

# Estimation of the Shear Strength of RC Members with Externally Bonded, Fully-Wrapped FRCM Composites

Tommaso D'Antino<sup>1</sup>(⊠) <sup>(</sup>D, Lesley H. Sneed<sup>2</sup> <sup>(</sup>D, and Francesco Focacci<sup>3</sup> <sup>(</sup>D)

<sup>1</sup> Department of Architecture, Built Environment, and Construction Engineering, Politecnico di Milano, Milan, Italy tommaso.dantino@polimi.it
<sup>2</sup> Department of Civil, Materials and Environmental Engineering, University of Illinois at Chicago, Chicago, IL, USA
<sup>3</sup> Faculty of Engineering, University eCampus, Novedrate, CO, Italy

Abstract. Externally bonded (EB) fiber reinforced cementitious matrix (FRCM) composites have been proven to be an effective solution for shear strengthening existing reinforced concrete (RC) members. Different layouts, namely U- and full-wrapping, of the EB composite can be adopted depending on the geometry and type of RC member. In the case of RC beams, the fully-wrapped layout is not always possible due to the presence of the slab. However, this layout is particularly attractive in the case of RC columns, where the composite can be applied easily and may provide significant strength increase. Although FRCM composites are attracting interest, the availability of analytical design models is still quite limited. In particular, few studies regarding the evaluation of the shear strength of FRCM fully-wrapped RC members are available in the literature. In this paper, an analytical model for the estimation of the contribution of fully-wrapped FRCM composites to the shear strength of RC members is proposed. The model is based on the truss analogy commonly adopted by various codes and guidelines for the estimation of the shear strength of RC beams and for fiber reinforced polymer (FRP) strengthened RC beams. The analytical model estimates the contribution of the FRCM to the member shear strength accounting for the bond behavior of the specific composite employed, which is an important aspect since FRCM composites have reported different bond behavior than FRP composites externally bonded to concrete substrates. The accuracy of the model provisions is assessed by comparing analytical and experimental results of RC beams fully-wrapped with a carbon FRCM composite.

**Keywords:** Shear strength · Analytical model · FRCM composites · Fully-wrapped configuration

## 1 Introduction

Fiber reinforced cementitious matrix (FRCM) composites represent a potential strengthening solution for existing reinforced concrete (RC) and masonry members. They are comprised of high-strength fiber open mesh textiles embedded within inorganic matrixes (ACI 549.4R-13). FRCM composites are employed as externally bonded reinforcement to enhance the flexural, shear, and axial load-carrying capacity of RC and masonry members (Alecci et al. 2017, Babaeidarabad et al. 2014, D'Antino et al. 2018, Ombres and Verre 2019, Trapko et al. 2015). Although FRCMs provide a strength contribution that is generally lower than that of fiber reinforced polymer (FRP) composites with the same fiber cross-sectional area (Papanicolaou et al. 2008), they can be preferred to FRPs due to their good compatibility with the substrate, vapor permeability, and resistance to elevated temperatures (Koutas and Bournas 2019). Members strengthened with FRCM comprising one or two fiber layers generally fail due to debonding within the composite, at the matrix-fiber interface (Alecci et al. 2017). For this reason, the bond behavior of FRCM composites has been largely studied and analytical and numerical models were proposed (Focacci et al. 2017, Nerilli et al. 2020).

Although experimental and analytical research efforts were made to formulate reliable design procedures for FRCM strengthened RC beams subjected to flexure (Bencardino et al. 2018, D'Antino et al. 2020a), limited research has been done to investigate the FRCM contribution to the shear strength of RC beams (Gonzalez-Libreros et al. 2017). Two main reinforcement layouts can be adopted for shear strengthening of RC members: in the U-wrapped configuration, the reinforcement is wrapped around three sides of the cross-section, whereas in the fully-wrapped configuration the reinforcement is wrapped around the entire cross-section (ACI 549.4R-13). The limited available literature showed that using the fully-wrapped configuration allows for obtaining a higher contribution of the composite to the member shear strength with respect to that of the corresponding U-wrapped configuration (Gonzalez-Libreros et al. 2017, Tetta et al. 2015).

The shear strength  $V_u$  of RC members strengthened with externally bonded (EB) reinforcement is typically computed by adding the contribution  $V_f$  provided by the EB reinforcement to the shear strength  $V_{un}$  of the unstrengthened element (ACI 549.4R-13, ACI 440.2R-17, CNR-DT 200/R1 2013):

$$V_u = V_{un} + V_f \tag{1}$$

The Mörsch truss is generally employed to compute  $V_f$ . Accordingly, when a composite material is employed as EB reinforcement,  $V_f$  can be expressed as (D'Antino et al. 2020b):

$$V_f = 2n\sigma_{fe}t_f d_{fe} \frac{w_f}{i_f} (\cot \theta + \cot \beta) \sin \beta$$
<sup>(2)</sup>

where *n* is the number of fiber layers,  $\sigma_{fe}$  is the composite effective stress,  $t_f$  is the fiber layer equivalent thickness,  $d_{fe}$  is the composite effective depth,  $w_f$  is the composite strip width,  $i_f$  is the strip center-to-center spacing measured orthogonal to the member longitudinal axis, and  $\theta$  and  $\beta$  are the inclination angles of the concrete compressed strut and of the fiber with respect to the member longitudinal axis, respectively. Equation (2) assumes that failure occurs due to the opening of a main diagonal crack, for which the inclination coincides with the inclination  $\theta$  of the compressed struts. Following these assumptions, the composite effective stress  $\sigma_{fe}$  is the average stress in the composite bridging the main diagonal crack. Equation (2) can be used independently of

the composite layout, which affects the value of  $\sigma_{fe}$ . Analytical formulations to compute the effective stress of FRCM U-wrapped members were proposed in (D'Antino et al. 2020b). These formulations are based on available models for EB FRP reinforcement (see e.g. ACI 440.2R-17 and CNR-DT 200/R1 2013) and take into account the bond behavior of the specific FRCM considered, although they can be generalized since they explicitly account for the key parameters characterizing the shear stress-transfer at the reinforcement-substrate interface. In particular, the models were able to account for the presence of friction at the matrix-fiber interface that was observed in some FRCM composites (Nerilli et al. 2020).

In this paper, the approach adopted in D'Antino et al. (2020) for FRCM U-wrapped members is extended to the case of fully-wrapped members by deriving an analytical model to compute the effective stress  $\sigma_{fe}$  depending on the bond behavior of the specific FRCM composite considered. Since the model is based on the Mörsch truss, it can be adopted to compute the composite contribution to the member shear strength according to current FRCM design guidelines (ACI 549.4R-13 and CNR-DT 215/2018). The model is validated by comparing the experimental and corresponding analytical results of the carbon FRCM strengthened beams tested by Tetta et al. (2015).

#### 2 Bond Behavior of FRCM Composites

In this paper, matrix-fiber debonding failure is assumed. However, the analysis provided can be extended to any debonding failure mode according to the bond behavior observed (D'Antino et al. 2018). FRCM-concrete direct shear tests showed a peculiar bond behavior that allowed for identifying an idealized applied stress  $\sigma$  – global slip g response, where  $\sigma$  is the axial stress in the fiber textile, and g is the fiber-substrate relative displacement (i.e. the fiber slip), both measured at the composite loaded end (Focacci et al. 2017). Figure 1a shows the idealized load response of various FRCM-concrete joints with the same matrix-fiber interface fracture energy  $G_F$  and bonded length  $\ell$  (see Fig. 1b and c), assumed to be longer than the composite effective bond length  $l_{eff}$ , i.e. the minimum length needed to fully develop the bond load-carrying capacity. Considering an FRCM-concrete joint (see sketch in Fig. 1c) that showed the presence of a friction shear stress  $\tau_f$  at the matrix-fiber interface at the completion of the test, after an initial linear stage, the  $\sigma - g$  response is non-linear until the onset of debonding, which occurs at the applied stress  $\sigma_{deb}$ . After this stage, which is referred to as the *bonded stage*, the applied stress can further increase while the stress transfer zone (STZ), which is the matrix-fiber interface area where the bond shear stress is transferred, translates toward the free end. This stage, referred to as the *partially debonded stage*, ends when the STZ reaches the free end and the peak applied stress  $\sigma^*$  is attained. After this point, the applied stress decreases while a snap-back phenomenon occurs due to the recovering of the fiber elastic deformation (Fig. 1a) until a constant applied stress  $\sigma_f$  due to friction at the matrix-fiber interface is attained. Since  $\sigma_f$  is provided by friction only, it can be used to compute the friction shear stress  $\tau_f$ :

$$\tau_f = \frac{\sigma_f A_f}{p_f \ell} \tag{3}$$

where  $A_f = t_f w_f$  is the fiber cross-sectional area,  $t_f$  is the fiber equivalent thickness (i.e. the fiber thickness assumed to be spread uniformly across the composite width  $w_f$ ), and  $p_f = 2w_f$  is the matrix-fiber contact perimeter.

If the composite free end is restrained, i.e. the free end slip  $s_F$  is always equal to 0, the applied stress can further increase after  $\sigma^*$  until the composite tensile strength  $\sigma_m$ is attained (see  $\sigma - g$  curve with stress  $\tau_f \neq 0$  and  $s_F = 0$  in Fig. 1a and the sketch in Fig. 1b). During this stage, which is referred to as the *restrained stage*, the slope of the  $\sigma - g$  curve approaches  $E_f/\ell$ , where  $E_f$  is the fiber elastic modulus. Figure 1a also shows a load response for an FRCM-concrete joint without friction ( $\tau_f = 0$ ) and with restrained free end ( $s_F = 0$ ). In this case, the applied stress remains constant after attaining  $\sigma_{deb}$  until the STZ reaches the free end and the applied stress starts to increase again. It should be noted that, although the fracture energy  $G_F$  is the same, the debonding stress of FRCM-concrete joints with and without friction are different since the presence of friction was assumed to provide a contribution to the interface capacity even during the bonded stage (D'Antino et al. 2020b). It should be noted that  $\sigma^*$  is defined as the maximum stress attained by the FRCM-substrate joint with bonded length  $\ell$  without considering the effect of the restrained end (if present, see sketch Fig. 1c).



**Fig. 1.** a) Applied stress  $\sigma$  – global slip *g* response of an FRCM-concrete joint with different frictional shear stress ( $\tau_f$ ) and free end restraint ( $s_F$ ) conditions ( $\tau_f \neq 0$  and  $s_F = 0$ ;  $\tau_f \neq 0$  and  $s_F \neq 0$ ;  $\tau_f = 0$  and  $s_F = 0$ ). Sketch of an FRCM-concrete joint b) with and c) without restrained free end.

The  $\sigma - g$  response of an FRCM-concrete joint with bonded length  $\ell$  and with  $\tau_f \neq 0$  and  $s_F = 0$  can be approximated by a stepwise function where  $\sigma_1(g)$  describes the bonded stage,  $\sigma_2(g)$  describes the partially debonded stage, and  $\sigma_3(g)$  describes the restrained stage:

$$\sigma(g) = \begin{cases} \sigma_1(g) = ag^3 + bg^2 + cg & g \le g_{deb} \\ \sigma_2(g) = m_g(g - g_{deb}) + \sigma_{deb} g_{deb} < g \le g^* \\ \sigma_3(g) = \frac{E_f}{\ell}(g - g^*) + \sigma^* & g^* < g \le g_m \end{cases}$$
(4)

where *a*, *b*, and *c* are coefficients that depend on the specific FRCM bond behavior,  $g_{deb}$ ,  $g^*$ , and  $g_m$  are the global slips associated to  $\sigma_{deb}$ ,  $\sigma^*$ , and  $\sigma_m$ , respectively (Fig. 1), and  $m_g$  is:

$$m_g = \frac{2\tau_f E_f p_f}{2\sigma_{deb} A_f + p_f \tau_f (\ell - l_{eff})}$$
(5)

where  $m_g$  is obtained assuming a linear behavior of the  $\sigma_2(g)$  function between  $g_{deb}$  and  $g^*$  (D'Antino et al. 2014). The coefficients a, b, and c can be calibrated i) by best fitting of  $\sigma - g$  curves obtained by FRCM-concrete joints with bonded length  $\ell$ , ii) using inverse calibration methods such those proposed in (Focacci et al. 2017), or iii) by enforcing three boundary conditions on  $\sigma_1(g)$ . Following the approach iii), a, b, and c can be obtained by enforcing (D'Antino et al. 2020b):

$$\begin{cases} \sigma_1(g_{deb}) = \sigma_{deb} \\ \sigma'_1(g_{deb}) = m_g \\ \sigma_{deb} = \sigma_b \sqrt{\frac{\sigma^2_{deb} A_f}{\sigma^2_{deb} A_f - E_f p_f g_{deb} \tau_f}} \end{cases}$$
(6)

where  $\sigma_b$  is the bond stress provided by bond only, i.e. without considering the contribution of friction, at the onset of debonding (D'Antino et al. 2020b). Enforcing the conditions of Eq. (6) in Eq. (4), the coefficients are:

$$\begin{cases} a = \frac{m_g - c - 2bg_{deb}}{3g_{deb}^2} \\ b = \frac{3\sigma_{deb} - 2g_{deb}c - m_g g_{deb}}{g_{deb}^2} \\ c = m_g - \frac{\sigma_{deb}}{g_{deb}} \left( 6 - 8\sigma_{deb} \sqrt{\frac{A_f}{\sigma_{deb}^2 A_f - E_f p_f g_{deb} \tau_f}} \right) \end{cases}$$
(7)

Equation (4) can be adopted to describe the load response of any FRCM-concrete joint with bonded length  $\ell$  longer than  $l_{eff}$ . If  $\ell \leq l_{eff}$ , Eq. (4) can still be adopted without considering the branch  $\sigma_2(g)$  (the branch  $\sigma_3(g)$  is still present).

#### **3 FRCM Shear Strength Contribution**

According to the truss analogy commonly adopted for estimating the shear strength of composite strengthened RC beams, the composite provides its contribution across a main shear crack with the tip located at the centroid of the flexural compression zone. Only the composite located between the crack tip and the centroid of the flexural tension reinforcement is considered. In general, for crack axis  $\xi$  with its origin at the crack tip, the crack opening is assumed to increase linearly with  $\xi$ , as a function of the crack opening angle  $\alpha$  (Fig. 2a):

$$w(\xi) = \alpha \xi \tag{8}$$

Although other crack shapes can be adopted, the linear crack shape is considered in this paper for consistency with available design models for U-wrapped FRCM reinforcement (D'Antino et al. 2020b). Assuming this crack shape, the available bonded length  $\ell$  of a fully-wrapped FRCM composite crossing the main diagonal shear crack is (Monti and Liotta 2007):

$$\ell(y) = \begin{cases} \frac{z - y}{\sin \beta} & 0 \le y \le \frac{z}{2} \\ \frac{y}{\sin \beta} & \frac{z}{2} \le y \le z \end{cases}$$
(9)

where *y* is the coordinate along the beam vertical axis with the origin in the crack tip (the *y*-axis is depicted in Fig. 2b, where the  $\ell(y)$  function is also depicted). Figure 2a shows the stress  $\sigma(\xi)$  in the fiber of the composite strips crossing the main diagonal shear crack along the crack axis  $\xi$ . Provided a certain crack opening  $\alpha$ ,  $\sigma(\xi)$  depends on the available bonded length and on the slip *g* at the crack edge. Therefore, the overall force *F*<sub>f</sub> provided by the composite crossing the crack is:

$$F_f = 2nt_f \max_{\alpha} \int_0^{\xi_1} \sigma(g, \ell) d\xi$$
 (10)

where n is the number of fiber layers, and 2 accounts for the composite contribution on the two sides of the cross-section.



**Fig. 2.** a) Stress distribution along the assumed main shear crack and b) available bonded length  $\ell(y)$ .

The integral in Eq. (10) depends on the value of  $\alpha$ . In the case of U-wrapped members, the integral in Eq. (10) reaches the maximum value when the stress in the fibers attains simultaneously the peak stress  $\sigma^*$  along the entire crack length (Monti and Liotta 2007). However, in the case of fully-wrapped members, the maximum value of the integral in Eq. (10) is associated with the attainment of the composite tensile strength  $\sigma_m$  in one of the fibers crossing the crack. Depending on several parameters, such as the beam height, inclination of the fiber  $\beta$  and crack  $\theta$ , and bond behavior of the specific composite considered, the location along the crack where  $\sigma_m$  is first attained may vary. In this paper,

it is assumed that  $\sigma_m$  is first attained at the crack mid-length  $\xi_m = \xi_1/2$  where the shortest bonded length is available (see Fig. 2b), which entails for a global slip  $g_m$  that is less than that associated to longer bonded lengths, and that the same stress  $\sigma_m$  is attained simultaneously by all fibers located between  $\xi_m$  and  $\xi_1$  (Fig. 2a). This condition is associated with the maximum value of the integral in Eq. (10). The angle corresponding to this condition is named the critical crack opening angle  $\alpha_{cr}$ :

$$\alpha_{cr} = \frac{4g_m(l_m)}{z} \frac{\sin\theta}{\sin(\theta+\beta)} \le \alpha_u = \frac{w_u \sin\theta}{z}$$
(11)

where  $g_m(l_m)$  is the global slip corresponding to composite tensile strength at  $\xi_m$ ,  $w_u$  is the crack opening (Fig. 2a) associated to a significant degradation of the shear strength provided by the concrete, and  $\alpha_u$  is the corresponding crack opening angle. It should be noted that the limit  $\alpha_u$  enforced on the critical crack opening angle  $\alpha_{cr}$  has the same scope of the limit enforced on the composite maximum strain by the American guidelines for FRP and FRCM composites (ACI 549.4R-13, ACI 440.2R-17).

 $g_m(l_m)$  in Eq. (11) depends on the relationship between the bonded length  $l_m = z/(2\text{sen}\beta)$  associated with  $\xi_m$  and the composite effective bond length  $l_{eff}$ :

$$g_{m}(l_{m}) \begin{cases} g_{deb} \left(1 - \sqrt{1 - \frac{\sigma^{*}(l_{m})}{\sigma_{deb}}}\right) + \left[\sigma_{m} - \sigma^{*}(l_{m})\right] \frac{l_{m}}{E_{f}} \ l_{m} \leq l_{eff} \\ g_{deb} - \frac{1}{E_{f}} \left[\sigma_{deb} l_{eff} + \sigma_{m} l_{m} - (l_{m}^{2} - l_{eff}^{2}) \frac{\tau_{f}}{l_{f}}\right] \ l_{m} > l_{eff} \end{cases}$$
(12)

The composite peak stress  $\sigma^*(l_m)$  is (D'Antino et al. 2020b):

$$\sigma^{*}(l_{m}) = c_{l}l_{m} + \frac{l_{m}^{3}(c_{l}l_{eff} - 2\sigma_{deb} + 2\tau_{f}l_{eff}/t_{f})}{l_{eff}^{3}} - \frac{l_{m}^{2}(2c_{l}l_{eff} - 3\sigma_{deb} + 2\tau_{f}l_{eff}/t_{f})}{l_{eff}^{2}}$$
(13)

Since both  $\sigma_1(g)$  and  $\sigma^*(\ell)$  can be approximated with cubic functions (D'Antino et al. 2020b), the coefficient  $c_l$  in Eq. (13) can be obtained by the third equation in Eq. (7) substituting  $g_{deb}$  with  $l_{eff}$  and imposing  $m_g = m = 2\tau_f/t_f$ . It should be noted that the first equation in Eq. (12) was obtained considering a parabolic shape of the  $\sigma_1(g)$  curve rather than a cubic shape (see Eq. (4)) to obtain a simple closed-form solution.

Provided  $\alpha_{cr}$ , the effective stress  $\sigma_{fe,W}$  for a fully-wrapped member can be obtained substituting Eq. (4) into Eq. (10) and considering that the effective stress is defined as the average composite stress along the main diagonal crack:

$$\sigma_{fe,W} = \frac{F_f}{2\xi_1} = \begin{cases} \frac{1}{2\xi_m} \left[ \int_0^{\xi_{deb}} \sigma_1(\xi) d\xi + \int_{\xi_{deb}}^{\xi^*} \sigma_2(\xi) d\xi + \int_{\xi^*}^{\xi_m} \sigma_3(\xi) d\xi + \sigma_m \xi_m \right] \xi_{deb} \le \xi^* \\ \frac{1}{2\xi_m} \left[ \int_0^{\xi_m} \sigma_1(\xi) d\xi + \sigma_m \xi_m \right] & \xi_{deb} > \xi^* \end{cases}$$
(14)

where  $\xi_{deb}$ ,  $\xi^*$ , and  $\xi_m$  are the crack lengths where the fiber attains  $\sigma_{deb}$ ,  $\sigma^*$ , and  $\sigma_m$ , respectively. The closed-form solution of Eq. (14) is quite complex and difficult to use in practice. To obtain a simpler expression of the effective stress, the functions  $\sigma_2(g)$  and  $\sigma_3(g)$  in Eq. (4) were simplified in Eqs. (15) and (16) assuming  $\ell = \ell_m$  and  $\ell =$ 

 $l_r$ , respectively, where  $\ell_m = \max\{z/\sin(\beta), l_{eff}\}$ , and  $l_r < \ell_m$  is a reference length that controls the slope of the  $\sigma$ - $\xi$  curves associated to  $\sigma_3(g)$ :

$$\sigma_2(g) = m_r(g - g_{deb}) + \sigma_{deb} = \frac{2\tau_f E_f p_f}{2\sigma_{deb}A_f + p_f \tau_f (\ell_m - l_{eff})} (g - g_{deb}) + \sigma_{deb} \quad (15)$$

$$\sigma_3(g) = \frac{E_f}{l_r} (g - g^*) + \sigma^*$$
(16)

Accordingly,  $m_g$  should also be set equal to  $m_r$  in Eqs. (4)-(7). It should be noted that adopting Eqs. (15) and (16) entails for a conservative estimation of  $\sigma_{fe}$  with respect to that obtained with the exact solution of Eq. (14). According to Eq. (16), when  $l_r \rightarrow 0$ ,  $\sigma_3(g) \rightarrow \infty$ , which means that the stress in the fibers suddenly increases from  $\sigma^*$  to  $\sigma_m$  at  $\xi = \xi^* = \xi_m$ . Therefore, considering a small value of  $l_r$  results in an underestimation of the stress in the fibers associated to the restrained stage and, in turn, a conservative estimation of  $\sigma_{fe,W}$ . With the simplifications of Eqs. (15) and (16), Eq. (14) becomes:

where  $\sigma_{fe,Wr}$  denotes the simplified formula of the effective stress and:

$$\xi_{deb} = \frac{2g_{deb}}{\alpha_{cr}\sin(\theta + \beta)} \tag{18}$$

$$\xi^* = \frac{l_r(\sigma_m - \sigma_{deb} + qk\xi_{deb}) - E_f k\xi_m}{qkl_r - E_f k}$$
(19)

$$\xi_m = \frac{z}{2\sin\theta} \tag{20}$$

$$k = \frac{\alpha_{cr}}{2}\sin(\theta + \beta) \tag{21}$$

$$q = \frac{2\tau_f E_f p_f \sin\beta}{2\sigma_{deb} A_f \sin\beta + \tau_f p_f (z - l_{eff} \sin\beta)}$$
(22)

Equation (17) provides the effective stress for FRCM composites that show the presence of friction at the matrix-fiber interface. For FRCMs that do not show the presence of friction, i.e.  $\tau_f = 0$  (see Fig. 1), Eq. (17) becomes:

$$\sigma_{fe,Wr2} = \begin{cases} \frac{\sigma_{deb} + \sigma_m}{2} - \frac{g_{deb} \sin \theta (6\sigma_{deb} - cg_{deb})}{6az \sin(\theta + \beta)} & \xi_{deb} \le \xi^* \\ \frac{j}{1536g_{deb}^3} \left\{ 96cg_{deb}^3 + j \left[ \sigma_{deb} (48g_{deb} - 6j) + cg_{deb} (3j - 32g_{deb}) \right] \right\} + \frac{\sigma_m}{2} \xi_{deb} > \xi^* \end{cases}$$
(23)

where  $\sigma_{fe,Wr2}$  denotes the effective stress obtained by the simplified formula without considering the contribution of friction and:

$$j = \frac{\alpha_{cr} z \sin(\theta + \beta)}{\sin \theta}$$
(24)

It should be noted that the model described above does not account for the presence of stress concentration at the cross-section corner due to the lack of experimental results able to describe the variation of the maximum stress attained by the composite for different corner radii. Further analyses are needed to clarify the effect of this phenomenon, which was observed to have an important effect on the composite maximum stress of fully-wrapped FRP composites (Monti and Liotta 2007).

#### 4 Comparison Between U-wrapped and Fully-Wrapped Configurations

The effective stress associated with an FRCM composite U-wrapped around a RC member can be estimated as (D'Antino et al. 2020b):

$$\sigma_{fe,U3} = \begin{cases} L_{max} \left[ \left( \frac{L_{max}}{2} \right)^2 \frac{l_{eff} (c_l + m) - 2\sigma_{deb}}{l_{eff}^3} + \frac{L_{max}}{3} \frac{3\sigma_{deb} - l_{eff} (2c_l + m)}{l_{eff}^2} + \frac{c_l}{2} \right] & L_{max} < l_{eff} < l_{max,3} \\ \frac{1}{L_{max}} \left\{ \left[ \sigma_{deb} + \frac{m}{2} (L_{max} - l_{eff}) \right] (L_{max} - l_{eff}) + l_{eff} \frac{6\sigma_{deb} + l_{eff} (c_l - m)}{12} \right\} & L_{max} < l_{eff} < l_{max,3} \end{cases}$$

$$(25)$$

where  $L_{max} = \min\{z, d_f\}/\sin(\beta), m = p_f \tau_f/A_f$ , and  $l_{max,3}$  is the bonded length needed to attain the composite tensile strength.  $\sigma_{fe,U3}$  shall be limited to the effective stress corresponding to the attainment of the composite tensile strength.

Equations (14), (17), and (25) are used in this section first to evaluate the error made by considering the simplified effective stress with respect to that obtained by the closedform solution, and then to evaluate the theoretical increase of the effective stress of the fully-wrapped configuration with respect to the corresponding U-wrapped configuration with strips extending up to the crack tip. The comparisons are made considering a PBO FRCM composite for which the parameters needed were reported in the literature (D'Antino et al. 2014):  $l_{eff} = 260 \text{ mm}$ ,  $\sigma_{deb} = 1908 \text{ MPa}$ ,  $t_f = 0.046 \text{ mm}$ ,  $s_f = 1.57 \text{ mm}$ , and  $E_f = 206 \text{ GPa}$ . This specific FRCM showed the presence of friction ( $\tau_f$  was reported to be 0.03 MPa (Focacci et al. 2017)). To investigate the effect of friction on the effective stress,  $\tau_f$  was assumed equal to 0, 0.01, 0.02, 0.04, and 0.06 MPa in the analysis. The RC member inner lever arm considered was z = 300 mm or 600 mm, and a PBO FRCM tensile strength  $\sigma_m = 2500 \text{ MPa}$  or 3015 MPa was adopted. The concrete compressive strut and fiber inclination angles were assumed  $\theta = 45^\circ$  and  $\beta = 90^\circ$ . Finally, the crack opening angle  $\alpha_{cr}$  was not limited to  $\alpha_u$ .

Figure 3a shows the comparison between  $\sigma_{fe,Wr}$  and  $\sigma_{fe,W}$  for the parameters considered. The results show that adopting the simplified formulation leads to a small underestimation (maximum underestimation lower than 4%) of the effective stress with respect to the closed-form solution, and that increasing the *z* decreases the difference between  $\sigma_{fe,Wr}$  and  $\sigma_{fe,W}$ , whereas increasing  $\sigma_m$  increases it.

Figure 3b shows the comparison between  $\sigma_{fe,Wr}$  and  $\sigma_{fe,U3}$  for the same parameters considered in Fig. 3a The results show that using the fully-wrapped configuration may improve the effective stress up to almost 60% with respect to the effective stress of the U-wrapped configuration. However, this improvement depends on the member geometry and composite bond behavior and tensile strength. Furthermore, for large values of *z*,



**Fig. 3.** a) Comparison between the effective stress of fully-wrapped members obtained by the simplified and closed-form solution of Eq. (14). b) Comparison between the effective stress of fully-wrapped members obtained by the simplified solution of Eq. (14) and that of corresponding U-wrapped members.

the crack opening angle should be limited by  $\alpha_u$  to provide an acceptable degradation of the shear strength provided by concrete. For z = 600 mm, the presence of high friction stress  $\tau_f$  increases the effective stress in the U-wrapped configuration at a higher rate than in the fully-wrapped configuration, which is responsible for the downward trend observed for z = 600 mm in Fig. 3b. This effect may also lead to small improvement of the shear strength contribution from the U-wrapped to the fully-wrapped configuration in certain applications.

### 5 Comparison Between Analytical and Experimental Results

The analytical model proposed was applied to predict the composite shear strength contribution of RC beams fully-wrapped with FRCM. A limited number of studies, sometimes with contradictory results, is available in the literature regarding FRCM fullywrapped RC members (Gonzalez-Libreros et al. 2017). In this paper, the results provided by Tetta et al. (2015) were considered. Five rectangular RC beams were strengthened with a U-wrapped (3 beams, named UW Mn, where n = 1, 2, or 3 is the number of textile layers) and fully-wrapped (2 beams, named FW Mn, where n = 1 or 2 is the number of textile layers) carbon FRCM. All beams considered failed in shear except beam FW\_M2, which exhibited a bending failure. However, beam FW\_M2 was considered in this section due to the limited number of specimens available, and its result could be regarded as a lower bound of the FRCM shear strength contribution. The carbon FRCM tensile strength, obtained by tensile testing of FRCM dumbbell shape specimens (Koutas and Bournas 2019), was  $\sigma_m = 1382$  MPa, whereas the fiber elastic modulus was  $E_f = 225$  GPa. Since no specific tests were carried out to investigate the FRCM bond behavior, the parameters considered in D'Antino et al. (2020) for a similar carbon FRCM composite were adopted. For the U-wrapped members, the FRCM experimental shear strength  $V_{f,exp}$ , obtained by subtracting the unstrengthened member shear strength from the strengthened member shear strength, was compared with the corresponding FRCM theoretical shear strength  $V_{f,th}$  obtained by Eq. (25). For fully-wrapped members, the

FRCM analytical shear strength  $V_{f,th}$  was obtained by Eq. (17). The results obtained, depicted in Fig. 4, show that both Eq. (17) and (25) provided a reasonably accurate estimation of  $V_{f,exp}$ . However, further analysis should be carried out to verify the effect of corner radius (not included in the model due to the lack of experimental results), composite tensile strength, and crack opening angle with respect to the concrete shear strength contribution (i.e.  $\alpha_u$  needs to be defined).



Fig. 4. Comparison between theoretical and experimental results.

#### 6 Conclusions

This paper analyzed the shear strength contribution of FRCM composites fully-wrapped to RC members. Employing the truss analogy and assuming that failure occurs due to the opening of a main diagonal shear crack, the FRCM shear strength contribution was modeled according to the corresponding composite-concrete bond behavior. An analytical model was proposed and validated by comparing the analytical and experimental results of RC beams strengthened in shear with a carbon FRCM composite found in the literature. The analysis and results obtained allowed for drawing the following conclusions:

- The analytical model proposed is able to describe the FRCM shear strength contribution accounting for the bond behavior of the specific FRCM and possible presence of friction.
- According to the analytical model, the fully-wrapped configuration may provide an FRCM shear strength contribution significantly higher than the U-wrapped configuration. However, the improvement depends on the member geometry, composite bond behavior and tensile strength, and crack opening angle.
- The analytical model showed accurate approximation for the experimental results considered. However, further analyses are needed to clarify the effect of the member cross-section corner radius, composite tensile strength, and crack opening angle.

## References

- ACI Committee 549 (2013) Guide to Design and construction of externally bonded fabricreinforced cementitious matrix (FRCM) systems for repair and strengthening concrete and masonry structures; ACI 549.4R-13. ACI, Farmington Hill, US
- Alecci V, De Stefano M, Focacci F, Luciano R, Rovero L, Stipo G (2017) Strengthening masonry arches with lime-based mortar composite. Buildings 7(2):49
- American Concrete Institute (2017) Guide to design and construction of externally bonded FRP systems for strengthening concrete structures. ACI 440.2R-17. ACI, Farmington Hills, 48331 MI
- Babaeidarabad S, De Caso F, Nanni A (2014) URM Walls Strengthened with Fabric-Reinforced Cementitious Matrix Composite Subjected to Diagonal Compression. Journal of Composites for Construction 18(2):04013045
- Bencardino F, Carloni C, Condello A, Focacci F, Napoli A, Realfonzo R (2018) Flexural behaviour of RC members strengthened with FRCM: State-of-the-art and predictive formulas. Compos B Eng 148:132–148
- D'Antino T, Carloni C, Sneed LH, Pellegrino C (2014) Matrix–fiber bond behavior in PBO FRCM composites: a fracture mechanics approach. Eng Fract Mech 117:94–111
- D'Antino T, Carozzi FG, Colombi P, Poggi C (2018) Out-of-plane maximum resisting bending moment of masonry walls strengthened with FRCM composites. Compos Struct 202:881–896
- D'Antino T, Focacci F, Carloni C, Sneed LH (2020a) Relationship between the effective strain of FRCM-strengthened RC beams and the debonding strain of direct shear tests. Eng Struct 216:110631
- D'Antino T, Focacci F, Sneed LH, Pellegrino C (2020b) Shear strength model for RC beams with U-wrapped FRCM composites. J Compos Constr 24(1):04019057
- Focacci F, D'Antino T, Carloni C, Sneed LH, Pellegrino C (2017) An indirect method to calibrate the interfacial cohesive material law for FRCM-concrete joints. Mater Des 128:206–217
- Gonzalez-Libreros JH, Sabau C, Sneed LH, Pellegrino C, Sas G (2017) State of research on shear strengthening of RC beams with FRCM composites. Constr Build Mater 149:444–458
- Koutas LN, Bournas DA (2019) Out-of-plane strengthening of masonry-infilled RC frames with textile-reinforced mortar jackets. J Compos Constr 23(1):04018079
- Monti G, Liotta M (2007) Tests and design equations for FRP-strengthening in shear. Constr Build Mater 21(4):799–809
- National Research Council (2013) Guide for the design and construction of externally bonded FRP systems for strengthening existing structures. CNR-DT 200/R1. CNR, Rome, Italy
- National Research Council (2020) Guide for the design and construction of externally bonded fibre reinforced inorganic matrix systems for strengthening existing structures. CNR-DT 215/2018. CNR, Rome, Italy
- Nerilli F, Marfia S, Sacco E (2020) Micromechanical modeling of the constitutive response of FRCM composites. Constr Build Mater 236:117539
- Ombres L, Verre S (2019) numerical modeling approaches of FRCMs/SRG confined masonry columns. Front Built Environ 5:143
- Papanicolaou CG, Triantafillou TC, Papathanasiou M, Karlos K (2008) Textile reinforced mortar (TRM) versus FRP as strengthening material of URM walls: out-of-plane cyclic loading. Mater Struct 41(1):143–157
- Tetta ZC, Koutas LN, Bournas DA (2015) Textile-reinforced mortar (TRM) versus fiber-reinforced polymers (FRP) in shear strengthening of concrete beams. Compos B Eng 77:338–348
- Trapko T, Urbańska D, Kamiński M (2015) Shear strengthening of reinforced concrete beams with PBO-FRCM composites. Compos B Eng 80:63–72