, 1992a,b). For KUO₃ and RbUO₃, the octahedral crystal field around a U⁵⁺ atom was consistently calculated with a spin–orbit coupling constant of 1770 cm⁻¹ (Kemmler-Sack *et al.*, 1972a).

Magnetic susceptibilities have been measured for LiUO₃, NaUO₃, KUO₃, RbUO₃, Li₃UO₄, Li₇UO₆, MgU₂O₆, CdU₂O₆, and Ba₂U₂O₇ at temperatures 85–473 K (Rüdorff and Menzer, 1957; Kemmler-Sack, 1968a). In the paramagnetic temperature range, the Curie constant changed with the coordination number. The magnetic susceptibilities for M⁺UO₃ (M = Li, Na, K, Rb) were measured in a wider temperature range from 4.2 K to room temperature (Keller, 1972; Miyake *et al.*, 1979, 1982; Kanellakopulos *et al.*, 1980). The electron paramagnetic resonance (EPR) spectra for U⁵⁺ ions doped in LiNbO₃, which has the same crystal structure as LiUO₃, gave a signal at g = 0.727 (Lewis *et al.*, 1973). The EPR signals were also observed for pure M⁺UO₃ but they were very broad (Miyake *et al.*, 1979, 1982). LiUO₃ showed a ferromagnetic transition at 16–17 K (Miyake *et al.*, 1979, 1982; Hinatsu *et al.*, 1992b).

Li₃UO₄ has a distorted NaCl-type structure and its magnetic properties have been studied by measuring the EPR spectra and magnetic susceptibility in an extended temperature range down to 4.2 K (Keller, 1972; Lewis *et al.*, 1973; Kanellakopulos *et al.*, 1980; Miyake *et al.*, 1982; Hinatsu *et al.*, 1992a). The experimental magnetic susceptibility can be well described by assuming the 5f¹ electron of U⁵⁺ in an octahedral crystal field with a small tetragonal distortion with the crystal field parameters obtained from the electronic spectra (Hinatsu *et al.*, 1992a). NaUO₃ gives a magnetic transition at 32 K (Miyake *et al.*, 1977) or 35 K (Keller, 1972), for which a λ -type anomaly has also been observed in the heat capacity (Lyon *et al.*, 1977). The EPR and magnetic susceptibility studies for M²⁺U₂O₆ (M = Mg, Ca, Cd, Sr) have been carried out (Brochu and Lucas, 1967; Miyake *et al.*, 1993; Miyake and Fujino, 1998). The anomalies of magnetic origin have been observed at 4–7 K.

(iii) Non-stoichiometry

The non-stoichiometry in uranates can be classified into three types. The first type occurs when part of the alkali metal in the uranate is lost as an oxide by vaporization on heating, viz. Na_{2-2x}U₂O_{7-x} is formed from Na₂U₂O₇ by the loss of xNa₂O ($0 \le x \le 0.07$) (Carnall *et al.*, 1966; Anderson, 1969). The second type

is caused by non-stoichiometric dissolution of alkali metal in a uranium oxide. An example is Na_xUO₃ ($0 \le x \le 0.14$) (Greaves *et al.*, 1973). The third type is the most common non-stoichiometry, i.e. the oxygen non-stoichiometry. Examples of such uranates are Na₂U₂O_{7-x} ($0 \le x \le 0.5$) (Anderson, 1969), K₂U₂O_{7-x} (Spitsyn *et al.*, 1961b), Cs₂U₄O_{13-x} (Cordfunke *et al.*, 1975), CaUO_{4-x} ($0 \le x \le$ 0.5) (Anderson and Barraclough, 1963), α -SrUO_{4-x} ($0 \le x \le 0.5$) (Tagawa and Fujino, 1977), CaU₂O_{7-x} ($0 \le x \le 0.13$) and SrU₂O_{7-x} ($0 \le x \le 0.4$) (Hoekstra and Katz, 1952), SrU₄O_{13-x} (Cordfunke and Loopstra, 1967; Tagawa *et al.*, 1977). Rhombohedral CaUO₄ and α -SrUO₄, which crystallographically are very similar to ionic UO₂, show a wide range of non-stoichiometries, while β -SrUO₄ and BaUO₄ with increased covalency have virtually no non-stoichiometry. Examples of the third type of non-stoichiometric compounds derived from uranate(v) are MgU₂O_{6+x} (-0.16 $\le x \le 0.03$), CaU₂O_{6+x} (-0.05 $\le x \le 0.05$), SrU₂O_{6+x} (-0.05 $\le x \le 0.4$ ~0.6), and BaU₂O_{6+x} ($x \le 0.86$) (Hoekstra and Katz, 1952).

The non-stoichiometric uranates are produced by heating in reducing atmospheres, but generally the U(vI) state is more stable in ternary uranates than in binary uranium oxides. This trend is more pronounced for the uranates with higher M/U ratios (M = alkali metals or alkaline-earth metals). The experimental fact that alkali and alkaline-earth metal uranates(vI) strictly without U(v) and U(IV) are formed under certain conditions when heated in air was utilized for the determination of oxygen in uranium oxides (Fujino *et al.*, 1978b).

(c) Transition metal uranates

Table 5.18 shows the crystallographic properties of ternary transition metal uranates. In this section the uranates of some non-transition metals such as Sb, Tl, Pb, and Bi are included because of the resemblance of their properties. Here we present an overview of preparation methods and crystal structures. For more detailed information, the reader is referred to the following review articles (Hoekstra and Marshall, 1967; Keller, 1972, 1975).

(i) Preparative methods

The most general 'dry' method for preparation is to heat thoroughly ground mixtures of transition metal oxides and UO₃ (or U₃O₈) in air. CrUO₄, MnUO₄, and CoUO₄ can be synthesized by heating the mixed oxides for 1 day at 1000–1100°C (Hoekstra and Marshall, 1967). CuUO₄ is obtained by heating below 875°C. Triuranates, MU₃O₁₀ (M = Mn, Co, Ni, Cu, Zn), are prepared by heating the mixtures of M/U = 1/3 at 875°C. Although Ni, Cu, and Zn triuranates are readily obtained as stoichiometric compounds, Mn and Co triuranates tend to remain oxygen-deficient.

Nitrates, viz. $M(NO_3)_2 + UO_2(NO_3)_2$ (Weigel and Neufeldt, 1961), can also be used as starting materials for preparing MUO₄ (M = Cu, Zn, Cd, Hg),

				inder Sommer	indaid m	nu fo m	or paramosi aprine properties of transmission merian an anares.				
				Lattice parameters	meters			I)	$Density (g cm^{-3})$		
Formula	Color	Space group	Symmetry	a (Å)	$b(\mathbf{\mathring{A}})$ $c(\mathbf{\mathring{A}})$	c (Å)	Angle (deg)		Exp.	X-ray or ND	References
EuUO ₃ U _{0.25} NbO ₃ U _{0.25} TaO ₃ U _x WO ₃	brown brown		orthorhombic tetragonal tetragonal cubic	6.020 7.727 7.739 3.78–3.81	6.165	8.606 7.792 7.773		5	5.72 8.23		Berndt <i>et al.</i> (1976) Keller (1975) Keller (1975) Keller (1975)
CrUO_4	dark brown	Pbcn	orthorhombic	4.871	11.787	5.053			7.72	8.12	Rüdorff <i>et al.</i> (1967); Hoekstra and Marshall
$MnUO_4$		Imma	orthorhombic	6.645	6.983	6.749					(1907), Neuer (1975) Hoekstra and Marshall (1967), Voltor (1973)
$FeUO_4$	black	Pbcn	orthorhombic	4.888	11.937	5.110					Rüdorff <i>et al.</i> (1967); Rüdorff <i>et al.</i> (1967); Hoekstra and Marshall
$CoUO_4$	dark	Imma	orthorhombic	6.497	6.952	6.497				8.17	(1967); Keller (1972, 1975) Hoekstra and Marshall
α -NiUO ₄	ргомп	Pbcn	orthorhombic	4.820	11.627	5.188					(1907); Keller (1972, 1972) Hoekstra and Marshall
β-NiUO4		Imma	orthorhombic	6.472	6.870	6.472					(1907); Keller (1972, 1972) Hoekstra and Marshall (1967): Veller (1972, 1975)
$CuUO_4$	coffee brown	$P2_1/n$	monoclinic	5.475	4.957	6.569	$\beta = 118.87$	7			(1907), Neuel (1972, 1972) Hoekstra and Marshall (1967); Siegel and Hoekstra
$ZnUO_4$	bright red Imma	Imma	orthorhombic	6.492	6.994	6.574					(1908); Neller (1972) Hoekstra and Marshall (1967): Vallar (1972)
α-CdUO₄	brownish yellow		orthorhombic	7.01	6.836	3.519					Ippolitova <i>et al.</i> (1961e); Keller (1972)

 Table 5.18
 Crystallographic properties of transition metal uranates.

Ippolitova <i>et al.</i> (1961e);	Keller (1972) Keller (1972) Keller (1972) Rüdorff <i>et al.</i> (1967)	Keller (1972)	Keller (1972)	Keller (1972)	Keller (1972)	Dickens <i>et al.</i> (1993) Keller (1975) Keller (1975)	Keller (1975)	Keller (1975) Meunier and Galy (1973) Kenmler-Sack and	Kudorff (1967); Keller (1975) Kemmler-Sack and Rüdorff (1967); Keller	(1975) Kemmler-Sack and B#42.0627)	Kudotti (1907) Keller (1975) Keller (1972)	Keller (1972) Keller (1975)
	10.31	7.41	6.20		7.74			8.79	8.75	9.858	7.31	7.06
	10.3	7.57	6.46					8.55	8.64	9.66	7.01	7.09
2	4				eta=100.52 4						$\beta = 89.53$	
17.41	6.48 8.180	5.87	6.38	13.10	11.52	15.56 4.115 4.036	3.980	7.338 7.862 4.990	5.103		4.620 5.623	8.21 4.768
	6.87 7.952				5.312	7.35 7.19 3.785	3.780	12.761 5.363			5.733	12.36
3.587	11.12 5.528 5.481	11.70	4.66	4.468	8.074	6.31 12.31 6.459	6.463	$\begin{array}{c} 4.115 \\ 10.161 \\ 9.095 \end{array}$	9.015	5.357	4.988 8.262	13.71 4.988
rhombohedral	orthorhombic orthorhombic cubic	tetragonal	tetragonal	tetragonal	monoclinic	orthorhombic orthorhombic orthorhombic	orthorhombic	orthorhombic orthorhombic hexagonal	hexagonal	cubic	hexagonal monoclinic	orthorhombic hexagonal
$R\bar{3}m$	Pbcm Fm3m				$P2_1/c$	Pbma		Pbcm Pca2 ₁	P321		$P\bar{3}1m$	$Pnam P\overline{3}1m$
brownish	yenow orange red gray	deep	deep	yellow	orange orange vellow	black	dark grav	dark	brown red brown		black light	orange dark red
β-CdUO ₄	HgUO4 PbUO4 BiUO4	$\alpha\text{-}Ag_2UO_4$	$\beta\text{-}Ag_2UO_4$	Tl_2UO_4	Cd_2UO_5	UTiO5 UVO5 UNbO5(+x)	UTaO _{5.17}	UMoOs UTeOs CoU2O6	NiU ₂ O ₆	CdU_2O_6	Cr_2UO_6 Cd_3UO_6	Pb ₃ UO6 UV ₂ O6

		References	Keller (1972) Kemmler-Sack and	Keller (1975) Keller (1975)	Bacmann (1973);	Keller (1975)	Keller (1975)	Keller (1975) Keller (1975)	Keller (1975)	Hoekstra and Marshall (1967); Keller (1972)	Keller (1972, 1975)	Hoekstra and Marshall (1967): Keller (1972, 1975)	Hoekstra and Marshall (1967): Keller (1972, 1975)	Hoekstra and Marshall (1967); Keller (1972)
	y 3)	X-ray or ND	ХХD	ч Х Х Х Х		4.45 K	X	x x	4 X	ЩС	~ 74	ШС		СШС
	$\frac{Density}{(g \text{ cm}^{-3})}$	Exp.		57	1	4.50	8.3	6.13						
		Ζ			7									
		Angle (deg)	$\alpha = 91.30$										$\beta = 91$	$\beta = 91$
(num)		c (Å)		19.643	6.15	10.42	3.95	4.11 4.115	4.091	4.14	16.14	4.08	16.126	6.473 16.679 $\beta = 91$
TADIC JUID (COMM.)	Lattice parameters	b (Å) c (Å)		7.971	10.30	11.78		73.24	23.28		7.53		6.545	6.473
	Lattice po	a (Å)	10.72	6.902 10.38	5.11	5.70	6.41	20.08 6 734	6.711	3.80	6.51	3.79	7.525	7.575
		Symmetry	rhombohedral	orthorhombic	orthorhombic	orthorhombic	hexagonal	orthorhombic	orthorhombic	hexagonal	orthorhombic	hexagonal	monoclinic	monoclinic
		Space group		Ed3	Pmm	Pnma	$P\bar{3}1m$	Pban	$P2_{1212}$					
		Color	yellow			yellow	yellow			light brown		deep brown	yellow brown	deep red
		Formula	CdU_2O_7 $Cd_2U_2O_7$	$TI_2U_2O_7$ 112.5 Nb2O_2	$Co_{3}U_{2}O_{8}$	$\mathrm{UV}_{2}\mathrm{O}_{8}$	UTa_2O_8	UMo ₂ O ₈ 11.MoO	$U_2 WO_8$	MnU_3O_{10}	${\rm FeU_3O_{10}}$	CoU_3O_{10}	NiU_3O_{10}	CuU ₃ O ₁₀

Table 5.18(Contd.)

Hoekstra and Marshall (1967). Keller (1973)	Keller (1975) Keller (1975) Keller (1975) Keller (1975)	Keller (1975) Aitken <i>et al.</i> (1964); Bartram (1966)	Aitken <i>et al.</i> (1964); Hinatsu <i>et al.</i> (1988)	Aitken et al. (1964)	Aitken et al. (1964)	Aitken et al. (1964)	Aitken et al. (1964)	Aitken et al. (1964)	Aitken et al. (1964)	Aitken et al. (1964)	Aitken et al. (1964)	Aitken <i>et al.</i> (1964);	Bartram (1966)	Bartram (1966)	Keller (1975)	Keller (1975)	Keller (1975)	Keller (1975)	Keller (1975)	Keller (1975)
	5.98	6.00	9.63											6.83					5.18	
	5.95 8.41	5.91												6.88			5.01		5.08	
16.418		$\beta pprox 100$																		
	16.17 15.96 15.770 14.26	7.27	9.984	9.800	9.748	9.630	9.529	9.465	9.368	9.248	9.248	9.204		9.36	16.17	19.18	16.11	19.78	9.873	38.67
	6.926 12.78 10.245	13.24 9.364													6.94	14.48	14.41	28.76	14.33	7.271
7.56	12.00 7.38 7.416 9.545	9.29 9.934	10.473	10.301	10.254	10.148	10.076	10.013	9.935	9.826	9.826	9.797		10.01	11.995	16.18	19.66	8.246	4.134	7.814
hexagonal	orthorhombic orthorhombic hexagonal orthorhombic	monoclinic hexagonal	hexagonal	hexagonal	hexagonal	hexagonal	hexagonal	hexagonal	hexagonal	hexagonal	hexagonal	hexagonal		hexagonal	orthorhombic	orthorhombic	orthorhombic	orthorhombic	orthorhombic	orthorhombic
	Fddd Fddd	$P2_{1}/m$ $R\overline{3}$	$R\bar{3}$	$R\bar{3}$	$R\bar{3}$	$R\bar{3}$	$R\bar{3}$	$R\overline{3}$	$R\bar{3}$	$R\bar{3}$	$R\bar{3}$	$R\overline{3}$		$R\bar{3}$	Fddd	Cccm		Cccm	Pbmn	Pcmm
red brown	black	green pale yellow-	reddish-	Sump											brown					
ZnU_3O_{10}	$UV_{3}O_{10}$ $UNb_{3}O_{10(+x)}$ $UTa_{3}O_{10(+x)}$ $U(WO_{4})_{2}$	$U_2^2 V_2 O_{11}$ $Y_6 UO_{12}$	La_6UO_{12}	Pr_6UO_{12}	Nd ₆ UO ₁₂	Sm_6UO_{12}	Gd_6UO_{12}	Tb_6UO_{12}	Ho_6UO_{12}	Tm_6UO_{12}	Yb_6UO_{12}	Lu_6UO_{12}		$ m Y_5U_2O_{12}$	$U_2V_6O_{21}$	$UMo_{10}O_{32}$	UMo ₁₁ O ₃₅	α-U ₃ Mo ₂₀ O ₆₄	γ -U ₃ Mo ₂₀ O ₆₄	$U_5W_{19}O_{67}$

because of their high reactivity. In this case, reaction temperatures not higher than 600°C are recommended for M = Cu, Zn, and Cd to avoid the formation of U_3O_8 . HgUO₄ forms at 400°C. Ag₂UO₄ has been synthesized by heating a mixture of AgNO₃ and UO₂ to 500°C and maintaining this temperature for a period of 15 min. Above 500°C, Ag₂UO₄ begins to decompose with precipitation of metallic silver.

For preparing FeUO₄ and FeU₃O₁₀, the symproportionation reaction method in a sealed tube gives a good result. FeUO₄ is synthesized by heating either a mixture of FeO + UO₃ or $2Fe_2O_3 + U_3O_8 + UO_2$ at 1050° C in evacuated sealed quartz tubes. When a mixture of $Fe_2O_3 + U_3O_8 + 3UO_3$ is heated at 880°C, FeU₃O₁₀ forms (Hoekstra and Marshall, 1967). BiUO₄ is prepared by heating a mixture of $2Bi_2O_3 + U_3O_8 + UO_2$ at 900–1000°C (Rüdorff *et al.*, 1967). The compounds MU₂O₆ (M = Co, Ni, Cd) have been prepared by heating the mixtures of MUO₄ + UO₂ at 800°C (Kemmler-Sack and Rüdorff, 1967). Single crystals of CuU₃O₈ and NiU₃O₁₀ were grown by the reaction of UO₃ with the molten anhydrous transition metal chlorides in evacuated sealed silica tubes at 600–650°C for several weeks (Hoekstra and Marshall, 1967).

 MU_3O_{10} with M = Mn, Co, and Zn were prepared by hydrothermal reactions using a platinum-lined Morey bomb in which the transition metal oxides and γ -UO₃ were heated in 0.06 M H₂SO₄ solution for 5 days at 350°C (Hoekstra and Marshall, 1967).

 MUO_4 (M = Ni, Zn, Co, Mn) was successfully synthesized in experiments where a mixture of oxides was heated for 30 min at 1000°C under high pressures of 30–40 kbar using a tetrahedral anvil. However, the triuranates of these transition metals and FeUO₄ did not form by this method (Hoekstra and Marshall, 1967).

(ii) Crystal structures

MnUO₄ and CoUO₄ have the infinite chains of edge-sharing oxygen octahedra in the direction normal to the *c*-axis, characteristic of the MgUO₄ structure; these compounds crystallize in the same space group. The space group of CrUO₄, FeUO₄, and α -NiUO₄ is different from that of the above two compounds, and the lengths of the uranium–oxygen bonds that are expected to belong to uranyl groups are longer (2.05–2.06 Å) than those in MnUO₄ and CoUO₄. In these three compounds, the distorted UO₆ octahedra form infinite chains along the *c*-axis and less deformed MO₆ (M = Cr, Fe, Ni) octahedra are running parallel in the direction of the *c*-axis. Similar chain structures are also observed in the crystals of USbO₅, UTiO₅, and UMoO₅ (Dickens *et al.*, 1993). These structures are built from parallel layers of edge-sharing UO_m and MO_n polygons, linked together by metal–oxygen–metal chains or pillars running perpendicularly to the layers. In Pb₃UO₆, the infinite chains are formed by sharing the corners of distorted UO₆ octahedra in the direction of the *c*-axis. The crystal structure of Pb_3UO_6 is wholly different from those of Ca_3UO_6 and Sr_3UO_6 (Sterns, 1967).

In the system PbO–U₂O₅, cubic Pb_{1.5}U₂O_{6.5} (a = 11.16 Å) accommodates PbO until the Pb_{2.5}U₂O_{7.5} composition is attained, resulting in a slight distortion to a rhombohedral structure (a = 11.23 Å, $\alpha = 90.25^{\circ}$). This homogeneity range is regarded as derived from pyrochlore-type Pb₂U₂O₇ by addition or subtraction of PbO (Kemmler-Sack and Rüdorff, 1966).

CuUO₄ comprises a third group of crystal structures among the transition metal monouranates (Siegel and Hoekstra, 1968). The compound is monoclinic with space group $P2_1/n$. The coordination geometry is distorted octahedral with short collinear uranyl bonds, each of length 1.90 Å. The uranyl groups are in the direction nearly normal to a planar and almost square array of secondary uranium–oxygen bonds of length 2.15 and 2.24 Å.

Rare-earth oxides form solid solutions with UO₂ in an extended composition range. At the high atom ratio of RE/U = 6 (RE = rare-earth metals), however, the compounds of the composition RE₆UO₁₂ crystallize in rhombohedral systems. In RE₆UO₁₂ the uranium atom is surrounded by six oxygen atoms that form a distorted octahedron. All the U–O bond distances in the octahedron are 2.34 Å (La₆UO₁₂), and no uranyl groups exist in the crystal (Hinatsu *et al.*, 1988). Y₅U₂O₁₂ is produced along with Y₆UO₁₂ giving a very similar crystal structure with similar lattice parameters. In Y₅U₂O₁₂, half the uranium atoms occupy the Y position (18f) in a disordered manner (Bartram, 1966).

(d) Solid solutions with UO₂

Uranium dioxide forms solid solutions with the oxides of alkaline-earth elements, rare-earth elements, some transition elements (Mn, Zr, Nb, Cd), and actinide elements (Th, Np, Pu, Am, Cm, etc.). The solid solution with PuO_2 (MOX) is important as nuclear fuel. Description on mixed oxide fuel, MOX, is given in Chapter 7.

The solid solutions are prepared by heating intimate mixtures of metal (M) oxides and uranium oxides usually in reducing atmosphere at temperatures between 1000 and 2000°C. The oxide powders are in most cases mechanically mixed, but other techniques such as coprecipitation (Keller *et al.*, 1972; Miyake *et al.*, 1986) and evaporation from aqueous solutions (Markin *et al.*, 1970; Lindemer and Sutton, Jr., 1988) have also been adopted. In the solid solutions, the dissolved foreign metal atoms and host uranium atoms are statistically distributed on the metal sites of the fluorite-type cubic crystals of UO₂ (Rüdorff *et al.*, 1967; Keller *et al.*, 1969; Hutchings *et al.*, 1985; Martin *et al.*, 2003). The solid solution can be written as $M_yU_{1-y}O_{2+x}$, where x is defined (in this section) to take on both positive and negative values. A considerable number of publications on the magnetic properties are available since the magnetic properties of uranium and metals, M, of varying oxidation state can be studied in the same fluorite-type fcc crystal field in these solid solutions; detailed description is given in Chapter 20. Recent progress on this subject is written in a review (Fujino and Miyake, 1991).

(i) Lattice parameter change with composition

The lattice parameter of cubic solid solution changes nearly linearly with the increase of y and x in $M_y U_{1-y}O_{2+x}$. The differential coefficient, $\partial a/\partial y$, where a is the lattice parameter in Å, can have both negative and positive values depending on the metal ion M^{n+} . Table 5.19 shows the observed $\partial a/\partial y$ and $\partial a/\partial x$ for various solid solutions (Fujino and Miyake, 1991). The underlined values in the table are those obtained from the lattice parameters of the stoichiometric solid solutions at the upper limit of the y-values, i.e. $M_{0.5}^{3+}U_{0.5}O_{2.00}$ and $M_{0.33}^{2+}U_{0.67}O_{2.00}$.

As seen in the table, the coefficient $\partial a/\partial y$ is large for the metals with large ionic radii, although correction for valence state of the metals is required for a more detailed discussion. Investigations to determine the functional relation between these quantities have been performed (Ohmichi *et al.*, 1981; Fujino and Miyake, 1991). The differential coefficient of the oxygen non-stoichiometry, $\partial a/\partial x$, in Table 5.19 have in general the values $-0.3 \leq \partial a/\partial x \leq -0.24$ for x < 0 and - $0.13 \leq \partial a/\partial x \leq -0.11$ for x > 0 regardless of the M metal.

(ii) The solid solution regions

$$M_{\rm v}^{4+}U_{1-{\rm y}}O_{2+{\rm x}}$$

Zr SOLID SOLUTIONS The solubility data on this system are diverse. The Zr solid solution with y = 0.15 was obtained by heating at 1500°C (Une and Oguma, 1983a); at 1750°C, solid solutions with y values up to 0.3 were obtained (Aronson and Clayton, 1961). The solid solution with the highest y value, 0.35, has been obtained by heating the mixture of $UO_2(NO_3)_2 \cdot 6H_2O$ and $ZrOCl_2 \cdot 8H_2O$ in H_2 at 1650°C (Hinatsu and Fujino, 1985). The Zr solid solution is regarded as metastable at lower temperatures.

Th SOLID SOLUTIONS Th solid solutions are formed continuously from y = 0 to 1 for x = 0. However, for x > 0, there is an upper limit in the solubility. According to Paul and Keller (1971), the single-phase solid solutions under 1 atm O₂ exist below y = 0.45, 0.40, and 0.36 at 1100, 1400, and 1550°C, respectively. The lower limits at $p_{O_2} = 0.2$ atm are y = 0.383, 0.359, 0.253, and 0.068 for 700, 1200, 1400, and 1500°C, respectively (Gilpatrick *et al.*, 1964), which is in agreement with the value of y = 0.22 below 1400°C reported by Anderson *et al.* (1954). The maximum x value is 0.25 at temperatures between 1250 and 1550°C for $y \le 0.5$. At lower temperatures of 600–1100°C, the upper limit of x decreases to 0.12–0.14 for y values below 0.4 (Cohen and Berman, 1966; Paul and Keller, 1971).

Element	$\partial a/\partial y$	$\partial a/\partial x$	References
Zr	-0.302		Cohen and Schaner (1963);
	-0.301		Hinatsu and Fujino (1985)
Th	$0.163 (y \le 0.05)$	-0.14 (x > 0)	Cohen and Berman (1966)
	0.127		
	$(0.1 \le y \le 0.5)$		
Np	-0.146		Tabuteau et al. (1984)
Pu	-0.0747 (x = 0)	-0.345 (x < 0)	Schmitz et al. (1971);
	-0.0727 (x < 0)		
		-0.313 (x < 0)	Martin and Shinn (1971);
		-0.274 (x < 0)	Mignanelli and Potter (1986)
Sc	-0.438		Hinatsu and Fujino (1986);
	-0.521		Keller et al. (1972)
Y	-0.233		Fukushima et al. (1981);
	-0.254		Weitzel and Keller (1975);
	-0.266		Ohmichi et al. (1981)
La	0.094 (x > 0)	-0.131 (x > 0)	Hinatsu and Fujino (1987);
	0.06 (x < 0)	-0.2 (x < 0)	
	0.073 (x = 0)		Weitzel and Keller (1975);
~		-0.285 (x < 0)	Hill et al. (1963)
Ce	-0.067		Mignanelli and Potter (1983);
	-0.06		Lorenzelli and Touzelin (1980);
	-0.057 (x = 0)		Hinatsu and Fujino (1988a);
		-0.321 (x < 0)	Markin <i>et al.</i> (1970);
		-0.288	Norris and Kay (1983)
		(y = 0.282,	
D	0.007	$-0.015 \le x < 0$	V. 1. (1007)
Pr	-0.007	-0.127 (x > 0)	Yamashita et al. (1985);
	0.015	-0.397 (x < 0)	Uinsten and Eniins (1099a)
LT.	-0.015	0.112(Hinatsu and Fujino (1988c)
Nd	-0.047	-0.112 (x > 0)	Hinatsu and Fujino (1988b);
	-0.057		Fukushima <i>et al.</i> (1983);
	$\frac{-0.058}{0.075}$		Weitzel and Keller (1975);
	-0.075	0.20 ($y_{1} < 0$)	Ohmichi <i>et al.</i> (1981);
Sm	-0.118	-0.30 (x < 0)	Wadier (1973) Eukushima <i>et al.</i> (1983):
5111	-0.121		Fukushima <i>et al.</i> (1983); Rüdorff <i>et al.</i> (1967)
Eu	$\frac{-0.121}{-0.138}$		
Lu	-0.138		Fukushima <i>et al.</i> (1983); Ohmichi <i>et al.</i> (1981);
	-0.151	-0.30 (x < 0)	Fujino <i>et al.</i> (1990)
Gd	-0.164	-0.50(x < 0)	Fukushima <i>et al.</i> (1982);
u	-0.171		Rüdorff <i>et al.</i> (1967);
	$\frac{-0.171}{-0.173}$	-0.24 (x < 0)	Ohmichi <i>et al.</i> (1981)
Но	-0.267	$0.2 + (\Lambda < 0)$	Weitzel and Keller (1975)
Yb	$\frac{-0.207}{-0.315}$		Rüdorff <i>et al.</i> (1967)
Lu	$\frac{-0.315}{-0.356}$		Weitzel and Keller (1975)
Mg	$\frac{-0.550}{-0.568}$	-0.117 (x > 0)	Fujino and Naito (1970);
	-0.546	0.117 (1 > 0)	Kemmler-Sack and Rüdorff (196)
	-0.040		

Table 5.19 Lattice parameter change with composition of solid solutions $M_y U_{1-y}O_{2+x}$ (Fujino and Miyake, 1991).

Element	$\partial a/\partial y$	$\partial a/\partial x$	References
Ca	-0.310	-0.102 (x > 0) -0.190 (x < 0)	Yamashita and Fujino (1985);
	-0.213	-0.10 (x > 0)	Hinatsu and Fujino (1988d);
	-0.289		Loopstra and Rietveld (1969)
Sr	-0.098	-0.109 (x > 0)	Fujino <i>et al.</i> (1988);
		-0.244 (x < 0)	
	-0.055		Hoekstra and Katz (1952)
Mn	-0.499		Kemmler-Sack and Rüdorff (1967)
Cd	-0.340		Keller (1962b);
			Kemmler-Sack and Rüdorff (1967)
Bi	0.149		Rüdorff <i>et al.</i> (1967)

Table 5.19(Contd.)

 $M_{y}^{4+\sim 3+}U_{1-y}O_{2+x}$

Ce SOLID SOLUTIONS Ce solid solutions are formed continuously from y = 0 to 1 for x = 0. For x < 0, the region of the single-phase solid solution is restricted to $y \le 0.35$ (Markin *et al.*, 1970) or $y \le 0.2$ (Lorenzelli and Touzelin, 1980). Above this value up to y = 0.7, the products are two phases (Ce,U)O_{2.00} and (Ce,U)O_{2-x} at room temperature. Further reduction results in formation of single-phase solid solutions. The *x* values for the single-phase solid solutions are x < -0.04, -0.12, -0.19, and -0.24 for y = 0.1, 0.3, 0.5, and 0.7, respectively (Lorenzelli and Touzelin, 1980).

In the hyperstoichiometric range of $0 \le x \le 0.18$, the solid solutions with y < 0.5 are a single phase at room temperature. Air-oxidized hyperstoichiometric solid solutions crystallize in a fluorite-type single phase in the region of high Ce concentrations (Hoch and Furman, 1966). Single-phase regions exist in y = 0.56-1.0 (1100°C), 0.43–1.0 (1250 °C), and 0.26–1.0 (1550°C) (Paul, 1970). Single phases with y = 0.6-1.0 at 1100°C have also been reported (Tagawa *et al.*, 1981a).

$$M_{\rm v}^{n+} U_{1-{\rm v}} O_{2+{\rm x}} (n=3 \text{ and } 2)$$

SOLID SOLUTIONS IN REDUCING ATMOSPHERE The solid solutions obtained by heating in reducing atmospheres are generally hypostoichiometric. The x values are highly negative when strong reductants such as H₂ or CO are used. The single-phase regions of fcc solid solutions with M metals (M = rare-earth elements, alkaline-earth metals, and Cd) are shown in Table 5.20. In reducing atmosphere, the single-phase solid solution forms essentially in a range starting from y = 0. For M²⁺ metals, the maximum y values are around 1/3. If the monoxides of Mg and Ba are heated with UO₂ in a vacuum, the solubility is very low even at high temperatures due to shortage of oxygen (cf. Table 5.20).

	Temperature (°C)					
Element	1100	1250	1400	1550	1700	References
Yc	0–1.6	0-1.8	0-2.1	0–2.9 (H ₂)	$\begin{array}{c} 0-50 \ ({ m H_2}) \\ 0-65 \ (2000^{\circ}{ m C}, \\ \dots \end{array}$	Keller et al. (1972) Bartram et al. (1964); Ferguson and Fogg (1957)
La		0-82		vacuum) 0–54 (1750°C, vacuum) 0–75 (1750°C, H ₂ or vac.)	vacuum) vacuum) H ₂ or vac.)	Diehl and Keller (1971); Wilson <i>et al.</i> (1961); Hill <i>et al.</i> (1963)
Pr Eu		0–70 (1350°C, vacuum) 0–42 (Ar)	cuum)	0–53 (1600°C, vacuum)	vacuum)	Yamashita <i>et al.</i> (1985) Berndt <i>et al.</i> (1976); Grossman <i>et al.</i> (1967);
Gd				0-50~60 (vacuum) 0-8 0-5	$0-80 (H_2)$ $0-50 (A_7)$	Fujino <i>et al.</i> (1990) Beals and Handwerk (1965)
Mg	0-33 (MgUO ₄ +N	$0-33 (MgUO_4+MgU_3O_{10}+UO_2, 1100-1300^{\circ}C, He)$	(00–1300°C, He)	$1 + O_{2}M_{2} = 0$		Fujino and Naito (1970);
Ca	0-33 (CaUO ₄ +U	¹ ₄ +U ₃ O ₈ +UO ₂ , 1100–1300°C, vacuum)	300°C, vacuum)		0-20 (10120+002, 2000°C) vac.) 0-40 (2000°C)	Brisi et al. (1972) ;
		3-33 (1200-1400°C, He)	°C, He)	0-20(CaO+U	0-20(CaO+UO ₂ , 1650°C, vac.)	Yoronov and Solronova (1972); Yamashita and Fujino (1985);
Sr	0–30 (SrUO ₄ +U ₃ O ₈ - 33 (SrU ₂ O ₇ , vacuum)	0–30 (SrUO ₄ +U ₃ O ₈ +UO ₂ , 1200–1400°C, ~1 Pa O ₂) 33 (SrU ₂ O ₇ , vacuum)	400°C, ~1 Pa O ₂)			Full the function of the function $et al. (1931)$ Fulling $et al. (1988);$ Hoekstra and Siegel (1956);
Ba	33 (BaU ₂ O ₇ , 1200 33 (BaU ₂ O ₇ , 600°	0–20 (1300°C) 1200°C, vacuum) 600°C, NH ₃)				uppolitova <i>et al.</i> (1961b); Brisi <i>et al.</i> (1972) Hoekstra and Siegel (1956); Brochu and Lucas (1967);
Cd	0–33 (CdUO ₄ +U	0-33 (CdUO ₄ +UO ₂ , vacuum sealed tube)	l tube)	0–3 (BaO+∪O₂, vac.)	J ₂ , vac.)	Kleykamp (1985) Kemmler-Saek and Rüdorff (1967)

Table 5.20 Single phase regions of fcc solid solutions $M_y U_{1-y} O_{2+x}$ with M elements (rare-earth elements, alkaline-earth elements and Cd)

SOLID SOLUTIONS IN OXIDIZING ATMOSPHERE The single-phase regions of fcc solid solutions prepared in oxidizing atmospheres are shown in Table 5.21. UO_2 is oxidized to U_3O_8 when heated in oxidizing atmospheres unless mixed with the M elements. Hence, the lower limit of the fcc single phase is not y = 0 but at higher values. The x value changes with y value in a rather simple way for rare-earth solid solutions: For Nd solid solutions heated under $p_{O_2} = 1$ atm at 1100°C for example, the mean uranium valence remains constant (+5) when the y value is in a region between ~0.3 and 0.5, i.e. x changes as x=1/2-y. The uranium valence then increases linearly from +5 to +6 when y increases from 0.5 to 0.67, during which x = 0. For the solid solutions in a higher y range, 0.67–0.75, the uranium valence is U(vi). Here, the x value decreases linearly from 0 to -0.125 (x=1-3y/2) with increasing y value in order to satisfy the charge neutrality condition (Keller and Boroujerdi, 1972).

(iii) Oxygen potentials

 $M_{\rm v}^{4+} U_{1-{\rm y}} O_{2+{\rm x}}$

Zr SOLID SOLUTIONS The oxygen potential of $Zr_yU_{1-y}O_{2+x}$ solid solution is lower than that of UO_{2+x} . At 1250 K, the $\Delta \bar{G}(O_2)$ value for Zr solid solution with y = 0.3 is -270 kJ mol⁻¹ at x = 0.05 (Aronson and Clayton, 1961), while that for UO_{2+x} at x = 0.05 is ca. -210 kJ mol⁻¹. The low $\Delta \bar{H}(O_2)$ of $Zr_yU_{1-y}O_{2+x}$ has been suggested to explain the low $\Delta \bar{G}(O_2)$ of this solid solution. The $\Delta \bar{H}(O_2)$ values vary between -480 and -355 kJ mol⁻¹ for $Zr_yU_{1-y}O_{2+x}$, which are significantly lower than those between -355 and -270 kJ mol⁻¹ for $Th_yU_{1-y}O_{2+x}$ (Aronson and Clayton, 1960, 1961; Une and Oguma, 1983a).

Th SOLID SOLUTIONS Dissolution of Th causes an increase in $\Delta \bar{G}(O_2)$ with increasing value of y. The difference in $\Delta \bar{G}(O_2)$ between Th solid solution and UO_{2+x} is small if the concentration of Th is low (viz., y = 0.1). However, at high Th concentration with y = 0.71 (x = 0.05), $\Delta \bar{G}(O_2)$ of the solid solution at 1250 K is as high as -150 kJ mol⁻¹ (Aronson and Clayton, 1960). This value is 60 kJ mol⁻¹ higher than $\Delta \bar{G}(O_2)$ of $UO_{2.05}$ at the same temperature. There have been other thermodynamic studies on this solid solution (Tanaka *et al.*, 1972; Ugajin, 1982; Ugajin *et al.*, 1983; Matsui and Naito, 1985a).

$$M_{\rm v}^{4+\sim 3+} U_{1-{\rm v}} O_{2+{\rm x}}$$

Ce SOLID SOLUTIONS Because two oxidation states, Ce^{3+} and Ce^{4+} , are possible for Ce in oxides, the oxygen potential of Ce solid solution changes over a wide range of x-values from negative to positive values, giving rise to a rapid ('vertical') change of $\Delta \bar{G}(O_2)$ at x = 0. The shape of the $\Delta \bar{G}(O_2)$ curve is very similar to that of $Pu_yU_{1-y}O_{2+x}$, but the $\Delta \bar{G}(O_2)$ values of $Ce_yU_{1-y}O_{2+x}$ are markedly higher. Namely, $\Delta \bar{G}(O_2)$ for $Ce_{0.25}U_{0.75}O_{1.95}$ is as high as -460 kJ mol⁻¹ at 1200°C, compared to the value of -570 kJ mol⁻¹ for $Pu_{0.25}U_{0.75}O_{1.95}$.

atmospher	es. Atmosphe	$re \ u O_2 (1 \ atm) u M$	iless otherwise describe	a. Concentrations of th	atmospheres. Atmosphere is $O_2(1 \text{ atm})$ unless otherwise described. Concentrations of the M elements are shown in motive. Transactions $(0, 0)$	<i>n m</i> mol‰.
	ı emperature					
Element 1100	1100	1200	1300	1400	1500	References
Sc	49.5–63.8	48.5–64.0 (1250°C)	()	45.5-64.9	42.1–65.5 (1510°C) ~0–65.7 (1550°C)	Keller et al. (1972)
Y	$33-60 (1000^{\circ}$	°C, air)				Bartram et al. (1964);
La	31.5-51.5	30-05 (air) 28.5-55 23 5 50 5	26.5-75	25–82	24–82 (1550°C)	Hund <i>et al.</i> (1902) Diehl and Keller (1971);
	00.5 79.5–82		77–82		30–80 (1650°C)	Hill et al. (1963);
\mathbf{Pr}	30–45, 70–90 38.6–71.9	0 (1000°C, air) 39.9–71.2 30.60 (1250°C)	41.4-70.2	43.2–69.0	45.3-67.1	Tagawa <i>et al.</i> (1983) de Alleluia <i>et al.</i> (1981); Tochar (1078).
PN	35.0-74.5	33-81 (1250°C)	32–71 (1350°C, air)	25-81	13–81 (1550°C)	Yamashita <i>et al.</i> (1985) Borouierdi (1971):
						Keller and Boroujerdi (1972)
Sm Eu	50-60 (1000°C 39-72 38 64 (air)	°C, air) 36–72 (1250°C)		30–72	25-72	Tagawa <i>et al.</i> (1981b) Tanamas (1974); U
Gd	(AUL) 40-00				30–60 (1700°C, air)	Reals and Handwerk (1965)
Dy	48.4-74.9	44.1-72.8 (1250°C)	C)	35.0-72.8	14.2–72.2 (1550°C)	de Alleluia et al. (1981)
Но	47.0–64.0	43.0-64.0 (1250°C)	C)	33.0-64.0	19.0–64.0 (1550°C)	Keller et al. (1969)
Ξe	49.0–62.5	45.0–62.5 (1250°C)	0	41.0-62.5	21.5–62.5 (1550°C)	Keller <i>et al.</i> (1969)
Th Th	48.5-64.5	45.0-64.5 (1250°C)	00	34.0-04.0 38.5-64.5	15.0-04.0 (1550°C) 16.5-64.5 (1550°C)	Keller <i>et al.</i> (1909) Keller <i>et al.</i> (1969)
Lu	48.0-65.5	45.0–65.5 (1250°C	0	43.0-65.5	41.0–65.5 (1550°C)	Keller et al. (1969)
Mg			36–39 (1300°C, air)	12–39 (1500°C, air)	~0-39 (1600°C, air) max. 37 (1600– 1700°C, air)	Sugisaki <i>et al.</i> (1973); Budnikov <i>et al.</i> (1958)

Table 5.21 Single-phase regions of fcc solid solutions $M_y U_{1-y} O_{2+x}$ with M elements (rare-earth elements and Mg) prepared in oxidizing

Uranium

This difference has been attributed to the higher $\Delta \bar{G}(O_2)$ value of CeO_{2-x} (Panlener *et al.*, 1975) compared with that of PuO_{2-x} (Woodley, 1981). The $\Delta \bar{G}(O_2)$ measurements of the Ce solid solutions have been carried out by a number of researchers (Hoch and Furman, 1966; Markin and Crough, 1970; Ducroux and Baptiste, 1981; Norris and Kay, 1983; Nagarajan *et al.*, 1985).

Pr AND Am SOLID SOLUTIONS The Pr solid solutions have lower values of $\Delta \bar{G}(O_2)$ than the solid solutions with solely M^{3+} rare-earth ions, because of the two possible oxidation states, Pr^{3+} and Pr^{4+} (Jocher, 1978; Fujino and Miyake, 1991). The situation is the same for Am solid solutions, although their $\Delta \bar{G}(O_2)$ values are markedly higher than those of Pu and Ce solid solutions (Bartscher and Sari, 1983).

$M_{\rm v}^{3+}U_{1-{\rm v}}O_{2+{\rm x}}$

A large number of oxygen potential measurements for the M³⁺ solid solutions have been carried out. These comprise solid solutions of Y (Aitken and Joseph, 1966; Hagemark and Broli, 1967; Nakajima *et al.*, 2002), La (Hagemark and Broli, 1967; Stadlbauer *et al.*, 1974; Matsui and Naito, 1986), Pr (Jocher, 1978; Fujino and Miyake, 1991), Nd (Wadier, 1973; Une and Oguma, 1983c), Eu (Tanamas, 1974; Lindemer and Brynestad, 1986; Fujino *et al.*, 1990, 1999), and Gd (Une and Oguma, 1982, 1983b; Lindemer and Sutton, Jr. 1988).

 $\Delta \bar{G}(O_2)$ for $M_y^{3+}U_{1-y}O_{2+x}$ can be defined from x = -y/2 to positive x values; the measured oxygen potential increases with increasing x value, passing through an inflection point at x = 0, where $\Delta \bar{G}(O_2)$ increases very rapidly. The dissolution of M^{3+} metals enhances $\Delta \bar{G}(O_2)$ more than do the M^{4+} metals. The $\Delta \bar{G}(O_2)$ value increases with increasing y, but the $\Delta \bar{G}(O_2)$ curve gradually levels off at high M^{3+} concentrations. In a series of rare-earth solid solutions, the La solid solution shows the highest $\Delta \bar{G}(O_2)$ values, which is assumed to be associated with the fact that La³⁺ has the largest ionic radius of these M^{3+} ions. With increasing atomic number of the lanthanides, $\Delta \bar{G}(O_2)$ is lowered, although the $\Delta \bar{G}(O_2)$ difference between the Nd and Gd solid solutions is small. Fig. 5.26 shows the oxygen potential of $Gd_yU_{1-y}O_{2+x}$ as a function of O/(Gd+U) ratio (=2 + x).

The Eu solid solutions show a much higher value of $\Delta \bar{G}(O_2)$ than the other M^{3+} solid solutions (Lindemer and Brynestad, 1986). This is possibly due to the coexistence of Eu²⁺ and Eu³⁺ in the solid solutions (Fujino *et al.*, 1990). It is noteworthy that the inflection point of $\Delta \bar{G}(O_2)$ for Eu solid solutions is shifted to a range of x < 0 values. This is also observed for $M_y^{2+}U_{1-y}O_{2+x}$, supporting the presence of Eu²⁺ in the Eu solid solutions.

 $M_{\rm v}^{2+} U_{1-{\rm y}} O_{2+{\rm x}}$

The oxygen potential of $Mg_yU_{1-y}O_{2+x}$ (Fujino and Naito, 1970; Fujino *et al.*, 1978a; Tateno *et al.*, 1979) is significantly higher than those of $M_y^{3+}U_{1-y}O_{2+x}$. Moreover, the x values at which the 'vertical' change of $\Delta \bar{G}(O_2)$ takes place,

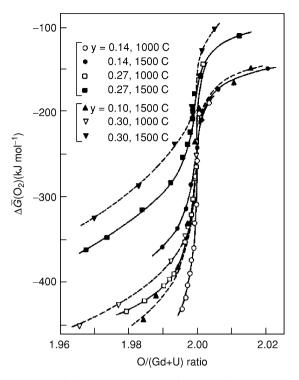


Fig. 5.26 Oxygen potential of $Gd_yU_{1-y}O_{2+x}$ as a function of O/(Gd+U) ratio (Fujino and Miyake, 1991). Solid lines: Une and Oguma (1983b); Broken lines: Lindemer and Sutton, Jr. (1988). Reproduced by the permission of Elsevier.

which are also the inflection points, are negative in contrast to the M^{4+} and M^{3+} solid solutions, where the value of x at the inflection is zero. This negative shift for $Mg_yU_{1-y}O_{2+x}$ becomes more pronounced at higher values of y, viz., x = -0.07 at y = 0.3 (1200–1500°C) (Sugisaki and Sueyoshi, 1978).

The high $\Delta \bar{G}(O_2)$ values are supposed to be rationalized by a configurational entropy change. Dissolution of M^{2+} metals in UO_2 results in formation of a larger number of U^{5+} ions in the solid solution crystals, which increases the number of ways, W, of arranging the cations on the cation sites. The entropy, $\Delta \bar{S}(O_2)$, described by the relation $\Delta \bar{S}(O_2) = 2R \partial \ln W/\partial(xN)$, where N is the Avogadro's number (Aronson and Clayton, 1960; Hagemark and Broli, 1967; Fujino and Miyake, 1991), shows therefore a significant decrease. For the Mg solid solutions Fujino *et al.* (1992, 1995, 1997b) claim that the $\Delta \bar{G}(O_2)$ shift is explained if the charge complexes of the form, $(M^{2+}2U^{5+})$, in which the corresponding cations have their normal sites, are formed together with $(M^{2+}U^{5+})$ complexes. In the oxygen potential curves for (Mg,Gd,U)O_{2+x} (Fujino *et al.*, 2001a) and (Mg,Ce,U)O_{2+x} (Fujino *et al.*, 2001b), the shift to negative x values is even larger than in the Mg solid solution. When the oxygen partial pressure is very low, high concentrations of Mg cannot dissolve in UO₂. The solubility of Mg is in a range 0.1 < y < 0.15 for $p_{O_2} = 10^{-15} - 10^{-19}$ atm at 1200°C (Fujino *et al.*, 1997a).

5.7.3 Uranium borides, carbides, silicides, and related compounds

Non-oxide p-block compounds of uranium represent a large family that share certain similarities with oxides in that non-stoichiometric compounds exist; these are especially well noted for the heavy p-block elements of a semi-metallic nature (e.g. Sb and Te). Oxidation state assignment for uranium in some of these compounds can be very tedious, owing to the presence of homoatomic bonding between main group elements where the $E \cdots E$ (E = main group element) contacts between main group elements is intermediate in length between a full single bond and a van der Waals contact. This phenomenon is particularly common in antimonides and tellurides. Full descriptions of all known binaries and especially of ternary and quaternary phases are not possible in the present context. Further historical details can be found in Waber *et al.* (1964), Eding and Carr (1961), Freeman and Darby (1974), and in a series of IAEA bibliographies (Maximov, 1963, 1965, 1967).

(a) Uranium-boron system

The only known binary uranium borides are UB₂, UB₄, and UB₁₂. The crystal structure data for these compounds are given in Table 5.22. The former compounds have been prepared by direct reaction of the elements at high temperatures (Wedekind and Jochem, 1913). Mixtures of UB₁₂ and UB₄ have also been deposited by fused-salt electrolysis (Andrieux, 1948; Andrieux and Blum, 1949). It has recently been demonstrated that UB₄ can be prepared by the solid-state metathesis reaction of UCl₄ with MgB₂ at 850°C (Lupinetti *et al.*, 2002).

$$UCl_4 + 2MgB_2 \rightarrow UB_4 + 2MgCl_2$$

A view of the structure of UB_4 is shown in Fig. 5.27.

The phase diagram of the U–B system is shown in Fig. 5.28 (Howlett, 1959, 1960; Elliott, 1965; Chiotti *et al.*, 1981).

In addition, there is mass spectroscopic evidence that supports the existence of UB and UB₂ in the gas phase (Gingerich, 1970). The dissociation energies D_0° were reported as (318 ± 33) kJ mol⁻¹ for UB and (949 ± 42) kJ mol⁻¹ for UB₂.

Uranium borides are remarkably inert, and borides have been proposed as a potential form for storing transuranium waste generated from the nuclear fuel cycle (Lupinetti *et al.*, 2002). There are some differences in reactivity of the uranium borides with respect to one another. UB_4 is generally more reactive

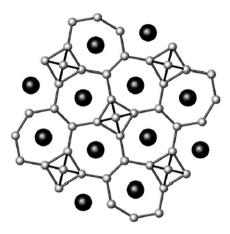


Fig. 5.27 A view down the c-axis of the structure of UB₄. U–B bonds have been omitted for clarity.

than UB_{12} . For example, boiling HF, HCl, and H_2SO_4 attack UB_{12} very slowly, but react more rapidly with UB_4 , allowing for the separation of the two compounds. Both UB_4 and UB_{12} can be dissolved in HNO_3 – H_2O_2 mixtures.

Ternary uranium borides have been extensively investigated for their rich variation in bonding and their complex physical properties. Compounds in this class include $U_5Mo_{10}B_{24}$, which contains three different kinds of B polyanions: two-dimensional puckered sheets formed from six- and eight-membered rings, planar ribbons composed of six-membered B rings, and chains of condensed eight-membered rings (Konrad and Jeitschko, 1996). UNi₄B has been extensively investigated and is a geometrically frustrated antiferromagnetic compound that partially orders below $T_N = 20$ K (Mentink *et al.*, 1998).

(b) Uranium-carbon system

The uranium–carbon system has been studied by a number of teams including Rundle *et al.* (1948), Esch and Schneider (1948), Litz *et al.* (1948), Wilhelm *et al.* (1949), and Mallett *et al.* (1952). The uranium–carbon system bear some similarities with that of uranium with other first-row p-block elements in that in addition to discrete, stoichiometric compounds, there are three known phases, UC, UC₂, and U₂C₃ that can be of variable composition. The complex phase diagram of the uranium–carbon system is shown in Fig. 5.29.

Among other things this diagram demonstrates that UC and UC₂ are completely miscible with one another at elevated temperatures and under these conditions the entire range UC–UC₂ is homogeneous. At lower temperatures, miscibility is much more limited and the exact extent of variability in composition for each of the carbides is still to be determined. Uranium

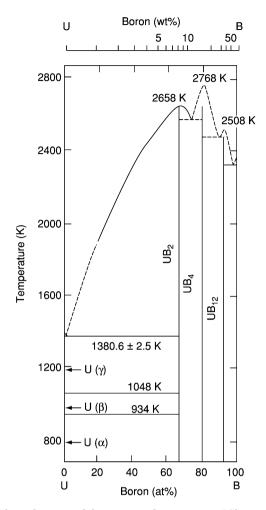


Fig. 5.28 Phase diagram of the uranium-boron system (Chiotti et al., 1981).

Litz *et al.* (1948) were the first to study the preparation of UC and UC₂. U₂C₃ is an unusual compound in that it has not been prepared by the direct reaction of the elements at high temperatures; this reaction invariably yields UC and UC₂ (Mallet *et al.*, 1952). However, U₂C₃ is obtained when a mixture of UC and UC₂ is heated in the range 1250–1800°C *in vacuo*. It is essential that the fused mixture be given a certain amount of stressing and cold working to initiate the nucleation necessary for the formation of the U₂C₃ phase; once formed it is stable at room temperature. Table 5.22 lists some of the crystallographic data for the uranium carbides. An illustration of the structure of UC₂ is shown in Fig. 5.30.

Table 5.22 (Crystallographic c	Table 5.22 Crystallographic data for the stoichiometric binary uranium compounds with boron and group IV elements (Chiotti et al., 1981). ^a Lattice parameters Density (g cm ⁻³)		Lattice parameters	umeters			Density (g cm $^{-3}$)	$g \mathrm{cm}^{-3})$
Formula	Color	Space group	Symmetry	a (Å)	<i>b</i> (Å)	c (Å)	Ν	Meas.	X-ray
UB_2	metallic	P6/mmm	hexagonal	3.1293 ^b 2.1214 ^c		3.9893 ^b 3.0857 ^c	-	12.8	12.82
${ m UB_4} { m UB_{12}}$	metallic metallic	P4/mbm Fm3m	tetragonal fcc	7.075 4.4773		3.979	44	9.32 5.65	9.38 5.825
$\begin{array}{c} UC(\delta_1) \\ U_2C_3 \\ UC_2(\zeta) \\ UC_2(\delta_2) \end{array}$	gray-black black light gray light gray	Fin3m 143d 14/mum	fcc cubic tetragonal cubic	4.961 8.088 3.5266 5.488		6.0023	4 % (\ 4		13.63 12.88 11.68
$\begin{array}{c} USi_{3}(1)\\ USi_{1.88}(\eta)^{d} \end{array}$	silvery	Pm3m I4 ₁ /amd	cubic tetr. bc	4.060 3.948 3.030		13.67	- 4	7.27	8.15 8.98
U ₃ Si ₅ (τ) ^e USi(ζ) ^f	silvery black	P6/mmm Pbmm	hexagonal orthorhombic	3.843 5.66	7.67	4.069 3.91	- 4	7.27 9.30	9.25 10.40
$\mathrm{U}_3\mathrm{Si}_2(\epsilon) \ \mathrm{U}_3\mathrm{Si}(\delta)$		P4/mbm I4/mcm	tetragonal tetr. bc	7.3299 6.029		$3.9004 \\ 9.696$	04	11.31	12.20 15.58
UGes UGes USGet U3Ges	metallic metallic metallic metallic metallic	Pm3m Cnumm Pbcm P6 ₃ /mcm	cubic orthorhombic orthorhombic hexagonal	4.2062 4.036 9.827 8.744	14.928 8.932	4.116 5.841 5.863	- 4 0 0		10.37 10.26 12.07 12.67
${ m U}_{7}^{2}{ m Ge}_{3}^{{ m I},{ m m}}$ ${ m U}_{7}{ m Ge}^{{ m I},{ m m}}$		P6 ₃ /mcm	hexagonal	8.58		5.79	0		12.66

			Table 5.22 (Contd.)	(Contd.)					
				Lattice parameters	meters			Density (g cm ⁻³)	m^{-3}
Formula	Color	Space group	Symmetry	a (Å)	<i>b</i> (Å)	c (Å)	Ζ	Meas.	X-ray
USn ₃ U ₃ Sn ₅ U ₅ Sn ₄	metallic metallic	Pm3m	cubic	4.626			1		10.0
UPb_3^g	metallic	Fm3m	cubic	4.7915		10.60			12.93
OLD	metamic		tetr. fc	4.579		5.259			13.27
^a Unless otherwise mention ^b Boron-rich phase. ^e Boron-poor phase. ^d USi, ss is also referred to as ^d USi, ss is also referred to as ^f According to Laugier <i>et a</i> . ^g Boulet <i>et al.</i> (1997a). ^b Existence of these compoi ^{The} different lattice consti ^J Boulet <i>et al.</i> (1997b). ^k Boulet <i>et al.</i> (1997b).	ise mentioned, the dat ase. ase. rate. referred to as α -USi ₂ . eferred to as β -USi ₂ . Laugier <i>et al.</i> (1971), U 1997a). nese compounds deduc attice constants are du 997b). 1997c). Bykov (1959). May be of U ₅ Ge ₃ and U ₇ Ge h	oned, the data are taken from Chiotti <i>ei</i> to as α -USi ₂ . to as β -USi ₂ . α as β -USi ₂ . α al. (1971), USi is tetragonal. The orthc pounds deduced from vapor pressure da istants are due to different interpretation istants are due to different interpretation β and U ₇ Ge has been called into question β and U ₇ Ge has been called into question	Unless otherwise mentioned, the data are taken from Chiotti <i>et al.</i> (1981). Boron-rich phase. Boron-poor phase. USi, ss is also referred to as <i>œ</i> -USi ₂ . U ₃ Si, is also referred to as <i>œ</i> -USi ₂ . Lastered to as <i>œ</i> -USi ₂ . Existence of these compounds deduced from vapor pressure data taken by Alcock and Grieveson (1962, 1963). Existence of these compounds deduced from vapor pressure data taken by Alcock and Grieveson (1962, 1963). Boulet <i>et al.</i> (1971). Existence at (1971). Boulet <i>et al.</i> (1970). Boulet <i>et al.</i> (1970). Marakov and Bykov (1959). May be the same phase as U ₅ Ge ₄ . The existence of U ₅ Ge ₃ and U ₇ Ge has been called into question (Boulet <i>et al.</i> , 1997c), and they are likely mixture of U ₅ Ge ₄ and U metal dissolving 3% of simmium.	acture is due to Alcock and Gri patterns. <i>d.</i> , 1997c), and	oxygen. ieveson (1962 they are likel	, 1963). y mixture of U _s c	Je4 and U	í metal dissolv	ing 3% of

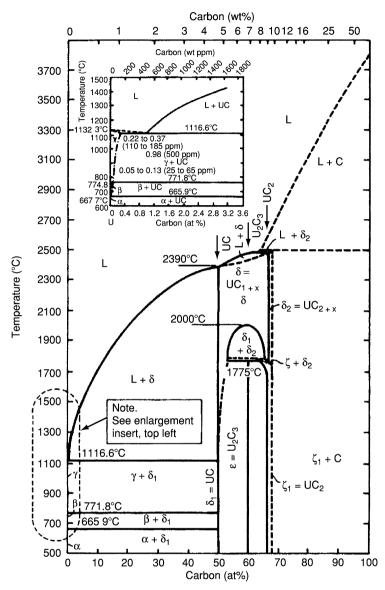


Fig. 5.29 Phase diagram of the uranium-carbon system (Wilkinson, 1962).

The uranium carbides can undergo a number of hydrolysis reactions; finely divided UC_2 is pyrophoric. The carbides react with water to yield a variety of products. Lebeau and Damien (1913) found that upon hydrolysis of UC_2 , in addition to hydrogen, methane, and ethane, significant amounts of liquid and

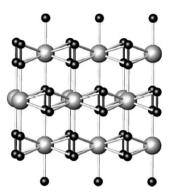


Fig. 5.30 A view down the a-axis of the structure of UC_2 .

solid hydrocarbons are produced. Litz (1948) made an exhaustive study of the hydrolysis of UC and UC₂, the value of which is limited by the fact that he worked only at temperatures above 83°C and did not measure the quantity of gas evolved or analyze the solid residue for carbon compounds. Bradley and Ferris (1962, 1964) made a very careful study of the hydrolysis of arc-melted UC (1962) and of UC₂, U–UC mixtures, and UC–UC₂ mixtures (1964) at temperatures between 25 and 99°C. In the case of UC, the hydrolysis yielded a gelatinous, hydrous uranium(IV) oxide and a gaseous mixture (93 mL (STP) per gram UC), which consisted of 86 vol% methane, 11 vol% hydrogen, 1.8 vol% ethane, and small quantities of saturated C₃–C₆ hydrocarbons. The gaseous products contained all the carbon originally present in the carbide.

The total amount of carbon originally present in the carbide was also recovered in the hydrocarbon hydrolysis products of UC₂, U–UC, and UC–UC₂ mixtures. In the case of arc-melted UC_(1.85 \pm 0.03), 36 different hydrocarbons were identified. The reaction product contained 15 vol% methane, 28 vol% ethane, 7 vol% C₃–C₆ alkanes, 8 vol% alkenes, 0.6 vol% alkynes, 1 vol% unidentified un-saturates, and 40 vol% hydrogen. Approximately 25% of the total carbon was found as a water-insoluble wax. In the hydrolysis of UC–UC₂ mixtures, a linear decrease of the volume percentage of CH₄ and linear increases of the percentages of hydrogen and the C₂–C₈ hydrocarbons were observed as the combined C/U atom ratio increased from 1.0 to 1.85. For UC–UC₂ mixtures, less methane than expected was evolved. This indicates that some polymerization of C units had occurred.

Bunnell *et al.* (1975) studied the hydrolysis of bare and defect-coated UC₂ fuel bead cores by water vapor at $p_{\rm H_2O} = 24-76$ mmHg. They studied the reaction products by optical and scanning electron microscopies, identified hydrogen, methane, and ethane as the major reaction products, and measured the activation energy to be (25.4 ± 2.9) kJ mol⁻¹. In air, UC₂ decomposes completely in a week, presumably as a result of hydrolysis. According to Mallet *et al.* (1952), U₂C₃ does not react appreciably with water even at 75°C. UC₂ appears to be stable in air at 300°C, but is completely converted to oxide in air within 4 h at 400–500°C. UC₂ reacts at 1100°C with nitrogen to form uranium nitride. Since the reactions of the carbides are greatly affected by the particle size of the solid and the previous thermal history of the sample, no far-reaching conclusions should be drawn regarding the relative reactivity of the uranium carbides.

The uranium carbides have found an important application as nuclear fuels in fast reactors. This type of application and related properties has been discussed in a number of uranium carbide conferences (see Proceedings, 1960a,b, 1961, 1963). One of the problems with reprocessing the spent fuels from these reactors is that oxalic acid is also produced in the dissolution of mixed uranium and plutonium carbides in HNO₃. Complexation of UO_2^{2+} by oxalate can account for the problems of incomplete uranium and plutonium extraction in the PUREX process for fuel reprocessing (Choppin *et al.*, 1983).

Ternary carbides, such as $U_2Al_3C_4$, can be prepared by melting the elements in a carbon crucible in a high-frequency radiofrequency (RF) furnace (Gesing and Jeitschko, 1995). The structure of $U_2Al_3C_4$ is closely related to that of Al_4C_3 . Much like binary uranium carbides, $U_2Al_3C_4$ undergoes hydrolysis reactions in dilute HCl resulting in the formation of 74 (wt.)% methane, 8% ethane and ethylene, and 18% saturated and unsaturated higher hydrocarbons.

Laser-ablated U atoms react with CO in a noble gas matrix to form CUO (Li *et al.*, 2002). This molecule exhibits different stretching frequencies in a solid Ar matrix from those in a solid Ne matrix. Further experiments suggest that Ar atoms interact directly with CUO molecules to form an actinide–noble gas compound. The combination of experimental and theoretical methods suggests that multiple Ar atoms interact with a single CUO molecule.

(c) Uranium-silicon system

The uranium–silicon system is remarkably rich and a large number of uranium silicides including U_3Si , U_3Si_2 , USi, U_3Si_5 , USi_{1.88}, and USi₃ have been prepared and crystallographically characterized (Zachariasen, 1949a; Kaufman *et al.*, 1957). The phase diagram, shown in Fig. 5.31, is based on earlier work reported in the compilations by Hansen and Anderko (1958), Elliott (1965), and Shunk (1969), and in the paper by Vaugoyeau *et al.* (1971), which has been assessed and discussed by Chiotti *et al.* (1981).

Further details on the composition ranges of the two phases U_3Si_5 and $USi_{1.88}$ are given by Vaugoyeau *et al.* (1971). U_3Si_5 melts congruently at 2043 K (1770°C) and has a composition range $USi_{1.71}$ to $USi_{1.78}$ (63–64 at % Si) in the temperature range 1000–1300°C. The phase $USi_{1.88}$, in the same temperature range, has a composition span $USi_{1.79}$ to $USi_{1.84}$ (64–64.8 at % Si).

Uranium

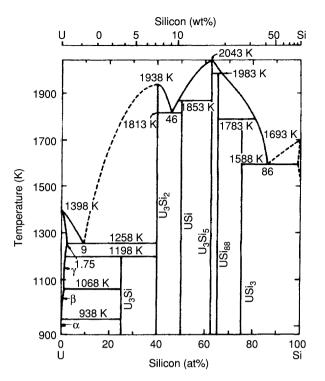


Fig. 5.31 Phase diagram of the U-Si system (Chiotti et al., 1981).

The two-phase region between the two compounds is very narrow. The compound USi was shown to decompose peritectically at 1580° C and has a narrow homogeneity range. The eutectic between U₃Si₂ and USi occurs at 1540° C and 46 at % Si.

As can be inferred from this information and from the data in Table 5.22, the U–Si phase diagram is very complicated. However, the uranium silicides are of technical importance. For instance, compounds such as $U(Al,Si)_3$ are formed in the layer between the uranium metal and the aluminum can in natural uranium fuel elements (Cunningham and Adams, 1957). Because of the chemical inertness of some of the uranium silicides, these compounds promise more applications. Crystal structures of the U–Si compounds are also summarized in Table 5.22.

Ternary uranium silicides are well established from compounds such as UCu_2Si_2 (Fisk *et al.*, 2003), $U_2Nb_3Si_4$ (Le Bihan *et al.*, 2000), and URu_2Si_2 (Sugiyama and Onuki, 2003). Single crystals of UCu_2Si_2 prepared from a Cu flux undergo a 50 K antiferromagnetic transition below the 100 K ferromagnetic transition (Fisk *et al.*, 2003).

 $U_2Nb_3Si_4$ is weakly ferromagnetic below 35 K (Le Bihan *et al.*, 2000). Finally, URu₂Si₂ is one of the most studied heavy fermion materials (Sugiyama and Onuki, 2003).

(d) Uranium-germanium, uranium-tin, and uranium-lead systems

The uranium–germanium system is as complex as that of uranium silicides. U_7Ge (*vide infra*), U_5Ge_3 (*vide infra*), U_5Ge_4 , UGe_2 , and UGe have all been characterized and subjected to extensive physical property measurements (Onuki *et al.*, 1992). The compound originally formulated as U_3Ge_4 has been shown to be a mixture of UGe and U_3Ge_5 . Detailed studies including magnetic structure determination via neutron diffraction have been performed on UGe₂, which is an unusual example of a ferromagnetic superconductor (Saxena, 2000; Sheikin *et al.*, 2000; Nishioka *et al.*, 2002).

This compound was originally reported to crystallize in the $ZrSi_2$ (*Cmcm*) structure type, but in fact crystallizes in the $ZrGa_2$ (*Cmmm*) type (Oikawa *et al.*, 1996; Boulet *et al.*, 1997a). U₅Ge₃ and U₇Ge both undergo a transition to a superconducting phase below 2 K (Onuki *et al.*, 1990). However, the existence of both of these compounds has been called into question (Boulet *et al.*, 1997c), and they are likely mixture of U₅Ge₄ and U metal dissolving 3% of germanium.

The uranium-tin phase diagram has been described by Palenzona and Manfrinetti (1995). U_5Sn_4 (Ti₅Ga₄-type), USn (ThIn-type), USn₂ (ZrGa₂-type), U_3Sn_7 (Ce₃Sn₇-type), and USn₃ (AuCu₃-type) were identified from this work. Dhar *et al.* (1998) have assessed the magnetic properties of these compounds. U_5Sn_4 and USn are ferromagnetically ordered below 62 and 49 K, respectively; USn₂ and U_3Sn_7 attain an antiferromagnetic state near 80 K. Shunk (1969) and Chiotti *et al.* (1981) have reported the phase diagram for the uranium-lead system.

5.7.4 Uranium pnictides

The systems U–N, U–P, U–As, U–Sb, and U–Bi have been studied in great detail. In particular, the monopnictides UN, UP, and UAs have found major interest because of their solid-state properties, which are relatively easy to study because of their cubic (NaCl) structure. Physical and crystallographic data of the pnictides are summarized in Table 5.23.

The thermodynamic properties of uranium and other actinide nitrides are briefly summarized in Chapter 19. Additional information on uranium nitrides and heavier pnictides is available in Gmelin (1981b, vol. C7; 1981d, vol. C14).

(a) Uranium-nitrogen system

Rundle *et al.* (1948) established the existence of the following uranium nitride phases: UN, U_2N_3 , and $UN_{1.75}$, while the phase UN_2 could not be confirmed. Berthold *et al.* (1957) and Berthold and Delliehausen (1966) succeeded, however, in preparing a phase $UN_{1.90}$ by reacting uranium hydride with ammonia at

					Lattice parameters	ameters		Density	
Formula	Color	<i>m.p.</i> (°C)	Space group	Symmetry	a (Å)	c (Å)	N	X-ray	Exp.
NN	metallic	2850	Fm3m	fcc	4.889		4	14.32	
UN ^b			$R\overline{3}m$	rhombohedral	3.170	8.635	e	16.7	
α -U ₂ N ₃			Ia3	cubic	10.678		16	11.24	
$\beta - U_2 N_3^c$			$P\overline{3}m1$	hexagonal	3.700	5.825		12.45	
UN ^d .45	black)	10.700				
UN _{1.76} UN _{1.90}	black black			bcc	10.628				
UP	metallic	2610	Fm3m	fcc	5.5889		4	10.23	
UP^p			$R\overline{3}m$	rhombohedral	7.583	9.433	12	11.41	
U_3P_4	metallic		$\overline{l4}3d$	bcc	8.207		4		
$\overline{\mathrm{UP}}_2$	grey		P4/mm	tetragonal	3.808	7.780	0		
${ m UAs} { m U}_{3}{ m As}_{4}$	metallic metallic	2705°	Fm3m I43d	fcc bcc	5.7788 8.507		44	10.77	

Table 5.23 Crystallographic data of uranium pnictides (Rough and Bauer, 1958; Hansen and Anderko, 1958; Waber et al., 1964; Elliot, 1965;

Church	100 TELL	V7017 12	NEON Wicham at	(1) orderlands back	dimids (2017) to 310 / 2 to and 2017 solution from 2017 and from from dimension and the framework of the soluti	n from Donoth and	1 the dete and tales	concitore comme	a IImloss othe
12.36	12.38	2	8.908	4.445	tetragonal	P4/nmm	1010^{t}	metallic	\mathbf{UBi}_2
12.8	12.57	4		9.350	bcc	$I\overline{4}3d$	1150^{f}	metallic	$U_3Bi_4(\varepsilon)$
	13.6	24	10.55	11.12	tetr.bc	P4/nmm	$1400 - 1450^{e}$	metallic	β -UBi (δ_2)
	11.52	4		6.364	cubic	$Fm\overline{3}m$		metallic	α -UBi(δ_1)
10.5	10.04	0	8.759	4.272	tetragonal	P4/mmm	1335^{f}	metallic	USb_2
10.7	10.84	4		9.113	bcc	$I\overline{4}3d$	1695^{f}	metallic	U_3Sb_4
		4		6.203	fcc	$Fm\overline{3}m$	1850	metallic	USb
	12.14	2	6.211	9.237	hexagonal	$P6_{3}/mcm$		metallic	${ m U}_5{ m Sb}_4^g$
	9.8	7	8.116	3.954	tetragonal	P4/nmm		metallic	UAs_2

^a Unless otherwise mentioned, the data are taken from Rough and Bauer (1958), Hansen and Anderko (1958), Waber et al. (1964), Elliot (1965), Shunk (1969).

High-pressure phase (Olsen *et al.*, 1985, 1988).
 Masaki and Tagawa (1975).
 Masaki and Tagawa (1975).
 Solid solutions ranging from UN_{1.45} through UN_{1.76}, lattice constant decreasing from 10.700 to 10.628 Å.
 With decomposition.
 With peritectic decomposition.
 Paixão *et al.* (1994). This phase was originally formulated as U₄Sb₃.

elevated temperatures. Bugl and Bauer (1964) have studied the U-N system in detail.

The nitrides can be prepared by reaction of very pure uranium metal (or uranium hydride prepared from such metal) with nitriding agents. The surface of the uranium metal has to be pickled with nearly concentrated HNO₃, and then washed with organic solvents to remove even traces of oxide and oil films, which might lead to the formation of oxide or carbide contaminants. The nitriding agents also have to be of high purity. Uranium mononitride can be prepared (i) by reaction of uranium metal (or uranium hydride) with nitrogen or ammonia, (ii) by the thermal decomposition of higher nitrides at or above 1300°C, or (iii) by the reduction of higher nitrides with uranium metal. U₂N₃ can be prepared by reacting UC with NH₃ or a N₂/H₂ gas mixture (Nakagawa *et al.*, 1997). The reaction with ammonia is advantageous because NH₃ acts as both a nitriding agent and as a carbon-clearing agent. Fitzmaurice and Parkin (1994) report that various uranium nitrides could be prepared from the self-propagating reaction of UCl₄ with Li₃N.

Mallett and Gerds (1955) made a kinetic study of the reaction of uranium metal with nitrogen in the temperature range 550–900°C and at atmospheric pressure. Surface reaction products were identified by X-ray diffraction methods. At 775–900°C it was found that all three nitride phases were present. The intermediate nitride U_2N_3 is prepared by similar methods or by reduction of $UN_{1.75}$ with hydrogen. Since U_2N_3 loses nitrogen above 700°C *in vacuo*, the preparative procedure must take this into account. The nitride $UN_{1.75}$ cannot be prepared at all by reaction of the metal with nitrogen, unless a high pressure of nitrogen is used. There appears to be a two-phase region between UN and U_2N_3 , but the region between U_2N_3 and $UN_{1.75}$ appears to be homogeneous. A tentative phase diagram of the system is shown in Fig. 5.32.

All of the higher uranium nitrides are thermally unstable relative to UN. UN is easily oxidized by air and is decomposed by water vapor; it is not attacked by either hot or cold hydrochloric or sulfuric acids, but is attacked by molten alkali. U_2N_3 can be used for the catalytic cracking of ammonia (Rizzo da Rocha *et al.*, 1995). Schmitz-Dumont *et al.* (1954) described the interesting uranium compound uranyl amide, $UO_2(NH_2)_2$. This compound can be prepared by the reaction of potassium uranyl nitrate, $KUO_2(NO_3)_3$, with potassium amide in liquid ammonia. Uranyl amide is a brown, amorphous substance that is unaffected by dry oxygen at room temperature. Moisture, however, converts the amide to ammonium diuranate. The uranium amido chlorides, UNH_2Cl_2 and $U(NH_2)_2Cl$, can be obtained by reacting UCl₃ with ammonia at 450 to 500°C. Increased heating of these compounds results in their conversion to U(NH)Cl and then $UN_{1.73-1.75}$ (Berthold and Knecht, 1965a).

The reaction of Li₃N with UH₃ at 900°C results in the formation of LiUN₂ (Jacobs *et al.*, 2003). The structure is related to the anatase type with the octahedral sites occupied by Li. Ca₃UN₄ can be prepared by reacting Ca (NH₂)₂ and UH₃ between 600 and 1000°C (Heckers *et al.*, 2003). X-ray and

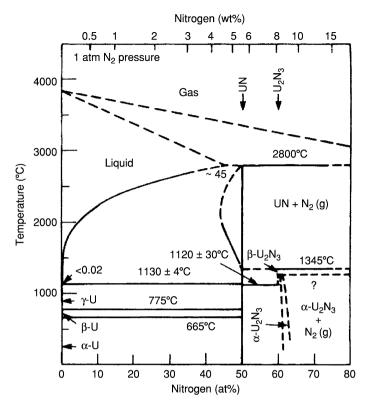


Fig. 5.32 Phase diagram of the U–N system (Shunk, 1969).

neutron diffraction studies on this phase show that it crystallizes in the NaCl structure type with statistical occupation of the cation site by three Ca atoms and one U atom.

(b) Uranium-phosphorus, uranium-arsenic, and uranium-antimony, and uranium-bismuth systems

In the systems U–P, U–As, U–Sb, and U–Bi, the compounds UX, U₃X₄, and UX₂ (where X = P, As, Sb, or Bi) have been reported. Compounds UX have the cubic NaCl structure for all X, with the exception of β -UBi, which is tetragonal body-centered. U₃X₄ is body-centered cubic and UX₂ tetragonal for all X.

At least four methods have been applied for preparation of the pnictides: direct synthesis from the elements in an autoclave (Albutt *et al.*, 1964) or in a sealed tube, for instance (Iandelli, 1952).

$$2U + P_4 \rightarrow 2UP_2$$

the reaction of uranium hydride with phosphine or arsine, for instance

Uranium

$UH_3 + PH_3 \rightarrow UP + 3H_2$

and finally by circulating gaseous phosphine or arsine over slightly heated hydride (Baskin and Shalek, 1964; Baskin, 1969). For the preparation of the phosphides, a PH₃-loaded stream of argon is passed over the hydride, which is heated at 400–500°C. For the preparation of the arsenides, AsH₃ is reacted with UH₃ at 300°C. The reaction products are annealed at 1200–1400°C. Single crystals of UAs₂ have been grown by reacting uranium metal with a Cs₃As₇ flux (Albrecht-Schmitt *et al.*, 2000). Finally, uranium phosphides, arsenides, and antimonides can be prepared from the reaction of UCl₄ with sodium pnictides (Fitzmaurice and Parkin, 1994).

Buhrer (1969), Spirlet (1979), and Vogt (1982) succeeded in growing single crystals of most uranium pnictides by gas-phase transport, using TeCl₄, I₂, and other transporting agents. The crystals grown in this manner allow the determination of physical properties such as magnetic susceptibilities, magnetic phase diagrams (Busch *et al.*, 1979a), or the measurement of the de Haas–van Alphen effect (Henkie *et al.*, 1981); the uranium pnictides are particularly well suited for such measurements. Normally, they should exhibit isotropic behavior because of their structure, but the presence of anisotropy in the cubic crystals suggests the formation of magnetic domains. U_3P_4 and U_3As_4 are both metallic ferromagnets with itinerant 5f electrons (Inada *et al.*, 2001).

The binary compounds of the systems U–Sb and U–Bi may be prepared directly from the elements, or by reacting uranium with alkali metal antimonide and bismuthide fluxes. The binary phase diagram of U–Sb was originally investigated by Beaudry and Daane (1959). Among the binary compounds discovered in this system was a uranium-rich phase (δ) that forms a eutectic with USb at 1770°C. This compound was originally formulated as U₄Sb₃. Magnetic susceptibility measurements on a compound with this nominal composition show ferromagnetic behavior below 86 K (Troć, 1992). However, later microprobe analysis, neutron scattering, and single crystal X-ray diffraction data were utilized to establish that the actual composition of this phase is U₅Sb₄ (Paixão *et al.*, 1994); this compound crystallizes in the Ti₅Ga₄ structure type. Paixão *et al.* (1994) have demonstrated that U₅Sb₄ shows highly anisotropic ferromagnetic behavior below 86 K.

5.7.5 Uranium chalcogenides

The binary, ternary, and quaternary uranium sulfides, selenides, and tellurides have been the subject of intense investigation for more than 160 years. U–Po compounds are currently unknown owing to the high radioactivity and rarity of polonium. A significant number of the chalcogenide phases deduced before 1980 were reinvestigated over the past two decades, primarily by single-crystal X-ray diffraction, as a number of previously known compounds were assigned incorrect space groups, unit cells, and compositions.

(a) Uranium-sulfur system

Uranium sulfide in the form of US₂ was first prepared in the mid-1800s (Péligot, 1842; Herrmann, 1861). This compound was followed by the preparation of US and U₂S₃, which were identified by Alibegoff (1886); these studies pre-date the discovery of X-rays. Systematic X-ray powder diffraction investigations did not take place until 1943 (Strotzer *et al.* 1943), when seven distinct phases were identified from their powder patterns, but these were not indexed. The phase diagram of the uranium–sulfur system is shown in Fig. 5.33.

Based on later systematic studies of the uranium–sulfur system by Eastman *et al.* (1950), Zachariasen (1949b) was able to elucidate the crystal structures of many of the previously synthesized phases. Mills (1974) has compiled thermodynamic data for these phases. Crystal structure data for the uranium chalcogenides and oxychalcogenides are given in Table 5.24.

The uranium sulfides can be prepared by heating uranium or uranium hydride with H_2S , or by heating the elements together in a sealed tube. Lower sulfides may be obtained by thermal decomposition of the higher sulfides *in vacuo* at high temperatures. γ -US₂ can be prepared from what is thought to be a topotactic reaction of U_3S_5 with sulfur (Kohlmann and Beck, 1997).

 α -UX₂ compounds (X = S, Se) were previously reported to crystallize in *I4/ mcm*, but based on single crystal X-ray data they are now known to crystallize in *P4/ncc* (Noël and Le Marouille, 1984). U₃S₅ has been the subject of a large number of studies that have concluded that the compound is mixed-valent, containing both U³⁺ and U⁴⁺; it can be formulated as (U³⁺)₂(U⁴⁺)(S²⁻)₅ (Noël and Prigent, 1980; Kohlmann and Beck, 2000). A view of the structure of U₃S₅ is shown in Fig. 5.34.

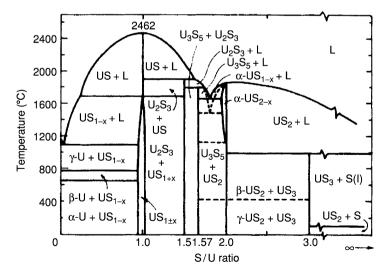


Fig. 5.33 Tentative phase diagram of the U–S system (Cordfunke, 1969).

		lable	Lable 5.24 Crystallographic data for uranium chalcogenides and oxychalcogenides." Densitive Densitive	ographic aata	Jor uranu	m chaicog	enides and	oxycha	ncoger	Density	y	
					Lattice po	Lattice parameters		ĺ		(g/cm ²)		
Formula	Color	<i>m.p.</i> (°C)	Space group	Symmetry	а	p	с	β	Ζ	Obs.	Calc.	References
SOU	Black		P4/mmm	tetrag.	3.483		6.697		2		9.64	Picon and
$\begin{array}{c} \mathrm{US} \\ \mathrm{U}_2 \mathrm{S}_3 \end{array}$	silvery black Blue-black	2462 1850	Fm <u>3</u> m Pbnm	cubic orthor.	5.484 10.34	10.58	3.885		44	8.94	10.87 8.96	Zachariasen (1949b) Zachariasen (1949b) Picon and
U_3S_5	Blue-black			orthor.	7.42	8.11	11.74		4	8.16	8.26	Flanaut (1908) Potol <i>et al</i> .
α -US ^b ₂	Steel gray	1850	P4/ncc	tetrag.	10.293		6.374		10		8.01	(1972) Noël and Le Marouille
β-US ₂	Steel gray		Pbab	orthor.	4.4803	7.439	4.1209		4	8.07	8.09	(1984) Suski <i>et al.</i>
γ -US ₂	Steel gray		P62m	hexag.	7.236		4.062		ю	8.12	8.17	(1772) Picon and Elahant (1968)
US_3	Black, shiny		$P2_{1}/m$	monoc.	5.40	3.90	18.26	80.5	4	5.9	5.86	Daoudi <i>et al.</i> (1996); Kohlmann and Beck (1997) Picon and Flahaut (1968); Marcon (1969)
UOSe	black ^c		P4/mm	tetrag.	3.9035		6.9823		0	10.40	10.38	Murasik <i>et al.</i>
USe	Black		$Fm\overline{3}m$	fcc	5.7399				4		11.13	(1908) Kruger and
U_3Se_4	Black, shiny	1680 ^d	$I\overline{4}3d$	cubic	8.820				4	10.07	9.97	Muser (1907) Khodadad (1960); Khodadad (1961); Noël (1985a)

U_2Se_3	Black	1610	Pnma	orthor.	10.94	11.33	4.06	4	9.42	9.40	Khodadad
U_3Se_5	Black	1560 ^d	Pnma	orthor.	12.292	8.459	7.799	4	9.04	9.14	(1961, 1961) Breeze and
$U_7 Se_{12}$	Black		$P6_{3}/m$	hexag.	11.385		4.099	1			Breeze and
α -USe ^e ₂	Black	1460	I4/mcm	tetrag.	10.765		6.660	10		9.03	breu (1972) Noël and Le
β -USe ₂	black ^f		Pnma	orthor.	7.455	4.2320	8.964	4	9.08	9.3	Marouille (1984) Breeze and Brett (1972) Noël
γ -USe ₂	Black		P62m	hexag.	7.6376		4.1924	\mathfrak{c}	9.07	9.31	<i>et al.</i> (1996) Breeze and Brett (1972);
USe ₃	Black, shiny	1160 ^d	$P2_1/m$	monoc.	5.652	4.056	10.469	7	7.25	7.25	Kohlmann and Beck (1997) Breeze and Brett (1972); Ben Schm at al
UOTe	Gray-black		P4/mmn	tetrag.	4.004		7.491	7	10.55		(1984) Klein-Haneveld and Jellinek
U_2O_2Te	Gray-black		I4/m	tetrag.	3.9640		12.564	7			et al. (1971) Breeze et al.
UTe	Gray-black	1740	Fm <u>3</u> m	fcc	6.150			4	10.37	10.55	(1971) Kruger and Moser (1967); Klein-Haneveld
U_3Te_4	Black	1540 ^d	<u>14</u> 3d	cubic	9.3980			4	9.80	9.81	(1964) Matson <i>et al.</i>
α -U $_2$ Te $_3$	Black, shiny		<u>14</u> 3d	cubic	9.3960			4	9.02	9.81	(1963) Matson <i>et al.</i> (1963)

					Lattice p	Lattice parameters				Density (g/cm ³)		
Formula Color	Color	<i>m.p.</i> (°C)	m.p. (°C) Space group	Symmetry	a	q	с	β	Ν	Obs.	Calc.	References
β-U ₂ Te ₃ Black	Black	1500 ^d	Ртта	orthor.	12.175	4.370	11.828		4	-6	90.6	Suski et al. (1976); Tougait et al. (1998b)
α -U ₃ Te ₅ Black	Black			hexag.	12.25		4.23					Ellert <i>et al.</i>
β-U ₃ Te ₅ Black	Black	1300^{d}		orthor.	7.99	8.73	12.88					Slovyanskikh
γ -U ₃ Te ₅ Black	Black		Pnma	orthor.	16.098	4.210	14.060		4	5	9.42	Tougait <i>et al.</i>
U ₇ Te ₁₂	Black		P <u>6</u>	hexag.	12.312		4.260		-	5	9.49	Breeze et al. (1971); Breeze and Brett (1971); Tougait et al. (1998c)
UTe _{1.77}	Black		P4/anun	tetrag.	4.243		8.946		7	Ur.	8.	Klein-Haneveld and Jellinek (1969); Klein-Haneveld and Jellinek (1970)
UTe _{1.78}	Black			orthor.	4.162	6.134	13.973		4			Breeze <i>et al.</i> (1971)

Klein-Haneveld and Jellinek (1970); Boehme et al (1992)				Stoewe (1996b); Tougait <i>et al.</i> (1997)	Stoewe (1997a) Slovyanskikh <i>et al.</i> (1967); Noël (1985b)
9.20	8.68	7.83	8.85	8.5	8.4
4	4	7	4	4	44
		98.2		95.4	
13.961	14.52	10.325	4.338	6.074	4.3541 4.220
4.1619 6.1277 13.961	6.16	4.2229	24.743	4.181	24.792 10.407
4.1619	4.24	6.0987	4.338	34.42	4.3537
orthor.	orthor.	monoc.	orthor.	monoc.	oc. or.
Imm	Pnnn	$P2_1/m$	Cmcm	C2/m	Cmcm mon Pnma orth
1180 ^d	950 ^d	935 ^d			p06
α-UTe ₂ Dark gray	Black Black	Black	Black	Black	^{3g} Black 49
α-UTe ₂	β-UTe ₂ U ₃ Te ₇	α-UTe ₃	β-UTe ₃	U_2Te_5	U _{0.9} Te ₃ ^g Black UTe ₅

^a Compiled from Gmelin (1981, vol. C11, 1984, vol. C10) and from original literature.

^b Old sources listing α -US₂ refer to US_{1,80}-US_{1,93}. The single crystal structure of α -US₂ is known.

° Most of the selenides and tellurides, if prepared in sealed tubes, are obtained as free-running black powders. In some cases, single crystals have been prepared by gas-phase transport. ^d Peritectic decomposition temperature of the solid-state phase.

 $^{\circ}$ α -USe₂ can refer to the phase USe_{1.88} and has variable lattice parameters.

^f Obtained as black crystals with metallic luster.

^g This compound has been previously reported in the literature as UTe_{3.38}. Powder diffraction data suggests that the uranium content may equal U_{0.724}Te₃ (Boehme

et al., 1992).

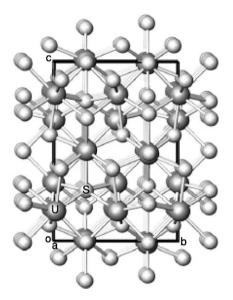


Fig. 5.34 A view down the a-axis of the structure of U_3S_5 . This is a mixed valence compound and should be formulated as $(U^{3+})_2(U^{4+})(S^{2-})_5$.

(b) Uranium-selenium and uranium-tellurium systems

The selenides and tellurides of uranium have also been studied extensively. A large number of individual phases have been identified and characterized by their X-ray patterns. The crystallographic data of the individual phases have also been summarized in Table 5.24. The phase diagrams of the systems U–Se and U–Te are shown in Figs. 5.35 and 5.36, respectively.

The β modification of UTe₃, which was originally thought to adopt the NdTe₃ structure type, has been shown to be non-stoichiometric with uranium defects, giving rise to a formulation of U_{0.9}Te₃ (Stoewe, 1997a). This compound is identical to the previously known binary uranium telluride, formulated as UTe_{3.38}, and shows variable composition with U content ranging from 0.87 to 0.93. X-ray powder diffraction data suggest even a larger defect concentration consistent with a formula of U_{0.724}Te₃ (Boehme *et al.*, 1992). Te–Te bonding exists in a number of uranium telluride phases, making oxidation state assignment difficult. For example, one-dimensional tellurium chains exist in UTe₂. Therefore the compound is not (U⁴⁺)(Te²⁻)₂ but rather (U³⁺)(Te²⁻)(Te¹⁻) (Stoewe, 1997b). A view of the structure of UTe₂ is shown in Fig. 5.37.

The selenides and tellurides can be prepared by similar methods as the sulfides, i.e. reaction of uranium powder prepared from the hydride with H_2Se or H_2Te , synthesis from the elements at controlled temperatures in sealed tubes, or thermal decomposition of the higher selenides or tellurides. For a more detailed description of the solid-state properties of USe and UTe,

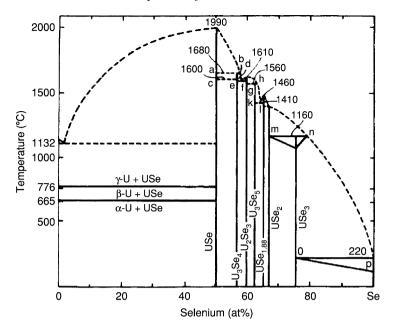


Fig. 5.35 Phase diagram of the U-Se system (Klein-Haneveld and Jellinek, 1964).

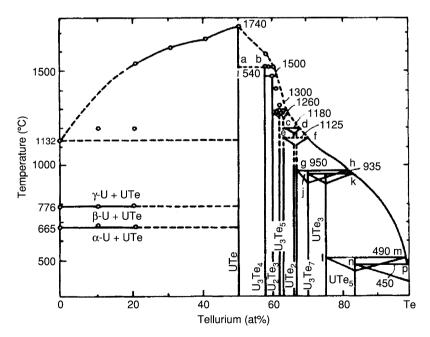


Fig. 5.36 Phase diagram of the U–Te system (Slovyanskikh et al., 1977).

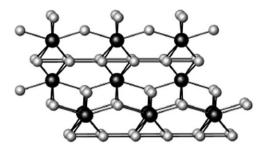


Fig. 5.37 A view down the a-axis of the structure UTe_2 . There are one-dimensional chains formed from Te-Te bonding, leading to the composition $(U^{3+})(Te^{-})(Te^{2-})$.

see *Gmelin* (1981c, vol. C11) and the Proceedings of the International Conference on the Physics of Actinides and Related 4f Materials (Wachter, 1980). U_2Te_5 has been prepared from the direct reaction of the elements, and single crystals grown by using TeBr₄ as a chemical transport reagent (Stoewe, 1996b). Uranium chalcogenides can also be prepared by reacting UCl₄ with Li₂X (X = S, Se, Te) (Fitzmaurice and Parkin, 1994). Narducci and Ibers (1998) have reviewed the ternary and quaternary uranium chalcogenides. These compounds range from simple perovskite-type compounds with ABX₃ (X = S, Se, Te) formula to complex, tellurium-deficient compounds such as one-dimensional Cs₈Hf₅UTe_{30.6} (Cody *et al.*, 1995; Cody and Ibers, 1995). The oxidation state of uranium in these compounds is often called into question due to the presence of Te \cdots Te contacts on the order of 3 Å, which are considerably shorter than the van der Waals distance (4.10 Å), but longer than a full Te–Te single bond (2.76 Å). This results in a formal oxidation state of uranium is ambiguous.

5.7.6 Uranium halides and related compounds

The halides and complex halides are one of the most thoroughly studied classes of uranium compounds. They have found use in many industrial applications, uranium hexafluoride, tetrachloride, and trichloride in large-scale isotope separation of 235 U and uranium tetrafluoride as a component of molten-salt reactor fuels as well as for the preparation of uranium metal. The most stable halides are formed with uranium in the 6+ and 4+ oxidation states. Experimental investigations gave evidence for increasing U 5f participation in the chemical bonds in the more covalent compounds. Ionicity is largest for halides with uranium in higher oxidation states and with the more electronegative halogens. An exception to this rule is UF₃, which is reported to be more covalent than UCl₃ (Thibaut *et al.*, 1982). Uranium in oxidation states 5+ and 6+ forms linear uranyl groups UO₂⁺ and UO₂²⁺. These possess covalent, substitution inert bonds and act like single species with respect to the halogen atoms. Lau and Hildenbrand (1982, 1984) have presented thermochemical data for gaseous U–F_n and U–Cl_n species (where n = 1, 2, 3, 4, or 5), obtained from mass spectrometric investigations of high-temperature reaction equilibria.

The chemistry of uranium halides has been reviewed in numerous papers and books, e.g. Katz and Sheft (1960), Hodge (1960), Pascal (1962-1970), Bagnall (1967, 1987), Caillat (1961), Chatalet (1967), Brown (1968, 1972, 1973, 1979), Johnson et al. (1974), Manes (1985), and Eick (1994). Several reviews were devoted to particular aspects of the halides: the crystallographic data of actinide halides have been reported by Taylor (1976a) and of their binary compounds with non-metallic elements by Benedict (1987); the results of spectroscopic investigations were presented by Carnall (1982), Carnall and Crosswhite (1985), Baer (1984), and Wilmarth and Peterson (1981); the magnetism of actinide compounds by Santini et al. (1999); EPR by Kanellakopulos (1983); the thermodynamic data by Kubaschewski and Alcock (1979), Fuger et al. (1983), Grenthe et al. (1992), and Guillaumont et al., (2003); the industrial production of uranium hexafluoride by Hellberg and Schneider (1981), and the properties of uranium in molten salts and metals by Martinot (1984, 1991). A number of review papers have been also devoted to a particular oxidation state or group of uranium halides, e.g. Structural systematics in actinide fluoride complexes (Penneman et al., 1973), Verbindungen mit Fluor (Bacher and Jacob, 1980), Actinide fluorides (Freestone and Holloway, 1991), Uranium hexafluoride. Its chemistry related to its major application (Bacher and Jacob, 1986), Compounds of uranium with chlorine, bromine, iodine (Brown, 1979), Heptavalent actinides (Keller, 1985), Complex compounds of uranium (Bagnall, 1979), Comprehensive coordination chemistry II - The Actinides (Burns et al., 2004), Magnetochemistry of uranium(v) complexes and compounds (Miyake, 1991), Chemistry of tervalent uranium (Drożdżyński, 1991). In order to keep the reference number at a reasonable limit these review articles will be frequently cited as the source of chemical and physical properties of the compounds. In each of the following subsections the uranium halides and related compounds are discussed in order of increasing valence state and some of their physical properties summarized in subsequent tables. Although references to original literature data have been kept in these tables, the citation of thermodynamic data have been limited to the most important binary compounds as Chapter 19 of this work is devoted to thermodynamic properties of the actinides.

(a) Tervalent halides and complex halides

The first tervalent uranium compound, UCl₃, was prepared by Péligot (1842), and until the end of the 1960s the binary trihalides have been almost the only ones investigated. The crucial reason was the large sensitivity to oxidation and very poor solubility in aprotic organic solvents of all at that time known uranium(III) compounds. During the last 30 years the development of new experimental methods made it possible to prepare almost 150 uranium(III)

compounds (Drożdżyński, 1991). However, the uranium trihalides and complex halides still remain the only relatively well-investigated group.

The stability of the trihalides decreases with increase in the atomic number of the halide. Apart from UF₃, all the halides are more or less hygroscopic and easily oxidized in air. In aqueous solutions they are rapidly oxidized but in pure, thoroughly deoxygenated solvents the U^{3+} ions are fairly stable. Concentrated hydrochloric acid gives intensely deep-red solutions, characteristic of the $[UCl_n]^{3-n}$ complex anions. With the exception of UF₃, UCl₃ and uranium(III) fluoro complexes, the halides are also readily soluble in some more polar solvents. The compounds exhibit a variety of colors (see Table 5.25). The preparation of somewhat more stable hydrated uranium(III) complexes have also been reported. Since all of them are readily soluble in water they are efflorescent in a humid atmosphere. For binary halides the following anion polyhedra have been identified: five capped trigonal prism (UF₃), tricapped trigonal prism (UCl₃, UBr₃), and bicapped trigonal prism (UI₃).

The synthesis of uranium(III) halides and complex halides requires a rather complex equipment and strictly oxygen-free conditions. At temperatures higher than 600°C the syntheses ought to be carried out in tantalum or molybdenum tubes in order to avoid side reactions with silica; Drożdżyński (1991) has reported a survey of the preparation methods.

Trivalent uranium has a [Rn] $5f^3$ electronic configuration with the ${}^4I_{9/2}$ ground state. A number of crystal-field analyses of high-resolution low-temperature absorption spectra have been reported for U^{3+} -doped single crystals of LiYF₄ (S₄) (Simoni et al., 1995), LaCl₃ (C_{3b}) (Crosswhite et al., 1980; Carnall, 1989; Karbowiak et al., 2002a), LaBr₃ (C_{3b}) (Sobczyk et al., 2005), RbY₂Cl₇ $(C_{2\nu})$ (Karbowiak et al., 1997), K₂UX₅ (C_s) (X = Cl, Br or I) (Karbowiak et al. 1998a), Cs_2NaYCl_6 (O_h) and Cs_2LiYCl_6 (O_h) (Karbowiak et al., 1998b), Ba₂YCl₇ (C₁) Karbowiak et al., 2002b, Cs₂NaYBr₆ (Karbowiak et al., 2003a), CsCdBr₃ (Karbowiak *et al.*, 2003b), Cs₃Lu₂Cl₉($C_{3\nu}$) and Cs₃Y₂I₉ ($C_{3\nu}$) (Karbowiak et al. 2005a). Such analyses have been also performed for polycrystalline samples of UCl₃ and UBr₃ (C_{3h}) (Sobczyk *et al.*, 2003), UCl₃ · 7H₂O (C_i) (Karbowiak et al., 2001), CsUCl₄·3H₂O (C_s) , NH₄UCl₄·4H₂O (C_2) (Karbowiak et al., 2000), and ZnCl₂-based glass (Dereń et al., 1998). However, only the U^{3+} -doped single crystals of LaCl₃ and LiYF₄ exhibit suitable site symmetry for precise energy-level investigations, using selection rules for electric and magnetic dipole transitions. The energy levels of the U^{3+} ion in the different site symmetries were assigned and fitted to a semiempirical Hamiltonian representing the combined atomic and crystal-field interactions. Ab initio calculations made it possible to use a simplified parametrization and the determination of the starting values in the angular overlap model in cases where the U^{3+} ion had the lowest site symmetry (Karbowiak *et al.*, 2000). The free ion and crystal-field parameters obtained from an analysis of low-temperature absorption spectra of thin films of UF₃, UCl₃, and UBr₃ are presented in Table 5.25. In addition, an analysis of low-temperature absorption, luminescence, and excitation

Formula	Selected properties and physical data ^b	Lattice symmetry, lattice constants (\dot{A}) , conformation and density $(g \text{ cm}^{-3})^c$	Remarks regarding information available and references
UF ₃	grey to black powder or purplish black crystals. density: 8.9 g cm ⁻³ ; disproportionates above 1000°C UF3(cr): $\Delta_f G_m^0 = -1432.5$ (4.7) ⁺ , $\Delta_{fr} H_m^0 = -1501.4(4.7)^+$, $S_m^0 = 123.4$ (0.4) ⁺ ; $C_{p,m}^0 = 95.1(0.4)^+$. UF3(g): $\Delta_f G_m^0 = -1062.9$ (20.2) ⁺ , $\Delta_{fr} H_m^0 = -1065.0$ (20) ⁺ , $S_m^0 = 347.5(10)^+$; $C_{p,m}^0 = 76.2(5.0)^+$. $C_{p,m}^0 = 76.2(5.0)^+$. $C_{p,m}^0 = 76.2(5.0)^+$. 110 K, $\mu_{efr} = 3.66$ B.M. (293– -110 K, $\mu_{efr} = 3.66$ B.M. (293– $-233K)^4$; $\theta = -98$ K, Atomic and crystal-field parameters: $E_{avg} = 20$ 006 (30), $F^2 = 38068$ (108), $F^4 = 225.0]$, $T^2 = [332.0]$, $T^8 = [305.0]$; $M^0 = -103(40)$, $\gamma = 2085 (104)$; $T^2 = [298.0]$, $T^3 = [479]$ (78) , $B_3^2 = 679(62)$, $B_4^4 = 10.26]$; $P^2 = [127]6$, $P^4 = [0.37]$, $M^4 = [0.26]$; $P^2 = 216(60)$, $B_2^2 = 310(49)$, $T^3 = 216(60)$, $B_2^2 = -319(49)$, $B_3^4 = 1479$ (78) , $B_3^4 = 679(62)$, $B_4^4 = 1615(62)$, $B_6^4 = -1631(630)$, $B_6^6 = -1106$ (63); m = 75; $rms = 3.3.6$.	hexagonal; C_{00}^3 , $P6_3cm$, No. 185; $Z = 6$; or trigonal; $P3c1$, D_2^4 , No. 165; $Z = 6$, CN = 11, $a = 7.173$, $c = 7.341$; $d(calc.) = 8.95$ to 8.99; $d(exp.) = 9.18$. LaF ₃ structure type; The bond lengths to the corresponding prism atoms in $P\overline{3}cl$ are 3.01 (2×), 2.48 (2×) and 2.63 (2×), 2.81 (2×), 2.45 and 3.09, respectively. The cap atoms in both structures have fit firmly (bond lengths 2.42–2.48.)	X-ray single-crystal and neutron diffraction data (Zalkin et al., 1967; Taylor 1976a; Zachariasen, 1975); Synthesis (Runnals, 1953; Warf, 1958; Friedman et al., 1970; Berndt, 1973); absorption spectra (Schmieder et al., 1970); photoelectron spectra (Thibaut et al., 1982); crystal-field analysis (Drożdzyński et al., 2002); mechanical and thermal properties (Bacher and Jacobs, 1980); EPR, NMR and magnetic susceptibility data (Berger and Sienko, 1964; Narellakopulos, 1983); fused-salt systems (Martinot, 1984); thermodynamic properties (Brown, 1973, 1979; Grenthe et al., 1992; Guillaumont et al., 2003)

Table 5.25 *Properties of selected uranium*(II) *halides and complex halides.*^a

Formula	Selected properties and physical data ^b	Lattice symmetry, lattice constants (\hat{A}) , conformation and density $(g \text{ cm}^{-3})^c$	Remarks regarding information available and references
NaUF ₄	peritectic decomposition point of α -NaUF4: 775°C; α - β transformation temp. 595°C	hexagonal, C_{3h}^1 , $P\bar{6}$, No. 174; $a = 6.167$, $c = 3.770$; $d(\text{cale.}) = 5.92$; tricapped trigonal prism sharing ends to form chain	X-ray powder diffraction data; fused salt systems (Brunton et al., 1965; Bacher and Jacob, 1980)
Na_2UF_5		cubic, space centered, $Z = 4$; $a =$ 7.541(6); d (calc.) = 5.87	X-ray powder diffraction data; fused salt systems (D'Eye and Martin, 1957; Bacher and Jacob, 1980)
${ m KUF}_4 { m K}_2 { m UF}_5$	dark-blue peritectic point: 848°C	cubic; CaF ₂ structure type ; $a = 6.62$ (1); $Z = 1.6$; d (calc.) = 3.74	(Bacher and Jacob, 1980) X-ray powder diffraction data; fused salt systems (Volkov et al., 1979)
$K_{3}UF_{6}$	purple-brown, extremely moisture sensitive	cubic, face centered; $a = 9.20$	X-ray powder diffraction data; fused salt systems (Thoma and Penneman, 1965; Thoma et al., 1966)
K ₃ U ₂ F ₉ RbUF ₄	peritectic point: 750°C	cubic; CaF ₂ structure type ; $a = 6.00$ (1); $Z = 0.8$; d (calc.) = 4.67 hexagonal; KYF ₄ structure type ; a = 8.54(1), c = 10.72(2); Z = 6, d(calc.) = 5.84	X-ray powder diffraction data; fused salt systems (Volkov et al., 1979) X-ray powder diffraction data; fused salt systems (Boraopkova et al., 1971)
Rb ₃ UF ₆	purple-brown, extremely moisture sensitive	cubic, face centered; $a = 9.5074$	X-ray powder diffraction data; fused salt systems (Thoma and Penneman, 1965; Thoma et al., 1966; Chirkst, 1981)
Cs_3UF_6	purple-brown, extremely moisture sensitive	cubic, face centered; $a = 10.6$	X-ray powder diffraction data; fused salt systems (Thoma and Penneman, 1965; Thoma et al., 1966; Chirkst, 1981)

Table 5.25(Contd.)

UZrF₇ reddish-brown, slowly oxidizes in air at room temperature; $\mu_{eff.} = 3.80$ B.M. (100–300 K)^d; $\theta = -85$ K

UZr₂F₁₁ slowly oxidizes in air at room temperature. $\mu_{\text{eff}} = 3.90$ B.M. (100–300 K)^d; $\theta = -101$ K

UCI3

 $\begin{aligned} & \text{UCI}_3(\text{cr}): A_{\rm f}G_m^o = -796.1 \ (2.0)^{\dagger}, \\ & \varDelta_{\rm f}H_m^o = -863.7 \ (2.0)^{\dagger}, S_m^o = 158.1 \\ & (0.5)^{\dagger}; C_{p,m}^o = 95.10 \ (0.5)^{\dagger}, \text{UCI}_3(\text{g}); \\ & \varDelta_{\rm f}G_m^o = -521.7 \ (20.2)^{\dagger}, \Delta_{\rm f}H_m^o = \\ & -523.0(20)^{\dagger}, S_m^o = 380.3 \ (10.0)^{\dagger}; \\ & C_{p,m}^o = 82.4 \ (5.0)^{\dagger}. \end{aligned}$ $-75 \text{ K}; T_{\text{N}} = 20 \text{ K}; \mu_{\text{eff}} = 3.03 \text{ B.M.}$ (350–509 K)^d, $\theta = -29 \text{ K}; E_{\text{avg}} = 19$ b.p. = $1657 \,^{\circ}$ C; density: 5.51 g cm⁻³; Oxidizes in air at room temperatures; $331(42), F^2 = 37719(154), F^4 = 30370$ $-359(76), B_0^6 = -1704(74); B_6^6 = 935$ $(202), F^6 = 19477(218), \zeta_{5f} = 1606(13);$ $-11552T^{-1}+8.97$ (>790 K); Atomic $T^4 = 159(39), T^6 = -144(46), T^7 =$ soluble in acetic acid.m.p. = $\overline{835^{\circ}C}$; $P^2 = 1639(65); B_0^2 = 370(42), B_0^4 =$ $\log p(\text{mmHg}) = -11149 \ T^{-1} + 8.90$ $u_{\text{eff.}} = 3.76 \text{ B.M.}(70-300 \text{ K})^{\text{d}}; \theta =$ $x = 31(5), \beta = -939(40), \gamma = 2087$ $356(42), T^8 = [300]; M^0 = [0.663];$ dark red needles or fine crystalline $(115); T^2 = 460(81); T^3 = 59(25),$ olive-green powder; hygroscopic; 590-790 K log p(mmHg) =and crystal-field parameters: (60); n = 58; rms = 35.8

1982)

monoclinic, isotypic with SmZrF₇, a = 6.1000(6), b = 5.833(8) c = 8.436(10); $\beta = 102.69(7); Z = 2; V =$ 292.81; d(calc) = 5.25; d(exp.) = 5.40. monoclinic; a = 5.308(6), b = 6.319(8), $c = 8.250(8), \beta = 105.41(5)^\circ$, Z = 2; V = 266.81; d(calc.) = 5.22 hexagonal; C_{6h}^2 , $P_{63/m}$, No. 176; the coordination polyhedron is a symmetrically tricapped trigonal prism arranged in columns in the c-direction; a = 7.452(6), c = 4.328 (4); d(U-CI) = 2.928(3), $(6\times)$; d(U-CI) = 2.924(5), $(5\times)$; d(U-CI) = 3.342(5); d(CI-CI) = 3.410(3); (face atom-cape atom); d(clcL) = 5.51

X-ray powder diffraction data; magnetic susceptibility data (Fonteneau and Lucas, 1974) X-ray powder diffraction data; magnetic susceptibility data Fonteneau and Lucas, 1974). general properties (Bacher and Jacob, 1980) X-ray single crystal data (Schleid

Handler and Hutchison, 1956; Jones properties (Rand and Kubaschewski, Faylor and Wilson, 1974f); synthesis photoelectron spectra (Thibaut et al., [963; Brown, 1973, 1979; Grenthe 2003). magnetic susceptibility data, absorption spectra and crystal-field Brown, 1968, 1979; Drożdzyński. et al., 1974; Dawson, 1951); NIR, Carnall, 1989; Karbowiak et al., X-ray single crystal data (Schleid et al., 1987; Murasik et al., 1985; analysis of $\hat{U}Cl_3$ and U^{3+} : La Cl_3 , et al., 1992; Guillaumont et al., visible and UV low temperature 991, 1988a); thermodynamic 2002; Sobczyk et al., 2003); 980)

		Table 5.25(Contd.)	
Formula	Selected properties and physical data ^b	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^{c}$	Remarks regarding information available and references
UCl ₃ .7H ₂ O	grayish-ink-blue needles, readily soluble in numerous organic solvents; relatively resistant to oxidation by air at temperatures lower than 15°C; loses some of its crystallization water at higher temperatures or at high vacuum; may be completely dehydrated at 260°C. $\mu_{eff} = 2.95$ B.M. (10–300 K) ^d ; $\theta = -32.7$ K; Atomic and crystal- field parameters: $E_{avg} = 19827(17)$, $F^2 = 40488(58)$, $F^4 = 32544(81)$, $F^6 = 22866(75)$, $\zeta_{5f} = 1622(10)$; $\alpha = 28(5)$, $\beta = -622(35)$, $\gamma = 1148$; $T^2 = 306$, $T^3 = 42$, $T^4 = 188$, $T^6 = -242$, $T^7 = 447$, $T^8 = 300$; $M^0 = 0.672$, $M^2 = 0.372$, $M^4 = 0.258$; $P^2 = 1216$, $P^4 = 608$, $P^6 = 122$; $B_0^2 = -126(76)$, $B_1^2 = 1-109$], Im $B_1^2 = -423(47)$, $B_2^2 = -209$ (53), Im $B_2^2 = -350(55)$, $B_1^4 = [374]$, Im $B_4^4 = [-491]$, $B_0^6 = [-238]$, $B_3^4 = [374]$, Im $B_4^4 = [-491]$, $B_0^6 = [-236]$, Im $B_1^6 = -130$, $B_1^6 = -130$, $B_1^6 = [-491]$, $B_2^6 = [-130]$, $B_1^6 = -130$, $B_1^6 = -1307(96)$, $B_6^6 = -498(110)$, Im $B_9^6 = -241(91)$, Im $B_9^6 = -2408(98)$, Im $B_9^6 = -241(91)$, Im $B_9^$	triclinic; $P\overline{1}$, C_{1}^{1} , No.2; $a = 7.902(1)$; b = 8.210(2), $c = 9.188(2)$; $a = 70.53(3); \beta = 73.14(3); \gamma = 81.66(3); V = 537.0(2); \beta = 73.14(3); \gamma = 81.66(3); V = 537.0(2); \beta = 73.14(2); \mu mits andThe crystals are built up fromseparate [U_{2}Cl_{2}(H_{2}O)_{14}]^{4+} units andCl- ions. The characteristic featuresof this structure are dimers, formedby two uranium ions connectedthrough the (Cl1) bridging chlorineatoms. d(U-Cl) = 2.915(1) and2.894(1)$; $d(U-O) = from 2.515(3)$ to 2.573(3)	X-ray single crystal data (Mech et al., 2005); magnetic susceptibility data; NIR and visible absorption spectrum, decomposition (Drożdżyński, 1985); crystal-field analysis, low temperature absorption spectrum (Karbowiak et al., 2001)

X-ray single crystal data (Mech et al., 2005)	X-ray powder diffraction data; magnetic susceptibility data; IR, NIR and visible absorption spectra; decomposition, (Zych and Drożdżyński, 1986)	X-ray single crystal data (Mech et al., 2005)
monoclinic; $P12/n$; $a = 9.732(2)$, $b = 6.593(1)$, $c = 8.06(2)$, $x = 90$, $\beta = 93.56(3)$; $\gamma = 90$; $V = 516.51$; $Z = 2$; $d(\text{calc.}) = 2.909$; The basic units of the crystal structure are Cl ⁻ anions and $[\text{UCl}_2(\text{H}_2O)_6]^+$ cations. The U as well as O(1), O(2) and O(3) atoms are each eight-coordinated, whereas the Cl(2) and Cl(1) chloride atoms are seven and six coordinated, respectively. The characteristic feature of this structure is the existence of hydrogen bonds, which link the uranium eight-coordinated polyhedra, forming a three-dimensional partor.		$P\overline{1}, C_1^1, \text{ No.2}; a = 7.153(1), b = 8.639$ $(2), c = 10.541(2); a = 108.85(3), \beta = 105.05(3), \gamma = 93.57(3); V = 587.6(3); Z = 2; d(\text{calc.}) = 2.61; d(U-\text{CI}) = 2.775; d(U-\text{CI}) = 2.775; d(U-\text{CI}) to the bridging anions = 2.860-2.901; d(U-\text{O}) = 2.468-2.485; d(U-\text{U}) = 4.605.$
purple plates	deep-red; soluble in polar organic solvents; IR (cm ⁻¹): 2260m, 2270sh (v ₂ , symm. C \equiv N stretching); 1367 (v ₃ , symm. CH ₃ deform.); 926m (v ₄ , symm. C–C stretching); 2298 (v ₃ + v ₄ , combination band); 1035 (v ₇ , degenerate CH ₃ rocking); µ _{eff} = 3.39 B.M. (65–300 K) ^d , C = 1.430 emu K.mol ⁻¹ , $\theta = -65.7$ K,	deep dark reddish needles
UCI ₃ .6H ₂ O	UCI ₃ .CH ₃ CN. 5H ₂ O	UCI ₃ ·2H ₂ O· 2CH ₃ CN

Formula	Selected properties and physical data ^b	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^{\circ}$	Remarks regarding information available and references
		The U^{3+} ion is eight coordinated by five chloride ions, two water molecules and one methyl cyanide, which are forming a distorted bicapped trigonal prism The characteristic feature of this structure is the link of the uranium atoms through the two common edges of the Cl1 and Cl3 chlorine atoms into an infinitive zigzag chain in the [010] direction	
CsUCl4	deep ink-blue; soluble in polar organic solvents; $\mu_{eff.} = 3.16$ B.M. $(60-300 \text{ K})^{d}$; $\theta = -36$ K; $C = 1.2146$ emu·K·mol ⁻¹		X-ray powder diffraction data; magnetic susceptibility data; NIR, Vis, and UV absorption spectra (Karbowiak and Drożdżyński, 1998a)
K2UCl5	purple; soluble in polar organic solvents, m.p. = 608° C – congruently; μ_{eff} = 3.77 B.M. (130– 300 K) ^{d)} ; θ = -33.5 K; T_N = 13.2 K; IR(cm ⁻¹); v(U–Cl, stretching) = 140–220	orthorhombic; D_{16}^{16} , <i>Puni</i> , No. 62; Z = 4; Monocapped trigonal prisms [UCl ₇] are connected via two opposite common edges to chains; a = 12.7224(7), $b = 8.8064(6)$, c = 7.9951(5); $V = 1348.8(1)$; d(calc.) = 3.68	single crystal and X-ray powder diffraction data; IR, NIR, and Vis absorption spectra; magnetic susceptibilities (Droždžyński and Miernik, 1978; Krämer et al., 1994); luminescence and low temperature spectra of U ³⁺ :K2LaCl ₅ (Andres et al., 1996); magnetic phase transitions (Keller et al., 1995); crystal-field analysis (Karbowiak et al., 2000); fused salt systems (Suglobova and Chirkst, 1981)

Table 5.25(Contd.)

X-ray powder diffraction data; IR, NIR and visible absorption spectrum; magnetic susceptibilities (Drożdżyński and Miernik, (1978); Krämer et al., 1994); fused salt systems (Suglobova and Chirkst, 1981)	<i>X-ray powder diffraction data; fused salt systems</i> (Suglobova and Chirkst, 1981)	IR. J. M.R. and Vis absorption spectra; magnetic susceptibilities (Drożdzyński and Miernik, 1978)	X-ray powder diffraction data; magnetic susceptibility data; NIR and Vis absorption spectra, (Karbowiak and Drożdzyński 1998h)	X-ray powder diffraction data; IR, Raman, NIR and Vis absorption spectra: magnetic susceptibility data (Karbowiak et al., 1996a)
orthorhombic; D_{2i}^{16} , $Pmna$, No. 62; Z = 4; Monocapped trigonal prisms [UCl ₇] are connected via two opposite common edges to chains; a = 13.1175(8), $b = 8.9782(6)$, $c =8.1871(7)$; $V = 1451.19(2)$; $d(calc.) =4.04$; $d(U-Cl) = 2.774$ to 2.846 ; $d(U-U) =U) = 4.651$ (interchain); $d(U-U) =7.88$ (intrachain)	rhombic; $a = 12.03$, $b = 9.76$, $c = 9.37$; $Z = 4$, d (calc.) = 4.08		could not be indexed	tetragonal; $a = 13.020$, $c = 7.825$; Z = 2; $V = 1326.48$; d (calc.) = 1.68
violet-red; soluble in polar organic solvents; m.p. = 575° C- incongruently; $\mu_{eff} = 5.44$ B.M. (150- 300 K) ^d ; $\theta = -32.0$ K; $T_N = 8.6$ K; IR (cm ⁻¹): v(U-Cl, stretching) = 100-260	$m.p. = 370^{\circ}C - decomposition in solid state$	violet; $\mu_{eff.} = 3.54$ B.M. (17–220 K) ^d ; $\theta = -26.0$ K; $\mu_{eff.} = 3.47$ B.M. (220– 300 K) ^c ; $\theta = -37.5$ K; $T_{N} = 7.8$ K; IR(cm ⁻¹); v(U–Cl, stretching) = 140–260	deep olive-green; $\mu_{eff} = 3.65 \text{ B.M.}$ (90–300 K) ^d C = 1.653 emu·K·mole ⁻¹ , $\theta = -127 \text{ K}$	dark violet-blue; IR (cm ⁻¹): 110m [δ (UCl ₆) A _u]: 123m,b [δ (UCl ₆) E _u] 203s [lattice or cation vib.]; 236s [v_s (UCl ₆) A _u]: 259s [v_{as} (UCl ₆) E _u]. Raman (cm ⁻¹): 798h [lattice]: 89w [δ (UCl ₆) E _g]: 104w [δ (UCl ₆) B _g]; 131m [lattice or cation vib.]; 226vs [v_{as} (UCl ₆) A _g]: 2378h [v (UCl ₆) A _g]; 268w [v_s (UCl ₆) B _g]; $\mu_{eff} = 3.36$ B.M. (200–300K) ^d ; $\theta = 17$; $T_N = 4.8$ K; C = 1.5058 emu·K·mole ⁻¹
Rb ₂ UCI ₅	Cs ₂ UCl ₅	(NH4)2UCI5	SrUCI ₅	[(CH ₃) ₃ N] ₃ . UCI ₆

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Table 5.25	I attice commetery lattice constants

Formula	Selected properties and physical data ^b	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^{c}$	Remarks regarding information available and references
RbU2Cl7	pale-brown; soluble in polar organic solvents; IR (cm ⁻¹):281s, 271s, 210s, 202vs, 195sh, 190vs, 181vs, 169vs, 150sh [v(U-Cl)]; 130m, 125m, 114m, 90m [δ (Cl-U-Cl)]; 83sh, 70m, 55w [Γ '(Rb/U)]; RS (in cm ⁻¹): 262w, 227 s,b, 189s,165s [v(U-Cl)]; 142m, 120m, 95w [δ (Cl-U-Cl)]; 85m, 62m Γ '(Rb/ U); $\mu_{\rm eff}$ = 3.76 B.M., <i>C</i> = 1.750 emu·K·mole ⁻¹ , θ = -80 K	rhombic; $a = 12.86(5)$, $b = 6.89(1)$, c = 12.55(2); $Z = 4$, $d(calc) = 4.80(3)$, RbDy ₂ Cl ₇ structure type	X-ray powder diffraction data (Suglobova and Chirkst, 1981); Volkov et al., 1987); NIR and Vis low temperature absorption spectrum; magnetic susceptibility data; IR transmission and Raman spectra (Karbowiak et al., 1996d); luminescence and excitation spectra (Karbowiak et al., 1996d); low temperature absorption spectrum and temperature absorption spectrum and termperature absorption spectrum and
Ba ₂ UCl ₇	deep black-brown; soluble in polar organic solvents; $\mu_{\rm eff} = 3.25$ B.M., (105-300 K) ^d , $C = 1.310$ emu·K·mole ⁻¹ , $\theta = -95$ K	monoclinic; C_{2h}^5 , P_{21}/c , No. 14; $a =$ 7.20, $b = 15.61$, $c = 10.66$; $\beta = 91.1^\circ$, V = 1197; d (calc.) = 4.22	(Karbowlak et al., 1991) X-ray powder diffraction data (Volkov et al., 1987); Suglobova and Chirkst, 1981); magnetic susceptibility data; IR, NIR and Vis absorption spectra (Karbowiak and
Cs ₂ LiUCl ₆	deep ink-blue; $\mu_{eff} = 3.56 \text{ B.M.}$ (85–300) ^d ; $C = 1.571 \text{ emu-K-mole}^{-1}$, $\theta = -103 \text{ K}$	regular; O_n^5 , <i>Fm</i> 3 <i>m</i> , No. 225; a = 10.671; $Z = 4$; $V = 1218.03$; d(calc.) = 3.9444	Drozdzynski, (19980) X-ray powder diffraction data, NIR, Vis and UV absorption spectra, magnetic susceptibilities (Karbowiak and Drożdzyński, 1998a); absorption, vibronic and emission spectra; crystal- field analysis (Karbowiak et al., 1996e; Karbowiak et al., 1998b)

hexagonal; $C_{3\nu}^1$, $P3m1$, No.156; isostructural with α -K ₂ LiAlF ₆ ; $a =$ 7.28(1), $c = 17.79(2)$; $Z = 3$; $V =$ 916.63- M_{colb}), $-2.25(1)$	Z = 6; d(calc.) = 3.93(3), d(calc.) = 3.551(10); $Z = 6; d(calc.) = 3.93(3), d(exp.) = 3.98(2); Rb_2LiAlF_6 and Cs_2NaCrF_6$	subture type cubic: O_{1}^{5} , Fm3m, No.225; $a = 10.937$ (1); $V = 1308.3(5)$; $Z = 4$, $d(U-CI) = 2.723(9)$, $d(U-U) = 7.734$; $d(calc.) = 3.754$	hexagonal; C_{6h}^2 , P_{63}/m , No 176; $a = 7.5609(3)$, $c = 4.3143(3)$; $Z = 1$; $d(U-Cl) = 2.945(6\times)$ and $2.977(3\times)$, $d(U-Cl) = 2.945(6\times)$ and $2.977(3\times)$,	$a_{1}(x_{a}-x_{J}) = \frac{1}{2} \cdot 0 \cdot 0(0 \times J)$. orthorhombic; $a = 6.971$, $b = 6.638$, c = 11.317; $Z = 2$; $V = 523.6$; d(calc.) = 3.11
		ink-blue; soluble in polar organic solvents; $\mu_{\rm eff} = 2.49$ B.M. (4–20) ^d ; $\theta = 0.53$ K. $\mu_{\rm eff} = 2.92$ B.M. $(25-50)^{\rm d}$, $\theta = 9.6$ K		violet-red; soluble in polar organic solvents; IR (cm ⁻¹): 650, 610 (U– OH ₂ rocking); 470s (U–OH ₂ wagging); 300w v(U–OH ₂ wagging); 300w v(U–OH ₂ stretching); 124s, 198s v(U–Cl, stretching); 166s v(U–Cl–U, stretching); 166s v(U–Cl–U, cl, stretching or lattice); 130s δ (Cl–U– Cl, stretching or lattice); 107s, 88sh (lattice modes); $\mu_{eff} = 3.72$ B.M. (100–300 K) ^d ; $C = 1.716$ emu K mole ⁻¹ ; $\theta = -69.3$ K
K ₂ NaUCI ₆	Rb ₂ NaUCI ₆	Cs ₂ NaUCl ₆	$NaU_2Cl_6 \text{ or} (Na^+)(U^{3+})_2 (e^-)(Cl^-)_6$	KUCl ₄ .4H ₂ O

analysis (Karbowiak et al., 1998b); 983); thermodynamic data (Aurov 983); thermodynamic data (Aurov et al., 1989); NIR, Vis and UV low Volkov et al., 1987; Aurov et al., Volkov et al., 1987; Aurov et al., IR spectra (Mazurak et al., 1988). thermodynamic properties (Aurov luminescence spectra; crystal-field and Chirkst, 1983; Schoebrechts single crystal data (Spirlet et al., single crystal data (Schleid and Meyer, 1989) X-ray powder diffraction data X-ray powder diffraction data temperature absorption and 988); magnetic properties (Hendricks et al., 1974); and Chirkst, 1983) and Chirkst, 1983)

magnetic susceptibility data; IR, NIR X-ray powder diffraction data; and Vis spectra (Drożdżyński, (988b)

Formula	Selected properties and physical data ^b	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^{\circ}$	Remarks regarding information available and references
RbUCl ₄ . 4H ₂ O	violet-red; soluble in polar organic solvents; IR (cm ⁻¹): 660 (U–OH ₂ , rocking); 486s (U–OH ₂ , wagging); 300sh, 290ms [v(U–OH ₂), stretching]; 228s, 216sh, 197s [v(U–CI) stretching]: 165ms [v(U–CI–U), stretching]: 165ms [v(U–CI–U), cl), bending]; 99 ms (lattice modes); $\mu_{eff} = 3.74$ B.M. (100–300 K) ^d ; <i>C</i> = 1.734 emu·K·mole ⁻¹ , $\theta = -66.2$ K	orthorhombic; $a = 6.999$, $b = 6.673$, c = 11.375; $Z = 2$; $V = 531.3$; d(calc.) = 3.36	X-ray powder diffraction data; magnetic susceptibility data; IR, NIR and Vis absorption spectra (Drożdżyński, 1988b)
NH4UCl4 4H2O	dark red-violet; soluble in polar dark red-violet; soluble in polar organic solvents; IR (cm ⁻¹): 650, 610 (U-OH ₂ , rocking); 4948 (U-OH ₂) wagging); 299ms [v(U-OH ₂) stretching]; 222s, 202s v(U-Cl, stretching); 175ms [v(U-Cl-U), stretching or lattice]; 130s [δ (Cl-U- Cl), bending]; 114ms, 84sh (lattice modes); μ_{eff} = 3.53 B.M. (100–240 K) ^d , <i>C</i> = 1.560 enu: K.mole ⁻¹ , θ = -72.5 K. Atomic and crystal-field parameters: F^2 = 39911(85), F^4 = 33087(149), F^6 = 22048(160), ζ_{5f} = 1627.3(8.8); α = 33.0(3.7), β = -973.1(29.3), γ = 1316.9(85.4); T^2 = 306, T^3 = 447, T^8 = 300; T^6 = -242, T^7 = 447, T^8 = 300;	orthorhombic; D_2^3 , $P_{21}2_{12}$, No. 18; a = 7.002(2), $b = 11.354(3)$, $c = 6.603(2); Z = 2; V = 524.94(14). The U3+cation is coordinated by four Cl-,ions and four H2O molecules. Thecrystal is build up from eight-coordinated U3+ polyhedrons, whichare connected together by O-H··Clhydrogen bonds. d(U-Cl) (2×) = 2.847(4);d(U-O)$ (2×) = 2.510(11); $d(U-O)(2×) = 2.568(10); d(calc.) = 2.973,d(exp.) = 2.97$	single crystal diffraction data; magnetic susceptibility data; IR, NIR and Vis low temperature absorption spectra (Drożdżyński, 1988b); low temperature absorption spectra and crystal-field analysis (Karbowiak et al., 2000)

Table 5.25(Contd.)

monoclinic; $a = 6.9373$, $b = 7.2658$, $c = 9.5209$; $\beta = 96.71$; $Z = 2$; V = 476.62; d (calc.) = 3.30	monoclinic; $a = 8.8986$, $b = 6.9738$; $c = 8.0517$; $\beta = 100$; $Z = 2$; V = 490.75; d (calc.) = 3.51
$M^{0} = 0.672, M^{2} = 0.372, M^{4} = 0.258;$ $P^{2} = 1216, P^{4} = 608, P^{6} = 122; B_{0}^{2} = 721(47) / [698], B_{2}^{2} = 428 (39) / [403],$ Im $B_{2}^{2} = -460 (39) / [-515], B_{0}^{4} = [-814], B_{2}^{4} = [-670], ImB_{2}^{4} = [-251], B_{0}^{6} = [-670], ImB_{2}^{4} = [-221], B_{0}^{6} = [-403],$ $B_{0}^{5} = [-670], ImB_{2}^{4} = [-22], B_{0}^{6} = [-403],$ $B_{0}^{5} = [-96], ImB_{2}^{6} = [-197], B_{0}^{6} = [-1063],$ Im $B_{0}^{6} = [-96], rms = 30, n = 83$ green; hygroscopic and air sensitive; IR(cm ⁻¹): v(U-OH ₂ , wagging) = 6358, 5758; v(U-OH ₂ , wagging) = 6358, 5755; v(U-CH ₂), stretching = 425, 2380sh; v(U-CH), stretching = 425, 2380sh; v(U-CH), stretching = 2608, 238, 2022; v(U-CI-U), stretching = 425, 238, 2022; v(U-CI-U), stretching = 2608, 238, 2022; v(U-CI-U), stretching = 2608, 238, 2022; v(U-CI-U), stretching = 425, 238, 2022; v(U-CI-U), stretching = 425, 238, 2022; v(U-CI-U), stretching = 2608, 238, 2022; v(U-CI-U), stretching = 425, 238, 2022; v(U-CI-U), stretching = 425, 238, 2022; v(U-CI-U), stretching = 425, 238, 2022; v(U-CI-U), stretching = 426, 256, 256, 256, 256, 256, 256, 256, 2	= 1000; (51/0, 5212, 5500, 5420); μ_{eff} = 3.70 B.M. (150–300 K) ^d ; <i>C</i> = 1.7033 emu-K.mole ⁻¹ , θ = -80 K greenish-brown to brown; hygroscopic and air sensitive; IR (m ⁻¹): w(U-OH ₂ , rocking) = 650, 615, 600; w(U-OH ₂ , wagging) = 485; w(U-OH), stretching = 380, 285sh; w(U-Cl), stretching = 380, 285sh; w(U-Cl), stretching = 380, 285sh; w(U-Cl), stretching = 255s, 220, 190; w(U-Cl-U), stretching = 255s, 220, 190; w(U-Cl-U), stretching = 132, 127, 121, 118; w(stretching and bending modes of coordinated water) = 1565, 1580, 1605, 3470; (93 180, 3210, 3350, 3420); w _{eff} = 3.57 B.M. (100–300 K) ^d , <i>C</i> = 1.5766 emu-K.mole ⁻¹ , θ = -64 K
KUCl4.3H2O	RbUCl4 [.] 3H ₂ O

X-ray powder diffraction data; IR, NIR and Vis absorption spectra; magnetic susceptibility data (Karbowiak and Drożdzyński, 1993) X-ray powder diffraction data; IR, NIR and Vis absorption spectra; magnetic susceptibility data (Karbowiak and Drożdżyński, 1993)

Formula	Selected properties and physical data ^b	Lattice symmetry, lattice constants (Å), conformation and density (g cm ⁻³) ^c	Remarks regarding information available and references
CsUCl4. 3H2O	brown-green; soluble in polar organic solvents; CsUCl ₄ .3H ₂ O; $\mu_{eff} = 3.39$ B.M., <i>C</i> = 1.430 emu·K·mole ⁻¹ , $\theta = -67.7$ K. Free ion and crystal-field parameters: $F^2 = 39876(58)$, $F^4 = 33279(77)$, $F^6 = 23598(68)$, $\zeta_{5f} = 1648.3(10.3)$; $\alpha = 26.2(4.3)$, $\beta = -889(38)$, $\gamma = 1131$ (94); $T^2 = 306$, $T^3 = 42$, $T^4 = 188$, $T^6 = -242$, $T^7 = 447$, $T^8 = 300$; $M^0 = 0.672$, $M^2 = 0.372$, $M^4 = 0.258$; $P^2 = 1216$, $P^4 = 608$, $P^6 = 122$; $B_0^2 = -411(46)$, $[-390]$, $B_2^2 = 610(46)$, $[614]$, $B_0^4 = [-699]$, $B_2^4 = [-1039]$, $ImB_2^4 = [-43]$, $B_0^6 = [-1103]$, $ImB_2^4 = [-734]$, $B_0^6 = [-1046]$, $B_0^2 = [-58]$, $ImB_2^6 = [794]$, $B_0^6 = [-1101]$, $ImB_2^6 = [-1731]$, $B_0^6 = [-1101]$, $ImB_2^6 = [-1731]$, $B_0^6 = [-1101]$, $ImB_2^6 = [-1731]$, $B_0^6 = [-1101]$, $M^6 = [-1731]$, $B_0^6 = [-1731]$, $B_0^6 = [-1731]$, $B_0^6 = [-1101]$, $M^6 = [-1731]$, $B_0^6 = [-1700]$, B	monoclinic; C_{2h}^2 , $P2_1/m$, No. 11; $a =$ 7.116(1), $b = 8.672(2)$, $c = 8.071(2)$; $\beta = 99.28(3)$; $Z = 4$; $V = 956.96$; $d(U-C1) = 2.957(3 \times)$, $d(U-O) =$ 2.552 (3 ×) (mean values); tricapped trigonal prism consisting of six Cl and three O atoms (representing the water molecules)	single crystal diffraction data (Krämer et al., 1991); synthesis, magnetic susceptibility data; IR, NIR and Vis low temperature absorption spectra; crystal-field analysis (Karbowiak et al., 1993, 2000)
NH4UCl4 [.] 3H2O	$[-27]$, $ImB_6^6 = [-691]$, $rms = 34$; n = 77 greenish-brown to brown; hygroscopic and air sensitive; IR (cm ⁻¹): v(U-OH ₂ , rocking) = 615sh, 590s; v(U-OH ₂), wagging) = 470s; v(U-OH), stretching = 385, 290sh; v(U-Cl), stretching = 266s, 232; v(U- Cl-U), stretching = 266s, 232; v(U- Cl-U), stretching = 172; δ (Cl-U-Cl), bending = 147, 128; v(stretching and bending modes	monoclinic; $a = 13.7693$, $b = 8.8990$, $c = 7.8643$; $\beta = 95.65$; $Z = 4$; $V = 956.95$; d (calc.) = 3.12	X-ray powder diffraction data; IR, NIR and Vis absorption spectra; magnetic susceptibility data (Karbowiak and Drożdżyński, 1993)

	single crystal diffraction data (Schleid and Meyer; 1988; Brown and	Edwards, 1972); <i>IR and magnetic susceptibility data</i> (Levet and Noël, 1981): <i>photo-electron spectra</i>	(Thibaut et al., 1982); themodynamic data (Grenthe et al., 1992; Guillaumont et al., 2003)	crystallographic data (Berthold, and Knecht, 1966)		structural and theoretical studies of	bondings in the cluster (Ogliaro et al., 1998)	X-ray single crystal data (Levy et al.,	19/5; Krämer and Meyer, 1989); magnetic suscentibility data: (Jones	et al., 1974); thermodynamic	properties (Rand and Kubaschewski,	1963; Grenthe et al., 1992; Guillaumont et al., 2003): NJR. Vis	and UV absorption spectra; fused salt	systems (Sobczyk et al., 2003;	Karbowiak et al., 2003a; Brown,	19/9); photoelectron spectra (1 hibaut	el al., 1902)	
	tetragonal; D_{4h}^{7} , $P4/mm$, No. 129; (PbFCl type of unit cell); $a = 4.043$,	$c = 6.882$; $Z = 2$; $CN = 9$; $d(U-CI) = 2.373(2\times)$, $d(U-CI) = 3.074(1\times)$, $d(U-CI) = 3.150(4\times)$		tetragonal; D_{44}^{7} , $P4/mm$, No.129; a = 3.972(5), b = 3.972(5), c = 6.81	(1); $Z = 2$; $V = 107.44$; d (calc.) = 8.91	trigonal/rhombohedral; D_{3d}^2 , $P\overline{3}1c$,	No.165; $a = 9.1824(5)$, $c = 17.146(2)$; Z = 2; $V = 1252.01$; $d(calc.) = 5.75$	hexagonal, (UCl ₃ type of structure),	$C_{24}^{z_{1}}$, P6 ₃ m, No.176; $a = 7.942(2)$, $c = 4.441(2)$, $(a - 7.9510)$, $c = 4.441(2)$, $(a - 7.9510)$, $c = 4.448$, $Z = -2.2510$	2, CN = 9; d(calc.) = 6.54; d(U-Br) =	3.145 (3.150) to the three capping Br	atoms, $d(U-BT) = 3.062(3.069 \sim)$ to the six Br atoms at the prism vertices.	d(Br-Br) = 3.652(3.663) at the	trigonal prism face edge and $d(U-U)$	$= 4.441 \text{\AA}$ (4.448) along the <i>c</i> -	direction. The face Br-U-Br angle is	73.21(73.3). Values in parentheses	were taken from Kramer and Meyer
$v_4 + v_{6(NH4)} = 1/70, 2v_4 - v_{5(NH4)} = 2710, v_1(NH4) = 3040, v_3(NH4) = 3110vs. \mu_{eff} = 3.71 \text{ B.M.} (75–300 K)d; C = 1.7073 \text{ cmu·K·mole}^{-1}, \theta = -54 \text{ K}$	red; UOCI (cr): $\Delta_{\rm f} G_m^o = -785.7$ (4.9) [†] , $\Delta_{\rm f} H_m^o = -833.9(4.2)^{\dagger}$, $S_m^o =$	$ \begin{array}{l} 102.5 \ (8.4)^{\dagger}, \ C_{p,m}^{o} = 71.0 \ (5.0)^{\dagger}, \\ \mu_{\rm eff} = 3.40 \ {\rm B.M.} \ (240300 \ {\rm K})^{\rm d}, \\ \end{array} $	\mathbf{X} (4) - = 0					reddish-brown; air sensitive; soluble	In acetic acid, dimethylacetamid; density: 6.53 a cm ⁻³ ; m n – 835°C	b.p. = 1537°C	UBr ₃ (cr): $\Delta_f G_m^o = -673.2 (4.2)^{\dagger}$,	$\Delta_{\mathrm{f}} H_m^{m} = -698.7 (4.2)^{\circ}, S_m^{m} = 192.98 (0.50)^{\circ}; C_{\mathrm{e}m}^{m} = 105.83 (0.50)^{\circ}.$	$UBr_3(g): A_f^{p,m} G_m^o = -408.1 (20.5)^{\dagger},$	$ar{A_{ m f}}H^o_{m_{\star}}=-371~(20)^{m k},S^o_m=403.0$	$(15.0)^{\dagger}; C_{p,m}^{o} = 85.2 (5.0)^{\dagger}.$	$\log(\text{mmHg}) = -16420T^{-1} + 22.95 - 2000 \text{ mmHg}$	$3.02 \log I (298-1000 \text{ K}).$	$\log p(\text{mmHg}) = -120001 + 27.34 - 52.1 + 27.34 - 52.1 + 27.34 - 52.1 + 27.34 + 52.2 +$

UOCI

 $v_4(NH_4) = 1404 \text{ vs; } v_2(NH_4) = 1670,$ $v_4 + v_6(NH_4) = 1770, 2v_4 - v_5(NH_4)$

of coordinated water) = 1585, 1600;

U(NH)CI

Cs₂U[Cl₉ O₃(TaCl)₆]

 UBr_3

 $\log p(\text{mmHg}) = -15000T^{-1} + 27.54 - 5.03 \log T (1000-1810 \text{ K})$
$$\begin{split} & \text{UBr}_3(\text{cr}): A_{\mathrm{f}}G_m^o = -673.2~(4.2 \\ & A_{\mathrm{f}}H_m^o = -698.7~(4.2)^{+}, S_m^o = 1 \\ & (0.50)^{+}; \ C_p^o = 105.83~(0.50)^{+}. \\ & \text{UBr}_3(\text{g}): A_{\mathrm{f}}G_m^o = -408.1~(20)^{+}, S_m^o = 403.1 \\ & A_{\mathrm{f}}H_m^o = -371~(20)^{+}, S_m^o = 403.1 \\ & (15.0)^{+}; \ C_{p,m}^o = 85.2~(5.0)^{+}. \end{split}$$
density: 6.53 g cm^{-3} ; m.p. = b.p. = 1537° C reddish-brown; air sensitive: in acetic acid, dimethylaceta $\log p(\operatorname{mmHg}) = -16420 T^{-1}$ 3.02 $\log T$ (298-1000 K).

(1989)

		Table 5.25(Contd.)	
Formula	Selected properties and physical data ^b	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^{c}$	Remarks regarding information available and references
	$ \begin{array}{l} \mu_{\rm eff.} = 3.57 {\rm B.M.} (25-76 {\rm K})^{\rm d}; \theta = -54 \\ {\rm K}; {\rm T}_{\rm N} = 15 {\rm K}; \\ \mu_{\rm eff.} = 3.29 {\rm B.M.} (350-483 {\rm K})^{\rm d}; \theta = \\ 25 {\rm K}, {\rm T}_{\rm N} = 15 {\rm K}; \\ {\rm Atomic and crystal-field parameters}; \\ {\rm Atomic and crystal-field parameters}; \\ {\rm E}_{\rm avg} = 19213(74), {\rm F}^2 = 37796(265), \\ {\rm F}^4 = 30940(313), {\rm F}^6 = 20985(315), \\ {\rm C}_{\rm Sf} = 16040(19); \alpha = 27(8), \beta = -8233(56), \\ {\rm T}^3 = 29(34), {\rm T}^4 = 262(58), {\rm T}^6 = \\ -258(77), {\rm T}^7 = 264(60), {\rm T}^8 = [300]; \\ {\rm M}^0 = [0.6630]; {\rm P}^2 = 1707(89); {\rm B}^2_0 = \\ {\rm A10}(50), {\rm B}^4_0 = -452(86), {\rm B}^6_0 = -1637(77), \\ {\rm T}^7 = 326(33); n = 47; \\ {\rm T}^7 = 366(33); n = 47; \\$		
UBr ₃ .6H ₂ O	red	monoclinic; $P2/n$; $a = 10.061, b = 6.833, c = 8.288; \beta = 92.99; V = 288, 00$	X-ray powder diffraction and thermal decomposition data (Brown et al., $\frac{10680}{10680}$
K ₂ UBr ₅	dark violet; Polar organic solvents; m.p. = 625° C - congruently; v(U-Br) stretching vibrations (cm ⁻¹): 110m, 124m, and 145s,br	$\sum_{a=1}^{20.00} \frac{16}{20}$, <i>Pma</i> , No. 62; <i>a</i> = 13.328(1), <i>b</i> = 9.2140(7), <i>c</i> = 8.4337(5), <i>Z</i> = 4, <i>V</i> = 1559.5(2); CN = 6; <i>d</i> (calc.) = 4.53	<i>X-ray powder diffraction data;</i> <i>magnetic data; NIR, Vis an UV</i> <i>absorption spectra</i> (Krämer <i>et al.</i> , 1993, 1994); <i>magnetic phase</i> <i>transitions</i> (Keller <i>et al.</i> , 1995); <i>IR</i> <i>and thermodynamic data</i> (Suglobova and thermodynamic data (Suglobova and Chirkst, 1978a; Fuger <i>et al.</i> , 1983); melting point diagrams
Rb ₂ UBr ₅	violet; polar organic solvents; m.p. = 600° C - congruently; v(U–Br) stretching vibrations (cm ⁻¹): 111m, 124m, and 144s,br	orthorhombic; D_{2h}^{16} , Pmma, No. 62; a = 13.670(1), $b = 9.3900(8)$, $c = 8.6046(4)$; $Z = 4$; $V = 1663.1(2)$. CN = 6	(Vuovenko et at., 1914a) X-ray powder diffraction data; magnetic data; NIR, Vis an UV absorption spectra (Krämer et al., 1994); IR and thermodynamic data:

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ruently; nns(cm ⁻¹): Cs ₂ DyCl ₅ ; $a = 15.79(4)$, $b = 9.85(5)$, c = 7.90(1); $Z = 4$, CN = 6, d (calc.) = 4.85(4)	cubic; face centered; $a = 11.03(2)$, d(calc.) = 4.79 cubic; face centered; $a = 11.51(2)$; d(calc.) = 4.83	tetragonal; D_{4h}^3 , $P4/nbm$, No. 125; a = 10.81(1), $c = 11.30(1)$; $Z = 4$, d(calc.) = 4.09, $d(exp.) = 4.04$	P-cubic; T_h^6 , $Pa3$, No. 205; $Z = 4$, $a = 11.439(2)$, d (calc.) = 4.44	K) ^d ; tetragonal; (PbFCl type of unit cell), D_{4h}^{7} , P4/mm, No.129; $a = 4.063(1)$, c = 7.447(2); CN = 9		
violet; m.p. = 420°C, congruently; v (U–Br) stretching vibrations(cm ⁻¹). 110m, 124m, and 149s,br	dark-violet; m.p. = 695°C, congruently dark-violet; m.p. = 758°C, congruently;	1	I	$\mu_{\text{eff.}} = 3.67 \text{ B.M.} (250-300 \text{K})^{\text{d}};$ $\theta = -140 \text{ K}$	brown-red	blue-violet
Cs ₂ UBr ₅	Rb ₃ UBr ₆ Cs ₃ UBr ₆	K_2NaUBr_6	Cs ₂ NaUBr ₆	UOBr	K ₂ UBr ₅ . 2CH ₃ CN· 6H ₂ O	Rb ₂ UBr ₅ . CH ₃ CN. 6H ₂ O

Formula	Selected properties and physical data ^b	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^{c}$	Remarks regarding information available and references
(NH4)[UBr ₂ (CH ₃ CN) ₂ (H ₂ O) ₅]Br ₂	grayish-green to brown crystalline solid; air sensitive; soluble in organic solvents like methanol, ethanol, formic acid, dimethyl-formamide, tributhylphosphate etc. IR (cm ⁻¹): v(H ₂ O) with hydrogen bond character = 3325s,b; (3114s,b; 2952w); v(CH ₃) = 2921w; (2851w); combination band = 2307w; v ₈ (C=N) = 2273w; δ (HOH) = 1606m; $\delta_{as}(CH_3) = 1399s; (1378s);$ $\delta_s(CH_3) = 1189w, 1144w;$ $\delta_s(CH_3) = 1189w, 1144w;$ $\delta_s(U-OH_2) = 1078w; p(CH_3) =$ 1044w; v(C-C) = 971w, 938w, 922w; p(U-OH ₂) = 663vs,b, 670vs,b, 400- 590s,vb; v(U-OH ₂) = 887w, 770w,721w; o(U-OH ₂) = 663vs,b, 670vs,b, 400- 590s,vb; v(U-OH ₂) = 387m, 306m; v(UN ₂) = 202m; v(UBr ₂) = 157m,b, 115sh; δ (UBr ₂) = 82w; (62w, 59w,47w, 37w) Raman; v ₈ (C=N) = 2280m; δ (HOH) = 1631m; $\delta_{as}(CH_3) = 1415w;$ (1356m); $\delta_s(CH_3) = 1261w, 1186w;$ δ (U-OH ₂) = 952w, 826w;	orthorhombic: D_{25}^{16} , Pmma No. 62; a = 8.98(2), $b = 9.99(2)$, $c = 20.24(4)$; Z = 4; $V = 1816(7)$ Å ³ ; d(U-Br1) = 3.074(4) (2×), d(U-01) = 2.538(12) (2×), d(U-01) = 2.549(14) (2×), d(U-02) = 2.549(14) (2×), d(U-01) = 2.517(30) (1×), d(U-03) = 2.682(26) (1×), d(U-03) = 2.682(26) (1×), d(calc.) = 2.74	single crystal diffraction data; magnetic susceptibility data; IR, Raman, NIR, Vis and UV spectra; factor group analysis (Zych et al., 1993; Zych and Drożdżyński, 1990b)

Table 5.25(Contd.)

X-ray single crystal and neutron diffraction data (Zachariasen, 1948a; Levy et al., 1975; Murasik et al., 1981); thermodynamic data (Brown, 1979; Guillaumont et al., 2003); e diffuse reflectance spectra (Barnard et al., 1973); magnetic data (Dawson, 1951; Jones et al., 1974; Murasik et al., 1981; 1985)	X-ray powder diffraction data; magnetic susceptibility data; IR, NIR, Vis and UV absorption spectra (Drożdżyński and du Preez, 1994)	synthesis and reactivity; single crystal X -ray diffraction data; thermal gravimetric analysis; vibrational spectrum; ¹ H NMR spectrum; electronic absorption spectrum (Avens et al., 1994)
e 11e e 11 11 2		2. ~ 00 2. 9 9

 $(2\times)$ and $d(U-I2) = 3.244(8) (4\times)$ (to d(U-U) = 4.328(5) Å. d(calc.) = 6.78another U atom; $d(U-II) = \bar{3}.165(12)$ structure type); D_{2h}^{17} , *Cmcm*, No. 63; 10.013(13); Z = 4. The coordination $8.750(3), b = \overline{16.706(16)}, c = 17.697$ 16); $\beta = 93.64(3)$; Z = 4; V = 2582 $(2\times) = 3.456(11)$ (to the cap iodine monoclinic; a = 9.6168, b = 8.7423, nonoclinic; C_{2h}^5 , $P2_{1/c}$; No. 14; a =atoms), d(12-12) = 3.679(18) Å and $3.165(12) (2\times) \text{ and } d(U-I2) (4\times) =$ (244(8)) (to prism iodines), d(U-I2)prism the third capping Br⁻ anion $c = 7.1858; \beta = 92.99; Z = 2; V =$ being withdrawn by bonding with the prism iodine atoms), d(U-I2)oolyhedron is a bicapped trigonal 503.31; d(calc.) = 4.08; d(U–II) = orthorhombic; (TbCl₃ and PuBr₃ $a = 4.334(6), b = \overline{14.024(18)}, c =$ atoms), d(12-12) = 3.679(18) and $(2 \times) = 3.456(11)$ (to cap iodine d(U-U) = 4.328(5) Å

 $C_{P,m}^{o} = 86.0 \ (5.0)^{\dagger}, \ \mu_{\text{eff.}} = 3.65 \text{ B.M.}$ (25–200 K)^d; $\theta = -34 \text{ K}, \ T_{\text{N}} = 3.4 \text{ K};$

 $u_{\text{eff.}} = 3.31 \text{ B.M.} (350-394 \text{ K})^{d}$;

 $\theta = 5 \text{ K}$

Ш,

black; extremely moisture sensitive,

282w; v(UBr₂) = 195sh, 149

 $p(U-OH_2) = 729w; \omega(U-OH_2) = 729w; \omega(U-OH_2) = 0$

551w, 611w, 536w; $v(U-OH_2) =$ 536w, 455m, b, 326w; $v(UN_2) =$

 $-466.1 (4.9)^{+}, A_{f}H_{m}^{o} = -466.9 (4.2)^{+}, S_{m}^{o} = 1221 (6.0)^{+}, S_{m}^{o} = 1221 (6.0)^{+}, S_{m}^{o} = 1221 (6.0)^{+}, S_{m}^{o} = 1221 (6.0)^{+}, S_{m}^{o} = 123 (5.2)^{+}, A_{f}H_{m}^{o} = -137 (25)^{+}, S_{m}^{o} = 431.2 (10.0)^{+}, C_{p,m}^{o} = 86.0 (5.0)^{+}, \mu_{eff} = 3.65 \text{ B.M.}$ acetate, dimethyl-acetamide, acetic acid; m.p. = 766° C; UI₃(cr): $\Delta_{\rm f} G_m^{\circ}$ soluble: methanol, ethanol, ethyl

dark-brown UI₃·4CH₃CN dark-purple UI₃(THF)₄

		I able 5.25 (Conta.)	
Formula	Selected properties and physical data ^b	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^c$	Remarks regarding information available and references
K ₂ UI ₅	deep-blue	orthorhombic; D_{2h}^{16} , <i>Puma</i> , No. 62; monocapped trigonal prisms [UCl ₇] are connected via two opposite common edges to chains; CN = 6; a = 14.293(1), $b = 9.8430(5)$, $c =9.1067(5)$; $Z = 4$; $V = 1929.1(2)$; d(U-1) = 3.182 to 3.275 ; $d(U-U) =5.143$ (interchain); $d(U-U) = 7.778(intrachain)$	X-ray powder diffraction data, magnetic data, NIR, Vis an UV absorption spectra, magnetic phase transitions (Krämer et al., 1994; Keller et al., 1995); low temperature absorption spectrum of U^3 : K_2Lal_5 (Andres et al., 1996); crystal-field analysis (Karbowiak et al., 1998a); IR and thermodynamic data (Suglobova
Rb ₂ UI ₅	blue-violet	orthorhombic; D_{2h}^{16} , <i>Puma</i> , No.62; a = 14.546(2); $b = 9.249(1)$, $c = 10.026(2)$; $Z = 4$; $V = 2031.1(5)$ Å, CN = 6	and Chirkst, 1978) X-ray powder diffraction data; magnetic data; NIR Vis and UV absorption spectra (Krämer et al., 1994); IR and thermodynamic data
IOI	deep blue; $\mu_{\rm eff} = 3.56$ B.M. (220–300K) ^(d) ; $\theta = -150$ K	tetragonal; (PbFCl type of unit cell), D_{14i}^{γ} , P4/mm; No. = 129; $a = 4.062$	(Suglobova and Chirks, 1978) X-ray powder diffraction data; IR and magnetic susceptibility data (Levet
UBrCl ₂	black with a greenish tinge; m.p. = 800° C; UBrCl ₂ (cr): $A_{f}G_{m}^{o} = -760.3$ (9.8) [†] , $A_{f}H_{m}^{o} = -812.1(8.4)^{\dagger}$, $S_{m}^{o} = 175.7(16.7)$	(1), c = 7.200(z), CN = 7	<i>thermodynamic data</i> (MacWood, 1958; Brown, 1979; Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)

Table 5.25(Contd.)

UBr ₂ Cl other mixed halides: (i) UCl ₂ I; (ii) UCll ₂ ; (iii) UCll ₂ ;	black with a greenish tinge; m.p. = 775° C; UBr ₂ Cl(cr) $\Delta_{\rm f}G_m^{\circ} = -714.4$ $(9.8)^{\dagger}, \Delta_{\rm f}H_m^{\circ} = -750.6$ (8.4) ^{\dagger, S_m°} = 192.5 (16.7) ^{\dagger} extremely moisture sensitive; (i) black, m.p. ~ 750 ; (ii) black, m.p. ~ 700 ; (iv) black, m.p. ~ 690	<i>i</i> .,
(iv) UBrI ₂ .		
^a Values recomm ^a Values have b Guillaumont <i>et a</i>	⁺ Values recommended by the Nuclear Energy Agency (Guillaumont <i>et al.</i> , 2003). ^a Values have been selected in part from review articles (Brown, 1979; Bacher and Jacob, 1980; Freestone and Holloway, 1991; Grenthe <i>et al.</i> , 199 Guillaumont <i>et al.</i> , 2003).	,199
^b m.p. = melting unless otherwise $C_{p,m}^{o}(J K^{-1} mol^{-1}$ infrared active; la	^b m.p. = melting point (°C); b.p. = boiling point (°C); (cr) = crystalline; (g) = gaseous; thermodynamic values in kJ mol ⁻¹ , or J K ⁻¹ mol ⁻¹ at 298.151 unless otherwise mentioned; $\Delta_f G_m^{\alpha}$, standard molar Gibbs energy of formation; $\Delta_{f_m} H_m^{\alpha}$, standard molar enthalpy of formation; S_m^{α} , standard molar entrop $C_{pm}^{\alpha}(J K^{-1} \text{ mol}^{-1})$, standard molar heat capacity; log p (mmHg) = $-\Delta T^{-1} + B - C \log T$; vapor pressure equation for indicated temperature range; IR infrared active; lat. = lattice vibrations; val. = valence vibrations; def. = deformation vibrations; all values in cm ⁻¹ ; vs; very strong; s ; strong; m: medium	15 I IRop diur

 $\overset{\circ}{=}\overset{\circ}{}\overset{}$ um; brackets were kept constant during the final fitting procedure; standard deviation: $ms = \sum [a_1^2/(n-p)]^{1/2} [cm^{-1}]$, where d_i is the difference between the observed and calculated energies, n is the number of levels fitted and p is the number of parameters freely varied. ms: medium strong: w: weak; sh: shoulder; b: broad; C, Θ , paramagnetic constants from the Curie Weiss law C = $\chi_M(T-\Theta)$; $\mu_{eff} = 2.84\sqrt{C}$ - effective magnetic moment; T_N , ordering temperature; atomic and crystal-field parameters; F^k and ζ_{Sf} = electrostatic and spin-orbit interaction; α , β , γ ; = two-body correction terms; $T^{I}_{I_{i}}(i = 2,3,4,6,7,8)$ = three-particle configuration interaction; $M^{I}(j = 0, 2 \text{ and } 4)$ = spin-spin and spin-other-orbit relativistic corrections; $P^{K}(k = 2, 4)$ and 6) = electrostatically correlated spin-orbit perturbation; B_{α}^{4} , crystal-field parameters; values in brackets indicate parameter errors; parameters in square ^c All values are in Å and angles are in degrees; d, density $[gcm^{-3}]$; CN, coordination number, V = molar volume $[cm^{3} mol^{-1}]$.

^d Temperature range with linear relationship of χ_M^{-1} against T.

Uranium

spectra of co-doped (U⁴⁺,U³⁺):Ba₂YCl₇ single crystals has been also reported (Karbowiak *et al.*, 2003c) Efficient luminescence was observed at 7 K from both the ${}^{4}G_{7/2}$ and ${}^{4}F_{9/2}$ levels of the U³⁺ ions and from the ${}^{1}D_{2}$ and ${}^{1}I_{6}$ levels of U⁴⁺. For the U⁴⁺ions a very strong anti-Stokes emission was noticed due to energy transfer processes. Contrary to U⁴⁺ for which emission was observed even at room temperature the emission of U³⁺ ions is strongly quenched by temperature. Owing to the presence of U³⁺ and U⁴⁺ ions in the host crystal, an energy transfer between these ions has been proved. Analyses of the nephelauxetic effect and crystal field splittings of the K₂UX₅ (X = Cl, Br or I) series of compounds have also been reported (Karbowiak *et al.*, 1998a).

The absorption spectra of $NH_4UCl_4 \cdot 4H_2O$ and $CsUCl_4 \cdot 3H_2O$ recorded at 298 and 4.2 K, presented in Fig. 5.38 (Karbowiak *et al.*, 2000) are typical for most uranium(III) compounds. In the 4000–15800 cm⁻¹ region the spectra consist of relatively intense, sharp, and well-separated absorption lines.

A comparison of the spectra shows significant differences in the visible range connected with the appearance of strong and broad f-d bands, allowed by the Laporte rule. For CsUCl₄ \cdot 3H₂O the first f-d bands are located at about 23000 cm^{-1} , while in NH₄UCl₄ · 4H₂O they are shifted about 5000 cm⁻¹ toward the infrared region. For the isostructural series of complex halides of the composition $U^{3+}:K_2LaX_5$ (X = Cl, Br, I), the substitution of the Cl⁻ by I⁻ results in a significantly smaller shift of about 1000 cm⁻¹ (Karbowiak et al., 1998a). Drożdżyński (1985, 1991) and Karbowiak et al. (1996c) report a close relationship between the increase of covalence/decrease of the uraniumhalogenide distances, and the red shift of the first intense f-d bands. The crystalfield symmetry is another factor, which can influence the position of the f-d bands. However, this seems to be a minor factor, since there is no simple dependence of the energy of the first f-d transition on the site symmetry of the U^{3+} ion. For example in K₂UCl₅ (C_s) and Cs₂NaUCl₆ (O_h) (Karbowiak *et al.*, 1998a,b) the first f-d transitions occur at similar energies of 14300 and 15000 cm⁻¹, respectively, while for UCl₃ (D_{3h}) they appear at 23000 cm⁻¹ (Karbowiak *et al.*, 2002a). An extensive analysis of the $5f^3 \rightarrow 5f^2 6d^1$ transitions in low temperature absorption spectra of U^{3+} ions incorporated in various single crystals were reported by Seijo and Barandiran (2001), Karbowiak and Drożdżyński (2004) and Karbowiak (2005a,b). Temperature-induced line broadening and line shift measurements have been chosen as method for the determination of the electron-phonon coupling parameters for U³⁺ doped in K₂LaCl₅ (Ellens et al., 1998), LaCl₃ and LaBr₃ single crystals (Karbowiak et al., 2003d). The value of the electron-phonon coupling parameter, $\bar{\alpha}$, was found to be considerably lower in LaCl₃ than in K_2LaCl_5 but larger than that of Nd³⁺ in LaCl₃. The electron-phonon coupling is also stronger for U^{3+} in the tribromide as compared with the trichloride host; this has been attributed to a larger covalency of the first compound.

Intensity calculations of $5f^3 \rightarrow 5f^3$ transitions in tervalent uranium, based on the Judd–Ofelt theory were performed both for solution (Drożdżyński, 1978, 1984) and solid-state spectra (Drożdżyński and Conway, 1972, Karbowiak and

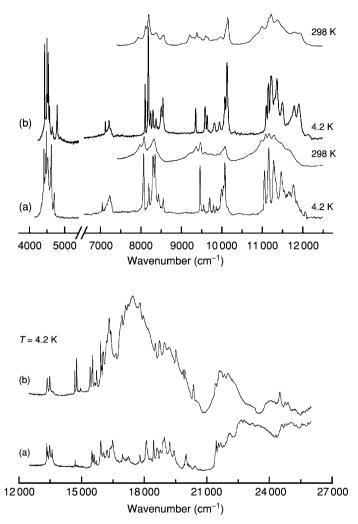


Fig. 5.38 Absorption spectra of thin films of $CsUCl_4 \cdot 3H_2O$ (a) and $NH_4UCl_4 \cdot 4H_2O$ recorded at 4.2 and 298 K (from Karbowiak et al., 2000 reproduced by the permission of Elsevier).

Drożdżyński, 2003). The analyses have shown a rather poor agreement between the observed and calculated oscillator strengths. So far, a relatively small r.m.s. deviation, of the order 10^{-6} to 10^{-7} , has been obtained only for the absorption spectra of UCl₃ in hexamethylphosphortriamide (Drożdżyński and Kamenskaya, 1978) and of UCl₃-doped ZnCl₂-based glass (Dereń *et al.*, 1998).

For almost all the halides and complex halides, magnetic susceptibility measurements were carried out over wide temperature ranges. The paramagnetic constants from the Curie–Weiss law $\chi'_{m} = C/(T - \theta)$ and the effective magnetic moments $\mu_{\rm eff} = 2.84 \mu_{\rm B}$ were determined for a large number of compounds (see Table 5.25). The trihalides show remarkable cooperative effects, which were studied both experimentally (Murasik et al., 1980, 1985, 1986) and theoretically (Łyżwa and Erdös, 1987; Plumer and Caillé, 1989). UCl₃ and UBr₃ undergo an unusual magnetic phase transition for actinide compounds. A one-dimensional, short-range magnetic order along the z-axis of the hexagonal lattice develops at about 15 K for UBr₃ and 22 K for UCl₃, which results from strong antiferromagnetic interactions between the nearest neighbors. A three-dimensional ordering appears in UBr₃ and UCl₃ when the uranium magnetic moments order to a '0+-' configuration in each plane perpendicular to the z-axis at $T_{\rm N} = 6.5$ and 5.3 K, respectively. At temperatures below $T_t = 2.7$ K for UBr₃ and $T_t = 2.5$ K for UCl₃ the magnetic moments exhibit smaller values and become oriented parallel to the equivalent x- or y-axis. The observed reorientation of the moments is reported to be rare in the actinide ions due to a usually strong anisotropy, which determines the direction of the moment (Santini *et al.*, 1999).

An extensive physical analysis of the magnetic interactions and magnetic ordering phenomena, as well as the crystal-field splitting in the K_2UX_5 (X = Cl, Br or I) series of compounds, were performed on the basis of the Ising model (Keller *et al.*, 1995). The application of elastic and inelastic neutron scattering experiments along with specific heat measurements made it possible to obtain a consistent picture of the magnetic phases. An analysis of the IR and Raman spectra of this series of compounds and of RbU₂Cl₇ is also available (Karbowiak *et al.*, 1996a; Hanuza *et al.*, 1999). Drożdżynski (1991) has summarized paramagnetic resonance measurements for U³⁺ ions substituted in CaF₂, SrF₂, and LaCl₃ single crystals. Some physical properties of tervalent uranium halides and related compounds are collected in Table 5.25.

(i) Uranium trifluoride and uranium(III) fluoro complexes

Uranium trifluoride

Uranium trifluoride is most conveniently prepared by reduction of UF₄ with metallic aluminum or finely powdered uranium. In the former case the reagents are placed in a graphite crucible and heated up to 900°C where the reaction proceeds smoothly and the excess of aluminum and by-products sublime from the reaction zone (Runnals, 1953). In the latter one, stoichiometric quantities of cleaned uranium turnings and UF₄ are placed in a nickel tube and heated to about 250°C in a stream of pure hydrogen (Warf, 1958). The finely divided UH₃ was decomposed at 400°C, after which the tube should be shaken in order to obtain an intimate mixture that was then heated to 700–900°C to give the pure trifluoride (Friedman *et al.*, 1970). The reduction with other metals such as Be, Mg, Ti, or Zr, as well as UN or U₂N₃, at 900–950°C has also been found suitable for the synthesis. The use of the nitrates has some technical advantages since they prevent the formation of corrosive by-products. Reduction with Li,

Na, Cs, Mg, Ca, Sr, and Ba yields metallic uranium. The preparation of ultrapure UF₃ by reduction of UF₄ with hydrogen at 1020 to 1050 (\pm 20)°C has been reported by Berndt and Erdman (1973).

Uranium trifluoride is a gray to black solid. Separate crystals show a deep-violet color under the microscope. As compared to other uranium(III) compounds the trifluoride is remarkably stable on air at room temperature. At higher temperatures UF₃ oxidizes and at 900°C it is quantitatively converted into U₃O₈. The compound is thermally unstable even in an inert atmosphere and disproportionates to UF₄ and U at about 1000°C and to a smaller extent (0.1% per hour) also at 800°C. UF₃ is insoluble in water and cold aqueous acids but slowly undergoes oxidation. This proceeds with the formation of uranium(IV) and uranyl compounds at 100°C. UF₃ dissolves rapidly in nitric acid–boric acid mixtures. Chlorine, bromine, and iodine react to give UF₃X (X = Cl, Br or I).

UF₃ has the LaF₃-type structure but the symmetry is reported to be either trigonal (space group $P\bar{3}c1$, D_{3d}^4 , No. 185) or hexagonal (space group $P\bar{6}_3cm$, C_{6v}^3 , No. 165). Two coordination numbers 9 and 11 are also taken into consideration (Taylor, 1976a). Both structures may be considered as distorted ideal polyhedra with a bimolecular hexagonal cell (space group $P\bar{6}_3/mmc$) (Schlyter, 1953). The polyhedra are fully capped trigonal prisms in which fluorine atoms (CN = 11) are located on all corners and outside the two triangular and the three square boundary planes. The main difference between the different structures is a slight displacement of the atoms forming the prism and the atoms outside the triangular surfaces normal to *c*-axis (Taylor, 1976a). Other crystallographic data are listed in Table 5.25.

A good quality absorption spectrum of UF₃ was obtained by means of the teflon disk technique (Schmieder *et al.*, 1970) and in chlorinated naphthalene at 4.2 K (Drożdżyński and Karbowiak, 2005). For the latter data a crystal-field analysis has also been performed. There is a large shift of the L'S'J' multiplets towards higher wave numbers, as compared with other U^{III} low-temperature spectra. Some absorption spectra were also recorded in fused-salt systems: LiF–Be₂, LiF–BeF₂–ZrF₄, and LiF–NaF–KF (Martinot, 1984).

The magnetic susceptibility of UF₃ has been measured between 2 and 300 K (Berger and Sienko, 1967) and between 293 and 723 K (Nguyen-Nghi *et al.*, 1964). For both temperature ranges a linear relationship of $1/\chi'_{\rm M}$ vs *T* was reported. The effective magnetic moment of 3.67 BM is close to the free ion value.

Uranium trifluoride monohydrate and uranium(III) fluoro complexes

 $UF_3 \cdot H_2O$ was prepared from an uranium(III) solution in 1 M HCl or in anhydrous methanol by precipitation with ammonium fluoride (Barnard *et al.*, 1973). The green gelatinous precipitate appears in the latter case to be brown after drying due to some U(IV) impurities. The hydrate is reported to be far more reactive than the anhydrous fluoride and is immediately oxidized in air, giving a pale green uranium(IV) substance. The compound was characterized by magnetic susceptibility measurements, but the results may not be reliable.

Uranium

The formation of a number alkali fluorouranates(III) and complexes of UF₃ with ZrF₄ has been known for a long time (Bacher and Jacob, 1980). KUF₄, K_2UF_5 , K_3UF_6 , Rb_3UF_6 , and Cs_3UF_6 were prepared by heating UF₄ and metallic uranium with the appropriate alkali fluoride at 1000°C (Thoma *et al.*, 1966). NaUF₄ and Na₂UF₅ were identified during investigations of the binary fused-salt system NaF–UF₃. Some of the complex fluorides were characterized by X-ray powder diffraction (Table 5.25) but more detailed information is still not available.

UZrF₇ was prepared by reduction of a mixture of UF₄ and ZrF₄, either with metallic zirconium or with metallic uranium at about 800°C; UZr₂F₁₁ was identified in a systematic study of the UZrF₇–ZrF₄ binary system (Fonteneau and Lucas, 1974). The fluorides are not stable and slowly oxidize even at room temperature. The compounds were characterized by magnetic susceptibility measurements in the 100–300 K range and by X-ray powder diffraction analyses (Table 5.25).

(ii) Uranium trichloride and uranium(III) complex chlorides

Uranium trichloride

Uranium trichloride may be prepared by a number of methods (Brown, 1979; Drożdżyński, 1991). One of the most convenient is the action of gaseous hydrogen chloride on uranium hydride. Attractive alternative methods involve the reduction of uranium tetrachloride with zinc, metallic uranium, or uranium hydride.

$$UH_{3} + 3HCl \xrightarrow{350^{\circ}C} UCl_{3} + 3H_{2}$$
$$3UCl_{4} + Al \xrightarrow{400^{\circ}C} 3UCl_{3} + AlCl_{3}$$

Small amounts of pure UCl₃ may also be prepared by thermal vacuum decomposition of $NH_4UCl_4 \cdot 4H_2O$ (Drożdżyński, 1988a, 1991). The compound obtained by the latter method is reactive and tractable for synthetic purposes, in contrast to that obtained by reduction with metals.

Uranium trichloride is obtained either in the form of a fine olive-green powder or as dark-red crystals. It is not soluble in anhydrous organic solvents but it dissolves somewhat in glacial acetic acid, showing a characteristic transient red color. UCl₃ dissolves in polar organic solvents, provided the compound or the solvents have absorbed some gaseous hydrogen chloride before. In aqueous solutions it is more or less rapidly oxidized. UCl₃ reacts with chlorine to form a mixture of higher valence chlorides, and with bromine and iodine to yield UBrCl₃ and UCl₃I, respectively. The reaction with ammonia, acetonitrile, tetrahydrofuran (THF), and phenazine yields a number of unstable adducts.

UCl₃ is hygroscopic, but in contrast to other uranium halides no absorption of water is reported at p_{H_2O} less than 320 Pa (2.4 mmHg). It is a strong reducing agent both in solution and in solid state. Several metals such as calcium or

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lithium reduce UCl_3 to metallic uranium but the reaction has not been widely applied. UCl_3 melts at 837°C and disproportionates to U and UCl_4 at 840°C. A number of fused-salt systems containing UCl_3 have been investigated and the formation of some chloro complexes has also been reported (Bacher and Jacob, 1980).

Uranium trichloride has hexagonal symmetry (Zachariasen, 1948a,c; Murasik *et al.*, 1985; Schleid *et al.*, 1987) with the space group $P6_3/m - C_{6h}^2$. The coordination polyhedron is a symmetric tricapped trigonal prism arranged in columns in the *c*-direction. Each column is surrounded trigonally by three others at 1/2c in such a manner that the prism atoms of one chain become the cap atoms of the neighboring one. The packing view of UCl₃ along the [001] direction is shown on Fig. 5.39. The trichlorides Ac–Am and La–Nd have the same type of structure; some of the crystal data are listed in Table 5.25.

High-resolution polarized absorption spectra of $LaCl_3:U^{3+}$ single crystals (Karbowiak *et al.*, 2002) and unpolarized spectra of a polycrystalline UCl₃ sample in chlorinated naphathalene have been recorded at 4.2 K in the 4000–30000 cm⁻¹ range (Sobczyk *et al.*, 2003). The experimental energy levels of the U³⁺ ion in the compounds were fitted to a semi-empirical Hamiltonian employing free-ion operators, one-electron crystal-field operators, and two-particle correlation crystal-field (CCF) operators, resulting in the determination of crystal-field parameters and the assignment/reassignment of the recorded $5f^3 \rightarrow 5f^3$ transitions. The effects of selected CCF operators on the splitting of

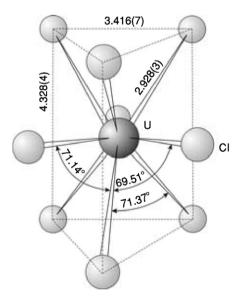


Fig. 5.39 The tricapped trigonal prism configuration of halogen atoms in UCl_3 and UBr_3 (distances in Å are for UCl_3 ; after Murasik et al., 1985).

some specific U^{3+} multiplets have also been investigated. The so far most accurate analysis of the band intensity, based on the Judd–Ofelt theory (Karbowiak and Drożdżyński, 2003), has been based on the obtained electronic wave functions and a room temperature absorption spectrum of UCl₃. A good agreement between the observed and calculated oscillator strengths has been obtained by combining the recorded band areas of some multiplets. In order to check the correctness of the calculations, the obtained intensity parameters, Ω_{λ} , have been used for the determination of transition probabilities and these in turn for the calculations of radiative lifetimes. A good-quality UCl₃ absorption spectrum has been obtained also by means of teflon disk technique (Schmieder *et al.*, 1970).

The magnetic properties of uranium trichloride have been the subject of extensive investigations (Santini *et al.*, 1999; Drożdżyński, 1991). The inverse magnetic susceptibility as a function of the temperature follows the Curie-Weiss law in two different temperature ranges and exhibits an antiferromagnetic transition at 22 K. Neutron diffraction studies revealed the existence of three-dimensional long-range anti-ferromagnetic ordering below the Néel temperature $T_N = 6.5$ K (Murasik *et al.*, 1981, 1985).

Uranium trichloride hydrates and hydrated uranium(III) chloro complexes

Two hydrates of UCl₃ are known, the heptahydrate, UCl₃·7H₂O and the hexahydrate, UCl₃·6H₂O. The heptahydrate was obtained by reduction of an UCl₄ solution consisting of acetonitrile, propionic acid, and water (Drożdżyński, 1985) with liquid zinc amalgam in an inert atmosphere whereas the reduction is most conveniently accomplished in an all glass apparatus with provisions for precipitation, filtration, and drying in an inert gas atmosphere (Drożdżyński, 1979). It is interesting to note that a few years earlier Habenschuss and Spedding (1980) predicted the possible formation of this compound on the basis of ionic size considerations. UCl₃·7H₂O is a crystalline ink-blue solid, readily soluble in numerous organic solvents. The compound is relatively resistant to oxidation by air at temperatures lower than 15°C. At higher temperatures it loses some of its crystallization water and in high vacuum it may be completely dehydrated at 200°C (Drożdżyński, 1985).

X-ray single crystal analyses of the heptahydrate and of the less hydrated $UCl_3 \cdot 6H_2O$ compound have been reported (Mech *et al.*, 2005) (see Table 5.25). In the heptahydrate the crystals are built from separate $[U_2Cl_2(H_2O)_{14}]^{4+}$ units and Cl^- ions. The characteristic features of this structure are dimers, formed by two uranium ions connected through the (Cl1) bridging chlorine atoms. Whereas the basic units of the crystal structure of $UCl_3 \cdot 6H_2O$ are Cl^- anions and $[UCl_2(H_2O)_6]^+$ cations. The basic units of the crystal structure of $UCl_3 \cdot 6H_2O$ are Cl^- anions and $[UCl_2(H_2O)_6]^+$ cations. The U atom is eight-coordinated through six water molecules and two chlorine atoms. In this structure the characteristic feature is the existence of hydrogen bonds, which link the uranium eight-coordinated polyhedra, forming a three-dimensional network. The presence of water molecules in the inner coordination sphere was also confirmed by the solid-state absorption spectrum of UCl₃ · 7H₂O, which is very similar with that of the U³⁺ aquo ion (Drożdżyński, 1978) and exhibits significant differences in comparison to those of the less hydrated uranium(III) complex chlorides (Zych and Drożdżyński, 1986; Drożdżyński, 1988b). A detailed crystal-field level analysis, based on a very good quality low-temperature spectrum, is also available (Karbowiak *et al.*, 2001). The heptahydrate exhibits Curie–Weiss dependence in the temperature range 10 to 300 K. The derived magnetic moment $\mu_{eff.} = 2.95$ B.M. is much lower than the 'free ion' value of ca. 3.7 B.M., presumably due to the crystal field of the water molecules.

The synthesis and characterization of a number of hydrated complex chlorides of the formulas $MUCl_4 \cdot 5H_2O$ (Barnard *et al.*, 1972b), $MUCl_4 \cdot 4H_2O$ (M = K, Rb or NH₄) (Drożdżyński, 1988b; Karbowiak and Drożdżyński, 1993), $MUCl_4 \cdot 3H_2O$ (M = Cs, K, Rb, or NH₄) (Karbowiak and Drożdżyński, 1993, 1999), and $UCl_3 \cdot CH_3CN \cdot 5H_2O$ (Zych and Drożdżyński, 1986) have been reported.

The pentahydrates were prepared by shaking a U(III) solution in 11 M HCl with the appropriate halide MCl (M = K, Rb, or NH₄) at 0°C. The U^{III} solution was prepared either by dissolving $U_2(SO_4)_3 \cdot 8H_2O$ or by dissolving a uranium (III) double sulphate in 11 M HCl (Barnard et al., 1972a). The preparation of the tetrahydrates can be achieved using a general route reported by Drożdżyński (1979). In this method the reduction of a solution of UCl_4 , methyl cyanide, propionic acid, and water with zinc amalgam in anaerobic conditions generates an immediate precipitation of the tetrachlorouranate(III) tetrahydrate (Drożdżyński, 1988b). The formation of the pentahydrates has not been confirmed by X-ray investigations. Apart from some expected similarities between the compounds of the series, one can also note differences, e.g. that the tetrahydrates are reported to be readily soluble in dry methanol or ethanol, in contrast to the pentahydrates. The tetrahydrates are also much more resistant to oxidation and hydrolysis in dry air and temperatures below 15° C, and can be easily transformed into the anhydrous salts by thermal dehydration at high vacuum. One may note also a red shift of the $5f^3 \rightarrow 5f^3$ transitions and relatively large differences in the plots of the reciprocal susceptibilities as well as in the derived effective magnetic moments.

Structure investigations revealed that $(NH_4)UCl_4 \cdot 4H_2O$ belongs to the orthorhombic system, space group $P2_12_12_1$. The crystal is built up from separate [U $(H_2O)_4Cl_4$]⁻ and NH_4^+ ions. The eight-coordinated U^{3+} polyhedra are connected by O-H···Cl hydrogen bonds forming a three-dimensional network (Karbowiak *et al.*, 1996c). X-ray powder diffraction patterns show that the other members of the series could also be indexed on the basis of the orthorhombic cell (Karbowiak *et al.*, 1996c). (NH₄)UCl₄·4H₂O is an excellent starting material for the preparation of numerous other uranium(III) compounds.

Uranium

The MUCl₄ · 3H₂O series of compounds was also obtained by reduction of appropriate acetonitrile solutions of UCl₄ and MCl (where M = K, Rb, Cs, or NH₄) with liquid zinc amalgam, but using somewhat different conditions than those used to prepare the tetrahydrates (Karbowiak and Drożdżyński, 1993). In contrast to the deep purple-red colors of the penta- and tetrahydrates the latter ones show green to brown colors. In this series the first broad and strong $5f^3 \rightarrow 5f^26d^1$ bands were observed in the absorption spectra at wavenumbers higher than 21000 cm⁻¹.

Single-crystal X-ray analysis is available for $CsUCl_4 \cdot 4H_2O$ (Krämer *et al.*, 1991). The compound crystallizes in the monoclinic system, space group: $P2_1/m$ (Table 5.25). Uranium has a coordination number of nine (tricapped trigonal prism) consisting of six chlorine atoms and three oxygen atoms (representing water) with mean distances of 2.957 and 2.552 Å, respectively. Cesium is surrounded by eight chlorine atoms in the shape of a distorted cube, which is capped by two non-bonded water ligands at a mean distance of 3.602 Å. One can view the structure as a linking of the polyhedra $[U(Cl1)_4(Cl2)_2(H_2O)_3]$ through two common edges of chloride (Cl1) ligands at two triangular faces of the trigonal prism of chloride ions to an infinite zigzag chain in the [010] direction. X-ray powder diffraction analyses show that the remaining three members of the series could be indexed on the basis of the same monoclinic cell, and that they presumably are isostructural.

For the tri- and tetrahydrates the first broad and strong $5f^3 \rightarrow 5f^26d^1$ bands are observed in the absorption spectra at about 21500 and 16000 cm⁻¹, respectively. The red shift of these bands has been attributed to the formation of inner sphere complexes with some of the uranium–ligand bond lengths of a markedly more covalent character than that of the U³⁺ aqua-ion, e.g. in UCl₃ · 7H₂O (Drożdżyński, 1991; Karbowiak *et al.*, 1996c). The magnetic susceptibility constants from the Curie–Weiss law are listed in Table 5.25.

Anhydrous uranium(III) chloro complexes

The largest group of well-characterized uranium(III) compounds is formed by chloro complexes such as $CsUCl_4$ (Karbowiak and Drożdżyński, 1998c), M_2UCl_5 (M = K, Rb, Cs. or NH₄) (Drożdżyński and Miernik, 1978; Meyer *et al.*, 1983), SrUCl₅ (Karbowiak and Drożdżyński, 1998b), [(CH₃)₃N]₃UCl₆ (Karbowiak *et al.*, 1996a); MU₂Cl₇ (M = K, Rb, Ph₄As or Ph₄P) (Drożdżyński, 1991; Karbowiak *et al.*, 1996b); Ba₂UCl₇ (Karbowiak *et al.*, 1998d); M₂NaUCl₆ (M = K, Rb or Cs) (Aurov *et al.*, 1983; Volkov *et al.*, 1987), and Cs₂LiUCl₆ (Karbowiak and Drożdżyński, 1998a).

Most of the complex chlorides can be conveniently prepared by heating stoichiometric amounts of the component halides in graphite-coated quartz tubes. The $(NH_4)_2UCl_5$, $Ph_4AsU_2Cl_7$, and $Ph_4PU_2Cl_7$ compounds were obtained by reduction of appropriate uranium tetrachloride solutions in

acetonitrile with liquid zinc amalgam (Drożdżyński, 1991; Drożdżyński and Miernik, 1978). Also the complexes with the general formulas M_2UCl_5 and MU_2Cl_7 can be prepared in this way (Drożdżyński, 1979). All the syntheses were carried out in an inert atmosphere or high vacuum of ca. 10^{-4} Pa. Spectroscopic studies and crystal-field analysis of U^{3+} :RbY₂Cl₇ and U^{3+} :Li₂NaYCl₆ single crystals were reported by Karbowiak *et al.* (1996b, 1977) and Karbowiak *et al.* (1996e, 1998b), respectively.

The formation of number of uranium(III) chloro complexes has also been observed during investigations of binary and ternary phase systems (Brown, 1979). The complexes display a variety of colors (Table 5.25). All of them are hygroscopic but are somewhat resistant to oxidation in dry air. Unlike UCl₃ the complex chlorides are readily soluble in numerous polar organic solvents.

K₂UCl₅ and Rb₂UCl₅ crystallize in the orthorhombic system and are isotypical with the K₂PrCl₅/Y₂HfS₅ structures, their space group is *Pnma*, Z = 4 (Krämer *et al.*, 1994). The coordination polyhedron is a monocapped trigonal prism [UCl₇], connected via two opposite common edges to chains, [UCl1_{1/1}Cl2_{1/1}Cl3_{1/1}Cl4_{4/2}]⁻², that run in the [010] direction of the unit cell. The relatively short U³⁺–U³⁺ distance through the common edge, equal to 4.556 Å, is assumed to be responsible for antiferromagnetic transitions at 8.6 to 13.2 K. The temperature dependence of the inverse molar susceptibilities in the 20–300 K range follows the Curie–Weiss law in two temperature ranges, separated by a slight but apparent break at 130, 150, and 220 K, respectively, for K₂UCl₅, Rb₂UCl₅, and (NH₄)₂UCl₅ to 3.99 B.M. for K₂UCl₅ (Drożdżyński and Miernik, 1978). Some other magnetic susceptibility constants determined from the Curie–Weiss law are listed in Table 5.25.

Solid-state electronic spectra of thin mulls of the compounds show all characteristic features of the uranium(III) complex anions with strong $5f^3 \rightarrow 5f^26d^1$ bands starting at ca. 18000 cm⁻¹. The complexes exhibit very similar far-IR spectra with one broad and not well-resolved band in the region 100–240 cm⁻¹ assigned to U-Cl stretching modes. An analysis of magnetic phase transitions and crystal-field splittings in the K₂UX₅ (X = Cl, Br, or I) series of complex halides is reported by Keller *et al.*(1995).

Single-crystal X-ray data show that Cs_2NaUCl_6 (Spirlet *et al.*, 1988) crystallizes with the ideal cryolite arrangement. Each of the uranium or sodium ions is octahedrally surrounded by six chloride ions at the distance of 2.723(9) and 2.746(9) Å, respectively. The cesium ions (site symmetry T_d) are surrounded by 12 equidistant chloride ions with d(Cs-Cl) = 3.867(8) Å (for other data see Table 5.25). The enthalpies of formation of the hexachloro complexes are also available (Aurov and Chirkst, 1983; Schoebrechts *et al.*, 1989).

It is interesting to note the preparation of a reduced metallic uranium chloride which has been formulated as NaU_2Cl_6 or $(Na^+)(U^{3+})_2(e^-)(Cl^-)_6$ (Schleid and

Meyer, 1989). The extra electrons provided by the incorporation of the sodium atom are reported to occupy the 6d band of uranium. The compound is isostructural with NaPr₂Cl₆ and may be described as a stuffed derivative of UCl₃ (hexagonal symmetry, space group $P6_3/m$). Other available information about the compounds is compiled in Table 5.25.

Complexes of UCl₃ with neutral donor ligands

Ammonia adducts of the composition $UCl_3 \cdot 7NH_3$ and $UBr_3 \cdot 6NH_3$ were obtained by treatment of the halides with gaseous ammonia at room temperature and a pressure of 1013 hPa (Eastman and Fontana, 1958; Berthold and Knecht, 1965b, 1968). Since heating in a stream of nitrogen up to 45°C formed a relatively stable $UCl_3 \cdot 3NH_3$ complex, indicating that the compounds contain some loosely bound ammonia. At higher temperatures this adduct decomposes into $UCl_3 \cdot NH_3$, which is stable up to 300°C.

According to MacCordick and Brun (1970) the heating of UCl₃ with an excess of acetonitrile in sealed tube at 80°C results in the separation of a brown, hygroscopic solid of the formula UCl₃ · CH₃CN. However, an attempt to repeat the preparation was unsuccessful (Barnard *et al.*, 1973).

A purple adduct of the composition $UCl_3(THF)_x$ has been prepared by reduction of a UCl_4 solution in THF with stoichiometric amounts of NaH or an excess of Na₂C₂. The obtained purple solution of $UCl_3(THF)_x$ is reported to be a useful starting material for numerous syntheses (Moody and Odom, 1979; Andersen, 1979; Moody *et al.*, 1982).

Hart and Tajik (1983) have reported the preparation of numerous air sensitive uranium(III) complexes with cyclic polyethers and aromatic diamines by reduction with liquid zinc amalgam in acetonitrile or acetonitrile/propionic acid solutions of UCl₄ and the appropriate ligand, e.g. (UCl₃)₃(benzo-15-crown-5)₂ · 1.5CH₃CN (yellow-orange), (UCl₃)₃(benzo-15-crown-5)₂ (deep red), UCl₃ (red-purple), $(UCl_3)_3(18$ -crown-6)₂ (cyclohexyl-15-crown-5) (red-brown), (UCl₃)₅(dibenzo-18-crown-6)₃ (deep-red), (UCl₃)₅(cis-syn-cis-dicyclohexyl-18crown-6)₃ (red), UCl₃(1,10 phenantroline)₂ (violet-purple) and UCl₃(2,2'-bipyridile)2. The complexes are insoluble or react with common organic solvents. The preparation of several trivalent uranium complexes with crown ethers, oxygen donor or amine ligands has also been reported by other authors e.g. UCl₃(15crown-5)(red), UCl₃(18-crown-6), UCl₃(benzo-15-crown-5) (red) by Moody et al. (1979, 1982), as well as (UCl₃)₃(18-crown-6)₂ (red-brown), (UCl₃)₂(2,2'bipyridine)₃ (bright-green) and (UCl₃)₂(dimethoxyethane)₃ (brown) by Rossetto et al. (1982). All complexes are hygroscopic and more or less rapidly oxidized by atmospheric air. They exhibit some characteristic features of U(III) absorption spectra with very intense f-d transitions in the visible and/or ultraviolet region. Infrared data are indicative to decide if the coordination takes place through the ligand nitrogen or oxygen atoms. Some of the complexes have also been characterized by magnetic susceptibility measurements at 298 K (Hart and Tajik, 1983).

(iii) Uranium tribromide and uranium(III) bromo complexes

Uranium tribromide

Uranium tribromide can most conveniently be prepared by the reaction of uranium hydride with gaseous hydrogen bromide at 300°C. The method is also suitable for a large-scale preparation (Brown, 1979). Alternative methods include the reduction of UBr₄ by metallic zinc or finely divided uranium at about 600°C. Since UBr₃ reacts with quartz at that temperature, the reaction ought to be performed in a sealed tantalum or molybdenum vessel. In small quantities it may be readily prepared by thermal vacuum decomposition of NH₄UBr₄ · 5CH₃CN · 6H₂O (Zych and Drożdżynski, 1990a). Other preparation procedures such as a direct combination of the elements or the reaction between uranium oxalate and gaseous hydrogen bromide seem to be less convenient (Brown, 1979).

 UBr_3 is a dark-brown substance, much more hygroscopic and sensitive to oxidation in air than UCl₃. Rapid oxidation occurs on dissolution in water and in numerous organic solvents. It gives, however, somewhat more stable solutions in formamide, methyl acetate, dimethylacetamide, and acetic acid. Reactions with chlorine and bromine yield UCl₄ and UBr₄, respectively. UBr₃ is reduced by calcium to metallic uranium at high temperatures.

Uranium tribromide is isostructural with UCl₃. The unit cell data are given in Table 5.25. The interatomic distances of the tricapped trigonal prismatic coordination polyhedron obtained from neutron diffraction studies (Levy *et al.*, 1975) and by Krämer and Meyer (1989) (values in parentheses) are: d(U-Br) = 3.145 Å (3.150 Å) to the three capping Br atoms, d(U-Br) = 3.062Å (~3.069 Å) to the six Br atoms at the prism vertices, d(Br-Br) = 3.652 Å (3.663 Å) at the trigonal prism face edge and d(U-U) = 4.441 Å (4.448 Å) along the *c*-direction.

Using low-temperature, high-resolution absorption and fluorescence spectra of UBr₃ doped into single crystals of LaBr₃ (Paszek, 1978) and K₂LaBr₅ (Karbowiak *et al.*, 1998a) a complete crystal-field analysis in the 4000–22000 cm⁻¹ absorption range has been performed. Magnetic susceptibility measurements in the 4.5–483 K range show an antiferromagnetic transition at $T_N = (15 \pm 0.5)$ K. The effective magnetic moments equal to 3.92 and 3.57 B.M. have been determined from the temperature ranges where a plot of $1/\chi_M$ against T is linear.

Uranium tribromide hexahydrate

Uranium tribromide may be converted to the hexahydrate by controlled exposure to oxygen-free water vapor (Brown *et al.*, 1968). On prolonged pumping the obtained red-colored hexahydrate slowly loses most of the coordinated water until the composition approximates $UBr_3 \cdot H_2O$. Complete dehydration occurs with a slow and gradual increase of temperature to about 100°C. X-ray powder diffraction pattern shows that $UBr_3 \cdot 6H_2O$ is isostructural with the monoclinic lanthanide trihalide hexahydrates (Table 5.25). Further information is not available.

Uranium(III) bromo complexes

Bromouranates(III) of the composition M_2UBr_5 and M_3UBr_6 (M = K, Rb or Cs) have been identified during investigations of the binary fused-salt systems (Vdovenko *et al.*, 1974a; Volkov *et al.*, 1987). The pentabromouranates(III) may also be prepared by fusion of the appropriate components. Complexes of the M_3UBr_6 type are high-temperature phases and decompose on cooling into the alkali bromide and the corresponding pentabromouranates(III). The melting points and regions of existence of the hexabromouranates(III) increase with an increase in the atomic number of the alkali metal. An opposite tendency is observed in the series of pentabromouranates(III) (Vdovenko *et al.*, 1974a). Suglobova and Chirkst (1978a) have reported the thermodynamic properties of some of the bromo complexes.

X-ray powder diffraction analyses reveal that the hexabromouranates(III) have a face-centered cubic symmetry whereas the pentabromouranates(III) are isostructural with the rhombic Tl₂AlF₆. On this basis, it has been assumed (Suglobova and Chirkst, 1978b) that the structure of the pentabromouranates (III) contains distorted UBr₆ octahedra, which combine into parallel chains through common vertices. Aurov *et al.* (1983) and Aurov and Chirkst (1983) have reported X-ray powder diffraction and thermodynamic data for K₂NaUBr₆ and Cs₂NaUBr₆ by (Table 5.25).

A royal-blue UBr₃(THF)₄ adduct has been obtained by a gentle dissolution of uranium metal turnings in THF at a reaction temperature near 0°C (Avens *et al.*, 1994). The compounds $K_2UBr_5 \cdot 2CH_3CN \cdot 6H_2O$, $Rb_2UBr_5 \cdot CH_3CN \cdot 6H_2O$ and $(NH_4)[UBr_2(CH_3CN)_2(H_2O)_5]Br_2$ were obtained from acetonitrile solutions of UBr₄ and the appropriate ammonium or alkali metal bromide, by reduction with liquid zinc amalgam (Zych and Drożdżyński, 1990b, 1991; Zych *et al.*, 1993). All compounds are well characterized by various physical methods (Table 5.25). Single crystal X-ray data are available for $(NH_4)[UBr_2(CH_3CN)_2(H_2O)_5]Br_2$, (Zych *et al.*, 1993).

(iv) Uranium(III) iodide and uranium(III) iodo complexes

Uranium triiodide

A convenient and widely used method for the preparation of uranium triiodide involves the action of iodine vapors on finely divided uranium metal, either in sealed or flow systems at 570 and 525°C, respectively. Large quantities of high purity UI₃, in the form of black crystals, are collected in the 375–450°C condensing zone of a flow system apparatus first reported by Gregory (1958). Alternative procedures employ the reduction of uranium tetraiodide with zinc metal or finely divided uranium metal, reaction between uranium hydride and methyl iodide, and vacuum thermal decomposition of UI_4 at 225–235°C (Brown, 1979).

 UI_3 is a jet-black, highly hygroscopic crystalline solid, sensitive to oxidation in air. Even at elevated temperatures the triiodide is corrosive and attacks glass, which at 800°C is reduced to silicon. The compound reacts with iodine, methylchloride, and uranium tetrachloride to yield UI_4 , UCl_4 , and $UCII_3$, respectively. UI_3 dissolves in aqueous solutions, methanol, ethanol, ethyl acetate, dimethylacetamide, and acetic acid forming unstable U(III) solutions. Spontaneous oxidation within 1 min was observed in organic solvents like dioxan, pyridine, acetonitrile, dimethylformamide, or acetone (Barnard *et al.*, 1973).

UI₃ possesses the orthorhombic PuBr₃-type structure (Zachariasen, 1948a). The structure (space group *Ccmm* - D_{2h}^{17}) was studied in detail also by neutron diffraction profile analysis (Levy *et al.*, 1975; Murasik *et al.*, 1981). The coordination polyhedron is a distorted bicapped trigonal prism layered in planes perpendicular to the *a*-axis.

Diffuse reflectance spectra have been reported in the 4000–30000 cm⁻¹ range at room temperature and 90 K (Barnard *et al.*, 1973). In the series of uranium (III) halides one may observe a pronounced red shift of the first $5f^3 \rightarrow 5f^26d^1$ bands from about 23000 cm⁻¹ in the spectrum UF₃ to about 13400 cm⁻¹ forUI₃.

Magnetic susceptibility measurements have shown an antiferromagnetic transition at $T_N = (3.4 \pm 0.2)$ K as well as a second susceptibility maximum at 1.5 K. UI₃ exhibits a first-order magnetic phase transition. The compound orders antiferromagnetically at $T_N = 2.6$ K, resulting in the appearance of a magnetic sublattice (Parks and Moulton, 1968). Neutron scattering investigations reveal hysteresis of the integretated neutron intensity of the magnetic reflections versus temperature, which confirms that the phase transition is of the first order (Murasik *et al.*, 1986).

Complexes with neutral donor ligands

The reaction of elemental iodine with an excess of oxide-free uranium metal turnings in appropriate coordinating solvents at 0°C yields dark purple UI₃(THF)₄, purple UI₃(dme)₄, black UI₃(py)₄ (Avens *et al.*, 1994), and a dark brown UI₃(CH₃CN)₄ (Drożdżyński and du Preez, 1994) (THF, tetrahydrofuran; dme, 1,2-dimethoxyethane; py, pyridine). These organic-solvent soluble Lewis base adducts are reported to be key starting materials for the preparation of variety of inorganic and organometallic uranium complexes. Single-crystal X-ray diffraction data show that UI₃(THF)₄ is mononuclear with a pentagonal bipyramidal coordination geometry about the uranium ion. Two iodide atoms, with an average U–I lengths of 3.111(2) Å are axially coordinated. The third iodide atom and the four THF ligands lie in the equatorial plane with the U–I distance of 3.167(2) Å and average U–O distances of 2.52(1) Å (Avens *et al.*, 1994). Other available information is listed in Table 5.25.

(v) Uranium(III) oxide halides and mixed halides

The uranium(III) oxide halides UOCI, UOBr, and UOI were prepared by heating stoichiometric mixtures of UO_2X_2 , UO_2 , and U or UX_4 , U_3O_8 and U (X = Cl, Br or I), for 24 h at 700°C (Levet and Noël, 1981). The chemical properties of UOCI, UOBr, and UOI have not been reported.

The X-ray powder diffraction patterns are consistent with the tetragonal PbFCl-type of structure (*P4/nmm*). In a recent investigation, the structure was refined by single-crystal X-ray analysis and the atomic positions were determined (Schleid and Meyer, 1988). A plot of the inverse paramagnetic susceptibility against temperature follows the Curie–Weiss law from about 220 to 300 K with μ_{eff} of 3.40, 3.67, and 3.56 B.M. for UOCl, UOBr, and UOI, respectively. All of the oxide halides are weak ferromagnets with nearly the same transition temperatures ranging from 190 to 183 K. Some IR data are also available (Levet and Noël, 1981).

The preparation of a number of uranium(III) mixed halides with the general formulas UXY₂ and UX₂Y, where X = Cl or Br and Y = Cl or I were reported (Gregory, 1958), but very little information about their properties is available. UClBr₂ was obtained by reduction of UCl₃Br with hydrogen at 400°C. The UBr₃ by-product is removed from the substance by treatment with iodine. One of the most convenient methods for the preparation of UCl₂Br is reported to be the fusion of a 2:1 molar ratio of UCl₃ and UBr₃ at 850°C. The solid-state reaction between UCl₃ and UI₃ has been also applied successfully for the preparation of UCl₂I, UBr₂I, and UBr₁ have usually been obtained by thermal decomposition of UCl₂I₂ and UBr₁ at 375°C (see also Table 5.25).

(b) Tetravalent halides and complex halides

Uranium tetrahalides and complex halides have so far been the most extensively investigated group of uranium compounds besides those in the 6+ oxidation state. The tetrahalides are not stable on exposure to air however with some exceptions, e.g. that of UF₄. They are more or less hygroscopic and after a time the compounds get oxidized in air. The large chemical stability of UF₄ is mainly due to its high lattice energy. Apart from the fluorides most of the compounds are readily soluble in polar solvents. Aqueous solutions are slowly oxidized to U(v1) species, but in pure and thoroughly deoxygenated solvents U⁴⁺ is fairly stable. The typical colors vary from pale olive green to deep bluish-green. In few cases black, brown, and blue colors have also been noticed (Table 5.26). The synthesis of binary uranium(iv) halides usually requires strictly oxygen-free conditions. The coordination polyhedra in the binary tetrahalides are more or less distorted forms of a square antiprism (UF₄), a dodecahedron (UCl₄), or a pentagonal bipyramid (UBr₄). The tetrahalides form stable solid complexes with a large variety of ligands, e.g. of the UX₄L₂-type (X = Cl. Br, or I)

	Table 5.26 Properties of select	Properties of selected uranium(w) halides and complex halides. ^a	ides. ^a
Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (Å), conformation and density (g cm ^{-3)c}	Remarks regarding information available and references
UF4	emerald green; non-volatile; almost insoluble in water and organic solvents; soluble in oxidizing solutions; m.p. = 1036° C; density: 6.70 g cm ⁻³ ; $\mu_{eff} = 3.28$ B.M.; $\theta = -116$ K $(77-500$ K) ^d , $\mu_{eff} = 2.83$ B.M.; $\theta = -146$ K $(75-295$ K) ^d , $\mu_{eff} = 2.79$ B.M.; $\theta = -1914.2$ (4.20° K) ^g = 151.7 0.21° , $C_{p,m} = -1914.2$ (4.2° , $\beta_{m} = 151.7$ 0.2° , $C_{p,m} = -1914.2$ (4.2° , $\beta_{m} = 151.7$ 0.2° , $C_{p,m} = -1914.2$ (4.2° , $\beta_{m} = 151.7$ 0.2° , $C_{p,m} = -1914.2$ (4.2° , $S_{m}^{\circ} = 151.7$ 0.2° , $C_{p,m} = -1014.2$ (4.2° , $S_{m}^{\circ} = 151.7$ 0.2° , $C_{p,m} = -1014.2$ (4.2° , $S_{m}^{\circ} = 151.7$ 0.2° , $S_{m}^{\circ} = 360.7$ (5.0°) ^{\circ} , $S_{m}^{\circ} = 151.7$ 0.2° , $S_{m}^{\circ} = 360.7$ (5.0°) ^{\circ} , $S_{m}^{\circ} = 151.7$ 0.2° , $S_{m}^{\circ} = 360.7$ (5.0°) ^{\circ} , $S_{m}^{\circ} = 151.7$ 0.2° , $S_{m}^{\circ} = 360.7$ (5.0°) ^{\circ} , $S_{m}^{\circ} = 28.05^{\circ}$ 1309 K). log p(mmHg) = 28.05° 1309 K). log p(mmHg) = 28.05° 1309 K). and $\gamma = 913.0$; $\gamma = 34.74$, $\beta = -767.3$, and $\gamma = 913.0$; $P^{2} = 2715$ 94 ; $P^{4} = 43107$, and $P^{6} = 25654;$ $\zeta_{5f} = 1761.0(3.4)$, $\alpha = 34.74$, $\beta = -767.3$, and $\gamma = 913.9$; $P^{2} = 2715$ 94 ; $B_{a}^{\circ} = -2714(99)$, $B_{a}^{\circ} = -1433$ (148) , $B_{0}^{\circ} = 1755(82)$; $rms = 31$; n = 69	monoclinic; $C_{0,r}^{6}$, $C_{2/2}$, No. 15; $a = 12.73$ [12.7941], $b = 10.753$ [10.7901]; $c = 8.404$ [8.3687 90]; $\beta = 126.33$ [126.25]; [$V = 931.68$]; Z = 12; d(calc.) = 6.71], $d(exp.) = 6.71$; $d(U-F)$ distances: 2.23- 2.354. Antiprism linked in 3-dimensions by sharing all corners. Each uranium atom has eight fluorine neighbours arranged in a slightly distorted square antiprism. In square brackets are given the data of Kern <i>et al.</i> , (1994)	synthesis (Halstead et al., 1982; Bacher and Jacob, 1980, Freestone and Holloway, 1990); crystallographic data and parameters, (Larson et al., 1964; Keenan and Asprey, 1966; Kern et al., 1994); thermodynamic data (Grenthe et al., 1992; Guillaumont et al., 2003); magnetic data, IR, NIR: Raman spectra; Photo- acoustic spectra, ESCA spectra; redox reactions; applications for nuclear fuel (Conway, 1959; Bacher and Jacob, 1980; crystal- field spectra (Conway, 1959; Photo-electron spectra (Thibaut et al., 1982)

		Table 3.20 (Conta.)	
Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^{\circ}$	Remarks regarding information available and references
UF ₄ .4/3H ₂ O	grass-green	monoclinic; $d = 5.79$. The water molecules are bonded through O H E benchmen	crystallographic data (Gagarinskii et al., 1965; Khanaev et al., 1967)
$\mathrm{UF}_{4}.2\mathrm{H}_{2}\mathrm{O}$	IR (cm ⁻¹): 2950, 3365, and 3840	Z = 2; d(U-U) = 2; d(E-E) -	<i>crystallographic data</i> (Dawson <i>et al.</i> , 1954; Bakakin, 1965), <i>NMR</i> <i>data</i> (Gabuda <i>et al.</i> , 1969)
UF4.2.5H2O	slightly soluble in water (0.1g L ⁻¹), soluble in dimethylammonium acetate; stable up to 100°C; UF ₄ :2.5H ₂ O (cr): $\Delta_{\rm f}G_m^o = -2440.3$ (6.2) [†] , $\Delta_{\rm f}H_m^o = -2671.5(4.3)^{†}$, $S_m^o = 263.5(15.0)^{\dagger}$; $C_{p,m}^o = 263.7$ (15.0) [†]	art $T_{1} = 2.29$, P_{10}^{16} , P_{100} , No.62; a = 12,75, $b = 11.12$, $c = 7.05$; d(calc.) = 4.74; $Z = 8$; $d(U1-F)(5\times) = 2.29; d(U1-O) (4\times) =2.63-2.84; d(U2-F) (9\times) = 2.39$	<i>crystallographic data</i> (Dawson <i>et al.</i> , 1954; Borisov and Zaniedporovski, 1971; Zadneporovskii and Borisov, 1971); <i>H-NMR</i> , ¹⁹ <i>F-NMR</i> , <i>IR data</i> , <i>thermodynamic data</i> (Bacher and Jacob, 1980; Grenthe <i>et al.</i> , 1000, C. 11, 2000, C. 11,
UF_4 ·7 $\mathrm{H}_2\mathrm{O}$		cubic; O_h^5 , $Fm\bar{3}m$, No.225; $a = 5.65$ (1); $V = 180.36$; $Z = 2$; d (calc.) = 6.01	1992: Gullaumont <i>et al.</i> , 2005). crystallographic data (Dawson <i>et al.</i> , 1954)
LiUFs	dark-green; m.p. 605°C*	Figure 6 (20) the formula C_{4h}^{0} , I_{4h}/a ; No.88; a = 14.8592(96), $c = 6.5433(9)$; Z = 16; $V = 90.3$; $d(calc.) = 6.23$; the U atom is surrounded by nine F ions in a tricapped trigonal prismatic array. Adjacent prisms share edges and corners to form network	<i>crystallographic data</i> (Brunton, 1966; Keenan, 1966; Penneman <i>et al.</i> , 1973)

m.p. = 496°C (incongr.)tetragonal: D_{2h}^{7} , P4mm, No.129;crystallographic data (Thoma and Penneman, 1965)m.p. = 496°C (incongr.) $a = 6.132, c = 6.391$ Penneman, 1965)m.p. = 496°C (incongr.)orthorhombic; D_{2h}^{16} , Pmma; No.62;erystallographic data; IR spectra crystallographic data; IR spectra a = 9.966, $B = 9.883, c = 5.986;$ (Barton et al., 1958; Brunton, 1967)T = 4; d(calc.) = 4.71; V = 589.23; the coordination polyhedron is a triangular prism with pyramids on two of the prism faces; each U atom has 8 F ⁻ neighbours at 2.29 (0.02) and a minth at 3.30(0.03); CN. = 80.031;	yellowish-green or green square $a = 8.990, c = 11.387$ crystallographic data (Jove and prism; 775°C [*] Cousson, 1977; Cousson <i>et al.</i> , 1977)	tetragonal; D_{2d}^{2d} , $I\bar{4}m2$, No. 119; crystallographic data (Védrine a = 5.2290(12), $c = 11.0130(18)$; et al., 1973; 1979) Z = 2; $V = 301.12$; $d(exp.) = 4.85$, d(calc.) = 4.9.	tetragonal; D_{2d}^{9} , $I\overline{4}$ (or $I\overline{4}m2$), crystallographic data (Védrine No.119; $a = 5.220(0.002)$, $c = et al.$, 1973) 10.952(0.005); $Z = 2$; $d(\exp)$ = 4.86. 4.85, $d(\operatorname{calc.}) = 4.86$.	blue; m.p. = $673^{\circ}C$; IR(cm ⁻¹): cubic; O_n° , $Fm\bar{3}m$, No 225; $a = crystallographic data$ v(U-F) = $375(s)$; v(F-U-F), 5.565(4); $Z = 4$; $V = 172.34$; (Zachariasen, 1948d; Mighell and bending = 192(s); 258(m), d(calc.) = 5.11 Ondik, 1977) v(Na-F) = 258(m): other: 146w	trigonal/rhombohedral; D_2^2 , $P321$, $crystallographic data$ No 150; $a = 5.95(1)$, $c = 3.7(1)$; (Zachariasen, 1948d) Z = 1; $V = 114.97$; $d(calc.) = 5.75$; tricanned trigonal mixim sharino
Li_3UF_7 Li_4UF_8 m.p. = 496°C	LiU4F ₁₇ yellowish-gree prism; 775°C*	Li ₂ CaUF ₈	Li2CdUF ₈	α -Na ₂ UF ₆ blue; m.p. = 6 v(U-F) = 375(bending = 192 v(Na-F) = 25(β2-Na2UF6

Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^c$	Remarks regarding information available and references
γ -Na ₂ UF ₆	$\mu_{\text{eff.}} = 3.13 \text{ to } 3.23 \text{ B.M.; } \theta = -84$ to -89 K (14-300 K) ^d	orthorhombic; D_{33}^{25} , <i>Immu</i> , No 71; a = 5.56, $b = 4.01$, $c = 11.64$; the coordination geometry in UF ₉ chains is a tricapped trigonal prism (structure type of B_{a} -K-11F-3	<i>crystallographic data</i> (Zachariasen, 1948d; Mighell and Ondik, 1977); <i>magnetic data</i> (Bacher and Jacob, 1980)
ô-Na2UF ₆	m.p. = 648°C	$C_{12} = 2.22$ (C_{3} , P_{3} , No.143; $a = 6.112(2)$, $c = 7.240(2)$; $Z = 2$; $V = 2.34.23$; $d(calc.) = 5.64$; in the asymmetric unit cell are two U ions; each has nine nearest F ⁻ ions at the corners of capped trigonal prisms; $d(U-F)$ ranges from 2.23 to 2.47(1)	crystallographie data (Brunton et al., 1965; Cousson et al., 1979)
Na_3UF_7	geenish-blue; m.p. = 629° C; $\mu_{eff} = 3.40$ B.M.; $\theta = 290$ K (74-300 K) ^d or $\mu_{eff} = 3.30$ B.M.; $\theta = 81$ K $\mu_{eff} = 3.38$ B.M.; $\theta = 290$ K; (for 195-473 K range). IR (cm ⁻¹): w(U-F) = 380(s); w(F-U-F), bending = 217(s); w(Na-F) = 240 (cm) other 146	a = 5.488, c = 10.896 vol.139; a = 5.488, c = 10.896	<i>crystallographic data</i> (Zachariasen, 1948a; Mighell and Ondik, 1977); <i>magnetic data</i> (Bacher and Jacob, 1980)
NaU ₂ F9	with, other, 1400 yellowish-green; m.p. = 660° C (dec.); IR (cm ⁻¹): v(U-F) = $360(s)$; v(F-U-F), bending = $194(s)$; v(Na-F) = $260(m)$; other, 145w		IR data (Ohwada et al., 1972)

$Na_7U_2F_{15}$	green	orthorhombic; D_{2h}^{23} , Fmmm, No.69; $a = 17,7$, $b = 29.8$,	<i>crystallographic data</i> (Thoma <i>et al.</i> , 1963; Mighell and Ondik,
$\mathrm{Na_5U_3F_{17}}$		c = 12.7 cubic; $a = 5.589$	1911) crystallographic data (Thoma et al. 1963)
Na ₇ U ₆ F ₃₁	green; m.p. = 718° C; IR(cm ⁻¹): v(U-F) = $383(s)$; v(F-U-F), bending = $193(s)$; v(Na-F) = 241(m)	rhombohedral; C_{3i}^2 , $R\overline{3}$, No.148; a = 14,72, $c = 9.84$; $Z = 3$; $V = 615.5$ Å ³ , CN = 8; isostructural with Na ₇ Zt ₆ F ₃₁ in which the basic coordination geometry about central ion is approx. square antiprismatic, and six antiprisms share corners to form an	<i>crystallographic data</i> (Thoma <i>et al.</i> , 1963; Mighell and Ondik, 1977)
NaKUF ₆		the additional F_3 mean 2 mean 2 the additional F_3 , P_3 , No.143; $a = 6.24, c = 7.80; Z = 2;$ $d calc) = 5.53$	crystallographic data (Brunton et al., 1965)
NaRbUF ₆	pale green, purple interference	hexagonal; C_3 , P_3 , No. 143; a = 6.29, $c = 8.13$; $Z = 2$; d(calc) = 5.49	crystallographic data (Brunton et al., 1965); optical data (Bacher and Jacob, 1980)
α-K₂UF ₆	green; $\mu_{eff.} = 3.45 \text{ B.M.; } \theta = -108\text{K} (74-300 \text{ K})^{d}$. IR(cm ⁻¹): v(U-F)val. = 360s, 292s; v(F-U-F)def. = 217sv; 161m, v(F-U-F)def. or v(K-F)lat. = 147m; v(K-F)lat. = 84w	cubic with disordered cations; O_{ii}^5 , Fm_3^2m , No 225; $a = 5.946(1)$; Z = 4; $V = 210.22$; d (calc.) = 4.53	<i>crystallographic data</i> (Zachariasen, 1948d); <i>magnetic</i> <i>data</i> (Bacher and Jacob, 1980)
βι-K2UF6	drab olive; m.p. = 755°C*; stable between 608 – and 755°C; below 608°C decomposes to K_3UF_7 + $K_7U_6F_{31}$	hexagonal; D_{3h}^3 , $P\bar{6}2m$, No. 189; a = 6.5528(2), c = 3.749(1); Z = 1; V = 139.41; d(calc.) = 5.1235; tricapped trigonal prisms share the triangular faces perpendicular to the three fold axis of the ideal polyhedron to form infinite chains	crystallographic data (Zachariasen, 1948a; Brunton, 1969a, Penneman et al., 1973; Bacher and Jacob, 1980; IR spectra (Soga et al., 1972)

Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^c$	Remarks regarding information available and references
$\beta_2 \cdot K_2 UF_6$	green	hexagonal; D_2^2 , $P321$, No.150; $a = 6.54(2)$; $c = 4.04$; $Z = 1$; $V = 150.02$; $d(calc.) = 4.76$. tricapped trigonal prism sharing ends to from obtain	crystallographic data (Zachariasen, 1948d); IR spectra (Soga et al., 1972)
$lpha$ -K $_3$ UF $_7$	deep-green; m.p. = 957° C; IR (cm ⁻¹): v(U–F)val. = $362s$; v(F– U–F)def. = $206s$; v(F–U–F)def. or v(K–F)lat. = $120m$; v(K–F)lat. =	cubic: O_h^5 , $Fm\bar{3}m$, No. 225; $a = 9.22$ (2); $Z = 4$; $V = 783.78$, $d(calc.) =$ 4.14; the seven F atoms are statistically distributed over	<i>crystallographic data. IR spectra</i> (Zachariasen, 1954c; Burns and Duchamp, 1962; Bacher and Jacob, 1980); <i>IR spectra</i> (Soga
β-K ₃ UF ₇	90M	orthorhombic: D_{2h}^{13} , <i>Pmun</i> , No.59 or <i>Pmn</i> 21, C_{2v}^{2v} , No. 31; a = 6.58, $b = 8.31$, $c = 7.72$	et at., 1972) crystallographic data (Burns and Duchamp, 1962)
$\mathrm{K_7U_6F_{31}}$	green; m.p. = 789°C (congr.); IR: v(U-F)val. = 380s, 319m; 244sh, 200m; v(F-U-F) def. = 244sh, 200m; v(F-U-F) def. or v(K-F) lat. = 153m, 114m; v(K-F) lat. = $153m$, 114m; v(K-F)	rhombole draf, C_2^2 , R_3^2 , No. 148; a = 9.376, $a = 107.20$; $Z = 1$; CN = 8; $d(\text{calc.}) = 5.58$; isostructural with Na ₇ Zr ₆ F ₃₁ ; square antiprisms sharing corners, with one fluctine atom in a cavity.	crystallographic data, IR spectra (Brunton et al., 1965); IR spectra (Soga et al., 1972)
KU ₂ F9	green; m.p. = $765^{\circ}C$ (incongr.) with formation of UF ₆ ; IR (cm ⁻¹): v(U-F)val. = $360s$, $331s$, $290sh$; v(F-U-F) def. = $235m$, $204m$; v(F-U-F)def. or v(K-F)lat. = 160m, $148m$, $118w$; v(K-F)lat. = 85w	orthorhombic: D_{16}^{16} , Pmma, No 62; a = 8.7021, $b = 11.4769$, $c =7.0350; Z = 4; V = 702.61;CN = 9; d(\text{calc.}) = 6.4851;tricapped trigonal prism, sharingends and edges; d(\text{U-F}) =2.29–2.39$	X-ray powder diffraction and single crystal data, IR spectra (Brunton et al., 1965; Brunton, 1969b); IR spectra (Soga et al., 1972)

crystallographic data (Burton et al., 1965; Zachariasen, 1948d); IR spectra (Soga et al., 1972)	<i>crystallographic data</i> (Mighell and Ondik, 1977; Brunton <i>et al.</i> , 1965); <i>IR spectra</i> (Soga <i>et al.</i> , 1973)	X-ray powder and single crystal diffraction data (Kruse, 1971; Kruse and Asprey, 1962); IR spectra (Soga et al., 1973)	crystallographic data (Bacher and Jacob, 1980); <i>IR spectra</i> (Soga et al., 1973)	crystallographic data (Burton et al., 1965; Thoma et al., 1958); IR spectra (Soga et al., 1973)
hexagonal; D_{6h}^4 , $P6_3/mmc$, No.194; a = 8.18, $c = 16.42$; $d(calc.) = 6.73$; $Z = 2$; tricapped trigonal prism, sharing edges and corners to form double rings of six	here the product D_{6h}^{4} , P_{6j} , P_{6j} , P_{0i} , No. 194; a = 8.195, $c = 16.37$; $Z = 2$; d(calc.) = 6.908; tricapped trigonal prism, sharing edges and corners to form double rings of six polyhedra each	orthorhombic: D_{2h}^{17} , <i>Cmcm</i> , No.63; a = 6.958(2), $b = 12.042(5)$, c = 7.605(5); $Z = 4$; $V = 637.21$; d(cale.) = 5.45; the structure is of the K ₂ ZrF ₆ type and consists of infinitive chains of UFs polyhedra in the form of dodecahedra with triangular faces (ideal symmetry $D_{2.0}$).	$a_{abc}^{(0)}$: O_5^5 , $Fm\bar{3}m$, No. 225; a=9.5667; the seven F atoms are statistically distributed over fluorite lattice sites.	rhombohedral; C_{3}^{2} , R_{3} , No. 148; $a = 9.595$; $\alpha = 107.67$, $Z = 1$; CN = 8; $d(\text{calc.}) = 6.02$; structure type of Na ₇ Zr ₆ F ₃₁ ; square antiprisms sharing corners, with one fluorine atom in a cavity
metastable	deep-green; m.p. = $832^{\circ}C$ (incongr. with formation of UF ₄)	green; m.p. = 818°C (incongr)	pale green; m.p. = 995°C (congr.)	green; m.p. = 675°C (incongr.)
$\mathrm{KU}_6\mathrm{F}_{25}$	RbU ₆ F ₂₅	Rb ₂ UF ₆	$Rb_{3}UF_{7}$	Rb ₇ U ₆ F ₃₁

	Tabl	Table 5.26 (Contd.)	
Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants $(Å, conformation and density (g cm-3)c$	Remarks regarding information available and references
other complex fluorides with rubidium: RbUF ₅ (green blue, m.p. = 735°C; IR(cm ⁻¹): $v_{\rm UF}$ = 370, 330, 302 cm ⁻¹ , RbU ₃ F ₁₃ , Rb ₂ U ₃ F ₁₄ (m.p. = 722°C [*])	and the second se		general properties (Bacher and Jacob, 1980)
CSUF5 CSU2F9	greensn-olue (or sky olue); m.p. = 735 °C. deep-green crystals	monoclinic; C_{2h}^6 , $C2/c$; No.15; $a =$	crystallographic data
		15.649(3), $b = 7.08/(1)$, $c = 8.689$ (2); $\beta = 118\cdot11(2)$; $Z = 4$, $V = 849.98$; CN = 8 1/2 (effective); $d(\exp)$. in this constant of the prism, one prism corner statistically only half-occupied. Contains 8-coordinate U in edoesharing	(Kosenzweig <i>et al.</i> , 1973)
CsU6F ₂₅	deep-green; m.p. = 867° C (incongr.) with formation of UF ₄	polyhedra forming U_4F_{16} sheets hexagonal; D_{6d}^4 , P_{6j} , mc , No.194; a = 8.2424(4), $c = 16.4120(20)$; Z = 2; $V = 965.61$; $d(calc.) = 7$; tricapped trigonal prism, sharing edges and corners to form double rings of six polyhedra each	crystallographic data (Brunton et al., 1965, 1971)

general properties (Bacher and Jacob, 1980) crystallographic data (Brunton et al., 1965); magnetic susceptibilities (Bacher and Jacob, 1980)	crystallographic data (Penneman et al., 1973; Brunton et al., 1965)	crystallographic data (Benz et al., 1963; Penneman et al., 1974); magnetic susceptibilities (Bacher and Jacob, 1980)	crystallographic data (Penneman and Ryan, 1974) magnetic susceptibilities (Bacher and Jacob, 1980) crystallographic data (Penneman et al., 1964a); magnetic and optical data (Bacher and Jacob, 1980)	X-ray powder and single crystal data; (Rosenzweig and Cromer, 1970); thermodynamic data, magnetic and optical data (Bacher and Jacob, 1980) crystallographic data (Abazli et al., 1980)
n, No.11 or 9, $b = 8.46$,	225; $a =$ e type of	; No.148;	No.14; $a = c = 8.762$ V = 437.94; 9 a = 4.05, a = 2;	No.15; $a =$ 13.717; $\beta =$ 3; $d(exp.) =$ d(U-F) = orted ic array nc2, No. = .468(2), $c =$ Z = 2;

monoclinic; C_{2h}^2 , $P_{21/m}$, N P21, C_2^2 , No.4; $a = 8.39$, b $c = 20.88$; $\beta = 119.89^\circ$	cubic; O_h^5 , $Fm\bar{3}m$, No.225; 9.90; CN = 7; structure tyr K ₃ UF ₇ ; $d(calc.) = 7.92$.	rhombohedral; C_{3i}^2 , $R\overline{3}$, Nc $a = 9.55$; $\alpha = 107.4$	monoclinic; C_{2h}^5 , $P_{2/C}$, No 7.799(5), $b = 7.158(5)$, $c =$ (7); $\beta = 116.45$, $Z = 4$; $V =$ $A(colo) \to 5.32$; CN $= 0$	$a_{\text{(current)}} = -2.5, A = -2.5, A = -2.5, C_2, C_2, C_2, C_2, C_2, C_2, C_2, C_2$	monoclinic: C_{20}^{6} , $C2/c$, No. 13.126, $b = 6.62\mu$, $C2/c$, No. 121.32; $Z = 4$; $CN = 8$; $d(c$	2.590, a(cauc.) = 2.5962, a(0- 2.25-2.33; discrete distorte tetragonal antiprismatic ar orthorhombic; C_{2y}^{2} , <i>Pmc</i> 21, 26; <i>a</i> = 8.045(2), <i>b</i> = 8.468 7.375(2); <i>V</i> = 502.42; <i>Z</i> = d(calc.) = 6.47
greenish- blue to light blue; m.p. = 800° C* bluish-green; m.p. = 737° C (incongr.) with formation of Cs ₂ U ₃ F ₁₄	pale blue; m.p. = 970° C	over 190°C decomposes partly to β-NH4UF ₅	polymeric	decomposes under He over 220° C to NH ₄ F+(NH ₄) ₇ U ₆ F ₃₁	deep green; over 130°C decomposes in air to NH ₄ F + (NH ₄) ₂ UF ₆	decomposes in vacuum at 300–400°C to UF ₄

 γ -(NH₄)₂UF₆

 $(NH_4)_4UF_8$

 $\mathrm{NH_4U_3F_{13}}$

 β -NH₄UF₅

 α -NH₄UF₅

 $\mathrm{Cs_3UF_7}$

Cs₂UF₆ Cs₂U₃F₁₄

	Table	Table 5.26 (Contd.)	
Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^{\circ}$	Remarks regarding information available and references
$(NH_4)_7U_6F_{31}$	m.p. > 150°C (dec.); under He gas to UF ₄ ; exists in α , β , γ and δ forms	rhombohedral; C_{3i}^2 , $R\overline{3}$, No.148; $a = 9.55$; $\alpha = 107.4$; CN = 8; square antiprisms sharing corners, with one fluorine atom in a cavity;	<i>crystallographic data</i> (Benz <i>et al.</i> , 1963; Penneman <i>et al.</i> , 1964a); <i>thermodynamic data, magnetic and optical properties</i> (Bacher and 1900).
(NH ₃ OH)UF ₅		orthorhombic, D_1^1 , $P222$, No.16; orthorhombic, D_2^1 , $P222$, No.16; C_{2v}^1 , $Pnm2$, No.25 or D_{2h}^1 , $Pmmn$, No.47; $a = 10.963$, $b = 14.9024$, c = 10.4391	crystallographic data (Ratho et al., 1969)
N ₂ H ₅ UF ₅		orthorhombic; D_1^1 , P222, or $C_{2\nu}^1$, Pmm2; $a = 7.941$, $b = 6.372$, $c = 7.478$; $Z = 4$	crystallographic data (Ratho and Patel, 1968); thermodynamic data; magnetic susceptibilities; IR spectra, decomposition data. (Bacher and Jacob, 1980)
[N(C ₂ H ₅) ₄] ₂ UF ₆	white cryst.; air and moisture sensitive; IR (cm ⁻¹): $v(U-F) = 405$; $F^2 = 49699$, $\varsigma_{5f} = 1970$; $B_0^4 = 10067(113)$, $B_0^6 = 22(72)$; $rms = 67$		general properties (Ryan et al., 1974); electronic spectra, crystal- field parameters (Wagner et al., 1977)
other complex fluorides with hydrazinium: $(N_2H_5)_2UF_6$, $(N_5H_5)_3UF_7$			general properties (Bacher and Jacob, 1980)
$UN_{0.95} F_{1.2}$	uranium oxidation number = +4.05	tetragonal; D_{2h}^5 , $P4/n$, No.85; $a = 3.951 c = 5.724$; $Z = 2$; $V = 89.35$; d (calc.) = 10.19	<i>crystallographic data</i> (Jung and Juza, 1973)

Table 5.26 (Contd.)

Ca _{0.925} U _{0.075} F _{2.15}		cubic; O_h^5 ; $Fm\bar{3}m$; No.225; $a = 5.507(3), Z = 4; V = 167.01;$ d(calc.) = 3.81	neutron diffraction data (Laval et al., 1987)
CaUF ₆	green; $\mu_{eff} = 3.25 \text{ B.M.}; \theta = -101 (74-300 \text{ K})^d$	hexagonal (LaF ₃ type); D_{40}^{4} , $P\bar{3}c1$, No. 165; $a = 6.928$, $c = 7.127$; Acale) = 6.50	crystallographic data (Keller and Salzer, 1967) magnetic data (Bacher and Tacoh 1980)
SrUF ₆		hexagonal (LaF ₃ type); D_{3d}^4 , $P\bar{3}c1$, No. 165; $a = 7.122$, $c = 7.293$; d(calc.) = 6.83	crystallographic data (Keller and Salzer, 1967)
$BaUF_6$		hexagonal (LaF ₃ type); D_{34}^{4} , $P\overline{3}c1$, No.165; $a = 7.403$, $c = 7.482$; d(calc.) = 6.86	<i>crystallographic data</i> (Keller and Salzer, 1967)
PbUF ₆	green	hexagonal (LaF ₃ type); D_{3d}^{4} , $P\overline{3}c1$, No.165; $a = 7.245$, $c = 7.355$; d(calc.) = 8.33	crystallographic data (Keller and Salzer, 1967)
other complex fluorides with lead: Pb ₃ U ₂ F ₁₄ , Pb ₆ UF ₁₆ .			general properties Bacher and Jacob (1980)
TIUFs	m.p. = 640°C	monoclinic; C_{2h}^{5} , P_{21}/c ; No.14; a = 8.222(2), $b = 13.821(4)$, $c = 8.317(5)$; $\beta = 102.53(3)$; Z = 8; $V = 922.6$; $d(calc.) = 7.74$; tricarned trigonal prismatic at U	infrared spectra (Soga et al., 1973); crystallographic data (Avignant et al., 1980, 1982)
Tl ₂ UF ₆	m.p. = 598° C (eutec.)	orthorhombic: $a = 4.07$, $b = 6.97$, c = 11.56; $Z = 2$; d (calc.) = 7.54	crystallographic data (Avignant and Cousseins, 1971)
TI ₃ UF ₇ TI,UF。	m.p. = $542^{\circ}C$ (incongr.) m.n. = $317^{\circ}C^{*}$	cubic; $a = 9437$; $Z = 2$; $d = 7.92$	crystallographic data (Avignant and Cousseins, 1971)
ŤŀŢŬ6Ĕ31		hexagonal; $a = 15.39$, $c = 10.80$; Z = 3; d (calc.) = 7.74	crystallographic data (Avignant and Cousseins, 1977; Avignant et al., 1977)
TIU_3F_{13}	m.p. = 674° C (incongr)	orthorhombic; $a = 8.49$, $b = 8.04$, c = 7.38; $Z = 2$; d (calc.) = 7.68	crystallographic data (Avignant et al., 1977)

Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (Å), conformation and density (g cm ⁻³) ^c	Remarks regarding information available and references
$\mathrm{TIU}_{6}\mathrm{F}_{25}$		hexagonal; $a = 8.18$, $c = 16.46$; d = 7.10	crystallographic data (Avignant et al. 1977)
TIU0 ₃ F ₁₁		$\begin{array}{l} \begin{array}{l} \begin{array}{l} m = 0.01 \\ m = 0.000 \\ m $	crystallographic data (Hsini et al., 1986)
\mathbf{YUF}_{7}		monoclinic; $a = 8.19$, $b = 8.27$, c = 11.17; $B = 92.66$	crystallographic data; magnetic properties (Denes et al., 1973)
TmUF_7		monoclinic; $a = 8.19$, $b = 8.27$, $m_{100} = 0.02$	crystallographic data; magnetic
${ m YbUF}_7$		c = 11.19; p = 92.75 monoclinic; $a = 8.18, b = 8.25, c = 1000$	propertues (Denes et al., 1973) crystallographic data; magnetic
LuUF,		11.20; $\beta = 92.70$; d (calc.) = 6.93 monoclinic; $a = 8.17$, $b = 8.24$,	properties (Denes et al., 1973) crystallographic data; magnetic
		$c = 11.18; \beta = 92.48$	properties (Denes et al., 1973)
$CuU_2F_{10}.8H_2O$		orthorhombic; $a = 8.73$, $b = 7.16$, c = 20.78, $Z = 4$, d (calc.) = 4.48.	crystallographic data (Charpin et al., 1968)
ZnUF ₆ ·5H ₂ O		orthorhombic; $a = 14.34$, b = 15.72, $c = 8.05$; $Z = 8$; d(calc) = 3.71	crystallographic data (Charpin et al., 1969)
MnUF ₆ ·8H ₂ O		monoclinic; $a = 12.37$, $b = 6.98$, $c = 8.06$; $\beta = 93.33$; $Z = 4$; d(calc) = 4.4;	crystallographic data (Charpin et al., 1969)
CoU_2F_{10} , 5H ₂ O		monoclinic: $a = 11.07$, $b = 7.10$, $c = 8.81$; $\beta = 94.17$; $Z = 2$; d calc b = 4.16	crystallographic data (Charpin et al., 1968)
InU ₂ F ₁₁		monoclinic; $a = 5.430$, $b = 6.407$, c = 8.402, $\beta = 104.62(4)$	crystallographic data (Champarnaud-Mesjard and Gaudreau, 1976)

Table 5.26 (Contd.)

crystallographic data (Charpin et al., 1968)	<i>thermodynamic data</i> (Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)	(Kemmler-Sack, 1967, 1969)	IR spectra (Jacob and Bacher, 1980); thermodynamic properties, (Grenthe et al., 1992; Guillaumont et al., 2003)	crystallograhic data (Brown, 1979; Taylor and Wilson, 1973a);	structural transitions anticipating melting (Bros et al., 1987);	structure refinement (Schleid et al.,	1981) temperature absorption spectra, crystal-field energy level	structure (Malek et al., 1986a,b); Brown 1970: Hecht and Gruber	1974; Clifton <i>et al.</i> , 1969;	McLaughlin, 1962; Zołnierek et al 1984: thermodynamic data	(Rand and Kubaschewski, 1963; Greathe at al 1000; Brown 1070.	Guillaumont et al., 2003);	magnetic properties (Hendricks	et al., 1983); electrical and optical	properties (Brown, 1979); IR and
monoclinic; $a = 11.05$, $b = 7.08$, $c = 8.86$; $\beta = 93.33$; $Z = 2$; d(calc.) = 4.17	·	octahedral; fluorite type of structure; $a = 5.49$; $Z = 4$; $d(\exp.) = 11.0$. One anion per unit cell is occupying inter-net places		tetragonal; D_{4h}^{19} , $I4_1/amd$, No.141; a = 8.3018(4), $c = 7.4813(6)$, $Z =$	4; $d(\text{calc.}) = 4.87$; each uranium atom is bonded to eight chlorine	atoms; the coordination		2.644(2) (4 times each); Cl-U-Cl angles: 3 141(8) and 3 540(1). The		3.097(8) and $3.540(1)$; structure refined data: $a = 8.3018(4)$.	-				
	$\begin{aligned} \text{UOF}_2(\text{cr}): & & A_{\text{f}}G_m^o = -1434.1 \ (6.4)^{\dagger}, \\ & & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & \\ & & & & \\ & & & & \\ & & & \\ & & & & \\ & & & \\ & & & & & \\ & & & & \\ & & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & $	dark grey to black; mixed valence compound (U ^{Iv} and U ^v); oxidation state 4.25	$\begin{array}{l} \text{UOF}_{2}\text{\cdot}\text{H}_{2}\text{O}(\text{cr}): \varDelta_{f}\text{G}_{m}^{o}=-1674.5\\ (4.1)^{\dagger}, \varDelta_{f}\text{H}_{m}^{o}=-1802.0(3.3)^{\dagger},\\ S_{m}^{o}=161.1(8.4)^{\dagger} \end{array}$	light green needles or dark-green octahedra; $m.p. = 590^{\circ}C$; $b.p. =$	789°C; density: 4.725 g cm ⁻³ ; $\mu_{\text{eff}} = 3.29 \text{ B.M.}; \theta = -65 \text{ K} (90 -$	551 K) ^d hygroscopic; soluble in	polar organic solvents; insolution in ethyl acetate, chloroform and	benzene. UCl ₄ (cr): $\Delta_{f} G_{m}^{o} = -929.6$ $(2.5)^{\dagger} - \Delta_{c} H^{o}1018 - 8.05 + \delta^{\dagger}$	$S_m^{(2.2)} = 197.200(0.8)^{\dagger}; C_{p,m}^{(2.2)} = 121.8$	$(0.4)^{\uparrow}$. UCl ₄ (g): $\Delta_{f}G_{m}^{0} = -789.4$ $(4.9)^{\uparrow}$. $\Delta_{f}H_{m}^{0} = -815.4$ $(4.7)^{\uparrow}$.	$S_m^o = 409.3 (5.0)^{\dagger}; C_{p,m}^o = 103.5$	$(2.0)^{-10} \log p (\text{mmrg}) = -113201 + 23.21 - 3.02 \log T (298-863 \text{ K})$	$\log p(\text{mmHg}) = -9950 \ T^{-1} + 38.06 \ \epsilon \ \epsilon \ \epsilon \ 10.07 \ r^{0.062} \ 10.62 \ V^{0.062}$	IR and Raman vibrations(cm ⁻¹):	311 (R), 270 (R, IR), 240 (R, IR),
$NiU_2F_{10}\cdot 8H_2O$	UOF_2	$UO_{2}F_{0.25}$	UOF ₂ .H ₂ O	UCI4											

	stants y Remarks regarding information available and references	Raman spectra (Bohres et al., 1974); photoelectron spectra (Thibaut et al., 1982)	5; a = crystallographic data (Cotton et al., 1984; Van den Bossche = 4; et al., 1986); <i>infrared data</i> (Kumar 2.629 and Tuck, 1984) n is The C Tral B site	 c. crystal structure from multiphase 91(5), powder neutron profile refinement 54.72; (Bendall et al., 1983); magnetic properties (Trzebiatowski and Mulak, 1970); thermodynamic data Vdovenko et al., 1974b; Fuger et al., 1983)
Table 5.26 (Contd.)	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^c$		monoclinic, $C_{9,}^{0}$, $C2/c$, No.15; $a = 14.677(4)$; $b = 8.452(2)$; $c = 13.9559(3)$; $\beta = 91.77(2)$; $z = 4$; $d(calc.) = 2.087$; $d(U-Cl) = 2.624$ (2) and 2.614(2); $d(U-N) = 2.599$ (6) and 2.567(6). The U atom is eight-coordinated with a dodecahedral arrangement. The C atoms occupy the dodecahedral B sites and the N atoms the A site	hexagonal; D_{4}^{4} , P_{63}/mmc , No. 194; $a = 11.191(5)$, $b = 11.191(5)$, c = 6.0365(1); $Z = 3$; $V = 654.72$; d(calc.) = 3.53
Table 5	Selected properties and physical constants ^b	172 (R), 153 (R, IR), and 102(R, IR); $\mu_{eff} = 3.29; \theta = -62$ K Energy level parameters: $F^2 = 42561(235), F^4 = 39440(634),$ and $F^6 = 24174(185); \zeta_{5f} = 1805$ (8), $\alpha = 30.9(1), \beta = -576(168);$ $B_0^2 = -903(151), B_0^4 = 766(220),$ $B_1^4 = -3091(185), B_0^6 = -1619(482)$ and $B_2^6 = -308(280), F_2 = 172.6,$ $F_4 = 38.79, F_6 = 2.556; M^0 =$ [0.99], $M^2 = [0.55]$ and $M^4 =$ [0.93]; $P^2 = P^4 = P^6 = [500]$	grey-green cryst; soluble in CH ₃ CN; loses CH ₃ CN <i>in vacuo</i> >40°C; IR (cm ⁻¹): v(CN) = 2278; $\mu_{\text{eff.}} = 2.89$ B.M.; $\theta = -158$ K	m.p. = $448. ^{\circ}$ C; IR (cm ⁻¹): v(U-Cl) = $232w$, 258 , $287w$
	Formula		UCl4(CH3CN)4	Li ₂ UCI ₆

Na ₂ UCI ₆ RhullCL	m.p. = 445.6 °C; IR (cm ⁻¹): v(U-Cl) = 240w, 260, 286w IR (cm ⁻¹).v(I1-Cl) = $267 \cdot 285w$	trigonal/rhombohedral; D_{3d}^3 , $P\bar{3}ml$, No.164, $a = 11.8062(9)$, b = 11.8062(9), $c = 6.3243(2)$; Z = 3; $V = 763.42$; d (calc.) = 3.24 trisonal: D_2^5 . $R\bar{3}m$ No 166: $a =$	crystal structure from multiphase powder neutron profile refinement (Bendall et al., 1983); magnetic properties (Trzebiatowski and Mulak, 1970); thermodynamic data Vdovenko et al., 1974b; Fuger et al., 1983)
20016		7.34, $c = 5.89$; $d(calc.) = 3.68$; each U atom is surrounded by six Cl atoms at the vertices of an octahedron	et al., 1972a); magnetic properties et al., 1972a); magnetic properties (Trzebiatowski and Mulak, 1970); thermodynamic data (Vdovenko et al., 1974b; Fuger et al., 1983)
	green crystals; m.p. = 670° C; IR and Raman data (cm ⁻¹): $v_1 = 307$, $v_3 = 262$, $v_4 = 115$, $v_5 = 125$, $v_6 =$ 88; Energy level parameters (T _d): $F_2 = 189.358$, $F_4 = 33.469$, $F_6 =$ 3.927 , $F^2 = 42605$, $F^4 = 36447$, $F^6 = 28909$; $\varsigma_{5f} = 1800.104$; $A_4^{\circ} \langle r^4 \rangle = 901.381$ $A_6^{\circ} \langle r^6 \rangle =$ 85.426; $B_6^4 = 7211.0$, $B_4^4 = (4309)$ $B_6^6 = 1366.8$ $B_6^4 = (-2554)$; rms = 163, $n = 21$	trigonal; D_{3d}^3 , $R3m$, No 166; $a = 7.478$, $c = 6.026$; each U atom is surrounded by six Cl atoms at the vertices of an octahedron	crystallographic data (Siegel, 1956); IR and Raman data (Brown et al., 1975; Brown, 1979); crystal-field spectra (Johnston et al., 1966); magnetic properties (Trzebiatowski and Mulak, 1970); thermodynamic data Vdovenko et al., 1974b; Fuger et al., 1983)
₿-Cs₂UCl₀	appears in a polymorphic transition at 510° C; IR and Raman data: $v_1 = 308$, $v_2 = 230$, $v_3 = 267$, $v_4 = 116$, $v_5 = 126$, $v_6 = 89$	trigonal; $a = 7.50$, $c = 12.00$; d(calc.) = 4.04; (for a rapidly quenched sample); for the refined structure: trigonal/rhombohedral; D_{3}^{3} , $P\overline{3}m$ 1; No.164; $a = 7.5037(3)$, b = 7.5037(3), $c = 6.0540(4)$; Z = 1; $V = 295.21$; 95.21	<i>crystallographic data</i> (Vdovenko <i>et al.</i> , 1972b); <i>structure refinement</i> (Schleid <i>et al.</i> , 1987) <i>IR and</i> <i>Raman data</i> (Shamir and Silberstein, 1975; Shamir <i>et al.</i> , 1975)
Cs2U[O3Cl9(Nb Cl)6]		trigonal/rhombohedral; D_{3d}^2 , $P\bar{3}1c$, No.163; $a = 9.2080(7)$, $c = 17.0950(30)$; $Z = 2$; $V = 1255.25$; d(calc.) = 4.34	crystal structure (Cordier et al., 1997)

	Table	Table 5.26 (Contd.)	
Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^c$	Remarks regarding information available and references
[N(CH ₃) ₄] ₂ UCl ₆	green cryst.; soluble in CH ₃ CN, H ₂ O; IR and Raman data (cm ⁻¹): $v_1 = 284$, $v_2 = 230$, $v_5 = 123$, $v_2 = 87$	cubic face centered; $a = 13.06$; d(calc.) = 1.788, d (exp.) = 1.791	<i>crystallographic data</i> (Staritzky and Singer, 1952); <i>IR and Raman</i> <i>data</i> (Silberstein, 1972; Brown, 1970)
[N(C ₂ H ₃) ₄] ₂ UCl ₆	$V_{6} = -0.7$ H ₂ O; crystals undergo reversible phase change at 94°C; IR and Raman data (cm ⁻¹): v ₁ = 293, v ₃ = 254, v ₄ = 110, v ₅ = 110, v ₆ = 78; $F^2 = 43170(2181)$, c _{5f} = 1774(35); $B_0^4 = 7463(432)$, $B_0^6 = 992(258)$; $F_{2} = -168$	orthorhombic; D_{2h}^{23} , <i>Fmmm</i> , No.69; $a = 14.23$, $b = 14.73$, c = 13.33; d (calc.) = 1.693	crystallographic data (Staritzky and Singer, 1952); IR and Raman data (Brown et al., 1975; Brown, 1979); electronic spectra, crystal- field parameters (Wagner et al., 1977)
[P(C ₆ H ₅) ₃ C ₂ H ₅] ₂ UCl ₆	- 100	triclinic; C_1^1 , P_1^1 , No.2; $a = 10.53$ (1), $b = 10.95(1)$, $c = 10.31(1)$; $\alpha = 113.22(5)^\circ$, $\beta = 105.20(5)$, $\gamma = 80.40(5)$; $Z = 1$; $d(calc.) = 1.631$, $d(exp.) = 1.64$; $d(u)-C(1) = 2.621$	crystallographic data (Caira et al., 1978)
UCI(H ₂ PO ₂) ₃ (H ₂ O) ₂		(2), 2.2.7(1) and 2.2.7(1) and 2.2.7(1) and 2.7(2) orthorhombic; D_{2h}^{11} , <i>Pbcn</i> , No.57; <i>a</i> = 7.559(2), <i>b</i> = 10.111(2), <i>c</i> = 14.680(2); <i>Z</i> = 4; <i>V</i> = 1121.98, <i>d</i> _{2.2} (2), <i>i</i> = 2 or	synthesis, structure, vibrational spectra (Tanner et al., 1992)
UCI(PO4)2H2O		tetragonal: $C_{Ab}^{5,5}$ $I4/m$, No.87; $a =$ 14.631(2), $b = 14.631(2)$, $c = 6.662$ (1); $Z = 8$; $V = 1426.11$; d(calc.) = 3.77	<i>crystallographic data</i> (Benard- Rocherulle <i>et al.</i> , 1997)

(V)	exes:		.9		. 6.	
other uranium(IV)	chloro complexes: [j] KUCl ₅ ; [ii) RbUCl ₅ ;	CsUCI5, X2UCI6; S2UCI6	Ag ₂ UCl ₆ ; KNaUCl	(ix) BaUCl ₆ ; (x) Rb4UCl ₈ ;	KU3CI13; KNaUCI CellaCI	Cs ₃ U ₂ Cl ₁₁
ier ur	chloro com (j) KUCl ₅ ; (ii) RbUCl) CsU K2U Cs2U) Ag2 () KN () SrI	BaU BaU Rb4l) KU ₃ () KNa i) CsU	
oth	Fi E E	EES	(in) (iii)	XX		ΞS -

(x) m.p. = 406.3° C

(xi

(viii) m.p. = 560° C (ix) m.p. = 382° C*

(vi) m.p. = 407° C; $\Delta H_{fus}^{o} = 35.4$

(2.1) (vii)

(v) green cryst.; m.p. 670°C

263, 286w

(iv) IR (cm^{-1}) :v(U-Cl) = 250w,

(i) m.p. = $345^{\circ}C^{*}$ (ii) m.p. = $360^{\circ}C^{*}$

E)

(xii) (xiii) green; moisture sensitive; insoluble in organic solvents; soluble in H_2O ; b.p.>400°C; UOCl ₂ (cr): $\Delta f G_m^0 = -998.5$ (2.7) [†] , $\Delta f H_m^0 = -1069.3$ (2.7) [†] , $S_m^0 =$ 13.8 27 (0.7) [†] . $C^0 = 95$ 06	$(0.42)^{+}$; paramagnetic $\mu_{eff} = 3.13$ B.M. (above 40 K); exhibits magnetic ordering below 31 K
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orthorhombic: D_{34}^{γ} , *Pbam*, No.55; *a* = 15.255, *b* = 17.828, *c* = 3.992; *d*(U(1)–O) = 2.20–2.40; *d*(U(1)– C1) = 2.66–3.15; *d*(U(2)–O) = 2.17–2.33; *d*(U(2)–C1) = 2.88– 3.01; *d*(U(3)–O) = 2.22–2.35; *d*(U(3)–C1) = 2.70–3.51; the arrangement around U(1) is dodecahedral (CN = 8; 30, 5C1); that around U(2) is trigonal (CN = 7; 30, 4C1) and that around U (3) is approx. dodecahedral-1 (C.N = 7; 30, 4C1) tetragonal; D_{74}^{γ} , $P_{4/mmn}$, No.129; *a* = 3.979, *c* = 6.811; *Z* = 2; *V* = 107.83; *d*(calc.) = 8.85; *d*(exp) = 8.78. The compound is isostructural with PbFC1;

thermodynamic and IR data (Brown, 1979; Suglobova and Chirkst, 1978a, Vdovenko et al., 1974b; Fuger et al., 1983); magnetic properties (Brown, 1979) crystallographic data, neutron diffraction data (Bagnall et al., 1968; Taylor and Wilson, 1974a); infrared spectra (Bagnall et al., 1968) thermodynamic data (Brown, 1979; Grenthe et al., 1992;Guillaumont et al., 2003); magnetic properties, ir spectra (Levet.and Noël, 1979); photoelectron spectra (Thibaut et al., 1982)

crystallographic data (Juza and Sievers, 1965; Juza and Meyer, 1969; Yoshihara *et al.*, 1971)

UNCI

	Table	Table 5.26 (Contd.)	
Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (\hat{A}) , conformation and density $(g \text{ cm}^{-3})^{c}$	Remarks regarding information available and references
UCIF3	emerald green cryst.; m.p. = 444°C*; b.p. = 550–650°C (in vacuo subl.) UCIF ₃ (cr): $\Delta f G_m^0 =$ -1606 (5.) ⁺ , $\Delta f H_m^0 = -1690$ (5) ⁺ , $S_m^o = 185.4$ (4.2) ⁺ ; $C_{p,m}^o = 120.9$ (4.2) ⁺	$d(U-Cl_1) = 3.17 (4\times); d(U-N) = 2.30; d(Cl_1-Cl_1) = 3.98; d(Cl_1-Cl_2) = 3.23; d(N-Cl) = 3.29; d(N-N) = 2.81 orthorhombic; Abam or C_{2v}^{17}, Aba2, No.41; a = 8.673(2), b = 8.69(11), c = 8.663(5); Z = 8; d(calc.) = 6.72$	crysstallographic data (Savage, 1956; Staritzky and Douglass, 1956); thermodynamic data; fused salt system (Brown, 1979; Grenthe et al., 1992; Guillaumont et al., 2003)
other chloride fluorides: (i) UCl ₂ F ₂ , (ii) UCl ₃ F.	(i) green; m.p. = 460° C*. UCl ₂ F ₂ (cr): $\Delta_{f}G_{m}^{o} = -1376(6)^{+}$, $\Delta_{f}H_{m}^{o} = -1466$ (5)*, $S_{m}^{o} = 174.1$ (8.4) [†] ; $C_{p,m}^{o} = 119.7$ (4.2) [†] . (ii) m.p. = 530° C*, UCl_{3} F(cr): $\Delta_{f}G_{m}^{o} = -1147(5)^{+}$, $\Delta_{f}H_{m}^{o} = -1243$ (5) [*] , $S_{m}^{o} = 162.8$ (4.2) [†] ;		thermodynamic data; fused salt system (Brown, 1979; Grenthe et al., 1992; Guillaumont et al., 2003)
UBr4	brown to black-brown cryst; moisture sensitive; soluble in Me ₂ CO, EtOH; m.p. = 519°C; b.p. = 777°C; sublimes in a Br ₂ -N ₂ stream. μ_{efr} = 3.12 B.M; θ = -35 K; (77-569 K) ^d . UBr ₄ (cr): $\Delta_{f}G_{m}^{0}$ = -767.4 (3.5) [†] , $\Delta_{f}H_{m}^{0}$ = -802.1 (2.5) [†] , S_{m}^{o} = 238.5 (8.4) [†] ; $C_{p,m}^{0}$ = 128.0 (4.2) [†] . UBr ₄ (g): $\Delta_{f}G_{m}^{0}$ = -634.6 (5.0) [†] , $\Delta_{f}H_{m}^{0}$ =	monoclinic; C_{3h}^3 , $C2/m$, No.12; $a = 10.92(2)$, $b = 8.69(3)$, $c = 7.05(1)$; $\beta = 93.9(1)$; $Z = 4$; $d(calc.) = 5.55$, $d(exp.) = 5.35$. The Br anions form a pentagonal bipyramid around the U atom. The bipyramids are linked into two-dimensional sheets by double bromide bridging of the U cations. $d(U-Br) = 2.85(2)$ to 2.95(2)	synthesis (Brauer, 1981) crystallographic data (Douglass and Staritzky, 1957; Taylor and Wilson, 1974d,e; Levy et al., 1975; Korba, 1983); thermodynamic data; (Grenthe et al., 1992; Guillaumont et al., 2003); magnetic data (Dawson, 1951; Hendricks, 1971); photoelectron spectra (Thibaut et al., 1982)

Table 5.26 (Contd.)

	crystallographic data (Rabinovich et al., 1998)	crystallographic data; phase transitions by neutron diffraction (Maletka et al., 1998)	<i>crystallographic data</i> (Vdovenko et al., 1973b; Bogacz et al., 1980); thermodynamic data (Vdovenko et al., 1973a, 1974c; Fuger et al., 1983); Visible and, IR data (Brown, 1979; Suglobova and Chirket 1978)	<i>crystallographic data</i> (Vdovenko <i>et al.</i> , 1973b); <i>thermodynamic data</i> (Vdovenko <i>et al.</i> , 1973a, 1974c; Fuger <i>et al.</i> , 1983); <i>Visible and IR</i> <i>data</i> (Suglobova and Chirkst, 1978a; Brown, 1979)
(in the pentagonal ring) and 2.78 (3) and 2.61(4) (to the apical bromides); the axial $Br-U-Br$ angle = 177(1)°	triclinic; C_1^1 , $P\overline{1}$, No.2; $a = 8.234$ (4), $b = 12.781(7)$, $c = 7.168(2)$, $\alpha = 97.76(3)$, $\beta = 98.36(2)^\circ \gamma = 85.38(4)$; $Z = 2$; $V = 738.07$; $d(calc) = 3.24$	trigonal/rhombohedral; $D_{3d'}^2$, $P\overline{3}$ lc; No = 163; $a = 6.8896(4)$, $c = 12.6465(9)$; $\gamma = 120$; $Z = 2$; V = 519.86	trigonal/rhombohedral; $D_{3d'}^3$, $P\bar{3}m$ 1; No. = 164, $a = 12.4368(1)$, c = 6.6653(2); $V = 892.83$; $Z = 3$	trigonal; $a = 10.94$, $c = 10.67$; d(calc.) = 4.11, $d(exp.) = 4.12$
$-605.6 (4.7)^{+}, S_{m}^{o} = 451.9 (5.0)^{+};$ $C_{P,m}^{o} = 106.9 (3.0)^{+}.10gp$ (mmHg) = -10800 T ⁻¹ +23.15- 3.02 logT (298-792 K) log <i>p</i> (mmHg) = -8770 T ⁻¹ + 27.93 - 5.53 logT (792-1050 K); Energy level parameters: $F_{2} = 1976$, $A(r^{4}) = -$ 34, $F_{6} = 4$, $\xi_{5f} = 1976$, $A(r^{4}) = -$ 490 and $A(r^{0}) = -15$ (in cm ⁻¹);	(indui) IIIn ccz – Jahan		m.p. = 533°C; v(U–Br)as. = 164w, 180, 202w	m.p. = 672°C; v(U–Br)as. = 185, 208w
	$[\mathrm{UBr}(\mathrm{H}_2\mathrm{O})_{\mathrm{8}}]\mathrm{Br}_3(\mathrm{H}_2\mathrm{O})$	Li ₂ UBr ₆	Na ₂ UBr ₆	K ₂ UBr ₆

	Tabl	Table 5.26 (Contd.)	
Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^c$	Remarks regarding information available and references
Rb ₂ UBr ₆	m.p. = $722^{\circ}C^{*}$; v(U–Br)as. = 192	cubic face centered; O_{ii}^{5} , $Fm\bar{3}m$, No.225; $a = 10.94$; $V = 1309.34$. The U atoms are surrounded by an octahedral array of Br atoms at distances of 2.74; d (calc.) = 4.48, d(exp.) = 4.048	<i>crystallographic data</i> (Vdovenko <i>et al.</i> , 1973a; Maletka <i>et al.</i> , 1996b); <i>thermodynamic data</i> (Vdovenko <i>et al.</i> , 1973a, 1974c; Fuger <i>et al.</i> , 1983); <i>visible-near IR</i> data (Suglobova and Chirkst, 10700, Berner 1070)
Cs ₂ UBr ₆	m.p. = 756°C; vibrational modes (cm ⁻¹): $v_1(\mathbf{R}) = 197$, $v_2(\mathbf{R}) = (155)$, $v_3(\mathbf{IR}) = 195$, $v_4 = (\mathbf{IR}) = 84$, $v_5(\mathbf{R}) = 87$, $L = 5$; $F_2 = 84.112$, $F_4 = 35.542$, $F_6 = 3.818$, $\zeta_{5f} = 1792$, 1792.306 , $B_0^4 = 6593$, $B_0^6 = 1195$	cubic face centered; $O_{hi}^5 Fm\bar{3}m$, No.225; $a = 11.07$; $V = 1356.57$. The U atoms are surrounded by an octahedral array of Br atoms at distances of 2.767; d(Br-Br) = 3.914; $d(calc.) = 4.78$, d(exp.) = 4.74	1976a; Drown, 1979) crystallographic data, (Vdovenko et al., 1973a); thermodynamic data (Vdovenko et al., 1973a, 1974c; Fuger et al., 1983); visible and IR spectral data (Johnston et al., 1966; Chodos, 1972; Suglobova and Chirkst, 1978a; Brown, 1979); crystal-field analysis (Johnston
UNBr		tetragonal; D_{4h}^{7} , P4/mm, No.129; a = 3.944, $c = 7.950$, $Z = 2$; d(calc.) = 8.913; $d(exp.) = 8.64$; The compound is isostructural with BiOCI; $d(U-Br) = 3.234$;	<i>et al.</i> , 1966) <i>crystallographic data</i> ; (Juza and Meyer, 1969)
$[N(CH_3)_4]_2 UBr_6$	vibrational modes (cm^{-1}) : v ₃ (IR) = 181; v(U–Br) = 190–195	d(U-N) = 2.280 cubic face centered; O_h^5 Fm3m, No.225; $a = 13.37$;	crystallographic data (Brown, 1966)
[N(C ₂ H ₅) ₄] ₂ UBr ₆	IR (cm^{-1}) : $v(\text{U}-\text{Br}) = 178$; energy level parameters: $F_2 = 181.63(12)$ (or $F^2 = 40867$), $\zeta_{5f} = 1756(41)$, $B_0^4 = 6946(609)$, $B_0^6 = 999(252)$; rms = 176	a(valc.) = 2.400	IR and energy level analyses (Brown, 1966; Wagner et al., 1977)

crystallographic data (Caira et al., 1978)	synthesis and crystallographic data (Bohrer et al., 1988)	X-ray crystallographic and spectroscopic structural studies (Tanner et al. 1993)	crystallographic data (Benard- Rocherulle et al., 1997)	<i>thermodynamic data</i> (MacWood, 1958; Brown, 1979; Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)	<i>thermodynamic data</i> (MacWood, 1958; Brown, 1979; Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)	<i>thermodynamic data</i> (MacWood, 1958; Brown, 1979; Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)
monoclinic; $C_{2\mu}^2$, P_{21}/m , No.11; $a = 10.45(1)$, $b = 13.51(1)$, $c = 15.46(1)$; $\beta = 96.67(5)$; $Z = 2$; d(calc.) = 1.990, $d(exp)$. $= 1.96$; d(U-Br): $= 2.757(2)$, 2.776 (2) and 2.777(2)	monoclinic: C_5^{5} , $P_{21/c}$, No.14; $a = 9.818(3)$, $b = 20.101(4)$, $c = 15.493$ (3), $\beta = 98.79(2)$; $Z = 2$; $V = 3022$; $d(calc.) = 1.72$; $d(U-Br1) = 2.754$ (1); $d(U-Br2) = 2.778(1)$; $d(U-Br3)$ or $O = 2.788(1)$; Br(1)-U-Br(2) = 89.2(1); Br(1)-U-Br(3) or $O) = 90.4(1)$; Br(1)-U-Br(3) (or $O) = 90.6(1)$;	orthorhombic: D_{2h}^{11} , $Pbcm$, No. 57; a = 7.488(5), $b = 10.192(2)$, $c = 15.203(5)$, $C = 2.7 = 1160.26$	tetragonal; C_{4h}^{5} , H/m , No.87; $a = 14,7480(7), c = 6.6810(4); Y = 1453, 14; Z = 8. d(calc.) = 4.1;$	-		
	green crystals; extremely sensitive towards oxygen and moisture			greenish brown; hygroscopic; m.p. = 521°C; b.p. = 784°C; UBrCl ₃ (cr): $A_{f}G_{m}^{0} = -893.5 (9.2)^{\dagger}$, $A_{f}H_{m}^{0} = -967.3 (8.4)^{\dagger}$, $S_{m}^{0} = 213.4$	dark green; hygroscopic; m.p. = 510°C; b.p. = 1053 °C; UBr ₂ Cl ₂ (cr): $\Delta_{f}G_{m}^{0} = -850.9 (9.8)^{+}$, $\Delta_{f}H_{m}^{0} = -907.9 (8.4)^{+}, S_{m}^{0} = 234.3$ (16.7)	greenish brown; hygroscopic; m.p. = 502°C; b.p. = 774°C UBr ₃ Cl(cr): $\Delta_{\rm f}G_m^o = -807.1 (9.8)^{\dagger}$, $\Delta_{\rm f}H_m^o = -852.3 (8.4)^{\dagger}$, $S_m^o = 238.5$ (16.7) [†]
[P(C ₆ H ₅) ₃ C ₂ H ₅] ₂ UBr ₆	[P(C ₆ H ₅)4] ₂ [UBr ₆]. 4CH ₃ CN	$UBr(PO_2H_2)_3.2H_2O$	$UBr(PO_4)(H_2O)_2$	UBrCI ₃	UBr ₂ Cl ₂	UBr ₃ Cl

Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants $({\rm \AA})$, conformation and density $({\rm gcm^{-3}})^{\rm c}$	Remarks regarding information available and references
UOBr ₂	greenish yellow: UOBr ₂ (cr): $\Delta_{\rm f} G_m^o$ = -929.6 (8.4) [†] , $\Delta_{\rm f} H_m^o$ = -973.6 (8.4) [†] , S_m^o = 157.57 (0.29) [†] ; $C_{p,m}^o$ = 98.0 (0.4) [†]		<i>thermodynamic data</i> (Greenberg and Westrum, 1956; Rand and Kubaschewski, 1963; Brown, 1979; Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003); <i>photoelectron spectra</i> (Thibaut <i>et al.</i> , 1982)
UI4	black lustrous crystals; moisture sensitive; m.p. = 506°C; density: 5.6 g cm ⁻³ ; m.p. = 506°C; b.p. = 757°C; μ_{eff} = 2.98 B.M; (1-300 K) ^d . UI ₄ (cr): $\Delta f G_m^o = -512.7$ (3.8) [†] , $\Delta f H_m^o = -518.3$ (2.8) [†] , $S_m^o = 263.6$ (8.4) [†] ; $C_{p,m}^o = 126.4$ (4.2) [†] . UI ₄ (g): $\Delta f G_m^o = -369.6$ (6.2) [†] , $\Delta f H_m^o = -305.0$ (5.7) [†] , $S_m^o = 499.1$ (8.0) [†] ; $C_{p,m}^o = 108.8$ (4.0) [†] . log p (mmHg) = -12330 T^{-1} + 26.62 - 3.52 log T (298–779 K), log p (mmHg) = -9310 T^{-1} + 28.57 - 5.53 log T (779–1030 K): IR data (cm ⁻¹): 178m, 1658, 132.8;	monoclinic; C_{2h}^{6} , $C2/c$, No. 15; $a = 13.967(6)$, $b = 8.472(4)$, $c = 7.510$ (3); $\beta = 90.54(5)$; $Z = 4$; $V = 888.7$; $d(calc.) = 5.57$. Close- packed hexagonal iodine atoms form zigzag chains of edge-sharing octahedra (U1 ₂ 1 _{4/2}). $d(U-I(1)$ bridging) = 3.08(2) and 3.11(2); d(U-U) = 4.55	crystallographic and neutron diffraction data (Levy et al., 1980, Taylor, 1987); thermodynamic data; (Fuger and Brown, 1973; Brown, 1979; Guillaumont et al., 2003)
Li ₂ UI ₆		trigonal/rhombohedral; D_{3d}^2 , P_{31c} , No. = 163; $a = 7.3927(8)$, c = 13.826(2); $V = 654.39$; $Z = 2$; d(U-1) = 3.013	neutron diffraction and electrical conductivity data (Maletka et al., 1996a)

Table 5.26(Contd.)

crystallographic data (Maletka et al., 1992, 1995)	X-ray powder diffraction data (Beck and Kuehn, 1995)	X-ray powder diffraction data (Beck and Kuehn, 1995)	electronic and IR spectra; crystal- field analysis; magnetic susceptibility data (Wagner et al., 1977; Brown, 1979)	crystallographic data; magnetic susceptibility data, infrared spectra (Levet and Noël, 1979)	<i>crystallographic data</i> ; (Juza and Meyer, 1969)
trigonal/rhombohedral; C_{3i}^2 , $R\overline{3}$, No.148; $a = 7.7001(6)$, $c = 20.526$; Z = 3; $V = 1053.97$; d(U-I) = 2.992	monoclinic; C_{4}^{4} , Cc , No.9; $a =$ 8.006(4), $b = 12.998(5)$, $c = 15.194$ (5); $\beta = 106.2(1)$; $V = 1518.34$; Z = 4; $d(U-1) = 3.035$ to 3.218	monoclinic; C_4^4 , Cc , No.9; $a =$ 8.845(5), $b = 13.834(7)$, $c = 15.753$ (8); $\beta = 107.5(1)$; $V = 1838.35$; Z = 4; $d(U-1) = 3.164$ to 3.241		orthorhombic; D_{2h}^{2h} , <i>Pbam</i> , No.55; isostructural with UOCl ₂ (PaOCl ₂ struct. type); $a = 17.853(5)$, b = 20.05(2), $c = 4.480(5)$	tetragonal; D_{4h}^7 , P4/mm, No.129; a = 3.990, c = 9.206; Z = 2;
			red; extremely moisture sensitive; soluble in anhydrous methyl cyanide and acetone; vibrational mode in $(\text{cm}^{-1})UI_6^{2-}$: $v_1 = 143$ to 156; $v_2 = 119$, $v_3 = 135$ to 143; $v_4 = 60$ to 65, $v_5 = 62$ to 66; $v_6 = 44$ to 47; energy level parameters for $[\text{N}(\text{C}_2\text{H}_5)\text{d}_2\text{UI}_6:$ $P^2 = 38188 (2422), \zeta_{5f} = 1724(39),$ $B_0^4 = 6338(676)$, and $B_0^6 = 941$ (289)	rose-brown cryst; decomposes slowly at room temp; hygroscopic; soluble in H ₂ O; U–O vibrations (cm ⁻¹): 520(w), 475(m), 420 (m), 280(w), and 250(sh); paramagnetic: $\mu_{ex} = 3.34$ B M	C
Na ₂ UI ₆	EuUI ₆	BaUI ₆	$M_2 UI_6 (M = N (C_2H_5)_4, N(C_4H_9)_4, N(C_6H_5)(CH_3)_3, As (C_6H_5)_4).$	UOI ₂	UNI

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Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (A) , conformation and density $(g \text{ cm}^{-3})^c$	Remarks regarding information available and references
(i) UF_3I ; (ii) $UCII_3$; (iii) UCI_3I ; (iv) UCI_2I_3 ; (v) $UBrI_3$; (vi) UBr_3I ; (vii) UBr_3I ; (vii) UBr_3I ; (vii) UCI_3BrI ; (ix) $UCIBr_2I$.	(i) brownish black; (ii) black, m.p.<500°C; UCII ₃ (cr): $\Delta_{f}G_{m}^{o} = -615.8 (11.4)^{+}, \Delta_{f}H_{m}^{o} =$ $-643.8 (10.0)^{+}, S_{m}^{o} = 242 (18)^{+};$ (iii) black, m.p. $S_{m}^{o} = 242 (18)^{+};$ (cr): $\Delta_{f}H_{m}^{o} = -728.8 (10.0)^{+}, S_{m}^{o} = 237$ (18) ⁺ ; (iv) black, m.p. $(490^{\circ} C, UCl_{2}I_{2})^{\circ},$ $\Delta_{f}H_{m}^{o} = -898.3 (8.4)^{+}, S_{m}^{o} = 213.4$ (8.4) ⁺ ; (v) black, m.p. $(500^{\circ} C, UCl_{2}I_{2})^{\circ},$ (18) ⁺ ; (v) black, m.p. $(500^{\circ} C, UCl_{2}I_{2})^{\circ},$ $\Delta_{f}H_{m}^{o} = -898.3 (8.4)^{+}, S_{m}^{o} = 213.4$ (8.4) ⁺ ; (v) black, m.p. $(500^{\circ} C, UCl_{2}I_{2})^{\circ},$ UBrI ₃ (cr): $\Delta_{f}H_{m}^{o} = -589.6 (10.0)^{+};$	V = 146.56; $d(calc.) = 8.58$; $d(exp)= 8.50; isostructural with BiOCI$	<i>thermodynamic data</i> , (MacWood, 1958; Brown, 1979; Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)

Table 5.26 (Contd.)

sublimes without decomposition; vi) dark, brown; m.p.<500°C (vii) dark brown, m.p. 478°C, UBr₃I $\Delta_{\rm f} H_m^o = -727.6 (8.4)^{\dagger}$, UBr₂I₂ (cr): $A_{\rm f} H_m^o = -660.4$ (10.0)[†]; (viii) black, m.p. $< 500^{\circ}$ C; ix) black, m.p. < 500°C.

Peritectic decomposition point.

Values recommended by the Nuclear Energy Agency (Guillaumont et al., 2003)

parameter errors; standard deviation: $ms = \sum_{[(a)^2/(n-p)]^{1/2}} [cm^{-1}]$, where A_i is the difference between the observed and calculated energies, n is the number of levels fitted and p is the number of parameters freely varied. ^b m.p. = melting point ($^{\circ}$ C); b.p($^{\circ}$ C). = boiling point; (cr) = crystalline; (g) = gaseous; thermodynamic values in kJ mol⁻¹, or J K⁻¹mol⁻¹ at 298.15 K, unless otherwise mentioned; $\Delta_{f}G_{m}^{o}$, standard molar Gibbs energy of formation; $\Delta_{f}H_{m}^{o}$ - standard molar enthalpy of formation; S_{m}^{o} standard molar entropy, $C_{p,m}^{o}$, standard molar heat capacity; log p (mm Hg) = $-AT^{-1} + B - C \log T$: vapour pressure equation for indicated temperature range; IR = infrared active; L = lattice vibrations; val. = valence vibrations; def. = deformation vibrations; all values in cm⁻¹; sistrong; m: medium; w: weak; shi shoulder; Energy levels parameters: F_k , $F_{st} =$ electrostatic and spin–orbit interaction parameters; α , β , γ ; = two-body correction; M' (j = 0, 2 and 4) = spin-spin and spin-otherorbit relativistic corrections, P^{ϵ} = the electrostatically correlated spin-orbit perturbation parameters; B_{μ}^{a} = crystal-field parameters; values in brackets indicate ^a Values have been selected in part from review articles (Brown, 1979, Bacher and Jacob, 1980; Freeman, 1991; Grenthe *et al.*, 1992; Guillaumont *et al.*, 2003); $^{\circ}$ All values are in Å and angles are in degrees; CN, coordination number; d represents density in g cm⁻³, V = molar volume [cm³ mol⁻¹].

^d Temperature range with linear relationship of χ_M^{-1} against T.

with arsine oxides or phosphine oxides (du Preez et al., 1977b; du Preez and Zeelie, 1987).

Tetravalent uranium has a [Rn]5f² electronic configuration. The ground state is nominally ${}^{3}H_{4}$. The earlier studies of absorption spectra of tetravalent halides in the solid state, aqueous solutions, organic solvents, and in doped host crystals have been compiled in a review article by Carnall (1982). Krupa (1987) analyzed the spectroscopic properties of the ions in solids with their characteristic $5f^2 \rightarrow$ 5f² transitions. In contrast to the uranium(III) spectra, the spin-orbit interactions in different compounds are of the same order of magnitude and the f-d transitions have been observed at higher energies beginning near 40000–45000 cm⁻¹. For a number of halides and complex halides, low-temperature absorption spectra have been recorded and the energy levels of the U⁴⁺ ion in different site symmetries were assigned and fitted to a semiempirical Hamiltonian representing the combined atomic and crystal-field interactions. An analysis of octahedral UX_6^{2-} spectra for a series of (NEt₄)₂UX₆ salts (X = F, Cl, Br or I) was reported by Wagner *et al.* (1977). The authors have noticed that the Slater parameter F^2 diminishes by ~20% for the series and the crystal-field parameters are different from those of the comparable octahedral PaX_6^{2-} and UX_6^{2-} halides. Analyses of the energy-level structure of U^{4+} ion doped in an isomorphic series of tetragonal (I41/amd) host crystals such as ThSiO4, ThCl4, and ThBr4 (Delamoye et al., 1983; Simoni et al., 1988; Malek et al., 1986a,b; Malek and Krupa, 1994) led to consistent sets of free ion and crystal-field parameters with a least square deviation (r.m.s.) between 36 and 71 cm^{-1} . In these host crystals, U^{4+} experiences a rather weak crystal field, which justifies the same theoretical approach as for the Ln^{3+} ions; this is in contrast to that in higher symmetry sites as found in U(BD₄)₄/Hf(BD₄)₄ (site symmetry T_d ; Rajnak *et al.*, 1998), Cs₂UX₆ (X = Cl or Br) (site symmetry O_h ; Johnston *et al.*, 1966; Satten *et al.*, 1983) or U^{4+} : CsCdBr₃ (disturbed O_h site symetry; Karbowiak *et al.*, 2005b) where the crystal field splitting is approximately twice as large with the r.m.s. deviation of 100 to 150 cm⁻¹. As a result, mixing of crystal field components of different multiplets in close proximity may occur. In an analysis of the absorption spectrum of Cs₂UBr₆ single crystals, Faucher et al. (1996) have shown that the inclusion of configuration interactions with the higher lying 5f¹7p¹ electronic configuration in the fitting procedure may considerably improve the r.m.s. deviation.

An analysis of (U^{4+}, U^{3+}) :BaY₂Cl₇ single crystals (Karbowiak *et al.*, 2003b) enabled the assignment of 60 observed $5f^2 \rightarrow 5f^2$ transitions from absorption, excitation, and luminescence spectra, which encompasses all but the ¹S₀ multiplet. A comparison of the scalar crystal field parameters,

$$N_{\nu} = \left[\sum_{k,2} \left(B_2^k\right)^2 \frac{4\pi}{(2k+1)}\right]^{1/2}$$

(Auzel and Malta, 1983), indicates that the main factor determining the crystal-field strength is not the nature of the ligand but the site symmetry of the central ion; this is in contrast to that for Ln^{3+} and U^{3+} ions. Energy transfer has been demonstrated between uranium ions in the 3+ and 4+ oxidations states. A very strong anti-Stokes emission was observed for the U^{4+} ions.

In all cases in which the uranium ions are occupying sites of inversion symmetry, as in UCl_6^{2-} , the observed band structure consists almost exclusively of vibronic side bands and their progressions could be used to deduce the electronic transitions. The analysis of absorption spectra of UF₄ in a KBr pellet at 4 K as well as of U⁴⁺(aq.) at 298 K have been reported by Cohen and Carnall (1960) and Carnall *et al.* (1991). The authors have also compared the crystal-field interactions of UF₄, NpF₄, and PuF₄. The absorption spectrum of thin films of a mixture of UF₄ with chlorinated naphthalene (refraction index 1.635) at 7 K is shown in Fig. 5.40 (Drożdżyński and Karbowiak, 2005) and is typical for most uranium(IV) compounds. In this region the spectra consist of relatively intense and sharp absorption lines. The intra-configurational $5f^3 \rightarrow 5f^3$ transitions result in 91 non-degenerated crystal field levels.

Magnetic susceptibility measurements have been carried out over wide temperature ranges for almost all halides and complex halides. The paramagnetic constants from the Curie–Weiss law $\chi'_{\rm m} = C/(T - \theta)$ and the effective magnetic moments ($\mu_{\rm eff} = 2.84\sqrt{c}\mu_{\rm B+}$) for some of the compounds are collected in Table 5.26. Hexachloro uranates(IV) show temperature-independent paramagnetism between 4 and 300 K with $\chi_{\rm M} = 2000 \times 10^{-6}$ emu.

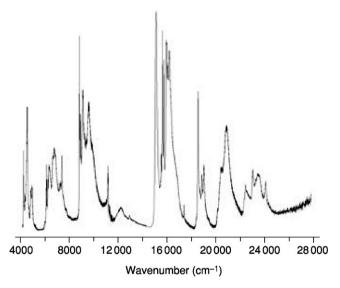


Fig. 5.40 Absorption spectrum of thin films of a mixture of UF_4 with chlorinated naphthalene at 7 K (Drożdżyński and Karbowiak, 2005).

Uranium

(i) Uranium tetrafluoride and complex uranium(IV) fluoro compounds

Uranium tetrafluoride

Uranium tetrafluoride has important industrial applications in the conversion of uranium ore to UF_6 and in the production of UO_2 . The former is a key compound in the uranium enrichment process and UO_2 is a nuclear fuel. The usefulness of UF_4 in these two processes depends on its large chemical stability and an almost complete insolubility in aqueous solutions. Fluoride melts containing UF₄ have also proved to be suitable in 'homogeneous reactors'. The preparation of UF_4 has been extensively investigated (Brown, 1968, 1979; Bacher and Jacob, 1980; Freestone and Holloway, 1991). Most of the procedures are based either on precipitation from aqueous solutions or on high-temperature reactions in anhydrous conditions. In the first method, aqueous uranyl solutions are reduced to U(IV) by SnCl₂, Na₂S₂O₄, FeSO₄, CuCl, CrCl₃, TiCl₃, and SO₂ (combined with Cu²⁺ions), or electrochemically; after reduction, two hydrates, UF₄ · 2.5H₂O and UF₄ · nH₂O, with 0.5 < n < 2, are obtained by precipitation with F⁻ (Allen et al., 1950; Anderson et al., 1950; Dawson et al., 1954). The preparation from aqueous solutions based on electrolytic reductions of uranyl solutions has found industrial application in the Excer Process (ion exchange conversion, electrolytic reduction (Higgins and Roberts, 1956; Marinsky, 1956; Bacher and Jacob, 1980).

Since it is difficult to remove water without hydrolytic reactions, UF₄ produced by aqueous processes is not suitable for reduction to metal or for conversion to UF₆. Consequently, it has been customary to prepare UF₄ by high-temperature reactions. One of the most convenient methods to produce UF₄ on a large scale employs heating of UO₂ in an excess of anhydrous HF at 400–600°C.

$$UO_2 + 4HF \xrightarrow{550^{\circ}C} UF_4 + 2H_2O$$

This and similar methods result in the formation of a highly reactive form of the dioxide. If the starting material is a non-stoichiometric oxide, it is essential to insert H_2 in order to avoid reactions such as:

$$U_3O_8 + 8HF \rightarrow 2UO_2F_2 + UF_4 + 4H_2O$$

Ruehle (1959) describe the synthesis of UF_4 using a stirred fluidized-bed hydrofluorination reactor. The chemistry of the reaction has been discussed by Dawson *et al.* (1954).

On a large scale the compound may be prepared by thermal decomposition of $UO_4 \cdot 2H_2O$ to UO_3 at 250°C followed by reduction with hydrogen to UO_2 at 600°C and fluorination to UF_4 with NH_4HF_2 at 150°C (Van Impe, 1954). Alternatively, UF_4 may be obtained in a similar route using uranium(IV) acetate or by reaction of UO_2 with SF_4 at 500°C.

Other satisfactory methods involve the direct reduction of UO₃ to UF₄ by ammonia–hydrogen fluoride mixtures at $500-750^{\circ}$ C and by NH₄F, NH₄HF₂, or

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a mixture of NH_4HF_2 and hydrazine fluoride. Also various freons, in particular, CF_2Cl_2 , are useful fluorinating agents for UO₂, UO₃, and $(NH_4)_3U_4O_{16}F_3$ (Evers and Reynolds, 1954; Van Impe, 1954).

Attractive alternatives for the preparation of smaller amounts include the heating of metallic uranium with anhydrous hydrogen fluoride in a sealed tube at 225–250°C and treating UH₃ or uranium with hydrogen fluoride vapours at 250–350°C or with a mixture of H₂ + HF at 250°C (Brown, 1979).

Since UF₆ is the starting material for 235 U enrichment, it is also a convenient preparatory material for enriched metallic uranium via uranium tetrafluoride. The preparation of UF₄ from UF₆ may be performed by:

 (i) reduction with H₂ in the gaseous phase (Smiley and Brater, 1958, 1960; Bacher and Jacob, 1980)

$$UF_6 + H_2 \xrightarrow{630^{\circ}C} UF_4 + 2HF$$

 (ii) reduction with chlorinated hydrocarbons C₂HCl₃, C₂Cl₄, and CCl₄ (Bacher and Jacob, 1980, 1986)

$$UF_6 + 2CCl_4 \xrightarrow{200^{\circ}C, p=29 \text{ bar}} UF_4 + 2CCl_3F + Cl_2$$

(iii) the reaction with Me₃SiX (Brown *et al.*, 1983)

$$UF_6 + 2Me_3SiX \rightarrow 2Me_3SiF + X_2 + UF_4(X = Cl \text{ or } Br)$$

On technical scale the reaction (i) may be performed either in a 'hot-wall reactor', by heating the outside wall of the reactor up to 650°C, or in a 'cold-wall reactor' in which the energy is supplied by the reaction

$$F_2 + H_2 \rightarrow 2HF$$

The temperature of the reactor wall is kept between 150 and 200°C. In order to achieve a complete conversion in the reactions (ii) and (iii), a substantial excess of CCl_4 and a molar ratio 1:2 of UF₆ to Me₃SiX is essential (Bacher and Jacob, 1980; Hellberg and Schneider, 1981).

Uranium tetrafluoride is an emerald-green high melting polymeric solid, entirely insoluble in water. However it may be dissolved in the presence of reagents that can form fluoride complexes, such as Fe^{3+} , Al^{3+} , or boric acid, for example. It is a good starting material for the synthesis of UF₆ and production of uranium metal by reduction with calcium or magnesium. The reduction may also be performed with Li, La, or Al whereas Zr, Be, Ti, or hydrogen leads to uranium trifluoride. The compound is stable in air at room temperature, which makes it useful as an intermediate product in the conversion of uranium ore to UF₆. For sublimation *in vacuo*, a stainless steel tube with a molybdenum liner has been used (Dawson *et al.*, 1954). Uranium tetrafluoride reacts with strong oxidizing reagents such as Ce⁴⁺, concentrated perchloric acid, nitric acid and, nitric acid–boric acid or sulphuric acid–ammonium persulphate mixtures with the formation of the appropriate uranyl salt solutions.

Uranium

UF₄ is monoclinic, with the same structures as those of zirconium and hafnium tetrafluorides. The structure at different temperatures has been examined in detail by Kern *et al.* (1994), using neutron diffraction on polycrystalline samples. The unit cell of UF₄ contains 12 formula units with four (U1) and eight (U2) sites having C_2 symmetry. Each uranium atom has eight fluorine neighbors arranged in a slightly distorted square antiprism. A basic repeating unit of five uranium atoms is arranged in a slightly distorted pyramid. Four of them are forming a rhomb-shaped base, and the fifth comprises the apex of the pyramid. For other details see Table 5.26.

The thermodynamic properties of UF_4 have been analyzed in detail by Rand and Kubaschewski (1963), Kubaschewski and Alcock (1979), and Fuger *et al.* (1983). The heat capacity from 1.3 to 20 K has been measured by Burns *et al.* (1960) and between 5 and 300 K by Osborne *et al.* (1955).

Carnall *et al.* (1991) have reported an analysis of the low-temperature crystalfield absorption spectrum of UF₄. The authors found a good agreement between the experimentally observed and calculated band structure using an effective Hamiltonian with orthogonalized free-ion operators. The initial crystal-field parameter values were calculated on the basis of a superposition model for An⁴⁺ sites with C_2 symmetry. The values obtained are listed in Table 5.26. The parameters have been obtained in a fit of 69 observed crystal-field levels of UF₄; the r.m.s. error is 31 cm⁻¹. The spin–spin and spin–orbit parameters, $M^0 = 0.775$, $M^2 = 0.434$, and $M^4 = 0.294$, were assigned on the basis of *ab initio* calculations and were not varied in the fitting. The electrostatically correlated spin–orbit perturbation parameters P^4 and P^6 were constrained by keeping the ratios P^4/P^2 and P^6/P^2 constant, equal to 0.5 and 0.1, respectively. The magnitude of the total crystal-field strength expressed by the scalar parameter N_v (Auzel and Malta, 1983), is equal to 2700 (assuming the C_{2v} approximation).

Uranium tetrafluoride hydrates

The reaction of U(IV) solutions with 4–20% aqueous fluoride solutions results in the precipitation of UF₄ · 2.5H₂O. A number of hydrates with smaller water content, UF₄ · *n*H₂O (where 0.5 < *n* < 2), was obtained by controlled thermal decomposition. UF₄ · 2.5H₂O is the most stable one: in vacuum up to 25°C and in air up to 100°C. The compound may be converted to UF₄ · 0.5H₂O at 100– 120°C with the maintenance of its structure. A complete dehydration occurs at 500–550°C in a stream of N₂ or HF. However, it still retains some of the structure of UF₄ · 2.5H₂O and, contrary to UF₄, it may be readily rehydrated to UF₄ · 2.5H₂O. All UF₄ hydrates with lower water content may also be gradually converted back to this stable form. The solubility of UF₄ · 2.5H₂O in water is 0.1 g · L⁻¹ (Bacher and Jacob, 1980).

UF₄·2.5H₂O, UF₄·2H₂O, and UF₄·4/3H₂O have orthorhombic *Pnma*, cubic $Fm\overline{3}m$, and a monoclinic structure, respectively, as revealed by X-ray diffraction and NMR data. Crystallographic data are given in Table 5.26.

The three-dimensional network contains channels in which coordinated and free water molecules are located (Zadneporovskii and Borisov, 1971).

Complex uranium(IV) fluorides

Metal fluoride–uranium tetrafluoride fused salt systems have been extensively studied because of their usefulness as fertile fuel materials, coolants, and heat transfer media in the Molten-Salt Reactor Experiment (MSRE), Molten-Salt Breeder Reactor, and the Aircraft Nuclear Propulsion (ANP) projects. Numerous ternary and polynary uranium(IV) fluorides have been characterized by determination of their crystallographic parameters (see Table 5.26) but there are fewer studies of their chemical and thermodynamic properties. The application of the compounds in molten-salt reactor technology has been reviewed in a number of articles (Thoma and Grimes, 1957; Thoma, 1959, 1971, 1972; Grimes and Cuneo, 1960; Rosenthal *et al.*, 1972; Grimes, 1978). Caillat (1961), Brown (1968), Bacher and Jacob (1980), Martinot (1984), Bagnall (1987), Freestone and Holloway (1991) and others have reviewed their general properties. Various complex compounds are listed in Table 5.27 with an indication of their melting behavior when available.

A number of ternary and quaternary fused salt systems such as LiF-BeF_2 -UF₄ (Thoma, 1959; Jones *et al.*, 1959) and NaF-BeF₂-UF₄ (Thoma, 1959) were important for the MSRE and ANP projects. The MgUF₆ and CaUF₆ fluorides are of importance for the production of uranium by high-temperature reduction of UF₄ with calcium or magnesium. Systems with ammonium or hydrazinium cations have found application in the preparation of high-purity UF₄ by decomposition of the corresponding complex fluorides. A typical phase diagram of some importance for the molten-salt reactor projects is presented in Fig. 5.41.

The general methods for the preparation of the compounds (Bacher and Jacob, 1980; Freestone and Holloway, 1991) include: (i) solid state reaction between the component fluorides in an inert atmosphere; (ii) reactions between UF_4 or UO_2 and the alkali metal fluoride or carbonate in HF or HF–O₂ mixtures; (iii) reductions of UF_6 with appropriate alkali metal fluorides; (iv) controlled thermal decomposition of tetravalent uranium fluoro complexes of higher stoichiometry (e.g. $(NH_4)_4 U^{IV}F_8$) or the treatment of other fluoro complexes with fluorine, (v) precipitation from aqueous solutions, followed by heating in air, *in vacuo* or fluorine, and (vi) hydrogen reduction of higher valence state fluoro complexes and precipitation from aqueous solutions.

The structures for the majority of the fluoro complexes are well established; typical examples are those with the UF_7^{3-} , UF_8^{4-} anions, but octahedral UF_6^{2-} complexes are also known. The cubic K_3UF_7 structure contains UF_7^{3-} pentagonal bipyramids, while the uranium coordination in Li_4UF_8 is described as a bicapped triangular prism (Brunton, 1967; Freestone and Holloway, 1991). Compounds of the $M^{II}UF_6$ ($M^{II} = Ca$, Sr, Ba, or Pb) adopt the LaF₃ structure (Keller and Salzer, 1967). U(IV) in LiUF₅, KU₂F₉, and $M^{I}U_3F_{13}$ ($M^{I} = Rb$ or

Table 5.27 Me	lting behavior	of uranium(IV)	complex fl	luorides and chlorid	es.
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System	Complex fluorides ^a
LiF-UF ₄	LiU ₃ F ₁₃ , Li ₂ UF ₆ , Li ₄ UF ₈ (P), Li ₃ UF ₇ , LiUF ₅ (P), LiU ₄ F ₁₇ (P)
NaF-UF ₄	NaUF ₅ , Na ₇ U ₂ F ₁₅ , Na ₃ UF ₇ (C), Na ₂ UF ₆ (P), Na ₅ U ₃ F ₁₇ (P), Na ₇ U ₆ F ₃₁ (C), NaU ₂ F ₉ (D)
KF-U ₄	$KUF_5, K_3UF_7 (C), K_2UF_6 (P), KU_3F_{14}, K_7U_6F_{31} (P), KU_2F_9 (P), KU_6F_{25}$
RbF-UF ₄	$RbU_{2}F_{9}$, $Rb_{3}UF_{7}$ (C), $Rb_{2}UF_{6}$ (P), $Rb_{7}U_{6}F_{31}$ (P), $RbUF_{5}$ (C), $Rb_{2}U_{3}F_{14}$ (P), $RbU_{3}F_{13}$ (P), $RbU_{6}F_{25}$ (P)
CsF-UF ₄	$C_{3}UF_{7}(C), C_{2}UF_{6}(P), C_{5}UF_{5}(C), C_{2}UF_{14}, C_{5}U_{2}F_{9}, C_{5}U_{6}F_{25}$
NH_4F-UF_4	(NH ₄) ₄ UF ₈ , (NH ₄) ₂ UF ₆ , (NH ₄) ₇ U ₆ F ₃₁ , NH ₄ UF ₅ , NH ₄ U ₃ F ₁₃
N_2H_5F - UF_4	$(N_2H_5)_3UF_7, (N_2H_5)_2UF_6, N_2H_5UF_5$
NH ₃ OHF-UF ₄	(NH ₃ OH)UF ₅
LiF-CaF ₂ -UF ₄	Li ₂ CaUF ₈
LiF-CdF ₂ -UF ₄	Li ₂ CdUF ₈
MgF ₂ -UF ₄	$MgUF_6$
CaF ₂ -UF ₄	$CaUF_6(P)$
BaF ₂ -UF ₄	BaUF ₆
SrF ₂ -UF ₄	SrUF ₆
TlF-UF ₄	Tl ₄ UF ₈ , Tl ₂ UF ₆ , Tl ₇ U ₆ F ₃₁ , TlUF ₅ , TlU ₃ F ₁₃ , TlU ₆ F ₂₅
SnF_2 -UF ₄	Sn_2UF_8 (P), $SnUF_6$ (P)
PbF ₂ -UF ₄	PbUF ₆ , Pb ₆ UF ₁₆ (C), Pb ₃ U ₂ F ₁₄ (C)
	complex chlorides ^a
LiCl-UCl ₄	$Li_2UCl_6(C)$
NaCl-UCl ₄	$Na_2UCl_6(C)$
KCl-Ucl ₄	K ₂ UCl ₆ (C), KUCl ₅ (P), KU ₃ Cl ₁₃ (P), K ₂ UCl ₆ (C)
RbCl-UCl ₄	Rb_2UCl_6 (C), $Rb_3U_2Cl_{11}$ (P), $RbUCl_5$ (C), RbU_3Cl_{13} (P)
CsCl-UCl ₄	Cs_2UCl_6 (C), CsU_2Cl_9 (P), $Cs_3U_2Cl_{11}$ (P), $CsUCl_5$ (P)

^a C: congruent melting, E: eutectic, P: incongruent melting, D: decomposition.

NH₄) has tricapped trigonal prism coordination geometry. A structure with linear chains of polyhedra with a distorted cubic arrangement has been proposed for γ -Na₂UF₆ (Zachariasen, 1948a). Infinite chains are also present in the β_1 -K₂UF₆ structure, where they are formed by tricapped trigonal prisms that share the triangular faces perpendicular to the three-fold axis of the ideal polyhedron (Zachariasen, 1948a). The structure of Rb₂UF₆ (Kruse, 1971) consists of infinite chains of [UF₈] units with triangular faced dodecahedral geometry (of the K₂ZrF₆-type) whereas in (NH₄)₂UF₆ the chains of antiprism are linked by s edges on opposite square faces (Penneman *et al.*, 1974). Compounds of the M¹₇U₆F₃₁ type (M^I = Na, K, Rb, or NH₄) are isostructural with Na₇Zr₆F₃₁ (Burns *et al.*, 1968) and have a coordination geometry that is approximately square antiprismatic. The six antiprisms share corners to form an octahedral cavity, which encloses one F atom. Additional information on the structures and crystallographic data of uranium(IV) fluoro complexes are given in Table 5.26.

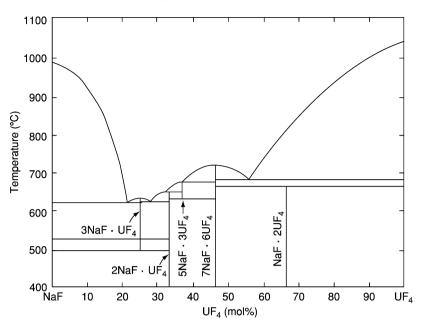


Fig. 5.41 *Phase diagram of the NaF–UF*₄ *system* (*Thoma*, 1959).

Numerous UF_4 complexes with quaternary ammonium compounds such as amines, pyridine, quinoline, and guanidine have been chemically and structurally characterized (Bacher and Jacob, 1980).

(ii) Uranium(IV) oxide fluorides and nitride fluorides

The melting of stoichiometric amounts of UO₂ and UF₄ yields UOF₂. From aqueous U(IV) solutions, the green hydrates UOF₂ · 2H₂O and UOF₂ · H₂O precipitates. Numerous non-stoichiometric uranium oxide fluorides, rich in oxygen, have been obtained by interactions of UF₄ with uranium oxides in the absence of oxygen at 400–550°C (Bacher and Jacob, 1980). The uranium atoms have an oxidation number that is either 5+, or a mixture of 5+ and 6+. In UO₂F_{0.25}, the oxidation number is 4+ and 5+. The compounds are non-volatile or difficult to volatilize; they have structures related to that of uranium oxide. The crystallographic data of UO₂F_{0.25} are given in Table 5.26.

Heating of uranium nitride (UN_{1.33}) and uranium tetrafluoride leads to the formation of nitride fluorides of composition between UNF and UN_{0.98}F_{1.20}. The formal oxidation number of uranium in these compounds varies between 4 and 4.14. A tetragonal high-temperature and an orthorhombic low-temperature phase have been claimed to exist in this composition range. X-ray investigations of the tetragonal phase revealed a close structural relationship with lanthanum oxide fluoride (Jung and Juza, 1973). The interaction of uranium nitride with an

excess of UF_4 at 950°C leads to UF_3 and with an excess of UN to UNF (Tagawa, 1975).

(iii) Uranium tetrachloride and uranium(IV) complex chlorides

Uranium tetrachloride

Uranium tetrachloride is a suitable starting material for the synthesis of a large range of uranium compounds due to its ease of preparation and solubility in numerous polar organic solvents. It has also found application as charge material for calutron ion sources in the electromagnetic separation of uranium isotopes (Akin *et al.*, 1950). Since it has been the subject of an extensive research, numerous methods for the synthesis have been developed (Brown, 1979). Most of them are based on chlorination of uranium oxides with an extensive range of powerful chlorinating agents such as CCl₄, COCl₂, SOCl₂, S₂Cl₂, Cl₂, Cl₂C=CClCCl₃ as well as of S₂Cl₂/Cl₂ and Cl₂/He mixtures that can be used both in gaseous and liquid phases. The direct combination of uranium and chlorine leads to a complex mixture of uranium chlorides and does not yield pure UCl₄. This may most conveniently be obtained either by liquid-phase chlorination of UO₃, UO₄ · 2H₂O, U₃O₈, UO₂Cl₂ (but not UO₂) with hexachloro propene, Cl₂C=CCl-CCl₃ (Hermann and Suttle, 1957) or by converting UO₂ to the tetrachloride by carbon tetrachloride at 450°C (Brown, 1979):

$$UO_2 + CCl_4 \xrightarrow{450^{\circ}C} UCl_4 + CO_2$$

Since the particle size of uranium dioxide is important for the synthesis, a reactive form of UO_2 should be used, formed by decomposition of uranyl oxalate in presence of hydrogen at 300°C. On laboratory scale, the simplest method involves the refluxing of UO_3 with a five-fold excess of hexachloro propene (b.p. 210°C) at atmospheric pressure. Uranium tetrachloride is insoluble in the reaction mixture and precipitates quantitatively as the reaction progresses. Due to extensive hydrolysis, the anhydrous chloride cannot be recovered from aqueous solutions.

In syntheses involving chlorine or the higher uranium oxides, usually small amounts of UCl₅ are formed. This is, however, thermally unstable and loses chlorine by heating in a stream of carbon dioxide or nitrogen. Uranium tetrachloride may be easily purified by sublimation *in vacuo*, or in a stream of a dry inert gas. A recommended route is also vapor-phase transport by the UCl₄ · AlCl₃ complex, which proceeds rapidly already at 350°C (Gruen and McBeth, 1968). The chorination of UO₃ using liquid CCl₄ was used on a large scale to obtain UCl₄, which was used as charge material for the calutron ion sources used in the electromagnetic separation of uranium isotopes. Under a pressure of 20 atm, the chlorination yielded UCl₅, which was thermally decomposed to UCl₄ in an inert gas. Details of these processes can be found in Akin *et al.* (1950).

Uranium tetrachloride forms dark-green hygroscopic crystals, which must be handled in a dry atmosphere. At 600°C, in air it converts into U_3O_8 . The compound is insoluble in non-polar organic solvents such as chloroform or

carbon tetrachloride but dissolves readily in numerous polar solvents, usually with complex formation, which enables the recovery of the anhydrous compound by evaporation. In water, it undergoes hydrolysis, which is complete at 100°C. The reaction of UCl₄ with hydrogen, zinc, or UN results in the formation of uranium trichloride. Reaction with HBr or HI yields UBr₃ and UI₃, respectively. Reduction to uranium metal takes place when the tetrachloride is heated with Li, Na, K, Mg, Ca, and Al.

Metallic uranium is also obtained by electrolytic reduction of molten UCl₄ or its solutions in fused salts media such as NaCl–KCl. Reduction with magnesium also leads to metallic uranium, whereas insoluble U(III) species are formed on reduction with Zn, Pb, and Bi. Uranium trichloride is formed in a LiCl–KCl melt by reduction with uranium or aluminum. The interaction of UCl₄ with chlorine at 115–125°C yields mixtures of UCl₅ and UCl₆, whereas in fused salt media at 400–700°C it leads to the formation of UCl₆. The reaction with fluorine gas, HBr, or HI converts UCl₄ to UF₆, UBr₄, and mixed chloride iodides, respectively.

Uranium tetrachloride crystallizes in the space group $I4_1/amd$, with tetragonal symmetry; it is isostructural with other actinide tetrachlorides. Each uranium atom is bonded to eight chlorine atoms in a dodecahedral arrangement. The crystallographic data are listed in Table 5.26. High-quality absorption spectra of UCl₄ were obtained (Brown, 1979) both for powdered samples, single crystals, in the vapor phase, and in a nitrogen matrix at 4 K (Clifton et al., 1969). Numerous spectra were also recorded in different non-aqueous solvents. Successful investigations of U⁴⁺ spectra in the solid state started with a parametric analysis of U^{4+} -doped ThBr₄ single crystals by Delamoye *et al.* (1983). On this basis, consistent sets of atomic and crystal field parameters have been obtained also for isomorphic ThCl₄:U⁴⁺ and UCl₄ of D_{2d} symmetry (Malek et al., 1986a,b). The data for UCl₄ are listed in Table 5.26. The parameters have been obtained by fitting 60 observed crystal-field levels of UCl₄ with a r.m.s. error of 60 cm⁻¹. The configuration interaction parameter $\gamma = 1200$, the spinspin and spin-other orbit parameters, $M^0 = 0.99$, $M^2 = 0.55$ and $M^4 = 0.38$, and the electrostatically correlated spin-orbit perturbation parameters $P^2 = P^4 =$ $P^6 = 500$ (all in cm⁻¹) have been used as constants in the fitting (Malek *et al.*, 1986b). The magnitude of the total crystal-field strength expressed by the scalar parameter (Auzel and Malta, 1983) N_{ν} is equal to 1224.

The magnetic susceptibility of UCl₄ has been measured in wide temperature ranges: 100–350 K, $\mu_{eff} = 3.18$ B.M.; 350–500 K, $\mu_{eff} = 3.18$ B.M., $\theta = -31$ K (Bommer, 1941); 77–500 K, $\mu_{eff} = 3.29$ B.M., $\theta = -62$ K (Dawson, 1951); 77–450–775; 825–1200 K, $\mu_{eff} = 3.33$, 3.50, and 3.60 B.M., respectively (Trzebiatowski and Mulak, 1970). A deviation from the Curie–Weiss law was found at very low temperatures. The best fit between the experimental and the calculated curves was achieved using the values obtained by Hecht and Gruber (1974) with $A_6^4 \langle r^6 \rangle$ increased to 1561.8 cm⁻¹. The crystal-field parameters deduced by Mulak and Żołnierek (1977) are different from those obtained from spectroscopic data.

Uranium

It has been shown (Gamp *et al.*, 1983) that the previous susceptibility measurements made on powdered UCl₄ samples are not reproducible because of a re-orientation effect caused by the high anisotropy of the susceptibility of this material. For single crystals, the anisotropic magnetic susceptibility χ_{\parallel} (along the tetragonal axis), measured between 1.6 and 350 K, is found to be almost temperature-independent and about 30 times smaller than χ_{\perp} at low temperatures (Gamp *et al.*, 1983). Chlorine-35 nuclear quadrupole resonance has been observed in solid UCl₄ at 77 K and a frequency of (6.24 ±0.03) MHz (Carlson, 1969). Some other physical data are summarized in Table 5.26.

Complex uranium(IV) chlorides

A large number of hexachloro uranium(IV) compounds of the formulas $M_2^IUCl_6$ and $M^{II}UCl_6$ have been prepared by reactions in non-aqueous and aqueous media and by solid state reactions of the component halides (where $M^I = Li$, Na, K, Rb, Cs, Ag, N(CH₃)₄, N(C₂H₅)₄, As(C₆H₅)₄, C₅H₅NH, N(CH₃)₂(C₆H₅CH₂)₂, P(C₂H₅)₃H, P(C₄H₉)₃H, P(C₆H₅)₂H₂, P(C₂H₅)₄ etc. and $M^{II} = Be$, Ca, Ba, Sr, etc.). The chlorination of a mixture of U₃O₈ and NaCl at high temperatures yields Na₂UCl₆. The formation of numerous complex tetravalent chloro compounds (see Table 5.27) has also been observed during investigations of binary and ternary fused salt systems containing UCl₄.

The results of investigations on phase equilibria, spectroscopic and electrochemical properties of uranium tetrachloride in molten salt systems have been reviewed by Brown (1979) and Martinot (1984). Investigations of Gruen and McBeth (1968, 1969) and Schäfer (1975) and Binnewies and Schäfer (1974) have given evidence for the existence of uranium(IV) vapor phase complexes such as $UCl_4 \cdot AlCl_3$, $TlUCl_5$, $CuUCl_5$, Tl_2UCl_6 , TlU_2Cl_9 , $BeUCl_8$, In_2UCl_{10} , $ThUCl_8$, and Cu_2UCl_5 . In the UCl_4 –HCl–H₂O system, five hydrates have been identified among which $UCl_4 \cdot 9H_2O$ and $UCl_4 \cdot 5H_2O$ are stable at 0 and 40°C, respectively (Brown, 1979).

The action of oxygen and nitrogen donor ligands on UCl_4 solutions in nonaqueous solvents results in the formation of stable adducts of different UCl_4 to ligand stoichiometries (Brown, 1979; du Preez and Zeelie, 1989):

- (1:1): methylene bis-diphenylphosphine, ethylene bis-diphenylphosphine, α - α -dimethylmalonamide;
- (1:2): pyridine, triphenylphosphine oxide, 1,2–dimethoxyethane, 1,2-bismethylthioethane, 1,10-phenanthroline, 1,8-diaminonaphthalene, 1,2-diaminobenzene, dimethyl sulfoxide, di-*tert*-butylsulfoxide;
- (1:2, 1:6): trimethylphosphine oxide;
- (1:2, 1:4): ammonia;
- (1:3): dioxan, tetrahydrofuran, trimethylphosphine, pyrrolidine;
- (1:4): phosphorous oxide trichloride, ROH ($R = CH_3$, C_2H_5 , C_3H_9 , i- C_3H_9), ethylenediamine, piperidine, methyl cyanide;
- (1:6): acetamide, hydrazine;

- (1:7, 1:5, 1:3): dimethylsulphoxide;
- (2:3): malonamide, glutaramide, dimethylglutaramide;
- (2:5):dimethylformamide, pyrazine, 1,2-diaminobenzene, pyrazine-2-carboxamide; dimethylacetamide.

In alternative syntheses, the reaction between uranium tetraacetate and acetates of M^{I} cations ($M^{I} = K$, Rb, Cs, NH₄, or N(CH₃)₄) in an acetyl chloride–acetic acid mixture has been used. The use of CsUCl₆ as a convenient starting material for the preparation of the complexes has also been reported.

The chlorine atoms may by replaced by a variety of anions in metathetic reactions involving uranium tetrachloride in non-aqueous media such as formic acid, acetic acid, sodium diethyldithiocarbamate (Nadtc), tertaethylammonium diethyldiselenocarbamate (N(C_2H_5)₄dsc), sodium acetylacetonate (Na-acac), tropolone (Htrop), LiNR₂ (R = C_2H_5 , C_3H_7 , C_6H_5 , KC₅H₅), NaNH₂ (in NH₃), NaBH₄, and many other compounds. Electrochemical oxidation of anodic uranium into acetonitrile solutions of Cl₂ results in the formation of UCl₄ · 4CH₃CN in good yield. The compound may be converted into other UCl₄ adducts, e.g. with dimethylsulfoxide (1:3), 2,2'-bipyridine (1:2), Ph₃PO (1:2) etc. (Kumar and Tuck, 1984).

The chloro complexes are to some extent soluble in organic solvents such as ethanol, methyl cyanide, thionyl chloride, nitromethane, etc. with the exception of the compounds containing alkali metal cations. In aqueous hydrochloric acid solutions, the solubility of the complexes decreases markedly with the increase of the acid concentration. Liquid zinc amalgam reduction of solutions of M_2UCl_6 (where $M = NH_4$, K, or Rb) with an excess of NH_4Cl , KCl, or RbCl in anhydrous methyl cyanide results in the formation of the trivalent complexes, M_2UCl_5 (Drożdżyński and Miernik, 1978).

The crystallographic data of the hexachloro uranium(IV) compounds are listed in Table 5.26. The compounds with Cs^+ , Rb^+ , $N(CH_3)_4^+$, $As(C_2H_5)_4^+$, $P(C_6H_5)H^+$, and other cations exhibit a non-magnetic ground state A₁ with no thermal population of the excited states of the ground multiplet ${}^{3}H_{4}$, resulting in a temperature-independent paramagnetism between 4 and 350 K with $\chi_{mole} \cong 2000 \times 10^6 \text{ cm}^3 \text{ mol}^{-1}$. The magnetic susceptibility of Rb₂UCl₆ and Cs₂UCl₆ has been measured at higher temperatures and show an approximate Curie-Weiss dependence above 400 K. The magnetic susceptibilities of other chloro compounds (with M = Li, Na, or K) have a somewhat more complex temperature dependence with limited ranges of temperature-independent paramagnetism, e.g. KUCl₅ exhibits Curie–Weiss dependence in the 77 to 600 K and 600–1200 K ranges with $\mu_{\text{eff}} = 3.52$ and 3.64 B.M., respectively. Solid state reactions of stoichiometric mixtures of Cs₂UCl₆ and Sb₂O₃ at 300°C in vacuo yields a dark olive brown uranium(IV) oxochloro compound of the formula Cs₂UOCl₄, for which Watt et al. (1974) reported infrared and powder diffraction data.

(iv) Uranium(IV) oxychloride and oxochloro complexes

 $UOCl_2$ can be prepared by heating uranium dioxide in an excess of molten uranium tetrachloride followed by vacuum sublimation of the excess of tetrachloride at about 450°C (Brown, 1979), or by the following reaction:

$$3UCl_4 + Sb_2O_3 \rightarrow 3UOCl_2 + 2SbCl_3$$

This latter synthesis ought to be carried out *in vacuo* around 400° C where by-products sublimate from the reaction zone (Bagnall *et al.*, 1968).

Uranium(IV) oxide dichloride is a green, moisture-sensitive, and thermally unstable solid. It readily dissolves in water and aqueous nitric acid, but is insoluble in organic solvents. At 170° C, CCl₄ may convert the compound to the tetrachloride; anhydrous liquid hydrogen fluoride may convert it to the tetrafluoride.

UOCl₂ is isostructural with some MOCl₂ oxychlorides (where M = Pa, Th, or Np). The oxychlorides crystallize in the orthorhombic system (see Table 5.26) and the structure contains $U_3O_3Cl_3$ chains running parallel to the *c*-axis that are linked by chlorine bridges. There are three types of polyhedra around the non-equivalent uranium atoms in the chains: around U(1), dodecahedra (CN = 8; from 3O and 5 Cl); around U(2), tricapped trigonal prism (CN = 9; 4O, 5Cl) and around U(3) monocapped trigonal prisms (CN = 7; 3O, 4Cl) (Taylor and Wilson, 1974a); all coordination polyhedra are distorted from the ideal shape. A dark olive-brown to blue-brown oxochloro complex of the formula Cs₂UOCl₄ was prepared by heating together Cs₂UCl₆ with Sb₂O₃ at 300°C *in vacuo* (Watt *et al.*, 1974).

(v) Uranium(IV) perchlorates

Uranium(IV) perchlorate, U(ClO₄)₄, is unknown, but a few uranium(IV) perchlorato compounds have been isolated. Bagnall *et al.* (1962) and Bagnall and Wakerley (1974) have described the preparation and reactions in non-aqueous media of oxygen donor complexes of the formula U(ClO₄)₄ · 4L (L = octamethyl phosphoramide) and U(ClO₄)₄ · 4L' (L' = dimethylacetamide, trimethylphosphine oxide, or hexamethylphosphoramide). Interaction of solid U (HPO₄)₂ · xH₂O with 10 M HClO₄ results in the formation of hydrated phosphate perchlorates of the formula U(H₂PO₄)₂(ClO₄)₂ · xH₂O (x = 4 and 6).

(vi) Uranium tetrabromide and uranium(IV) complex bromides

Uranium tetrabromide

A wide variety of methods for the preparation of uranium tetrabromide have been reported (Brown, 1979); the product may then be purified by sublimation *in vacuo* or in a stream of an inert gas. Since the compound is extremely moisture-sensitive, the carrier gases must be carefully dried. The most convenient and widely used preparation methods involve (i) the conversion of UO_2 or U_3O_8 to the tetrabromide by heating, with a mixture of carbon, in a stream of bromine at 700–900°C, (ii) reactions between UO₂, UO₃, or UOBr₃ with carbon tetrabromide at about 170°C, (iii) reactions between UO₂ and a sulfur–bromine mixture under reflux at about 170°C, and (iv) direct bromination of uranium metal, either in a flow system, for example, a helium–bromine mixture at about 650°C, or in sealed evacuated vessels at 500–700°C.

Uranium tetrabromide is a deep brown, very hygroscopic solid, insoluble in non-polar organic solvents but soluble or reacting with numerous polar solvents. HBr is evolved on dissolution in methanol, ethanol, phenol, acetic acid, aniline, or on exposure to moist air. In non-aqueous solvents, the tetrabromide forms complex compounds with numerous organic ligands such as nitriles, amides, sulfoxides, phosphine oxides, or arsine oxides, e.g. UBr₄ · 4CH₃CN, $UBr_4 \cdot 4CH_3CON(CH_3)_2 \cdot CH_3COCH_3, UBr_4 \cdot nCH_3CON(CH_3)_2$ (*n* = 2.5 or 5), $UBr_4 \cdot 8CO(NH_2)_2$, $UBr_4 \cdot 6(CH_3)_2SO$, $UBr_4 \cdot 2L$ (L = (C₆H₅)₃PO, [(CH₃)₂N]₃ PO, (C₂H₅)₃PO, (CH₃)₃AsO, (C₆H₅)₃AsO, (C₂H₅)₃AsO, (CH₃)₃AsO, UBr₄ · 6 $(CH_3)_3PO$, $UBr_4 \cdot 6L'$ (L' = $(CH_3)_3AsO$ and $(C_2H_5)_3AsO$). Reduction with alkali or alkaline earth metals at high temperatures and hydrogen at 450–700°C yields uranium metal and uranium tribromide, respectively. Uranium tetrabromide may be converted to the tetrachloride by chlorine and to UO₂Br₂ by dry oxygen at 150–160°C. The preparation and crystal structure of octaaquabromo uranium(IV) tribromide monohydrate, $[UBr(H_2O)_8]Br_3(H_2O)$ (Table 5.26) have been reported by Rabinovich et al. (1998).

Uranium tetrabromide crystallizes in the monoclinic space group C2/m (see Table 5.26), with pentagonal bipyramid coordination at the uranium atom; the polyhedra are linked into infinite two-dimensional sheets by double bromine bridges between the uranium atoms (Taylor and Wilson, 1974d,e).

Good-quality low-temperature absorption spectra as well as solution, reflectance, and transmission spectra of UBr₄ are available. The energy level parameters obtained from least-squares fitting of the observed and calculated energy levels are listed in Table 5.26. Absorption bands observed in the range 41400–32 160 cm⁻¹ were assigned to $5f^2 \rightarrow 5f^16d^1$ transitions; a charge transfer band was identified at 30165 cm⁻¹. Magnetic susceptibility measurements reveal a Curie–Weiss behavior in the temperature range 77–569 K, with $\theta = -35$ K and $\mu_{eff} = 3.12$ B.M (Brown, 1979; Dawson, 1951).

Uranium(IV) ternary and polynary bromides and bromo compounds

Cooling curves obtained from melting point diagrams show that only complexes of the M_2UBr_6 -type are formed in the UBr_4 -MBr system (M = Na, K, Rb, or Cs). They may conveniently be prepared by heating the component bromides in evacuated silica ampoules (Vdovenko *et al.*, 1973a,b). In addition to synthetic methods, phase transitions and crystallographic data for Li₂UBr₆ have been reported (Maletka *et al.*, 1998). Hexabromo compounds containing large organic cations are formed in anhydrous methyl cyanide solutions as a result of reactions at 0°C between UBr₄ and a number of alkylammonium or phosphonium bromides, e.g. $[N(CH_3)_4]_2UBr_6$, $[N(C_2H_5)_4]_2UBr_6$, (Brown, 1979). Hexabromouranates(IV) may also be prepared by reactions of UBr_4 with aniline, ethylenediamine, and 8-hydroxyquinoline (Sara, 1970).

UBr₄· 2CH₃CN in good yield is formed by electrochemical oxidation of uranium in CH₃CN/Br₂ solution under an inert atmosphere. Using a two-fold excess of different neutral ligands in a solution of this compound in acetone gives rise to UBr₄ adducts, e.g. UBr₄· 2Ph₃O and UBr₄· 6dmso (dmso = dimethylsulfoxide) (Kumar and Tuck, 1984). The preparation of UBr₄ adducts has also been reported by du Preez and Zeelie (1989), e.g. UBr₄· (tbso)₂ (tbso = di-*tert*-butyl phosphoxide), UBr₄(dmso)₂ (dimethylsulfoxide) and UBr₄· 4CH₃CN. Evaporation of UBr₅ solutions containing 1 or more than 3 mol equivalents of methyl cyanide in dichloromethane yields UBr₄· CH₃CN and UBr₄· 3CH₃CN, respectively. The synthesis, crystal structure, and IR data of P(C₆H₅)₄UBr₆, P(C₆H₅)₄[UBr₆]· 2CCl₄ [P(C₆H₅)₄]₂[UBr₆]· 4CH₃CN, and [P(C₆H₅)₄]₂[UO₂ Br₄]· 2CH₂Cl₂ were reported by Bohrer *et al.* (1988) (see Table 5.26).

The hexabromo complexes containing large organic cations have green-blue color; they dissolve readily in water, aqueous hydrobromic acid, and a number of polar non-aqueous organic solvents. They may be purified by crystallization, e.g. from methylcyanide or nitromethane. The compounds react with aqueous ammonia and liquid ammonia forming hydrous oxides and the insoluble $[N(C_2H_5)_4]_2UBr_6$ complex, respectively.

Rb₂UBr₆, Cs₂UBr₆, and [N(CH₃)₄]₂UBr₆ crystallize with face-centered cubic symmetry. The crystallographic data of these and some other hexabromouranates(iv) are listed in Table 5.26. Spectroscopic and magnetic susceptibility investigations performed for a number of octahedral uranium(iv) chloro- and bromo-complex compounds by Day and Venanzi (1966) show a temperature-independent paramagnetism, which results from interactions between the A₁ (³H₄) ground state and the first excited state T₁ (³H₄). Using the relative field strengths obtained from magnetic data, the authors have obtained the following values of the energy parameters: $\Delta = 1177 \text{ cm}^{-1}$ and $\theta = 2096 \text{ cm}^{-1}$ [where $\Delta = 8/33 (B_0^4 + 35/13B_0^6)$ and $\theta = 2/33 (5B_0^4 - 210/13B_0^6)$; $B_0^4 = 6481.5 \text{ cm}^{-1}$, $B_0^6 = 804 \text{ cm}^{-1}$]. The observed interactions are in an octahedral field best described by the orbital energy differences $\Delta(a_{2u} \rightarrow t_{2u})$ and $\theta(t_{2u} \rightarrow t_{1u})$.

Spectroscopic investigations reveal a coordination geometry with octahedral geometry both in the solid and in non-aqueous solutions; vibronic side bands are prominent in the spectra of the complexes and permit the assignment of a number of electronic transitions and the determination of the electrostatic, spin–orbit, and crystal-field parameters, e.g. for Cs₂UBr₆: (Johnston *et al.*, 1966) and for $[N(C_2H_5)_4]_2UBr_6$: (Wagner *et al.*, 1977) (see Table 5.26). From the spectral data the following ligand field parameters have been obtained: $\theta = 2378$, $\Delta = 828$ cm⁻¹, $\zeta_{5f} = 1792$ cm⁻¹ (or $B_0^4 = 6592.5$ cm⁻¹, $B_0^6 = 1194.8$ cm⁻¹) and $\theta = 2336$, $\Delta = 1127$ cm⁻¹, $\zeta_{5f} = 998.95$ cm⁻¹ (or $B_0^4 = 6946.5$ cm⁻¹, $B_0^6 = 998.95$ cm⁻¹) for Cs₂UBr₆ and $[N(C_2H_5)_4]_2$ UBr₆, respectively. As one would

expect the $5f^2 \rightarrow 5f^16d^1$ transitions, recorded for $[N(C_2H_5)_4]_2UBr_6$, lie between those observed for the hexachloro and hexaiodo uranates(IV), i.e. at 27400(sh), 29400, 30400, 31500(sh), 33100, 37000, and 39000 cm⁻¹ (Ryan, 1972). Spectral investigations of the compound in non-aqueous solvents reveal hydrogen bonding to primary, secondary, and tertiary alkylammonium ions that partially distorts the octahedral field in the UBr_6^2 -complex, making the $5f^2 \rightarrow 5f^2$ electronic transitions allowed. The analysis of the visible and near IR spectra demonstrates vibronic frequencies within the ranges: 180–184 cm⁻¹ (v₃), 72–74 cm⁻¹ (v₄), and at 58 cm⁻¹ (v₆).

(vii) Uranium(IV) oxide dibromide and nitride bromides

Useful preparative methods for $UOBr_2$ (Brown, 1979) involve heating of UO_2 in a stream of CS_2 at 900°C to form $U_3O_2S_4$ followed by bromination at 600°C:

$$U_3O_2S_4 + 6Br_2 \rightarrow 2UOBr_2 + UBr_4 + 2S_2Br_2$$

or by heating of stoichiometric amounts of Sb_2O_3 and UBr_4 at about 150°C *in vacuo* (Bagnall *et al.*, 1968):

$$Sb_2O_3 + 3UBr_4 \rightarrow 3 UOBr_2 + 2SbBr_3$$

Uranium(IV) oxide dibromide is a non-volatile, pale yellow, air-sensitive solid, readily soluble in water with the formation of a green solution from which a black solid slowly deposits. It decomposes above 600° C *in vacuo* to form UO₂ and UBr₄. The reported thermodynamic data (Greenberg and Westrum, Jr., 1956; Rand and Kubaschewski, 1963; Grenthe *et al.*, 1992; Guillaumont *et al.*, 2003) are listed in Table 5.26.

As in the corresponding chloride systems, the ammonolysis of UBr₄ at elevated temperatures leads to the formation of uranium nitride via amido, imido, and nitride bromides (Burk, 1967; Burk and Naumann, 1969). Since the composition of the decomposition products varies with temperature, the pure phases cannot easily be obtained (Brown, 1959). Juza and Meyer (1966, 1969) have obtained a dark-brown $UN_{1.03}Br_{1.03}$ phase on heating UBr₄-ammoniates at 400°C in gaseous ammonia. The compound can also be prepared by solid-state reactions of UN with UBr₄ at 600–900°C. It is insoluble in water and has the BiOCl-type structure with the space group *P*4/*nmm*. The crystallographic data are listed in Table 5.26.

(viii) Uranium tetraiodide and uranium(IV) complex iodides

Uranium tetraiodide

The most convenient and widely used method for the preparation of UI_4 involves the direct combination of the elements at about 500°C, either in a gas-flow system or in sealed vessels (see Brown, 1979); it is a black, moisture-sensitive solid. It rapidly decomposes on exposure to air and is also thermally

Uranium

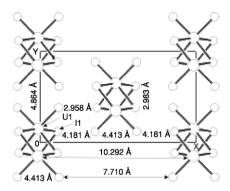


Fig. 5.42 View along zigzag chains in UI₄ (distances are taken from Levy et al., 1980).

unstable, liberating iodine with the formation of UI₃. The tetraiodide may also readily be reduced to UI₃ by hydrogen at moderate temperatures. The interaction of UI₄ with chlorine yields UCl₄, and with uranium tetrahalides it forms the mixed halides: UCl₂I₂, UClI₃, UBr₂I₂, and UBrI₃. Like other uranium halides the tetraiodide also forms complexes with organic ligands, e.g. UI₄ · 4dma (dma = dimethylacedamide), UI₄ · 2tbso (tbso = di-*tert*-butyl sulfoxide), UI₄ · 8dmso (dmso = dimethyl sulfoxide), UI₄ · 6dibso (dibso = di-isobutylsulfoxide), UI₄ · xNH₃ (x = 4, 5, or 10) and UI₄ · 8L (L = ε -caprolactam, α -UI₄ · tpao₂, β -UI₄ · tpao₂, UI₄ · tpao₄, and UI₄ · tpao₆ (tpao = triphenylarsine oxide) (Brown, 1979; du Preez and Zeelie, 1987, 1989).

The crystal structure of UI₄ has been solved using X-ray and powder neutron diffractions (Levy *et al.*, 1980; Taylor, 1987). The monoclinic structure (Table 5.26) contains uranium atoms with an approximately octahedral coordination, where the uranium atoms are linked by double iodide bridges, forming zigzag chains (Fig. 5.42). Two terminal iodide ions in the *cis* position are completing the coordination sphere of the uranium atom.

Uranium(IV) iodo complexes

Hexaiodo uranium(IV) compounds of the M₂UI₆-type (where $M = N(C_2H_5)_4$, $N(C_4H_9)_4$, $N(C_6H_5)(CH_3)_3$, and $As(C_6H_5)_4$) have been obtained from reactions of the component halides in anhydrous methyl cyanide followed by crystallization in an ice bath or by vacuum evaporation of the solvent. Alternatively, the treatment of uranium(IV) hexachloro or hexabromo complexes with anhydrous liquid hydrogen iodide may be used (Bagnall *et al.*, 1965; Brown *et al.*, 1976). The hexaiodo uranium(IV) compounds are stable, but extremely moisture-sensitive, red colored solids. Exposure to the atmosphere, addition of dilute aqueous acids, or ammonia results in immediate decomposition. The compounds are soluble in anhydrous methyl cyanide and acetone and liberate iodine on heating above 200°C.

From an analysis of the spectral data for $[N(C_2H_5)_4]_2UI_6$ the following electrostatic, spin-orbit, and crystal-field parameters were obtained (in cm⁻¹): $F^2 = 38188(2422)$, $\zeta_{5f} = 1724(39)$, $B_0^4 = 6338(676)$, and $B_0^6 = 992(252)$ (Wagner *et al.*, 1977). Magnetic susceptibility measurements of $[As(C_6H_5)_4]_2UI_6$ have shown that the compound exhibits a temperature-independent paramagnetism in the 84–300 K range with $\chi_{mole} = 2146(30) \times 10^{-6}$ cm³ mol⁻¹ (Bagnall *et al.*, 1965), analogous to that in the hexachloro and hexabromo uranium(IV) compounds.

(ix) Uranium(IV) oxide di-iodide and nitride iodide

UOI₂ can be prepared by heating U₃O₈, U, and I₂ at 450°C in a sealed Pyrex tube. The compound is iso-structural with UOCl₂ (orthorhombic symmetry in space group *Pbam*, see Table 5.26) and has $\mu_{eff} = 3.34$ B.M, as determined from magnetic susceptibility measurements (Levet and Noël, 1979).

The reaction of uranium tetraiodide with gaseous ammonia at temperatures above \sim 350°C yields uranium nitride iodide, UNI. It may be also obtained by heating uranium nitride with uranium tetraiodide. The compound has tetragonal symmetry (space group *P4/nmm*) and is iso-structural with the chloride and bromide analogues (see Table 5.26).

(x) Uranium(IV) mixed halides and mixed halogeno compounds

Phases of the composition of UClF₃, UCl₂F₂, and UCl₃F occur in the UCl₄– UF₄ system. All are melting incongruently and are thermally unstable, the order being UClF₃ > UCl₂F₂ > UCl₃F. The last compound may be prepared by (i) chlorination of UO₂F₂ in refluxing hexachloropropene, (ii) chlorination of UF₃ with chlorine at 350–380°C and by heating of UF₄ in a CCl₄ vapor at 420°C. UCl₃F, obtained in this way, is somewhat contaminated with unreacted starting materials and by-products (UCl₄ or UOCl₂). The X-ray powder data obtained for UCl₃F are listed in Table 5.26. A number of ternary chloride fluorides were identified in the M^ICl–UF₄ and M^{II}Cl₂–UF₄ phase diagrams (where M^I = Li, Na, K, Rb, or Cs and M^{II} = Mg or Ca) (Brown, 1979).

The preparation and thermodynamic data of uranium(IV) mixed halides containing bromine have been reported by MacWood (1958). Solid-state reactions of stoichiometric quantities of UCl₄ and UBr₄ yield UBrCl₃ at 750°C and UBr₂Cl₂ and UBrCl₃ at 590°C. The former may also be prepared by bromination of UCl₃ at 500°C. Some thermodynamic data of these compounds are listed in Table 5.26.

The following mixed tetravalent halides containing iodide anions: (i) UCl_3I , (ii) UCl_2I_2 , (iii) UCl_3I , (iv) UBr_3I , (v) UBr_2I_2 , and (vi) $UBrI_3$ (Brown, 1979) have be obtained in pure form. Satisfactory preparation methods involve: (i) iodination of UCl_3 at 500°C in a atmosphere of iodine, (ii) fusion of equimolar

amounts of UI₄ and UCl₄ in the presence of small amount of iodine, (iii) fusion of UCl₄ and either UI₃ (at 600°C) or UI₄, (iv) iodination of UBr₃ at 500°C, (v) iodination of UBr₂I at 500°C, or fusion of UBr₄ and UI₄ at 520°C followed by sublimation in a stream of iodine, and (vi) fusion of a 1:3 mole ratio of UBr₄ and UI₄, followed by sublimation at a low pressure of iodine. The compounds are dark-brown or black and undergo rapid hydrolysis in a humid atmosphere. Their melting points range from 478 and 490°C for UBr₃I and UCl₃I, respectively, to somewhat less than 500°C for the remaining mixed halides. All compounds readily lose iodine on heating *in vacuo*, except of UBrI₃, which can be sublimed without decomposition. A number of thermodynamic data are available for these compounds (see Table 5.26). The stability of the chloride iodides increases with increasing iodide content. A reverse stability trend is reported for the bromide iodides.

The preparation of uranium(IV) mixed halgeno-compounds by fusion methods and mixed halgeno compounds with donor ligand have been also reported, e.g. $M_2^I UX_2Y_2$ (where $M^I = Na$, K or Cs, X = Cl, and Y = Br), K_2UCl_4I_2, K_2UBr₄I₂, UCl₃I · 8CO(NH₂)₂, UI₂Cl₂ · 5DMA (DMA = *N*,*N*-dimethylacetamide), and UClI₃ · 5DMA (Gregory, 1958; Brown, 1968).

(xi) Nitrogen-containing uranium halides

Uranium nitride chlorides, bromides, and iodides

High-temperature ammonolysis of UCl₄, UBr₄, or UI₄ leads to the corresponding uranium nitride chloride, bromide, and iodide. The formation of UNCl and UNBr proceeds via a number of intermediates such as U(NH₂) Cl₃, U(NH)₂Cl₂, or UNCl. Other routes to UNCl involve high-temperature interaction of UCl₄ and UN_{1.33} as well as solid-state reactions between UCl₄ and aluminium or silicium at about 800°C in a nitrogen atmosphere. Crystallographic data for UNCl (Juza and Sievers, 1965; Juza and Meyer, 1969) are listed in Table 5.26.

A dark brown compound of the formula $UN_{1.03}Br_{1.03}$ was obtained on heating uranium tetrabromide ammoniates in gaseous ammonia for 48–60 h. The compound may also be prepared by heating uranium nitride and the tetrabromide at 600–900°C (Juza and Meyer, 1969). It is insoluble in water but dissolves slowly in 2 M H₂SO₄ with the formation of a green solution. UNBr is converted to uranium nitride in gaseous ammonia at temperatures over 750°C. The compound crystallizes in the BiOCl-type of structure, space group *P*4/*nmm*, D_{4h}^7 , the same as the corresponding UNCl and UNI compounds (see Table 5.26).

The preparation of UNI can be achieved by ammonolysis of uranium tetraiodide at about 350° C or by heating uranium nitride with UI₄. The compound has the BiOCl-type structure and is isostructural with the chloride and bromide analogs (Juza and Meyer, 1969; see Table 5.26).

(c) Pentavalent halides and complex halides

Uranium halides in the pentavalent oxidation state exhibit a tendency to hydrolysis and disproportionation into U(IV) and U(VI) species. However, in the absence of substances that cause hydrolysis, diproportionation does not occur spontaneously (Bacher and Jacob, 1980). Stable solutions of uranium(v) have been obtained, for example, by heating a mixture of UO_3 with thionyl chloride under prolonged refluxing, or by dissolving UF₅ in methyl cyanide, dimethylformamide or Me₂SO as well as of UCl₅ and UBr₅ in some organic solvents (Selbin and Ortego, 1969; Brown, 1979; Halstead et al., 1979). Uranium hexachloride decomposes easily in solvents like carbon tetrachloride, methylene dichloride, or 1.2-dichlorethane and is therefore a suitable starting material for the preparation of uranium(v) compounds on a laboratory scale. The synthesis and properties of various uranium(v) compounds and complexes have been reviewed by Selbin and Ortego (1969). The preparation of UX_6^- (X = F, Cl, Br or I) complexes and the oxohalide complexes [UOF₅]²⁻, [UOCl₅]²⁻, and $[UOBr_5]^{2-}$ has been reported by Ryan (1971). The chemical properties of the compounds, their stability against disproportionation in various non-aqueous halide solutions as well as some aspects of their absorption spectra are also discussed. The halides and complex halides have a variety of colors – from pale blue and red brown to yellow (Table 5.28). The coordination geometry of uranium(v) halides are: octahedral (α -UF₅), pentagonal bipyramidal (β -UF₅), and edge-sharing octahedral (U_2Cl_{10} units).

Uranium(v) has a [Rn]5f¹ electronic configuration with the ${}^{4}F_{5/2}$ (Γ_{7}) ground state. A number of spectra in solutions, solids, and gas phase are available (Ryan, 1971; Edelstein et al., 1974; Leung and Poon, 1977; Bacher and Jacob, 1980; Eichberger and Lux, 1980; Carnall and Crosswhite, 1985). The analysis of the spectra has been based on a strong ligand-field model. The site symmetry of the U⁵⁺ ion is frequently found to be octahedral or distorted octahedral (Carnall and Crosswhite, 1985). The combined ligand field and spin-orbit interaction split the parent ²F state into the Γ_7 , Γ_8 , Γ_7' , Γ_8' , and Γ_6 components. The spectra of U⁵⁺ in the approximate octahedral sites of the different compounds have very similar f-f band energy and relative intensities, e.g. the spectra of [N(C₂H₅)₄]₂UOCl₅ (Selbin et al., 1972a), UCl₅ single crystals (Leung and Poon, 1977), UCl₅ in SOCl₂ (Karraker, 1964), and (UCl₅)₂ or UCl₅ · AlCl₃ in the vapor phase (Gruen and McBeth, 1969). Spectroscopic studies and semi-empirical theoretical calculations of energy levels of UOX_5^{2-} species (X = F, Cl, or Br) in the corresponding tetraethylammonium oxopentahalide complexes reveal that each of the six electronic transitions is shifted to higher energy in the expected order: Br⁻ < Cl⁻ < F⁻. The spin-orbit coupling constants obtained in the best fits also increase in this same order: 1750, 1770, and 1850 cm^{-1} . For a number of uranium(v) halides and complex halides, magnetic susceptibility measurements were carried out over wide temperature ranges. The paramagnetic constants from the Curie–Weiss law $\chi'_{M} = C/(T-\theta)$ and the effective

Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (\hat{A}) , polyhedron type and density $(g \text{ cm}^{-3})^c$	Remarks regarding information available and references
α-UF ₅	grayish-white or bluish-white crystals; moisture sensitive; soluble in CH ₃ CN, C ₂ H ₅ CN, DMF and Me ₂ SO; disproportionate over 150°C to $U_2F_9 + UF_6$; m.p. = 348 (+13, -16)°C in a UF_6 atmosphere of 1.6-4.6 bar; density = 5.81g cm ⁻³ ; α -UFs; $\Delta r G_{\alpha}^{2} = -1968.7$ (7.0) [†] .	tetragonal; C_{41}^{5} , $I4/m$, No. 87; $a = 6.5259(3)$, $c = 4.4717(2)$, $Z = 2$; V = 190.44; CN = 6; $d(calc.) = 5.81$; UF ₆ occtahedra are bridged by <i>trans</i> -fluorides with $d(U-F1) = 2.235(1)$ to give an infinite linear chain parallel to the <i>c</i> -axis. The remaining four F atoms in the octahedron are bound to one U	<i>crystallographic and neutron</i> <i>powder data; UV, Vis, IR and</i> <i>Raman spectra; heat capacity</i> (Zachariasen, 1949c; Osborne <i>et al.</i> , 1955; Burns <i>et al.</i> , 1960; Paine <i>et al.</i> , 1976; Eller <i>et al.</i> , 1979; Howard <i>et al.</i> , 1982); <i>thermodynamic data</i> (Rand and Kubaschewski, 1963;
	$\begin{array}{l} A_{\rm f} H_m^{o} = -20^{7}5.3~(5.9)^{+}, S_m^{o} = 199.6\\ (12.6)^{+}, C_{e,m}^{o} = 132.2~(4.2)^{+},\\ {\rm UF}_{\rm s}({\rm g}): A_{\rm f} G_m^{o} = -1862.1~(15.3)^{+},\\ A_{\rm f} H_m^{o} = -1913~(15)^{+}, S_m^{o} = 386.4\\ (10.0)^{+}; C_{e,m}^{o} = 110.6~(5.0).~{\rm IR}:\\ 5808, {\rm br}, 3938; \log g_{\rm psoid}({\rm mmHg}) = -(8001\pm664)/T^{-1} +\\ (13.994\pm1.119)~\log p_{\rm hiquid}\\ ({\rm mmHg}) = -(5388\pm803)~T^{-1} +\\ (9.819\pm1.236).{\rm Raman}~({\rm cm}^{-1}):\\ 6.7~5^{+}~503m~2.33m+({\rm cn}^{-1}-0~8007). \end{array}$		Kubaschewski and Alcock, 1979; Fuger et al., 1983; Grenthe et al., 1992; Guillaumont et al., 2003); magnetic susceptibility data, chemical properties (Eller et al., 1979; Brown, 1968, 1973); optical spectra and crystal-field analysis (Hecht et al., 1986b); photoelectron spectra (Thibaut et al., 1982)
β-UF _s	pale yellow; moisture sensitive; soluble in CH ₃ CN, C ₂ H ₅ CN, DMF and Me ₂ SO; β_1 UF ₅ : $A_f G_m^a = -1970.6(5.6)^{\dagger}$, $A_f H_m^a =$ $-2083.2 (4.2)^{\dagger}$, $S_m^a = 179.5 (12.6)^{\dagger}$; $G_{p,m}^a = 132.2 (12.0)^{\dagger}$. IR (cm ⁻¹): 623s,sh, 567s, 508s, 405s; Raman: 623s, 610s, 280m.	tetragonal; D_{24}^{12} , $\bar{H}2d$, No. 122; $a = 11.469(5)$, $c = 5.215(2)$; $Z = 8$; CN = 7; $V = 685.97$; d (calc.) = 6.45	crystallographic and neutron diffraction data. IR and Raman spectra, thermodynamic data. chemical properties (Brown, 1968; Paine et al., 1976; Ryan et al., 1976; Bacher and Jacob, 1980; Taylor and Waugh, 1980; Grenthe et al., 1992; Guillaumont et al.,

 Table 5.28
 Properties of selected uranium(v) halides, mixed valence halides and complex halides.^a

2003); magnetic susceptibility data (Nguyen-Nghi et al., 1964b) optical spectra and crystal-field analysis (Hecht et al., 1986b); solution spectra (Halstead et al., 1979) crystallographic and neutron diffraction data; reflectance spectrum (Zachariasen, 1949d; Eller et al., 1979; Laveissière, 1967; Taylor, 1976a, b; Howard et al., 1982); thermodynamic data (Bacher and Jacob, 1980; Grenthe et al., 1992; Guillaumont et al., 2003)	<i>crystallographic data</i> (Chatelet, 1967); <i>thermodynamic data</i> (Bacher and Jacob, 1980; Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003) <i>X-ray powder diffraction data;</i> <i>V1S, NIR and IR spectra, EPR</i> <i>data</i> (Masson <i>et al.</i> , 1976); <i>thermodynamic data</i> (Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003) general properties (Bacher and Jacob, 1980)
2003); m (Nguyen optical sy analysis solution : 1979) crystallo diffractic diffractic diffractic diffractic alf. 19 (Bacher et al., 19 2003)	<i>crystallograp</i> 1967); <i>therm</i> (Bacher and <i>et al.</i> , 1992; <i>i</i> 2003) <i>X-ray powde</i> <i>VIS, NIR an</i> <i>data</i> (Massoi <i>thermodynam</i> <i>et al.</i> , 1992; <i>i</i> 2003) <i>general prop</i> <i>general prop</i>

prismatic UF₉ units: $d(U-F_1) = 2.37(2), 2.21(2); d(U-F_2) = 2.266$ (3); F1-U-F1 = 119.5(1), 71.2(3);

F1-U-F2 = 67.0(5), 128.4(9)

cubic; body centered; T_d^3 , $I\bar{4}3m$, No. 217; a = 8.462(2); [a = 8.4716; (Howard *et al.* 1982)]; Z = 4; V =

607.99; CN = 9; d(calc.) = 7.091;

the structure consists of a threedimensionally bridged network composed of tricapped trigonal

black; uranium oxidation number = +4.5; disproportionates into UF ₄ and UF ₆ ; U ₂ F ₉ (cr): $A_{\rm f}G_m^0 = -3812 (17)^{+}, A_{\rm f}H_m^0 =$ -4016 (18) ⁺ , $S_m^0 = 329 (20)^{+};$ $C_{p,m}^0 = 251.0 (16.7)^{+}$	black; uranium oxidation number = +4.25; disproportionates into UF ₄ and UF ₆ ; U ₄ F ₁₇ (cr) $\Delta_{f}G_{m}^{0} = -7464$ (30) [†] , $\Delta_{f}H_{m}^{0} =$ -7850 (32) [†] , $S_{m}^{o} = 631$ (40) [†] , $C_{p,m}^{o} = 485.3$ (33.0) [†] blue-green; above 68(1) °C decomposes to UF ₄ + UO ₂ F ₂ ; (H ₃ O)UF ₆ (cr): $\Delta_{f}H_{m}^{o} = -2641.4$ (3.2) [†]	blue or light blue
U ₂ F ₉ (mixed valence)	U4F ₁₇ (mixed valence) (H ₃ O)UF ₆	Other hydrated fluorides: HUF ₄ ·2.5H ₂ O; HUF ₄ ·1.25H ₂ O;

monoclinic; deformed UF₄ lattice; C_{2h}^{0} , $C_{2/c}$, No. 15; a = 12.09(0.08), b = 10.81(2), c = 8.29(4); $\beta =$

128.0(8); $\vec{Z} = 12$; CN = 8 (UF₄);

d(calc.) = 7.07

cubic; a = 5.2229(5)

Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (A) , polyhedron type and density $(g \text{ cm}^{-3})^c$	Remarks regarding information available and references
LiUF ₆	pale blue; EPR: $g_0 = -0.768$; $ \Delta g = 0.022; \Delta H = 109 \text{ Oe; angle}$ of distortion 0.13° ; $ g = 0.768$; $g_{ } = -0.801, g_{\perp} = -0.753$; $g_{=} = 1969; \text{ IR and Raman(cm^{-1})}$; $v_1 = 622, v_2 = 439, v_3 = 515$,	rhombohedral; C_{3i}^2 , $R\overline{3}$, No. 148; structure type of LiSbF ₆ ; $a =$ 5.262, $c = 14.295$	<i>crystallographic data</i> (Brown, 1968, 1973; Penneman <i>et al.</i> , 1973); <i>absorption spectra, IR data</i> , <i>ESR data</i> (Hecht <i>et al.</i> , 1986a; Rigny and Plurien, 1967; Allen <i>et al.</i> , 1978; Halstead <i>et al.</i> , 1979; Boothermond, 2006)
α-NaUF ₆	$v_4 = 1.32$, $v_5 = 2.22$, 2.32 , $w_6 = 1.01$ pade blue; air sensitive; EPR: $g_0 = -0.745$; angle of distortion 0.65° $g_{ } = -0.8175$, $g_{\perp} = -0.708$; $\varsigma = 1965$; IR and Raman (cm ⁻¹): $v_1 = 621$, $v_2 = 449$, $v_3 = 520$, $v_4 = 122^{\circ}$, 132° , $v_5 = 206$, 209 , $v_6 = 72^{\circ}$	rhombohedral; C_{3i}^2 , $R\overline{3}$, No.148; structure type of LiSbF ₆ ; $a =$ 5.596, $c = 15.526$	Dacuest and Jacoby, 1990) crystallographic data (Brown, 1968, 1973; Penneman et al., 1973); absorption spectra (Bacher and Jacob, 1980; Hecht et al., 1986a); thermodynamic data (Kudriashov et al., 1978; Fuger et al., 1983); ESR data (Rigny and Plurien, 1967; Halstead et al., 1970)
β-NaUF ₆	pale blue; air sensitive; EPR: $ g = 0.748$; $ \Delta g = 0.107$; $\Delta H = 57$ Oe; angle of distortion = 0.65°	cubic fcc; O_h^5 , Fm3m, No. 225; NaTaF ₆ structure type; $a = 8.608$	 1979) 1968, 1973; Penneman et al., 1973) 1968, 1973; Penneman et al., 1973) thermodynamic data (Kudriashov et al., 1978; Fuger et al., 1983); spectroscopic data (Moskvin and Zaitesva 1967)
KUF ₆	yellow-green; air sensitive	orthorhombic; D_{2h}^{18} , <i>Cmca</i> , No. 64; CN = 6; RbPaF ₆ structure type; a = 5.61, $b = 11.46$, $c = 7.96$; dodecahedron sharing edges to form chains	<i>crystallographic data</i> (Brown, 1995). 1968, 1973; Penneman <i>et al.</i> , 1973); <i>absorption spectra</i> (Bacher and Jacob, 1980) <i>thermodynamic data</i> (Kudriashov <i>et al.</i> , 1978; Exact of J 1002).
${ m RbUF}_6$	yellow-green;		rugel et al., 1903) crystallographic data (Penneman et al., 1973; Brown, 1968, 1973);

Table 5.28(Contd.)

absorption spectra (Bacher and Jacob, 1980); thermodynamic data (Kudriashov et al., 1978; Fuger et al., 1983); crystal-field	calculations (Amberger et al., 1983) crystallographic data (Brown, 1968, 1973; Penneman et al., 1973); absorption spectra, NMR- spectra; IR and Raman spectra (Bacher and Jacob, 1980, Carnall and Crosswhite, 1985; Hecht et al., 1986a; Geichman et al., 1962); magnetic susceptibilities (Mulak and Zohnerek, 1972); ESR spectra (Rigny and Plurien,	1967); thermodynamic data (Kudriashov et al., 1978; Fuger et al., 1983) crystallographic data (Brown, 1968, 1973; Penneman et al., 1973; absorption spectra; magnetic susceptibility (Nguyen-Nghi et al., 1965; Bacher and Jacob, 1980) crystallographic data (Brown, 1973) crystallographic data (Charpin, 1965) crystallographic data (Sawodny et al., 1980)	
absorp. Jacob, (Kudri et al.,]	calcula 1983) crystal 1968, 1 1973); spectra (Bache (Bache and Cr and Cr 1962); (Mulal ESR sj	1967); (Kudri (Kudri (Kudri crystal 1968, 1 1968, 1 1968, 1 1973) crystal 1965 1965 1965 1965	

orthorhombic; D_{2h}^{18} , $Cmca$, No. 64; RbPaF ₆ structure type; $a = 5.82$, b = 11.89, $c = 8.03$	rhombohedral; C_{3i}^2 , R_{3} , No. 148; KCsF ₆ structure type, $a = 8.04$, c = 8.39; dodecahedron sharing edges to form chains	orthorhombic; D_{2h}^{18} , <i>Cmca</i> , No.64; RbPaF ₆ structure type; $a = 5.83$, $b = 11.89$, $c = 8.03$; dodecahedron sharing edges to form chains	tetragonal; $a = 5.42, c = 7.95$	orthorhombic; D_{2h}^{18} , $Cmca$, No.64; a = 5.96, $b = 11.55$, $c = 8.00$. monoclinic; C_{2h}^{2} , $P_{21/c}$, No. = 14; a = 8.110(4), $b = 14.129(6)$, $c =10.032(6); \beta = 96.97(5)^\circ; Z = 4;V = 1141.03$; $d(cale.) = 4.46$
	pale blue to green blue; $(v(U-F) = 503$; EPR: $ g = 0.709$; $ g = 0.210$; angle of distortion = 1.25° ; $g_{\parallel} = -0.928$, $g_{\perp} = -0.681$; $g_{\perp} = -0.928$, $g_{\perp} = -0.681$; $g_{\perp} = -0.928$, $v_{\perp} = 10028$, $v_{2} = 452$, $v_{3} = 505$, $v_{4} = 126-130^{\circ}$, $v_{5} = 190$, 213, $v_{6} = 60^{\circ}$	yellow-green; $\mu_{eff} = 1.74$ B.M. (93–200 K); $\mu_{eff} = 2.25$ B.M. (200– 390 K) ^d	decomposes at 230° C to F ₂ , UF ₄ and AgF	
	CsUF ₆	NH4UF6	AgUF_6	TIUF ₆ UF ₅ (SbF ₅₎₂

Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (\hat{A}) , polyhedron type and density $(g \text{ cm}^{-3})^c$	Remarks regarding information available and references
NOUF ₆	greenish-white; IR (cm ⁻¹): v(U-F) = 2333, 550s, 509sh; Raman: 616, 495, 441, 225, 206; g = 0.748	cubic; T_h^7 , <i>Ia</i> 3, No. 206; $a =$ 10.464; $d(\exp) = 4.30(5)$	<i>crystallographic data</i> (Brown, 1973; Penneman <i>et al.</i> , 1973; <i>chemical reactivity, absorption spectra: IR and Raman spectra</i> (Geichman <i>et al.</i> , 1962; Bacher and Jacob, 1980); <i>ESR spectra</i> (Binny <i>et al.</i> , 1971)
C ₃₆ H ₃₀ P ₂ NUF ₆ bis (triphenylphosphine) iminium hexafluorouranate(V)	exhibits an unusual <i>g</i> -tensor with $ g_1 = 0.79$, $ g_2 = 0.69$, $ g_3 = 0.65$ which is attributed to low site symmetry and/or very small distortions of the UF ₆ ⁻ octahedron	triclinic; C_1^1 , P_1 , No. 2; $a = 14.553$ (9), $b = 12.110(7)$, $c = 12.384(8)$; $\alpha = 73.08(4)^\circ$, $\beta = 95.40(5)^\circ$, $\gamma = 64.64(4)^\circ$; $Z = 2$; $d(exp.) = 1.62$, $d(calc.) = 1.62$; the U atom lies in a general position in the cell; $a(U-F) = d(U-F) = d(10-F)$	(Huguy et al., 1911) crystal structure, EPR spectra (Eastman et al., 1981)
$Co(UF_6)_2.4H_2O$		triclinic; $a = 11.52$, $b = 10.11$, $c = 5.22$; $\alpha = 91.30^\circ$, $\beta = 91.30^\circ$, $\gamma = 90.0^\circ$, $d(exn) = 4.52$	<i>crystallographic data</i> (Montoloy and Plurien, 1968)
other hexa- and heptafluoro complexes: (i) K_2UF_{γ} ; Rb_2UF_{γ} ; (ii) Cs_2UF_{γ} ; (iii) (iv) $(NH_{4})_2UF_{\gamma}$; (v) $N_2H_6(UF_{\delta})_2$; (vi) $N0_2UF_{\delta}$; (vii) $N0_2UF_{\delta}$; (vii) $(NH_3OH)UF_{\delta}$; (viii) $(NH_3OH)UF_{\delta}$; (viii) $(NH_3OH)UF_{\delta}$; (x) Cu(UF_{\delta})_2 4H_2O.			general properties (i-iv) Penneman et al., 1964b; (v) Frlec et al. (1966), (vi) Frlec and Hyman (1967) (vii) Gleichman et al., 1961 (i-x) Bacher and Jacob, 1980

Table 5.28(Contd.)

<i>crystallographic data</i> (Brown, 1973; Penneman <i>et al.</i> , 1973; Freestone and Holloway, 1991); <i>magnetic susceptibility</i> , ¹⁹ <i>F-NMR spectra</i> (Bacher and	<i>crystallographic data</i> (Brown, <i>crystallographic data</i> (Brown, 1973; Penneman <i>et al.</i> , 1973; Freestone and Holloway, 1991); <i>IR spectra</i> (Bacher and Jacob, 1080)	Type 1968; Bacher and Jacob, 1980; 1968; Bacher and Jacob, 1980; Freestone and Holloway, 1991); <i>absorption spectra and spectral</i> <i>data</i> (Bacher and Jacob, 1980; Demension of of 1964b)	X-random ctars, 19940 X-ray powder diffraction data, absorption spectra, magnetic susceptibilities (Bacher and Jacob, 1980)	<i>Type: Construction of the argentic for the argent of the argent of the argent of the argent of the argentic for a the argentic for the argent</i>	crystallographic data (Bougon and Plurien, 1965; Freestone and Holloway, 1991). (Bacher and Jacob, 1980)
tetragonal; D_{4h}^{17} , $I4/mmm$, No.139; Na ₃ PaF ₈ structure type; $a = 5.470$, $c = 10.940$	fec cubic; O_h^5 , $Fm\overline{3}m$, No. 225, a = 9.20	fec cubic; O_h^5 , $Fm\overline{3}m$, No. 225, a = 9.60	fec cubic: O_n^5 , $Fm\overline{3}m$, No.225	cubic; $a = 4.36$; $d(exp.) = 6.49$	cubic; $a = 4.75$
pale blue; $\mu_{\text{eff.}} = 2.29$ B.M.	pale blue				
Na ₃ UF ₈	K ₃ UF ₈	Rb ₃ UF ₈	Cs_3UF_8	Ag₃UF ₈	Tl ₃ UF ₈

	Table	Table 5.28 (Contd.)	
Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (\dot{A}) , polyhedron type and density $(g \text{ cm}^{-3})^c$	Remarks regarding information available and references
other octafluoro complexes: $(NH_{4)_3}UF_8$. $N_2H_6(UF_6)_2$	bluish-green; $\mu_{\text{eff}} = 1.61 \text{ B.M.} (80-293 \text{ K})$		magnetic susceptibility, IR and Raman data (Frlec et al., 1966;
$N_2 H_6 UF_7$	yellow; $\mu_{eff} = 1.66$ B.M. at 273 K (160–280 K); $\theta = 111$ K		Frlec and Hyman, 1967) magnetic susceptibility, IR and Raman data (Frlec et al., 1966;
(NH ₃ OH)UF ₆	blue; $\mu_{eff} = 152$ B.M. at 300 K; (the Curie-Weiss law is not		Fruce and Hyman, 1907) magnetic susceptibility. IR and Raman data (Fruce and Hyman, 1027)
$[N(C_2H_5)_4]_2UOF_5$	000500) pink; air sensitive; IR data (cm ⁻¹): $v(U-O) = 852, 760 \text{ cm}^{-1}; g =$		1907) IR data (Ryan, 1971); EPR and crystal-field spectra (Selbin and Schornell 1074)
[N(C ₂ H ₅) ₄] ₂ UOF ₅ ·2H ₂ O UO ₂ F	pink; air sensitive; IR data: v(U-O) = 872, 780 cm ⁻¹	monoclinic; $a = 8.22$, $b = 6.81$, $c = 32.08$; $\beta = 90.5$	<i>IR data</i> (Ryan, 1971) <i>IR data</i> (Ryan, 1971) <i>X-ray powder diffraction, optical</i> <i>and magnetic data</i> (Kemmler-
$UO_{2}F_{0.25}$	deep-gray to black	cubic; fluorite type of structure; a = 5.49; $Z = 4$; $d(calc.) = 11.4$;	Sack, 1967, 1969) X-ray powder diffraction, optical and magnetic data (Kemmler-
(i) NaSrU ₂ O ₆ F (ii) KSrU ₂ O ₆ F (ii) RbSrU ₂ O ₆ F (iv) TlSrU ₂ O ₆ F (v) NaBaU ₂ O ₆ F		$d(\exp) = 11.0$ $cubic; O_i^7, Fd3m, No. 227;$ (i) a = 11.16 (ii) a = 11.27 (iii) a = 11.27 (iv) a = 11.27	Sack, 1967, 1969) crystallographic data (Kemmler-Sack, 1968c)

Table 5.28(Contd.)

crystallographic data (Papiernik et al., 1980, 1983)	synthesis: (Rediess and Sawodny, 1982); crystallographic data (Smith et al., 1967; Brown, 1973); thermodynamic data (Grenthe et al., 1992; Guillaumont et al., 2003); electrical properties, optical data and crystal-field analysis (Leung and Poon, 1977; Brown, 1979; Carnall and Crosswhite, 1985); photoelectron spectra (Thibaut et al., 1982); IR and Raman spectra; (Brown, 1979); magnetic properties and electron spin resonance data (Handler and Hutchison, 1956; Fuji et al., 1979; Miyake, 1991)	crystallographic data (Müller and Kolitsch, 1974)
(v) $a = 11.31$ (vi) $a = 11.39$ (vii) $a = 11.45$ (viii) $a = 11.45$ (viii) $a = 11.40$ (ix) $a = 11.36$ (ix) $a = 11.36$ (xi) $a = 11.36$ (xi) $a = 11.36$ orthorhombic; C_{2y}^{9} , $Pna2_{1}$, No.33; a = 5.328(1), $b = 38.64(1)$, $c = 5.065(1)$; $Z = 4$; $V = 988.78$; dcalco 1 - 6.01		triclinic; C_i^1 , $P\bar{1}$, No.2; $a = 7.07$, $b = 9.65$, $c = 6.35$; $\alpha = 89.1$,
	red-brown; very moisture sensitive; in water disproportionates to U(IV) and U(V1); soluble in CS ₂ , CCI ₄ and SOCl ₂ . m.p. = dec; density = 3.81 g cm ⁻³ . UCl ₅ (cr): $\Delta_{f}G_{m}^{o} = -930.1$ (3.9) ⁺ , $\Delta_{f}H_{m}^{o} = -1039.0$ (3.0) ⁺ , $S_{m}^{o} = 242.7$ (8.4) ⁺ ; $C_{p,m} = 150.6$ (8.4) ⁺ . UCl ₅ (g): $\Delta_{f}G_{m}^{o} = -849.6$ (15.1) ⁺ , $\Delta_{f}H_{m}^{o} = -900$ (15) ⁺ , $S_{m}^{o} = 438.7$ (10.0) ⁺ ; $C_{p,m}^{o} = 123.6$ (5.0) ⁺ log p (mHg) = -990 (15.1) ⁺ log p (mHg) = -990 K, (14–300 K); ESR: [g] = 1.188; IR (cm ⁻¹): 360, 340, 320, 308sh, 263, 227, 177, 169, 150, 127, 116, 102, 64; Raman (cm ⁻¹): $B_{0}^{0} = 138.6(745),$	red-brown
(vi) KBaU ₂ O ₆ F (vii) RbBaU ₂ O ₆ F (viii) TlBaU ₂ O ₆ F (ix) KbbU ₂ O ₆ F (x) RbPbU ₂ O ₆ F (xi) TlPbU ₂ O ₆ F (xi) TlPbU ₂ O ₆ F UZr ₆ O ₁₄ F	α-UCI ₅	β-UCl ₅

$\beta = 117.36$, $\gamma = 108.54$; structure based on hexagonal close packing of Cl atoms. In the U ₂ Cl ₁₀ units the U–Cl distances of the bridging atoms are 2.70 and those involving the terminal Cl atoms are ranging from 2.43 to 2.45 triclinic; C_1^i , P_1^i , No.2; $a = 7.07$, $b = 9.65$, $c = 35.89$; $a = 89.1$, $\beta =$	f_{from}
117.36 , $\gamma = 108.34$; $Z = 1$; $V = 360.4$; $d(\text{calc.}) = 3.83$ orthorhombic; D_3^4 , $P_{21}2_{12}$, No. 19; $a = 10.668(10)$, $b = 10.712(4)$, c = 11.333(6); $Z = 4$; $V = 1295.09$; d(calc.) = 3.02	$\begin{array}{c} 3.11 \\ 3.60 \\ 1.9 \\ c = 1 \\ c =$
cubic; O_h^5 , $Fm\overline{3}m$, No. 225, $a = 9.86(2)$; $Z = 4$; $d(U-CI) = 4.93$; $d(calc.) = 3.26$	IR data (cm ⁻¹): $v_1 = 343$; $v_2 = 293$; $v_5 = 160$ yellow; IR data (cm ⁻¹): $v_1 = 343$; v_2 $v_2 = 273$; $v_5 = 136$ d(c)
trigonal; C_{3i}^2 , $R\overline{3}$, No.148; $a = 6.56$ (1), $c = 18.68(3)$; $Z = 3$; d (U-CI) =	(I) (I)

infrared and Raman data (Stumpp hermodynamic data (Kudryashov infrared and Raman data (Stumpp nfrared and Raman data (Stumpp infrared and Raman data (Stumpp thermodynamic data (Kudryashov infrared and Raman data (Stumpp hermodynamic data (Kudryashov infrared and Raman data (Stumpp et al., 1978; Fuger et al., 1983); X-ray powder diffraction data; crystal and molecular structure X-ray powder diffraction data; X-ray powder diffraction data; (Taylor and Waugh, 1983); and Piltz, 1974) and Piltz, 1974)

a = 6.97(1), b = 14.14(3), c = 9.66orthorhombic; D_{2h}^{18} , *Cmca*, No. 64; a = 6.92(1), b = 14.14(3), c = 9.66 $U(1)Cl_6^-$, $U(2)Cl_6^-$ and tetrahedral orthorhombic; D_{2h}^{18} , *Cmca*, No.64; triclinic; C_1^1 , $P\overline{1}$, No.2; a = 7.038is isomorphous with PCl₅NbCl₅ d(calc.) = 3.02; d(U-Cl) = 2.47488.6(5) to 92.1(6); the compound and PCl₅.TaCl₅, consisting of an 10.22(1); Z = 4; d(calc.) = 3.61, (4), b = 7.373(4); c = 13.706(8); $\alpha = 89.38(3), \beta = 88.80(3)^{\circ}, \gamma =$ cubic; O_h^5 , $Fm\overline{3}m$, No. 225; a =PCl₄⁺ groups. The array of the 4.90; d(calc.) = 3.37, $d(\exp) = 4.90$ $[05.20(3)^{\circ}; Z = 2; V = 686.09,$ (13) to 2.517(14); Cl-U-Cl =chlorine atoms are hexagonal (2); Z = 4; d(U-CI) = 6.23; (2); Z = 4; d(U-CI) = 6.23; assemblage of octahedral d(U-CI) = 5.11d(calc.) = 3.40d(calc.) = 3.743.15

yellow; IR data (cm ⁻¹): $v_1 = 343$; $v_2 = 286$; $v_5 = 141$	deep yellow; moisture and oxygen sensitive; m.p. >280 °C;; IR data (cm^{-1}) : $v_1 = 341$; $v_2 = 273$; $v_5 = 136$	yellow; moisture sensitive; soluble in SOCl ₂ ; m.p. = 360° C; μ_{eff} = 1.71 B.M., θ = -161 K, $(83-308$ K); IR data (cm ⁻¹): v_1 = 342 ; v_2 = 280 ; v_5 = 139 orange yellow; IR data (cm ⁻¹): v_1 = 348 ; v_2 = 283 ; v_5 = 147 orange-red; air sensitive; IR data (cm ⁻¹): v_1 = 343 ; v_2 = 271 ; v_5 = 130
KUCI6	RbUCI ₆	CsUCI ₆ TIUCI ₆ $UCI_5 \cdot PCI_5$ $(= [PCI_4]^+[UCI_6])$

Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (A) , polyhedron type and density $(g \text{ cm}^{-3})^c$	Remarks regarding information available and references
[P(C ₆ H ₅) ₃ CH ₂ (C ₆ H ₅)] UCl ₆	orange crystals; discolors on exposure to air	close packed, while the polyhedra are regular within experimental errors monoclinic; C_{2i}^{5} , P_{2i}/c , No. 14; $a =$ 11.72(1), $b = 18.78(1)$, $c = 13.61$ (1); $\beta = 105.71(2)$; $Z = 4$; d(calc.) = 1.851, $d(exp.) = 1.85(1)$. Each uranium atom is surrounded by a slightly distorted octahedron of six crystallographically independent CI atoms at U–CI distances ranging from 2.469(7) to	<i>crystallographic data</i> (de Wet <i>et al.</i> , 1978)
[C(N ₃) ₃]UCI ₆	IR data (cm^{-1}) : $v_1 = 347$; $v_3 = 314$; $v_4 = 127$; $v_5 = 129$	2.515(7) hexagonal; $D_{3d'}^1$, $P\overline{3}1m$, No.162; a = 8.19(2), $c = 6.43(5)$; d = 8.19(2), $c = 5.6$	<i>crystallographic data; infrared and Raman data</i> (Kolitsch and Müller, 1074)
[N(CH ₃) ₄]UCl ₆	yellow; air sensitive; soluble in MeNO ₂ , MeCN, Me ₂ CO, Et ₂ O; $\mu_{eff.} = 1.62$ B.M.; $\theta = -161$ K; IR data (cm ⁻¹): v ₁ = 345; 	0.7 = (10 - 0)	Infrared and Raman data (Shamir Infrared and Raman data (Shamir and Silberstein, 1975, Shamir et al., 1975)
[N(C ₂ H ₅) ₄]UCl ₆	$v_2 = 2/6$; $v_5 = 1.34$; $v_6 = 9.3$; v(U-Cl)as = 310 deep yellow cryst.; soluble in MeNO ₂ , MeCN, Me ₂ CO, Et ₂ O; IR data (cm ⁻¹): $v_3 = 310$; $v_4 = 122$; v(U-Cl)as. = 303-310; $ g = 1.12$		absorption spectra and crystal-field analysis (Ryan, 1971; Edelstein et al., 1974); infrared and Raman data (Ryan, 1971); ESR data (Edelstein et al., 1974)

Table 5.28(Contd.)

<i>infrared and Raman data</i> (Shamir and Silberstein, 1975, Shamir <i>et al.</i> , 1975)	<i>infrared and Raman data</i> (Kolitsch and Müller, 1975)	general properties (Brown, 1979)	infrared (Ryan, 1971) and electronic spectral data (Selbin et al., 1972a)	synhthesis (Brauer, 1981); thermodynamic and infrared data (Brown, 1979; Grenthe et al., 1992; Guillaumont et al., 2003)
yellow; air sensitive; soluble in SOCl ₂ , MeNO ₂ , MeCN, Me ₂ CO, Et ₂ O; IR data (cm ⁻¹): $v_1 = 340$; $v_2 = 278$; $v_3 = 310$; $v_4 = 121$; $v_5 = 120$; $v_5 = 120$; $v_5 = 120$; $v_7 = 120$; $v_8 = 120$; v	yellow cryst; soluble in MeNO ₂ , WeCN, Me ₂ CO, Et ₂ O; $\mu_{efr} = 2.14$ B.M.; $\theta = -280$ K; IR data (cm ⁻¹); v ₁ = 340; v ₂ = 276; v ₃ = 319; v ₁ = 124. v ₂ = 124.	V4 — 1.2 1 , V5 — 1.2 1	blue; assignment of electronic bands in D ₄ symmetry: $\Gamma_{\gamma} \rightarrow \Gamma_{6} =$ 1555, $\Gamma_{\gamma} \rightarrow \Gamma_{7} =$ 5050, $\Gamma_{\gamma} \rightarrow \Gamma_{7} =$ 6161, $\Gamma_{\gamma} \rightarrow \Gamma_{6} =$ 8584, $\Gamma_{\gamma} \rightarrow \Gamma_{7} =$ 10616, $\Gamma_{\gamma} \rightarrow \Gamma_{6} =$ 16835; IR data (cm ⁻¹): v(U-O) = 913, 813; other observed bands: 296, 253, 197,	and 120 brown; moisture sensitive, dissolves in alcohols and MeNO ₂ ; sl. soluble in acetone and CCl ₄ ; soluble. in water with decomposition: UOCl ₃ (cr): $\Delta_{f}G_{m}^{o} = -1045.6 (8.3)^{+}, \Delta_{f}H_{m}^{o} =$ $-1140.0 (8.0)^{+}, S_{m}^{o} = 170.7 (8.4)^{+};$ $G_{p,m}^{o} = 117.2 (4.2)^{+}$. IR (cm ⁻¹): 450, 615, 750, 845, 965
[N(C ₃ H ₇) ₄]UCl ₆	[As(C ₆ H ₅) ₄]UCl ₆	other hexachloro complexes: AgUCl ₆ ; Ba(UCl ₆) ₂ ; [NH ₂ (CH ₃) ₂]UCl ₆ ; [NH ₂ (CH ₃) ₁ ,IICl ₆ ;	[(N(C ₂ H ₅) ₄] ₂ UOCl ₅	UOCI ₃

	l able	Table 5.28 (Contd.)	
Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (A) , polyhedron type and density $(g \text{ cm}^{-3})^{c}$	Remarks regarding information available and references
UO ₂ CI	violet brown or reddish grey; air sensitive; decomposes >600°C and in aqueous media; not soluble in organic solvents; UO ₂ Cl(cr): $\Delta_{f}G_{m}^{o} = -1095.2$ (8.4) ⁺ , $\Delta_{f}H_{m}^{o} =$ -1171.1 (8.0) ⁺ , $S_{m}^{o} = 112.5$ (8.4) ⁺ ; $C_{p,m}^{o} = 88$ (5) ⁺ , $\mu_{eff} = 1.86$ B.M., $\Theta_{p,m} = 95$ K		thermal and magnetic properties data (Brown, 1979; Grenthe et al., 1992; Guillaumont et al., 2003); magnetic properties (Levet, 1969); photoelectron spectra (Thibaut et al., 1982)
(UO ₂) ₂ Cl ₃ (mixed valence)	black-brown; contains hexa- and pentavalent uranium; hygroscopic, forms (UO ₂) ₂ Cl ₃ ·TH ₂ O on exposure to air; dissolves slowly in H ₂ O and dilute mineral acids $\Delta_{f} G_{m}^{o} = -2234.8 (2.9)^{\dagger}, \Delta_{f} H_{m}^{o} =$ -2404.5 (1.7) ^{\dagger} , $S_{m}^{o} = 276 (8)^{\dagger}; C_{p,m}^{o}$ = 203 665 00 ^{\dagger}	orthorhombic; $a = 5.833(2), b = 20.978(2), c = 11.9266(5); Z = 8, d(calc.) = 5.88, d(exp.) = 6.02$	<i>crystallographic data</i> (Cordfunke <i>et al.</i> , 1977); <i>thermodynamic data</i> (Cordfunke <i>et al.</i> , 1977; Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)
U ₂ O ₂ CI ₅	$\begin{aligned} & A_{\Gamma} G_{m}^{0.0} = -2037.3 (4.9)^{\dagger}, A_{\Gamma} H_{m}^{0} = \\ -2197.4 (4.2)^{\dagger}, S_{m}^{0} = 326.3 (8.4)^{\dagger}; \\ & C_{p,m}^{0} = 219.4 (5.0)^{\dagger} \end{aligned}$	orthorhombic; D_{2h}^{19} , <i>Cmmm</i> , No.65; $a = 8.431(3)$, $b = 13.663$ (3), $c = 4.106(2)$; $Z = 2$; $V =$ 472.98; d (calc.) = 4.81	<i>crystallographic data</i> (Levet <i>et al.</i> , 1980); <i>thermodynamic data</i> (Cordfunke <i>et al.</i> , 1983; Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)
U ₅ 0 ₁₂ CI	$\Delta_{\rm f} G_m^o = -5518.0 (12.4)^{\dagger}, \ \Delta_{\rm f} H_m^o = -5854.4 (8.6)^{\dagger}, \ S_m^o = 465 (30)^{\dagger}$	orthorhombic; D_{2h}^{5} , <i>Puma</i> , No.51; a = 7.111(9), $b = 19.625(12)$, $c = 4.130(2)$; $Z = 2$; $V = 576.36$; d(calc.) = 8.17	<i>crystallographic data</i> (Cordfunke <i>et al.</i> , 1985); <i>thermodynamic data</i> (Cordfunke <i>et al.</i> , 1985; Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)

Table 5.28(Contd.)

<i>crystallographic data</i> (Levy <i>et al.</i> , 1978); <i>magnetic susceptibility data</i> (Eichberger, 1979); <i>photoelectron spectra</i> (Thibaut <i>et al.</i> , 1982); <i>thermodynamic data</i> (Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)	synthesis and crystallographic data (Bohrer et al., 1988) absorption spectra; ESR data (Eichberger and Lux, 1980; Edelstein et al., 1974); infrared spectra (Brown, 1979)	synthesis and crystallographic data (Bohrer et al., 1988)	absorption spectra; ESR data (Eichberger and Lux, 1980; Edelstein et al., 1974); infrared spectra (Brown, 1979); crystal- field analysis for $[N(C_2H_5)_4] UBr_6$ (Ryan, 1971, Eichberger and Lux, 1980)
triclinic; C_1^1 ; $P\overline{1}$, No. 2; $a = 7.449$ (7), $b = 10.127(14)$, $c = 6.686(4)$; $\alpha = 89.25(12^{\circ})$, $\beta = 117.56(4)^{\circ}$, $\gamma = 108.87(9)^{\circ}$; $Z = 2$; $V = 417.46$; d(calc.) = 5.07; $d(U-Br) = 2.81(7)and 2.94(7) for bridging atomsand 2.58(7) to 2.58(7) for terminalatoms$	monoclinic; C_{2h}^{6} , $C2/c$, No.15; $a = 23.155(4)$, $b = 6,950(3)$, $c = 18.052$ (3); $\beta = 96.38(2)^{\circ}$; $Z = 4$; $V = 288$; $d(calc.) = 3.07 d(U-Br1 and U-Br2) = 2.669(3); d(U-Br3 or U-O) = 2.654(4); Br-U-Br = 89.9(11) and O-U-O = 88.8(1)$	monoclini; C_{2h}^5 , P_{21}/c ; No.14, $a = 11.115(3)$, $b = 21.142(5)$, $c = 17.187(5)$, $\beta = 95.42(3)^\circ$; $Z = 4$; $V = 4021$; $d(calc.) = 2.25$; $d(U-Br) = 2.674(4)$; Br1-U-Br2 = 89.3(1) Br1-U-Br3 (or O) = 89.5(1) Br1-U-Br3 (or O) = 89.5(1) Br2-U-Br3 (or O) = 91.1(1)	
deep-brown, dec UBr ₅ (cr): $A_{f}G_{m}^{o}$ = -769.3 (9.2) [†] , $A_{f}H_{m}^{o}$ = -810.4 (8.4) [†] , S_{m}^{o} = 292.9 (12.6) [†] ; $C_{p,m}^{o}$ = 160.7 (8.0) [†] , UBr ₅ (g): $A_{f}G_{m}^{o}$ = - 668.2 (15.3) [†] , $\Delta_{f}H_{m}^{o}$ = -648 (15) [†] , S_{m}^{o} = 498.7 (10.0) [†] ; $C_{p,m}^{o}$ = 129.0 (5.0) μ_{eff} = 1.42 B.M. (χ_{g} = 1.316×10 ⁻⁶ at 291 K). (11–291 K)	brown crystals; extremely oxygen- and moisture-sensitive; soluble in CH ₂ Cl ₂	almost black crystals; IR (cm ⁻¹): $v(U-Br) = 215$	brown to black; IR data (cm ⁻¹) for N(C ₂ H ₅) ₄ UBr ₆ : $v_3 = 215$; $v_4 = 87$; v(lattice) = $62 \rightarrow 68$; v_6 (IR and R inactive) = 61 ; (i) $ g = 1.245$; (ii) $ g = 1.21$; (iii) $ g = 1.21$
UBr _s	P(C ₆ H ₅)₄[UBr ₆]	P(C ₆ H ₅)₄[UBr ₆]·2CCl₄	$\begin{array}{l} MUBr_{6} \left[M = (i) \; Na, \\ K, \; Rb, \; (ii) \; Cs, \; NH_{4}, \\ (iii) \; N(C_{2}H_{3})_{4}, \\ N(C_{4}H_{9})_{4}, \; As(C_{6}H_{5})_{4}, \end{array}$

	Tabl	Table 5.28 (Contd.)	
Formula	Selected properties and physical constants ^b	Lattice symmetry, lattice constants (A') , polyhedron type and density $(g \text{ cm}^{-3})^{\circ}$	Remarks regarding information available and references
$\begin{split} M_2 UOB_5 (i) & M = N \\ (C_2 H_5)_4 & \text{and} (ii) As \\ (C_6 H_5)_4. \end{split}$	IR: 919, 817 (U–O, stetch.), 250, 190 and 80 cm ⁻¹ ; for (i): green solid; $\varsigma_{Sf} = 1750$ cm ⁻¹ , $\Gamma_{\delta} = 16194$, $\Gamma_{\gamma} = 10460$, $\Gamma_{6} = 8163$, $\Gamma_{\gamma} = 6080$, $\Gamma_{\gamma} = 4865$, $\Gamma_{\gamma} = 1490$, $\Gamma_{\gamma} = 0$;		absorption spectra: ESR data; infrared spec tra (Selbin and Sherrill, 1974; Brown, 1979)
[N(C ₂ H ₅) ₄] ₂ UBr ₆ .2.5 N(C ₂ H ₂).Br	g = 1.24; (ii) green solid green; IR data (cm ⁻¹): v(M-O) = 919 817: v(M-Rr) 100e 80m		infrared data (Ryan, 1971)
UOBr3	brown: UOBr ₃ (cr): $d_{f}C_{m}^{0}$ = -901.5 (21.3) [†] , $d_{f}H_{m}^{0}$ = -954(0) [†] , S_{m}^{o} = 205.0 (12.6) [†] ; $C_{p,m}^{o}$ = 120.9 (4.2) [†]	monoclinic; C_2^3 , $C2$, No.5; $a = 16.24$, $b = 3.7$, $c = 9.0$; $\beta = 110.5$	<i>crystallographic data</i> (Brown, 1973); <i>thermodynamic data</i> (Rand and Kubaschewski, 1963; Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003.
UO ₂ Br	brown-black; $\mu_{eff} = 1.76$ B.M., $\Theta = -200$ K	orthorhombic; D_{21}^{17} , $Cmcm$, No. 63; $a = 4.106(1)$, $b = 20.200$ (5), $c = 3.980(1)$; $d(calc.) = 6.97$. The coordination polyhedron is a pentagonal bipyramid with two Br and three U atoms; $d(U-Br) =$ 2.939(3) in the base of the pentagon: $d(U-O1) = 2.17(1) \times 2$	2005) crystallographic data (Levet et al., 1977); magnetic susceptibility data (Levet, 1969); thermodynamic data (Shchukarev et al., 1959); photoelectron spectra (Thibaut et al., 1982)

	absorption spectra; crystal-field analysis (Selbin and Sherrill, 1974); infrared spectra (Ryan, 1971)	nthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003). $d \mod^{-1}$, or J K ⁻¹ mol ⁻¹ at 298.15 K, unless trenthalpy of formation; S_m^o , standard olar equation for indicated temperature range; values in cm ⁻¹ ; s: strong; m: medium; ic moment; B.M. = Bohr magneton. me [cm ³ mol ⁻¹].
in the base of the pentagon; $d(U-O2) = 2.054(1)) \times 2$ at the apices; $d(Br-Br) = 3.870(6)$. The angles are: $O(2)-U-(O2) = 176.8$ (2); $O(2)-U-O'(1) = 90.6(4)$; Br- U-Br = 85.2(2); Br- $U-O(1) =70.7(2)$	$ \begin{bmatrix} N(C_2H_5)_{4}]_2 UOBr_5, \\ [As(C_6H_5)_{4}]_2 UOBr_5; \\ [N(C_2H_5)_{4}]_2 UOBr_5; \\ [N(C_2H_5)_{4}]_2 UOBr_5; \\ v(U-O, stretch.) = 919, 817 \\ 2.5N(C_2H_5)_4 Br \end{bmatrix} $	 * Peritectic decomposition point. * Values recommended by the Nuclear Energy Agency (Grenthe <i>et al.</i>, 1992; Guillaumont <i>et al.</i>, 2003). * R. <i>rhombohedral (hexagonal parameters given)</i>. * R. <i>rhombohedral (hexagonal parameters given)</i>. * Values have been selected in part from review articles (Brown, 1979; Bacher and Jacob, 1980; Freeman, 1991; Grenthe <i>et al.</i>, 1992; Guillaumont <i>et al.</i>, 2003). * Values have been selected in part from review articles (Brown, 1979; Bacher and Jacob, 1980; Freeman, 1991; Grenthe <i>et al.</i>, 1992; Guillaumont <i>et al.</i>, 2003). * Nalues have been selected in part from review articles (Brown, 1979; Bacher and Jacob, 1980; Freeman, 1991; Grenthe <i>et al.</i>, 1992; Guillaumont <i>et al.</i>, 2003). * Deterwise mentioned; <i>Af Qu</i> (k1 mol⁻¹), standard molar enthalpy of formation; <i>M₁H^m</i>(k1 mol⁻¹), standard molar enthalpy of formation; <i>M₁H^m</i>(k1 mol⁻¹), standard molar enthalpy of formation; <i>M₁</i>, standard olar enthalpy of formation; <i>M₁</i>, standard olar entergy (<i>L₁</i>, mol⁻¹), standard molar enthalpy of formation; <i>M₁</i>, standard olar enterge of the set energy of formation; <i>M₁H^m</i>(k1 mol⁻¹), standard molar enthalpy of formation; <i>M₁</i>, standard set enterge of active; val. = valence vibrations; def. = deformation; <i>M₁H^m</i>(k1 mol⁻¹), standard molar enthalpy of formation; <i>M₁</i>, weak; sh: shoulder; <i>G₁</i> = spin-orbit interaction parameter; <i>M₂</i>, <i>M₁</i> = effective magnetic moment; B.M. = Bohr magneton. * All values are in <i>A</i> and angles are in degrees; CN, coordination number; <i>d</i> = density [g cm⁻³], <i>V</i> = molar volume [cm³ mol⁻¹]. * Deduced from measurements in excited states spectra.
	[N(C ₂] [As(C ₆ [N(C ₂] 2.5N((* Perit * Valuu * R, rh b R, rh b $m.p.$ otherw entropy IR = WI wal w walu entropy of a Temp e Dedu

and d(U-O'1) = 2.30(3) = 2.30(3)

Uranium

magnetic moments $\mu_{\text{eff}} = 2.84\sqrt{c}\mu_{\text{B}}$ along with some other physical constants are summarized in Table 5.28.

(i) Uranium pentafluoride and uranium(v) complex fluorides

Uranium pentafluoride

The pentafluoride exists in two crystalline modifications: a high-temperature α -UF₅ (over 150°C) and a low-temperature β -UF₅ form (below 125°C). The general preparation procedures involve either the oxidation of UF₄ or reduction of UF₆ (Bacher and Jacob, 1980). Halogen fluorides, some noble gas fluorides, and CoF_3 , VF_3 , and OF_2 may be used as oxidation reagents. The formation of α -UF₅ can be achieved by fluorine oxidation of UF₄ at 150°C, or the conversion of UCl₅ by gaseous HF at 300°C; the low-temperature form may be prepared by the reaction with anhydrous liquid HF (AHF) and UCl₆ or UCl₅. The β -form may be also obtained by reduction of UF_6 by silicium powder, NH_3 , or $SOCl_2$. This compound is also formed in AHF in the presence of gold plates, by pyrolysis of NH₄UF₇, photolysis of UF₆ by UV light, and by reaction of NOUF₆ in a solution of AHF and BF₃. The reduction of UF₆ to UF₅ has also been achieved in hydrogen bromide and CF₃COOH. Some of the preparation methods are of little practical importance because of small yields, an impure product, or inconvenient starting materials. On laboratory scale the most convenient procedures involve photoreduction of UF_6 in the presence of H_2 , CO, or SO₂. The reaction between UF₄ and UF₆ results in the formation of β -UF₅ below 125°C and α -UF₅ at 230–250°C. β -UF₅ is formed also in the following reaction at molar ratios 1.1 to 1 between UF_6 and $(CH_3)_3SiX$ (Brown *et al.*, 1983):

$$UF_6 + (CH_3)_3SiX \rightarrow (CH_3)_3SiF + 1/2X_2 + UF_5$$
 (X = Cl or Br)

The pentafluoride is a hygroscopic crystalline solid, which disproportionates even in a humid atmosphere, according to reaction

$$2UF_5+3H_2O\rightarrow UF_4+UO_2F_2\cdot H_2O+4HF$$

In aqueous solutions this reaction results in the precipitation of the hydrated tetrafluoride and the formation of a solution of uranyl fluoride. Above 150° C, UF₅ disproportionates slowly to U₂F₉(s) and UF₆(g). The disproportionation reaction can be limited by the presence of UF₆(g); the temperature dependence of the vapor pressure follows the equations (Wolf *et al.*, 1965):

$$log p_{solid}(mmHg) = -8001 T^{-1} + 13.99$$
$$log p_{liquid}(mmHg) = -5388 T^{-1} + 9.82$$

UF₅ can be reduced to UF₄ by H₂ or Ni (at 600°C) and by some covalent fluorides such as PF₃, AsF₃, or AsCl₃. Halide exchange reactions were observed with BCl₃, TiCl₄, and PCl₃, the products being respectively, BF₃, TiF₄, and PF₃, in addition to UF₄ and UCl₆.

Uranium pentafluoride dissolves without hydrolytic decomposition in 48–50% hydrofluoric acid, forming relatively stable blue solutions from which (H₃O)UF₆ · 1.5H₂O crystallizes; by addition of RbF or CsF, the blue MUF₆ salts (M = Rb or Cs) are formed. Uranium pentafluoride dissolves in acetonitrile and reacts with alkali fluorides and sodium ethoxide, NaOEt, to form M[UF₄] and U₂(OEt)₁₀, respectively.

The structure of α -UF₅ consists of infinite chains of UF₆ octahedra, bridged by *trans*-fluorides to give a linear chain parallel to the *c*-axis. The remaining four fluorine atoms are single bonded to uranium. The low-temperature β -form is isostructural with PaF₅ and NpF₅ and consists of an eight-coordinate arrangement with a geometry intermediate between dodecahedral and square antiprismatic (Ryan *et al.*, 1976; Eller *et al.*, 1979). The crystal packing of β -UF₅ is shown on Fig. 5.43. Other crystallographic data are listed in Table 5.28.

Theoretical model calculations performed using the vibrational spectrum of monomeric UF₅ molecules isolated in an Ar-matrix indicate a square-pyramidal structure in which the U atoms are located above the equatorial plane formed by the fluorine atoms (Paine *et al.*, 1976).

In non-aqueous solvents such as nitriles, dimethyl sulfoxide, and dimethylformamide, uranium pentafluoride forms stable solutions containing UF_6^- anions and solvated UF_4^+ cations. From these solutions several adducts and complex

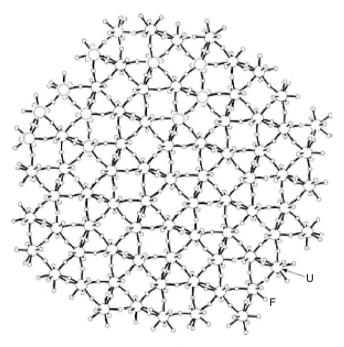


Fig. 5.43 Crystal packing view of β -UF₅ (from Ryan et al., 1976).

Uranium

fluorides have been isolated, for example, $UF_5 \cdot CH_3CN$, $[UF_4(Me_2SO)_3][UF_6]$, $[UF_4(DMF)_3][UF_6]$, $[(C_6H_5N(CH_3)_3][UF_6]$, $[(C_6H_5)_3PNP(C_6H_5)_3][UF_6]$, Na $[UF_6]$, and K $[UF_6]$ (Berry *et al.*, 1977; Halstead *et al.*, 1979). The compounds and their solutions have been characterized by electronic, infrared, Raman, and EPR spectra.

Complex uranium(v) fluoro compounds

A number of fluorouranates(v) have been characterized by determination of their crystallographic data and their chemical and thermodynamic properties (see Table 5.28). Additional information in the reviews of Chatalet (1967), Penneman *et al.* (1967), Ryan (1971), Brown (1972), Bacher and Jacob (1980), and Freestone and Holloway (1991). Complex compounds identified in a number of selected fused salt systems are listed in Table 5.29.

The compounds may be prepared by a variety of methods (Bacher and Jacob, 1980; Freestone and Holloway, 1991): (i) solid state reactions between UF₅ and the appropriate alkali fluorides in an inert atmosphere at 300°C constitute a general route to most of the fluoro complexes; (ii) melting of mixtures of hexaand octafluoro complexes leads to the formation of the heptafluoro complex compounds; (iii) solid state reactions or reduction of UF₆ with NH₃ yield ammonium fluorouranates; (iv) treatment of equimolar mixtures of UF₅ and the appropriate alkali fluoride with anhydrous HF yields the hexafluorouranates(v); (v) oxidation of UF₄–alkli fluoride mixtures with fluorine also leads to the hexafluoruranates; and (vi) RbUF₆ may be also obtained by crystallization from solutions of RbF and UF₅ in concentrated HF.

The pentafluoro uranates may disproportionate into U(IV) and U(VI). However, they are relatively stable in the absence of substances that cause hydrolysis. Ohwada (1976) and Soulié (1978) suggest that the U–F bonds in the fluorouranates(V) are partly covalent (68 to 77% as compared to 46.3 and 35%, respectively, in UF₄ and β -K₂UF₅). The bonds in UF₅ are assumed to have

System	Complex fluorides
LiF-UF ₅	LiUF ₆
NaF-UF ₅	NaUF ₆ , Na ₃ UF ₈
KF-UF ₅	KUF ₆ , K ₂ UF ₇ , K ₃ UF ₈
RbF-UF ₅	RbUF ₆ , Rb ₂ UF ₇ , Rb ₃ UF ₈
CsF-UF ₅	CsUF ₆ , Cs ₂ UF ₇ , Cs ₃ UF ₈
NH ₄ F-UF ₅	NH ₄ UF ₆ , (NH ₄) ₂ UF ₇ , (NH ₄) ₃ UF ₈
N ₂ H ₆ F ₂ -UF ₅	N ₂ H ₆ UF ₇ , N ₂ H ₆ (UF ₆) ₂
(NH ₃ OH)F-UF ₅	(NH ₃ OH)UF ₆

Table 5.29 Uranium(v) complex fluorides identified in molten salt systems.

a nearly 100% covalent character. The pentafluoro uranates of the M₂UF₇ type (M = K, Rb, Cs, or NH₄) have the same type of powder patterns ($P2_1/c$, C_{2h}^5 , No. 14) as that of K₂NbF₇ where the coordination polyhedon is a monocapped trigonal prism (Brown and Walker, 1966). The analysis of the spectral data for CsUF₆ (Carnall and Crosswhite, 1985) made it possible to assign the electronic transitions from the Γ_7 ground state to the excited levels Γ_8 , Γ_7 , Γ_8 , and Γ_6 of the 5f¹ electronic configuration. The spin–orbit coupling parameter ς_{5f} and the B_0^2 , B_0^4 , and B_0^6 crystal-field parameters determined for the D_{3d} site symmetry are equal to 1910.2(13), 534.2(139), -14866(66) and 3305(78) cm⁻¹, respectively.

Pentavalent oxide fluorides and oxide fluoride complexes

White U_2OF_8 oxide fluoride has been obtained by heating of UF_4 in an intermittent oxygen flow at 850°C (Kirslis *et al.*, 1950; Freestone and Holloway, 1991). The compound disproportionates in vacuo at 300°C to form a mixture of uranyl fluoride and uranium hexa and tetrafluoride. The existence of this compound has not been confirmed by other authors (Ekstrom *et al.*, 1974). A series of uranium oxide fluoride phases, UO_xF_y , containing uranium in the oxidation state 5+ ($UO_{2.33}F_{0.33}$ to $UO_{2.00}F_{1.00}$), a mixture of 5+ and 6+ ($UO_{2.58}F_{0.17}$ to $UO_{2.17}F_{0.83}$) and a mixture of 4+ and 5+ ($UO_{2.00}F_{0.25}$) have been obtained by heating UF_4 with UO_3 or U_3O_8 at 400–500°C *in vacuo* (Kemmler-Sack, 1967, 1969). The possible structures of these phases have been discussed on the basis of X-ray powder, magnetic, and spectral data.

A number of complexes of the $M^{I}M^{II}U_{2}O_{6}F$ -type (where $M^{I} = Na, K, Rb$, or Tl and $M^{II} = Ba$, Sr, or Pb) were obtained by heating appropriate mixtures of the component fluorides and oxide fluorides at 500–900°C *in vacuo*, e.g. (i) $M^{I}F$ with $M^{II}UO_{4}$, and UO_{2} ; (ii) $M^{II}F_{2}$ with $M_{2}^{I}UO_{4}$, $M^{II}UO_{4}$, and UO_{2} , and (iii) $M^{I}UO_{2}$ with $M^{II}O$, UO_{3} , UO_{2} , and UF_{4} (Kemmler-Sack, 1968a). All complexes have cubic symmetry (Kemmler-Sack, 1968b,c) with similar lattice parameters (Table 5.28). Reflectance spectra of the compound have been analyzed on the basis of the 5f¹ configuration of the U(v) ion in an octahedral field.

Two additional complex oxide fluoride compounds, $[N(C_2H_5)_4]_2UOF_5$ and $[N(C_2H_5)_4]_2UOF_5 \cdot 2H_2O$, have also been isolated. The hydrated compound is formed by hydrolysis of the corresponding UCl₆ salt in a saturated solution of $[N(C_2H_5)_4]F \cdot nH_2O$ in an ethanol–acetone mixture. The complex is easily dehydrated in vacuum (Ryan, 1971). Both compounds are pink colored and oxygensensitive. UOF_5^{2-} solutions may be stabilized by an excess of $[N(C_2H_5)_4]F$. Addition of water results in a rapid disproportionation of UOF_6^{2-} to U^{IV} and U^{VI} species. An analysis of the absorption spectra of $[N(C_2H_5)_4]_2UOF_5$ in solid state and in an acetonitrile solution made it possible to make an assignment of the six electronic transitions based on a D_4 ligand field model (Selbin and Sherrill, 1974).

(ii) Uranium pentachloride and uranium(v) complex chlorides

Uranium pentachloride

Uranium pentachloride may be prepared by a number of methods, but only a few of them result in high yields and high purity due to the instability of the compound towards thermal decomposition and disproportionation; these reactions take place below 100°C at pressures between 10^5 Pa (1 atm) and 133×10^{-4} Pa, respectively:

 $UCl_5 \xrightarrow{10^5Pa} UCl_4 + 1/2Cl_2$ and

$$2\text{UCl}_5 \xrightarrow{133 \times 10^{-4}\text{Pa}} \text{UCl}_4 + \text{UCl}_6$$

At normal pressure, the disproportionation is complete in the range 100 to 175° C.

One of the most satisfactory preparative methods is to use liquid phase chlorination of UO_3 or U_3O_8 with carbon tetrachloride at $80-250^{\circ}C$ under pressure and UCl_5 as catalyst (Brown, 1979). The most convenient laboratory method involves decomposition of UCl_6 at room temperatures in carbon tetrachloride, methylene dichloride, or 1,2-dichloroethane. Another relatively simple method is the reduction of UO_3 by silicon tetrachloride at 400°C followed by vacuum removal of the excess of reagent from the resulting solution of UCl_5 in SiCl₄ (Selbin *et al.*, 1968).

Uranium pentachloride is obtained as dark brown crystals, which exist in two crystal modifications. The more often encountered α -UCl₅ is obtained by recrystallization from CCl_4 and the β -UCl₅ is formed by crystallization of UCl₆ from carbon tetrachloride or methylene dichloride (Kolitsch and Müller, 1974). UCl₅ is very hygroscopic and immediately disproportionates into U(IV)and U(vi) in aqueous solutions. It reacts instantly with a number of organic solvents such as alcohols, acetone, dimethyl ether, diethyl ether, ethyl acetate, formamide, or dioxane. In some anhydrous organic solvents such as carbon tetrachloride, carbon disulfide, and thionyl chloride, it forms relatively stable solutions; it is insoluble in benzene, xylene, or isopropyl ether. Impure samples may be recrystallized from carbon tetrachloride and separated from UCl_4 by dissolution and recrystallization from liquid chlorine. Hydrogen reduces UCl₅ to UCl₄ at 250–300°C. Anhydrous gaseous or liquid hydrogen fluoride converts it to UF₅ and fluorine oxidizes it to UF₆. The reactions of UCl₅ with some univalent chlorides yield N(CH₃)₄UCl₆, As(C₆H₅)₄UCl₆, or N(CH₃)₂H₂UCl₆ (Bagnall et al., 1964).

The structures of the monoclinic α -UCl₅ (space group $P2_1/n$) and triclinic β -UCl₅ (space group $P\overline{1}$) are based on a cubic or hexagonal close packing of the chlorine atoms. In the first one, the uranium atoms occupy one-fifth of the octahedral holes and two octahedra are forming a dimeric U₂Cl₁₀ unit by sharing a common edge. The structure of the β phase contains the same

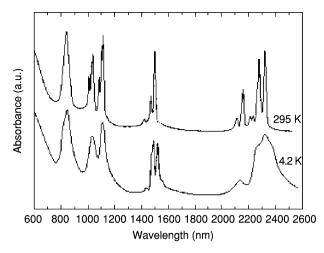


Fig. 5.44 Absorption spectrum of UCl_5 single crystals at 4.2 and 295 K (partially adapted from Leung and Poon, 1977). Reproduced with the permission of Copyright Clearance on Government of Canada Works.

 U_2Cl_{10} units (Table 5.28). The following ligand-field parameters have been reported from an analysis of the UCl₅ spectrum: $\varsigma_{5f} = 1559(115)$, $B_0^4 = 13479$ (1125) and $B_0^6 = -158.6(745)$ (Leung and Poon, 1977). The electronic absorption spectra of the two UCl₅ crystal modifications (see Fig. 5.44) are identical and similar to those of the hexachlorouranates(v).

The magnetic susceptibility follows the Curie–Weiss law in the 14–300 K temperature range. Different effective magnetic moments were reported: according to Rüdorff and Menzer (1957), they range from 1.05 B.M. at 77 K to 1.42 B.M. at 398 K, while Handler and Hutchison (1956) report $\mu_{\text{eff}} = 2.00$ B. M. at 300 K with $\Theta = -99$ K.

Complex uranium(v) chloride compounds

The isolation of numerous pentavalent uranium complexes with ligands containing N, P, As, S, Se, and Te donor atoms has been reported (Selbin and Ortego, 1969; Brown,1972, 1979). Thus, complexes of UCl₅L-type are formed with triphenylphosphine oxide, thionyl chloride, phenazine, 2,2'-bipyridyl, ethylene bis(diphenylphosphine), triphenylphosphine, trioctylphosphine, diarsine, anthrone, benzanthrone, methyleneanthrone, triphenylbismuthine, diphenyldisulphide, Ph₂Se₂, and Ph₂Te₂; those of the UCl₅·2L-type – with pyrazine, phthalazine, methyl cyanide, pyridine, 1,10-phenanthroline, 2-mercaptopyridine, ethylene bis-salicylaldiamine, 8-hydroxyquinoline, anthrone, benzil, benzanthrone, and triphenylphosphine oxide, while UCl₅·3L complexes are formed with dioxane and tetramethyl amine.

The preparation of $[N(CH_3)_4]_3UCl_8$ and a number of $MUCl_6$ complexes (where $M = N(CH_3)_4$, $N(CH_3)_2H_2$, $N(C_2H_5)_4$, $N(C_3H_7)_4$, $N(C_3H_9)_4$,

 $N(C_4H_9)_4$, $P(C_6H_5)_4$, $As(C_6H_5)_4$, NH_4 , K, Rb, etc.) has been achieved by addition of carbon disulfide to thionyl chloride solutions of U(v) using the appropriate MCl compound (Bagnall et al., 1964; Brown, 1979). A convenient alternative method to prepare MUCl₆ complexes (where $M = N(C_2H_5)_4$, As $(C_6H_5)_4$, or N(CH₃)₄) employs chlorine oxidation in nitromethane solutions (Ryan, 1974). UCl₅tcac (tcac is the acronym for Cl₂C=CClCOCl) has been reported (Fuji et al., 1979) to be a useful starting material for the preparation of $RbUCl_5$, $(n-C_3H_7)_4NUCl_5$, and a number of UCl₅ adducts with different donor ligands. Other convenient routes to the U(v) complexes involve the addition of MCl (where $M = NH_4$, As(C₆H₅)₄, or N(CH₃)₄) to uranium hexachloride in methylene dichloride (Brown, 1979). The reactions between UO₃, SOCl₂, and MCl (M = Na, K, Rb, Cs, NH₄, Ag, Ba, or Tl) in sealed vessels at $180-200^{\circ}$ C also lead to uranium(v) hexachloro complexes (Stumpp, 1969); the reaction between UO₃ and PCl₅ results in the formation of UCl₅ · PCl₅. The last compound should be formulated as $[PCl_4]^+[UCl_6]^-$ (Brown, 1969). Gruen and McBeth (1969) have reported the formation of a uranium(v) chloro complexes in the vapor phase according to the reaction

$$UCl_4 + \frac{1}{2}Cl_2 + AlCl_3 \rightarrow UCl_5 \cdot AlCl_3$$

The analysis of the high-temperature electronic spectrum indicates that the compound should be formulated as $[AlCl_4]^+[UCl_6]^-$.

The hexachlorouranates(v) are very hygroscopic. On exposure to air they are hydrolyzed with disproportionation to U(IV) and U(VI). With the exception of those containing alkali metal cations, they are soluble in numerous organic solvents such as methyl cyanide, diethyl ether, acetone, nitromethane, or phosphorous oxytrichloride. CsUCl₆ is reported to react in inert solvents with oxygen donor ligands forming UCl₅·L adducts. Structure data and references to heats of formation determinations of several uranium(v) chloro-complexes are listed in Table 5.28. Spin–orbit and crystal field parameters, $\zeta_{5f} = (1913)$, B_0^4 = 12209(710), and B_0^6 = -39(776), were determined for N(C₂H₅)₄UCl₆ by Edelstein et al. (1974). The magnetic susceptibility of CsUCl₄, [(CH₃)₂H₂] UCl₆, [N(CH₃)₄]UCl₆, and [As(C₂H₅)₄]UCl₆ exhibits a Curie-Weiss dependence in two temperture ranges: 140-205 K and 210-310 K. The effective magnetic moments and Weiss constants (in brackets) range between 1.71 (161 K) and 2.14 B.M. (280 K) (Bagnall et al., 1964; Brown, 1979). In the 250-310 K range $[N(CH_3)_4]_3UCl_8$ has a temperature-independent paramagnetism ($\chi_{mole} =$ $1100 \times 10^{-6} \,\mathrm{cm^3 \, mol^{-1}}$).

(iii) Uranium(v) and mixed valence oxide chlorides

The most convenient methods for the preparation of UOCl₃ involve heating of stoichiometric amounts of (i) UO₃ and MoCl₅ at 200–220°C *in vacuo*, (ii) UCl₄ and UO₂Cl₂ at about 370°C, or (iii) UO₂Cl₂ with WCl₅, ReCl₅, or MoOCl₃ at about 200°C (Brown, 1979). The mechanism of the first reaction is:

$$\begin{split} &UO_3 + MoCl_5 \rightarrow UO_2Cl_2 + MoOCl_3 \\ &UO_2Cl_2 + MoOCl_3 \rightarrow UOCl_3 + \uparrow MoO_2Cl_2 \end{split}$$

The brown, moisture-sensitive solid is insoluble in non-polar organic solvents like carbon tetrachloride and benzene, but dissolves without decomposition in anhydrous ethanol. In the latter, it reacts with $C_6H_5N \cdot HCl$ to give $[C_6H_5NH]_2UOCl_5$. In other alcohols, acetone, and water, the compound dissolves with decomposition. Hydrolysis of UOCl₃ results in the formation of polymeric -U-O-U-O- chains. The reduction with MoOCl₃, MoCl₅, or ReCl₅ *in vacuo* around 200°C leads to UCl₄.

The preparation of UO₂Cl can be achieved by heating equimolar quantities of UO₂Cl₂ and UO₂ at 590°C *in vacuo* (Levet, 1969) or by reduction of UO₃ with MoCl₃ (Eliseev *et al.*, 1972). Uranium(v) dioxide monochloride is a brown-violet, air-sensitive solid. It is insoluble in organic solvents and decomposes to UO₂ and Cl₂ at 600°C in an inert atmosphere. UO₂Cl is reduced to UCl₄ by MoCl₅ at about 200°C and to UOCl₂ when heated with MoOCl₃. It exhibits Curie–Weiss dependence between 86 and 295 K with $\mu_{eff} = 1.86$ B.M. and $\Theta = -95$ K (Levet, 1969).

There is also a mixed valence state oxide chloride, $(UO_2)_2Cl_3$, which may be obtained by thermal decomposition of UO_2Cl_2 in high vacuum at 400–500°C, or by heating UO_2 and $UOCl_2$ in the molar ratio of 1:3 at 500°C; at higher temperature (500–650°C), UO_2Cl is formed. The black-brown solid has orthorhombic symmetry (Table 5.28) and dissolves slowly in water and in dilute mineral acids (Cordfunke *et al.*, 1977, Brown, 1979). On exposure to the atmosphere, the compound converts into the heptahydrate $(UO_2)_2Cl_3 \cdot 7H_2O$.

(iv) Complex uranium(v) oxochlorides

Brown (1979) has described methods for the preparation and characterization of a number of uranium(v) oxochloro-compounds, such as M_2UOCl_5 (where $M = N(C_2H_5)_4$, $N(C_2H_5)_3H$, $As(C_6H_5)_4$, or C_5H_5NH), $[N(C_2H_5)_4]UOCl_5 L$ (where L = phtalazine or 1,10-phenantroline), $[LH]_2UOCl_5 L$ (where L =pyridine, quinoline, isoquinoline, α - and β -picoline), and $[C_5H_5NH]_2UOCl_5 \cdot$ $2.5C_5H_5NHCl$. The complex $[C_5H_5NH]_2UOCl_5$ may be obtained by the addition of pyridine to an ethanolic solution of $UCl_5 \cdot SOCl_2$ saturated with hydrogen chloride; $[N(C_2H_5)_3H]_2UOCl_5$ by photolysis of $UO_2Cl_2 \cdot 2C_5H_5N$ in dry ethanol; and $[N(C_2H_5)_4]_2UOCl_5$ or $[As(C_2H_5)_4]_2UOCl_5$ by controlled hydrolysis in nitromethane of the corresponding hexachloro complexes. They are slightly soluble in nitromethane where they may react with other species to yield different uranium(IV), (v), or (VI) complexes. The oxopentachloro compounds are moisture-sensitive and undergo rapid disproportionation in water-containing solvents with the exception of $[N(C_2H_5)_4]_2UOCl_5$ and [As $(C_2H_5)_4]_2UOCl_5$ that are moderately stable on exposure to air. Reactions

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between $[N(C_2H_5)_4]_2UOCl_5$ and nitrogen heterocyclic compounds in nitromethane or nitrobenzene yield complexes of uranyl(VI) or U(IV) (Selbin *et al.*, 1972b, 1973; Brown, 1979).

The electronic absorption spectra of $[\text{UOCl}_5]^{2-}$ in solid state and non-aqueous solvents are essentially identical (Ryan, 1971). A good agreement between observed and calculated energy levels of $[\text{N}(\text{C}_2\text{H}_5)_4]_2\text{UOCl}_5$ is obtained assuming D₄ symmetry and using the following crystal field parameters: $\tau = 700 \text{ cm}^{-1}$ and $\zeta_{5f} = 1770 \text{ cm}^{-1}$, where τ is a parameter which depends on the radial function and ζ_{5f} is the spin–orbit coupling parameter (Selbin *et al.*, 1972a).

(v) Uranium pentabromide and uranium(v) complex bromides

Uranium pentabromide

The most convenient method for the preparation of UBr₅ is bromination of either uranium metal or uranium tetrabromide at 55°C, or at room temperatures in the presence of catalytic amounts of methyl cyanide (Brown, 1979). The compound is a dark brown solid and is extremely sensitive to moisture. It disproportionates rapidly on dissolution in water and in various organic solvents like ethanol, acetone, dioxane, and ethylacetate. In chloroform and bromoform, the rate of disproportionation is much slower. Stable solutions may be obtained on dissolution in anhydrous, oxygen-free methyl cyanide and methylene dichloride. A number of stable UBr₅·L complexes with oxygen donors like $L = (C_6H_5)_3PO$ or $[(CH_3)_2N]_3PO$ have been prepared by bromine oxidation of UBr₄ in the presence of the ligand. Interactions with univalent bromides in thionyl bromide result in the formation of hexabromourantes(v), MUBr₆. Uranium pentabromide crystallizes with triclinic symmetry, space group $P\overline{1}$ and is isostructural with β -UCl₅ (see Table 5.28).

Ternary and polynary bromides and bromo compounds of uranium(v)

Hexabromouranates(v) of the formula MUBr₆ (where M = Na, K, Rb, Cs, NH₄, N(CH₃)₄, N(C₂H₅)₄, N(C₄H₉)₄, As(C₆H₅)₄, P(C₆H₅)₄, etc.) have been prepared by a variety of methods (Brown, 1979): (i) bromine oxidation of the appropriate tetravalent M₂UBr₆ compounds in non-aqueous solutions, e.g. nitromethane; (ii) halogen exchange reactions between the chloro complexes and an excess of liquid boron tribromide; (iii) reactions between thionyl bromide solutions of pentavalent uranium (prepared by dissolution of UO₃ in the solvent under refluxing) and the appropriate MBr; and (iv) reaction of UBr₆²⁻ and UO₂Br₄²⁻ in nitromethane or methyl cyanide in the presence of anhydrous HBr according to the reaction

$$UBr_6^{2-} + UO_2Br_4^{2-} + 10HBr \rightarrow 2UBr_6^{-} + 2H_3O^{+} + 4HBr_2^{-}$$

The hexabromouranates have a brown-black color and are rapidly decomposed on dissolution in water or in the presence of moisture. $[As(C_6H_5)_4]UBr_6$ and $[N(C_2H_5)_4]UBr_6$ form stable solutions in anhydrous methylene dichloride and nitromethane. In the last solvent, the presence of bromine is required to avoid reduction to uranium(iv). The complexes with $M = N(CH_3)_{4,} N(C_2H_5)_{4}$, and $N(C_4H_9)_4$ dissolve also in methylene dibromide and dibromoethane.

Vibronic side-bands dominate in the solid state and solution spectra of the bromo complexes, which indicates an octahedral or close to octahedral stereochemistry. An assignment of the electronic transitions in $[N(C_2H_5)_4]UBr_6$ from the Γ_7 ground level to the Γ_6 , Γ_7 , and Γ_8 excited levels of the $5f^1$ electronic configuration has been made (Edelstein *et al.*, 1974). The spin–orbit coupling parameter ς_{5f} and the B_0^4 and B_0^6 crystal-field parameters determined from the fitting procedure are 1761(31), 10953(350) and -1058(274) cm⁻¹, respectively (Ryan, 1971; Eichberger and Lux, 1980). There are IR vibronic frequencies at 215 (v₃) and 87 (v₄) and at 61 cm⁻¹ (v₆); the identification of the infrared (IR) and Raman inactive (v₆) vibration has been made by Brown *et al.* (1970). The first electron transfer band in a solution of anhydrous nitromethane has been registered at 17400 cm⁻¹, from which a value of 2.22 for the uncorrected optical electronegativity was deduced (Ryan, 1971).

(vi) Uranium(v) oxide bromides

Uranium(v) oxide tribromide

Uranium(v) oxide tribromide, UOBr₃, may be conveniently prepared by heating UO₃ in a stream of nitrogen and carbon tetrabromide vapour at 110° C. UOBr₃ is a moisture-sensitive and thermally unstable compound, slowly evolving bromine even at room temperatures. It is converted to UO₂Br₂ or UBr₄ by heating in oxygen at 148°C and with CBr₄ at 165°C, respectively. When heated at 200–300°C in a nitrogen atmosphere UOBr₃ converts to UOBr₂. In water and ethanol, acetone, ethyl acetate, and dioxan, it disproportionates to U(IV) and U(VI) species. The compound is insoluble in non-polar organic solvents like CCl₄ or CS₂.

Uranium(v) dioxide monobromide

The preparation of UO₂Br can be achieved by thermal decomposition of UO₂Br₂ in a sealed evacuated glass tube (Levet *et al.*, 1977) or by heating the latter compound in a nitrogen–bromine mixture around 320°C (Gueguin, 1964). It may also be prepared by heating UO₃ at 250°C in a mixture of H₂ and HBr, or by treating UO₂Cl₂ with HBr (Levet, 1965). UO₂Br is a moisture-sensitive black-brown solid. When heated in an inert atmosphere (400–500°C), it decomposes to UO₂ and Br₂. It reacts with chorine (400°C) and oxygen (300°C) to yield UO₂Cl₂ and UO₃, respectively.

The compound has an orthorhombic symmetry in the space group *Cmcm* (No. 63). The coordination polyhedron is a pentagonal bipyramid with two bromine and three oxygen atoms in the equatorial plane and two oxygen atoms at the apices. The uranium atoms are linked in double chains by the sharing of three coordinated oxygen atoms. The structural arrangement is

Uranium

similar to those in PaOBr₃, U₃O₈ and PaCl₅ and the compound is isostructural with PaO₂Br, NbO₂Br, TaO₂Br, NbO₂I and TaO₂I (Levet *et al.*, 1977). Crystallographic data are listed in Table 5.28. Magnetic susceptibility data are reported by Levet (1969) and the effective magnetic moment is 1.76 B.M. with $\Theta = -200$ K.

(vii) Ternary and polynary uranium(v) oxide bromides and oxobromo compounds

Green oxybromo complexes of the formulas $[As(C_6H_5)_4]_2UOBr_5$, $[N(C_2H_5)_4]_2UOBr_6 \cdot 2.5N(C_2H_5)_4Br$, etc. have been obtained by controlled hydrolysis of hexabromouranates(v) in acetone or acetone–nitromethane mixtures at $-75^{\circ}C$ (Ryan, 1971; Brown, 1979). The complexes are significantly less stable than their fluoro and chloro analogs. They are moisture-sensitive and rapidly disproportionate in numerous anhydrous solvents, such as nitromethane.

Selbin *et al.* (1972a) and Selbin and Sherrill (1974) have presented an interpretation of the electronic spectra of UBr_6^- and $UOBr_5^{2-}$ and have shown the effect of perturbing the 5f¹ orbital energy levels successively by a tetragonal distortion of the octahedral field and spin–orbit coupling. Semi-empirical theoretical calculations of energy levels of UBr_6^- and $UOBr_5^{2-}$ have been performed in order to locate and assign all electronic transitions in these 5f¹ species. The first electron transfer transition was observed at 26700 cm⁻¹. As compared with UBr_6^- species it is shifted by 9300 cm⁻¹ to higher frequencies, equivalent to 0.3 eV. This change is reported to result from the pronounced anisotropic nature of the $UOBr_5^{2-}$ complex (Ryan, 1971).

(viii) Intermediate uranium halides

The reaction of solid UF₄ with gaseous UF₆ results in a gradual formation of intermediate fluorides with a composition between UF₄ and UF_{4.5}, depending on the temperature used and the partial pressure of uranium hexafluoride: U₂F₉ (= UF_{4.5}), U₄F₁₇ (= UF_{4.25}), and U₅F₂₂ (= UF_{4.2}) (Eller *et al.*, 1979; Bacher and Jacob, 1980).

 $3UF_4 + UF_6 \rightleftharpoons 2U_2F_9$ (200 °C) $7UF_4 + UF_6 \rightleftharpoons 2U_4F_{17}$ (300 °C)

Agron (1958) has studied the chemical equilibria in these systems; the forward reactions take place at temperatures between 225–300 and 270–350°C, respectively. Agron (1958) has also reported the conditions of formation, equilibrium, dissociation, and the thermodynamics of the disproportionation reactions.

Intermediate uranium fluorides may also be prepared by reduction of UF_6 with HBr by a careful control of the reactant stoichiometry in reactions between

UF₃ and iodine, SiH₄ or PF₃. There are only two oxidation states, U(IV) and U(V), in U₂F₉ as shown by spectroscopic analyses. U₄F₁₇ and U₂F₉ are slowly hydrolyzed, in water with the formation of UF₄ · nH₂O, UO₂²⁺, and F⁻, and in moist air with the formation of UO₂F₂ · xHF · yH₂O. Organic solvents such as C₆H₆, CHCl₃, or CCl₄ react with U₂F₉ with reduction to UF₄.

 U_4F_{17} has a monoclinic structure that is a distorted version of that of UF₄ (Chatalet, 1967). In U_2F_9 the uranium atoms are nine-coordinated with a tricapped trigonal prismatic arrangement (Zachariasen, 1949d; Taylor, 1976a,b).

Investigation of the UCl₃–UF₄ phase diagram identified mixed valence phases $2UCl_3 \cdot UF_4$ and $UCl_3 \cdot 7UF_4$ that melt incongruently at 625 and 760°C, respectively.

The preparation and characterization of a mixed-valence oxide chloride of the composition $(UO_2)_2Cl_3$ has been reported by Cordfunke *et al.* (1977). The compound is formed by thermal decomposition of anhydrous UO_2Cl_2 at 400–500°C in high vacuum, or by the reaction of UO_2 and UO_2Cl_2 in evacuated quartz tubes at temperatures between 400 and 800°C. On the basis of comparable uranium compounds, such as U_3O_8 , the authors have assumed that uranium is present in both oxidation states 6+ and 5+. Structure data of the intermediate halides are given in Table 5.28.

(d) Hexavalent halides and complex halides

Uranium hexahalides and complex halides have been the most extensively investigated uranium compounds due to their commercial applications. The stability of the halides decreases with increasing atomic number of the halide anion, e.g. UCl₆ is much more prone to thermal decomposition than UF₆, and no simple halides are formed with iodine or bromine in this oxidation state. The hexahalides react violently with water at room temperatures to form soluble uranyl halides; they are also readily soluble in polar organic solvents, in many cases with formation of complexes. The uranyl ion (UO₂²⁺) forms weak complexes with halide ions, with the exception of fluoride cf. Table 5.34, p.349. Hexavalent halides and complex halides are typically yellow and in a few cases colorless (e.g. UF₆) or green (e.g. UCl₆) (see Table 5.30).

Hexavalent uranium has the $[Rn]5f^{0}$ electronic configuration. The ground state is formally ${}^{1}S_{0}$. There are numerous reports on absorption and fluorescence spectra of hexavalent halides and uranyl halogeno complexes in the solid state, aqueous solutions, and organic solvents that are discussed in a review article by Carnall (1982). The spectra of UO_{2}^{2+} compounds exhibit a characteristic vibrational fine structure in the visible–ultraviolet region due to coupling with the stretch modes in the linear UO_{2} unit. The absorption spectrum of UF₆ displays a similar complex vibronic structure, which is observed to be superimposed on broad and intense charge transfer bands centered near 26670 and 38460 cm⁻¹. An analysis of the spectrum (Lewis *et al.*, 1976) has

Formula	Selected properties and physical data ^{b,e}	Lattice symmetry, lattice constant $(A, \text{ conformation and density})$ $(g \text{ cm}^{-3})$	Remarks regarding information available and references
UF ₆	colorless; extremely hygroscopic; m.p. = 64.02 (1136 torr); reacts vigorously with water; soluble: liq. Cl ₂ , Br ₂ , CCl ₄ , CH ₃ Cl; gives dark red fuming solution with nitrobenzene. bond energies (kJ mol ⁻¹): average bond: 523.4 first bond: 286; second bond: 422.9. ionization potential: 14.0 eV $A_{f}H_{m}^{o}(g) = -2148.6(1.9)^{\dagger}$ $S_{m}^{o}(g) = 376.3(1.0)^{\dagger}$ $S_{m}^{o}(g) = 376.3(1.0)^{\dagger}$ $S_{m}^{o}(g) = 376.3(1.0)^{\dagger}$ $S_{m}^{o}(g) = 129.4(0.5^{\dagger})^{\dagger}$ $S_{p,m}^{o}(g) = 129.4(0.5^{\dagger})^{\dagger}$ $S_{p,m}^{o}(g) = 129.4(0.5^{\dagger})^{\dagger}$ $S_{p,m}^{o}(g) = 129.4(0.5^{\dagger})^{\dagger}$ sublimation: $A_{sub}H_{m}(298.15K) =$ $49.1(5)^{\dagger}$ fusion: $A_{sub}H_{m}(298.15K) =$ $49.1(5)^{\dagger}$ fusion: $A_{sub}H_{m}(298.15K) =$ $49.1(5)^{\dagger}$ fusion: $A_{sub}H_{m}(2937.202K) =$ 28.8 vaporization: $A_{sup}H_{f}(337.202K) =$ 6.38363 + 0.0075377t - 1942.76(t+ 183.416)]; liquid (337.17-383.15K):	solid: orthorhombic; $D_{2,0}^{16}$; <i>Puma</i> , No.62; $a = 9.900$, $b = 8.962$, $c = 5.207$; [from neutron diffraction data $a = 9.654(3)$, $b = 8.776(4)$, $c = 5.084(3)$; $V = 430.73$; d(calc.) = 1.643 ; the molecule appears to have an undistorted octahedral structure; distances in the UF ₆ octahedron: d(U-F1) = 1.981(4), $d(U-F2) = 1.979(3), d(U-F4), (2\times) = 1.978(3),d(F\cdotsF) = from 2.784 to 2.806; F-U-F = 89.78$ to 90.20 ; $F2-U-F1= 179.9^\circ; F4-U-F3, (2\times) = 179.6;liquid: octahedral, space groupO_{l_{10}} a = 1.996;gaseous: octahedral, space groupO_{l_{10}} a = 1.996;$	X-ray single crystal data (Hoard and Stroupe, 1959; Levy et al., 1976; Rigny, 1965); neutron diffraction data (Taylor and Wilson 1975b; Levy et al., 1983); structure in liquid and gaseous states; NMR, IR, Raman, vis, UV, photoelectron and fluorescence spectra; physical constants (Stoller and Richards, 1961 Lewis et al., 1976; Downs, 1986); IR and Raman data (McDowell et al., 1974); mechanical and thermal properties, phase diagram, phase transformation, thermal conductivity, stability, diffusion coefficients, magnetic susceptibility; paramagnetic resonance; sorption on solids, thermal conductivity, dielectric polarization, transport phenomena, electrical properties, chemical properties; handling, reactions with UF ₆ , industrial applications (Bacher and Jacob, 1980, 1986)

 Table 5.30
 Properties of selected uranium(v1) halides and complex halides.^a

vapor density(326-405K): may be considered ideal at 298 K; $P(1+1.2328 \times 10^{6} T^{-3} P) V = RT$. above 383.15K : $\log p(\text{mmHg})^{\ddagger} =$ $k = 16.02 \times 10^{-4} \text{ J cm}^{-1} \text{ s}^{-1} \text{ K}^{-1}$ $gas^{\ddagger} k = (6.104 + 0.002568t)$ $\times 10^{-5} \text{ J cm}^{-1} \text{ s}^{-1} \text{ K}^{-1}$ density (g cm}⁻³): (at 335.65 K); liquid^{*} : $\rho = 3.630-5.805 \times 10^{-3}$ (t-64.0) -1.36 (t-64.0)² liquid: 0.731 at 340.35K; 0.663 solid: 5.060 (at 298.15K); 4.87 sublimation point: 56.54°C at ² surface tension, γ (N cm⁻¹): 16.8(3) × 10⁻⁵ at 343.15K; 13.1(3) 10⁻⁵at 373.15K temperature: 503.35(20)K $\log p(\text{mmHg})^{\ddagger} = 6.99646$ $gas^{\ddagger}: (1.67-0.0044t) \times 10^{-1}$ [1126.288/(t+221.963)];(at 333.15 to 436.15K) 7.69069 - [1683.165/(t +pressure: 45.5(5) atm density: 1.39 g cm^{-3} thermal conductivity: liquid (345.15K): critical constants: viscosity, η (cP): at 348.15K. 760 mmHg 302.148)

Formula	Selected properties and physical data ^{b.c}	Lattice symmetry, lattice constant (A) , conformation and density $(g \text{ cm}^{-3})$	Remarks regarding information available and references
	refractive index: liquid (Na D line): $n_D = 1.3580$ (4) at 343.15K gas (5100 Å): $n-1 = 5.2 \times 10^{-4}$ pK ⁻¹ (p in mmHg) fundamental frequencies (IR and Raman, cm ⁻¹): v_1 (R) = 667.1 : v_2 (R) = 534.1; v_3 (IR) = 625.5; v_4 (IR) = 186.2; v_5 (R) = 200.3; v_6 (inact.) = 143 dielectric constants: liquid: $\varepsilon^{-1} = 2.18 \cdot 10^{-6}$ at 65°C and $p = 2745.9$ kPa gaseous $\varepsilon^{-1} = 3815.4 \times 10^{-6}$ at 28.2° C and $p = 2745.9$ kPa gaseous $\varepsilon^{-1} = 3315.4 \times 10^{-6}$ at $\varepsilon^{-1} = 3221.9 \times 10^{-6}$ at 83.1°C magnetic susceptibility: UF ₆ exhibits temperature independent paramagnetics molar susceptibility: $\chi_M = (42.7 \pm 2.6) \times 10^{-6}$ cm ³ mol ⁻¹ molar polarization: $P_M = 31.453$ (25) cm ³ mol ⁻¹ (average value for 326-426 K) dipole moment: $\mu \approx 0 (\ll 10^{-18}$		

Table 5.30(Contd.)

crystallographic data (Bougon et al., 1976a); IR, Raman, vis and UV spectra: physical constants, thermodynamic data, thermal decomposition: paramagnetic resonance; NMR (Brown, 1968; Bacher and Jacob, 1980)	crystallographic data (Malm et al., 1966); IR, Raman, vis and UV spectra: physical constants, thermodynamic data, thermal decomposition (Bougon et al., 1976a; Katz, 1964); magnetic susceptibility, paramagnetic resonance; NMR (Brown, 1968; Bacher and Jacob, 1980).	crystallographic data (Bougon et al., 1976a); IR and Raman spectra: thermal decomposition (Brown, 1968; Bacher and Jacob, 1980)	crystallographic data (Bougon et al., 1976a); IR and Raman spectra: thermal decomposition (Brown, 1968; Bacher and Jacob, 1980) crystallographic data (Iwasaki et al., 1981)
dimorphic; the high-temperature form is cubic, face centered, $a =$ 8.511; $Z = 4$. The low-temperature form is monoclinic. The UF ₇ anion is octahedral with predominant covalent character	tetragonal; space centered; D_{4h}^{17} ; <i>I4/mmm</i> , No. 139; $a = 5.27$; $c =$ 11.20; each U atom is surrounded by eight equidistant F atoms with d(U-F) = 2.29; $d(F-F) = 2.63$ and 2.97. Each Na atom is also surrounded by 8 F atoms with d(Na-F) = 2.37 and $d(F-F) = 2.63and 2.97and 2.97$	dimorphic: the high-temperature form is cubic, $a = 5.22$	orthorhombic; $a = 6.038$, $b =$ 12.899, $c = 8.728$ orthorhombic; $a = 6.974$, $b =$ 7.534, $c = 9.768$
white to pale green; very hygroscopic; decomposes over 20° C to Na ₂ UF ₈ + UF ₆ ; Raman (solid): 636, 554, 540, 516, 463, 441, 430, 312, 305sh, 243, 218; (L): 111, 91, 57, 35; log p (mmHg) = (11.06 \pm 0.02) - 3.48×10 ³ T^{-1} (T in K)	yellow; very hygroscopic; decomposes to UF ₆ + NaF; Raman (cm ⁻¹): 607(10), 440(0.2), 410(0.6), 372(0.5), 343(.7) 303 (1.1), 284(1.1), 170(0.7), 141(0.3); log p (mmHg) = (9.25 ± 0.02) – 4.18×10 ³ T ⁻¹	extremely hygroscopic; decomposes at 100°C to K ₂ UF ₈ + UF ₆ ; IR(cm ⁻¹): 626w,580sh, 540,s, 497s, 457w, 438w, 314w, 296sh, 256w, 234s, 202s, 140m, 100(L); Raman (solid): 623, 544, 517, 502, 455, 440, 311, 253, 232, 212, 201, 1001–311.	extremely hygroscopic; decomposes at 300°C to $UF_6 + F_2$ + K ₂ UF ₇ + K ₃ UF ₈ ; IR: 598m, 510s,br, 460sh, 390sh, 294vw, 260s, 232s,br

 KUF_7

K₂UF₈ K₃UF₉

 $\mathrm{Na_2UF_8}$

 $\rm NaUF_7$

	1 auto	Table S.SU (Conta.)	
Formula	Selected properties and physical data ^{b,e}	Lattice symmetry, lattice constant (A) , conformation and density $(g \text{ cm}^{-3})$	Remarks regarding information available and references
RbUF ₇	extremely hygroscopic: $4RbUF_7 + H_2O \rightarrow Rb_4UO_2F_6$ $+ 3UO_2F_2 + 16HF$; decomposes in vacuum at $210^{\circ}C$ to $UF_6 +$ Cs_2UF_8 ; $IR(cm^{-1})$: $625w$, 550 , br, 482w, $457m$, $442w$, $230m$, $210m$; $(L.)$: 100 , 53 , 35 . at $-170^{\circ}C$; Raman: $625(10)$, $520(0.1)$, 443 (0.9), $310(0.5)$, $248(0.5)$, $215(0.4)$	dimorphic; the high temperature form is cubic; $a = 5.385(5)$	crystallographic data (Bougon et al., 1976a); IR and Raman spectra; thermal decomposition (Brown, 1968; Bacher and Jacob, 1980)
Rb ₂ UF ₈	very hygroscopic; decomposes over 350° C to UF ₆ + F ₂ + Rb ₂ UF ₇ or Rb ₃ UF ₈	orthorhombic; $a = 6.265(16)$, $b = 13.479(37)$, $c = 8.776(21)$	crystallographic data (Bougon et al., 1976a); IR and Raman spectra; thermal decomposition; (Brown, 1968; Bacher and Jacob, 1980)
$Rb_{3}UF_{9}$		orthorhombic; $a = 8.121$, $b = 7.612$, $c = 9.614$	crystallographic data (Iwasaki et al., 1981).
$CsUF_7$	yellow; hygroscopic; decomposes to $C_{3}UF_{8} + UF_{6}$ at $210^{\circ}C$ in vacuum; $IR(cm^{-1})$: $618vw$, $605m$, 540sh, $507s$, $450sh$, $200br$, 170 ; Raman: 622 , $462sh$, 444 , 312 , 249 , 211	the high-temperature form is cubic with $a = 5.517(5)$. At $15(1)^{\circ}$ C it transforms to a tetragonal structure with a = 5.30 and $c = 5.37$	crystallographic data (Bougon et al., 1976a); IR and Raman spectra; thermal decomposition (Bacher and Jacob, 1980)
Cs_2UF_8	very hygroscopic; decomposes to $Cs_3UF_8 + UF_6 + F_2$ over 400°C	orthorhombic; $a = 6.480(10)$, $b = 14.036(22)$, $c = 9.272(12)$	crystallographic data (Bougon et al., 1976a); IR and Raman spectra (Brown, 1968; Bacher and Jacob, 1980)

Table 5.30 (Contd.)

crystallographic data (Bougon et al., 1976a); IR and Raman spectra; thermal decomposition (Bacher and Jacob, 1980) crystallographic data (Bougon et al., 1976a); IR, Raman spectra (Bacher and Jacob, 1980).	<i>synthesis</i> Bacher and Jacob (1980). <i>crystallographic data</i> (Geichman <i>et al.</i> , 1963; Bougon <i>et al.</i> , 1976a); <i>NMR, IR and Raman spectra</i> (Brown, 1968; Bacher and Jacob, 1980)	crystallographic data (Geichman et al., 1963); IR spectra and thermodynamic data (Brown, 1968; Bacher and Jacob, 1980)	crystallographic data (Bougon et al., 1976b; Seppelt and Hwang, 2000), NMR, IR and Raman spectra (Brown, 1968; Bacher and Jacob, 1980)		Bacher and Jacob (1980)
cubic; $a = 5.393(5)$ orthorhombic; $a = 6.305(13)$; $b = 13.431(23)$, $c = 9.018(16)$	cubic (high-temperature form); a = 5.334(70); $Z = 1$; $CN = 7$; d(exp.) = 4.5. At room temperatures the lattice is composed of NO ⁺ cations and UF ₇ ⁻ anions. Below $-16^{\circ}C$ exists β -NOUF ₇ of lower symmetry.	tetragonal; $a = 5.74$, $c = 2$	orthorhombic; D_{15}^{15} , $Pbca$, No.61; a = 8.795(1), $b = 13.247(2)$, $c =11.942(2)$; $Z = 8$; $V = 1391.33$; CN = 8. $d(calc.) = 4.3$	The lattice is composed of NO ⁺ cations and UF $_{3}^{2}$ anions. The coordination polyhedron around the uranium atom is a slightly distorted cube with an almost O_{h} symmetry	
decomposes at $100-170^{\circ}$ C to UF ₅ + NH ₄ F + HF +N ₂ ; IR(cm ⁻¹): 625(10), 447(1.25), 314(0.55), 250 (0.76), 215(1.74), 195(1.53) Raman (cm ⁻¹): 592(10), 470(0.3), 420(0.3), 321(1.4), 286(1.5), 112 (L), 38(L)	yellow hygroscopic; decomposes to NOF + UF ₆ with reversible formation of NOUF ₇ . IR(cm ⁻¹): 624vw, 604m, 540sh, 508s, 450sh, 420vw, 208vw, 188vw, 120(L); Raman (solid): 627, 446sh, 434, 310, 240, 210	hygroscopic; decomposes to NO ₂ F + UF ₆ with reverse formation of NO ₂ UF ₇	IR (cm ⁻¹): 590sh, 534sh, 510s, 498sh, 208w, 160m		Na ₃ U ₂ F ₁₅ and K ₃ U ₂ F ₁₅ are extremely hygroscopic
NH4UF7 (NH4)2UF8	N ₂ H ₅ UF ₇ NOUF ₇	NO_2UF_7	$(NO_2)_2 UF_8$		other fluorouranate (v1): $Na_3U_2F_{15}$, $K_3U_2F_{15}$, Cs_3UF_9 , Cs_3UF_9 ,

	TUNI		
Formula	Selected properties and physical data ^{b.c}	Lattice symmetry, lattice constant (A) , conformation and density $(g \text{ cm}^{-3})$	Remarks regarding information available and references
$\mathrm{NH}_4(\mathrm{UO}_2)\mathrm{F}(\mathrm{SeO}_4)$. $\mathrm{H}_2\mathrm{O}$		orthorhombic; D_{2h}^{16} , <i>Pmua</i> , No.62; a = 8.450(4), $b = 13.483(5)$, $c = 13.569(5)$; $V = 1545.93$; $Z = 8$; d(cale.) $= 4.02$	crystallographic data (Blatov et al., 1989)
α -UOF ₄	orange; hygroscopic; decomposes at 200 to 250° C into $UO_2F_2 +$		crystallographic data (Paine et al., 1975); neutron powder diffraction
	UF4; reacts with H ₂ O \rightarrow UO ₂ F ₂ . UOF ₄ (cr): $\Delta_f G_m^a = -1816.3 (4.3)^{\dagger}$,		data (Levy et al., 1977), electronic, IR and Raman spectra (Jacob and Dellished: 1073: Bosing et al. 1075.
	$2_{11}H_m = -1924+0(+.0)$, $3_m = 193$ (5) [†] UOF ₄ (g): $\Delta f G_m^0 = -1704.814$ (20.142) [†] , $\Delta f H_m^0 = -1763$ (20) [†] ,		Poingweit, 1975, Faille et al., 1975, Bacher and Jacob, 1980). thermodynamic data (Grenthe
	$S_m^o = 363.2 \ (8.0)^{\dagger}, C_{p,m}^o = 108.1 \ (5.0) \ \text{IR} \ (U^{16} \text{OF}_4) \ (\text{cm}^{-1}); \ v(\text{U-O}),$	atom occupy indistinguishable axial positions with $d(U-O) =$	et al., 1992; Guillaumont et al., 2003)
	valence, terminal) = 893 ; v(U-F _{trans.} , terminal) = $667s$,	-	
	$v(U-F_{cis.}, valence, terminal) = 558; 478m (L); 375s, br (L);$	(b)) = $2.270(11)$, $d(U-F3) = 2.050$ (5); O-U-F(1) = 179.2 , U-F(2)-U	
	Raman: $v(U-O$ stretch, terminal) = 890s; $v(U-F_{trans.})$ stretch, terminal) = 660s, $v(U-F_{cis.})$	= 153.2(7) (received from neutron diffraction analysis)	
$\mathrm{UOF}_4(\mathrm{SbF}_5)_2$	stretch, terminal) = $552m$	monoclinic; C_{2h}^{5} , $P2_{1/c}$, No.14; $a = 7.864(16)$, $b = 14.704(8)$, $c = 9.980$	crystallographic data; NMR- investigations (Bougon, et al.,
		(8); $\beta = 99.8(1)$; $Z = 4$; $V = 1137.17$; d (calc.) = 4.46	1979)

Table 5.30(Contd.)

crystallographic data, IR and Raman spectra (Joubert et al., 1978a)	crystallographic data, IR and Raman spectra (Joubert et al., 1978a)	neutron powder diffraction and, NMR data (Joubert et al., 1978b; Bougon et al., 1978) o	crystallographic data, IR and Raman spectra (Joubert et al., 1978a)	crystallographic data (Malm, 1980)	
orthorhombic; $a = 8.02(1)$, $b = 11.28(2)$, $c = 5.55(1)$. Each uranium atom is surrounded by eight light atoms forming a dodecahedron. The dodecahedra are linked together by fluorine atoms	orthorhombic; $a = 8.07(1)$, $b = 11.73(2)$, $c = 5.77(1)$. Each uranium atom is surrounded by eight light atoms forming a dodecahedron. The dodecahedra are linked together by fluorine atoms to form infinite obsine	acours to four manufacture for the second s	orthorhombic, $a = 8.08(1), b = 11.59(2), c = 5.77(2)$. Each uranium atom is surrounded by eight light atoms forming a dodecahedron. The dodecahedra are linked together by fluorine atoms to form infinite chains	tetragonal; $a = 5.370$, $c = 8.043$	rhombohedral; D_{3d}^{5} , $R\overline{3}m$, No = 166; $a = 5.755(1); \alpha = 42.72(5)^{\circ};$ Z = 1; CN = 8; $d(cale.) = 6.37,d(exp.) = 5.8; d(U-O) = 1.91(2\times); d(U-F) = 2.50 (6×)$
hygroscopic	hygroscopic		hygroscopic		light yellow-green; decomposes in a He stream at 700–900°C to $UF_6 + U_3O_8 + O_2$; sublimes in the presence of HF over 550°C; may be transported with partial
KUOF _s	RbUOFs	CsUOF ₅	NH4UOF ₅	$AgUOF_{5}$	$\mathrm{UO}_{2}\mathrm{F}_{2}$

Formula	Selected properties and physical data ^{b,e}	Lattice symmetry, lattice constant (\hat{A}) , conformation and density $(g \text{ cm}^{-3})$	Remarks regarding information available and references
	decomposition in a He stream at 825°C. UO ₂ F ₂ (cr): $A_{\rm f}G_m^{o} =$ -1557.3 (1.3) ⁺ , $A_{\rm f}H_m^{o} =$ -1653.5 (1.3) ⁺ , $S_m^{o} =$ 135.56 (0.42) ⁺ ; $C_{p,m}^{o} =$ 103.22 (0.42) ⁺ . UO ₂ F ₂ (g): $A_{\rm f}G_m^{o} =$ -1318.1 (10.2) ⁺ , $A_{\rm f}H_m^{o} =$ -1352.5 (10.1) ⁺ , $S_m^{o} =$ 342.7 (6.0) ⁺ ; $C_{p,m}^{o} =$ 86.4 (3.0) ⁺ . IR (U ¹⁶ O ₂ F ₂)(cm ⁻¹); v ₃ (v _{asym} .UO ₂) = 1020vs; v ₄ (L.) = inactive; v ₇ (L[UF _{6/3}]) = 260; v ₈ ($\delta_{asym}.UO_2$) = 238s. Raman		Raman spectra, chemical properties, conversion of UO_2F_2 to UF_6 . (Bacher and Jacob, 1980); photoelectron spectroscopy (Thibaut et al., 1982) thermodynamic data (Grenthe et al., 1992; Guillaumont et al., 2003)
UO ₂ F ₂ ·nH ₂ O (<i>n</i> = 1,2,3,4) UO ₂ FOH·H ₂ O; UO ₂ FOH·2H ₂ O;	(cm ⁻¹): v_1 (v_{sym} UO ₂) = 918vs; v_2 (L) = inactive (?); v_5 (L[UF _{6/3}]) = 444vw; v_6 (δ_{sym} UO ₂) = 183m; v_7 monohydrate (yellow solid, soluble in H ₂ O, $v_{U=O}$ = 990 cm ⁻¹); dihydrate (yellow solid, soluble in H ₂ O, $v_{U=O}$ = 966 cm ⁻¹); formed when anhydrous compound is exposed to moist air. UO ₂ F ₂ :3H ₂ O (cr): $A_f G_m^{\circ}$ = -2269, 7 (6.9) $+_A d_f H_m^{\circ}$ = -2534.4 (4.4) $+_S S_m^{\circ}$ = 270 (18) $+_5$ UO ₂ FOH:H ₂ O (cr): $A_f G_m^{\circ}$ = -1721.7 (7.5) $+_A d_F H_m^{\circ}$ = -1894.5 (8.4) $+_S S^{\circ}$ = 178 (3810.5F	and O…F bonds holds the layer together	general properties (Bacher and Jacob, 1980); <i>thermodynamic data</i> (Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)
	$\begin{array}{l} \overbrace{(8.4)^{+}}^{D} A_{\Gamma} B_{m}^{0} (\text{cr}) : \varDelta_{\Gamma} G_{m}^{0} = -1961.0 \\ (8.4)^{+} \varDelta_{\Gamma} H_{m}^{o} = -2190.0 (9.4)^{+} , S_{m}^{o} \\ = 223 (38)^{+} \end{array}$		

Table 5.30(Contd.)

crystallographic data and characterization (Fawcett et al., 1982)	<i>crystallographic data</i> (Mikhailov <i>et al.</i> , 1976a)	crystallographic data (Brusset et al., 1972)	<i>crystallographic data</i> (Nguyen Quy Dao, 1972)	crystallographic data (Zachariasen, 1954d; Vodovatov et al., 1984; Lychev et al., 1986); thermodynamic data (Fuger et al., 1983)	crystallographic data (Rebenko et al., 1968; Brusset and Nguyen Quy Dao, 1971); thermodynamic data (Fuser et al. 1983)	crystallographic data (Brusset et al., 1969)
monoclinic; $C_{3_1}^5$, P_{2_1} /c, No.14; $a = 11.040(7)$; $b = 12.438(12)$; $c = 12.147(8)$; $\gamma = 111.16(20)$; $Z = 4$; $V = 1555.51$; dcalc.) $= 4.09$	monoclinic; $P_2(h)$; $a = 10.240(1)$, $b = 10.983(1)$, $c = 8.254(1)$; $\beta = 98.65(1)$; $Z = 4$, $a(U-F) = 2.23(2)-2.39(2)$; $d(U-O) = 2.36(2) 2 \times$ and $1.77(2) 2 \times$	orthorhombic; C_{2h}^{15} , $Pbca$, No. = 61; $a = 8.881(3)$, $b = 14.547(6)$, $c =$ 11.975(4); $Z = 8$; $d(calc.) = 4.59$; V = 1547.07	monoclinic: $C_{2_{1}}^{5_{0}}$, $P_{2_{1}/c}$, $No.14$; $a = 8.06(1)$, $b = 12218(1)$, $c = 9.29(1)$; $\beta = 109.12(4)$; $Z = 4$; $V = 861.7$, d (calc) $= 4.85$	tetragonal: $C_{dh}^{(0)}$, H_1/a , No.88; $a = 9.159(4)$, $c = 18.170(8)$; $Z = 8$; $V = 1524.23$; $d(calc.) = 4.2$; pentagonal $UO_2F_2^{(2)}$ units are held together by not acting in the last r_{dh} and r_{dh} .	cubic; T_{h}^{3} , $Fm3$, No.202; $a = 9.833$ (5); $Z = 4$; $V = 950.73$; d (calc.) = 5.33	monoclinic; C_s^3 , Cm , No.8; $a = 29.22$, $b = 9.48$, $c = 13.51$; $\beta = 13.6.11^\circ$; $V = 2594.15$; $d(calc.) = 3.22$. Distorted pentagonal bipyramid
				yellow: $v_1(UO_2^{2+}) = 803 \text{ cm}^{-1}$, $v_3(UO_2^{2+}) = 863 \text{ cm}^{-1}$	yellow	yellow
$\mathrm{UO}_{2}\mathrm{F}_{2}(\mathrm{SbF}_{5})_{3}$	[UO ₂ F ₂ {CO (NH ₂) ₂ } ₂] ₂	$Rb_2UO_2F_4\cdot H_2O$	Cs ₂ UO ₂ F ₄ ·H ₂ O	K ₃ UO ₂ F ₅	$Cs_3UO_2F_5$	(NH4) ₃ UO ₂ F ₅

Formula	Selected properties and physical data ^{b,c}	Lattice symmetry, lattice constant (A) , conformation and density $(g \text{ cm}^{-3})$	Remarks regarding information available and references
K ₂ [UO ₂ F ₂ (C ₂ O ₄)]	yellow, stable in air, soluble in water; insoluble in common organic solvents. IR (cm ⁻¹): $v_{as}(C=O) = 1650vs, b; v_{s}(C-O) +$ $v(C-C) + \delta(O-C=O) = 1355s,$ 1316s, 1480w, 1455m, 1415w, 1360m, 1315vs; $v_{as}(UO_2) = 905.$ Other bands; 3610s, 3500s, 2920w, 845m, 800vs, 782w, 740w, 490s, 450s	triclinic; C_1^1 , P_1^1 , No. 2; $a = 10.981$, $b = 11.038$, $c = 12.629$; $\alpha = 108.00^\circ$, $\beta = 86.79^\circ$, $\gamma = 123.99^\circ$; Z = 2; d (calc.) = 1.31, d (exp.) = 1.36	crystallographic data and IR spectral bands (Chakravorti et al., 1978)
K4[U0 ₂ F ₂ (C ₂ 04) ₂]	yellow, stable in air, soluble in water; insoluble in common organic solvents; $v_{as}(C=O) =$ 1720vs, 1655vs; $v_{s}(C=O)+v(C-C)+\delta(O-C=O) =$ 1740vs; 0140vs, 1295vs; $v_{as}(UO_2) =$ 890vs; Other bands: 3500s, 2910w, 830w, 790vs, 485s, 400c, in con-1	triclinic; C_1^1 , P_1^1 , No. 2; $a = 8.768$, $b = 8.777$, $c = 14.857$; $a = 101.58^\circ$, $\beta = 114.27^\circ$, $\gamma = 85.27$; $Z = 4$; d(calc.) = 4.16, d (exp.) = 4.08	crystallographic data and IR spectral bands (Chakravorti et al., 1978)
$K_2[(UO_2)_2F_4(C_2O_4)]$	yellow, stable in air, soluble in water; insoluble in common organic solvents; $v_{as}(C=O) =$ 1640, 1610vs; $v_{s}(C=O)+v(C-C)+\delta$ (O-C=O) = 1365m, 1318vs; $v_{as}(UO_{2}) = 920vs;$ Other bands: 3630s, 3460s, 3220w, 2920w, 855s, 795vs, in cm ⁻¹	monoclinic; $a = 10.792$, $b = 12.028$, $c = 10.615$; $\beta = 136.88$; $Z = 2$; d (calc.) = 2.92, d (exp.) = 2.83	crystallographic data and IR spectral bands (Chakravorti et al., 1978)

Table 5.30(Contd.)

crystallographic data (Blaton et al., 1999)	crystallographic data (Mikhailov et al., 1979)	crystallographic, thermogravimetric and IR data (Nguyen Quy Dao et al., 1981)	crystallographic data and physicochemical properties (Mikhailov et al., 1972a; Nguyen Quy Dao and Chourou, 1974)	<i>crystallographic data</i> (Brusset <i>et al.</i> , 1974; <i>Nguyen Quy Dao and</i> <i>Chourou,S.</i> (1972) Mikhailov <i>et al.</i> , 1972b); <i>thermodynamic data</i> (Fuore <i>et al.</i> , 1983)	crystallographic data (Ivanov et al., 1980)
tetragonal; D_{4h}^{19} , $H_{//amd}$, No.141; a = 6.975(8), $c = 18.31(2)$; $Z = 4$; V = 890.79	monoclinic; C_{2h}^{5} , P_{2}/c , No.14; $a = 6.027(2)$, $b = 11.505(2)$, $c = 9.389$ (2); $\beta = 95.72(2)^{\circ}$; $Z = 2$; $V = 647$ 8: $d(calc.) = 4.9$	triclinic: $C_1', P_1, No.2; a = 6.997$ (1), $b = 7.176(1), c = 8.630(1); \alpha = 77.84(1)^\circ, \beta = 113.30(1)^\circ, \gamma = 104.95(1)^\circ; Z = 1; V = 381.62; d(calc.) = 3.7; d(U-U)single bridge = 4.632(1) and 4.003(1) double bridge = 4.632(1) and 4.003(1) double bridge; d(U-O1) = 1.79(1), d(U-F) = from 2.21 to 2.39; the structure consists of [(UO_{2})_{2}F_{6}F_{2}z]^{3-1}$	chains of complex ions formed by double and single F bridges alternatively triclinic; C_1^1 , P_1 , No.2; the structure consists of $(UO_2)_2 F_3^{3-}$ chains of complex ions formed by double and single F bridges alternatively	monoclinic; C_{2h}^{6} , $C2/c$, No. = 15; $a = 19.860(1)$, $b = 6.110(1)$, $c = 11.706(4)$; $\beta = 102.58(4)^{\circ}$; $V = 1386.36$; $Z = 4$; $d(\text{calc.}) = 4.34$	orthorhombic; D_{2h}^{25} <i>Immu</i> , No.71; a = 6.526(2), b = 8.553(3), c = 12.434(2); $Z = 2; V = 694.03;$ d(calc.) = 4.58
The compound is structurally related to soddyite, and is formed during uranyl silicate synthesis in tefton-lined hombs		yellow, transparent crystals: dehydration of the compound gives: $[Na_3(UO_2)_2F_7](H_2O)_2$ at 25–91°C : $[Na_3(UO_2)_2F_7]$ at 150– 200°C; at higher temperatures (235–300°C) it decomposes to a mixture of Na_3UO_2F_3, UO_2F_5, NaUO_2F_3, and Na(UO_2)_2F_5			
$Na_{2}(UO_{2})_{2}$ (SiO_4) F_{2}	$Cs_2[(UO_2)_2F_6(H_2O)_2]$	[Na ₃ (UO ₂) ₂ F ₇](H ₂ O) ₆	$[K_3(UO_2)_2F_7](H_2O)_2$	$K_5(UO_2)_2F_9$	Cs ₂ (NH ₄)[(UO ₂) ₂ F ₇]

		I attice symmetry lattice constant	
Formula	Selected properties and physical data ^{b,c}	(A) , conformation and density $(g \text{ cm}^{-3})$	Remarks regarding information available and references
Rb ₂ [(UO ₂) ₃ F ₈ (H ₂ O)] ·3H ₂ O		orthorhombic; $C_{2\nu}^{16}$, $Ama2$, No. = 40; $a = 8.4624(8)$, $b = 14.343(1)$, $c = 13.916(1)$; $V = 1689.07$; $Z = 4$; $dcalci) = 4.74$	crystallographic data (Mikhailov et al., 1976b)
K ₂ [(UO ₂) ₃ F ₈ (H ₂ O)]. 3H ₂ O		orthorhombic: C_{2v}^{16} , $Ama2$, No. 40; a = 8.39(5), $b = 14.12(8)$, $c = 13.66(8); V = 1618.26; Z = 4; d(calc.) = 4.56$	<i>crystallographic data</i> (Nguyen Quy Dao., 1979)
$K_2(UO_2F_2)(SO_4) \cdot H_2O$		monoclinic; C_5^{5} , P_{21}/c , No. = 14; a = 9.2634(18), b = 8.6722(18), c = 11.0195(15); β = 101.60(1)°; d(calc.) = 3.83; V = 867.16; \overline{C} = 4	crystallographic data (Alcock et al., 1980)
Ni ₂ [(UO ₂)F₄] ₂ ·14H ₂ O		monoclinic; C_{2h}^{5} , P_{21}/c , No.14; $a = 10.141(1)$, $b = 11.901(1)$, $c = 9.510$ (1); $\beta = 96.80(1)$; $V = 1139.67$; $Z = 4.4(colo) = 3.09$	crystalløgraphic data (Ivanov et al., 1982)
Ni ₃ [(UO ₂) ₂ F ₇] ₂ ·18H ₂ O		monoclinic; C_{2h}^2 , P_{2l}/m , No.11; a = 9.132, $b = 16.925$, $c = 12.500$; $v = 114.62^\circ$	crystallographic data (Ivanov et al., 1981)
$Cs_3UO_3F_5$		cubic; $a = 9.869$	crystallographic data (Rebenko et al., 1968)
U(OTeF ₅) ₆		monoclinic: C_{2h}^3 , $C/2m$, No. 12; $d(\text{calc}) = 3.56_2 = 10.30(1), b =$ $16.61(2), c = 9.98(1); \beta = 114.14$ $(6)^\circ; Z = 2; V = 1558.09;$ d(calc) = 3.56	crystallographic data (Templeton et al., 1976)

synthesis (Rediess and Sawodny, 1982), crystallographic and neutron diffraction data (Zachariasen, 1948c, Taylor and Wilson, 1974b); thermodynamic data (Brown, 1973, 1979; Grenthe et al., 1992; Guillaumont et al., 2003), UV, vis, infrared and Raman spectra; magnetic suscentibility data	(Brown, 1979 and references therein)	crystallographic data (de Wet and du Preez, 1978); <i>infrared data</i> (Bagnall <i>et al.</i> , 1975)	<i>crystallographic data</i> (Debets, 1968; Taylor and Wilson, 1973b); <i>thermodynamic data</i> (Cordfunke <i>et al.</i> , 1976; Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)
hexagonal; D_{3d}^3 , $P\bar{3}ml$, No. 164; a = 10.95, $c = 6.016(6)$; $Z = 3$; d(calc.) = 3.594, $d(exp.) = 3.17-3.36$. Chlorine atoms form an almost regular octahedron around U(1) with $d(\text{U}-\text{CI}) = 2.47$ and Cl- U-Cl angles of 86,6 and 93.4°; the array around U(2) is slightly distorted: $d(\text{U}-\text{CI})$ lie between		tetragonal; C_{4h}^3 , $P4/n$, No. 85; $a = 13.264(5)$; $c = 7.621(5)$; $Z = 2$; $d(\text{calc.}) = 1.924$, $d(\text{exp.}) = 1.916$; $d(U-O) = 1.76(1)$. The structure is composed of octahedral anions and cations with the $\overline{4}$ (S_4) symmetry. Both ions are forming linear stacks parallel to c . $d(U-C1) = 2.636(2)$ in the equatorial plane and 2.433(4) in the axial bond	orthorhombic: D_{16}^{16} , <i>Pmma</i> , No. 62; a = 5.725, $b = 8.409$, $c = 8.720$; Z = 4; $d(calc.) = 5.349$; $d(exp.) = 5.28$; The U coordination polyhedron is a pentagonal
black to dark green crystalline material; extremely moisture sensitive; slightly soluble in some organic solvents: CCl ₄ , CHCl ₃ ; hydrolyzes in moist air; reacts vigorously with water to form $UCl_{5}O_{2}$ m.p. = 177,5°C. $UCl_{6}(cr)$: $d_{f}G_{m}^{n} = -937.1$ (3.0) ⁴ , $A_{f}H^{o} = -1066.5$ (3.0) ⁴ , $S^{o} = 285.5$	(1.7) [†] ; $C_{p,m}^{o} = 175.7$ (4.2) [†] . UCl ₆ (g): $\exists_{f}G_{m}^{o} = -901.6$ (5.2) ⁺ , $\varDelta_{f}H_{m}^{o} = -985.5$ (5.0) [†] , $S_{m}^{o} = 438.0$ (5.0) [†] ; $C_{p,m}^{o} = 147.2$ (3.0) [†] . vapour pressure: log p (mmHg) = $-4000T^{-1} + 10.20$ (298–450 K). IR and Raman (cm ⁻¹): v ₁ (R) = 367, v ₂ (R) = 321, v ₃ (IR) = 133, v ₄ (IR) = 101. and v ₆ (R) = 133.	deep orange-red moisture sensitive crystals. IR (cm ⁻¹): $v(U-O) = 834$, $\delta(U-O) = 231$; Raman: $v(U-O) = 836$, $\delta(U-O) = 229$; $v(U-C) = 345$, $341(sh)$, 302 , 298 , 291 (IR); and 347 , 341 , 293 (R)	golden-yellow; very hygroscopic; m.p. = $570-578^{\circ}$ C very volatile >773°C; soluble H ₂ O, acetone, alcohol, and common polar organic
UCI6		[P(C ₆ H ₅) ₄]UOCl ₅	UO2CI2

	Lad	Lable 5.30 (Contd.)	
Formula	Selected properties and physical data ^{b,c}	Lattice symmetry, lattice constant (\dot{A}) , conformation and density $(g \text{ cm}^{-3})$	Remarks regarding information available and references
	solvents. UO ₂ Cl ₂ (cr): $A_{f}G_{m}^{o} = -1145.9 (1.3)^{+}, A_{f}H_{m}^{o} = -1243.6 (1.3)^{+}, S_{m}^{o} = 150.54 (0.21)^{+}; C_{p,m}^{o} = 107.86 (0.17)^{+}, UO_{2}Cl_{2} (g); A_{f}G_{m}^{o} = -939.0 (15.1)^{+}, A_{f}H_{m}^{o} = -970.3 (15.0)^{+}, S_{m}^{o} = 373.4 (6.0)^{+}; C_{p,m}^{o} = 92.6 (3.0)^{+}, IR (cm^{-1}):$ ($v_{as}(B_{1u}+B_{au}) = 958vs, 946vs;$ $v_{s}(B_{1u}) = 8323; v_{s}(B_{3u}) = 781s;$ $v(U\cdotsO) = 320w; \delta(O-U-O)(B_{1u}, B_{2u}, B_{3u}) = 727w, 258m, 200s;$ v(U-Cl) = 97s, 80.5s; Raman: $v_{as}(A_{g}) = 940m; v_{s}(B_{2g}) = 848m;$ $v_{s}(A_{g}) = 767vs; v(overtone or combination) = 750w; v(U\cdotsO) = 340w; \delta(O-U-O)(B_{1g}, B_{2g}, B_{3g}) = 270w; \delta(O-U-O)(B_{1g}, B_{2g}, B_{3g}) = 270w; 255vw, 240w; \delta(O-U-O)(B_{1g}, B_{2g}, B_{3g}) = 270w; 1055$	bipyramid with uranyl oxygen atoms at the apices: $d(U-O)$, uranyl) = 1.78(2) and 1.73(1). Three Cl and one O atoms form the equatorial pentagon: $d(U-Cl)$ = 2.73 and 2.75; $d(U-O)$, pentagon] = 2.52(2); pentagonal angles in ring: ≈ 77 ; uranyl angle O-U-O = 178.8(8); angles in the bipyramid: $\approx 90^{\circ}$	electronic absorption, luminescence and fluorescence spectra (Brown, 1979); IR and Raman data (Bullock, 1969; Perrin and Caillet, 1976); photoelectron spectroscopy (Thibaut et al., 1982)
UO ₂ Cl ₂ ·H ₂ O	yellow powder; hygroscopic; soluble in H ₂ O, EtOH, Me ₂ CO; dec. > 300°C. UO ₂ Cl ₂ : H ₂ O(cr): $\Delta_{\rm f}G_m^o = -1405.0 (3.3)^*, \Delta_{\rm f}H_m^o = -$ 1559.8 (2.1) [*] , $S_m^o = 192.5 (8.4)^*$. IR (cm ⁻¹): 150w, 182m, 208m, 240nw, 280m, 962vs, br, 1602vs, 3450ms. Raman: 52mw (sharp), 58w (sharp), 136w, 176m, 203m, br, 245ms, 869vs (sharp)	monoclinic system; C_{2h}^2 , $P_{2/m}$, No.11; $a = 5.847(9)$, $b = 8.596$ (13), $c = 5.543(9)$; $\beta = 97.51(8)$; CN = 7; $d(\text{cale.}) = 4.34$; d(U-C1) = 2.75(1) and 2.80(1); d(U-O) = 1.70 and 1.74(3); d(U-O)(water) = 2.46	<i>crystallographic and neutron diffraction data</i> (Taylor and Wilson, 1974c); <i>infrared and Raman data</i> (Gerding <i>et al.</i> , 1975); <i>thermodynamic data</i> (Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)

Table 5.30 (Contd.)

<i>crystallographic data</i> (Debets, 1968; Caville and Poulet, 1974; Brown, 1979); <i>infrared and Raman</i> <i>data</i> (Caville and Poulet, 1974); <i>thermodynamic data</i> (Brown, 1979; Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)	crystal structure (Aberg, 1971, 1976)	crystallographic data (Vorobei et al., 1971); infrared and thermodynamic data (Brown, 1979)	crystallographic data (Vorobei et al., 1971); infrared and thermodynamic data (Brown, 1970)	<i>crystallographic data</i> (Vorobei <i>et al.</i> , 1971); <i>infrared and</i> <i>thermodynamic data</i> (Brown,	control 1996) 1996)
orthorhombic; $C_{2\nu}^9$, $Pn_{2/a}$, No.11; a = 12.738(5), $b = 10.495(5)$, $c = 5.47(2)$	monoclinic; C_{2y}^5 , $P2_1/c$; No.14; $a = 11.645(1)$, $b = 10.101(1)$, $c = 10.206(1)$; $\beta = 105.77(1)$, $Z = 2$; $V = 1155$ 31	monoclinic; C_{2h}^3 , $C2/m$, No.12; $a = 11.63$, $b = 7.56$, $c = 5.58$; $\beta = 95.7^\circ$	monoclinic; C_{2h}^3 , $C2/m$, No.12; $a = 11.53$, $b = 7.56$, $c = 5.60$; $\beta = 94.41$	monoclinic; C_{2h}^3 , $C2/m$, No.12; $a = 11.65$, $b = 7.42$, $c = 5.58$; $\beta = 98.6$	triclinic; C_1^1 , $P\overline{1}$, No.2; $a = 6.795$ (5); $b = 6.929(5)$, $c = 7.457(4)$,
yellow-green, fluorescent; deliquescent in air; extremely soluble in water, alcohol and ether $UO_2CI_2:3H_2O(cr): A_{f}G_{m}^{o} =$ $-1894.6 (3.0)^{+} A_{f}H_{m}^{o} = -2164.8$ $(1.7)^{+} S_{m}^{o} = 272.0 (8.4)^{+} IR$ $(cm^{-1}): (B_{1u}, B_{2u}, B_{3u}): 93w, 150m,$ $(cm^{-1}): (UO_{2}^{++}) = 255s, v(free H_2O) = 435br, 590br, v_1(UO_{2}^{++}) = 879$ $(sfrarp), v_3(UO_{2}^{++}) = 1830w,$ $1610sh, (v_{1}+v_{3})(UO_{2}^{++}) = 1830w,$ 1835sh, v(combination) = 2230w,					
UO ₂ Cl ₂ ·3H ₂ O	$\begin{array}{l} [(\mathrm{UO}_2)_4\mathrm{Cl}_2\mathrm{O}_2 \\ (\mathrm{OH})_2(\mathrm{H}_2\mathrm{O})_6] \\ (\mathrm{H}_2\mathrm{O})_4 \end{array}$	Li ₂ UO ₂ Cl ₄	Na2UO2Cl4	Rb ₂ UO ₂ Cl ₄	Rb2UO2Cl4·2H2O

	Table	Table 5.30 (Contd.)	
Formula	Selected properties and physical data ^{b,c}	Lattice symmetry, lattice constant (A) , conformation and density $(g \text{ cm}^{-3})$	Remarks regarding information available and references
Cs ₂ UO ₂ Cl ₄	IR and Raman (symmetry in D_{4h}) (cm ⁻¹): $A_{1g}(R)$ v(O-U-O) sym. str. = 831; $A_{2u}(R)$ v(O-U-O) asym. str. = 831; $A_{2u}(R)$ v(O-U-O) asym. str. = 916; $E_{u}(R)$ v(O-U-O) bend. = 252; $A_{1g}(R)$ v(U-C1) sym.str. = 254; $B_{2g}(R)$ v(U-C1) sym.str. = 264; $B_{2g}(R)$ v(U-C1) str. = 230; $E_{u}(R)$ v(O-C1) = 238; $B_{1g}(R)$ v(U-C1) in plane bend. = 131; $E_{u}(R)$ v(U-C1) in plane bend. = 112; $A_{2u}(R)$ v(U-C1) out of plane bend. = 112; B_{1u} v(U-C1) out of plane bend. = 91 **** ; $E_g(R)$ v(O- U-O) rock = 205-200; Lattice modes: 93(R), 73(R), 69(R), 56 (IR), 53(R), 48(R)	$\alpha = 91.96(5), \beta = 102.13(5), \gamma = 118.82(6); Z = 1; V = 296.95; d(calc.) = 3.46 monoclinic; C_{3h}^{2h}, C2/m, No.12; a = 11.92(2), b = 7.71(2), c = 5.83(1); \beta = 99.66(3); d(calc.) = 4.26; d(U-O) = 1.81; d(U-CI) = 2.62; O-U-O = 180; data from the neutron refinement: monoclinic; C_{3}^{3}, Cm, No.8; a = 12.005(8), b = 7.697(3), c = 5.850(3); \beta = 100.00 (4); Z = 2; V = 532.34; d(calc.) = 4.23$	crystallographic data (Hall 1966; Vorobei et al., 1971); infrared and Raman data (Denning et al., 1976; Brown, 1979); neutron diffraction refinement (Tutov et al., 1991) thermodynamic data (Brown, 1979; Fuger et al., 1983)
Cs(UO ₂) ₂ Cl ₅		orthorhombic; $a = 11.17(5)$, $b = 12.80(5)$, $c = 838(5)$; $d(calc.) = 4.715$	crystallographic data (Bevz et al., 1970)
[N(CH ₃) ₄] ₂ UO ₂ Cl ₄		tetragonal; D_{14}^{14} , P_{42}/mmm , No. 136; $a = 9.175(5)$, $c = 11.745(6)$; d(U-O) = 1.724(7); $d(U-CI) =2.646(4) and 2.660(3);O-U-O = 180^{\circ}$	<i>crystallographic data</i> (Di Sipio <i>et al.</i> , 1974a); <i>infrared and Raman</i> <i>data</i> , <i>thermodynamic data</i> (Brown, 1979)

crystallographic data (Bois et al., 1976a); infrared and Raman data, thermodynamic data (Brown, 1979)	crystallographic data (Bois et al., 1976b); infrared and Raman, thermodynamic data (Brown, 1979)	crystallographic data (Di Sipio et al., 1974b)	crystallographic data (Di Sipio et al., 1974c); Infrared and Raman, thermodynamic data (Brown, 1979)
triclinic; C_1^l , $P\bar{1}$, No. 2; $a = 9.997$ (5), $b = 10.064(5)$, $c = 12.914(5)$; $\alpha = 90.00(5)$, $\beta = 90.69(5)$, $\gamma = 90.00(5)$; $d(U-O) = 1.76(2)$ and 1.77(3); $d(U-C1) = 2.65(1)$, $2.67(1)$ and $2.68(1)(2\times)$; O-11-O = 180.0(1)	tetragonal; C_{4h}^{0} , H_{4}/a , No. 88; $a = 13.465(5)$, $c = 24.18(1)$; $d(calc.) = 1.84; d(U-O) = 1.75(1)$; $d(U-C1) = 2.663(5)$ and $2.672(5)$; $O-U-O = 179(1)$	triclinic; C_1^{l} , $\overline{P_1}$, No.2; $a = 10.890$ (5), $b = 17.257(7)$, $c = 11.076(5)$; $\alpha = 95.4(1)$, $\beta = 106.1(1)$, $\gamma = 114.9(13)$; $Z = 4$. The structure consists of tetrahedral [CH ₃ CH ₂ CH ₂] ⁺ cations and bipyramidal [UO ₂ Cl ₄] ²⁻ anions held together by Van der Waals forces. The U-O(2) bond distances [1.58(2)] are significantly shorter than the usual distances reported for uranyl U-O bonds (1.68–1.77) in hexaccordinated U (v1) compounds	monoclinic; C_{5h}^{5h} , P_2/c , No. 14; $a = 15.533(6)$, $b = 15.466(6)$, $c = 20.438(8)$; $\beta = 118.2(2)$; $d(U-O) = 1.68(1)$ and $1.69(1)$; $d(U-C1) = 2.646(6)$, $2.648(5)$, $2.648(5)$, $2.656(6)$ and $2.671(5)$; $O-U-O = 178.1(5)^{\circ}$. The structure is built up of flattened [UO_2CI_4] ²⁻ bipyramids and tetrahedral [Bu_4 N] ⁺ ions held together by Van der Waals forces

$[N(C_2H_5)_3H]_2UO_2Cl_4$

 $[N(C_2H_5)_4]_2UO_2Cl_4$

$[N(C_{3}H_{7})_{4}N]_{2}UO_{2}CI_{4}$

$[N(C_4H_9)_4]_2UO_2Cl_4$

		Lade Conta.	
Formula	Selected properties and physical data ^{b,c}	Lattice symmetry, lattice constant (A) , conformation and density $(g \text{ cm}^{-3})$	Remarks regarding information available and references
[LH]2UO2Cl4 ^f		monoclinic; C_{2h}^3 , $C2/m$, No.12; ($P2_1/n$; No.14; non standard setting of P_2I/c); $a = 11.199$, $b =$ 6.968 , $c = 23.675$; $\beta = 97.50$; d(U-O) = 1.78(1); $d(U-CI) = 2.66$	crystallographic data (Marzotto et al., 1973; Clemente et al., 1974)
[L'H]2U02Cl4 CH3CN ^g		$\begin{array}{l} \text{(1)} \begin{array}{l} \text{(1)} (1,2,1) \\ \text{(1)} (1,2) \\ \text{(1)} (1,2) \\ \text{(1)} (2,1) \\ \text{(1)} (2,2) \\ \text{(1)} (2,3) \\ \text{(2)} (2,2) \\ $	crystallographic data (Graziani et al., 1975)
UO ₂ (CIO4) ₂	forms complexes with various donors ligands, e.g. DMSO and urea; soluble in H ₂ O; IR (cm ⁻¹) (C ₈): $v_8 = 1270$, 1234, $v_6 = 1116$, 1114; $v_1 = 1048$, $v_2 = 974$, $v_7 =$ 640, $v_9 = 627$, $v_3 = 600$, $v_5 = 481$, $v_4 = 455$, $v_3(UO_{2(st)}^{2(st)}) = 996$, $v_3(UO_{3(str)}^{2(st)}) = 906$,		<i>infrared data</i> (Vdovenko <i>et al.</i> , 1964)
(i) UO ₂ (CIO ₄) ₂ .H ₂ O (ii) UO ₂ (CIO ₄) ₂ .3H ₂ O (iii) UO ₂ (CIO ₄) ₂ .5H ₂ O	(i) IR $(\overline{\text{Cm}^{-1}})(\text{Cg})$; $v_8 = 1250, 1231, v_6 = 1136, 1114; v_1 = 1075, v_2 = 996, v_7 = 646, v_9 = 633, v_3 = 613, v_5 = 470, v_4 = 450, v_3(\text{UO}_{2(m)}^{2+}) = 974, v_3(\text{UO}_{2(m)}^{2+}) = 974, v_3(\text{UO}_{2(m)}^{2+}) = 896$		infrared data (Vdovenko et al., 1964)

prhomblic; $C_{2\nu}^5$, $Pca2_1$, No. 29; 0.302(4), $b = 14.692(6)$, $c = 22(5)$; $Z = 4; d_{call} = 2.75$. The proceedings of $d_{call} = 2.75$. The	<i>crystallographic data</i> (Alcock and Esperäs, 1977); <i>Infrared data</i> (Vdovenko <i>et al.</i> , 1964); <i>absoration duconcours and</i>
100^{-1} contains 10.02(0.12) 100^{-1} ions and two H ₂ O dination polyhedron is a red biovramid with	uesorprion puedes spectra (Carnall, 1982)
O) = 1.62(7) and 1.80(3) in the of group and 2.35 to 2.55 for oordinated water molecules.	
prhombic; D_{2h}^{15} , <i>Pbca</i> , No. 61; 45, 818(5), $b = 14.273(5)$,	crystallographic data (Nassimbeni and Rodgers, 1976); infrared
5.381(5); V = 10056	spectra (Gusev et al., 1985)
oclinic; C_{2h}^2 , P_{2l}/m , No.11. = 8.55, $b = 4.10$, $c = 7.00$; = 104.22.	crystallographic data (Allpress et al., 1968)
$= 8.734(2), b = 4.118(2),$ $= 7.718(2); \beta = 105.34.$	
t = 0.30, v = 4.11, c = 1.33; t = 104.56; d(exp.) = 5.43.	

orthorhombic: C_{23}^{5} , <i>Pca2</i> 1, No. 29; <i>a</i> = 9.302(4), <i>b</i> = 14.692(6), <i>c</i> = 10.842(5); <i>Z</i> = 4; <i>d</i> _{cal.} = 2.75. The structure contains [UO ₂ (OH ₂)s] ²⁺ and CIO ₄ ions and two H ₂ O molecules per U atom. The coordination polyhedron is a distorted bipyramid with <i>d</i> (U–O) = 1.62(7) and 1.80(3) in the uranyl group and 2.35 to 2.55 for the coordinated water molecules. orthorhombic: D_{23}^{1} , <i>Pbca</i> , No. 61; <i>a</i> = 45, 818(5), <i>b</i> = 14.273(5),
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monoclinic; C_{2h}^{2} , (i) $a = 8.55$, $b = \beta = 104.22$. $\beta = 104.22$, (ii) $a = 8.734(2)$, c = 7.718(2); (iii) $a = 8.56$, $b = \beta = 104.56$; $\beta = 104.56$; d(U-O) = 1. 2.30(7); 2.17 2.98(2); O-U	monoclinic; C_{2h}^2 , $P_{21/m}$, No.11.	(i) $a = 8.55$, $b = 4.10$, $c = 7.00$; $\beta = 104.22$. (ii) $a = 8.734(2)$, $b = 4.118(2)$, $c = 7.718(2)$; $\beta = 105.34$	(iii) $a = 8.56, b = 4.11, c = 7.35; \beta = 104.56; derev.) = 5.43. \beta = 104.56; d(evv.) = 5.43. d(U-O) = 1.82(6); 1,85(9); 2.30(7); 2.17(7); d(U-CI) = 2.98(2); O-U-O = 180.$
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 $\begin{array}{l} 874, v_5 = 645, v_3 = 619, v_6 = \\ 460, v_5(\mathrm{UO}_{2^{+}}^{-1}) = 967, \\ v_3(\mathrm{UO}_{2^{+}}^{-1}) = 892. \\ (\mathrm{iii}) \ \mathrm{IR} \ (\mathrm{cm}^{-1}) \ \mathrm{T}_{\mathrm{d}}) \cdot v_3 = 1030 \ \mathrm{to} \\ 1160, v_1 = 930, v_4 = 624, \\ v_3(\mathrm{UO}_{2^{(35)}}^{-1}) = 958, \\ v_3(\mathrm{UO}_{2^{(35)}}^{-1}) = 898 \end{array}$ pyridine, DMSO etc.: loses H_2O at 270°C, dec. at 375°C; IR (cm⁻¹) (T_d): v₃ = 1110, v₁ = 932; v₄ = 624, v₃(UO₂₊) = 958, v₃(UO₂₊)) = soluble in: H₂O, EtOH, CH₃Cl, (ii) IR (cm^{-1}) (C_{3v}) : $v_4 = 1192$, 1162, $v_1 = 1035$, 1017; $v_2 =$ 888

UO₂(ClO₄)₂·7H₂O

 $v_3(\text{CIO}_4^-) = 1095, v_4(\text{CIO}_4^-) = 624,$ $v_{\rm as}({\rm UO}_2^{2+})=917$

UO₂(HMPTA)₄

phosphor-triamide = $(ClO_4)_2$; HMPTA = hexamethyl-

 $\begin{array}{l} [(CH_3)_2N]_3PO. \\ (i) K_xUO_3CI_x(x \approx 0.8). \\ (ii) Rb_xUO_3CI_x \\ (x \approx 0.8). \\ (iii) Cs_xUO_3CI_x \\ (ix \approx 0.9). \end{array}$

Formula	Selected properties and physical data ^{b,c}	Lattice symmetry, lattice constant (A) , conformation and density $(g \text{ cm}^{-3})$	Remarks regarding information available and references
(i) Rb ₂ U ₂ O ₅ Cl ₄ ·2H ₂ O ^d (ii) Cs ₂ U ₂ O ₅ Cl ₄ ·2H ₂ O		monoclinic; C_{2h}^{5} , P_{21}/c , No. 14; (i) $a = 8.540(11)$, $b = 8.096(8)$, $c = 21.735(32)$; $\beta = 111.74(11)^{\circ}$; $d(U-O) = 1.78(2\times)$, 2.203*, 2.268*, 2.289* and 2.509; $d(U-C) = 1.743$, 2.781, 2.800*, CI) = 2.743, 2.781, 2.800*, 2.804*, 2.825*, and 2.845*, O-U-O = 180.0 (ii) $a = 8.82(2)$, $b = 8.27(1)$, $c = 3.217(4)$; $\beta = 112.03(10)$; $d(C_{10}) = -3.03$	crystallographic data (Perrin, 1977a)
(i) K ₄ U ₅ O ₁₆ Cl ₂ (ii) Rb ₄ U ₅ O ₁₆ Cl ₂		monoclinic; $C_{2h}^{-7.10}$, $P_{21/c}$, No. 14; (i) $a = 9.96$, $b = 6.99$, $c = 19.60$; $\beta = 134.97^{\circ}$ (ii) $a = 10.21$, $b = 7.01$, $c = 19.64$; $R = 134.27^{\circ}$ dreate $1 - 6.13$	crystallographic data (Allpress et al., 1968)
(i) La ₃ (UO ₆ Cl ₃) (ii) Pr ₃ (UO ₆ Cl ₃ (iii) Nd ₃ (UO ₆ Cl ₃)		hexagonal: $C_{6b}^{2,2,2,2,2,2,2,3}$ (i) $a = 9.5155(16), c = 5.6132(16);$ Z = 2; V = 440.15 (ii) $a = 9.3957(6), c = 5.5470(5);$ Z = 2; V = 424.08 (iii) $a = 9.3957(6), c = 5.5300(7);$ Z = 2; V = 424.08 (iii) $a = 9.2368(5), c = 5.5300(7);$	crystallographic data (Henche et al., 1993)
(NH4)2[(UO2)4O2 (OH)2Cl4(H2O)4] 2H2O		tricline: $a = 12.12(1), b = 12.31$ (1), $c = 7.99(1); a = 111.2(1), \beta = 95.1(1), \gamma = 138.1(1)$	<i>crystallographic data</i> (Perrin, 1977b)

Table 5.30(Contd.)

<i>crystallographic data</i> (Perrin, = 1977b; Perrin and Le Marouille, = 1977)	<i>crystallographic data</i> (Perrin, = 1977b)	 crystallographic data (Perrin, 35 1977a) 	synthesis and structural characterization (Li et al., 2001) 2;	<i>crystallographyic data</i> (Boeyens and Haegele, 1976; Haegele and Boeyens, 1977)),	thermodynamic data (Prins et al., 1978; Grenthe et al., 1992; Guillaumont et al., 2003); IR spectra (Prigent, 1958); photoelectron spectroscopy (Thibaut et al., 1982)
triclinic; $a = 12.15(2)$, $b = 12.33$ (1), $c = 8.026(9)$; $a = 110.5(1)$, $\beta = 96.3(1)$, $\gamma = 138.7(1)$; $d[U(1)-O] = 1.767(6)$, $1.774(7)$, $2.205(2)$ *, 2.39 (2)*, and $2.45(2)$ **; $d[U(2)-O] = 1.795(6)$, $1.786(6)$, $2.246(19)$ *, 2.256(14)*, $2.39(2)$ *, and 2.41(1)**; $d(U-C1) = 2.873(9)$ *; O-U-O = $175.6(7)$	triclinic; $a = 12.25(2), b = 12.32$ (2), $c = 7.95(1); a = 110.4(1), \beta = 95.6(1), v = 138.4(1)$	monoclinic, C_{2h}^5 , P_2/c , No.14; $a = 8.540(11)$, $b = 8.096(8)$, $c = 21.735$ (32); $\beta = 111.74(11)$; $Z = 2$; $V = 1395.87$; d (calc.) = 4.3	monoclinic; C_2^3 , C_2 , No.5; $a = 19.6150(50)$, $b = 7.239(2)$, $c = 12.064(3)$; $\beta = 127.929(4)$; $Z = 2$ V = 1351.17; d(calc.) $= 5.59$	monoclinic: C_{2h}^{5} , P_{2}/c , No. 14; $a = 8.869(5)$, $b = 11.013(5)$, $c = 25.60(1)$; $\beta = 103.66(10)$; $Z = 4$; d(calc.) = 1.89; mean $d(U-O,peroxy) = 2.30; the mean d(U-O,uranyl) = 1.78; mean d(U-Cl,uranyl) = 2.71; 1. O-U-O = 179.3$	(0.1)
					le in Me ₂ CO, Et ₂ O, H ₂ O; slowly loses mp. UO ₂ Br ₂ (cr): $A_1(1.8)^{+}, A_1 H_m^{0} =$ $S_m^{m} = 169.5 (4.2)^{+};$ $MR (cm^{-1}): 905s$ 5, 930, and 825

))4] ·
02)4O2 14(H2(
K ₂ [(UC (OH) ₂ C 2H ₂ O ^e

Rb₂[(UO₂)₄O₂ (OH)₂Cl₄ (H₂O)₄] · 2H₂O Rb₄[(UO₂)₄ O₂ Cl₈(H₂O)₂]·2H₂O

Cs₃[(UO₂)₃ O₂ (OH)₃]₂Cl·(H₂O)₃ UO_2Br_2

bright red; hygroscopic, thern unstable; soluble in Me₂CO, E EtOH, MeCN, H₂O; slowly lc Br₂ at room temp. UO₂Br₂ (ci $A_{\Gamma}G_{m}^{o} = -1066.4 (1.8)^{+}, A_{\Gamma}H_{m}^{o}$ $-1137.4 (1.3)^{+}, S_{m}^{o} = 169.5 (4.7)^{-1}$ $C_{p,m}^{o} = 116 (8)^{+}$. IR (cm⁻¹): 90 (stretching), 945, 930, and 825

Formula	Selected properties and physical data ^{b.c}	Lattice symmetry, lattice constant (A) , conformation and density $(g \text{ cm}^{-3})$	Remarks regarding information available and references
UO2Br ₂ :H ₂ O; UO2Br ₂ :3H ₂ O.	$\begin{array}{l} \text{UO}_{2}\text{Br}_{2}\text{H}_{2}\text{O}(\text{cr}): \varDelta_{f}G_{m}^{o}=-1328.6\\ (2.5)^{\dagger}, \varDelta_{f}H_{m}^{o}=-1455.9 \ (1.4)^{\dagger},\\ S_{m}^{o}=214 \ (7)^{\dagger}, \text{UO}_{2}\text{Br}_{2}3\text{H}_{2}\text{O}(\text{cr});\\ \varUpsilon_{f}G_{m}^{o}=-1818.5 \ (5.6)^{\dagger}, \varDelta_{f}H_{m}^{o}=-2058.0 \ (1.5)^{\dagger}, S_{m}^{o}=304 \ (18)^{\dagger}, \end{array}$		<i>thermodynamic data</i> (Grenthe <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003)
$({\rm UO}_2)_2({\rm OH})_2$ Br ₂ (H ₂ O) ₄]	UO ₂ OHBr(H ₂ O) ₂ (cr): $\Delta f G_m^o = -1744.2 (4.4)^{+}, \Delta f_f H_m^o = -1958.2 (1.3)^{+}, S_m^o = 248 (14)^{+}$	isostructural with the chloride analogue (monoclinic; C_{2h}^5 , $P2_{1/c}$, No.14)	X-ray powder diffraction data (Peterson, 1961); IR spectra (Perrin, 1970); thermodynamic data (Prins et al., 1978; Grenthe et al., 1992; Guillaumont et al., 2003)
[UO2Br2]·3C4H8O	light brown cryst.; soluble in THF	monoclinic; C_{2h}^5 , P_2/c ; No.14; a = 6.931(3), $b = 17.032(4)$, $c =16.257(4); \beta = 94.25(5); V = 1914(2); Z = 4; d(calc.) = 2.242; thecoordination polyhedron is abipyramid with a non-planarpentagonal base made up of twoBr- anions three O atoms from theTHF molecules. The two uranyl Oatoms are in the apical positions;d(U-O) = 1.75(1)$, $1.77(1)$, $2.45(2)$, 2.47(1), $2.46(2)$; $d(U-Br) = 2.845(3). 2.856(3)$	crystallographic data (Rebizant et al., 1987)
Cs ₂ UO ₂ Br ₄	yellow; IR (cm^{-1}) : $v(\text{U-O}, \text{asym.}$ stretch.) = 895-934; $v(\text{O-U-O}$ deformation) = 243-263; $v(\text{U-Br}$	monoclinic; C_{2h}^5 , P_2/a , No.14; $a = 9.959(3)$, $b = 9.806(5)$, $c = 6.415$ (5); $\beta = 104.8(2)$; d (calc.) = 4.51;	crystallographic data (Mikhailov and Kuznetzov, 1971); infrared and Raman data (Brown, 1979);

Table 5.30(Contd.)

stretch.) = 160–180; Raman: v(U–O sym. stretch.) = 826–835, v(U–O–Br bend.) = 190–198, v(U–Br stretch.) = 167–172, 81–83 v(U–Br bending mode) = 81–83	d(U-O) = 1,70(5); d(U-Br) = 2.83 (1)(2×) and 2.80(1)(2×)	thermodynamic data (Fuger et al. (1983)
	triclinic; C_1^l , $P\overline{1}$, No.2; $a = 6.8850$ (9), $b = 6.887(1)$, $c = 7.7370(7)$; $\alpha = 94.44(1)^\circ$, $\beta = 98.78(1)$, $\gamma =$ 116.79(1); $d(U-O) = 1.766(6)$; d(U-Br) = 2.813 (average); $Z = 1$; V = 319.17; $d(calc.) = 3.44$. The structure consists of [UO ₂ Br ₄] ²⁻ and [NH ₄] ⁺ ions. The U ions are octahedrally coordinated and the symmetry of [UO ₂ Br ₄] ²⁻ is approx. D_{ab} .	<i>crystallographic dat</i> a (Van den Bossche <i>et al.</i> , 1987)
yellow; IR (cm ⁻¹): $v(U-O, asym.$ stretch.) = 895–934; $v(O-U-O,$ deformation) = 243–263; $v(U-Br,$ stetch.) = 160–180; Raman: v(U-O, sym. stretch.) = 826–835, v(U-O-Br, bend.) = 190–198, v(U-Br, stretch.) = 167–172, 81–83;	tetragonal; $D_{4/2}^{14}$, $P4_2/mmm$, No. 136; $a = 9.350(5)$, $c = 11.695(6)$; $d(calc.) = 2.40; d(U-O) = 1.76(2);$ $d(U-Br) = 2.783(6)(2\times)$ and 2.828 (4) 2×	crystallographic data (Di Sipio et al. 1974a); infrared and Raman data (Brown, 1979)
yellow; IR (cm ⁻¹): $v(U-O, asym.stretch.) = 895–934; v(O-U-O, asym.deformation) = 243–263;v(U-Br, stetch.) = 160–180;Raman: v(U-O, sym. stretch.) =826–835, v(U-O-Br, bend.) =190–198, v(U-Br, stretch.) = 167–172, 81–83 cm-1 v(U-Br, bending$	monoclinic; $P2_1/n$; $a = 13.706(6)$, $b = 12.270(6)$, $c = 10.758(5)$; $\beta = 89.9(2)$; $d(U-O) = 1,698(7)$; $d(U-Br) = 2.837(2)(2\times)$ and $2.829(6)$ $2\times$	crystallographic data (Di Sipio et al., 1974d); Infrared and Raman data (Brown, 1979)

(NH4)2UO2Br4(H2O)2

[N(CH₃)₄]₂UO₂Br₄

v(U-Br, bending mode) = 81-8 yellow; IR (cm⁻¹): v(U-O, asyn stretch.) = 895-934; v(O-U-O, v(U-O, sym. stretch.) = 826-8v(U-O-Br, bend.) = 190-198,v(U-Br, stretch.) = 167-172, 81Raman: v(U-O, sym. stretch.) ν (U–Br, stetch.) = 160–180; deformation) = 243-263; $[N(C_3H_7)_4]_2UO_2Br_4$

mode) = 81-83.

Formula	Selected properties and physical data ^{b,c}	Lattice symmetry, lattice constant (\dot{A}) , conformation and density $(g \text{ cm}^{-3})$	Remarks regarding information available and references
[N(C4H9)4]2UO2Br4		triclinic; C_1^1 , $P\overline{1}$, No.2; $a = 18.62$ (2), $b = 11.52(1)$, $c = 11.50(1)$; $a = 100.75(8)$, $\beta = 93.70(8)$, $\gamma = 115.96$ (8); $Z = 2$. The structure is built up of $[Bu_4N]^+$ and $[UO_2Br_4]^{2^-}$ ions. The four Br anions are arranged around the linear UO_2 group to form a distorted to square bipyramidal octahedral coordination polyhedron. The U–Br moiety is strictly planar. The cations are tetrahedral. Alternating layers of anions and the cations are tetrahedral.	crystallographic data (Di Sipio et al., 1977)
[P(C ₆ H ₅) _{4]2} [UO ₂ Br ₄] ·2CH ₂ Cl ₂	yellow	Waals forces monoclinic; C_{2h}^{0} , $C2/c$, No.15; $a =$ 20.063(8), $b = 13.206(4)$, $c =$ 20.425(9); $\beta = 98.78(4)$; $V = 5348$; Z = 4; $d(calc.) = 3.07 d(U-Br1) =$ 2.83.6(3); $d(U-Br2) = 2.814(3)$; d(U-Br3 or U-O) = 1.72(2); Br-U-Br and O-U-O = 92.4(1)	synthesis and crystallographic data (Bohrer et al., 1988)
[C ₇ H ₁₆ NO ₂]2 UO ₂ Br4	yellow; IR (cm ⁻¹): $v(U-O, asym.$ stretch.) = 895-934; $v(O-U-O$ deformation) = 243-263; $v(U-Br$	and 88.3(5) orthorhombic; D_{2h}^{16} , Pnma, No. 62; a = 13.60(2), $b = 20.943$, $c = 9.22(2); d(calc.) = 2.23; d(U–O) = 1,80$	crystallographic data (Marzotto et al., 1974); Infrared and Raman data (Brown, 1979)

Table 5.30(Contd.)

	<i>crystallographic data</i> (Perrin, 1977b)	crystallographic data (Allpress et al., 1968)	crystallographic data and infrared spectra (Gusev et al., 1985)	crystallographic data (Bean et al., 2001b)	crystallographic data (Bean et al., 2001b)	crystallographic data (Bean et al., 2001a)
(3); $d(U-Br) = 2.804(4)$, 2.792 (4) and 2.859(2) 2×	triclinic; C_1^1 , $P\overline{1}$, No. 2. (i) $a = 12.42(2)$, $b = 12.46(1)$, $c = 8.08(1)$; $a = 109.4(1)^\circ$, $\beta = 97.2(1)$, $\gamma = 139.0(1)$. (ii) $a = 12.47(2)$, $b = 12.34(2)$, $c = 8.07(3)$; $a = 109.0(1)$, $\beta = 97.7(1)$, $\gamma = 138.6(1)$	monoclinic; C_{2h}^{0} , $P2/m$, No.11; a = 9.57, $b = 4.14$, $c = 6.89$; B = 11.77	p = 1000 m m m m m m m m m m m m m m m m m m	triclinic; C_1^1 , $P\overline{1}$, No.2; $a = 7.0372$ (5), $b = 7.7727(5)$, $c = 8.9851(6)$; $\alpha = 93.386(1)$, $\beta = 105.688(1)$, $\gamma = 91.339(1)$, $T = 107.648(1)$, $\gamma = 91.339(1)$, $T = 107.648(1)$	monoclinic; $C_{2h}^{(5)}$, $P2_{1}c$; No. 14; $a = 8.062(4)$, $b = 6.940(3)$, $c = 21.665(10)$; $\beta = 98.049(10)$; $Z = 4$; V = 1200.27	monoclinic: C_{2h}^5 , $P2_1/c$, No.14; a = 15.040(7), b = 8.051(4), c = $18.3320(80); \beta = 100.738(7);$ V = 2180.9; Z = 4
stetch.) = $160-180$; Raman: v(U-O sym. stretch.) = $826-835$, v(U-O-Br bend.) = $190-198$, v(U-Br stretch.) = $167-172 \text{ cm}^{-1}$, 81-83, v(U-Br bending mode) = $81-83 \text{ cm}^{-1}$			IR (cm^{-1}) :v ₃ (BrO ₄ ⁻) = 871, v _{as} UO _{2(as)} ⁺ = 917			
	(i) $K_2[(UO_2)_4 O_2(OH)_2 D_2(OH)_2 D_2(OH)_2 Br_4(H_2O)_4] \cdot 2H_2O(ii) Rb_2[(UO_2)_4O_2 (OH)_2Br_4(H_2O)_4] \cdot 2H_2O2H_2O$	$\mathbf{K}_{\mathbf{x}}\mathbf{UO}_{3}\mathbf{Br}_{x}$ (x = 0.9)	UO ₂ (HMPTA) ₄ (BrO ₄) ₂ HMPTA = hexamethyl-phosphor- triamide = f(CH ₃) ₂ N ₂ PO	K2[(UO2)3 (IO3)4 O2)]	Ba[(UO ₂) ₂ (IO ₃) ₂ O ₂)] H ₂ O	Ag4(UO ₂)4 (IO ₃)2 (IO ₄)2 O ₂

	1 aug	Lade S.SU (Conta.)	
Formula	Selected properties and physical data ^{b,c}	Lattice symmetry, lattice constant (A) , conformation and density $(g \text{ cm}^{-3})$	Remarks regarding information available and references
(i) $UO_2(IO_3)_2$; (ii) $UO_2(HMPTA)_4$ (IO_4) ₂ HMPTA = hexamethyl- phosphortriamide = [$(CH_3)_2N$]_3PO	(i) $UO_2(IO_3)_2(cr)$: $A_f G_m^o = -1250.2$ (2.4) [†] , $A_f H_m^o = -1461.3$ (3.6) [†] , $S_m^o = 279$ (9) [†] (ii) IR (cm ⁻¹); $v_3(IO_4^-) = 843$, $v_{as}(UO_2^{2+}) = 917$	orthorhombic; D_{2h}^{15} ; Pbca, No. 61; a = 46.52(10), $b = 14.50(4)$, $c = 15.66(4)$; $V = 10563$	crystallographic data and infrared spectra (Gusev et al., 1985)
Bridging oxygen or chlorine distances. U-O distances to the water molecule. Estimated values. Value obtained from a force constan values recommended by the Nuclear E equation expressed in °C. Values have been selected in part from r m.p. = melting point; b.p(°C). = boili otherwise mentioned; $\Delta f G_{m}^{\alpha}$, - standard m otherwise mentioned; $\Delta f G_{m}^{\alpha}$, - standard m entropy; $C_{p,m}^{\alpha}$, standard molar heat capac e All values are in Å and angles are in d d The anion is $[(UO_2)_4O_2CI_8(H_2O)_2]^4$. The anion is $[(UO_2)_4O_2CI_8(H_2O)_2]^4$. The anion is $[(UO_2)_2CI_6(\mu-O_2)]^4$.	 Bridging oxygen or chlorine distances. U-O distances to the water molecule. U-O distances to the water molecule. Estimated values. Estimated values. Values necommended by the Nuclear Energy Agency (Grenthe <i>et al.</i>, 1992; Guillaumont <i>et al.</i>, 2003). Values necommended by the Nuclear Energy Agency (Grenthe <i>et al.</i>, 1992; Guillaumont <i>et al.</i>, 2003). Values have been selected in part from review articles (Brown, 1979; Bacher and Jacob 1980; Freeman, 1991; Grenthe <i>et al.</i>, 1992; Guillaumont <i>et al.</i>, 2003). ⁴ equation expressed in°C. ⁴ a mol⁻¹, or J K⁻¹ mol⁻¹, at 298.15 K, unless otherwise mentioned; <i>Af</i>⁰⁰, - standard molar enthalpy of formation: <i>S^m</i>, (J K⁻¹ mol⁻¹), at adaard molar enthalpy of formation: <i>S^m</i>, (J K⁻¹ mol⁻¹), at andaard molar enthalpy of formation: <i>S^m</i>, (J K⁻¹ mol⁻¹), at andaard molar enthalpy of formation: <i>S^m</i>, (J K⁻¹ mol⁻¹), at andaard molar entropy; <i>C^{p,m}</i>, standard molar enthalpy of formation: <i>S^m</i>, (J K⁻¹ mol⁻¹), at andaard andar exvery strong; w: wesk; shis shoulder; bi broad; Li I and⁻¹, at 208.15 K, unless entropy; <i>C_{p,m}</i>, standard molar enthalpy of formation: <i>S^m</i>, (J K⁻¹ mol⁻¹), at andard molar enthalpy of formation: <i>S^m</i>, (J K⁻¹ mol⁻¹), at andard molar enthalpy of formation: <i>S^m</i>, (J K⁻¹ mol⁻¹), at andard molar entropy; <i>C_{p,m}</i>, standard molar enthalpy of formation: <i>S^m</i>, (J K⁻¹ mol⁻¹), at a distribution is (UO₂₎₄O₂O(H)₂O)₂O¹(H₂O)₂¹. ⁴ The anion is (UO₂₎₄O₂O(H)₂O)₂¹. ⁴ L = thiamine (C₁H₁, O₂)¹². ⁴ L = athiamine is ((UO₂₎₃O₂O₄(H₂O)₂)⁴. ⁴ L = athiamine attion. 	1992; Guillaumont <i>et al.</i> , 2003). acher and Jacob 1980; Freeman, 1991; Grenth = gaseous; thermodynamic values in kJ m on: $\Delta_l H_m^o$, standard molar enthalpy of forma $-B - C \log T$: vapor pressure equation for in- medium strong; w: weak; sh: shoulder; b: br her; d, density [g cm ⁻³], $V =$ molar volume [6	he <i>et al.</i> , 1992; Guillaumont <i>et al.</i> , 2003.). nol ⁻¹ , or J K ⁻¹ mol ⁻¹ at 298.15 K, unless ation: S_m^m (J K ⁻¹ mol ⁻¹), standard molar dicated temperature range; R = Raman coad; L: lattice; all values are in cm ⁻¹ . cm ³ mol ⁻¹].

Table 5.30(Contd.)

shown the existence of several progressions in the symmetric stretching frequency (v₁) coupled with other modes. Two non-phonon transitions, originating at 24564 and 25265 cm⁻¹, are associated with the first band and four other with origins at 30331, 31032 (observed directly), 32120, and 32821 cm⁻¹ with the second one; they could be located in the low-temperature spectra of the compound. The observed fine structure has been explained in terms of electric– dipole forbidden transitions from the t_{1u} (π + σ) orbitals of the fluorine atoms to the empty 5f orbitals of the uranium atoms. A strong absorption band without vibronic structure, observed at about 46730 cm⁻¹, has been assigned as a charge transfer transition.

Since the ground state of UO_2^{2+} does not contain unpaired electrons the uranyl compounds are either diamagnetic or weakly paramagnetic. The octahedral hexahalides exhibit a weak, almost temperature-independent, paramagnetism.

(i) Uranium hexafluoride and uranium(VI) complex fluorides

Uranium hexafluoride

Uranium hexafluoride is the only uranium compound that is readily volatilized and is therefore used for uranium isotope separation by gas diffusion, gas centrifugation, liquid thermal diffusion, or in mixtures with a light auxiliary gas like H_2 or He (separation nozzle). The uranium enrichment technologies have been surveyed by Becker (1979) and Ehrfeld and Ehrfeld (1980), for example. Due to the importance of UF₆, the physical and chemical properties of UF₆, including commercial syntheses, have been extensively studied. The literature is covered in a number of reviews (Caillat, 1961; Brown, 1968; Bacher and Jacob, 1980, 1982, 1986; Hellberg and Schneider, 1981; Freestone and Holloway, 1991). A scheme of reactions leading to UF₆ is shown in Fig. 5.45.

Some important preparative procedures are based on the following reagents (Bacher and Jacob, 1980; Freestone and Holloway, 1991):

(1) reaction of elemental fluorine with U, UF₄ (at 340°C), U₄F₁₇, U₂F₉ (at 300°C), UF₅ (at 270°C), NaUF₅ (at 340°C), UO₂ (at 500°C), UO₃ (at 400°C), U₃O₈ (at 360°C), UO₂F₂ (at 340°C), Na₂U₂O₇, CaU₂O₇, UCl₅ (at -20 to 30°C), UO₂HPO₄ (at 370°C), UC₂ (at 350°C); e.g.

$$\begin{array}{l} U_3O_8+17F_2 \xrightarrow{360^\circ C} 3UF_6+8F_2O\\ CaU_2O_7+7F_2 \rightarrow 2UF_6+CaF_2+7/2O_2 \end{array}$$

(2) reaction of bromine trifluoride with U (at 50–125°C), U₂F₉ (at 170°C, leading to UF₄), UO₂, UO₃, U₃O₈, UO₂F₂; e.g.

$$U_3O_8+6BrF_3\rightarrow 3UF_6+3Br_2+4O_2$$

Uranium

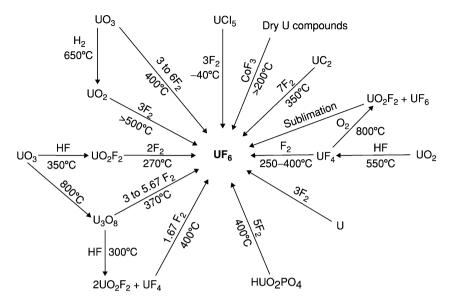


Fig. 5.45 Reactions leading to UF₆ (adapted from Katz and Rabinowitch, 1951).

(3) reaction of hydrogen fluoride with UO₂ (at 550°C), Na₂U₂O₇, UCl₅; e.g.

 $UCl_5 + 5HF \rightarrow UF_5 + 5HCl$

followed by reactions (6b) and (6c) below;

- (4) reaction with low temperature fluorinating agents: O₂F₂ with U₃O₈; KrF₂ with UF₄, and UO₂ and U₃O₈ in the gaseous phase or at room temperatures in HF solutions;
- (5) reaction with other reagents:
 - (a) $O_2 + 2UF_4$ (at 660–800°C) $\rightarrow UF_6 + UO_2F_2$
 - (b) $3BrF_5 + U$ (at 50–125°C) $\rightarrow UF_6 + 3BrF_3$
 - (c) $3ClF_3 + U$ (at 25–75°C) $\rightarrow UF_6 + 3ClF$
 - (d) $2CoF_3 + UF_4$ (at $250^{\circ}C$) $\rightarrow UF_6 + 2CoF_2$
- (6) decomposition reactions with disproportionation:
 - (a) $2U_4F_{17}$ (at 270–350°C) $\rightarrow 7UF_4 + UF_6$
 - (b) $3UF_5 (at 170^{\circ}C) \rightarrow U_2F_9 + UF_6$
 - (c) $2U_2F_9$ (at >500°C) \rightarrow $3UF_4 + UF_6$
 - (d) $9UO_2F_2$ (at >700°C) $\rightarrow 3UF_6 + 2U_3O_8 + O_2$.

As indicated above, the fluoride obtained by means of the reaction given in (3) can be converted to UF₆, using double decomposition with subsequent

disproportionation (reactions 6b and 6c). The separation from UF₄ and an excess of HF can be achieved by heating, followed by fractional distillation. The method based on reaction (5a) is also a convenient route, not involving the use of gaseous fluorine; UO_2F_2 is formed as a by-product, but can be converted to UF₄ by reduction and to UF₆ by hydrofluorination. An attractive method on laboratory scale uses reactions (5d) (Weigel, 1958). The by-product CoF₂ can easily be separated from UF₆ and regenerated with fluorine. The general route for purification of UF₆ employs trap-to-trap distillation followed by condensing the hexafluoride at about $-80^{\circ}C$.

The production of UF₆ on an industrial scale is achieved mainly by oxidative fluorination of uranium oxides or lower fluorides by fluorine at elevated temperatures. A uranium ore concentrate is first purified by solvent extraction or by ion exchange methods. From this concentrate, $(NH_4)_2U_2O_7$ (ammonium diuranate, ADU, yellow cake) or $UO_2(NO_3)_2 \cdot 6H_2O$ (UNH) is then precipitated. ADU is converted to UO_2 by calcination in the presence of H_2 whereas UNH is first pyrolyzed to UO_3 and then reduced by H_2 to UO_2 .

A detailed description of the commonly applied direct fluorination technology of UF₄

$$UF_4(s) + F_2(g) \rightarrow UF_6(g)$$

has been published by Smiley and Brater (1956) and Brater and Smiley (1958). In the conversion flow sheet shown in Fig. 5.46, the fluorination reactor used is either a flame reactor or a fluidized-bed reactor (Harrington and Ruehle, 1959). In the first one UF₄ is fed to the top of the reactor having a length of 3.60 m, diameter of 20 cm, and a capacity of 380 kg per hour. The highly exothermic fluorination reaction takes place over a length of ~1 m at the top of the reactor where a flame with temperatures up to 1100°C is formed. In order to suppress corrosion, the temperature of the reactor walls is maintained below 540°C. For a maximum yield of UF₆ a temperature limit of 450°C, which eliminates the formation of intermediate fluorides, is required. The off-gases contain ~75% UF₆ and have their outlet at the lower part of the reactor. All unreacted solids are collected, powdered, mixed with fresh UF₄ and transmitted again to the feed.

In the second method, UF₄ is fluorinated with F₂ at 500°C in a Monel fluidized-bed reactor with an annual production capacity of 4400 to 7400 tons of UF₆. The UF₄ feed material and fluorine gas are mixed continuously by means of a conveyor screw and a gas distributor (6–20 cm³ s⁻¹), respectively. For stabilization of the fluidized bed CaF₂ is added to the feed. It serves also to prevent sintering of UF₄ and as a heat transfer material. The product obtained in both types of reactors is passed through Monel filters in order to remove UF₄ dust and is then condensed, first at +4 to -15° C and finally at -40° C. The condensers are then heated to 80°C and UF₆, which liquefies at that temperature under its own pressure, is drained into transport cylinders, which have a volume of up to about 4 m³, weigh around 2.36 tons, and have a capacity

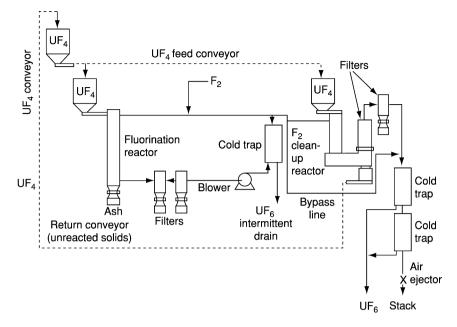


Fig. 5.46. *Schematic flow diagram for uranium hexafluoride production (Harrington and Ruehle*, 1959).

of 12.5–14 tons (Keller, 1956). The crude product usually contains numerous volatile impurities such as SiF₆, CF₄, SF₄, MoF₆, CrO₂F₂, or VF₅ as well as some less volatile compounds like MoF₄, VOF₃, and other transition metal fluorides. Since stringent purity specifications are required of commercial UF₆ for isotope separations, the impurities are removed by fractionation at temperatures and pressures above the triple point and by absorption–desorption techniques. At room temperature, UF₆ has a pressure of ca. 120 mmHg; it is thus possible to handle it as a gas in the separation of ²³⁵U from natural uranium. For large-scale applications, solid UF₆ is delivered to isotope separation plants in containers, which are then placed into a steam-heated autoclave in which UF₆ builds up a high enough pressure to flow as a gas into the attached diffusion cascade for the separation process (Arendt *et al.*, 1957).

Uranium hexafluoride forms low-melting orthorhombic (space group *Pnma*) colorless crystals which sublime at 56.5°C at atmospheric pressure. The compound has a triple point at 64.02°C and a pressure of 1137 mmHg (Hoard and Stroupe, 1959; Rigny, 1965, 1966; Levy *et al.*, 1976). The structure of solid UF₆ was first determined by Hoard and Stroupe (1959) and later in a number of X-ray and neutron diffraction studies (Levy *et al.*, 1976; Jacob and Bacher, 1980). It consists of hexagonal close-packed fluorine ions with uranium atoms in octahedral holes. The crystallographic data of UF₆ are listed in Table 5.30 together with selected physical data.

The structure of UF₆ in the liquid and gaseous states is perfectly octahedral (point group O_h) with U–F bond lengths in solid UF₆ equal to 1.996 Å. The compound has a temperature-independent paramagnetism with a molar susceptibility of $\chi_{mole} = 43 \times 10^{-6} \text{ cm}^3 \text{ mol}^{-1}$, after correction for a diamagnetic contribution of $\chi_{mole} = 106 \times 10^{-6} \text{ cm}^3 \text{ mol}^{-1}$. Carnall (1982) has published extensive analyses of the absorption and fluorescence spectra of UF₆. The absorption spectrum of UF₆ in visible to the near-UV range is similar to that of the UO₂²⁺ ion; in the range 200–420 nm there is only one broad band at 375 nm.

The compound is highly reactive and extremely moisture-sensitive. It reacts with most elements but is relatively stable towards oxygen, chlorine, bromine, carbon dioxide, and noble gases even at elevated temperatures. UF₆ has a significant solubility in liquid chlorine and bromine. Thermodynamic calculations have shown that UF₆ is thermally stable below 1000 K; dissociation starts between 1100 and 1450 K. Since UF₆ is rapidly hydrolyzed by water with the formation of HF it is recommended to store the compound in teflon, Kel-F, nickel, or Monel containers.

$$UF_6 + 2\,H_2O \rightarrow UO_2F_2 + 4HF$$

It can be also stored in quartz or Pyrex tubes by using NaF and KF as HF 'getters'.

Uranium hexafluoride is a powerful fluorinating agent with a vapor pressure of 115 mm at 25°C. Bacher and Jacob (1982) have classified, as discussed below, a number of reactions of UF₆.

Oxidative fluorination results in a simultaneous formation of lower uranium fluorides. UF₆ oxidizes elements or their fluorides in low oxidation states to yields fluorides in higher oxidation state, e.g. with alkali, alkaline earth metals, B, Al, Ga, In, C, Si, Ge, Sn, Pb, As, Sb, S, Se, and Te binary fluorides are formed; lower fluorides such as PF_3 , SF_4 , MoF_5 , or WF_4 are oxidized to higher fluorides:

$$n\mathrm{UF}_6 + \mathrm{M}(\mathrm{s}) \rightarrow n\mathrm{UF}_5(\mathrm{s}) + \mathrm{MF}_n$$

Lower oxides are converted to oxyfluorides whereas chlorides and bromides yield fluorides in presence of an excess of UF_6 with formation of Cl_2 and Br_2 , respectively:

$$nUF_6 + 2MX_n \rightarrow nUF_4 + 2MF_n + nX_2$$
 (X = Cl or Br)

The high fluorination efficiency of UF₆ is also demonstrated by interactions with SO₃ that leads to the formation of the peroxide $S_2O_6F_2$ (Wilson *et al.*, 1977; Masson *et al.*, 1978). The effective first bond dissociation energy of UF₆, according to the the reaction scheme

$$UF_6 \rightarrow (UF_5)_{solid} + F$$

is equal to (134.0 ± 29.3) kJ mol⁻¹, and is of the same order of magnitude as the bond energy of elemental F₂ (153.2 kJ mol⁻¹, Jacob and Bacher, 1986).

Reaction of UF_6 with other highly electronegative groups may lead to a total or partial substitution of the fluorine atoms with retained oxidation state of uranium as in the vapor phase hydrolysis:

$$UF_6 + 3H_2O \rightarrow UO_2F_2 \cdot H_2O + 4HF$$

and the hydrolysis in liquid HF:

 $UF_6 + nH_2O \rightarrow UO_nF_{(6-2n)} + 2nHF$ (where n = 1 or 2)

or in exchange reactions where fluorine is replaced by groups such as Cl, OCH_3 , and $OTeF_5$:

 $UF_6 + 6BCl_3 \rightarrow UCl_6 + 6BCl_2F$ (with excess of BCl₃) (O'Donnell *et al.*, 1966) $UF_6 + 6Si(OCH_3)_4 \rightarrow U(OCH_3)_6 + 6SiF(OCH_3)_3$ (with excess of Si(OCH₃)₄) (Jacob, 1982).

UF₆ is a strong Lewis acid that can bind fluoride from Lewis bases such as MF (where M = Na, K, Cs, Rb, NH₄, N₂H₅, NO, and NO₂) under the formation of the corresponding heptafluorouranates(vi), MUF₇ and octafluorouranates(vi), M₂UF₈. UF₆ can oxidize various metals, as well as NO, NO₂, and I₂ in other less common reactions. These reactions are due to the high electron affinity of UF₆ (5.2 eV) and to a favorable lattice energy when fluorouranates(v) are formed, e.g.:

$$NO \rightarrow NO^+ + e^- + 9.2 \text{ eV}$$

 $UF_6 + e \rightarrow UF_6^- - 5.2 \text{ eV}$
 $NO^+ + UF_6^- \rightarrow NOUF_6 - \text{lattice energy}$

The hexafluoride is reduced to the tetravalent state by a number of reagents, e.g. HCl (250°C), PF₃, HBr (80°C), CCl₄, CS₂, H₂S, amorphous carbon as well as SiCl₄, AsCl₃, SbCl₃, PBr₅, and BBr₃, with the formation of the appropriate free halogen. Reduction with H₂ is slow and may be carried out at 650°C, or in pressurized systems at 300°C. Exposure of UF₆ to UV light or photocatalytic reduction with HBr, SO₂, or CO yield β -UF₅:

$$2UF_6 \xrightarrow{nv} (UF_5)_{solid} + 1/2F_2$$

$$2UF_6 + X \xrightarrow{h\nu} 2\beta - (UF_5)_{solid} + XF_2$$
 (X = H₂, CO, or SO₂).

Alpha radiation from hexafluoride enriched with ²³⁵U or ²³⁴U results in significant reduction to lower fluorides.

A number of binary phase diagrams of uranium hexafluoride with fluorine and elements of the 7th main group have been reported (Bacher and Jacob, 1980). Simple eutectic types were observed in the UF₆–BrF₃, UF₆–BrF₅, and UF₆–BrF₂ systems. Some deviation from ideality was found for the UF₆–BrF₃, UF₆–BrF₅, UF₆–ClF₃, and UF₆–BrF₃ systems. In all of these systems, the solid phases are pure stoichiometric compounds. The UF₆–HF phase diagram investigated by Rutledge *et al.* (1953) has practical importance due to the common presence of HF in UF₆. In the phase diagram shown in Fig. 5.47 there is a complete miscibility above 100° C and above a pressure of 10 atm.

The system possesses an eutectic point at -85° C with less than 0.5 mol% of UF₆. The separation of HF from UF₆-HF solutions by distillation is limited due to the appearance of azeotropes.

Complex uranium(VI) fluorides

Bacher and Jacob (1980) and Freestone and Holloway (1991) have compiled data on the synthesis and characterisation of numerous fluorouranate(vi) compounds listed below in Table 5.31; some of their physical data are presented in Table 5.30.

NaF has found practical application in nuclear processing. It absorbs UF_6 quickly and has the largest absorption capacity of all alkali metal fluorides. The sodium fluorouranates(vi) formed in the process can easily be thermally dissociated to UF_6 (Bacher and Jacob, 1986).

Several methods have been applied for the preparation of the fluoro complexes (Bacher and Jacob, 1980; Freestone and Holloway, 1991), e.g.: (i) most of

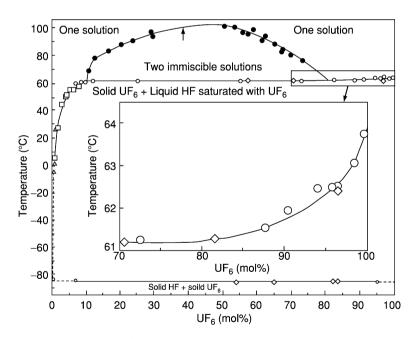


Fig. 5.47 *Phase diagram of the binary system* UF_6 -HF (*Rutledge* et al., 1953). •, *Visual observation of disappearance of two liquid layers;* \Box , *visual observation of precipitation of solid* UF_6 ; Δ , *filter cell;* \circ , *freezing point cell–K2 potentiometer;* \diamond , *freezing point cell–white potentiometer. The thin arrow indicates rupture of polyethylene tube.*

System	Complex fluorides
NaF–UF ₆	NaUF ₇ , Na ₂ UF ₈ , Na ₃ UF ₉ , Na ₃ U ₂ F ₁₅
KF-UF ₆	KUF ₇ , K ₂ UF ₈ , K ₃ UF ₉ , K ₃ U ₂ F ₁₅
RbF–UF ₆	RbUF ₇ , Rb ₂ UF ₈ , Rb ₃ UF ₉
CsF-UF ₆	CsUF ₇ , Cs ₂ UF ₈ , Cs ₃ UF ₉
NH ₄ F–UF ₆	NH_4UF_7 , $(NH_4)_2UF_8$
$N_2H_5F-UF_6$	$N_2H_5UF_7$, $N_2H_6(UF_6)_2$
NO_xF-UF_6	NOUF ₇ , NO ₂ UF ₇ , (NO) ₂ UF ₈

 Table 5.31
 Identified uranium(v1) complex fluorides.

the compounds can be obtained by the reaction of gaseous UF_6 with solid MF (where $M = Na, K, Rb, Cs, or NH_4$). In some cases, the reactions are carried out at higher temperatures and pressures. The products may be however contaminated by unreacted solid fluorides; (ii) the interaction of a large excess of liquid UF_6 with solid MF yields MUF_7 (M = K, Rb, or Cs); (iii) complex fluorides of the formula MUF_7 or M_2UF_8 are formed by interaction of UF_6 with NaF, KF, RbF, CsF, AgF, or TlF₃ by using appropriate solutions or suspensions in perfluoroheptane, C₇F₁₆, C₈F₁₆, ClF₃, or anhydrous HF; (iv) fluorination of a M_2UF_6 (M = Rb or Cs) or a NaF–UF₄ mixture with F₂ results in the formation of M_2UF_8 and $NaUF_7$, respectively; (v) the M_2UF_8 octafluoro uranate(vi) may also be prepared by thermal decomposition of the corresponding sodium (at 60–145°C), potassium (at 130°C), rubidium (at 150°C), and cesium (180–200°C) heptafluoro uranates; (vi) the reaction between UF_6 and liquid or gaseous ammonia yields NH₄UF₅ and NH₄UF₆, respectively. In the latter case also, a mixture of NH_4UF_5 and UF_5 may be obtained; (vii) the condensing of UF_6 in a suspension of NH_4F in tetrachloroethane yields NH_4UF_7 ; (viii) the corresponding hydrazinium N₂H₅UF₇, nitrosonium NOUF₇, and nitronium NO₂UF₇ salts are prepared by direct reaction of the component fluorides, the former in anhydrous hydrofluoric acid.

The fluoro uranates(vi) are extremely moisture-sensitive solids, very susceptible to hydrolysis. With some exception (e.g. NH_4UF_7 , which decomposes to UF_5 or UF_4 , depending of the applied temperature) they decompose to UF_6 when heated. The UF_6 -bromine fluorides and the UF_6 -HF systems (HF removal) have also found application in the fluorination reactions in nuclear reprocessing.

(ii) Uranium(v1) oxide fluorides and complex oxide fluorides

Uranium(VI) oxide tetrafluoride, UOF₄

 UOF_4 can most conveniently be prepared either by the interaction of an excess of UF_6 with quartz wool in liquid HF

$$3\mathrm{UF}_6 + \mathrm{SiO}_2 \overset{\mathrm{HF\,(liquid)}}{\rightarrow} 3\mathrm{UOF}_4 + \mathrm{SiF}_4$$

or by reaction with an excess of B₂O₃

$$3UF_6 + B_2O_3 \rightarrow 3UOF_4 + 2BF_3$$

Uranium oxide tetrafluoride is an orange solid with a shade of red. It is nonvolatile and decomposes at 200–250°C without melting. At 250°C in vacuum UOF₄ decomposes spontaneously in an exothermic reaction to UF₆ and UO₂F₂. The reaction proceeds quantitatively and may be used for purity checking. UOF₄-hydrate is formed after some time in moist air, but liquid water results in a rapid hydrolysis. UOF₄ reacts with KF and NH₄F in liquid HF to form MUOF₅ type of salts. Fluorination of UOF₄ by ClF₅, ClF₃, or ClOF₃ at room temperature yields UF₆:

$$ClF_5 + 2UOF_4 \rightarrow ClO_2F + 2UF_6$$

UOF₄(cr) has trigonal symmetry in the space group R3m and a pentagonal bipyramidal coordination geometry formed by the O and F atoms. Some physical data are given in Table 5.30.

Uranium(v_1) oxide difluoride (uranyl fluoride), UO_2F_2

One of the simplest methods to prepare UO_2F_2 is by heating of UO_3 in gaseous HF at 300-500°C. Other satisfactory routes employ fluorination of uranium oxides at 350°C and oxidation of UF₄ with O₂ at 600-800°C. The compound is a pale yellow solid with a green hue, slightly soluble in water, methanol, and ethanol. Recrystallization from water results in the formation of $UO_2F_2 \cdot 2H_2O$. Controlled action of H₂O in a closed vessel yields hydrates $UO_2F_2 \cdot nH_2O$ (n = 1 to 4). The reaction of an excess of UF_6 with water vapour at 60°C leads to the formation of $UO_2F_2 \cdot 1.53H_2O$. Adducts of the $UO_2F_2 \cdot L(H_2O)$ and $UO_2F_2 \cdot nL$ (n = 1 to 4) type are formed by interactions with oxygen or nitrogen donor ligands (L) such as NH₃, pyridine (py), tributylphosphine oxide (tbpo), dimethylsulfoxide (dmso), antipyrine (antypy), 2,2'-dipyridyl (dipy), dimethylformamide (dmf), acetamide (aa), dimethylacetamide (dma), urea (ur), dimethylurea (dmur), and tetramethylurea (tmur) (Shchelokov et al., 1977; Bagnall, 1979, 1987; Mass, 1979). IR and Raman data are available for most of the compounds. The nature of the uranium-oxygen bonds in UO_2^{2+} depends on the electron donor properties of the ligands, which result in variations of the $UO_2^{2+} v_1$ and v_2 frequencies that provide valuable structural information. The $k_{\rm UO}$ force constants, determined from both of these frequencies, decrease in the series (Shchelokov *et al.*, 1977) $H_2O > aa > dma > dmur > dmso > dmf >$ tmur~antipy > ur.

The total energy, molar entropy, heat capacity, and vibration frequencies of the compound in the gas phase have been calculated by *ab initio* methods to obtain thermodynamic data for reactions. They agree well with experimental values and previous results (Privalov *et al.*, 2002).

UOF₂ is converted to UF₆ by gaseous fluorides such as XeF₆ (25°C), BrF₃ (25°C), ClF₃ (50–160°C), ClF (64–150°C), ClO₂F (100–150°C), ClF₅ (>120°C)

 F_2 (>300°C), BrF₅ (250°C), SF₄ (>300°C), and VF₅ (100°C). The reactions proceed with much greater difficulty than oxidative fluorination of UF₄ or UF₅ (Bacher and Jacob, 1980). The compound crystallizes with a rhombohedric structure in the space group $R\bar{3}m$. Selected crystallographic data are given in Table 5.30. Besides, Otey and LeDoux (1967) have identified an oxide fluoride of the composition U₃O₅F₈ and suggested the existence of an intermediate, U₂O₃F₆ compound.

Hexavalent oxide fluoride complexes

There is a large variability in the stoichiometry of the very large number of reported hexavalent oxide fluorides: M^IUOF₅, M^I(UO₂)₂F₅, M^IUO₂F₃, $M_2^{I}UO_2F_4$, $M_3^{I}UO_2F_5$, $M_3^{I}(UO_2)F_3$, $M_3^{I}(UO_2)_2F_7$, $M_4^{I}(UO_2)_2F_8$, $M_5^{I}(UO_2)F_9$ (where M^I is usually an alkali metal ion), $M^{II}(UO_2)F_4$ (where M^{II} = Ca, Pb, Cu, Zn, or Cd) and $M^{II}(UO_2)_2F_6$ (where M^{II} = Sr, Ba, or Mg) (Freestone and Holloway, 1991). Many of the compounds were identified from phase diagram investigations. The complexes of the $M^{I}UOF_{5}$ -type (M = K, Rb, Cs, NH₄) have been prepared by interaction of UOF_4 with the appropriate MF fluoride in liquid sulfur dioxide or anhydrous HF (Joubert and Bougon, 1975; Joubert et al., 1978a,b). Hydrated complexes of the $M^{II}(UO_2)F_4 \cdot 4H_2O$ ($M^{II} = Zn, Cd$, Cu, Mn, Co, or Ni) were obtained by crystallization from aqueous solutions. A number of fluoro-oxalato compounds of the $[UO_2F(C_2O_4)_2(H_2O)]^{3-}$ and $[UO_2F_3(C_2O_4)(H_2O)]^{3-}$ types with alkali metals, ammonium, and guanidinium have been reported by Chernyayev (1966) and Shchelokov and Belomestnykh (1968a,b). Fluoro-oxalato compounds of the types $M_2[UO_2F_2(C_2O_4)]$, $M_4[UO_2F_2(C_2O_4)_2]$, and $M_2[(UO_2)_2F_4(C_2O_4)]$ (where M = Rb or K) are obtained by mixing of saturated solutions of $H[UO_2F_3] \cdot H_2O$ with alkali metal oxalates in different mole ratios (Chakravorti et al., 1978). Some crystallographic data and IR spectral bands are collected in Table 5.30.

Numerous hydrated and anhydrous uranyl fluoro compounds have been obtained from aqueous solutions by varying the preparation conditions with a given alkali metal or organic base cation (Brown, 1968; Bacher and Jacob, 1980), e.g. $CsUO_2F_3$, $CsUO_2F_3 \cdot H_2O$, $NaUO_2F_3 \cdot xH_2O$ (x = 2 and 4), $CsUO_2F_4 \cdot H_2O$, $M_3UO_2F_5$ (M = Na, K, Rb, Cs, NH_4), $M_4(UO)_2F_5 \cdot 2H_2O$ (M = K, R, Cs), $M^I(UO_2)_2F_5 \cdot xH_2O$, $M^IUO_2F_3 \cdot xH_2O$ and $M^I(UO_2)_3F_7 \cdot xH_2O$ (where M^I is an organic base and x varies from 0 to 6). The MF/UO_2F_2 ratio in aqueous solutions has a significant influence on the stoichiometry of the complexes obtained. With a large excess of MF one usually obtains the $M_3UO_2F_5$ type of complexes. When the ratio is less than 3 one obtains di- or polynuclear complexes. The compounds obtained using the preparative methods described above can be rationalized from information on the equilibrium constants of the complexes present (cf. Section 5.9).

In CsUOF₅, the fluorine and oxygen atoms form a pseudo-octahedral surrounding of the uranium atom. In the other MUOF₅ ($M = NH_4$, K or Rb) oxide fluorides, uranium is eight coordinated with dodecahedral coordination geometry. The structure consists of chains formed by surface sharing of individual

dodecahedra through bridging fluoride ligands. (Joubert *et al.*, 1978a,b). Some structural details are also available for other hexavalent oxide fluoride complexes (see Table 5.30).

(iii) Uranium hexachloride

Uranium hexachloride may be obtained by thermal decomposition of UCl₅ at $120-150^{\circ}$ C *in vacuo*. The green UCl₆ crystals are collected on a cold finger and purified from contaminating UCl₅ by sublimation in vacuum at 75–100°C or distillation in a stream of an inert gas at a low pressure. On laboratory scale it is best prepared by condensing an excess of BCl₃ onto UF₆ at –196°C and allowing the vessel with the compounds to warm up slowly. It is not necessary to purify the product by sublimation since the by-products are volatile at room temperatures (Brown, 1979).

UCl₆ is an extremely moisture-sensitive, black to dark green crystalline solid. The compound is reported to melt at $(177.5 \pm 2.5)^{\circ}$ C, but it readily liberates chlorine at temperatures higher than $\approx 120^{\circ}$ C. It reacts violently with water to form uranyl(vI) solutions. Hydrogen reduces UCl₆ to UCl₄ at 250°C. Reaction of UCl₆ with anhydrous liquid hydrogen fluoride or UF₆ converts it to UF₄ and UF₅, respectively. The hexachloride is slightly soluble in carbon tetrachloride, liquid chlorine, methyl chloride, isobutyl bromide, and thionyl chloride. On prolonged storage in carbon tetrachloride, it decomposes forming crystalline red-brown, volatile U₂Cl₁₀. The decomposition reaction proceeds much faster in 1,2-dichloroethane and methylene dichloride. The reduction in the last solvent appears to be photochemically mediated. Interaction with chlorides such as NH₄Cl, (C₆H₅)₄AsCl, and (CH₃)₄NCl yields the appropriate MUCl₆ hexachloorouranate(v) compounds.

UCl₆ has hexagonal symmetry, space group D_{3d}^3 ; $P\bar{3}m1$ (Zachariasen, 1948f). The structure has been refined with neutron and X-ray powder diffraction data by Taylor and Wilson (1974b) and can be described as a hexagonal close packing of chlorine atoms with uranium atoms in one-sixth of the octahedral holes. The chlorine atoms form an almost regular octahedron around the U(1) located at 0,0,0 while the geometry around U(2) at 1/3, 2/3, 0.518 is slightly distorted (Fig. 5.48).

The absorption spectra for UCl₆ in the solid state, vapor phase, and solutions in perfluoroheptane in the UV–Vis range have been reported and analyzed (Brown, 1979). Charge transfer bands were observed at 17000 and 20800 cm⁻¹ for solid UCl₆ and at 21000 and 20800 cm⁻¹ in the vapor phase. Some X-ray and physical data of the compound are summarized in Table 5.30.

(iv) Uranium(VI) dioxide dichloride, UO_2Cl_2 , and related compounds

Uranium(vi) dioxide dichloride (uranyl chloride)

Since the literature on uranium(v1) dioxide dichloride is very extensive (Brown, 1979), the results of investigations presented in this section must necessarily be incomplete. The most attractive methods for the preparation of UO_2Cl_2 involve

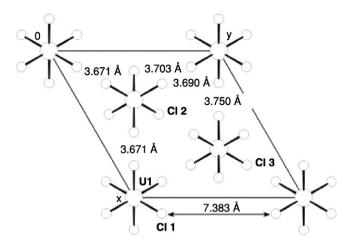


Fig. 5.48 View of the crystal packing of UCl_6 (distances are taken from Taylor and Wilson, 1974b).

the oxidation of UCl₄ at temperatures between 300 to about 350° C or the dehydration of UO₂Cl₂·H₂O. The last method may readily be performed by heating in a stream of gaseous HCl or HCl + Cl₂ mixtures at 400–450°C. UO₂Cl₂ may be also obtained by electrochemical oxidation of uranium in an acetonitrile solution of Cl₂ in the presence of oxygen. This solution of UO₂Cl₂ may be used for the preparation of numerous adducts, e.g. (Et₄N)₂UO₂Cl₄ (Kumar and Tuck, 1984).

The anhydrous compound is a yellow, hygroscopic solid, readily soluble in a number of organic solvents, in many cases with complex formation. It is not soluble in non-polar organic solvents. Thermal decomposition in air leads to formation of a mixture of α -UO₃ and UO_{2.9} at 460°C and to U₃O₈ at higher temperature. The compound decomposes to UO₂ and Cl₂ on heating in a nitrogen atmosphere. Vacuum thermal decomposition results first in the formation of an intermediate state (UO₂)₂Cl₃ and next, at 450°C, of a mixture of UO₃ and U₃O₈. UO₂Cl₂ may be converted to UOCl₃ by reaction with UCl₄ *in vacuo* at 370°C.

The reaction of UO_2Cl_2 solutions with a variety of ligands in both aqueous and non-aqueous media results in the formation of a large number of stable compounds of different UO_2Cl_2 :ligand stoichiometry, e.g.:

- (1:1): with methyl cyanide, methylmalonamide, benzophenone; acetyl chloride, 1,10-phenantroline and N,N,N',N'- teramethyl-α,α-dimethylmalonamide;
- (1:1,5): with *N*,*N*,*N'*,*N'*-tetramethylmalonamide, *N*,*N*,*N'*,*N'*-tetramethyl-glutaramide;
- (1:2): aniline, pyridine, ethanol, acetic anhydride, diethyl ether, acet-*p*-phenetidine, 1,10-phenantroline, dimethylurea, tetramethylurea,

trialkyl-phosphine, triaryl-phosphine, 2,2'-bipyridine, and 4-methoxoypyridine-*N*-oxide;

- (1:3): with 4-methylpyridine-*N*-oxide, *N*,*N*-dimethylformamide, ethylurea, diethylurea;
- (1:4): hydrazine, urea, 1,3-dimethylurea and 4-chloropyridine-N-oxide etc.

A number of uranyl chloro-complexes have been identified during investigations of the MCl–UO₂Cl₂, CuCl₂–UO₂Cl₂, and NaCl–KCl–UO₂Cl₂ phase diagrams (where M = Li, Na, K, Rb, or Cs) (Brown, 1979).

 UO_2Cl_2 has orthorhombic symmetry, space group *Pnma* (see Table 5.30). Uranium has pentagonal bipyramidal coordination geometry with two uranyl oxygen atoms at the apices; there are four chlorine atoms and one oxygen atom in the equatorial plane, the latter an "yl" oxygen atom from neighbouring uranium. The pentagons form chains parallel to the *b* axis by sharing Cl–Cl edges (Taylor and Wilson, 1973b). Electronic absorption spectra in the solid state and solutions in non-aqueous media and luminescence spectra have been discussed in numerous papers (Brown, 1979; Wells, 1990). Some physical data are listed in Table 5.30.

Uranyl(v1) chloride hydrates and hydroxide chlorides

The following compounds have been identified UO₂Cl₂· 3H₂O, UO₂Cl₂· H₂O, [(UO₂)₂(OH)₂Cl₂(H₂O)₄], [(UO₂)₄O₂(OH)₂Cl₂(H₂O)₆], and 4UO₃· HCl·8H₂O (Brown, 1979). The tri- and monohydrate are most conveniently prepared by slow evaporation from concentrated uranyl(v1) hydrochloric acid solutions over KOH and P₂O₅, or from an aqueous solution in dry air at room temperature; they form yellow hygroscopic powders. The hydrates are readily soluble in water and in various organic solvents such as ether, acetone, ethyl acetate, and a number of alcohols. The trihydrate may be dehydrated to UO₂Cl₂· H₂O and then readily converted to the anhydrous salt by heating in a stream of dry hydrogen chloride or a HCl + Cl₂ mixture. When heated in an inert atmosphere, it is converted at about 220°C to impure UO₂Cl₂ and at temperatures above 400°C to U₃O₈ (Brown, 1979). UO₂Cl₂· H₂O reacts with P(C₆H₅)₄Cl by refluxing in a thionyl chloride solution to give [P(C₆H₅)₄]UOCl₅ on cooling. With smaller cations reductive chlorination to hexachlorouranates(v) occurs.

 $UO_2Cl_2 \cdot H_2O$ and $UO_2Cl_2 \cdot 3H_2O$ have monoclinic ($P2_1/m$) and orthorhombic ($Pn2_1a$) symmetry, respectively. Neutron diffraction studies of $UO_2Cl_2 \cdot H_2O$ (Taylor and Wilson, 1974c) show that uranium has the common pentagonal bipyramidal coordination geometry with four chlorine and one water oxygen atoms in the equatorial plane. Infinite chains similar to those in UO_2Cl_2 are formed by sharing two Cl–Cl edges (Table 5.30).

Three basic hydroxide chlorides are observed in the UO_3 -HCl-H₂O phase diagram at 25°C, but only one, [(UO_2)₂(OH)₂Cl₂(H₂O)₄], is reported to be congruently soluble (Prins and Cordfunke, 1975). The compound may be easily obtained as hydrolysis product of a UO_2Cl_2 solution prepared by dissolution of

Uranium

UO₃ in concentrated HCl (Åberg, 1969). Thermal decomposition of the compound in air leads first to the hemi-hydrate UO₂(OH)Cl \cdot 0.5H₂O at 80–120°C, from which the nearly anhydrous salt, UO₂(OH)Cl is formed at about 250°C. The compound crystallizes with monoclinic symmetry (see Table 5.30) and has a structure in which two linear uranyl units are linked through a double OH bridge, the remaining coordination sites are occupied by one Cl atom and four O atoms from two H₂O molecules, resulting in an irregular planar pentagon (Åberg, 1969).

(v) Uranium(vi) oxochloro complexes

The typical representatives of this group have the composition: $M^{I}UOCl_{5}$ (e.g. $M = P(C_{6}H_{5})_{4}$, $M_{2}^{I}UO_{2}Cl_{4}$ (e.g. M = Li, Na, K, Rb Cs, NH₄, $P(C_{6}H_{5})_{4}$, $N(C_{2}H_{5})_{4}$, and others), $M_{2}^{I}UO_{2}Cl_{4} \cdot 2H_{2}O$ (M = Li, Na, K, Rb, or NH₄), $M^{II}UO_{2}Cl_{4} \cdot 2H_{2}O$ (M = Mg, Ca, Sr, Ba, Zn, Zn, Cd, and others), $M^{I}UO_{2}Cl_{3}$ (e.g. $M = P(C_{6}H_{5})_{4}$, $N(C_{10}H_{21})_{4}$, and others), $M^{I}(UO_{2})_{2}Cl_{5}$ (e.g. M = Na, K, Rb, Cs, or NH₄), $M_{2}^{I}U_{2}O_{5}Cl_{4}$ (M = Na, K, Rb, or Cs), $M_{2}^{I}U_{2}O_{5}Cl_{4} \cdot xH_{2}O$ (M = Na, K, Rb or Cs), $KNa_{2}(UO_{2})_{2}Cl_{7}$, $KUO_{3}Cl$, $K_{2}U_{3}O_{8}Cl_{4}$, and $K_{2}(UO_{2})_{x}Cl_{2x+2}$ (x = 2, 3, or 4). The compounds have been prepared by variety of methods (Brown, 1979), most commonly by crystallization from organic solvents (methyl cyanide or ethanol solutions) or aqueous hydrochloric acid solutions of the corresponding chlorides, as well as by solid-state reactions. Some of them are air-sensitive (e.g. $[P(C_{6}H_{5})_{4}]UOCl_{6}$) or are hydrated on exposure to moist air ($M_{2}^{I}UO_{2}Cl_{4}$ where M = Li to Rb and NH₄); they are soluble in some organic solvents.

Structure data (Brown, 1979) are available for a number of the compounds (see Table 5.30). In $M_2^1UO_2Cl_4$ there are discrete $UO_2Cl_4^{2-}$ units with linear O–U–O groups. The structure of $M_2U_2O_5Cl_4 \cdot 2H_2O$ (M = Rb or Cs) consists of discrete planar tetranuclear anions, $[(UO_2)_4O_2Cl_8(H_2O)_2]^{4-}$, in which the uranyl groups in the equatorial plane are linked by oxygen and chloride bridges. In the structure of $[N(C_6H_5CH_2)(CH_3)_3]_4[UO_2Cl_3O]_2$ there are puckered sheets of binuclear $[Cl_3O_2U-(\mu-O_2)-UO_2Cl_3]^{4-}$ anions parallel to (001), which are interleaved by the cations. The anion is built of two identical, distorted pentagonal bipyramides sharing the peroxo-group as a common edge. Oxochlorouranates of the formula $Ln_3UO_6Cl_3$ (Ln = La, Pr, or Nd) were prepared by heating stoichiometric amounts of $LnOCl/Ln_2O_3/U_3O_8$ (Ln = La or Nd) or PrOCl/ Pr_6O_{11}/U_3O_8 in silica ampoules at 800–1000°C in an excess of chlorine (Henche *et al.*, 1993). The crystals were investigated by X-ray diffraction methods (see Table 5.30) and high-resolution electron microscopy.

(vi) Uranium(vi) perchlorates and related compounds

The synthesis and characterization of uranyl(v1) perchlorate, $UO_2(ClO_4)_2$ and its hydrates $UO_2(ClO_4)_2 \cdot xH_2O(x = 0, 1, 3, 5, \text{ or } 7)$ have been investigated by a number of authors (Brown, 1979). The heptahydrate has been obtained by crystallization from aqueous solution at room temperatures. Vacuum drying of the compound at that temperature leads to the pentahydrate, and vacuum dehydration over sulfuric acid to the trihydrate. Further vacuum drying converts the latter to the monohydrate; in the temperature range 100–140°C anhydrous perchlorate $UO_2(CIO_4)_2$ is formed (Vdovenko *et al.*, 1963). All of the compounds are readily soluble in water and polar organic solvents, in many cases with the formation of stable uranyl(vi) perchlorate complexes. The interaction with oxygen and nitrogen donor ligands leads to the formation of the following types of complexes:

 $UO_2(ClO_4)_25L$: where L = pyridine, pyridine-*N*-oxide, antipyrene, dimethylsulfoxide, dimethylselenoxide, dimethylformamide, diphenylsulfoxide, thioxane oxide, urea, 1,3-dimethylurea, 1,3-diethylurea, hexamethylphosphoramide.

 $UO_2(ClO_4)_24L$: where L = trimethylphosphine oxide, triphenylphosphine oxide, tripropylphosphine oxide.

 $UO_2(ClO_4)_23L$: where L = octamethylphosphoramide, camphor, methyl cyanide, nonamethylimido-diphosphoramide.

 $UO_2(ClO_4)_22L$: where L = tributylphosphate, tributylphosphine oxide, nitromethane, dibutyl ether.

 $UO_2(ClO_4)_4 \cdot 7H_2O$ crystallizes in the orthorhombic space group $Pca2_1$ The structure consists of $[UO_2(OH_2)_5]^{2+}$ and ClO_4^- ions, with two additional water of solvation. The crystal structure is held together by an extensive network of hydrogen bonds. The coordination polyhedron is a distorted pentagonal bipyramid (Alcock and Esperas, 1977). Some crystallographic and infrared data are are listed in Table 5.30.

(vii) Uranium(vi) oxide bromides and complex oxobromo compounds

Uranyl(*vi*) *bromide and related complexes*

One of the most convenient methods for the preparation of UO_2Br_2 is the reaction of anhydrous UBr_4 with oxygen at a carefully controlled temperature in the range 150–160°C; at higher temperature, U_3O_8 is formed (Brown, 1979). An alternative method involves the electrochemical anodic oxidation of uranium in CH₃CN/Br₂ solution in the presence of dry oxygen. The resulting solution of UO_2Br_2 may also be used for the preparation of adducts by adding a two-fold excess of the appropriate ligand (Kumar and Tuck, 1984).

The compound is a bright red, hygroscopic solid which turns yellow on exposure to moisture. It is thermally unstable and appears to lose bromine slowly even at room temperature. The decomposition is complete within 48 h in an inert atmosphere at 350°C. UO_2Br_2 is extremely soluble in water and polar organic solvents. Numerous complex compounds have been prepared by reactions with a variety of ligands in anhydrous solvents, for example, of the following types: UO_2Br_2L (L = methyl cyanide), UO_2Br_22L (L = acetic anhydride, ether, N,N-dimethylacetamide, antipyrine, N-methylacetamilide,

Uranium

 $(CH_3)_3PO, (C_2H_5)_3PO, (C_6H_5)_3PO, etc), UO_2Br_23L (L = dimethylformamide), UO_2Br_24L (L = dimethylsulfoxide) UO_2Br_2 \cdot xNH_3 (x = 2, 3, and 4), UO_2Br_4 \cdot (LH)_2 (L = 2,2'-dipyridine,1,10-phenanthroline) and <math>(Et_4N)_2UO_2Br_4$. In addition, a number of oxo-tetrabromo complexes of the $M_2UO_2Br_4$ (M = Cs, $P(C_6H_5)_3CH_3$, $P(C_6H_5)_3H$, $P(CH_3)_3H$, $P(C_6H_5)_3C_6H_5CH_2$, etc.) and $M_2UO_2Br_4 \cdot 2H_2O$ (M = NH₄, K, or Rb) types have been obtained by reaction of UO_2Br_2 with the appropriate ligands in HBr or in anhydrous organic solvents (Brown, 1979, Kumar and Tuck, 1984).

Uranyl(vi) hydroxide bromide and bromide hydrates

A stable hydrate of the formula $UO_2Br_2 \cdot 3H_2O$ is obtained in the form of dark yellow needles by crystallization from an aqueous solution of HBr and UO_2Br_2 , followed by vacuum drying (Peterson, 1961). The dehydration of the trihydrate over phosphoric acid leads to the formation of the monohydrate $UO_2Br_2 \cdot H_2O$. The hydrates may be also obtained by other methods (Brown, 1979). Crystallization of UO_2Br_2 from acid-deficient solutions leads to the formation of $UO_2(OH)Br \cdot 2H_2O$ (alternative formulations are: $[U_2O_5(H_2O)]Br_2 \cdot 4H_2O$ or $[UO_2(OH)_2UO_2]Br_2 \cdot 4H_2O$). The compound is isostructural with its chloride analog $[UO_2(OH)_2UO_2]Cl_2 \cdot 4H_2O$; it is converted to $UO_2(OH)Br$ when heated at 200°C.

The hydrates are readily soluble in water and numerous organic solvents like ethanol, ether, amyl alcohol, etc. $M_2UO_3Br_2$ (M = NH₃ or K) is formed by reacting the monohydrate with ammonia gas or a stiochiometric quantity of KOH (Brown, 1979). According to Peterson (1961) the trihydrate is stable in dry air and may lose one molecule of water at 60°C without decomposition.

Uranium(VI) oxobromo complexes

The synthesis and characterization of a large number of complex oxobromo compounds containing uranium(vi) have been summarized by Brown (1979). Oxo-tetrabromo complexes of the $M_2UO_2Br_4 \cdot 2H_2O$ type (M = NH₄, Na, K, or Rb) were prepared from aqueous or alcoholic HBr solutions of uranyl bromide by precipitation with appropriate MBr. The anhydrous analogs were obtained by heating at 120°C in an inert atmosphere. With large cations, for example Cs⁺ or pyridinium, only anhydrous complexes of the M₂UO₂Br₄-type are formed.

Other anhydrous complexes of this type were prepared by reactions of uranyl bromide solutions in ethanol or methyl cyanide with various phosphonium bromides (e.g. $P(C_6H_5)_3C_4H_9Br$, $P(C_6H_5)_3HBr$, $P(C_6H_5)_3C_6H_5CH_2)Br$, $P(C_2H_5)_3HBr$, and $P(C_3H_7)_3HBr$) as well as with $N(C_2H_5)_4Br$ (in ethanol), $N(CH_3)_4Br$ (in a C_2H_5OH -HBr mixture), choline bromide, $(C_5H_{14}NO)Br$ (in methanol), and acetylcholine bromide, $(C_7H_{16}NO_2)Br$ (in methanol). The reaction of UO_2Br_2 with tetradecylammonium bromide in anhydrous benzene results in the formation of a viscous liquid of the $[N(C_{10}H_{21})_4]UO_2Br_3$. In the presence of traces of water in benzene compound converts into the oxo-tetrabromo complex.

The oxobromo complexes are yellow and readily soluble in aqueous solutions; those with organic cations also in anhydrous solvents such as acetone, benzene, methyl cyanide, and nitromethane. Structure investigations reveal a distorted octahedral geometry in complexes with M = Cs, $N(CH_3)_4$, $N(C_3H_7)_4$, and $C_7H_{16}NO_2$, where the U–O and U–Br bond distances range from 1.70 to 1.90 and 2.78 to 2.86 Å, respectively. For structural data, see Table 5.30. Extensive information on the infrared and Raman spectra is also available (Brown, 1979). On the basis of these data the observed frequencies for various oxotetrabromo complexes can be assigned as follows:

IR (cm⁻¹): v(U–O, asym. stretch.) = 895–934; v(O–U–O deformation) = 243– 263; v(U–Br stetch.) = 160–180; Raman (cm⁻¹): v(U–O sym. stretch.) = 826– 835, v(U–O–Br bend.) = 190–198, v(U–Br stretch.) = 167–172 v(U–Br bending mode) = 81–83. The fluorescence spectrum of Cs₂UO₂Br₄ measured at 14.3 K reveals the existence of two sites of different symmetry, which has been supported by the observed differences in the fluorescence relaxation time. The solution spectra of [N(C₁₀H₂₁)₄]UO₂Br₃ and [N(C₁₀H₂₁)₄]UO₂Br₄ in anhydrous benzene have absorption bands at 508, 491, 483, 447, and 431 nm and at 497, 480, 464, and 449 nm, respectively. For [P(C₆H₅)₃H]₂· UO₂Br₃ in methyl cyanide solution these bands appear at 19800, 20080, 20790, 21550, 20220, and 22880 cm⁻¹. As one should expect, the absorption bands of the solid state reflectance spectra of [C₅H₁₄NO]₂UO₂Br₄ and [C₇H₁₆NO₂]UO₂Br₄ are somewhat shifted towards longer wavelengths as compared to their chloro analogs.

The reactions of uranyl bromide with various metal bromides in aqueous HBr lead to the formation of the following hydrated bromo compounds:

 $MUO_2Br_4 \cdot xH_2O$ (M = Sr, x = 3; M = Zn, Mg, x = 4; M = Ca, x = 8); $MUO_2Br_5 \cdot xH_2O$ (M = La, x = 3; M = Y, x = 5); $MUO_2Br_6 \cdot 4H_2O$ (M = Ce or Th); $MU_3O_8Br_5 \cdot xH_2O$ (M = Co, x = 12; M = Sc, x = 8), and $Be_2UO_2Br_6 \cdot 8H_2O$, $Mn_3UO_2Br_8 \cdot 11H_2O$, and $HgU_3O_8Br_4 \cdot 4H_2O$

The complexes may be dehydrated in an oxygen atmosphere at about 200°C. LaUO₂Br₅, YUO₂Br₅, and CeUO₂Br₅ are converted to LaUO₂(O₂)Br, YUO₂(O₂)Br, and LaUO₂(O₂)Br, respectively, at 290–305°C. Decomposition at high temperature results in the formation of appropriate uranates, CaUO₄, Mn₃UO₆, Co₂U₆O₂₁, and HgU₃O₁₀, etc. The heating of K₂UO₂Br₄ at 250°C and (NH₄)₂K₂UO₂Br₄ at 250–350°C in an oxygen atmosphere results in the formation of K₂UO₃Br₂ may be also prepared by interaction of uranyl bromide monohydrate with KOH, or by heating K₂UO₄ with gaseous NH₃ on UO₂Br₂ · H₂O. Compounds of the composition K₂U₂O₆Br₂ and K₂U₃O₉Br₂ have been prepared by heating K₂UO₄ or K₂U₃O₁₀ with gaseous HBr, respectively. A phase of the composition K_xUO₃Br_x (x = 0.9) is obtained when UO₃ and KBr are heated

at 300–550°C *in vacuo*. The compound is isostructural with $K_x UO_3 Cl_x$ (see Table 5.30).

The interaction of $M_2UO_2Br_4 \cdot 2H_2O$ (M = K or Rb) with $UO_2(OH)_2$ results in the formation of compounds containing the tetranuclear unit $M_2[(UO_2)_4O_2(OH)_2Br_4(H_2O)_4] \cdot 2H_2O$. The complexes lose four H₂O molecules in an inert atmosphere at 60°C and form $M_2U_4O_{11}Br_4$ at $\approx 200°C$. The compounds are triclinic ($P\overline{1}$) and isostructural with the chloro analogs (see Table 5.30).

(viii) Uranium(VI) compounds with iodine

 $UI_4 \cdot 4dmf$ is obtained by electrochemical oxidation of uranium anodes in N,Ndimethylformamide (dmf) (Kumar and Tuck, 1984). The preparation of an extremely unstable UO₂I₂ has been reported in a number of papers (Brown, 1979; du Preez and Zeelie, 1989). The compound has not been obtained in a pure form but relatively stable compounds, such as $UO_2I_2 \cdot 4dmf$ (yellow, m.p. = 156°C; dmf = dimethylformamide), UO₂I₂ · 2tppo (orange red, m.p. = 268° C; tppo = triphenylphosphine oxide), $UO_2I_2 \cdot 2tmu$ (orange, tmu = N, N, N', N'- $UO_2I_2 \cdot 5CO(NH_2)_2 \cdot H_2O$ (orange-red), UO₂I₂ · 2hmpa tetramethylurea), (orange, hmpa = hexamethylphosphoric triamide), $UO_2I_2 \cdot xNH_3$ (x = 2 or 3), $UO_2I_2 \cdot 2tbso$ (yellow-green, tbso = di-*tert*-butyl sulfoxide), $UO_2I_2 \cdot 2dmeu$ (dmeu = N, N'-dimethylethylene urea), $(PPh_4)_2 UO_2 I_4$ (black), $UO_2 I_2 \cdot 2Et_2 O_2 O_2 I_4$ (decomposes at room temperature by evolving iodine), may be separated from solutions in water and various organic solvents (for example, ether, methanol, ethanol, amyl alcohol, methyl acetate, ethyl acetate, pyridine) (Brown, 1989; du Preez and Zeelie, 1989). A red uranyl(vi) iodo compound, $[P(C_6H_5)_3C_4H_9]_2UO_2I_4$, has been obtained by interaction of uranyl(vi) iodide with phosphonium iodide in a methyl cyanide solution (Day and Venanzi, 1966).

The addition of soluble iodides to uranyl nitrate solutions at room temperatures results in the formation of the uranyl(vI) iodide dihydrate, $UO_2(IO_3)_2 \cdot 2H_2O$. The compound is converted to α - $UO_2(IO_3)_2 \cdot H_2O$ when UO_2NO_3 and iodic acid are mixed in boiling nitric acid. β - $UO_2(IO_3)_2 \cdot H_2O$ is formed by recrystallization from water in the absence of acid. The compound $(UO_2)_2I_2O_9$ has been obtained by addition of potassium periodate to a cold solution of $UO_2(NO)_2$. The preparation of a number of uranium(vI) iodato and periodato complexes has also been reported: $KUO_2(IO_3)_3 \cdot 3H_2O$, $(KIO_4)_2$ $(UO_2)_2O_2 \cdot 5H_2O$, $[Co(NH_3)_6][(UO_2)_2(IO_3)_7] \cdot 10H_2O$, $K_2I_2O_5(UO_2)_2$, $H(UO_2)_2$ $IO_6 \cdot 8H_2O$, $NaH_2UO_2IO_6 \cdot 7H_2O$, $Ba(H_2UO_2IO_6)_2 \cdot xH_2O$ (Brown, 1979).

(ix) Mixed halogeno-complexes

Mixed uranyl(v1) halogeno-compounds $M_2^I UO_2 Cl_2 Br_2$ ($M^I = NH_4$, Na, K, or Cs), $Cs_2 UO_2 X_3 Y$ (X and Y = Cl or Br), $[N(C_{10}H_{21})_4]_2[UO_2 X_3 I]$ (where X = Cl or Br), and $[P(C_6H_5)_3 C_4 H_9]_2[UO_2 Cl_2 Br_2]$, $[P(C_6H_5)_3 C_4 H_9]_2[UO_2 Br_2 I_2]$ have

been obtained by interaction of uranyl halides with appropriate univalent bromides or iodides in aqueous HBr solutions, or in anhydrous organic solvents such as benzene and methyl cyanide. Alternative routes to these and similar mixed halogeno complexes have been also reported (Brown, 1968, 1979). Cs₂UO₂BrCl₃ and Cs₂UO₂Br₃Cl (Ellert *et al.*, 1965) have been obtained by varying the HBr concentration in the interaction between CsBr and UO₂Cl₂ · H₂O The preparation of the dihydrate K₂UO₂Br₂Cl₂ · 2H₂O has been achieved by crystallization from 20% HCl containing KBr and UO₂Cl. Dehydration of the compound in an inert atmosphere at 110°C leads to K₂UO₂Br₂Cl₂ (Lucas, 1964). Dihydrates of the composition M₂UO₂Br_{4-x}Cl_x (M = NH₄ or Rb; x = 1, 2, or 3) have also been isolated (Kharitonov *et al.*, 1967).

Complexes containing alkali metal cations are soluble in water and aqueous acetic acid solution; those containing phosphonium or tetralkylammonium cations are soluble in numerous non-aqueous solvents like methyl cyanide, benzene, and ethanol. In water, hydrolysis takes place. Dehydration of the compound in an inert atmosphere at $\approx 110^{\circ}$ C leads to the anhydrous complexes (Lucas, 1964).

X-ray powder diffraction data are available for $Cs_2UO_2Cl_2Br_2$, $Cs_2UO_2BrCl_3$, $Cs_2UO_2Br_3Cl$ (Ellert *et al.*, 1965), $K_2UO_2Cl_2Br_2$, $K_2UO_2Br_2Cl_2 \cdot 2H_2O$, and $K_2U_2O_5Cl_2Br_2$ (Lucas, 1964). The v(U–O) asymmetric stretching vibrations occur at 905–910 cm⁻¹ for $M_2UO_2Br_{4-x}Cl_x \cdot 2H_2O$ (M = NH₄, K or Rb) and at 907–922 cm⁻¹ for various anhydrous complexes. In the IR spectrum of [P(C₆H₅)₄]UOBr₄Cl, they appear at 838 cm⁻¹.

The metal-halogen stretching frequencies have been reported for: $[P(C_6H_5)_3C_4H_9]_2UO_2Br_2Cl_2$, $v(U-Cl) = 260 \text{ cm}^{-1}$; $[N(C_{10}H_{21})_4]_2UO_2BrCl_3$, $v(U-Cl) = 255 \text{ cm}^{-1}$, $v(U-Br) = 165 \text{ cm}^{-1}$; $[N(C_{10}H_{21})_4]_2UO_2Cl_3I$, $v(U-Cl) = 236 \text{ cm}^{-1}$, and $v(U-I) = 135 \text{ cm}^{-1}$, with the uranyl deformation mode at 261 cm⁻¹ (Brown, 1979). The first high-intensity bands in the visible spectra of $[N(C_{10}H_{21})_4]_2UO_2Cl_3I$, and $[N(C_{10}H_{21})_4]_2UO_2Cl_3I$ in benzene solutions, were recorded at about 20000 cm⁻¹ (Vdovenko *et al.*, 1969).

5.8 CHEMICAL BONDING IN URANIUM COMPOUNDS

5.8.1 U(III) and U(IV) compounds

In general, the discussion of chemical bonding in U(III) and U(IV) compounds is related to metal–organic complexes as discussed in Chapters 25 and 26. A recent review of the organometallic chemistry of lanthanides and actinides has been given by Hyeon *et al.* (2005). An early example is given in a study by Bursten and Strittmatter (1987) that discussed the bonding in [Cp₃UCO] and [Cp₃UCO]⁺, where Cp is cyclopentadiene, η^5 -C₅H₅. They suggested an extensive U(III) 5f– CO π -back-bonding, an effect that decreases significantly on oxidation to U(IV). The coordination of dinitrogen in [{U(NN'₃)}₂(μ_2 - η^2 : η^2 -N₂)], where NN'₃ is N(CH₂CH₂NSiBu^tMe₂)₃, was studied by Roussel and Scott (1998). The end-on coordination is consistent with $U \rightarrow N$ back-bonding, but the authors suggest that the effect is minor. The role of the 5f orbitals in back-bonding has also been studied by comparison with the bonding in lanthanide compounds in oxidation states 3+ and 4+. A typical example is given in a study by Berthet *et al.* (2002) of the selective complexation of U(III) over Ce(III) and Nd(III) in 2,2':6,2"terpyridine complexes. This ligand forms much stronger complexes with uranium than cerium in solution. The authors probed the possible reasons behind this by determination of the X-ray crystal structure of the complexes [MI₂(terpy)₂]I, $M = Ce, Nd, [CeI_2(terpy)_2(H_2O)]I, and [UI_2(terpy)_2(pyridine)]I.$ They suggest that the shortening of the average M–N distance by 0.05 Å in the uranium complex as compared to that of cerium might be a result of a stronger π backbonding interaction between uranium and the terpyridyl ligand. The evidence for back-bonding is indirect and more direct information is necessary to draw definite conclusions, e.g. Di Bella et al. (1996) point out, based on electronic structure calculations and photoelectron spectroscopic data, that the bonding in isoleptic 4f and 5f M(III) bis-(cyclopentadienyl) is very similar. Experimental data and quantum chemical calculations on different model systems indicate 5f orbital participation in chemical bonding, but the extent of this and its chemical effects are far from clear. A detailed discussion of the quantum chemistry of uranium and other actinides is given in Chapter 17.

Roos and Gagliardi have used quantum chemical methods to explore the stability and possible existence of compounds with U–U bonds, similar to those found for some d-transition elements, e.g. Cr, Mo, W, Tc and Re. They predicted stable diatomic U₂ with a quintuple U–U bond and a bond distance of 2.43 Å (Gagliardi and Roos, 2005a). Gagliardi *et al.*, (2005) found that also U_2^{2+} is a stable ion with several low-lying electronic states, all with U–U bond distances around 2.30 Å.

Compounds containing U–U bonds have been identified by matrix isolation techniques; H_2U-UH_2 by Souter *et al.* (1997) and O-U–U-O by Gorokhov *et al.* (1974). In their most recent paper Gagliardi and Roos (2005b) have studied the stability and chemical bonding in U_2Cl_6 , $U_2Cl_6^{2-}$, $U_2(OCHO)_4$, $U_2(OCHO)_6^{2-}$, and $U_2(OCHO)_4Cl_2^{2-}$. It seems unlikely that compounds where the formal oxidation state of uranium is +2 can be prepared, but those with the oxidation state of +3 seem more probable. $U_2Cl_6^{2-}$, has a similar structure and bonding as $Re_2Cl_6^{2-}$, with the eclipsed conformation as the most stable one. The weakest bond is found in $U_2(OCHO)_4Cl_2^{2-}$, where the U–U distance is 2.80 Å.

5.8.2 UF₅ and UF₆ compounds

The bonding in these compounds has been discussed by Rosén and Fricke (1979), Wadt and Hay, (1979), and Onoe *et al.* (1993, 1997); these compounds can presumably be used as models for the bonding also in other uranium(v) and uranium(v1) halides. The authors point out that there is extensive involvement of 5f, 6p, and 6d orbitals in the U–F bonds, the orbital population in the 7s and 7p orbitals is smaller, and relativistic effects are of great importance for the

chemical bonding. The participation of the 5f orbitals in the bonding explains the fluxional geometry of UF₅ between $C_{4\nu}$ and D_{3h} (Once *et al.*, 1997).

5.8.3 Uranyl(v) and uranyl(vi) compounds

The linear "yl"-ions in aqueous systems are unique for the actinide elements; in other "yl"-ions, such as VO_2^+ , MoO_2^{2+} , and WO_2^{2+} , the oxygen atoms are mutually *cis*, thereby maximizing $(p_{\pi}) \rightarrow M(d_{\pi})$ bonding. A linear MO_2^{2+} group is known in compounds of technetium, rhenium, ruthenium, and osmium, but the corresponding aqua-ions are unknown (a recent discussion of the electronic structure of these *trans*-dioxometal complexes is found in Hummel *et al.*, 2006). The short U(v1)– O_{y1} bond distance, approximately 1.75 Å, indicates a strong multiple uranium–oxygen bonding, one of σ and two of π character. The uranium–"yl" distance in UO_2^+ is somewhat longer due to the smaller effective charge of uranium (Vallet *et al.*, 2004a). The orbitals involved in the uranium–"yl"-oxygen bonds have been extensively discussed (see Denning, 1992; Kaltsyoannis, 2000; Matsika *et al.*, 2001 for a review); the MO diagram in Fig. 5.49 illustrates the bonding.

The bonding molecular orbitals are $\sigma_g^2 \sigma_u^2 \pi_g^4 \pi_g^4$ with 5f\delta and 5f φ as the lowest unoccupied orbitals. The bonding orbitals have mainly O 2p character and the uranyl(vi) ion can therefore be described as $O^{2-} \equiv U^{6+} \equiv O^{2-}$.

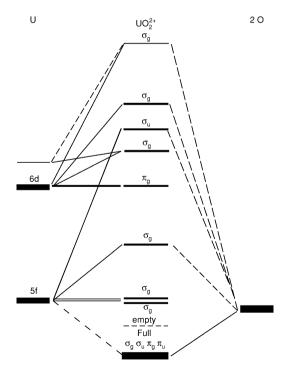


Fig. 5.49 Schematic molecular orbital diagram for the uranyl(v1) ion.

The nonbonding and antibonding orbitals have 5f and 6d character. The ordering of the bonding orbitals and the HOMO in UO_2^{2+} is not straightforward (de Jong et al., 1999); Denning (1992) and later Kaltsyoannis (2000) suggested the order $\pi_g < \pi_u < \sigma_g << \sigma_u$, where σ_u is the highest occupied orbital. The significant energy gap between the σ_g and σ_u orbitals is traced to the filled-filled interactions between the semi-core 6p orbitals and the σ_u valence level, the 'pushing from below' mechanism. Triatomic UN₂ and UON⁺ are isoelectronic with UO_2^{2+} and Pyykkö et al. (1994) suggested that these and other triatomic groups could have a significant stability. This was confirmed in experimental studies by Brown and Denning (1996) who prepared a number of stable compounds containing the linear $-N \equiv U = N$ - and O = U = N- groups and discussed their chemical bonding. Kaltsyoannis (2000) made a more detailed study using density functional methods and concluded that the U-N bond is significantly more covalent than the U–O bond in UON⁺ and UO_2^{2+} and that the uranium f-orbitals play a more important role than the d-orbitals in the metal to ligand bonding. He also pointed out that the U-N bond in iminato complexes is best described as a triple bond.

The previous correlation diagram can also be used to describe the bonding in UO_2^+ , where the single 5f electron is located in one of the nonbonding 5f δ or 5f ϕ orbitals.

Tatsumi and Hoffmann (1980) and Wadt (1981) have discussed the electronic reasons for the change from the linear geometry in UO_2^{2+} to the *cis*-geometry in MoO_2^{2+} . Dyall (1999) and Straka et al. (2001) have discussed the bonding in actinyl ions and showed that the 5f character in the M-O bond increases steadily through the actinide series, while the 6d population remains nearly constant. The nonlinear O-M-O bonds are a result of an increased 6d population. As a result of the strong covalent U-Ovl bonding, the formal charge of uranium is much lower than +6, +2.43 for $UO_2(H_2O)_5^{2+}$ in gas phase (Vallet *et al.*, 2004a); the charge of the 'yl' oxygen atoms is -0.43. Because of their negative charge, the 'yl' oxygen atoms in UO_2^{2+} and UO_2^+ are Lewis bases, resulting in the formation of 'cation-cation' complexes of type O=U=O- - M (Section 5.10.2f). The negative charge on the 'yl'-oxygen atoms varies with the nature of the ligands in the equatorial plane and by proper ligand choice, the Lewis basicity of the 'yl'-oxygen atoms can be significantly increased, resulting in coordination of strong Lewis acids such as $B(C_6F_5)_3$ (Sarsfield and Helliwell, 2003). The charges on U and oxygen in $UO_2(H_2O)_5^+$ are 2.19 and -0.66, respectively (Vallet et al., 2004a), making the uranyl(v) oxygen atoms even stronger Lewis bases than in uranyl(vi). A more detailed discussion of the electronic structure and energy levels of the other oxidation states of uranium is given in Chapter 16. The slight variations in the effective charge of uranium in different compounds result in small differences in the U-O_{vl} bond distance and the effect is also noticeable as small changes in the vibrational stretch frequencies of the UO₂ group in infrared and Raman spectra. In the same way the 'yl'-stretch frequency is lower in UO_2^+ than in UO_2^{2+} , indicating a weaker bond in the former ion.

5.9 STRUCTURE AND COORDINATION CHEMISTRY OF URANIUM COMPLEXES IN SOLUTION AND THE SOLID STATE

The structure of complexes in solution is characterized by their coordination geometry, coordination number, and bond distances. The coordination geometry in solid-state structures is also influenced by additional factors, such as the efficiency of packing, the charge distribution in the structure, and the formation of hydrogen bond networks. The solid-state structures are often good models for bond distances and coordination geometry in solution. The structure in solution refers to discrete ions and molecules, more or less solvated, depending on the nature of the solvent and the charge of the complex. In some cases solid-state structures may contain discrete ions and molecules, but in general, the solid is better regarded as a 'polymer'. For example, UO₂CO₃(s) is a layer structure that does not contain isolated UO₂CO₃ units (see Fig. 5.54), while Na₄UO₂(CO₃)₃(s) contains discrete complexes of UO₂(CO₃)₃⁴⁻ (Fig. 5.53).

The three-dimensional structures can be described using polyhedra and nets, and for simple structures, using packing of spheres (Chapters 3 and 4 in Wells, 1990). Polynuclear complexes are more common in the solid state than in solution, presumably as a result of the stronger electrostatic interactions in the solid phase. The water solvent with its high dielectric constant and strong hydrogen bond donor/acceptor properties reduces the stability of polynuclear fluoride complexes are very common in the solid state (Allen *et al.*, 2000), but are not formed in significant amounts in aqueous solution. This is presumably a result of the strong hydrogen bond acceptor properties of fluoride that makes hydrogen bonding to the water more favored than fluoride bridge formation between uranium atoms.

The stoichiometry, coordination number, and the number of available donor atoms per uranium atom indicate whether a certain compound contains isolated complexes, or if chains, layer structures, or three-dimensional networks are formed. Networks are common in oxide, uranate, phosphate, arsenate, and silicate compounds where they are a result of the sharing of oxygen donor atoms between two or more metal ions. These compounds are sparingly soluble and have a variable stoichiometry, (*cf.* Section 5.7.2).

The structure principles are demonstrated in the structure models of uranium compounds in oxidation states 3+, 4+, and 6+ described in the following sections. The largest number of structures are found for uranium(vi) compounds, many of which can be prepared from aqueous solution. In these compounds, the linear UO₂ unit is inert and the additional ligands in the coordination sphere are located in, or close to the plane through uranium and perpendicular to the UO₂ axis; the number of coordinated ligands in the plane varies between four and six; in solution, these ligands are labile, i.e. they can rapidly exchange with free ligand or in ligand substitution reactions as discussed in Section 5.10.3.

Uranium

5.9.1 Uranyl(vi) compounds

The coordination chemistry of U(vI) differs from that of the d-transition and main-group elements. The common coordination geometry in UO_2^{2+} complexes with small ligands is a pentagonal bipyramid, with all labile ligands in the plane perpendicular to the linear UO_2 unit. Other coordination geometries are possible; a number of oxides and uranates have distorted octahedral or pentagonal bipyramidal structure, (Section 5.7.2.2, Fig. 5.25). Isolated ions of $UO_2(OH)_4^{2-}$ are found in the compound $[Co(NH_3)_6]_2[UO_2(OH)_4]_3 \cdot xH_2O$, the X-ray structure of which was determined by Clark *et al.* (1999) (Fig. 5.50), $UO_2(OH)_4^{2-}$ has a square bipyramidal geometry also in solution (Clark *et al.*, 1999; Wahlgren *et al.*, 1999; Moll *et al.*, 2000a); this geometry may also occur in complexes where there is a strong steric interference between coordinated organic ligands. The tetra-hydroxide complex has also been studied using quantum chemical methods (Schreckenbach *et al.*, 1998; Wahlgren *et al.*, 1999; Vallet *et al.*, 2001).

The structure of $K_2UO_2(SO_4)_2 \cdot 2H_2O$ is an example of pentagonal bipyramidal coordination consisting of uranium(vI) bipyramids linked in three dimensions by bridging sulfate groups (Niinistö *et al.*, 1979). Each sulfate acts as a bridge between two uranium atoms, leaving two non-coordinated sulfate oxygen atoms. The remaining coordination site on uranium is occupied by one of the two water molecules (Fig. 5.51).

A different structure (Burns and Hayden, 2002) still with pentagonal bipyramidal coordination is found in $Na_{10}[UO_2(SO_4)_4](SO_4)_2 \cdot 3H_2O$, shown in Fig. 5.52. This structure contains discrete complexes where the five-coordination in the equatorial plane is achieved by one chelating and three monodentate sulfate ions.

A hexagonal bipyramidal geometry with six ligands in the equatorial plane is in general obtained with ligands that can form chelates that have a small distance between their donor atoms. Examples are nitrates, $M[UO_2(NO_3)_3]$, where $M = NH_4$, K, Rb, Cs, and Tl (Zalkin *et al.*, 1989), carbonates such as $K_4UO_2(CO_3)_3$ (Anderson *et al.*, 1980), and acetates (Navaza *et al.*, 1991); these

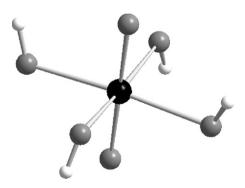


Fig. 5.50 The structure of $UO_2(OH)_4^{2-}$ (from Clark et al., 1999).

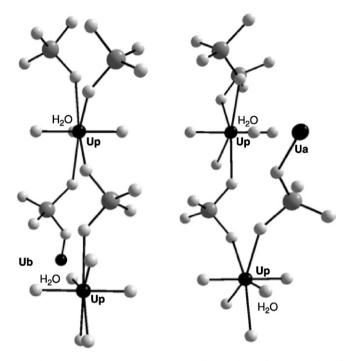


Fig. 5.51 Coordination geometry and the three-dimensional linking in $K_2UO_2(SO_4)_2 \cdot 2H_2O$ (from Niinistö et al., 1979). The uranium atoms denoted U_p are located in the same plane and those denoted U_a and U_b in planes above and below this. The potassium atoms and one of the water molecules (not shown in the figure) provide additional links between the coordination polyhedra through coordination to the back end of the sulfate ions and through hydrogen bonding.

compounds contain nine oxygen donors per uranium and from the geometry of the ligand, it is obvious that at most two per ligand can be coordinated to the same uranium atom. The donor atoms form hexagonal bipyramidal coordination together with the 'yl'-oxygen atoms. This results in structures that are composed of discrete complexes (Fig. 5.53). However, it is also feasible to have isomers; isolated pentagonal bipyramidal geometry is obtained if one of the ligands is coordinated through a single oxygen atom as in UO₂(oxalate)₃⁴⁻, discussed by Vallet *et al.* (2003). The only way to distinguish between these alternatives is through a structure determination or by using quantum chemical methods.

In $UO_2CO_3(s)$, there are three oxygen donors per uranium and therefore the structure cannot contain isolated complexes; it turns out to be a layer structure where each oxygen donor is shared between two adjacent uranium atoms giving rise to hexagonal bipyramidal coordination (Fig. 5.54). This coordination geometry is very similar to that in the tris-carbonato complex (Fig. 5.53), but the three-dimensional structure of the latter is very different.

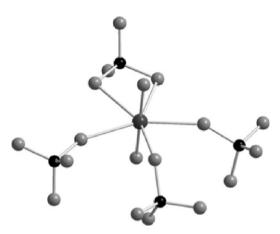


Fig. 5.52 The coordination geometry of the $UO_2(SO_4)_4^{6-}$ ion in $Na_{10}[UO_2(SO_4)_4]$ (SO_4)₂ · $3H_2O$ (Burns and Hayden, 2002). One sulfate ion forms a chelate while the other three sulfate ions are monodentate.

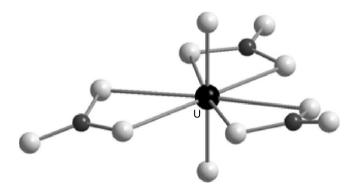


Fig. 5.53 The coordination geometry, a hexagonal bipyramid, in $K_4UO_2(CO_3)_3$ (from the X-ray structure of Anderson et al., 1980). The ion $[UO_2(CO_3)_3]^4$ occurs as discrete units in the structure; these units are linked through coordination to the counter ion K^+ .

Rare examples of six-coordination are also known in compounds containing organic ligands, e.g. $[UO_2(OTf)_2(bipy)_2]$ and $[UO_2(phen)_3][OTf]_2$, where bpy and phen denote bipyridine and phenantroline, respectively, and OTf the weakly coordinating triflate ion. Berthet *et al.* (2003) have determined the structure (Fig. 5.55) of these compounds, where the six nitrogen donors in the ligands are separated into two parallel and staggered equilateral triangles, (N2, N4, N6) and (N1, N3, N5) with the UO₂-axis perpendicular to the triangles. The uranium atom is equidistant, about 0.6 Å from these planes. The distortion is a result of geometric constraints in the chelating ligands.

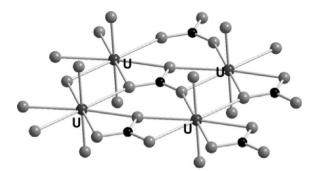


Fig. 5.54 *Part of the layer structure in* $UO_2CO_3(s)$ *showing the hexagonal bipyramidal coordination geometry of* U(vt)*. By sharing each of the carbonate oxygens between two adjacent uranium atoms, six coordination in the plane perpendicular to the linear* UO_2^{2+} *ion is achieved. The structure is based on the X-ray study of Christ* et al. (1955).

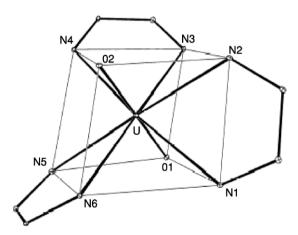


Fig. 5.55 The coordination geometry for the six-coordinated $U(v_1)$ in $[UO_2(OTf)_2(bipy)_2]$ and $[UO_2(phen)_3][OTf]_2$; bpy denotes bipyridine, phen denotes phenantroline, and OTf the weakly coordinating triflate ion (from Berthet et al., 2003, reproduced by the permission of Royal Society of Chemistry).

Uranium(vI) forms a number of peroxide complexes both in solution and in the solid state where the peroxide ligand is bonded 'side-on' to uranium as shown in Fig. 5.56a and b. The first one is the very rare mineral studtite, $UO_2(O_2)(H_2O)_2$ (Burns *et al.*, 2003); this compound has also been identified as a corrosion product on $UO_2(s)$ formed as a result of α -radiolysis (Sattonnay *et al.*, 2001); the second one is the structure of Na₄[$UO_2(O_3)_2$](H₂O)₉ from Alcock (1968). A number of other peroxide compounds and complexes in solution have been prepared by adding hydrogen peroxide to uranyl(vI) solutions; the sulfate and malonate systems were studied by Gurevich *et al.* (1971a,b);

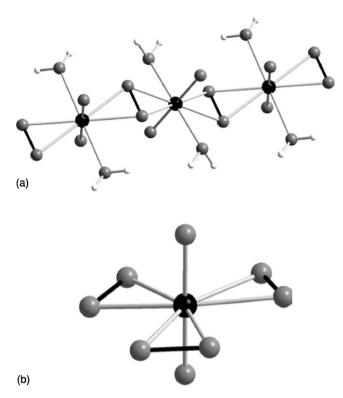


Fig. 5.56 (a) The structure of studiite (from Burns et al., 2003). The peroxide group (black bond) is bridging two uranyl(v1) ions and forms a hexagonal bipyramidal coordination geometry around uranium together with two coordinated water molecules. (b) The structure of $Na_4[UO_2(O_2)_3](H_2O)_9$ (from Alcock, 1968). The structure contains discrete complexes with hexagonal bipyramidal coordination geometry.

the oxalate system by Moskvin (1968); the uranyl(vi)-monoperoxo species was characterized by Djogic and Branica (1992). Self-assembled uranyl peroxide nanosphere clusters of 24, 28, and 32 polyhedra (some containing neptunyl) that crystallize from alkaline solution have been characterized (Burns *et al.*, 2005).

5.9.2 Uranium(III) compounds

The structures of U(III) complexes are expected to be very similar to those of the other trivalent actinides; the coordination chemistry of which has been extensively studied as they are chemically more stable than the corresponding U(III) compounds. A point of interest is if there are differences in bonding between trivalent lanthanides and their actinide homologs. A comparison of equilibrium constants indicates that the actinide complexes are somewhat more stable, but the difference is not large. In the same way there are no large differences in bond distances and coordination geometry; the differences that

do exist may be due to the larger ionic radius of the actinide homologs as compared to the corresponding lanthanides. Uranium(III) compounds are characterized by high coordination numbers, eight and nine coordination are predominating as in the corresponding lanthanide(III) compounds. There are no structure determinations of uranium(III) complexes of simple inorganic ligands in solution, but it is reasonable to assume that their coordination geometry is similar to those of the trivalent lanthanides and transuranium elements (Allen *et al.*, 2000). Examples of solid uranium(III) compounds are given by Chernyayev (1966) and Mehdoui *et al.* (2004), the latter also provides comparisons between U(III) and lanthanide(III) compounds.

Fig. 5.57 shows the structure of $K_3U(SO_4)_3 \cdot 3H_2O$ from Barnard *et al.* (1972a); it contains nine-coordinated U(III) through two chelating and two mono-dentate sulfate ions and three coordinated water molecules that form a strongly distorted trigonal prism around uranium.

5.9.3 Uranium(IV) compounds

Uranium(IV) forms both normal and basic salts with most inorganic ligands. The formation of basic salts is the result of the strong hydrolysis of U(IV) and these compounds contain coordinated hydroxide and/or oxide in addition to donor atoms from the other ligand. The relatively large ionic radius, 0.93 Å (eight coordination), and the high charge of U⁴⁺ results in high and often variable coordination numbers in different compounds, eight, nine and ten are

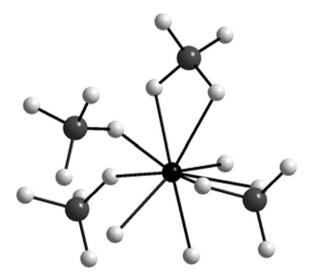


Fig. 5.57 The coordination geometry of U(11) in $K_3U(SO_4)_3 \cdot 3H_2O$ (Barnard et al., 1972a); uranium is nine-coordinated through two chelating and two monodentate sulfate ligands and three coordinated water molecules. The coordination polyhedron is strongly distorted from all the ideal geometries.

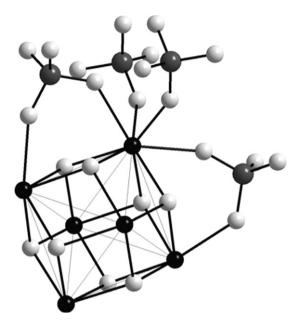


Fig. 5.58 Structure of $U_6(SO_4)_6O_4(OH)_4(s)$. The characteristic structure element is an octahedron of six uranium(*IV*) ions (black) shown in the lower part of the figure. The oxide and hydroxide ions (light gray) are placed outside the eight triangular faces of this octahedron. The sulfate ions (sulfur is dark gray) are coordinated outside the octahedron and act as bridges between the U(IV) ions within the octahedron and between adjacent octahedra (not shown in the figure). Uranium(*IV*) is eight-coordinated in this compound. The structure is based on the X-ray study of Lundgren (1952).

the most common ones. Uranium(IV) is in this respect similar to the elements in the lanthanide group, notably Ce(IV). Two examples of the coordination geometry of uranium(IV) in solid compounds are given in Figs. 5.58 and 5.59.

Fig. 5.59, based on an X-ray study of Fuchs and Gebert (1958), shows the structure of the mineral coffinite, $USiO_4$. A coordination number of eight can only be achieved by sharing all oxygen atoms in the silicate between two U(IV) atoms. The coordination geometry is best described as a triangular dodecahedron (Kepert, 1982, p. 153), the two 'arms' of which are indicated by the black full drawn lines.

The coordination number of the U(IV) and Th(IV) aqua ions in solution has been discussed based on data from Large-Angle X-ray Scattering (LAXS) and Extended X-ray Absorption Fine structure Spectroscopy (EXAFS). These methods provide accurate bond distances, while the determination of the coordination number is more uncertain, (9 \pm 1). The high coordination number is retained in UF³⁺(aq), as indicated by EXAFS data (Moll *et al.*, 1999); these data demonstrate a pronounced difference in bond distance between coordinated fluoride and water; the U–F distance is 2.15 Å and the U–H₂O distance 2.45 Å. The large variability of the coordination geometry in complexes of tetravalent actinides is demonstrated also by the structure of

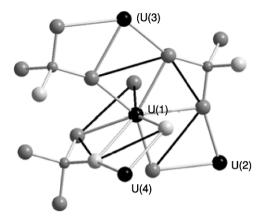


Fig. 5.59 The structure of $USiO_4$ from Fuchs and Gebert (1958). The silicate group forms both a chelate and acts as a bridge between adjacent uranium atoms U(2-4). The chelate bonding is shown in the figure; the two remaining oxygen atoms in the silicate group are coordinated to adjacent uranium(IV) atoms not shown in the figure. The black full-drawn lines connect the atoms in the 'arms' of the dodecahedral coordination polyhedron. Each arm is approximately planar and the two planes are perpendicular.

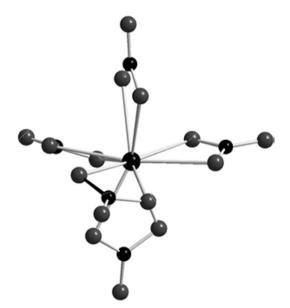


Fig. 5.60 The structure of $Th(CO_3)_5^{6-}$ and the isostructural $U(CO_3)_5^{6-}$ from Voliotis and Rimsky (1975).

 $Na_6[Th(CO_3)_5] \cdot 12H_2O$ from Voliotis and Rimsky (1975), shown in Fig. 5.60; the corresponding uranium compound is isostructural. The carbonate ligands are arranged in an approximately trigonal bipyramidal arrangement around the central actinide ion; this geometry is very different from the common ones for ten-coordination, as discussed by Kepert (1982, p. 188). We may describe each carbonate ligand with one 'effective' charge because of its small ligand bite, resulting in a trigonal bipyramidal charge distribution in a geometry that minimizes the electrostatic repulsion between the ligands.

Another example of the variable coordination geometry is given by the structure of tetra(glycolato)uranium(iv) dihydrate, $[U(HOCH_2COO)_4] \cdot 2H_2O$ where uranium is ten-coordinated as indicated by Fig. 5.61, based on the structure data of Alcock *et al.* (1980). A recent example of the variable coordination geometry of U(iv) is the structure of the azide complex U(N₃)₇³⁻, with an approximately pentagonal bipyramidal coordination geometry (Crawford *et al.*, 2005). The azide ion is linear, but the angle U–N–N–N is highly variable (from 120° to 180°).

5.9.4 Uranyl(v) compounds

There are few experimental data on the structure and bonding of uranyl(v) complexes, the only example is the structure of the uranyl(v) triscarbonate complex studied in solution using EXAFS (Docrat *et al.*, 1999). The complex has

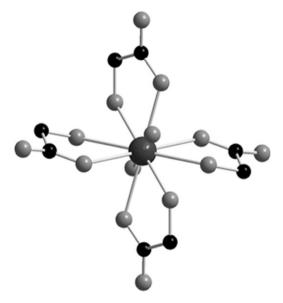


Fig. 5.61 The coordination geometry in tetra(glycolato)uranium(IV) dihydrate from Alcock et al. (1980). The structure contains discrete ten-coordinated complexes $[U(HOCH_2COO)_4(OH_2)_2]$ with zero charge.

hexagonal bipyramidal geometry similar to that of the uranyl(v1) triscarbonate complex, *cf*. Fig. 5.53. The corresponding information on neptunyl(v) complexes should provide good models also for the corresponding U(v) species. The geometry of the uranyl(v) and -(v1) carbonate complexes are supported by quantum chemical calculations by Gagliardi *et al.* (2001). The predominant coordination geometry is presumably a pentagonal or hexagonal bipyramid, with the labile ligands in the plane perpendicular to the linear UO₂ unit. The lower charge of the central atom results in the formation of weaker complexes and somewhat longer U–L distances than for the corresponding U(v1) complexes.

5.9.5 Uranium compounds of organic ligands

There is an abundance of organic ligands that form solid uranium complexes and we will restrict the examples to simple carboxylates, α -hydroxy and amino carboxylates.

The same structural principles as observed with the inorganic ligands are found also among the organic ones; the main difference between the two groups is that the geometry of the organic ligands puts additional constraints on the availability of the various donor atoms for bonding to uranium. In addition, the larger versatility of many organic ligands also opens up the possibility to form structural and bonding isomers.

Stoichiometric information on the constitution of complexes in solution can be obtained by an array of experimental methods (Rossotti and Rossotti, 1961), but this rarely gives information on structure and bonding. As is the case of inorganic ligands, the important methods to obtain structural information from solution are LAXS or EXAFS methods. However, both of them provide only limited structural information in the form of radial distribution functions, i.e. the distance from the central uranium atom to the atoms in the first and second coordination spheres and the number of such distances. In the case of LAXS one can also obtain information on the distances between the coordinated donor atoms. Allen et al. (1996b) give examples of the use of EXAFS for the deduction of structure models of uranyl(vi) tartrate, citrate, and malate complexes. Jiang et al. (2002) have investigated the structure and bonding of uranyl(vI) imino- and oxy-diacetate compounds and identified different modes of coordination of the ligands, an example that the stoichiometry of a complex does not provide sufficient information to identify the mode of coordination. In order to obtain more precise structure data it is often necessary to obtain additional structural information, such as provided by NMR spectroscopy (Szabó et al., 1997, 2000; Moll et al., 2000a,b) or by quantum chemical methods (Schreckenbach et al., 1998; Tsushima et al., 2001; Vallet et al., 2001, 2004b; Yang et al., 2003). The uranyl(vi) oxalate system provides a good example of different modes of bonding of the oxalate ligand in solid compounds and the structure of $UO_2(oxalate)_3^{4-}$ complex in solution (Vallet *et al.*, 2003). The ground state structure predicted by the quantum chemical methods is the one that is found experimentally (Fig. 5.62a-c).

Uranium

The stoichiometry and the value of the stability constants of the complexes given in Tables 5.33-5.37 give some indications of the mode of bonding of the ligands, in particular whether a certain ligand forms a chelate or not. A comparison between acetate and glycolate is instructive: acetate can only coordinate through the carboxylate group, either using one oxygen donor or both. In the latter case a four-membered chelate ring is formed. Glycolate can bind in the same way if only the carboxylate group is involved and one then expects a stability constant of the same magnitude for both ligands. However, glycolate can also form a chelate by using one donor atom from each of the carboxylate and the α -OH groups, in which case a five-membered chelate ring is formed. Chelate formation results in a large increase in the stability constant, cf. the $\log \beta_n$ values for the acetate and glycolate complexes of U(IV) in Table 5.36. The stability constants, with the exception of $\log \beta_1$, are slightly larger for the U(v1) acetate than those for the glycolate complexes, which strongly indicates the same mode of bonding of acetate and glycolate in the U(vi) complexes (Beck and Nagypál, 1990; Grenthe et al., 1997). The stepwise equilibrium constants for the formation of UO₂(ox) (log $\beta_1 = 5.99$), UO₂(ox)²⁻₂ (log $K_2 = 4.65$ for the reaction UO₂(ox) + ox²⁻ \Rightarrow UO₂(ox)²⁻₂) are large compared to the value for the formation of UO₂(ox)⁴⁻₃ (log $K_3 = 0.36$ for the reaction UO₂(ox)²⁻₂ + ox²⁻ \Rightarrow UO₂(ox)⁴⁻₃), indicating that the third oxalate does not form a chelate. This assumption has been verified both by experimental EXAFS data from solution and by quantum chemical calculations (Vallet et al., 2003) as shown in Fig. 5.62a-c. These data also illustrate the possible occurrence of isomers.

5.10 URANIUM CHEMISTRY IN SOLUTION

5.10.1 The uranium aqua ions

The most stable oxidation state of uranium in aqueous solution is 6+, with the linear uranyl(v1) ion, UO_2^{2+} , as the stable entity. The only known uranium ion in the 5+ oxidation state in aqueous solution is the linear dioxouranium(v) ion, UO_2^+ . Aqueous solutions containing U^{4+} are stable in the absence of oxidation agents like dissolved oxygen. Aqueous solutions containing U^{3+} are rapidly oxidized under evolution of hydrogen. The relative stability of the various oxidation states is strongly depending on the pH of the solution and on the presence of complexing ligands as indicated in Fig. 5.63. The rate of the redox transformations between the different oxidation states of uranium is rapid when there is no change in chemical composition between the oxidized and reduced forms, otherwise it is very slow. This means that the reactions $UO_2^{2+} + e^- \rightleftharpoons UO_2^+$ and $U^{4+} + e^- \rightleftharpoons U^{3+}$ are fast, while $UO_2^{2+} + 4H^+ + 2e^- \rightleftharpoons U^{4+} + 2H_2O$ is slow.

The kinetics of the redox transformations in aqueous actinide systems has been described in a report by Newton (1975) (Section 5.10.3i). The structures and chemical properties of actinide aqua ions are discussed and compared in

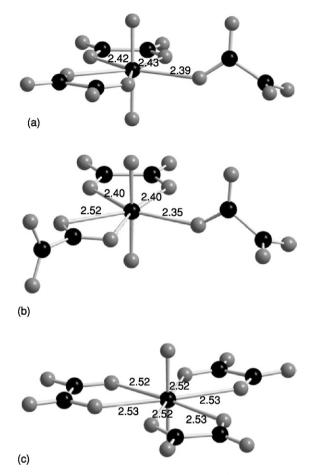


Fig. 5.62 (*a*–*c*) Perspective views of three $[UO_2(oxalate)_3]^4$ isomers, where (*a*) is the most stable one from Vallet et al. (2003). By using quantum chemical methods one can estimate the relative stability of the different isomers. The uranium atom and the carbon atoms are black and the oxygen atoms gray; distances are in ångströms. The bond distances for the ground state isomer a obtained from quantum chemical calculations agree with those obtained from EXAFS data in solution within 0.03 Å. The same mode of bonding has also been found in solid-state structures, but here there are no discrete complexes as the oxalate ligands act as bridges between adjacent uranium atoms.

Chapter 23, section 2; a comparison of the complex formation properties of actinides is given in Chapter 23, sections 3–8. The kinetics of actinide reactions are compared and discussed in Chapter 23, sections 10 and 11.

Aqueous solutions of UO_2^+ are prone to disproportionation and the range of stability of U(v) is therefore small, a fact that makes it difficult to study its solution chemistry.

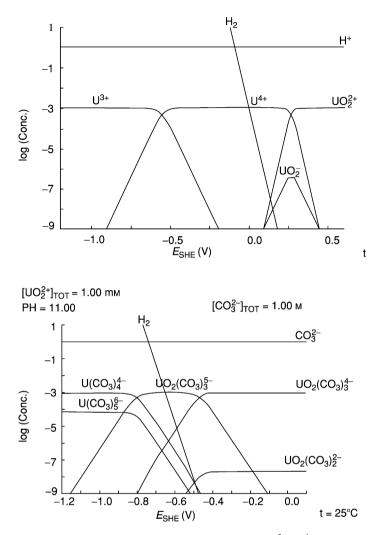


Fig. 5.63 Logarithmic diagrams showing the distribution of U^{3+} , U^{4+} , UO_2^+ and UO_2^{2+} as a function of the redox potential in 1 M perchloric acid (the first diagram), and in 1 M Na_2CO_3 (the second diagram). U(v) is predominant between -0.7 and -0.4 V in the second diagram.

The oxygen atoms in UO_2^{2+} and UO_2^+ are kinetically inert and their rate of exchange with oxygen from water is slow, with a half-life of approximately 5×10^4 h in 1 M perchloric acid for the former (Gordon and Taube, 1961a), but much faster for the latter as indicated by the fact that UO_2^+ catalyzes the oxygen exchange between UO_2^{2+} and water (Gordon and Taube, 1961b).

However no exchange rate has been determined for UO_2^+ alone. The rate of exchange of the 'yl' oxygen atoms with the water solvent is strongly catalyzed by light in the near UV/visible region and varies with the chemical composition of the complexes present in solution as discussed in Section 5.10.3, where also some spectroscopic characteristics of the various species are described.

Solutions of U^{3+} , U^{4+} , and UO_2^{2+} can be used to prepare complexes in solution and various solid compounds using standard techniques. A treatise by Chernyayev (1966) gives an excellent account of the compounds prepared from aqueous media.

(a) Tripositive uranium, U^{3+}

Aqueous solutions of U^{3+} can be prepared by dissolving uranium trichloride in water. Alternatively, solutions of U(IV) or U(VI) can be reduced by electrolysis at a mercury cathode (Barnard *et al.*, 1967, 1972b; Weigel, 1958). The course of the reduction can conveniently be observed by the colour of the solutions in *incandescent* light: Solutions of U(VI) are yellow, while those of U(IV) and U(III) are green and wine red, respectively. These colors cannot be observed in fluorescent light. There are only few studies of the chemical properties of U^{3+} and its complexes in solution (Section 5.8.6); however the properties can often be estimated from those of the trivalent lanthanides. The standard redox potential of the U^{4+}/U^{3+} redox couple and the Gibbs energy and enthalpy of formation, entropy and heat capacity of $U^{3+}(aq)$ have been reviewed by Grenthe *et al.* (1992) and Guillaumont *et al.* (2003). These data are reported in Table 5.32.

There is no structural information available on the $U^{3+}(aq)$ ion, however the structure of $Pu^{3+}(aq)$ has been determined (Matonic *et al.*, 2001) by a singlecrystal X-ray diffraction study of $[Pu(H_2O)_9][CF_3SO_3]_3$. In addition, the structures of trivalent lanthanides and Am(III) and Cm(III) have been determined in solution using EXAFS (Allen *et al.*, 2000). The solid Pu(III) compound contains discrete nine-coordinated complexes that are very similar to those found among the trivalent lanthanides, in the same way the bond distances and coordination number determined from the EXAFS data are close to those in lanthanide(III) and actinide(III) complexes, indicating an aqua-ion of the composition $U(H_2O)_{9}^{3+}$ for trivalent uranium.

(b) Tetrapositive uranium, U^{4+}

U(IV) in the form of $U^{4+}(aq)$ is a very strong acid and accordingly hydrolyzed except in solutions with a hydrogen ion concentration larger than 0.5 M. The hydrolysis will be discussed in Section 5.10.2b. Uranium(IV) species can be prepared by electrolysis of corresponding uranium(VI) solutions at low pH using a two-compartment cell and a mercury cathode, U(III) is formed simultaneously, but is rapidly oxidized by blowing air through the cathode

Table 5.32 The redox potentials, Gibbs energy and enthalpy of formation, molar entropy, and heat capacity for the different uranium aqua ions under standard state conditions (298.15 K, 0.1 MPa) in pure water solvent at zero ionic strength (Grenthe et al., 1992; Guillaumont et al., 2003).	tials, Gibbs energy and e 1s (298.15 K, 0.1 MPa)	nthalpy of formation, 1 in pure water solvent ai	nolar entropy, and hea. t zero ionic strength (G	t capacity for the differ renthe et al., 1992; Gui	ent uranium aqua ions llaumont et al., 2003).
Species and redox reaction E° (V)	E° (V)	$\Delta_{\rm f} G_{ m m}^{\circ}$ (kJ mol ⁻¹)	$\Delta_{ m f} H_{ m m}^{\circ}$ (kJ mol ⁻¹)	$\Delta_{f} G^{\circ}_{m} (kJ \ mol^{-1}) \qquad \Delta_{f} H^{\circ}_{m} (kJ \ mol^{-1}) \qquad S^{\circ}_{m} (J \ K^{-1} \ mol^{-1}) \qquad C^{\circ}_{p,m} (J \ K^{-1} \ mol^{-1})$	$C_{\mathrm{p,m}}^{\circ}$ (J K^{-1} mol ⁻¹)
$\mathop{\mathrm{U}}^{3+}(\mathrm{aq})$ $\mathop{\mathrm{I}}^{14+}$ $_{\pm}$ $\stackrel{\mathrm{a}^{-}}{\longrightarrow}$ $\mathop{\mathrm{I}}^{13+}$	$-(0.553 \pm 0.004)$	$-(476.5\pm1.8)$	$-(489.1 \pm 3.7)$	$-(188 \pm 14)$	$-(150 \pm 50)$
$U^{4+}(aq)$ $U^{2+}(aq)$		$-(529.9 \pm 1.8)$ $-(961.0 \pm 1.8)$	$-(591.2 \pm 3.3)$ $-(1025.1 \pm 3.0)$	$-(417 \pm 13)$ -(75 + 8)	$-(220\pm 50)$
\mathbf{UO}_2^{2} (uq) \mathbf{UO}_2^{2+} + e ⁻ \rightleftharpoons \mathbf{UO}_2^+	(0.0878 ± 0.0013)				
$UO_{2}^{\overline{2}+}(aq)$		$-(952.6\pm1.7)$	$-(1019.0\pm1.5)$	$-(98.2 \pm 3.0)$	(42.4 ± 3.0)
$UO_2^{2^+} + 4H^+ + 2e^- \rightleftharpoons$	(0.2673 ± 0.0012)				
$\mathbf{U}^{*+} + 2\mathbf{H}_2\mathbf{O}$					

a ion.	1., 2003)
nbv u	<i>ut</i> et al., 2
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compartment. Acid solutions of U(IV) are only slowly oxidized by oxygen but the situation is very different in the presence of strong complexing agents where the oxidation is very rapid and great experimental care has to be taken in order to keep the 4+ oxidation state. Uranium(IV) in acid solution can also be obtained by reduction of U(vi) with hydrogen using platinum black as a catalyst. The coordination number of the $U^{4+}(aq)$ in solution has been studied by LAXS (Johansson, 1992) and by EXAFS (Moll et al., 1999); the U–O distance is (2.42 ± 0.01) Å and the coordination number (9 ± 1) . The coordination number is not well defined and the energy difference between isomers with different geometries is probably small (Kepert, 1982), an assumption supported by quantum chemical data on $Th^{4+}(aq)$ by Yang et al. (2001, 2003). The rate constant for the exchange between coordinated and bulk water has been determined using ¹⁷O NMR spectroscopy as discussed in section 5.10.3 (b). Experimental data for the redox potential and other thermodynamic quantities for U⁴⁺(aq) have been reviewed (Grenthe et al., 1992; Guillaumont et al., 2003) and selected values are given in Table 5.32.

(c) Dioxouranium(v), UO_2^+

The 5+ oxidation state of uranium has a very narrow range of existence in aqueous solution, (Fig. 5.63). Millimolar solutions of UO_2^+ can be prepared by reduction of UO_2^{2+} with zinc amalgam or hydrogen, or by dissolving UCl₅ in water. A more convenient method is to irradiate a 0.5 M 2-propanol-0.2 M LiClO₄ solution of uranium(vi) at a pH between 1.7 and 2.7, with UV radiation from a Hg lamp (Howes *et al.*, 1988). The uranium(v) solution formed is not thermodynamically stable, but the rate of oxidation is so slow that there is little decomposition during 1 h.

There is no experimental information on the structure of $UO_2^+(aq)$ and the number of coordinated water molecules. However, as judged by the chemical similarity between U(v) and Np(v) complexes, it is reasonable to assume that they also have a similar coordination geometry, as exemplified by the coordination geometry of different Np(v) carbonate complexes in solution is given by Clark *et al.* (1996); these structures are also very similar to those of the corresponding U(v1) system (Docrat *et al.*, 1999; Gagliardi *et al.*, 2001). Vallet *et al.* (2004a) have used quantum chemical models to predict that the most probable constitution of $UO_2^+(aq)$ is $UO_2(H_2O)_5^+$, with pentagonal bipyramidal geometry. The thermodynamics of $UO_2^+(aq)$ has been reviewed (Grenthe *et al.*, 1992; Guillaumont *et al.*, 2003) and the redox potential for the reaction: $UO_2^{2+}(aq) + e^- \rightleftharpoons UO_2^+(aq)$, and other thermodynamic data for $UO_2^+(aq)$ from these reviews are given in Table 5.32. U(v) is an intermediate in the photochemical reduction of uranium(v1) (Heidt and Moon, 1953).

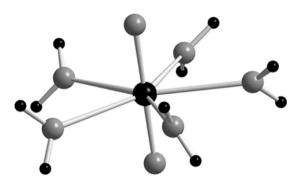


Fig. 5.64 The coordination geometry of $UO_2(H_2O)_2^{2+}$ and $UO_2(H_2O)_5^+$, deduced from quantum chemical calculations using a solvent model as discussed by Vallet et al. (2001, 2004). Only the bond distances differ between the two structures; the U–O water distances are 2.47 Å in the uranyl(v1) aqua ion and 2.63 Å in the corresponding uranyl(v) species. The $U-O_{y1}$ distance is 0.1 Å longer in the uranyl(v) compound than in the corresponding uranyl (v1) compound.

(d) Dioxouranium(vi), UO_2^{2+}

The 6+ state is the most stable of the oxidation states of uranium and has accordingly been extensively studied. A large number of different compounds have been prepared from aqueous solution both by simple crystallization, by using hydrothermal techniques and other methods; numerous examples are given in other parts of this chapter. Under certain circumstances, the oxo ligands can undergo ligand exchange, scrambling, and substitution reactions; the ligand exchange reactions are in general slow but are strongly photo-catalyzed and these reactions are discussed in Section 5.10.3. The structure of the aqua ion $UO_2(H_2O)_5^{2+}$ in solution has been determined using LAXS (Åberg *et al.*, 1983) and EXAFS techniques (Wahlgren *et al.*, 1999; Sémon *et al.*, 2001; Neuefeind *et al.*, 2004b); more detailed studies have been made using quantum chemical methods (Spencer et al., 1999; Wahlgren et al., 1999; Hay et al., 2000; Vallet et al., 2001). Guilbaud and Wipff (1993), Hagberg et al. (2005) have determined the structure by using molecular dynamics simulations, a method that also gives some information on the structure of the second hydration sphere. The structure of the aqua ion is shown in Fig. 5.64. The redox potentials for reactions involving $UO_2^{2+}(aq)$, and the standard Gibbs energy and enthalpy of formation, the molar entropy, and heat capacity of $UO_2^{2+}(aq)$ from the reviews by Grenthe et al. (1992) and Guillaumont et al. (2003) are given in Table 5.32. The rate of exchange between coordinated water and the pure water solvent has been studied using ¹⁷O NMR (Farkas et al., 2000a), and these data are discussed in section 5.10.3(b).

5.10.2 Aqueous uranium complexes

Uranium is a very strong Lewis acid and a hard electron acceptor in all its different oxidation states. This means that the donor-acceptor interactions follow the sequences:

$$F^- \gg Cl^- > Br^- \approx I^-; O \gg S > Se; N \gg P \approx As$$

where the donors are either simple ions like fluoride, or part of a larger ion/ molecule like carbonate. These sequences are expected if the donor-acceptor interactions are dominated by electrostatic forces. There is extensive information in the literature on the chemical thermodynamics of uranium complexes. Most of these data are compiled in Stability Constants, Special Publications No. 6 (Bjerrum et al., 1957), No. 7 (Bjerrum et al., 1958), No. 17 (Sillén and Martell, 1964), No. 25 (Sillén and Martell, 1971), and in the International Union of Physical and Applied Chemistry (IUPAC) Chemical Data Series, Stability Constants of Metal-Ion Complexes, Part A (Högfeldt, 1982) and Part B (Perrin, 1979). There are several critical evaluations of the compiled data; the series Critical Stability Constants, Vols 1-6, by Martell and Smith, is now available in a computer database that also includes the necessary software, NIST Standard Reference Database 46 (NIST, 2004). Grenthe et al. (1992) and Guillaumont et al. (2003) have given a more detailed critical evaluation of thermodynamic data for uranium, including a discussion of many of the experimental investigations on which the selected data are based.

The high Lewis acidity results in extensive hydrolysis of uranium that decreases in the order U(IV) > U(VI) >> U(III) > U(V). Another effect of the high Lewis acidity is that coordinated uranium exerts a very strong inductive effect on coordinated ligands, e.g. the dissociation constant of the proton in the α -hydroxy group of coordinated α -hydroxy carboxylic acids can increase by more than 13 orders of magnitude (Szabó and Grenthe, 2000) on coordination to uranium(VI); a similar effect is also found in some Th(IV) complexes (Toraishi *et al.*, 2002) and therefore most likely also in U(IV) complexes:

$$HOCH_2COO^- \rightleftharpoons ^-OCH_2COO^- + H^+; pK \approx 17$$
$$UO_2(HOCH_2COO^-) \rightleftharpoons UO_2(^-OCH_2COO^-) + H^+; pK = 3.6.$$

A similar example is found in the structure of the complex $[UO_2L(MeO) (MeOH)]_2$ where L is a thiosemicarbazone (Santos and Abram, 2004); this complex contains one coordinated (MeOH) and one deprotonated (MeO⁻) methanol ligand. The 'inductive effect' is an electron redistribution in the coordinated ligand; if this is an organic species it will result in a changed ligand reactivity, a fact that has been used in preparative chemistry (van Axeel Castelli *et al.*, 2000).

(a) Uranium(III) and uranyl(v) complexes

Uranium(III) is a very strong reducing agent that is oxidized by water, hence no stable complexes can be maintained in aqueous solution. However, the chemical properties of uranium(III) are expected to be very similar to those of trivalent lanthanides, actinium(III) and the transuranium elements in oxidation state 3+. Guidance on the magnitude of equilibrium constants for U(III) species can therefore be obtained from databases for lanthanide(III) and actinide(III) elements: examples are given in Tables 5.34 and 5.36. The differences in chemical properties between U(III) and other An(III) ions and the corresponding Ln(III) species can be exploited by proper choice of ligand. This is a useful strategy for the design of An(III)/Ln(III) separation processes (Karmazin *et al.*, 2002). The narrow range of existence of uranium(v) in aqueous solution results in very little quantitative information on equilibrium constants. In view of the large chemical similarity between actinides in the same oxidation state, one may use the equilibrium constants for Np(v) complexes as estimates for the corresponding U(v) complexes (Chapter 6, section 9).

(b) Hydrolysis of uranium

A summary of the stoichiometry and equilibrium constants of the various hydroxide complexes are given in Table 5.33: they refer to reactions of the type

$$pM + qH_2O \rightleftharpoons M_p(OH)_a + qH^+$$

where all charges except for H⁺ have been omitted for simplicity, and where M denotes, $UO_2^{2+} UO_2^+$, U^{4+} , or U^{3+} ; the equilibrium constants are taken from Grenthe *et al.* (1992), Guillaumont *et al.* (2003) and Baes and Mesmer (1976).

In most of the experimental determinations of hydrolytic equilibria it is not possible to decide if the species formed contain coordinated hydroxide and/or oxide; the reason being that $2OH^- \equiv O^{2-}$ in experiments where the equilibrium constants and the stoichiometry are deduced from measurements of the free hydrogen ion concentration; this is an example of the so-called 'proton ambiguity' (Rossotti and Rossotti, 1961). The following example illustrates the point:

$$3UO_{2}^{2+} + 5H_{2}O \rightleftharpoons (UO_{2})_{3}(OH)_{5}^{+} + 5H^{+}$$

$$3UO_{2}^{2+} + 5H_{2}O \rightleftharpoons (UO_{2})_{3}(O)(OH)_{3}^{+} + 5H^{+} + H_{2}O$$

Both reactions result in the formation of five H^+ and can therefore not be distinguished. As the activity of water is a constant, the stability constant is the same for both stoichiometric formulations. This tri-nuclear complex was originally formulated as $(UO_2)_3(OH)_5^+$, but when structural data became available the actual composition turned out to be $(UO_2)_3(O)(OH)_3^+$, with the structure given in Fig. 5.65 (Åberg, 1978).

and a temperature of 25 C; and from Grentie et al. (1992), Guillaumont et al. (2005), and bases and Mesmer (1970).	II. (1992), Guutaumoni e	t al. (2005), and Baes and Mesmer (1970).	
Uranium(vi) Chemical reaction	$log*eta_{p,q}$	Uranium(1v) Chemical reaction	$log*\beta_{p,q}$
$\mathrm{UO}_{2}^{2+} + \mathrm{H}_{2}\mathrm{O} \rightleftharpoons \mathrm{UO}_{2}\mathrm{OH}^{+} + \mathrm{H}^{+}$	-5.25	${ m U}^{4+}+{ m H}_2{ m O}\rightleftharpoons{ m UOH}^{3+}+{ m H}^+$	-0.54
$\mathrm{UO}_{2}^{\overline{2}+}+2\mathrm{H}_{2}\mathrm{O}\rightleftharpoons\mathrm{UO}_{2}(\mathrm{OH})_{2}(\mathrm{aq})+2\mathrm{H}^{+}$	-12.15	$\mathrm{U}^{4+}+2\mathrm{H}_2\mathrm{O}\rightleftharpoons\mathrm{U}(\mathrm{OH})_2^{2+}+2\mathrm{H}^+$	-2.6^{a}
$UO_{2}^{2+} + 3H_{2}O \rightleftharpoons UO_{2}(OH)_{3}^{-} + 3H^{+}$	-20.25	$\mathrm{U}^{4+}\mathrm{3H_2O} \rightleftharpoons \mathrm{U(OH)}^+_{2} + \mathrm{3H^+}_{3}$	-5.8^{a}
$\mathrm{UO}_{2}^{\overline{2}+} + 4\mathrm{H}_{2}\mathrm{O} \rightleftharpoons \mathrm{UO2(OH)}_{4}^{\overline{2}-} + 4\mathrm{H}^{+}$	-32.40	$\mathrm{U}^{4+} + 4\mathrm{H_2O} \rightleftharpoons \mathrm{U(OH)_4(aq)} + 4\mathrm{H^+}$	-10.3^{a}
$2UO_{2}^{2+} + H_{2}O \rightleftharpoons (UO_{2})_{2}OH^{3+} + H^{+}$	-2.7	$6\mathrm{U}^{4+} + 15\mathrm{H_2O} \rightleftharpoons \mathrm{U_6(OH)}_{15}^9 + 15\mathrm{H^+}$	-16.9
$2UO_{2}^{2+} + 2H_{2}O \rightleftharpoons (UO_{2})_{2}(OH)^{2+} + 2H^{+}$	-5.62	Uranium(v): Estimates from Np(v) data	
$3UO_2^{2+} + 5H_2O \rightleftharpoons (UO_2)_3(OH)_5^+ + 5H^+$	-15.55	$\mathrm{UO}_2^+ + \mathrm{H}_2\mathrm{O} \rightleftharpoons \mathrm{UO}_2\mathrm{OH}(\mathrm{aq}) + \mathrm{H}^+$	≈ -11.3
$3UO_2^{2+} + 7H_2O \rightleftharpoons (UO_2)_3(OH)_7^+ + 7H^+$	-32.7	$\mathrm{UO}_2^+ + 2\mathrm{H}_2\mathrm{O} \rightleftharpoons \mathrm{UO}_2(\mathrm{OH})_2^- + 2\mathrm{H}^+$	\approx -23.6
$4\mathrm{UO}_2^{2^+} + 7\mathrm{H}_2\mathrm{O} \rightleftharpoons (\mathrm{UO}_2)_4 (\mathrm{OH})_7^+ + 7\mathrm{H}_2$	-21.9	Uranium(III): Estimates from Cm(III) data $U^{3+} + H_2O \rightleftharpoons UOH^{2+}$ $U^{3+} + 2U \longrightarrow UOH^{2+}$	-7.6
		$0 \pm 2 \Pi_2 O \leftarrow O(O \Pi)_2$	-1.0.1

ometry and stability constants for the hydrolysis complexes of uranium. The stability cons f 25°C: data from Grenthe et al. (1992). Guillaumont et al. (2003). and Baes and Mesmer	tants refer to zero ionic strength	. (1976).
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^a Estimates from Baes and Mesmer (1976).

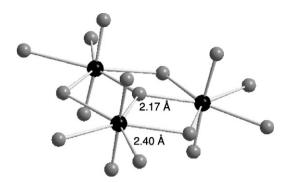


Fig. 5.65 The structure of $(UO_2)_3(O)(OH)_3^+$ (from Åberg, 1978). The bond distance between uranium and the bridging oxide and hydroxide groups are 2.17 Å and 2.40 Å, respectively.

Except at very low total concentrations of uranium, the polynuclear hydroxide complexes are predominant for all oxidation states, with the possible exception of U(v). There are no experimental data for U(III), but its behavior can be estimated from the chemically analogous Cm(III) ion, for which precise data are available.

The coordination chemistry of $U(OH)_4(aq)$ and $UF_4(aq)$ (Section 5.10.2c) deserves a comment. Because of the strong inductive effect of uranium on the dissociation of H^+ from coordinated water one would have expected the formation of anionic hydroxide complexes according to

$$U(OH)_4(H_2O)_n \rightleftharpoons U(OH)_5(H_2O)_{n-1}^- + H^+$$

if water is present in the first coordination sphere. However, there is no experimental indication of the formation of negatively charged hydroxide complexes even in 1 M hydroxide solutions. A coordination number of four is unlikely in view of the large ionic radius of U⁴⁺. A possible resolution of this dilemma might be that the complex formulated as $U(OH)_4(aq)$ is a polymer, e.g. a tetramer U₄(OH)₁₆ with one of the A₄X₁₆-type structures (Wells, 1990, p. 201), where the coordination number of A, in this case uranium(IV), is six. Hydroxide and fluoride ions have similar size and often replace one another in solid-state structures. One might therefore expect that their coordination geometry is similar also in aqueous solution. However, UF₄(aq) is not the limiting stoichiometry in aqueous solution where two negatively charged fluoride complexes UF_5^- and UF_6^{2-} have been identified (Table 5.34). This indicates a coordination number of at least six in the U(IV)-fluoride system, the same as the coordination number for $U(OH)_4(aq)$ if this has an $U_4(OH)_{16}$ structure. Polynuclear complexes, e.g. $U_4F_{16}(aq)$ do not form because of the poor bridging ability of fluoride in aqueous solution.

	$log \beta_n$			
Chemical reaction	$M \equiv UO_2^{2+}$	$M \equiv UO_2^+$	$M\equiv U^{4+}$	$M\equiv U^{3+}$
$M + F^- \rightleftharpoons MF$	5.1		9.3	~3.4
$M + 2F^{-} \rightleftharpoons MF_{2}$	8.6		16.2	
$M + 3F^{-} \rightleftharpoons MF_{3}$	10.9		21.6	
$M + 4F^{-} \rightleftharpoons MF_{4}$	11.7		25.6	
$M + 5F^{-} \rightleftharpoons MF_{5}$	11.5		27.0	
$M + 6F^{-} \rightleftharpoons MF_{6}$	-		29.1	
$M + Cl^{-} \rightleftharpoons MCl$	0.17		1.7	~ 0.24
$M + 2Cl^{-} \rightleftharpoons MCl_{2}$	-1.1			~ -0.74
$M + NO_3^- \rightleftharpoons MNO_3$	0.3		1.5	
$M + SO_4^{2-} \rightleftharpoons MSO_4$	3.15		6.6	~3.3
$M + 2SO_4^{2-} \rightleftharpoons M(SO_4)_2$	4.14		10.5	~ 3.7
$M + PO_4^{3-} \rightleftharpoons MPO_4^{3-2}$	13.2			
$M + HPO_4^{2-} \rightleftharpoons MHPO_4$	7.2			
$M + H_2 PO_4^- \rightleftharpoons MH_2 PO_4$	1.12			
$M + CO_3^{2-} \rightleftharpoons MCO_3$	9.68			
$M + 2CO_3^{2-} \rightleftharpoons M(CO_3)_2$	16.9			
$M + 3CO_3^{2-} \rightleftharpoons M(CO_3)_3$	21.6	12.7		
$M + 4CO_3^{2-} \rightleftharpoons M(CO_3)_4$			35.1	
$M + 5CO_3^{2-} \rightleftharpoons M(CO_3)_5^{6-}$			34.0	

Table 5.34 Stoichiometry and stability constants of uranium complexes of some common inorganic ligands at zero ionic strength and a temperature of 25° C. Data from Grenthe et al. (1992) and Guillaumont et al. (2003). The stability constants for U(11) have been estimated from the corresponding constants for Cm(111). Charges of the complexes have been deleted, to simplify notations.

(c) Complexes between uranium and other inorganic ligands

Uranium(IV) and uranium(VI) form very strong fluoride complexes, while those formed with Cl⁻, Br⁻, and l⁻ are weak. There are no experimental data for halide complexes of U(v) and U(III); however, data from the chemically analogous Np(v) and Cm(III) indicate that they are all weak, the strongest being the fluoride complexes. The strength of complexes containing ligands with oxygen donors, such as sulfate, sulfite, phosphate, carbonate, silicate, and nitrate increases strongly with the charge and base strength of the ligand. However, complexes of the strongest bases such as $HSiO_4^{3-}$ and SiO_4^{4-} are difficult to study in aqueous solution because of competition from OH⁻ (and the formation of sparingly soluble hydrous oxides) at the high pH where these ions are present in significant amounts.

Strong complexes are also formed between UO_2^{2+} and the peroxide ion and the mode of coordination of the ligand is known from solid state structures (Fig. 5.56a and b). Examples of uranyl(v1) peroxide complex formation in solution have been given by Djogic and Branica (1992), Gurevich *et al.* (1971a,b), and

Moskvin (1968). However, most of the stability constants are uncertain (Sillén and Martell, 1971; NIST, 2004).

Ternary complexes of the type MA_qH_r may be formed when the ligand is the anion of a polyprotic acid.

The stoichiometry and equilibrium constants of uranium complexes of inorganic ligands are given in Table 5.34 where the data are taken from Grenthe et al. (1992) and Guillaumont et al. (2003). The structure of the complexes may be inferred from the known coordination geometry of the central uranium atom and from the structure of the ligand. However, quantitative information requires other methods, either X-ray or neutron diffraction data from solid compounds containing the ligands, or from EXAFS spectroscopy of solutions. It is interesting to note that the tetrahedral sulfate (Moll et al., 2000b) and phosphate ions (Dusausoy et al., 1996) rarely form chelates in solid compounds. In most cases the ligands are bonded either through a single oxygen donor, or act as a bridge between different uranium atoms (Figs. 5.51, 5.52, 5.57, and 5.58). In solution, however, EXAFS data indicate that the sulfate ion forms a bidentate chelate in $UO_2(SO_4)_2^{2-}$ and in ternary hydroxide–sulfate complexes (Moll et al., 2000b) but not in UO₂SO₄(aq) (Neuefeind et al., 2004a). On the other hand, carbonate invariably forms complexes where the ligand is chelatebonded to uranium via two oxygen atoms (Fig. 5.66).

The data in Table 5.34 provide the experimental basis for describing uranium as a strong Lewis acid, or as a hard acceptor. Uranium also forms complexes of moderate stability with inorganic nitrogen donors like azide, N_3^- , and thiocyanate, SCN⁻ (Table 5.35). Uranium does not form ammine complexes in aqueous solution; ammines are strong bases and under the conditions where complexes might form the pH is so high that the stronger uranium hydroxide complexes predominate. However, N-donor complexes are found in organic ligands of various types, some examples are given in Table 5.36.

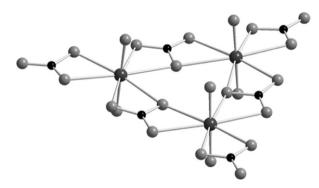


Fig. 5.66 The structure of $(UO_2)_3(CO_3)_6^{6-}$ from Allen et al. (1995). Three terminal carbonate ligands form bidentate chelates and the remaining three act as bridges between the uranium atoms. The structure is closely related to that of $UO_2(CO_3)_3^{4-}$ containing three bidentate carbonate ligands.

			$log \beta_n$	
Chemical reaction	$log \beta_n$ U(VI)	Chemical reaction	$M^{n+} \equiv U^{4+}$	$M^{n+} \equiv UO_2^{2+}$
$\overline{UO_2^{2+}+N_3^-}\rightleftharpoons UO_2N_3^+$	2.58	$\mathrm{M}^{n+} + \mathrm{SCN}^{-} \rightleftharpoons \mathrm{MSCN}^{(n-1)+}$	1.4	2.97
$UO_2^{2+} + 2N_3^- \rightleftharpoons UO_2(N_3)_2$	4.3	$M^{n+} + 2SCN^{-} \rightleftharpoons M(SCN)_{2}^{(n-2)+}$	1.2	4.3
$UO_2^{2+} + 3N_3^- \rightleftharpoons UO_2(N_3)_3^-$	5.7	$M(SCN)_2$ $M^{n+} + 3SCN^- \rightleftharpoons$ $M(SCN)_3^{(n-3)+}$	2.1	_
$UO_2^{2+} + 4N_3^- \rightleftharpoons UO_2(N_3)_4^{2-}$	4.9	$M(SCN)_3$		

Table 5.35 Equilibrium constants for uranium azide and thiocyanate complexes at zero ionic strength and a temperature of 25°C. Data from Grenthe et al. (1992) and Guillaumont et al. (2003).

(d) Complexes between uranium and some important organic ligands

Two groups of ligands will be discussed, those containing carboxylate functional groups alone and those containing in addition one or more hydroxy or amino/ imino groups; the first group is exemplified by acetate and oxalate, and the second by glycolate, glycine, iminodiacetate, and ethylenediaminetetraacetate (EDTA⁴). The stoichiometry and stability constants for the corresponding UO_2^{2+} and U^{4+} complexes are listed in Table 5.36. There is no experimental information available for U(III) and the equilibrium constants have been estimated from corresponding data for trivalent lanthanides and other trivalent actinides. The first chemical issue to be discussed is the mode of bonding of the ligand; the stoichiometry and the magnitude of the stability constants provide some insight, but more precise information requires direct structure information, either from X-ray or neutron diffraction, EXAFS spectroscopy, or from quantum chemistry. The relative magnitude of the stepwise stability constants often gives indication of changes in the mode of bonding of the ligand and structural changes of the complexes. An example is the stepwise stability constants of oxalate complexes of U(v1) (Table 5.36). It is also tempting to relate the very small equilibrium constant for the reaction $U(CO_3)_4^{4-} + CO_3^{2-} \rightleftharpoons U(CO_3)_5^{6-}$ (Table 5.34) to a structural rearrangement from a trigonal bipyramid arrangement of the carbonate ligands in $U(CO_3)_5^{6-}$ with CN = 10, (Fig. 5.60), to a tetrahedral arrangement with CN = 8 in $U(CO_3)_4^{4-}$ (the carbonate ligand is modelled with a single point change). The small stability constant for $UO_2(Hgly)^{2+}$, where Hgly is the "zwitter-ion" form of glycine, $^+H_3NCH_2COO^$ indicates that the ligand is bonded only at the carboxylate end.

The equilibrium constants for the glycine complexes also deserve a comment. The predominant form of glycine at pH < 8 is the zwitter-ion; this means that one has to take the possible formation of complex with the formally uncharged zwitter-ion into account, which has not always been done in the

Table 5.36 Stability constants for complexes between $U(rr)$, $U(rr)$, and $U(m)$, and some organic ligands; acetate (ac^{-}) ; $glycolate/a-hydro-xyactate (\alpha-ac^{-})$, $oxalate (ox^{2})$, $glycinate (glyc^{-})$, iminodiacetate $(1MDA^{2})$, $ethylenediamine-tetraacetate (EDTA^{4})$. The equilibrium constants are taken from Smith and Martell (1989). For some of the reactions, we have tabulated the equilibrium constant for the corresponding $Th(rv)$ and $Ce(m)$ complexes that should be good models for $U(rv)$ and $U(m)$.	s between U(v1) (glyc), iminodi 989). For some o od models for U	, $U(rv)$, and $U(ru)$, and some organic ligat actate ($IMDA^2$), ethylenediamine-tetra of the reactions, we have tabulated the equil $J(rv)$ and $U(ru)$.	nds; acetate (ac_); gl) acetate (EDTA ⁺). ibrium constant for th	vcolate/x-hydro- The equilibrium 1e corresponding
Chemical reaction	$\log \beta_{\rm n} U(\nu I)$	Chemical reaction	$\log eta_n^{n d} \equiv U^{4+}$	$\log eta_{\mathrm{n}} M^{\mathrm{n}+\equiv} U^{3+}$
$\mathrm{UO}_2^{2+}+\mathrm{ac}^-\rightleftharpoons\mathrm{UO}_2(\mathrm{ac})^+$	2.44	$\mathrm{M}^{n+} + \mathrm{ac}^- \rightleftharpoons \mathrm{M}(\mathrm{ac})^{n-1}$	3.9	1.9
$\mathrm{UO}_2^{2+}+\mathrm{2ac}^-\rightleftharpoons\mathrm{UO}_2(\mathrm{ac})_{22}$	4.42	$\mathrm{M}^{n+}+2\mathrm{ac}^{-}\rightleftharpoons\mathrm{M}(\mathrm{ac})_{2}^{n-2}$	6.9	3.1
$\mathrm{UO}_2^{2+} + 3\mathrm{ac}^- \rightleftharpoons \mathrm{UO}_2(\mathrm{ac})_3^-$	6.43	$\mathrm{M}^{n+}+3\mathrm{ac}^{-}\rightleftharpoons\mathrm{M}(\mathrm{ac})^{n-3}_{3}$	9.0	3.7
$\mathrm{UO}_2^{2+}+lpha-\mathrm{ac}^-\rightleftharpoons\mathrm{UO}_2(lpha-\mathrm{ac})^+$	2.72	$\mathrm{M}^{n+} + 4\mathrm{ac}^- \rightleftharpoons \mathrm{M}(\mathrm{ac})^{n-4}_4$	10.3	
$\mathrm{UO}_2^{2+} + 2lpha - \mathrm{ac}^- \rightleftharpoons \mathrm{UO}_2(lpha - \mathrm{ac})_2$	4.45	$\mathrm{M}^{n+}+5\mathrm{ac}^{-}\rightleftharpoons\mathrm{M}(\mathrm{ac})_5^{n-5}$	11.0	
$\mathrm{UO}_2^{2+} + 3lpha - \mathrm{ac}^- \rightleftharpoons \mathrm{UO}_2(lpha - \mathrm{ac})^3$	5.70	$\mathrm{M}^{n+}+lpha-\mathrm{ac}^-\rightleftharpoons\mathrm{M}(lpha-\mathrm{ac})^{n-1}$	4.4	2.7
$\mathrm{UO}_2^{2+} + \mathrm{ox}^{2-} \rightleftharpoons \mathrm{UO}_2(\mathrm{ox})$	5.99	$\mathrm{M}^{n+}+2lpha-\mathrm{ac}^-\rightleftharpoons\mathrm{M}(lpha-\mathrm{ac})^{n-2}_2$	8.3	4.5
$\mathrm{UO}_2^{2+}+\mathrm{2ox}^{2-}\rightleftharpoons\mathrm{UO}_2(\mathrm{ox})_2^{2-}$	10.64	$\mathrm{M}^{n+} + 3lpha - \mathrm{ac}^- \rightleftharpoons \mathrm{M}(lpha - \mathrm{ac})^{n-3}_3$	11.8	5.3
$\mathrm{UO}_2^{2+} + 3\mathrm{ox}^{2-} \rightleftharpoons \mathrm{UO}_2(\mathrm{ox})_3^{4-}$	11.0	$\mathrm{M}^{n+} + \mathrm{ox}^{2-} \rightleftharpoons \mathrm{M}(\mathrm{ox})^{n-2}$	8.8	4.9
$\mathrm{UO}_{2}^{2+} + \mathrm{Hgly} \rightleftharpoons \mathrm{UO}_{2}(\mathrm{Hgly})^{2+}$	1.16	$\mathrm{M}^{n+}+2\mathrm{ox}^{2-}\rightleftharpoons\mathrm{M}(\mathrm{ox})^{n-4}_2$	16.8	8.3
$\mathrm{UO}_{2}^{2+}+\mathrm{2gly}^{-}\rightleftharpoons\mathrm{UO}_{2}(\mathrm{gly})_{2}^{\mathrm{a}}$	13.0			
$UO_2^{2+} + IMDA^{2-} \rightleftharpoons UO_2(IMDA)$	8.75	$\mathrm{M}^{n+} + 3\mathrm{ox}^{2-} \rightleftharpoons \mathrm{M}(\mathrm{ox})^{n-6}_3$	22.8	10.2
$\mathrm{UO}_2^{2+} + \mathrm{HIMDA}^- \rightleftharpoons \mathrm{UO}_2(\mathrm{HIMDA})$	2.41	$\mathrm{M}^{n+} + 4\mathrm{ox}^{2-} \rightleftharpoons \mathrm{M}(\mathrm{ox})^{n-8}$	27.2	11.7
$UO_2^{2+} + HEDTA^{3-} \rightleftharpoons UO_2(HEDTA)^{-}$	6.35	$\mathrm{M}^{n+} + \mathrm{IMDA}^{2-} \rightleftharpoons \mathrm{M}(\mathrm{IMDA})^{n-2}$	9.7	6.2
		$\mathrm{M}^{n+} + \mathrm{EDTA}^{4-} \rightleftharpoons \mathrm{M}(\mathrm{EDTA})^{n-4}$	25.7	15.9

 $^{\rm a}\,$ From Szabó and Grenthe (2000).

published studies. The corresponding complexes with gly⁻ are strong as indicated by log k = 13.0 for the reaction $UO_2^{2+} + 2gly^- \rightleftharpoons UO_2(gly)_2(aq)$ (Szabó and Grenthe, 2000). Aliphatic nitrogen donors are strong bases and the competition between H⁺ prevents coordination to uranium unless the pH is above 6. The interpretation of experimental results is then complicated by the possible formation of binary and ternary complexes containing hydroxide. Sessler *et al.* (2001) have reviewed complex formation between uranium and macrocyclic ligands; these complexes together with organometallic complexes of uranium are discussed in Chapter 25.

(e) Ternary uranium complexes

Most experimental studies of uranium complexes in aqueous solution have been made in two-component systems (metal ion and ligand). Accordingly, most of the published equilibrium constant data refer to binary M_pL_q complexes. However, in experimental studies performed in water one must also take the possibility of the formation of ternary $M_pL_q(OH)_r$ complexes into account. When the ligand is a polyprotic acid also species of the type $M_pL_qH_r$ may form (the phosphate complexes in Table 5.34). The 'proton ambiguity' referred to in the case of hydroxide complexes, cf. $(UO_2)_3(OH)_5^+$ vs. $(UO_2)_3(O)(OH)_3^+$), is also found in other cases, notably for polyprotic ligands. An example is the UO_2^{2+} glycolate system where there is a large difference in the dissociation constants of the carboxylate and α -hydroxy group. When studying the complex formation with this ligand using potentiometric methods, it is not possible to distinguish between the following two reactions:

$$UO_2^{2+}(aq) + HOCH_2COO^- \rightleftharpoons UO_2(OCH_2COO) + H^+$$

and

$$UO_2^{2+}(aq) + HOCH_2COO^- + H_2O \rightleftharpoons UO_2(HOCH_2COO)(OH) + H^+$$

To decide on the stoichiometry of the complex formed, it is necessary to use other methods, e.g. NMR spectroscopy as discussed by Szabó *et al.* (2000) and Toraishi *et al.* (2003).

It is possible to use coordination chemical data to decide on the conditions where ternary complexes containing different ligands (except OH⁻ and protonated ligands) may form; Beck and Nagypál (1990) and Grenthe *et al.* (1997) have discussed this issue and point out that the strength of a ternary complex MA_qB_r depends strongly on the strength of the binary complexes MA_q and MB_r and the steric constraints imposed by metal ion and ligands. Hence, ternary complexes are not common even in multicomponent systems; most of them contain fluoride or hydroxide, both strong donors that do not impose large steric constraints on the second ligand. Table 5.37 gives examples of some ternary uranium(vi) complexes. Note that the presence of the strongly binding oxalate and carbonate ligands has only a moderate influence on the strength of

Uranium

Table 5.37 Stoichiometry and stepwise equilibrium constants for reactions of the type $UO_2AF_r + F \rightleftharpoons UO_2AF_{r+1}$. Charges have been omitted for simplicity. The data are from Aas et al. (1998) and refer to a 1 \bowtie NaClO₄ ionic medium at 25°C. For comparison log K_q for the stepwise formation of the binary complexes $UO_2F_q^{2-q}$ are 4.54, 3.44, and 2.43, respectively.

		log K	
A	$UO_2A + F^- \rightleftharpoons UO_2AF$	$UO_2AF + F^- \rightleftharpoons UO_2AF_2$	$UO_2AF_2 + F^- \rightleftharpoons UO_2AF_3$
Oxalate Carbonate	3.93 4.08	2.55 2.30	1.72 1.91

bonding of fluoride as compared to that in the binary fluoride system. Ternary uranium(IV) complexes containing hydroxide/oxide ligands are abundant both in solid state structures and in solution. An example of the latter is U(EDTA) (OH)⁻, where the equilibrium constant for the reaction U(EDTA)(aq)+ $H_2O \rightleftharpoons U(EDTA)(OH)^- + H^+$ is equal to $\log^* K = -9.3$ (Smith and Martell, 1989), indicating a very large decrease in the acid strength of coordinated water from that in U⁴⁺(aq), where $\log^* K$ is equal to -0.54 (see Table 5.33).

(f) Complex formation between UO_2^+ and other cations

The lower effective nuclear charge on uranium (v) as compared to uranium(v1) in uranyl ions results in a correspondingly larger negative charge of the 'yl' oxygen atoms (Vallet *et al.* (2004a). Electrostatic interactions between the 'yl' oxygen in MO_2^+ and the high positive effective charge of M(v1) in MO_2^{2+} is probably the reason for the formation of weak cation–cation complexes between the two. Newton and Baker (1965) were first to identify these species for UO_2^+ and UO_2^{2+} and Sullivan *et al.* (1961) for NpO₂⁺ and UO_2^{2+} ; Frolov and Rykov (1979) have reviewed the field.

5.10.3 Reaction mechanisms of ligand substitution reactions

The analysis of the rate and mechanism of chemical reactions requires information on the experimental rate equation and the thermodynamics of the reaction studied; in addition the structure and coordination geometry of reactants, intermediates, and products provide important clues on the microscopic details of the reaction. The rate equation describes how the rate of reaction depends on the concentration of different chemical species in the reacting system, some of them may appear as reactants/products in the total (stoichiometric) reaction, but this is not always the case. The rate equation may be simple or complex depending on the mechanism; details on the analysis of rate equations are given in standard texts on chemical kinetics, e.g. Katakis and Gordon (1987), Wilkins (1991) and Espenson (1995). 'Mechanism' is defined as the sequence of elementary reactions that transform the reactant(s) to product(s); these different steps can rarely be studied in isolation, but have to be inferred from the experimental rate equation and the activation parameters ΔH^{\neq} , ΔS^{\neq} , and ΔV^{\neq} of the reaction. The rate equation rarely provides a unique mechanistic model for a certain reaction: one reason is that it contains only stoichiometric information on the rate determining step and the fast equilibria preceding this, but no information on the fast reactions following the rate-determining step. The mechanism deduced from the rate equation is usually referred to as the *stoichiometric mechanism* of the reaction; the *intimate mechanism* describes the molecular details of a certain reaction, e.g. the timing of bond breaking and bond formation.

The information on rates and mechanisms of ligand substitution reactions in uranium complexes is limited and in general only includes information on rate equations, while the mechanistic discussions are much more speculative. Most experimental data refer to uranyl(vI) complexes where three reviews provide some details. Lincoln (1979) and Tomiyasu and Fukutomi (1982) have reviewed reactions that mostly take place in non-aqueous solvents, while Nash and Sullivan (1998) have reviewed the kinetics and mechanism of actinide redox and complexation reactions in aqueous solution. Vallet *et al.* (2004b) have discussed the combination of experimental and quantum chemical methods for the elucidation of the intimate mechanism of solvent exchange and ligand substitution in uranyl(vI) complexes.

Substitution reactions of simple unidentate ligands in uranium complexes are in general very fast and require special experimental methods (stopped-flow, temperature jump and other relaxation methods; NMR spectroscopy). Only the uranyl(vI) fluoride system has been studied in detail (Szabó *et al.*, 1996).

Most of the experimental studies of ligand substitution have been made using multidentate ligands. These reactions involve several elementary reactions, chelate ring opening/ring closure, and ligand dissociation/association steps. In addition, the ligands are often protolytes and the rate equation therefore depends on the hydrogen ion concentration. All these factors result in complicated rate equations from which it is difficult to deduce the reaction mechanism. The activation parameters, ΔH^{\neq} , ΔS^{\neq} , and ΔV^{\neq} (of which only the first two are known for reactions involving uranium) provide additional mechanistic information that in some cases can be corroborated by quantum chemical methods as will be described later. The ligand substitution reactions with multidentate ligands are conveniently followed using conventional stopped-flow spectrophotometric methods. Experiments of this type start from a system that is not in equilibrium and its evolution is then followed until equilibrium has been attained. In many cases the reaction has to be followed by using a color indicator and this introduces additional complications when deducing the reaction mechanism (Friese et al., 2001).

A more direct method to obtain mechanistic information on ligand exchange reactions is to use NMR equilibrium dynamics with ¹H, ¹³C, ¹⁷O, and ¹⁹F as the NMR-active nuclei. The use of ¹⁷O-enriched UO_2^{2+} and ternary complexes

containing fluoride have been particularly useful as the high sensitivity and wide chemical shift scales of these nuclei makes it possible to study a very large range of exchange rates. A typical example is the exchange reaction

$$\mathrm{UO}_2(\mathrm{H}_2\mathrm{O})_5^{2+} + \mathrm{H}_2\mathrm{O}^* \rightleftharpoons \mathrm{UO}_2(\mathrm{H}_2\mathrm{O}^*)_5^{2+} + \mathrm{H}_2\mathrm{O}$$

that was studied using proton-NMR in mixed water–acetone media by Ikeda *et al.* (1979a) and Bardin *et al.* (1998) and by ¹⁷O-NMR in water by Farkas *et al.* (2000a). An analogous example is the exchange between dimethyl sulfoxide (DMSO) and $UO_2(DMSO)_5^{2+}$ in DMSO solvent that was studied by Ikeda *et al.* (1979b). It should be noted that the NMR methods give information on all reactions that contribute to the dynamics at the reaction center. Hence one can use one NMR-active ligand as a probe to provide information on the dynamics of other ligands that are not easily studied using NMR, an example is the use of ¹⁹F-NMR to estimate of the rate of water exchange in $UO_2(\text{oxalate})F(H_2O)_2^-$ and $UO_2(\text{oxalate})F_2(H_2O)^{2-}$ (Szabó *et al.*, 1997).

The range of rates that can be studied using NMR depends on the magnitude of the chemical shift between the NMR-active nuclei located in different exchanging sites, the larger the chemical shift the faster processes can be studied. The NMR method can be used in different ways: (a) as an analytical tool where the concentration is measured as a function of time. This method can only be used if the rate of exchange is slow in comparison with the time for measurement; (b) using magnetization transfer, which is a method appropriate for reactions with halflives of a few seconds; (c) by measurement of the line-broadening which is the method for study of the fastest reactions. The NMR-active nuclei may be located in different chemical surroundings in the same complex allowing studies of intramolecular exchange, or located in different species, e.g. a complex and free ligand, making studies of intermolecular exchange possible. In order to provide accurate data the different sites must have similar concentrations.

It is often difficult, or impossible to use the NMR method to study the rate and mechanism of the formation of the first complex in systems where strong complexes are formed (Szabó *et al.*, 1996) because the free ligand concentration is here very small. In these cases stopped-flow technique is a useful alternative; on the other hand, NMR spectroscopy is superior when studying the rate and mechanism of limiting complexes (Ikeda *et al.*, 1984; Szabó *et al.*, 1997). A summary of experimental kinetic data is given in Tables 5.38 and 5.39, and a general discussion of the mechanistic conclusions in the following section.

(a) Reaction mechanisms

The Eigen–Wilkins mechanism describes the stoichiometric mechanism for many ligand substitution reactions; it includes the following two steps where N denotes the coordination number:

$$[(H_2O)_NM]^{n+} + [(H_2O)L^{-}] \rightleftharpoons [(H_2O)_NM\dots L]^{(n-1)} + H_2O$$
(1)

$$[(H_2O)_N M \dots L]^{(n-1)+} \to [M(H_2O)_{N-1}L]^{(n-1)+} + H_2O$$
(2)

Exchange reaction	$k_{\rm ex} ({ m s}^{-1})$	Activation enthalpy, (ΔH^{\neq}) $(kJ mol^{-1})$	Activation entropy, (ΔS^{\neq}) (J K ⁻¹ mol ⁻¹)	References
$ \begin{array}{c} U(H_2O)_9^{3+} + H_2O^* \rightleftharpoons \\ U(H_2O^*)_9^{3+} + H_2O \end{array} $	$\approx 10^8$	_	_	Helm and Merbach (1999)
$U(H_2O)_{9}^{4+} + H_2O^* \rightleftharpoons U(H_2O^*)_{9-2}^{4+} + H_2O$	5.4×10^6	34	-16	Farkas <i>et al.</i> (2000b)
$UO_2(H_2O)_5^{2+} + H_2O^* \rightleftharpoons UO_2(H_2O^*)_5^{2+} + H_2O;$ in water at 25°C	1.3×10^{6}	26	-40	Farkas <i>et al.</i> (2000a)
in water-acetone $1/4.38$ at -70° C and at 25° C	3.6×10^2 9 × 10 ⁵	42	12	Ikeda <i>et al.</i> (1979a)
In water–acetone $1/1.86$ at -70° C and at 25° C	8×10^{2} 4.6×10^{5}	32	-30	Bardin <i>et al.</i> (1998)

Table 5.38 Rate constants at 25°C and activation enthalpies for water exchange in $U^{3+}(aq)$, $U^{4+}(aq)$, and $UO_2^{2+}(aq)$. The rate constant for U(m) has been estimated from data on the trivalent lanthanides (Helm and Merbach, 1999). There is no experimental information on ligand exchange mechanisms in any actinide(v) species.

Reaction (1) describes the formation of an outer-sphere ion pair; this is a fast diffusion controlled equilibrium reaction with equilibrium constants K_{os} . The second reaction is rate-determining with the rate constant k_2 (unit s⁻¹); it involves the substitution of water in the first coordination sphere of the metal ion with a ligand from the second coordination sphere. This situation may arise when L is a unidentate ligand, but also for polydentate ligands, when the rate of chelate ring-closure is fast. The rate equation deduced from the two elementary reactions is often approximated by the expression

$$\frac{-\mathrm{d}[\mathrm{M}(\mathrm{H}_{2}\mathrm{O})]}{\mathrm{d}t} = \frac{k_{2}K_{\mathrm{os}}[\mathrm{M}(\mathrm{H}_{2}\mathrm{O})][\mathrm{L}]}{1+K_{\mathrm{os}}[\mathrm{L}]} \cong k_{2}K_{\mathrm{os}}[\mathrm{M}(\mathrm{H}_{2}\mathrm{O})][\mathrm{L}]$$

 K_{os} is usually estimated using the Fuoss equation (Fuoss, 1958).

For reactions where the experimental rate equation has the form

$$\frac{-\mathrm{d}[\mathrm{M}(\mathrm{H}_{2}\mathrm{O})]}{\mathrm{d}t} = k_{\mathrm{obs}}[\mathrm{M}(\mathrm{H}_{2}\mathrm{O})][\mathrm{L}]$$

we have $k_{obs} = k_2 K_{os}$. The analysis of experimental rate data using the Eigen– Wilkins mechanism is described by Katakis and Gordon (1987) and Wilkins (1991). The intimate mechanism of the water–ligand exchange can be associative, A, dissociative, D, or of interchange type, I. The assignment is based on the identification of intermediates (A and D); if no intermediates are identified the reaction is classified as interchange (I) (Langford and Gray, 1965). The A intermediate has a higher and the D intermediate a lower coordination number than that of the reactant; in both cases there are two transition states along the reaction pathway. As no intermediate is formed in the interchange mechanism there is only one transition state. A rate constant k_{obs} , that is largely independent on the chemical nature of the entering ligand, indicates that the reaction mechanism is of dissociative type; the rate constant that depends strongly on the entering ligand is a characteristic of an associative mechanism. Szabó *et al.* (1996) have discussed fluoride exchange reactions in $UO_2F_n^{2-n}$ complexes using the Eigen–Wilkins mechanism.

The accessible coordination number at the metal center is often an important indicator when selecting the reaction mechanism. The characteristic coordination number for U(vI) and U(v) is five, but complexes with coordination numbers four and six are not uncommon; also U(IV) and U(III) have variable coordination numbers (9 ± 1). Hence, the coordination number is of little value as a mechanistic indicator in these cases, as neither associative nor dissociative mechanisms can be excluded. The size and charge of the metal ion and the ligand are also important for the mechanism; large ligands cannot enter the first coordination is rate determining, the intimate mechanism of the ligand exchange is dissociative; if the entry of the ligand from the second coordination sphere is rate determining the mechanism is associative. The simplest and most fundamental of the exchange reactions takes place between the aqua ions and the water solvent and this rate is often an important indicator for the mechanism of ligand substitution reactions of the Eigen–Wilkins type.

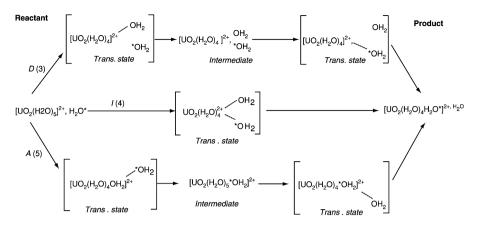
(b) Rates and mechanism of water exchange

The rate of water exchange has been studied both by proton NMR linebroadening at low temperature in mixed water-acetone solvents and in water containing 1 \times NaClO₄. A complicating factor in experiments of this type is that it is not possible to vary the concentration of water in a pure water solvent; this is possible in the mixed water-acetone solvent. In the latter case, however, the concentration changes are often so large that the interpretation of the experimental data is ambiguous. Rate constants and activation parameters for the water exchange reactions are given in Table 5.38.

Because of the fast rate of exchange it is not possible to identify intermediates in these reactions and the rate equation alone is not sufficient to make a mechanistic assignment. This can be obtained by comparing the experimental activation energy with those for the D, A, and I mechanisms (Scheme 5.1), obtained using quantum chemical methods to identify the pathway of lowest activation energy; this value can then can be compared with the experimental data (Vallet *et al.*, 2001, 2004b). The theoretical activation energy of the pathways D, A, and I are 74, 19, and 21 kJ mol⁻¹, respectively; the dissociative pathway can be ruled out because of its high activation energy, while both the A and I mechanisms are consistent with the experimental value,

NO_2 -pic; dipicolimate $\equiv dipic;$ oxydiacetate \equiv oda. The following notation is used for the different fluoride ligands: ^a central fluoride, ^{b,c} edge fluorides. The rate constant in the forward and reverse directions is denoted +1 and -1, respectively; k_{ex} denotes an exchange reaction without net chemical change. $k_{obs} (s^{-1}) \qquad \Delta H^{\neq} (k_1 \text{ mol}^{-1}) \qquad \Delta S^{\neq} (J \text{ K}^{-1} \text{ mol}^{-1}) \qquad References$	$k_{ m obs} ({ m s}^{-1})$	denoted +1 and -1, ro $\Delta H^{\neq} (\text{kJ mol}^{-1})$	$\Delta S^{\neq} (\mathbf{J} \ \mathbf{K}^{-1} \ \mathbf{mol}^{-1})$	References
$\mathrm{UO}_2(\mathrm{ac})\mathrm{F}^{2-}_{3,2}+\mathrm{ac}^{-*}\rightleftharpoons$	$k_1 = 2 imes 10^3 ext{ s}^{-1}$.	NMR data at -5°C	I	Aas et al. (1999)
$\begin{array}{l} \mathrm{UO}_2(\mathrm{ac}^*)\mathrm{F}_3^{2-} + \mathrm{ac}^- \\ \mathrm{UO}_2(\mathrm{ac})_3 \stackrel{>}{=} \mathrm{UO}_2(\mathrm{ac})_2 + \mathrm{ac}^- \end{array}$	$k_{-1} = 2.5 \times 10^4 \text{ M}^{-1} \text{s}^{-1}$ $k_1 = 2.7 \times 10^3 \text{ s}^{-1}$	- - C	0 - 17	Aas et al. (1999)
$\mathrm{UO_2CO_3F_3^{3-}+F^{-*}}$	$k_{\rm ex} = 3.6 \times 10^{-11}$ s $k_{\rm ex} = 14.2 \pm 2.1^{\rm a,b,c}$ s ⁻¹	53.7 ± 1.6	-15.7 ± 0.8	Szabó and Grenthe (1998)
$UO_2CO_3F_{3}^{3,5} + F^-$ $UO_2CO_3F_3^3 + C^*O_2^{2-} =$	$k_{\rm ex} = 8 \ {\rm s}^{-1}$ at pH 8.5	I	Ι	
$\mathrm{UOC}^*\mathrm{O_3F_3^{5-}}+\mathrm{CO_3^{5-}}$ $\mathrm{UO}_2(\mathrm{pic})\mathrm{F_3^{5-}}+\mathrm{F}^{-*}\rightleftharpoons$	$k_{ m ex} = 24.4 \pm 0.6^{ m a} ~ m s^{-1};$	61.4 ± 1.6	14.6 ± 0.5	Szabó and Grenthe (1998)
$\mathrm{UO}_2(\mathrm{pic})\mathrm{F}_3^{*3-}+\mathrm{F}^-$ $\mathrm{UO}_2(i\text{-pent-pic})\mathrm{F}_3^{3-}+\mathrm{F}^{-*}\rightleftharpoons$	$k_{ m ex} = 12.8 \pm 0.3^{ m b,c} { m s}^{-1}$ $k_{ m ex} = 18.2 \pm 1.8^{ m a} { m s}^{-1}$;	59.7 ± 1.2	10.4 ± 0.8	
$\mathrm{UO}_{2}(i\text{-pent-pic})\mathrm{F}_{3}^{*3-}+\mathrm{F}^{-*} \rightleftharpoons \mathrm{UO}_{2}(\mathrm{NO}_{2} ext{-pic})\mathrm{F}_{3}^{3-}+\mathrm{F}^{-*} \rightleftharpoons$	$k_{ m ex} = 13.9 \pm 1.1^{ m b,c} { m s}^{-1}$ $k_{ m ex} = 16.0 \pm 1.2^{ m a,b,c} { m s}^{-1}$	60.3 ± 2.6	14.6 ± 0.6	
$\begin{array}{l} UO_2(NO_2\text{-}pic)F^{*,3-}_{*}+F^-\\ UO_2(pic)F^{*,3-}_{3}+pic^{-*}\rightleftharpoons\\ IIO_2(nic_*)F^{*,3-}_{3}+nic^- \end{array}$	$k_{ m ex} = 4.7 \pm 0.2~{ m s}^{-1}$	56.2 ± 4.2	-16.3 ± 1.2	
$\begin{array}{c} 0.02(NO_2-pic)F_3^{3-} + NO_2^{-} \\ 0.02(NO_2-pic)F_3^{3-} + NO_2^{-} \\ pic^{-*} = UO_2(NO_2-pic^*)F_3^{3-} \\ + NO_2-pic^{-} \end{array}$	$k_{\rm ex} = 55 {\rm s}^{-1}$	59.4	11.3 ± 0.4	

pic <i>i</i> -pent- pic NOnic	$k_{ex}=300 \text{ s}^{-1}$ $k_{ex}=90 \text{ s}^{-1}$ $k_{ex}=-2060 \text{ s}^{-1}$	preonnate ring rotation 40.1 ± 2.4 46.8 ± 1.5 49.6 ± 3.4	-46.7 ± 2.8 -32.8 ± 1.0 3 + 1 2	Szabó and Grenthe (1998)
$\begin{array}{l} 100_2 \text{ for } F_3^{4-} + F^{-*} \rightleftharpoons \\ 100_2 (\text{or }) F_{*4^-}^{4-} + F^{-*} \rightleftharpoons \end{array}$	$k_{\rm ex} = 21.6 \pm 2.4^{\rm a,b,c} {\rm s}^{-1}$	58.9 ± 3.4	12.4 ± 1.0	Szabó and Grenthe (1998)
$\begin{array}{cccc} & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & & & & & & \\ & & $	$k_{ m ex} = 14.1 \pm 0.8^{ m a,b,c} { m s}^{ m -1}$ $k_{ m ex} = 6.2 \pm 0.2 { m s}^{ m -1}$	60.4 ± 2.0 70.2 ± 5.6	18.9 ± 0.6 23.1 ± 1.8	
$\begin{array}{c} \bigcup_{\substack{\substack{i=0\\ i \in I}} (0,2) \in I_{i}^{i} = 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, $	$k_{ m ex} = 1.6 \times 10^4 \ { m s}^{-1}$ $k_{ m ex} = 1.6 \times 10^3 \ { m s}^{-1}$	45.4 ± 3.8	-11.3 ± 0.5	Szabó <i>et al.</i> (1997) Farkas <i>et al.</i> (2000) Szabó <i>et al.</i> (1997)
$\begin{array}{c} \underbrace{\bigcup_{0 \leq 0 \leq 1} \sum_{1 \leq 1 \leq 2 \leq 1} \sum_{1 \leq 1 \leq 2 \leq 1} + F^{-1} \approx \\ \underbrace{\bigcup_{0 \geq 0 \leq 2} \sum_{1 \leq 3 \leq 2 \leq 1} + F^{-1} \approx \\ \underbrace{\bigcup_{0 \geq 0 \leq 2 \leq 1 \leq 2 \leq 2} \sum_{1 \leq 3 \leq 2 \leq 1} + 0 \times F^{2-1} \approx \\ \underbrace{\bigcup_{0 \geq 0 \leq 2 \leq 1 \leq 2 \leq 2 \leq 2} \sum_{1 \leq 3 \leq 2 \leq 2$	$k_{\rm ex} = 12.3 \pm 1.0 \ {\rm s}^{-1}$ 8.7 $\pm 1.5 \ {\rm s}^{-1}$	40.8 ± 2.0 47.1 ± 2.6 42.0 ± 3.4	-74.8 ± 3.6 -56.3 ± 3.2 -73.3 ± 5.8	Szabó and Grenthe (1998)
$\begin{array}{l} UO_2(ox)_2(H_2O)^{2-}+ox^{2-*}\rightleftharpoons\\ UO_2(ox^*)_2(H_2O)^{2-}+ox^{2-*}\cr\\ UO_2^{2}(x^*+SO_4^{2-}\rightleftharpoons UO_2SO_4 \cr\\ UO_2F_4(H_2O)^{2-}+F^-\rightleftharpoons UO_2F_5^{3-}\cr \end{array}$	$k_{\mathrm{ex}} = 1.6 \times 10^3 \mathrm{s}^{-1}$ $k_1 = 3.4 \times 10^3 \mathrm{M}^{-1} \mathrm{s}^{-1}$ $k_{-1} = 80 \mathrm{s}^{-1}$ $k_1 \approx 4 \times 10^3 \mathrm{M}^{-1} \mathrm{s}^{-1}$ $k_{-1} = 6.5 \times 10^3 \mathrm{s}^{-1}$	31 ± 2	-56±5	Aas <i>et al.</i> (1999) Moll <i>et al.</i> (2000b) Vallet <i>et al.</i> (2002)
$UO_2^{2^+} + dipic^{2^-} \rightleftharpoons UO_2(dipic);$ pH = 1.0	stopped-flow da $k_1 = 0.94 \times 10^3 \text{ M}^{-1} \text{ s}^{-1}$ $k_2 = 0.74 \text{ s}^{-1}$	stopped-flow data at 25° C $\mu = 0.10$ M 47.3 ± 2.6 $(10^3 \text{ M}^{-1} \text{ s}^{-1} \text{ 62.4} \pm 1.6$	0 м 39 ± 9 41 ± 6	Friese et al. (2001)
$\begin{array}{l} pH=3.0\\ UO_2^{2+}+oda^{2-}\rightleftharpoons UO_2(oda);\\ pH=3.0 \end{array}$	$k_{1-} = 3.21 \times 10^{3} \mathrm{M}^{-1} \mathrm{s}^{-1}$ $k_{-1} = 0.38 \mathrm{s}^{-1}$ $k_{1-} = 3.4 \mathrm{M}^{-1} \mathrm{s}^{-1}$ $k_{-1} = 0.43 \mathrm{s}^{-1}$	$\begin{array}{c} 55.3 \pm 1.3 \\ 57.1 \pm 9.1 \\ 62.1 \pm 2.8 \\ 58.0 \pm 1.2 \end{array}$	6 ± 4 - 61 ± 31 - 27 ± 9 - 57 ± 4	Friese et al. (1998)



Scheme 5.1 The scheme shows the dissociative (D), associative (A) and interchange (I) pathways for the water exchange between $UO_2(OH_2)_2^{2+}$ and water solvent from Vallet et al. (2001) (by permission of the American Chemical Society).

 $\Delta H^{\neq} = 26 \text{ kJ mol}^{-1}$. The small difference in activation energy between these two pathways is understandable from the very similar structures of their transition states (Fig. 5.67a and b).

There are no experimental water exchange data for

$$UO_2(H_2O)_5^+ + H_2O^* \rightleftharpoons UO_2(H_2O^*)_5^+ + H_2O$$

However, the reaction has been studied using quantum chemical methods (Vallet *et al.* 2004a). In this system no stable intermediate $UO_2(H_2O)_6^+$ was found, hence the reaction cannot be associative. It was only possible to identify the reaction pathway for the dissociative mechanism with the electronic activation energy $\Delta E^{\neq} = 36.4 \text{ kJ mol}^{-1}$. As judged by the activation energy one would expect the rate of water exchange to be slower in the uranyl(v) aquo-ion than that for the A/I mechanisms of the uranyl(vi) ion. However, the rate of reaction is determined by the Gibbs energy of activation, $\Delta G^{\neq} = \Delta H^{\neq} (\approx \Delta E^{\neq}) - T \Delta S^{\neq}$, where the activation entropy is larger for the D than for the A/I reactions (Wilkins, 1991, p. 202). Hence it is a reasonable assumption that the rate of water exchange in $UO_2(H_2O)_5^+$ is not too different from that in $UO_2(H_2O)_5^{2+}$.

The rate of water exchange and the activation energy for the reaction

$$U(H_2O)_n^{4+} + H_2O^* \rightleftharpoons U(H_2O^*)_n^{4+} + H_2O$$

has been determined experimentally (Farkas *et al.*, 2000b). The coordination number *n* is probably (9 ± 1) , the rate constant $5.4 \times 10^6 \text{ s}^{-1}$ at 298 K and the activation enthalpy 34 kJ mol⁻¹. From the experimental data alone, it is not possible to determine the reaction mechanism. However, a quantum chemical study by Yang *et al.* (2003) of the water exchange in the corresponding thorium system indicates that the water exchange between Th(H₂O)⁴⁺₉ and the water

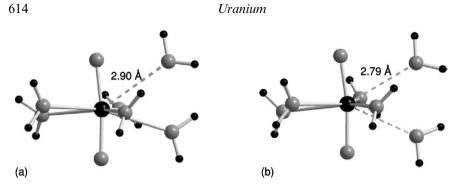


Fig. 5.67 (a) Transition state in the A mechanism for the water exchange in the uranyl(vt) aqua ion. The geometry of the intermediate is very close to that of the I transition state; the bond distance in the entering and leaving water molecules are both 2.65 Å. (b) Transition state in the I mechanism. The U–H₂O distance for the two ligands above and below the equatorial plane in the I transition state is 2.79 Å.

solvent takes place through an associative mechanism; from this we suggest that the mechanism is the same also for $U(H_2O)_9^{4+}$.

There are no experimental data for ligand exchange reactions in U(III) complexes, but Helm and Mehrbach (1999) have made extensive studies of the water exchange reactions of the trivalent lanthanides that are chemically very similar to the trivalent actinides. Based on these data, one expects the substitution mechanisms on U(III) to be similar to the nine-coordinated early lanthanides and to follow a dissociative mechanism.

(c) Water exchange in uranyl(vI) and uranium(IV) complexes

It is often assumed that the rate of water exchange at metal complexes is larger than that of the corresponding aqua ions. This does not seem to be the case for uranyl(v1) complexes as shown by the rate constant of water exchange in $UO_2(oxalate)F(H_2O)_2^-$ and $UO_2(oxalate)F_2(H_2O)^{2-}$, that are approximately $2 \times 10^3 \text{ s}^{-1}$ (Table 5.39); this is much smaller than that of $UO_2(H_2O)_5^{2+}$ ($k_{ex} = 1.3 \times 10^6 \text{ s}^{-1}$; Szabó *et al.*, 1997). The rate constant of water exchange in $UF(H_2O)_8^{3+}$ is not significantly different from that in $U(H_2O)_9^{4+}$ (Farkas *et al.*, 2000b).

(d) Rates and mechanisms of complex formation reactions with inorganic and organic ligands

The rates and mechanisms of complex formation reactions have been studied both in equilibrium systems using NMR methods and in non-equilibrium systems using mainly stopped-flow and relaxation methods. In the former case the reactions are typically

$$ML_n + L^* \rightleftharpoons ML_n^* + L;$$

The rate constants in the forward and reverse directions are denoted k_1 and k_{-1} , respectively; as the system is in equilibrium the *rates* in the forward and reverse directions are the same. This is not the case in the non-equilibrium reactions where one often can arrange the experimental conditions so that the reverse reaction can be neglected; that is the reactions studied are of the type

$$ML_n + L \rightarrow ML_{n+1}$$

Some examples of experimental data, rate constants, and activation parameters are given in Table 5.39. The rate equations and reaction mechanisms have been deduced by investigating how the reaction rate depends on the concentration of reactants, products, and catalysts like H^+ . The mechanistic deductions are complicated for multidentate ligands that in general are moderately strong bases; the rate of reaction is therefore often strongly dependent on the pH. Hines *et al.* (1993), Ekstrom and Johnson (1974), and Pippin and Sullivan (1989) give examples of such systems using the ligands diphosphonic acids and 4-(2-pyridylazo) resorcinol. However, the mechanisms of these reactions are far from clear. The rates of exchange for the ligands in Table 5.39 have been studied in more detail and some general comments about rate constants and mechanisms can therefore be made.

The rate of dissociation of coordinatively saturated complexes varies strongly with the strength of the complexes, e.g. from $2.7 \times 10^3 \text{ s}^{-1}$ for the acetate exchange in UO₂(acetate)⁻₃ to 0.38 s⁻¹ for the rate of dissociation of UO₂(dipicolinate); the latter ligand forms a very strong three-dentate chelate complex. The rate of formation and dissociation of UO₂(dipicolinate) and UO₂(CO₃)F³⁻₃ are proton-catalyzed; the same is certainly the case for UO₂(oxydiacetate), but here there is only experimental data at one pH.

For multidentate ligands the mode of coordination is not always known and it is also unlikely that the formation or dissociation of such complexes takes place in one step. Hence, the experimental rate equation does not provide information on the rate-determining step. Some information may be obtained using the Eigen–Wilkins mechanism as exemplified by the rate constant for the formation of UO_2 (dipicolinate) and UO_2SO_4 . Both rate constants have nearly the same value (Table 5.39) indicating that the reaction is not strongly dependent on the entering ligand; this is a typical feature of dissociative reactions where the rate of water dissociation from the first coordination sphere is ratedetermining. However, in the Eigen–Wilkins mechanism the experimental rate constant is a product of the rate of water exchange and the equilibrium constant for the formation of an outer-sphere complex with the entering ligand. A crude estimate of K_{os} for sulfate and dipicolinate is 5–50 M⁻¹, which would correspond to a rate constant for the water dissociation equal to $(0.7-0.07) \times 10^3 \text{ s}^{-1}$. This is very different from the experimental value for the water exchange, indicating that the mechanism is more complex, suggesting that the rate of chelate ring closure/ring opening might have a significant effect on the rate of

formation/dissociation of the complexes. Hurwitz and Kustin (1967) have studied the rate and mechanism of reactions between UO_2^{2+} and SO_4^{2-} , SCN^- , CH_3COO^- , and $ClCH_2COO^-$ using the temperature jump method. The rate of complex formation with sulphate is 180 M^{-1} s⁻¹ at 20°C, very different from the value obtained by Moll *et al.* (2000b) using NMR. This is not an ionic strength effect that would result in a larger rate constant at lower ionic strength (Wilkins, 1991, p. 110). The bimolecular rate constants for the formation of the 1:1 complex between UO_2^{2+} and actate and monochloracetate are 1050 and 110 M^{-1} s⁻¹. Hurwitz and Kustin (1967) note that the most significant feature of their observations is the relative slowness of the substitution reactions and their strong ligand dependence. This indicates that the substitution reactions are associative.

Jung *et al.* (1988) have determined the rate and mechanism of the formation and decomposition of the binuclear hydroxide complex $[(UO_2)_2(OH)_2]^{2+}$. The rate is sufficiently slow so that NMR line broadening of $U^{17}O_2^{2+}$ can be used. The rate equation is

Rate =
$$k_2[UO_2^{2+}][UO_2OH^+] - k_{-2}K_a[H^+][(UO_2)_2(OH)_2^{2+}]/2$$

where K_a is the equilibrium constant for the reaction $(UO_2)_2(OH)_2^{2+} + H^+ \rightleftharpoons (UO_2)_2(OH)^{3+} + H_2O$. The suggested mechanism consists of two steps:

$$\mathrm{UO}_2^{2+}\mathrm{UO}_2\mathrm{OH}^+ \rightleftharpoons (\mathrm{UO}_2^{2+} \dots \mathrm{UO}_2(\mathrm{OH}^+) \to [\mathrm{UO}_2 - (\mathrm{OH}) - \mathrm{UO}_2]^{3+}$$

that are followed by the fast reaction

$$(UO_2)_2(OH)^{3+} + H_2O \rightleftharpoons (UO_2)_2(OH)^{2+}_2 + H^+.$$

The first step is the formation of an outer-sphere ion pair and the second is rate determining. The estimated rate constant for this step is $7.6 \times 10^5 \text{ s}^{-1}$, close to the rate of water exchange in the aqua ion. Frei and Wendt (1970) have studied the rate of dissociation of the binuclear complex using the stopped-flow method and also they suggested a mechanism where a single OH-bridged intermediate is formed.

Ligand exchange between a limiting complex (the complex with the largest number of coordinated ligands) and free ligand is most conveniently studied by using NMR methods. A typical example is the rate of ligand exchange for the reaction

$$\mathrm{UO}_{2}\mathrm{F}_{5}^{3-} + {}^{*}\mathrm{F}^{-} \rightleftharpoons \mathrm{UO}_{2}{}^{*}\mathrm{F}_{5}^{3-} + \mathrm{F}^{-}$$

As one reactant is a coordinatively saturated complex it is unlikely that the ligand exchange takes place according to an associative mechanism. It also turns out that the rate of ligand exchange for the above and many other reactions involving limiting complexes is independent on the concentration of free ligand, confirming that the exchange mechanism is dissociative (Vallet *et al.*, 2002). This result is supported by quantum chemical calculations, which

demonstrate that there is no stable intermediate $UO_2F_6^{4-}$ (Ikeda *et al.*, 1984; Szabó *et al.*, 1997; Vallet *et al.*, 2002).

(e) Mechanisms of intramolecular reactions

Important examples within this group are chelate ring opening/ring closure reactions, exemplified by the complex $UO_2(picolinate)F_3^{2-}$, (Fig. 5.68) (Szabó *et al.*, 1997; Vallet *et al.*, 2004b) and the experimental data in Table 5.39. In this complex there are three non-equivalent fluoride ligands, F_A , F_B and F_C , as shown in the ¹⁹F NMR spectrum. The central peak, F_C , is narrow, indicating a slow exchange on the NMR time-scale while the other two peaks are broad, corresponding to a rate constant of 300 s⁻¹ for the exchange between the F_A and F_B sites. This exchange is a result of an intramolecular process as the intermolecular exchange between coordinated and free fluoride is much slower, $k_{obs} = 13 \text{ s}^{-1}$ for F_A and F_B and 24 s⁻¹ for F_C . The intramolecular exchange between F_A and F_B is the result of a a chelate ring opening/closure reaction that results in a rotation of the picolinate ligand and an exchange of the F_A and F_B sites. The rate of exchange for the intermolecular exchange for the intermolecular exchange of picolinate is much slower, 4.7 s^{-1} .

The exchange between the different isomers of $UO_2(picolinate)_2F^-$ (Fig. 5.69) probably also takes place through a ring opening/ring closure reaction; a similar reaction mechanism has also been proposed for the kinetics of intra- and

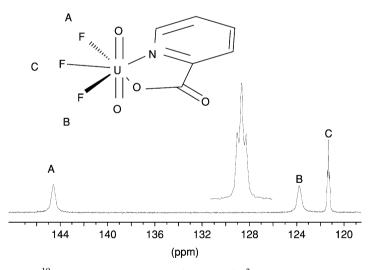


Fig. 5.68 The ¹⁹F NMR spectrum of $UO_2(picolinate)F_3^{2-}$ at $-5^{\circ}C$ showing peaks for the three different fluorides (from Szabó et al. (1997), reproduced by the permission of American Chemical Society). There is no visible spin–spin coupling in the exchanged broadened peaks for fluorides A and B. Spin–spin coupling, a collapsed doublet of doublets, is evident in the narrow peak C, cf. the insert.

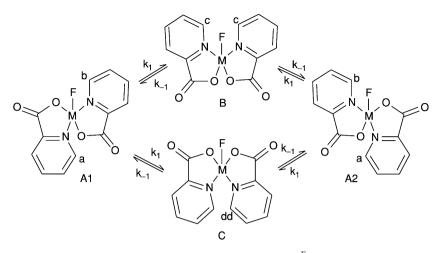


Fig. 5.69 Different isomers of the complex $UO_2(picolinate)_2^{F^-}$ and the possible exchange pathways between them (from Szabó et al. (1997), reproduced by the permission of American Chemical Society). The exchange presumably takes place through chelate ring opening/ring closure reactions.

intermolecular exchange reactions of nonamethyl-imidodiphosphoramide (NIPA) in $UO_2(NIPA)_3^{2+}$ (Bokolo *et al.*, 1981).

Intramolecular reactions of the type encountered in UO₂(picolinate)₂F⁻ do not necessarily proceed through chelate ring opening/ring closure as exemplified by UO₂(acac)₂L, in Fig. 5.70, where acac is a β -diketonate like acetylacetonate or dibenzoylmethanate and L an uncharged ligand such as dimethylsulfoxide (DMSO) (Ikeda *et al.*, 1984). The two methyl groups in the acetylacetone ¹³C NMR spectrum are equivalent at room temperature due to fast exchange, but not at low temperature. The rate of intermolecular exchange between coordinated and free acac is slow and the fast exchange between the two methyl groups is therefore not the result of chelate ring opening/ring closure but of the fast dissociation/reentry of the ligand L that also results in exchange between the methyl groups (Fig. 5.70); the chelate ring opening is a very slow reaction.

Kramer and Maas (1981) have studied the fluxionality in $U(v_I)$ complexes of trifluoroacetylacetonate and various uncharged bases and suggest that the fluxionality of the complexes is a result of an intramolecular base migration; however, it is difficult to envisage that such a reaction is geometrically feasible.

(f) Rate and mechanism of ligand exchange in non-aqueous systems

The proposed mechanisms and activation parameters for ligand exchange in uranyl(vi) complexes between a number of uncharged ligands in non-aqueous systems are given in Table 5.40. The experimental rate constant k_{obs} for many of the reactions is given by

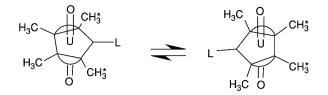


Fig. 5.70 Ligand exchange in acetylacetonato complex $UO_2(acac)_2L$. The methyl groups in the coordinated acetylacetonate are non-equivalent as a result of their different chemical surroundings. The two sites are in fast exchange at room temperature as a result of the fast dissociation/re-entry of the ligand L.

$$k_{\rm obs} = k_1 + k_2[L],$$

where [L] is the free ligand concentration. In most systems k_2 is equal to zero, indicating a dissociative mechanism as seen in Table 5.40. When $k_2 \neq 0$ the rate of exchange depends on the ligand concentration, indicating an associative pathway. The difference in exchange mechanism for water (associative or associative interchange mechanism) and the dissociative pathway for the ligands in Table 5.40 is probably due to the larger steric constraints for the latter ligands. The occurrence of two parallel pathways, e.g. for DMSO indicates that the energy difference between complexes with four-, five-, and six-coordinated DMSO ligands is small. It is worth noting that there is no connection between the suggested mechanisms and the activation entropy for these reactions that all involve an uncharged ligand.

(g) Rate and mechanism of 'yl'-oxygen exchange in uranyl(v1) and uranyl(v) complexes: isotope exchange reactions

The rate of exchange between the 'yl'-oxygen atoms in $UO_2^{2+}(aq)$ and the water solvent is very slow, the half-life is 5000 to 10000 h as demonstrated by Gordon and Taube (1961a) using ¹⁸O-enriched uranyl(vi). They noticed that the rate of exchange depends on the hydrogen ion concentration and that the reaction was photo-catalyzed. The fact that the exchange is very fast in the photo-excited state of the uranyl(vi) aqua ion (Bell and Buxton, 1974) has been used to prepare uranyl(vI) complexes where the 'yl'-oxygens are isotope-enriched in ¹⁷O or ¹⁸O (Howes et al., 1988). The rate of exchange of the 'yl'-oxygens and the water solvent is strongly catalyzed by $UO_2^+(aq)$ (Gordon and Taube, 1961b). These two observations indicate that the exchange is related to the weakening of the U-O_{vl} bond. In the photo-excited state, this is the result of transfer of a bonding electron to an empty f-orbital, and in $UO_2^+(aq)$ from the f-electron that is localized in a nonbonding f-orbital (Vallet et al., 2004a). There are few precise and reproducible experimental observations and the mechanism for the exchange reaction has therefore not yet been clarified. Gordon and Taube (1961b) suggested that the rate law for the UO_2^+ -catalyzed exchange

Table 5.40 Mechanisms and activation parameters for the exchange of monodentate uncharged ligands, L, in the uranyl(v1) complexes $UO_2L_5^{2+}$ and $UO_2L_4^{2+}$. The solvent is deuterated acetone or dichloromethane. The ligands are: dimethylsulfoxide (DMSO), N,N,-dimethylacetamide (DMA), trimethylphosphate (TMP), triethylphosphate (TEP), N-methylacetamide (NMA), diethylphosphate (DEP), tetramethylurea (TMU), and hexamethylphosphoramide (HMPA).

Complex	Solvent	Mechanism	ΔH^{\neq} (kJ mol ⁻¹)	$\begin{array}{c} \Delta S^{\neq} \\ (\mathrm{J} \ \mathrm{K}^{-1} \ \mathrm{mol}^{-1}) \end{array}$	References
$\overline{\text{UO}_2(\text{DMSO})_5^{2+}}$	CD ₃ COCD ₃	D	39	-48	Honan <i>et al.</i> (1978); Ikeda <i>et al.</i> (1979b)
		D	54	6	< , , , , , , , , , , , , , , , , , , ,
2		Α	39	-28	
$UO_2(DMA)_5^{2+}$	CD_2Cl_2	D	43	44	Bowen <i>et al.</i> (1976)
$\mathrm{UO}_2(\mathrm{TMP})_5^{2+}$	"	D or I _d	25	-110	Crea <i>et al.</i> (1977)
$\mathrm{UO}_2(\mathrm{TEP})_5^{2+}$	"	D or I _d	44	48	Crea <i>et al.</i> (1977)
$UO_2(NMA)_5^{2+}$	"	D	67	45	Honan <i>et al.</i> (1979)
$UO_2(DEP)_5^{2+}$	"	D	32	-54	Bowen $et al.$ (1979)
$UO_2(TMU)_5^{2+}$	"	D	80	85	Ikeda <i>et al.</i> (1979b)
$UO_2(HMPA)_5^{2+} \\$	**	D	14	-172	Honan $et al.$ (1978)
		А	22	-120	(1570)

 $U^*O_2^{2+}+H_2O \rightleftharpoons UO_2^{2+}+H_2^*O$ is first order in $[UO_2^+]$ and suggest the mechanism

$$UO_2^+ + H_2^*O \rightleftharpoons U^*O_2^+ + H_2O$$
$$U^*O_2^+ + UO_2^{2+} \rightleftharpoons U^*O_2^{2+} + UO_2^+$$

where the first reaction is assumed to be fast, but the details of the oxygen exchange are not known and quantum chemical studies, similar to those of Schreckenbach *et al.* (1998) and Clark *et al.* (1999) on UO_2^{2+} , have not been made to our knowledge. Howes *et al.* (1988) have studied the second reaction and use the experimental data, in combination with the Marcus' cross-relations, to estimate the rate constant for the outer-sphere self-exchange to be in the range 1–15 M^{-1} s⁻¹, a value that is in good agreement with quantum chemical estimates by Privalov *et al.* (2004).

There are a number of other experimental studies of exchange between uranyl (vI) complexes and water, using ¹⁷O-enriched uranyl(vI). This exchange is pHdependent and much faster than in the $UO_2^{2+}(aq)$. The half-life is less than 1 h in the pH range where polynuclear complexes containing hydroxide/oxide bridges are present (Moll *et al.*, 2000b); the rate of exchange is much slower in $UO_2(OH)_4^{2-}$ and $UO_2(OH)_5^{3-}$ and very slow in limiting complexes that do not contain water or hydroxide in the first coordination sphere. Schreckenbach *et al.* (1998) and Clark *et al.* (1999) have discussed the mechanism, however the estimated activation energy seems large (160 kJ mol⁻¹).

(h) Isotopic exchange reactions involving uranium

Isotopic exchange using 233 U as a probe has been used to study the rate and mechanism of exchange reactions between UO_2^{2+} , UO_2^+ , and U^{4+} . These studies have been made in acid solutions where the degree of hydrolysis is known. The exchange can take place either through bond breaking/bond formation or through electron transfer. The following exchange reaction is a typical example (Rona, 1950; Masters and Schwartz, 1961):

$$\mathrm{U}^{4+}(\mathrm{aq}) + {}^{*}\mathrm{UO}_{2}^{2+}(\mathrm{aq}) + 2\mathrm{H}_{2}\mathrm{O} \stackrel{k_{f}}{\underset{k_{r}}{\rightleftharpoons}} 2{}^{*}\mathrm{UO}_{2}^{+}(\mathrm{aq}) + 4\mathrm{H}^{4}$$

where *U denotes uranium enriched in 233 U. The reaction follows two parallel pathways where the rate of exchange for the forward reaction at [U(IV)] < 0.01 M is equal to

Rate =
$$k_{\rm f}[{\rm U}^{4+}][{\rm UO}_2^{2+}][{\rm H}^+]^{-3}$$
 with $k_{\rm f} = 2.1 \times 10^{-7} \text{ m}^{-1} \text{ s}^{-1}$ at 25°C

Imai (1957) studied the rate for the reverse reaction and found

Rate =
$$k_r [UO_2^+]^2 [H^+]$$
 with $k_r = 436 \text{ m}^{-2} \text{ s}^{-1}$ at 25°C

The ratio $k_r/k_f = 2 \times 10^9 \text{ M}^4$ is in good agreement with the experimental equilibrium constant $1 \times 10^9 \text{ M}^4$, indicating that both reactions have the same transition state. A slightly lower value of $k_r \approx 130$, was determined by Kern and Orleman (1949). The rate of exchange of the forward reaction is slow because it goes thermodynamically 'uphill', a result of the extensive bond breaking/bond formation during the exchange. The reverse reaction is fast because the reaction is now thermodynamically favored.

The intimate mechanism for most isotope exchange reactions is not known; for the U(Iv)–U(v)–U(vi) reaction there is only information on the stoichiometry of the activated complex, $[HOUOUO_2^{3+}]^{\neq}$ and the activation energy 157 kJ mol⁻¹. At U(Iv) concentrations higher than 0.01 m, there is a significant contribution from a second reaction pathway and the rate of exchange is now

Rate =
$$k[U^{4+}]^2[UO_2^{2+}][H^+]^{-2}$$

but the mechanistic implications are not clear.

It is often difficult to decide if isotope exchange takes place through bond breaking/bond formation, or as a result of electron transfer; the isotope exchange between uranyl(vi) and uranyl(v) and other actinyl ions are typical examples. Kato *et al.* (1970) studied the exchange between UO_2^{2+} and U^{4+} by measuring the transfer of ¹⁸O-enriched 'yl' oxygen to water. The rate constant was $6.5 \times 10^{-4} \text{ m}^{-1} \text{ s}^{-1}$, is very different from that of Masters and Schwartz (1961) that used different experimental conditions. Kato *et al.* suggested that the activated complex has the composition $[U(Iv)U(vI)]^{\neq}$ and that the rate of oxygen exchange and electron exchange are of the same order of magnitude.

A number of the redox reactions to be discussed in the following section have been investigated experimentally using isotope exchange technique.

(i) Rate and mechanism of redox reactions

These reactions are in general studied using isotope exchange as exemplified by

$$\mathbf{U}^*\mathbf{O}_2^{2+}(\mathbf{aq}) + \mathbf{U}\mathbf{O}_2^+(\mathbf{aq}) \rightleftharpoons \mathbf{U}\mathbf{O}_2^{2+}(\mathbf{aq}) + \mathbf{U}^*\mathbf{O}_2^+(\mathbf{aq})$$

The rate of exchange has been studied using ¹⁸O-enriched UO_2^{2+} by following the isotope distribution using mass spectroscopy after separation of U(vi) and U(v) (Gordon and Taube, 1961b; Masters and Schwartz, 1961). The experimental rate of exchange is equal to

$$Rate = k_{obs}[UO_2^{2+}][UO_2^{+}]$$

with $k_{\rm obs} \approx 50 \text{ m}^{-1} \text{ s}^{-1}$ (Gordon and Taube, 1961b), close to the more accurate determination of the corresponding exchange reaction between Np(vi) and Np(v), $k_{obs} \approx 110 \text{ m}^{-1} \text{ s}^{-1}$, determined by Cohen *et al.* (1954). Howes *et al.* (1988) report rate constants in the range $1-15 \text{ M}^{-1} \text{ s}^{-1}$. Privalov *et al.* (2004) have discussed the mechanism for the U(v)-U(vi) electron exchange between the aqua-ions, the fluoride, and the carbonate complexes using quantum chemical methods. Both outer-sphere and inner-sphere mechanisms were studied; the former for the aqua ions using the Marcus model and the latter using an innersphere model for binuclear complexes containing hydroxide, fluoride, and carbonate bridges. The calculated rate constant for the homogeneous electron exchange (outer-sphere) between $UO_2^{2+}(aq)$ and $UO_2^{+}(aq)$ is $26 \text{ M}^{-1} \text{ s}^{-1}$ in fair agreement with experimental data. The rate of electron transfer for the innersphere reactions is much faster, but here there are no experimental data that can be used for comparison. This study provides a model for the intimate reaction mechanisms as exemplified by the following structure of the precursor and transition state structures (Fig. 5.71).

The kinetics of redox reactions is also discussed in Chapter 23.

Rate constants and reaction mechanisms for a number of redox reactions involving uranium have been reported by Newton (1975) and in the second edition of this book (Katz *et al.*, 1986). It is not possible to discuss all this

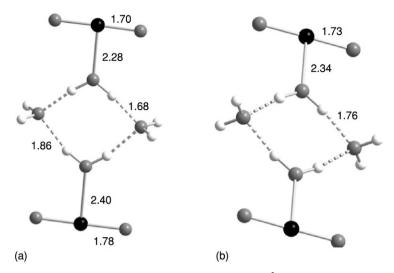


Fig. 5.71 Quantum chemical model of the precursor $[UO_2^{+}...UO_2^{+}]$ in the outer-sphere electron transfer reaction $U^*O_2^{++}(aq) + UO_2^{+}(aq) \Rightarrow UO_2^{++}(aq) + U^*O_2^{+}(aq)$ from Privalov et al. (2004). The model is focused on the bridge between the two uranyl ions and their complete coordination spheres are therefore modeled using a continuum model. (a) shows the precursor with uranyl(v) and uranyl(vi) ions and (b) the transition state where the two uranyl ions are equivalent.

information and we have accordingly selected a few examples that illustrate the interpretation of the experimental rate laws. A prerequisite for the mechanistic discussion is information on the equilibrium system, i.e. the complexes present in the test solutions under different experimental conditions. When determining the experimental rate law, care must be taken to identify possible parallel reaction pathways and possible catalysts. We will discuss the oxidation of U(IV) with Pu(VI) as this reaction is not only of scientific interest, but also important in nuclear reprocessing (Newton, 1958). In acid solutions of moderate concentration of the reactants, there is a complete reduction of Pu(VI) to Pu(III). When the reactant concentrations are about 10^{-4} M 96% of the U(IV) reacts according to

$$2Pu(vi) + U(iv) \rightleftharpoons 2Pu(v) + U(vi)$$

and the remaining 4% react according to

$$2/3Pu(vI) + U(IV) \rightleftharpoons 2/3Pu(III) + U(VI)$$

The latter two equations only represent the change in oxidation states of the actinides but do not account for the overall stoichiometry. At constant hydrogen ion concentration, the experimental rate law is

$$-\frac{\mathrm{d}[\mathrm{Pu}(\mathrm{vI})]}{\mathrm{d}t} = 2k''[\mathrm{Pu}(\mathrm{vI})][\mathrm{U}(\mathrm{IV})]$$

This rate equation requires that the activated complex has the composition $[Pu(VI) \cdots U(IV)]^{\neq}$; as the hydrogen ion concentration is constant, there is no information of the hydrogen ion concentration dependence of the reaction rate. Based on this limited information, a possible reaction mechanism that involves the following two elementary reactions has been suggested (charges have been omitted):

$$Pu(vI) + U(IV) \rightleftharpoons Pu(V) + U(V)$$

 $Pu(VI) + U(V) \rightleftharpoons Pu(V) + U(VI)$

The first reaction is rate-determining as it involves a major rearrangement between the coordination spheres of reactants and products, while the second is fast because these rearrangements are minor.

Additional mechanistic information is obtained by investigating how the rate of reaction depends in the hydrogen ion concentration. One finds that the rate is

$$-\frac{\mathrm{d}[\mathrm{Pu}(\mathrm{v}\mathrm{I})]}{\mathrm{d}t} = 2k'' \left(1 + \frac{K}{[\mathrm{H}^+]}\right) \left[\mathrm{Pu}\mathrm{O}_2^{2+}\right] \left[\mathrm{U}^{4+}\right]$$

This rate law suggests that there are two parallel pathways according to the following elementary reactions:

 $U^{4+} + H_2O = UOH^{3+} + H^+$ (a fast equilibrium prior to the rate-determining step);

 $UOH^{3+} + PuO_2^{2+} \rightleftharpoons HOUOPuO^{5+}$ (rate-determining step in a reversible reaction);

 $HOUOPuO^{5+} = OUOPuO^{4+} + H^+$ (a fast equilibrium reaction);

 $OUOPuO^{4+} + H_2O \rightleftharpoons UO_2^+ + PuO_2^+ + 2H^+$ (a slow equilibrium reaction).

The elementary reactions above provide information on the stoichiometric mechanism, but not the details at the microscopic level, as that exemplified in Fig. 5.71 for the electron transfer reaction

$$\mathbf{U}^*\mathbf{O}_2^{2+}(\mathbf{aq}) + \mathbf{U}\mathbf{O}_2^+(\mathbf{aq}) \rightleftharpoons \mathbf{U}\mathbf{O}_2^{2+}(\mathbf{aq}) + \mathbf{U}^*\mathbf{O}_2^+(\mathbf{aq}).$$

5.10.4 Fluorescence properties and photochemistry of uranyl(v1) complexes

Only light that is absorbed by a substance is effective in producing a photochemical change; Grotthuss and Draper stated this principle of photochemical activation in 1818, long before the quantum theory. According to quantum theory, the primary step of a photochemical reaction is the activation of *one* molecule by *one* absorbed quantum of radiation. The absorption of a photon leads to a transition from a singlet ground state to a singlet excited state; this is followed by a number of very fast processes with lifetimes in the picosecond

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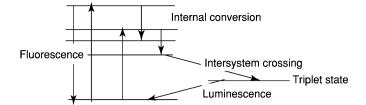


Fig. 5.72 Molecular energy levels where the arrows denote the corresponding process for energy loss of the excited states. The ground state is a singlet, the excitation takes place without change of spin. The excited states can lose energy by fluorescence back to the ground state, via internal conversion from higher to lower excited states and by intersystem crossing to the triplet state. The typical fluorescence lifetime in the excited state is 10^{-8} s and for internal conversion 10^{-12} s. The energy loss from the triplet state to the ground state takes place either by luminescence/phosphorescence or thermally. In addition energy dissipation can take place through non-radiative decay and collisional quenching.

range that take place before any photochemical reaction can occur. *Fluorescence* takes place from an excited singlet to the ground state, *internal conversion* between the excited singlet states, and *intersystem crossing* from the lowest excited singlet state to the triplet state (Fig. 5.72). The lifetime of the triplet state is long (micro to milliseconds) in comparison with that of the singlet states; the radiative emission from triplet to singlet is called phosphorescence. The long lifetime of the triplet also makes thermal energy dissipation possible.

There are other energy dissipation pathways than fluorescence from the excited states such as non-radiative transfer of the excitation energy to vibrational excitation in the coordinated ligands and the solvent and in collisional pathways, so called dynamic quenching; a more detailed discussion is given by Szabó *et al.* (2006). The intensity of fluorescence or phosphorescence depends on the competition between these physical and chemical processes. The quantum yield, Q_Y , is defined as the ratio between the number of photons emitted and absorbed and this quantity is accordingly strongly dependent on the different quenching mechanisms

$$Q_{\rm Y} = \frac{1/\tau_{\rm n}}{1/\tau_{\rm n} + k_{\rm nr}} = \frac{\tau}{\tau_{\rm n}}$$

where τ_n is the lifetime in the absence of non-radiative processes and k_{nr} the rate constant for non-radiative decay; τ is the lifetime in the presence of non-radiative processes. In systems with dynamic quenching it is $1/\tau = 1/(1/\tau_n + k_{nr} + k_q)$, where k_q is the rate constant for collision quenching.

In addition to these quenching processes, the fluorescence intensity may also depend on static quenching that is the result of the formation of a non-fluorescent complex with a ligand, L, in the ground state. In order to understand and use information of fluorescence intensity and fluorescence lifetimes, it is essential to be able to distinguish and quantify all these mechanisms. Static and dynamic quenching can be distinguished by lifetime analysis (Toraishi *et al.*, 2004).

In steady-state excitation the concentration of excited molecules and therefore the fluorescence intensity is constant. Hence, we have the following relations in the absence and presence of quenching:

$$\frac{\mathrm{d}I^*}{\mathrm{d}t} = f - (1/\tau_0)[I^*] = 0;$$

and

$$\frac{\mathrm{d}I^*}{\mathrm{d}t} = f - \left(1/\tau_0 + k_{\mathrm{q}}[L][I^*]\right) = 0$$

where f is the light flux, I^* is the concentration of the fluorescent species with a lifetime τ_0 in the absence of the quencher L. k_q is the rate constant for fluorescence decay in the presence of L. Hence

$$\left(\frac{I}{I_0}\right)^{-1} = \frac{1/\tau_0 + k_q[L]}{1/\tau_0} = 1 + k_q \tau_0[L]$$

where I and I_0 represent the measured fluorescence intensity in the presence and absence of L; this is the Stern–Volmer equation. The fraction of excited fluorophores relative to the total is equal to

$$\left(\frac{I}{I_0}\right) = \left(\frac{\tau}{\tau_0}\right)$$

which for the case of only static quenching in the ground state reduces to $(I/I_0) = 1$ because then $\tau = \tau_0$.

In uranyl(vi) systems where the ligand is a strong quencher, the rate constant k_q is very large; it is then not possible to detect the fluorescence spectrum for the complexes (e.g. Moll *et al.*, 2003).

The photochemistry of uranium compounds is a 'classical' field of research that dates back to the Becquerels more than 100 years ago. The experimental quantities are the excitation and emission spectra and the lifetime(s) of the excited state(s) as a function of chemical parameters. The chemistry of photo-excited UO_2^{2+} has been extensively studied, both as a tool for synthesis, as a method to determine equilibrium constants in ground and excited states, and for elucidation of luminescence quenching mechanisms. Recent reviews by Baird and Kemp (1997), Fazekas *et al.* (1998), and Yusov and Shilov (2000) provide an introduction to the literature.

The photo-oxidation of oxalic acid was used in the first chemical actinometers to measure photon flux based on the reactions

$$\begin{split} & \text{UO}_2^{2+} + hv \to (\text{UO}_2^{2+})^*; \\ & (\text{UO}_2^{2+})^* + (\text{COOH})_2 \to \text{UO}_2^{2+} + \text{CO}_2 + \text{CO} + \text{H}_2\text{O} \end{split}$$

The actinometer must be calibrated to determine the quantum efficiency at the wavelength used.

The excited states responsible for luminescence emission have a chargetransfer character as a result of excitations from the σ_u or σ_g bonding U–O orbitals to an empty f-orbital via internal conversion and intersystem crossing as outlined in Fig. 5.72. The resulting triplet state is ${}^3\Delta_g$, or to be more precise the $\Omega = 1_g$ component of the relativistic ${}^3\Delta_g$ state (Zhang and Pitzer, 1999; Matsika *et al.*, 2001) and the transition to the ground state is accordingly spin forbidden, which accounts for the long lifetime. The very long lifetime in comparison with those from electronically excited states of organic molecules is the basis for the photo-reactivity of $(UO_2^{2+})^*$. The photo-excited state is a very strong oxidant with an estimated oxidation potential of 2.6 V. The probable deactivation pathways are (Fazekas *et al.*, 1998):

- intra-molecular radiationless deactivation via O-H stretch modes of coordinated water;
- intra-molecular energy transfer to vibrational modes of the water solvent as in rare-earth metal ions;
- · electron transfer and radical formation

$$(UO_2^{2+})^* + H_2O \rightarrow UO_2^+ + (H_2O^+)^*;$$

or hydrogen abstraction

$$(\mathrm{UO}_2^{2+})^* + \mathrm{H}_2\mathrm{O} \to \mathrm{UO}_2\mathrm{H}^+ + \mathrm{OH}^*$$

The experimental basis for photochemical studies is provided by fluorescence spectroscopy and measurements of the decay of the fluorescence as a function of chemical parameters. The terminology is often misleading, the majority of the experimental 'fluorescence' spectra of uranyl(vi) systems refer to phosphorescence, often denoted luminescence. In the following we will use the luminescence terminology. Despite all experimental efforts there is no consensus about the primary deactivation processes. The luminescence properties of the uranyl(vi) ion in water solution can be used as an example. When the pH is increased in the UO_2^{2+} -water system, the peaks of the emission spectrum are displaced towards longer wavelength. At the same time, the luminescence lifetime is no longer mono-exponential; this is presumably a result of the formation of hydroxide complexes (Fazekas et al., 1998). Moriyasu et al. (1977) made similar observations on other uranyl(vi) systems where complexes with fluoride and phosphate were formed, in particular they observed a strong enhancement of both the luminescence intensity and its lifetime that is the basis for an analytical method to determine uranium in low concentration. The increase of the lifetime of the triplet state is assumed to be a result of shielding of the uranyl ion from water that is an efficient quencher. Some authors explain the non-exponential luminescence decay by exciplex formation (Deschaux and Marcantanatos, 1979), other by a reversible crossing between two different excited uranyl states (Formosinho and Da Graca Miguel, 1984; Formosinho et al., 1984). Billard and Lützenkirchen (2003) have discussed the problems encountered when analyzing experimental luminescence data in terms of elementary reactions as discussed below.

Laser-induced fluorescence spectroscopy is extensively used as a tool for the analytical determination of trace amounts of uranium as described in Chapter 30. The technique is also used to determine equilibrium constants and the speciation of uranium(vi) in aqueous solution both in laboratory and environmental systems. This raises the question if the measured equilibrium constant, K_{app} , refers to the ground or the excited state, a problem that has been discussed by Billard and Lützenkirchen (2003). Their starting point is the following mechanistic scheme (Scheme 5.2): where K is the equilibrium constant

$$\begin{array}{c} k_1, \ k_{-1} \\ M^* + L \rightleftharpoons (ML)^* \\ \uparrow \downarrow \lambda_1 & \uparrow \downarrow \lambda_2 \\ M + L \rightleftharpoons ML \\ K \end{array}$$

Scheme 5.2 *Mechanistic scheme for the complex formation between M and L in ground and excited state. The notation is explained in the text.*

in the ground state, k_1 and k_{-1} the rate constants for the formation and dissociation of ML*, and λ_1 and λ_2 the rate constants for decay of M* and ML*.

In the experimental studies, time-resolved spectra are measured at different total concentrations of M and L, where the former is the fluorescence probe and the latter is assumed to be non-absorbing at the excitation wavelength. Scheme 5.2 has been used to deduce rate constants k_1 and k_{-1} and information on ground state and excited state chemistry from the amplitude of the emission spectra and ground state concentrations. In the case where there is no interac-

$$\begin{array}{ll} \mathsf{M}^{*} + \mathsf{L} & (\mathsf{M}\mathsf{L})^{*} \\ \uparrow \downarrow \lambda_{1} & \uparrow \downarrow \lambda_{2} \\ \mathsf{M} + \mathsf{L} \ \rightleftharpoons & \mathsf{M}\mathsf{L} \\ & \mathsf{K} \end{array}$$

Scheme 5.3 *Mechanistic scheme for reactions where the complex formation in the excited state can be neglected.*

tion between M* and L, or when the rate constants k_1 and $k_{-1} \ll \lambda_1$ and λ_2 , Scheme 5.2 is reduced to Scheme 5.3 as follows:

where the measured lifetimes now represent M* and ML*. Billard and Lützenkirchen (2003) discuss the conditions under which K_{app} is a satisfactory approximation for the equilibrium constant K in the ground state. In their Model A, k_1 and $k_{-1} \ll \lambda_1$ and λ_2 and $K_{app} = K$ is then a good approximation. When k_1 and $k_{-1} \gg \lambda_1$, the chemistry in the excited state is dominating and the apparent equilibrium constant, K_{app} is then equal to

$$K_{\mathrm{app}} = K^* rac{lpha au_1}{eta au_2}$$

where α and β are the molar absorption coefficients and τ_1 and τ_2 the lifetimes of M* and ML* (Model C). In systems where k_1 and $k_{-1} \approx \lambda_1$ and λ_2 , one has to use numerical simulations to deduce the rate constants from the experimental data (Model B). K^* is the equilibrium constant for the formation of ML*.

Billard and Lützenkirchen (2003) discuss a number of time-resolved laser fluorescence studies of uranyl complexes using the model outlined above. For example, in the uranyl-hydroxide system can be described by either Model A or B. Lopez and Birch (1997) observed two decay times that were independent of pH in the range 2.5–4.5, indicating that $K_{app} = K$.

(a) Quenching mechanisms of the uranyl ion

Quenching is in general described by the Stern–Volmer mechanism as described previously; it can proceed through a number of different reactions as outlined by Baird and Kemp (1997). Quenching by halide ions most likely takes place by electron transfer as indicated by the fact that the quenching efficiency depends on the oxidation potential, and decreases in the order $I^- > Br^- > CI^- > F^-$; metal ions in low oxidation states like Ag^+ , Fe^{2+} , and Mn^{2+} are also efficient quenchers that also act through an electron transfer mechanism.

Many organic compounds are very efficient quenchers and the mechanism involves either a process where the quencher forms a short-lived exciplex with the excited uranyl, or an electron transfer. In the latter case, the relative quenching rate depends on the ionization potential of the quencher (as for the halide ions). Burrows and Kemp (1974) have reviewed quenching reactions with different alcohols where hydrogen abstraction may be an important quenching mechanism as indicated by large primary hydrogen isotope effects.

The lifetime of the excited uranyl ion, $(UO_2^{2+})^*$ depends strongly on the total concentration of uranium (self-quenching), an observation that has been de-



scribed by Deschaux and Marcantonatos (1979) and others as due to the formation of the binuclear exciplex

(b) Photochemistry of the uranyl(vI) ion

Rabinowitch and Belford (1964), Balzani and Carassiti (1970), and Güsten (1983) have reviewed the photochemistry of uranyl(vi) with organic substrates. The reactions involve oxidation of the substrate and reduction to uranyl(v); in

the absence of oxygen, a subsequent fast reaction leads to formation of uranyl (v1) and uranium(1v). In the presence of oxygen, uranyl(v) is rapidly oxidized to uranyl(v1) and accordingly the uranyl(v1) ion acts as a photo-catalyst, e.g. for the oxidation of alkanes, alkenes, alcohols, and aldehydes. The uranyl ion has also been used as a photo-catalyst for DNA footprinting as described in Section 5.11. All these reactions seem to take place by hydrogen abstraction from a C–H bond, followed by uranium-mediated product formation (Wang *et al.*, 1995). The mechanism can schematically be described by the following reactions, where SH₂ is the organic substrate, and S_{ox} the final oxidation product, an aldehyde or carboxylic acid.

$$\begin{split} & SH_2 + (UO_2^{2+})^* \to SH^+ + UO_2^+ + H^+; \\ & 2SH^+ \to SH_2 + S_{ox}; \\ & 2UO_2^+ \to UO_2^{2+} + U(\mathrm{Iv}). \end{split}$$

5.11 ORGANOMETALLIC AND BIOCHEMISTRY OF URANIUM

There is an extensive organometallic chemistry for uranium(III) and uranium (IV); in fact, most of the organometallic chemistry as described in Chapters 25 and 26 deals with uranium and a detailed description of the synthesis and properties of organometallic uranium compounds can be found there. For historical reasons, we will here mention a few examples; the field was started by Wilkinson with the preparation of $(\eta^5$ -cyclopentadienyl)₃UCl (Reynolds and Wilkinson, 1956), followed by reports from Fischer and Hristidu (1962) of additional cyclopentadienyl compounds, e.g. tetrakis $(\eta^5$ -cyclopentadienyl)uranium(IV) (Fischer and Hristidu, 1962). The 'sandwich' compound uranocene, bis $(\pi$ -cyclooctatetraene) uranium(IV), U(C₅H₅)₂ was prepared by Streitweiser and Müller-Westerhoff (1968). These compounds are π -complexes where uranium is coordinated by the cyclic ligands through their delocalized π -orbitals. Other complexes with the cyclopentadienyl ion C₅H₅⁻ are U(η^5 -C₅H₅)₃, U(η^5 -C₅H₅)₄X, where X is an alkyl group, an alkoxy group, or BH₄. For description of these and other metal organic compounds the reader is referred to Chapter 25.

The biochemistry of uranium is totally dominated by investigations of the coordination of the uranyl(vi) ion to proteins, DNA/RNA and polysaccharide coatings in cell walls. In the proteins, the bonding takes place at the carboxylate and amino groups, in DNA/RNA at the phosphate groups, and in the polysaccharides at deprotonated OH groups. The strong binding of uranium has been used to make heavy-atom derivatives in protein crystallography (Tame, 2000) and as staining reagent in electron microscopy (Gray, 1994, 2001).

Photochemical oxidation of polydeoxynucleotides by UO_2^{2+} has been used for footprinting of DNA (Nielsen *et al.*, 1988). This is a technique used to identify the DNA region where a particular protein is bonded. It involves labeling of one

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end of a DNA chain with ³²P; addition of UO_2^{2+} that binds to the phosphate groups and then irradiation with near-UV light to obtain photo-excited uranyl(v1) that abstracts a hydrogen from a nearby C–H group, resulting in cleavage of the DNA backbone diester chain both in single- and double-stranded DNA. The cleavage is random and not sensitive to the base sequence; it results in ³²P fragments of different lengths that can be identified through gel electrophoresis. When a protein is bonded to certain base sequences of DNA, these regions are not accessible to UO_2^{2+} and are therefore protected from cleavage; this results in a different fragmentation pattern and the base sequence where protein bonding takes place can therefore be identified. For details, see Stryer (1988). An important advantage of this method, as compared to the use of DNA-se enzymes as 'scissor', is the small size of the uranyl(v1) ion compared to the enzymes.

The uranyl ion has been used as a very efficient regioselective and stereoselective catalyst for the synthesis of oligonucleotides in solution (Sawai *et al.*, 1989, 1990, 1992, 1996; Shimazu *et al.*, 1993).

Uranium in the form of uranyl(vI) compounds is taken up by living organisms. In mammals the uranium is bonded to proteins, e.g. transferrin, with a residence time of several hours during which it is gradually transported and incorporated into bone tissue. The residence time is long and removal requires an extensive treatment with different sequestering agents (Scapolan, 1998). A detailed discussion of the behavior of uranium and other actinides is given in Chapter 31.

5.12 ANALYTICAL CHEMISTRY

There is wide array of options available for the determination of uranium including both classical wet chemical and instrument-based spectrometric techniques. The purpose of this section is to provide an overview of the analytical techniques and methods applicable to the determination of uranium in a variety of matrices with an emphasis on those techniques and methods useful for samples with uranium concentrations larger than 1 μ g per gram of sample. An extensive review of the techniques and methods that are used for the determination of uranium at trace and ultra-trace (less than 1 μ g per gram of sample) concentrations in geological, environmental, and biological matrices is given in Chapter 30.

5.12.1 Chemical techniques

(a) Sample preparation

Most bulk analytical techniques require that a stable, aqueous solution be prepared prior to analysis and element determination. The dissolution of uranium containing compounds and materials is typically performed either by fluxed fusion decomposition or acid dissolution. Fluxed fusion decomposition is the first step in many standard classical wet chemical procedures used for the determination of uranium at major and minor concentrations in uranium

containing ores. Ingamells and Pitard (1986) describe a chemical method for the determination of uranium in silicate minerals. In this method a several-gram quantity of silicate material is decomposed via fusion with Na_2O_2 in a platinum crucible. The fusion mass is dissolved in dilute HNO₃ and uranium is precipitated with a mixture of Na_2CO_3 and K_2CO_3 (Sandell, 1959). This precipitate is evaporated and redissolved in dilute HNO₃ before further purification or direct determination of uranium. Other fluxes that can be used for the fusion of uranium containing materials include hydroxides, carbonates, bisulfates, hydrosulfates, pyrosulfates, tetraborates, and metaborates (Dean, 1995).

Nearly all uranium compounds and uranium containing alloys can be dissolved in HNO₃. As briefly discussed in Section 5.6.4, uranium metal dissolves very rapidly in HCl, but a voluminous black residue is left unless a small amount of fluosilicate ion is present. uranium containing minerals, such as autunite, carnallite, gummite, phosphuranylite, torbernite, tyuyammite, uraninite, and uranophane will dissolve via open vessel digestion with HNO₃, HCl, and H₂SO₄ (Meites, 1963). Acid leaching with HNO₃, HCl, or H₂SO₄ has been used for industrial scale recovery of uranium from its ores. The various leaching processes for uranium ores are discussed in more detail in Section 5.4.3. A mixture of HF and HNO₃ can be employed when dissolution of silicates is required. When this mixture is used, complete recovery of uranium requires conversion of UF₄ to a soluble form by fuming with HClO₄ or H₂SO₄ or by complexation of F⁻ with H₃BO₃.

Separation and preconcentration of uranium can be achieved by most of the common chemical and physical separation methods: precipitation, coprecipitation, volatilization, electrolysis, liquid-liquid extraction, and ion-exchange chromatography. The simplest methods for the separation of uranium from solution are by precipitation or coprecipitation. Precipitation of uranium can be accomplished using inorganic and organic precipitants (Gindler, 1962). The formation of many precipitates in uranium containing solutions that also contain other anions and cations typically yields a group separation of uranium along with other elements. Uranium will coprecipitate from a carbonate-free solution with Fe(III) and Al(III) hydroxides. Carbonate is removed by heating the solution. Coprecipitation is accomplished by adding a macroscopic amount of Fe(III) or Al(III) to an acidified solution and adjusting the solution pH to basic with the addition of NH₄OH. Separation of uranium can also be accomplished by coprecipitation with Ca(OH)₂, (NH₄)₂CO₃, and (NH₄)₂S (Rodden and Warf, 1950). Precipitation of uranium from acidic solutions can be performed fairly selectively as a peroxide or oxalate.

Electrochemical separation of uranium can be accomplished via Hg-cathode electrolysis and electrolytic deposition on a variety of solid metal electrodes (Casto, 1950) as well as electrodialysis and pyrometallurgical processes (Gindler, 1962). Electrodeposition from an electrolyte matrix adjusted to pH 3.5 onto a metal planchet is the most common method for the preparation of a thin sample for high-resolution alpha-spectrometric determination (Kressin, 1977)

and references therein). Further discussion on sample preparation by electrodeposition for alpha spectrometry is given in Chapter 30, section 3.1.

Liquid-liquid extraction of uranium can be accomplished using organic acids, ketones, ethers, esters, alcohols, and phosphoric acid derivatives (Lally, 1992). In many cases, extraction of uranium can be greatly enhanced with the addition of nitrate salts to the solution (Gindler, 1962). Uranium(IV) can be extracted with ethyl acetate after treatment of an acidified solution with Al (NO₃)₃·9H₂O (Guest and Zimmerman, 1955). Uranium(vi) can be extracted with 25% TBP in toluene (Mair and Savage, 1986). Methyl isobutyl ketone has been used in large-scale uranium-separation processes. Recently, several uraniumspecific exchange resins have been developed for the separation of uranium from acidic matrices. While these resins function by passing uranium-containing solution down an exchange column containing the material, the separation is based on liquid-liquid extraction. One of these extraction chromatographic resins, TRU Spec resin, consists of octyl(phenyl)-N,N-diisobutylcarbamoylmethylphosphine oxide in tri(n-butyl)phosphate supported by an inert polymeric substrate, Amberlite XAD-7 (Horwitz et al., 1993). The second extraction chromatographic resin, U/TEVA Spec resin consists of diamylphosphonate sorbed on Amberlite XAD-7. This resin possesses tetravalent ion specificity.

Cation exchange is not a commonly used method for the separation of uranium due to the lack of selectivity of the UO_2^{2+} cation over other divalent metal ions. UO_2^{2+} forms strong anionic sulfate and weaker chloride complexes that can be the basis for uranium separation from other metals in solution via anion exchange. Uranium separations can be performed by use of basic anion-exchange resins such as Dowex-1, Dowex-2, Amberlite IRA-400, Amberlite IRA-410, and Bio-Rad AG1X8 from solutions of HCl, HF, HNO₃, H₂SO₄, (NH₄)₂CO₃, and H₃PO₄ (Gindler, 1962).

(b) Sample analysis

Total analysis techniques (also known as classical techniques) are the most accurate of all the available methods for uranium determination. Because these techniques provide definitive results, they are typically used as the basis for establishing primary uranium standards and are used extensively in the areas of material control, accountability, and safeguards. Volumetric and gravimetric techniques have both been applied for high accuracy determination of macroscopic quantities of uranium.

Volumetric techniques provide the highest precision and accuracy for uranium determination. Volumetric determination of uranium can be performed via complexation titration with ethylenediaminetetraacetic acid (EDTA). However, the most widely used method is a redox titration where U(vI) is first reduced (e.g. in a Jones reductor) and then back-titrated via oxidation with KMnO₄ or Ce(IV) using 1,10-phenanthroline as an indicator (Dean, 1995). The method of Davies and Gray (1964) utilizes excess Fe(II) to reduce U(VI) to U(IV) in a concentrated H_3PO_4 solution containing H_2NSO_3H . The Fe(II) is selectively oxidized with the addition of HNO_3 in the presence of a Mo(IV) catalyst. After addition of H_2SO_4 , U(IV) is titrated with standard Cr(VI) with Ba-diphenylaminesulfonate as an indicator. A modified version of this method has been developed in which the end point is determined potentiometrically (American Society for Testing and Materials, 1994, ASTM C1267–94). This method is exceptionally accurate (relative bias –0.042% and within laboratory variation 0.042%), but requires milligrams of uranium in the sample aliquot.

The necessity for the preparation of redox standard solutions can be circumvented by electrochemical titrations. Coulometric titration of uranium can be performed in both constant-current and controlled-potential titration. Procedures for oxidative coulometric titration of U(IV) and reductive coulometric titration of U(vi) in constant-current mode have been developed. Oxidative coulometric titration of U(IV) is performed via the electrogeneration of Ce(IV)subsequent to preparation of U(IV) by reduction with cadmium amalgam (Furman *et al.*, 1953). Reductive coulometric titration of $U(v_1)$ is performed with electrogenerated Ti(III) at a platinum cathode with amperometric endpoint detection (Kennedy and Lingane, 1958). Errors are as low as $\pm 0.3\%$. An improved version of this method has been developed that is capable of a precision of 0.008% (Marinenko et al., 1983). Methods for oxidative controlled-potential titration of U(IV) and reductive controlled-potential titration of U(vi) have been developed. Oxidative controlled-potential titration of U(iv) can be performed in 1 M HClO₄ at a platinum electrode (Boyd and Menis, 1961). The most established controlled-potential coulometric titration of uranium utilizes a mercury pool for reduction of U(vi) (McEwen and DeVries, 1959). Experimental conditions have been established which enable uranium to be determined via controlled-potential coulometric titration at a platinum electrode (Davies et al., 1970). Use of the platinum electrode has several advantages including the possibility of simultaneous consecutive determinations of Fe(III) and U(VI), or Pu(IV) and U(VI) in the same cell.

Gravimetric determination of the uranium content of uranium ores can be performed via the sulfide–carbonate–hydroxide method. In this method, the solid U-containing ore sample is dissolved with HNO₃ and H₂SO₄. Arsenic is first removed via addition of HBr. A treatment of the acidic solution with H₂S precipitates a large number of cations as sulfides; Co and Ni are precipitated with H₂S at low acidity; Al, Cr, and Fe are removed with subsequent addition of NH₄OH and (NH₄)₂CO₃;. The solution is then reacidified with HCl and U is precipitated with NH₄OH. The precipitate is filtered, washed, ignited, and determined gravimetrically as U₃O₈. Alternatively, the sample can be decomposed via fluxed fusion followed by dissolution in HCl and precipitation of U(IV) on the addition of 6% cupferron solution. The precipitate is filtered, washed, ignited, and determined gravimetrically as U₃O₈. This separation effectively removes Al, Cr, Mn, Zn, and PO₄³⁻ but the presence of Fe, Ti, V(v), and Zr would interfere with the uranium determination (Dean, 1995). In general, the use of gravimetric methods is limited due to lack of specificity.

5.12.2 Nuclear techniques

The natural radioactivity inherent to uranium isotopes provides the means for their direct analysis by radiometric analytical techniques. While several radiometric techniques are amenable to the determination of uranium at concentrations higher than 1 µg per gram of sample, the most frequently used are high-resolution alpha and gamma spectrometries. Complete isotopic analysis of the naturally occurring isotopes ²³⁸U, ²³⁵U, and ²³⁴U can be performed via highresolution alpha spectrometry. Alpha-spectrometric determination requires complete sample dissolution, chemical separation of uranium, followed by preparation of a thin source, typically via electrodeposition or precipitation (Kressin, 1977 and references therein). Either ²³²U or ²³⁶U can be used as isotopic recovery spikes. Backgrounds and efficiencies of typical alpha spectrometers equipped with a 450-mm² ion-implanted Si detector would require a total of 0.4 µg of natural uranium to achieve 10% counting statistics for a 24-h sample count. Examples of several applications of alpha spectrometry for the determination of uranium and the measurement of U-series disequilibria are given in Ivanovich and Murray (1992).

High-resolution high-purity germanium (HPGe) detectors are capable of high-specificity measurement of individual radionuclide γ -rays and virtually eliminates the need for chemical treatment of samples. Due to its long half-life, the quantification of ²³⁸U is usually based on the measurement of the 92.5 keV or the 63.3 keV γ -ray doublets produced by the short-lived daughter ²³⁴Th provided secular equilibrium has been achieved (Harbottle and Evans, 1997). Determination of ²³⁸U can also be performed by measurement of the 1001 keV γ -ray from the decay of ^{234m}Pa ($t_{1/2} = 1.175$ minutes). The low branching ratio for this γ -ray precludes its use for samples with uranium concentrations smaller than 10 µg per gram of sample. In the case of ²³⁵U, direct quantification can be performed using its 185.7-keV γ -ray. A correction for interference from the 186.1 keV γ -ray, ²²⁶Ra ($t_{1/2} = 1600$ years), is required for samples in secular equilibrium.

Radiometric determination of uranium can also be performed utilizing scintillation detection after chemical separation of uranium from interfering radionuclides. A standard test method for the determination of uranium in water by high-resolution alpha liquid-scintillation spectrometry utilizes a selective extractive scintillator solution containing dialkyl phosphoric acid (ASTM D6239–98, 1998).

Activation analysis of uranium is typically performed subsequent to irradiation with thermal neutrons. Uranium is essentially unique among naturally occurring elements in that neutron activation analysis (NAA) can be performed by detection of delayed neutrons (Parry, 1991). This method is highly specific for uranium and has been used for many years in the exploration of uranium ores. NAA with delayed-neutron detection can be automated for online and unattended determination of uranium content in solid and liquid samples.

The coupling of NAA with high-resolution gamma spectrometric detection (instrumental neutron activation analysis, or INAA) yields a highly specific and sensitive method for the determination of uranium. At high concentrations, uranium can be determined by INAA via measurement of the 74 keV γ -ray photo peak from the decay of ²³⁹U ($t_{1/2} = 23.5$ minutes). Minor and trace quantities of uranium are typically determined by INAA via the ²³⁸U(n, γ)²³⁹U(β^- , 23.5 minutes)²³⁹Np reaction with measurement of the 105 keV γ -ray photo peak from the decay of ²³⁹Np (Parry, 1991). Enhanced sensitivity can be achieved by performing post-irradiation chemical separations (radiochemical neutron activation analysis, or RNAA) (Anders *et al.*, 1988). Both INAA and RNAA are applicable to the determination of trace and ultra trace concentrations of uranium and are further discussed in Chapter 30, section 3.3.

5.12.3 Spectrometric techniques

Uranium is amenable to determination by several fundamentally different spectrometric techniques including spectrophotometry, atomic absorption spectrometry (AAS), atomic emission spectrometry (AES), fluorometry, phosphorimetry, X-ray fluorescence (XRF), and mass spectrometry.

Spectrophotometric determination of uranium can be performed subsequent to sample dissolution, separation of uranium, complexation with an appropriate chromophore, and colorometric determination by comparison with prepared standards. For example, uranium can be determined colorimetrically in the aqueous phase after complexation with 4-(2-pyridylazo)recorcinol (PAR) (Pollard *et al.*, 1959) or as an organic-miscible complex with 4-(2- pyridylazo) napthol (PAN) (Pollock, 1977).

Selectivity of uranium spectrometric determination can be improved using techniques based on atomic absorption and emission. The determination of uranium via AAS techniques can be performed using flame sources (FAAS) or graphite furnace sources (GFAAS). FAAS determination of uranium is performed via the 358.5 nm absorption line using a nitrous oxide/acetylene flame. The detection limit for AAS is 40 μ g mL⁻¹ for uranium in solution (Dean, 1995). GFAAS can achieve detection limits of 30 ng mL⁻¹ in much smaller sample volumes (20 μ L). Both AAS and GFAAS are single-element methods that can achieve accuracies greater than $\pm 1\%$ if uranium concentrations are significantly higher than the detection limits.

Sensitivity of atomic spectrometric techniques can be improved via excitation in a high-temperature inductively coupled plasma (ICP) source followed by atomic emission spectrometric (AES) determination. The emission spectrum of U consists of thousands of resolvable lines. ICPAES determination of uranium based on the 385.96 nm emission line can achieve detection limits of 20 ng mL⁻¹ with accuracies of $\pm 1\%$ if concentrations are significantly higher than the detection limits (Dean, 1995). While all atomic spectrometric techniques generally determine total uranium concentration without isotopic selectivity, a high-resolution ICPAES has been developed for the determination of uranium isotopic ratios (Edelson, 1992).

Uranium is unique among most elements in that it can be determined directly via fluorometry without the addition of a fluorescent chelating agent. The fluorometric technique can determine uranium concentrations as low as 5 ng mL⁻¹ (ASTM D2907–91, 1991a). Superior detection limits can be achieved by utilizing the ability of uranyl ions to phosphoresce when excited to a triplet state. The uranyl ion can be directly determined phosphorometric technique can determine uranium concentrations as low as 50 pg mL⁻¹ (ASTM D5174–91, 1991b). Further discussion of the fluorometric and phosphorometric techniques is given in Chapter 30 (Sections 30.4.1 and 30.4.2, respectively).

X-ray fluorescence (XRF) can provide qualitative identification and quantitative determination of uranium in a variety of matrices. A procedure for the determination of uranium in soils can be found in ASTM C1255-93 (1993). This procedure can be used to determine as little as 20 μ g per gram of uranium.

Mass spectrometry is the most sensitive method for the determination of uranium. In contrast to most of the atomic spectrometric techniques outlined previously, mass spectrometry also provides the means for the determination of uranium isotopic composition. As such, mass spectrometry is an essential tool for the determination of uranium in nuclear fuel cycle applications, material control and accountability, environmental chemistry, geochemistry, and cosmo-chemistry. While a variety of mass spectrometric methodologies have been applied to the determination of uranium (Section 30.5; Wolf, 1999 and references therein), the most commonly used mass spectrometric methods for the determination of uranium are electron-impact gas source mass spectrometry, thermal ionization mass spectrometry (TIMS), and inductively coupled plasma mass spectrometry (ICPMS).

Electron-impact gas source mass spectrometry is used specifically for uranium isotopic analysis to monitor U-enrichment processes. Typically, UF₆ is analyzed in ultracentrifuge and thermal diffusion processes and uranium vapor is analyzed in laser enrichment processes (Platzner, 1997). Measurement by gas source mass spectrometry requires approximately 100 mg of sample. Such instruments are used in production line applications and can achieve a precision of $\pm 0.40\%$ for UF₆ with >1% ²³⁵U enrichment (Nagatoro *et al.*, 1980). Highly portable quadrupole mass analyzers have been designed for UF₆ isotopic analysis in nuclear safeguard applications (Depaus *et al.*, 1987). A standard method for the isotopic analysis of UF₆ with an electron-impact gas source mass spectrometer utilizing a single standard has been developed for nuclear fuel cycle applications (ASTM C1344-97, 1997).

TIMS is one of the most precise and accurate methods for single element isotope ratio determination and is used when small masses of uranium are analyzed. Instruments configured with multiple Faraday detectors can routinely determine major uranium isotope ratios to a precision better than 0.05% (Walder, 1997) and require less than 1 µg of U. TIMS is a commonly used method in nuclear fuel cycle applications including the isotopic analysis of hydrolyzed UF₆ and uranyl nitrate solutions (ASTM C1413–99, 1999) and for the determination of atom percent fission in irradiated nuclear fuels (ASTM E244-80, 1980). Determination of uranium concentrations is performed via isotope dilution (ID) analysis typically using ²³³U as an isotopic spike. The high sensitivity of TIMS makes this method suitable for the determination of uranium concentrations and isotopic composition at trace and ultra-trace concentrations such as in geological and cosmo-chemical materials. Procedures and applications of TIMS to uranium measurements in geological samples are summarized in Chen et al. (1992) and references therein. The TIMS methodology is capable of determining $^{234}U/^{238}U$ ratios with a precision of 0.5% (2 σ) for a sample size of 5×10^{9234} U atoms. The primary disadvantage of TIMS is that extensive sample preparation is required and only one element can be determined in a given prepared sample. Further discussion of the application of TIMS to trace and ultratrace analysis is given in Chapter 30, section 5.1.

A review of the trends of the techniques used for elemental determination indicates that ICPMS is one of the most commonly used methods today (Lipschutz et al., 2001). ICPMS has found applications for the determination of uranium in waters, soils, sludges, wastes, nuclear materials, biological, geological, and cosmo-chemical materials (Chapter 30, section 5.4 and references therein). The strength of ICPMS resides in its high sensitivity. multielement, high sample throughput capabilities. Quantification is typically performed based on external calibration using the most abundant uranium isotope ²³⁸U. Solutions can be analyzed with minimal or no sample pre-treatment. Considering the sensitivities of modern state-of-the-art instruments, a minimum detection limit (MDL) of less than 100 fg in a 1 mL sample is readily attainable for uranium determination by ICPMS (Brenner et al., 1998). The combination of an ICP source with a high-precision, double-focusing, mass spectrometer in a single detector configuration (HR-ICPMS) results in an instrument capable of determining less than 1 fg uranium in 1mL solution (Wolf, 1999). This corresponds to a detection limit of approximately 3×10^6 atoms of uranium. Moens and Jakubowski (1998) have published a review of HR-ICPMS instrumentation and applications. Configuration of HR-ICPMS with multiple detectors (MC-ICPMS) yields a method possessing all the attributes of HR-ICPMS with enhanced precision. The routine use of MC-ICPMS in nuclear fuel cycle applications has the potential to dramatically decrease the cost of sample analysis by means of increased sample throughput while maintaining the high precision required for fuel fabrication. A five-fold improvement in sample throughput has been demonstrated for the analysis of

References

hydrolyzed UF₆ with accuracy and precision comparable to TIMS (Walder and Hodgeson, 1994). High sensitivity makes MC-ICPMS particularly attractive for uranium isotope determination in geo-chronological applications. A review of MC-ICPMS instrumentation and applications to uranium isotopic analysis in geological samples has been reported (Halliday *et al.*, 1998). This paper reviews results of replicate analysis of NIST SRM-906 measured by TIMS and MC-ICPMS. Precisions comparable to the best achievable TIMS precisions were achieved. The external reproducibility of MC-ICPMS was superior to TIMS. Further discussion of the application of MC-ICPMS techniques to trace and ultratrace uranium analysis is given in Chapter 30, section 5.4, of this book.

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