A Comparative Study on Supercapacitors Formed with Different Graphene-Based Hybrid Nanostructured Materials

Tasnim Mahjabin and Md. Abdullah Al Amin

Abstract The development of high-performance energy-storage devices is crucial for satisfying the rapidly increasing demands for new applications that require highpower, high-energy, and cost-effective energy-storage systems (ESSs). The supercapacitors have high power densities, long lifetimes, short charging times, and excellent safety characteristics for fulfilling these requirements. If hybridization of different chemical substances is made, then even better properties can be achieved. In this review article, different hybrid nanostructures for advanced supercapacitors are going to be discussed and compared to find the one which will demonstrate optimum properties. Here, graphene with its excellent electrical properties and porous carbon nanostructure resulting in large specific surface area will be kept as the constant part, while various other chemical substances are going to be added to produce different supercapacitors. These will include: hybrid of (1) graphene-wrapped $Li₄Ti₅O₁₂$ and activated carbon, (2) copper oxide nanowire/graphene, (3) oxygen-deficient $TiO₂/graphene$.

Keywords Supercapacitor · Graphene · Nanostructure

Introduction

At present, studies on practical energy-storage systems have given greater importance on the development of high-performance electrochemical energy devices, such as batteries and supercapacitors. The supercapacitors have been greatly analyzed because of their high power densities, long lifetimes, short charging times, excellent safety properties, and eco-friendly nature $[1-4]$ $[1-4]$. The basic principle of supercapacitor is to store electrical energy through the electric double-layer capacitance formed by the charge separation on the interface between the electrolyte and the bath solution [\[5\]](#page-6-2). The supercapacitors can be mainly categorized under two basic types the basis of the energy-storage mechanism of the electrode materials, such as: (i) electrochemical double-layer capacitors (EDLCs) and (ii) pseudocapacitors. EDLCs physically store

T. Mahjabin (⊠) · Md. A. Al Amin Dhaka, Bangladesh

1507

[©] The Minerals, Metals & Materials Society 2022 *TMS 2022 151st Annual Meeting & Exhibition Supplemental Proceedings*, The Minerals, Metals & Materials Series, https://doi.org/10.1007/978-3-030-92381-5_143

charges through reversible ion adsorption at the electrode–electrolyte interface so that they have greater advantages over batteries, such as fast charging/discharging, higher longevity (long lifetimes), and simple and stable structures [\[6,](#page-6-3) [7\]](#page-6-4). And, the second one is the pseudocapacitor which chemically stores charges through redox reactions between the electrodes and electrolytes using metal oxides and/or conducting polymers, which enable to induce high energy densities [\[8,](#page-6-5) [9\]](#page-6-6). A hybrid capacitor can be made with a battery and a supercapacitor or a metal oxide with supercapacitor, and in both cases, enhanced properties can be achieved.

The hybrid of graphene-wrapped $Li_4Ti_5O_{12}$ and activated carbon for supercapacitors has drawn much attention in the present era. Lithium-ion batteries (LIBs) can provide the highest energy density (about 150 Whkg⁻¹) through Faradaic lithium insertion reactions among the prevailing energy-storage devices [\[10–](#page-6-7)[12\]](#page-6-8). Nevertheless, Faradaic lithium de/intercalation reactions involve the solid-state diffusion of ions in a crystal, for which low power density is often resulted [\[10,](#page-6-7) [11\]](#page-6-9). On the other hand, supercapacitors, one of the most important types of energy-storage device, can provide high power densities (about 3 kWkg⁻¹), because of non-Faradaic surface reactions, at the expense of the energy density (about 5 Whkg⁻¹) [\[12,](#page-6-8) [13\]](#page-6-10). So, combination of these two can result in synergetic properties which can surmount the shortcomings of each other to a significant extent.

Recent advances have also been focused on the production of supercapacitors formed with hybrid of copper oxide nanowire/graphene. The abundance of copper oxide (CuO) in the earth has made it easily available, and it is one of the low-cost materials with a high capacitance, suitable for use in energy-storage devices [\[14,](#page-6-11) [15\]](#page-6-12). Because of its non-toxicity and simple preparation in the form of a nanostructure, it has been widely used in supercapacitors. Bulk CuO has an insufficient electrical conductivity and small surface area for commercial energy-storage electrodes, and so, the nanostructure of CuO has been preferred to deliver a facile pathway for electrolyte ion penetration. Different morphologies of CuO nanostructures have been found, such as nanoparticles (NPs) [\[15,](#page-6-12) [16\]](#page-6-13), nanosheets [\[17](#page-6-14)[–19\]](#page-7-0), nanoflowers (NFs) [\[20\]](#page-7-1), and nanowires (NWs) $[21, 22]$ $[21, 22]$ $[21, 22]$. They maximize the surface area for access of ions from the electrolyte. In order to further increase the electrochemical performances of supercapacitors, hybridization with electrically conducting materials for electrodes could be employed to effectively increase the capacitance, as the synergetic effect of the EDLC and pseudocapacitance is expected to enhance the capacitance [\[2\]](#page-6-15). Besides, graphene oxide (GO) or its reduced form, reduced graphene oxide (RGO), is the most suitable for electrochemical applications, such as energy conversion and storage, and electrochemical sensors and catalysts, as can be utilized as a platform to develop different hybrids because of its superior functionality [\[23,](#page-7-4) [24\]](#page-7-5). So, synergetic combination of one-dimensional copper oxide nanowires and two-dimensional RGO sheets to fabricate a highly porous and electrically conductive three-dimensional hybrid nanostructure can be really efficient for high-performance supercapacitor electrodes with increased capacitance.

Another type of supercapacitor material which has also gained much importance is the hybrid of oxygen-deficient $TiO₂/graphene$. In general, pseudocapacitance materials (TiO₂, MnO₂, Fe₂O₃, Co₃O₄, ZnFe₂O₄, etc.) show higher capacitance through surface redox reactions than electric double-layer capacitors (EDLCs) [\[25–](#page-7-6)[29\]](#page-7-7). Owing to its high stability, low cost, excellent electrochemical stability, and non-toxicity, $TiO₂$ has gained considerable attention to be utilized supercapacitors [\[30–](#page-7-8)[33\]](#page-7-9). Nevertheless, one major issue to consider is the poor electrical conductivity that limits its power density and rate capability [\[53\]](#page-8-0). In order to overcome this problem and improve its electrochemical performance, most investigations have been focusing on designing nanostructured electrodes and preparing composite electrodes. Anodized $TiO₂$ nanotube arrays have been developed to provide a direct pathway for electron transport along the nanotubes to the Ti foil substrate to enhance the electrochemical performance $[34, 35]$ $[34, 35]$ $[34, 35]$. Combining TiO₂ with highly conductive carbon materials such as carbon nanofibers and graphene can also result in outstanding properties $[36–38]$ $[36–38]$. At present, improving the electrical properties of TiO₂ through doping or creating defects has been developed, and these are capable of charging and discharging at a very high rate [\[33,](#page-7-9) [35,](#page-7-11) [39\]](#page-8-2).

Various reinforcing materials for supercapacitor electrodes have been studied among which carbon materials have been extensively investigated because of their outstanding mechanical and electrical properties [\[44–](#page-8-3)[46\]](#page-8-4). Generally, it has been found that carbon-based materials, including activated carbon, carbon nanotubes, and graphene, exhibit superior electrical conductivities and large physical surface areas and thus are ideal active electrode materials for supercapacitors [\[47,](#page-8-5) [48\]](#page-8-6). Particularly, graphene has attracted immense interest for energy-storage applications owing to its outstanding mechanical, electrical, and thermal properties as well as intrinsically large surface area [\[49,](#page-8-7) [50\]](#page-8-8). For these reasons, in most of the cases, graphene material has been used as the reinforcing part as can be seen in the as-mentioned supercapacitors.

All the above-mentioned supercapacitors have been produced recently in various researches. These are going to be discussed and studied thoroughly in this review work to find the most suitable one.

Process Mechanisms

Conventional electric double-layer capacitors (EDLCs) use only non-Faradaic surface reactions at both electrodes, but hybrid supercapacitor of graphene-wrapped $Li₄Ti₅O₁₂$ and activated carbon has been produced to adopt Faradaic lithium intercalation reactions at one electrode and non-Faradaic surface reactions at the other electrode (Fig. [1a](#page-3-0) and b) $[12, 41]$ $[12, 41]$ $[12, 41]$. Thus, the overall energy density of the system can be increased while maintaining a high power density [\[40,](#page-8-10) [41\]](#page-8-9).

Highly porous and capacitive 3D CNSs based on CuO-NW/graphene hybrids for high-performance supercapacitor electrodes are made by the process mechanism shown in Fig. [2.](#page-3-1) Here, preparation of the 3D porous CNS was carried out by a simple

and efficient solution-based hydrothermal technique, wherein GO sheets were easily self-assembled. During the hydrothermal process, GO was successfully reduced to RGO by losing its oxygen-based functional groups because of the high-temperature annealing. Hence, the resulting 3D CNS exhibited an electrically conducting RGO network. Hybridization of hydrothermally synthesized CuO-NWs with the 3D RGO CNS was performed in order to increase the energy-storage performance.

The preparation process mechanism of oxygen-deficient $TiO₂/graphene$ hybrid is described in Fig. [3.](#page-4-0) Here, graphene oxide (GO) and as-prepared $TiO₂$ nanocrystals were dispersed in deionized water, then the suspension was irradiated with laser. During the irradiation process, the oxygen-deficient $TiO₂$ and reduced graphene oxide

Fig. 1 Electrochemical reaction mechanism of **a** EDLCs and **b** Hybrid supercapacitors. Adapted with permission from Ref. 1(1), pp.125–130. Copyright 2013, John Wiley and Sons

Fig. 2 Schematic of the CuO-NW/RGO hybrid 3D CNS. Adapted with permission from Ref. 178. Copyright 2019, Elsevier

Fig. 3 Schematic illustration for the preparation of OD TiO2/G hybrids. Adapted with permission from Ref. 431. Copyright 2019, Elsevier

(LRGO) were produced with the help of the electrons generated from water in the extreme non-equilibrium reaction conditions, whereas the LRGO with numerous defect sites induced by laser irradiation provides efficient nucleation sites for anchoring the oxygen-deficient $TiO₂$ nanocrystals [\[42,](#page-8-11) [43\]](#page-8-12).

Results and Discussion

All the three hybrid supercapacitors showed excellent properties when experimented in different researches. A brief comparison of their properties is given below:

(continued)

Refs. [\[51–](#page-8-13)[53\]](#page-8-0)

So, from the above-mentioned data in the table, it can be found that graphenewrapped $Li₄Ti₅O₁₂$ and activated carbon-based hybrid supercapacitor is going to be the most effective one as it has both high energy density and high power density. It can store a high amount of energy as per requirement and can also release energy at a greater rate. This is a new high-energy and high-power hybrid supercapacitor based on a graphene-wrapped LTO anode and an AC cathode where the graphene nanosheet wrapping significantly improved the rate capability of the LTO anode, which contributed in surmounting the intrinsic kinetic imbalance between non-Faradaic capacitive electrodes (AC) and Faradaic lithium intercalation electrodes (LTO) [\[51\]](#page-8-13). It has high specific energy of up to 50 Whkg⁻¹ and can even maintain an energy of approximately 15 Whkg⁻¹ at a 20 s charge/discharge rate [\[51\]](#page-8-13). Besides, the other two aforementioned supercapacitors have also shown great importance. The combination of one-dimensional CuO-NWs and two-dimensional RGO sheets to produce the 3D porous hybrid nanostructure resulted in a hybrid nanostructure that had a large surface area, increased thermal stability, and high crystallinity [\[52\]](#page-8-14). It also showed high energy density, power density, outstanding cycling stability (capacitance retention of 91.2% after 5,000 CD cycles), high specific capacitance (364 F g^{-1}), and increased electrothermal conductivity [\[52\]](#page-8-14). On the other hand, oxygen-deficient TiO2/graphene-based supercapacitor also showed promising characteristics as can be seen from the table. It also depicted the use of laser irradiation method in the in situ preparation of $OD-TiO₂/G$ and found the enhancement of electrical conductivity associated with $TiO₂$ [\[53\]](#page-8-0).

Conclusion

For emerging large-scale ESSs, bridging this performance gap remains a key issue. Utilizing the synergetic effect of different materials, battery, supercapacitors can reduce this gap to a considerable extent. Graphene nanosheets and nanoparticles have played a significant role in this regard. The supercapacitors of hybrid of graphenewrapped $Li_4Ti_5O_{12}$ and activated carbon are capable of delivering a high specific

energy of up to 50 Whkg⁻¹ and can even maintain an energy of approximately 15 Whkg−¹ at a 20 s charge/discharge rate. The hybrid supercapacitors of copper oxide nanowire/graphene showed high specific capacitance (364 F g^{-1}), outstanding cycling stability (capacitance retention of 91.2% after 5,000 CD cycles), and high energy density (50.6 Whkg⁻¹ at 200 Wkg⁻¹). Moreover, the supercapacitor formed with hybrid of oxygen-deficient $TiO₂/graph$ ene delivered a maximum energy density of 14.1 Whkg−¹ and a maximum power density of 8.5 kWkg−1. Comparing all the three supercapacitors, the one with the hybrid of graphene-wrapped $Li₄Ti₅O₁₂$ and activated carbon showed optimum properties.

References

- 1. Liu CG, Yu ZN, Neff D, Zhamu A, Jang BZ (2010) Graphene-based supercapacitors with an ultrahigh energy density. Nano Lett 10(2):4863–4868
- 2. Simon P, Gogotsi Y (2008) Materials for electrochemical capacitors. Nat Mater 7(11):845–854
- 3. Deng W, Sun Y, Su Q, Xie E, Lan W (2014) Porous CoO nanobundles composited with 3D graphene foams for supercapacitors electrodes. Mater Lett 137:124–127
- 4. Wang H, Casalongue HS, Liang Y, Dai H (2010) $Ni(OH)_2$ nanoplates grown on graphene as advanced electrochemical pseudocapacitor materials. J Am Chem Soc 132(21):7472–7477
- 5. [https://www.kamcappower.com/the-supercapacitors-classification-and-its-electrical-perfor](https://www.kamcappower.com/the-supercapacitors-classification-and-its-electrical-performance.html) mance.html
- 6. Xu Y, Sheng K, Li C, Shi G (2010) Self-assembled graphene hydrogel via a one-step hydrothermal process. ACS Nano 4(7):4324–4330
- 7. Liang K, Tang X, Hu W (2012) High-performance three-dimensional nanoporous NiO film as a supercapacitor electrode. J Mater Chem 22:11062–11067
- 8. Li HB, Yu MH, Wang FX, Liu P, Liang Y, Xiao J et al (2013) Amorphous nickel hydroxide nanospheres with ultrahigh capacitance and energy density as electrochemical pseudocapacitor materials. Nat Commun 4:1894–1901
- 9. Yang P, Xiao X, Li Y, Ding Y, Qiang P, Tan X et al (2013) Hydrogenated ZnO core–shell nanocables for flexible supercapacitors and self-powered systems. ACS Nano 7(3):2617–2626
- 10. Kim H, Lim H-D, Kim S-W, Hong J, Seo D-H, Kim D-C, Jeon S, Park S, Kang K (2013) Sci Rep 3:1506
- 11. Lee SW, Yabuuchi N, Gallant BM, Chen S, Kim B-S, Hammond PT, Shao-Horn Y (2010) Nat Nanotechnol 5:531
- 12. Wang Q, Wen ZH, Li JH (2006) A hybrid supercapacitor fabricated with a carbon nanotube cathode and a TiO₂-B nanowire anode. Adv Funct Mater $16(16):2141-2146$
- 13. Liu C, Yu Z, Neff D, Zhamu A, Jang BZ (2010) Graphene-based supercapacitor with an ultrahigh energy density. Nano Lett 10(12):4863–4868
- 14. Pendashteh A, Mousavi MF, Rahmanifar MS (2013) Fabrication of anchored copper oxide nanoparticles on graphene oxide nanosheets via an electrostatic coprecipitation and its application as supercapacitor. Electrochim Acta 88:347–357
- 15. Moosavifard SE, El-Kady MF, Rahmanifar MS, Kaner RB, Mousavi MF (2015) Designing 3D highly ordered nanoporous CuO electrodes for high-performance asymmetric supercapacitors. ACS Appl Mater Interfaces 7(8):4851–4860
- 16. Navathe GJ, Patil DS, Jadhav PR, Awale DV, Teli AM, Bhise SC et al (2015) Rapid synthesis of nanostructured copper oxide for electrochemical supercapacitor based on novel [HPMIM][Cl] ionic liquid. J Electroanal Chem 738:170–175
- 17. Patake VD, Joshi SS, Lokhande CD, Joo QS (2009) Electrodeposited porous and amorphous copper oxide film for application in supercapacitor. Mater Chem Phys 114(1):6–9
- 18. Zhang X, Yu L, Wang L, Ji R, Wang G, Geng B (2013) High electrochemical performance based on ultrathin porous CuO nanobelts grown on Cu substrate as integrated electrode. Phys Chem Pataki Phys 15:521–525
- 19. Shinde S, Dhaygude H, Kim DY, Ghodake G, Bhagwat P, Dandge P et al (2016) Improved synthesis of copper oxide nanosheets and its application in development of supercapacitor and antimicrobial agents. J Ind Eng Chem 36:116–120
- 20. Lu Y, Yan H, Qiu K, Cheng J, Wang W, Liu X et al (2015) Hierarchical porous CuO nanostructures with tunable properties for high performance supercapacitors. RSC Adv 5:10773–10781
- 21. Vidhyadharan B, Misnon II, Aziz RA, Padmasree KP, Yusoff MM, Jose R (2014) Superior supercapacitive performance in electrospun copper oxide nanowire electrodes. J Mater Chem 2:6578–6588
- 22. Vidyadharan B, Misnon II, Ismail J, Yusoff MM, Jose R (2015) High performance asymmetric supercapacitors using electrospun copper oxide nanowires anode. J Alloy Comp 633:22–30
- 23. Yin H, Tang H, Wang D, Gao Y, Tang Z (2012) Facile synthesis of surfactant-free Au cluster/graphene hybrids for high-performance oxygen reduction reaction. ACS Nano 6(9):8288–8297
- 24. Xu Y, Lin Z, Huang X, Wang Y, Huang Y, Duan X (2013) Functionalized graphene hydrogelbased high-performance supercapacitors. Adv Mater 25(40):5779–5784
- 25. Yang S, Song X, Zhang P, Gao L (2013) Facile synthesis of nitrogen-doped graphene–ultrathin MnO2 sheet composites and their electrochemical performances. ACS Appl Mater Interfaces 5(8):3317–3322
- 26. Wang R, Wang S, Zhang Y, Jin D, Tao X, Zhang L (2018) Graphene-coupled Ti₃ C₂ MXenesderived TiO₂ mesostructure: promising sodium-ion capacitor anode with fast ion storage and long-term cycling. J Mater Chem 6(3):1017–1027
- 27. Yang S, Song X, Zhang P, Sun J, Gao L (2014) Self-Assembled α-Fe2O3 Mesocrystals/Graphene Nanohybrid for Enhanced Electrochemical Capacitors. Small 10(11):2270–2279
- 28. Chen X, Liu B, Zhong C, Liu Z, Liu J, Ma L, Deng Y, Han X, Wu T, Hu W, Lu J (2017) Ultrathin $Co₃O₄$ layers with large contact area on carbon fibers as high-performance electrode for flexible zinc–air battery integrated with flexible display. Adv Energy Mater 7(18):1700779
- 29. Yang S, Han Z, Zheng F, Sun J, Qiao Z, Yang X, Li L, Li C, Song X, Cao B (2018) ZnFe2O4 nanoparticles-cotton derived hierarchical porous active carbon fibers for high rate-capability supercapacitor electrodes. Carbon 134:15–21
- 30. Ke Q, Guan C, Zhang X, Zheng M, Zhang YW, Cai Y, Zhang H, Wang J (2017) Surface-chargemediated formation of H-TiO₂@Ni(OH)₂ heterostructures for high-performance supercapacitors. Adv Mater 29(5):1604164
- 31. Guo XL, Kuang M, Li F, Liu XY, Zhang YX, Dong F, Losic D (2016) Engineering of three dimensional (3-D) diatom@ $TiO₂@MnO₂$ composites with enhanced supercapacitor performance. Electrochim Acta 190:159–167
- 32. Liu Y, Gao T, Xiao H, Guo W, Sun B, Pei M, Zhou G (2017) One-pot synthesis of rice-like TiO2/graphene hydrogels as advanced electrodes for supercapacitors and the resulting aerogels as high-efficiency dye adsorbents. Electrochim Acta 229:239–252
- 33. Yang S, Lin Y, Song X, Zhang P, Gao L (2015) Covalently coupled ultrafine H-TiO2 nanocrystals/nitrogen-doped graphene hybrid materials for high-performance supercapacitor. ACS Appl Mater Interfaces 7(32):17884–17892
- 34. Wu H, Li D, Zhu X, Yang C, Liu D, Chen X, Song Y, Lu L (2014) High-performance and renewable supercapacitors based on $TiO₂$ nanotube array electrodes treated by an electrochemical doping approach.. Electrochim Acta 116:129–136
- 35. Lu X, Wang G, Zhai T, Yu M, Gan J, Tong Y, Li Y (2012) Hydrogenated TiO₂ nanotube arrays for supercapacitors. Nano Lett 12(3):1690–1696
- 36. Tang K, Li Y, Cao H, Su C, Zhang Z, Zhang Y (2016) Amorphous-crystalline TiO2/carbon nanofibers composite electrode by one-step electrospinning for symmetric supercapacitor. Electrochim Acta 190:678–688
- 37. Xiao H, Guo W, Sun B, Pei M, Zhou G (2016) Mesoporous $TiO₂$ and Co-doped $TiO₂$ nanotubes/reduced graphene oxide composites as electrodes for supercapacitors. Electrochim Acta 190:104–117
- 38. Kim H, Cho M-Y, Kim M-H, Park K-Y, Gwon H, Lee Y, Roh KC, Kang K (2013) A novel high-energy hybrid supercapacitor with an anatase $TiO₂$ -reduced graphene oxide anode and an activated carbon cathode. Adv Energy Mater 3(11):1500–1506
- 39. Ong WG, Tan LL, Chai S-P, Yong ST, Mohamed AR (2014) Self-assembly of nitrogen-doped $TiO₂$ with exposed {001} facets on a graphene scaffold as photo-active hybrid nanostructures for reduction of carbon dioxide to methane. Nano Res 7(10):1528–1547
- 40. Aravindan V, Chuiling W, Reddy MV, Rao GVS, Chowdari BVR, Madhavi S (2012) Carbon coated nano-LiT₁₂(PO₄)₃ electrodes for non-aqueous hybrid supercapacitors. Phys Chem Chem Phys 14(16):5808–5814
- 41. Naoi K, Ishimoto S, Miyamoto J-I, Naoi W (2012) Second generation 'nanohybrid supercapacitor': evolution of capacitive energy storage devices. Energy Environ Sci 5(11):9363–9373
- 42. Song XY, Qiu ZW, Yang XP, Gong HB, Zheng SH, Cao BQ, Wang HQ, Mohwald H, Shchukin D (2014) Submicron-lubricant based on crystallized Fe₃O₄ spheres for enhanced tribology performance. Chem Mater 26(17):5113–5119
- 43. Yang S, Liu Y, Hao Y, Yang X, Goddard WA, Zhang XL, Cao B (2018) Oxygen-vacancy abundant ultrafine $Co₃O₄/graph$ ene composites for high-rate supercapacitor electrodes. Adv Sci 5(4):1700659
- 44. Cao P, Wang L, Xu Y, Fu Y, Ma X (2015) Facile hydrothermal synthesis of mesoporous nickel oxide/reduced graphene oxide composites for high performance electrochemical supercapacitor. Electrochim Acta 157:359–368
- 45. Kim CH, Kim BH (2015) Zinc oxide/activated carbon nanofiber composites for high performance supercapacitor electrodes. J Power Sources 274:512–520
- 46. Zhou Q, Ye X, Wan Z, Jia C (2015) A three-dimensional flexible supercapacitor with enhanced performance based on lightweight, conductive graphene-cotton fabric electrode. J Power Sources 296:186–196
- 47. Zhang LL, Zhao XS (2009) Carbon-based materials as supercapacitor electrodes. Chem Soc Rev 38:2520–2531
- 48. Wang G, Zhang L, Zhang J (2012) A review of electrode materials for electrochemical supercapacitors. Chem Soc Rev 41:797–828
- 49. Geim AK, Novoselov KS (2007) The rise of graphene. Nat Mater 6(3):183–191
- 50. Wang C, Li D, Too CO, Wallace GG (2009) Electrochemical properties of graphene paper electrodes used in lithium batteries. Chem Mater 21(13):2604–2606
- 51. Kim H, Park KY, Cho MY, Kim MH, Hong J, Jung SK, Roh KC, Kang K (2014 Jan 3) High-performance hybrid supercapacitor based on graphene-wrapped $Li₄Ti₅O₁₂$ and activated carbon. Chem Electro Chem 1(1):125–130
- 52. Han JH, Kang HW, Lee W. Highly porous and capacitive copper oxide nanowire/graphene hybrid carbon nanostructure for high-performance supercapacitor electrodes. Compos Part B Eng. 1;178:107464
- 53. Yang S, Li Y, Sun J, Cao B (2019 Aug) Laser induced oxygen-deficient TiO₂/graphene hybrid for high-performance supercapacitor. J Power Sources 15(431):220–225