# **Quantitative and Qualitative Models** for Managing Risk Interdependencies in Supply Chain



A. Díaz-Curbelo and A. M. Gento Municio

**Abstract** The interdependent nature of supply chain elements and events requires risk systems must be assessed as an interrelated framework to optimize their management and integrate effectively with other decision-making tools in uncertain environments. This research shows a synthesis and analysis of the main qualitative/quantitative methods that have been used in the literature considering the treatment of event dependencies in supply chain risk management in the period 2003–2018. The results revealed that the integration with disruption analysis tools and artificial intelligence methods are the most common types adopted, with increasing trend and effectiveness of Bayesian and fuzzy theory approaches.

**Keywords** Supply chain · Risk assessment · Dependency · Quantitative methods

#### 1 Introduction

Integrated Supply Chain Management (SCM) is a major concern in today's competitive market environment. The last few decades have been characterized by significant changes in the SCM due to increased globalization and innovation rate. This global increase in Supply Chain (SC) relationships is associated with greater interconnection between suppliers and manufacturers, leading to greater dependence on SC companies and a higher level of complexity [1, 2]. In this sense, despite their large benefits, extended SCs are more vulnerable, exposing organizations to higher levels of risk. In this regard, risk management has emerged as a major research topic in the literature of Operations Management and SCM [3].

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A risk event can be caused by a set of risk factors and can lead to different impacts throughout the supply network [4]. It is necessary capturing the interdependencies between risk events under uncertainty. Therefore, effective supply chain risk management (SCRM) should take into account the systemic nature of risks in the form of events so that they can be modeled, assessed, treated and controlled.

Although several studies have reviewed the literature on SCRM methods [3, 5–8], in the knowledge of the authors, no precedent was found for a literature review specifically analyzing qualitative and quantitative methods for dependency management as a key factor in SCRM. Therefore, we have addressed the following research question: How can the relationships between risk events be treated to quantify the risk level to manage mitigation strategies effectively in uncertain SC environment?

For this purpose, we analyze documents that explicitly consider, model, and evaluate interdependencies risk events in the management of the SC. We focus on those published in academic and professional journals of high impact and we limited the research to the English language and a temporary space from 2003 to 2018. At the end of the methodological process followed, 107 articles were obtained to perform the analysis.

We organize this paper as follows: first, we summarize the methodology used to carry out the literature review and analysis; next, we show the analysis and discussion of the main qualitative and quantitative, individual and integrated SCRM methods; finally, concluding remarks on strengths and trends motivating future research.

## 2 Methodology

The general methodology used for the development of this research is shown in Fig. 1. For this purpose, the research methodology proposed by [9] was adapted, which allowed the identification and review of the relevant literature in the period

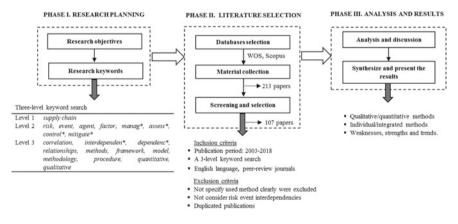


Fig. 1 Research methodology

2003–2018. According to [6], from 2003 onwards there has been a growth in the number of publications related to SCRM.

The analysis focused on documents that explicitly model, assess or manage risk in SCM considering interdependencies analysis. Research that did not consider event dependencies was excluded. We focused on those published in high impact academic and professional journals (SCOPUS and WOS), mostly in the areas of Operations Research and SCM. At the end of this process, 107 articles were obtained as a basis for the analysis.

#### 3 Results and Discussion

The literature review made it possible to identify the main qualitative/quantitative, simple/integrated methods (Tables 1 and 2) that have been used in the literature with the perspective of dependency between SC risk events.

In the consulted literature, several models have been proposed to capture the interdependence between SC risks. As for the family of causal disruptive techniques, many methods have been designed for the identification and modeling of risks in manufacturing and service industries. Some of these methods have proven useful for assessing all types of risks. Examples of the most common methods are Event Tree (ET), Fault Tree Analysis (FTA) and Bow-Tie (BT).

In ET, qualitative analysis identifies possible outcome events from a source event, while quantitative analysis estimates the probability or frequency of the outcome event (probability) for the tree. Similar to ET, an FTA is a logical and graphical

**Table 1** Summary of individual methods

Methods	References
ANP	[11, 12]
BN	[13–19]
BT	[10, 20–26]
Decision tree analysis	[27–30]
Disruption analysis network	[31]
FMEA	[32–43]
FTA	[15, 44–51]
Games theory	[52–54]
Hybrid PNs	[55]
Interpretive structural modeling	[56–58]
Multiple regression model	[59–61]
PN	[62, 63]
Simulation	[64, 65]
Supply network opportunity assessment package	[66]

representation that explores the interrelationships between a potentially disruptive event in a system and its causes. According to [10], a typical FTA consists of the main event, basic events and logic gates. The technique follows a top-down approach that is useful for brainstorming about causes and consequences.

An FTA can also be analyzed qualitatively and quantitatively. A quantitative analysis mathematically calculates the probability of occurrence of the main event, as well as other relevant numerical indices, e.g. the severity of the consequence. These estimates depend to a large extent on the availability of fault data. However, according to [95, 108], for most large and complex systems, it is often difficult to obtain accurate failure data due to lack of knowledge, scarce statistical data, and ambiguous system behavior.

In the same line of capturing the interdependence between risks in SC, fault and event trees can be integrated into the form of a BT diagram where the central event represents the release of a hazardous agent. For example, in [10] they used the BT model for risk management of seaports and offshore terminals, in [20] for accident analysis in a pharmaceutical production plant, and in [24] for risk analysis in the oil and gas industry. An interesting proposal is also of [79] who propose a model based on the BT method to see the interdependence of risks and a set of associated mitigation strategies in the high-end server manufacturing SC.

At the same time, Interpretive Structural Modeling (ISM) is a hierarchical technique that establishes the order and direction of complex relationships between the elements of a system. For example, in [56], it has been used to determine causal relationships between risk mitigation strategies. However, according to [72], these models do not explicitly capture the interdependence between risks.

Despite their extensive use, these traditional models have several limitations. The first is the assumption of statistical and stochastic independence between events, a limited focus on capturing data from common causes of failure. Another unrealistic assumption is to consider only binary states in the behavior of systems. It is also not considered a temporary behavior. However, in real-life systems, events present a more conditioned and complex dynamic. These assumptions can lead to an inadequate estimation of the reliability of the SC. In this sense, alternative approaches have been developed to mitigate these limitations.

In this sense, Bayesian networks and Petri nets are highlighted. These two different approaches are used as individual approaches or in association with other methods to address many of the limitations of classical approaches. The two approaches share capabilities such as enabling predictive analysis of system failure behavior taking into account statistical, stochastic, and temporal dependencies of events.

We can see the proposal of [87] with a timed PN-based approach for risk assessment and real-time control of SC networks. In this approach, the FMEA is used to identify disturbance factors in the SC, the dynamic and stochastic behavior of the SC is modeled using timed PNs. In [62], they use PNs for enterprise resource planning risk assessment taking into account the dependencies between different risk factors. Lee et al. [101] has proposed a PN framework for modeling and analyzing distributed manufacturing networks. In this case, a Monte Carlo simulation was used to validate the mitigation process. Guo et al. [103] propose a comprehensive risk assessment

 Table 2
 Summary of integrated methods

Methods	References
ANP; goal programming; fuzzy theory; analysis of five forces; value at risk	[67]
ANP; rough set theory	[68]
BN; ant colony optimization	[69]
BN; Bow-Tie analysis	[70, 71]
BN; FMEA	[17]
BN; FTA	[72]
BN; fuzzy theory; AHP	[73]
BN; fuzzy theory; FMEA	[74]
BN; interpretive structural modeling	[75]
BN; simulation	[76, 77]
BT; FMEA; fuzzy theory; Lean Manufacturing	[4]
BT; fuzzy theory	[24, 78, 79]
Capital asset pricing model; net present value; variational inequality model	[80]
Cluster analysis; factorial analysis	[81]
Decision tree; mathematical programming	[82]
Decision tree; simulation	[64, 65]
Economic value added; stochastic programming	[83]
ET; fuzzy theory	[84, 85]
FMEA; AHP	[38]
FMEA; AHP; experiment designs; discrete event simulation	[86]
FMEA; PN	[87]
FMEA; Quality Function Deployment (QFD)	[88]
FMEA; fuzzy theory	[89–94]
FTA; fuzzy theory	[95]
Genetic algorithms; statistical methods	[96]
Global production network; fuzzy theory; inoperability input-output model	[97]
Graph theory; life cycle inventory	[98]
Graph theory; supply chain vulnerability index	[99]
Lagrangian relaxation; integer non-linear programming model	[100]
PN; Monte Carlo simulation	[101]
PN; triangularization clustering algorithm	[102]
PN; fuzzy theory; AHP; Entropy method, cloud model	[103]
QFD; AHP	[104]
Radial basis function neural network; fuzzy theory	[105]
Regression models; exploratory factor analysis; reliability tests	[106]
SCOR model; AHP; fuzzy theory	[107]

framework based on diffuse PNs in combination with AHP, entropy and cloud model methods for long-distance transport pipelines.

At the same time, the use of BNs has increased rapidly due to their flexible structure and their reasoning capacity under uncertainty. The main advantage of BNs over other existing methods is their versatility and adaptability. BNs can have different functionalities such as predictive analysis and diagnosis, updating and optimization of models, etc. Some recent studies have proposed BN-based frameworks for modeling and assessing the risks of SC [17, 18, 72, 73, 75–77]. Different dependability techniques such as ET, FTA, Hazard and Operability Analysis (HAZOP) and BT diagrams are translated into BNs for risk assessment. In [73] in addition to using FTA in qualitative analysis to identify the causes of risks, they use the fuzzy set theory combined with expert judgement to obtain unknown failure data from basic FTA events. The probability of hazardous events and other related reliability indices occurring is calculated by translating the FTA into a BN model. In [71], they also use a Bayesian approach to make a BT diagram. The proposed approach improves BT diagrams by allowing dynamic analyses. [76] introduced an algorithm also based on BN to map the risks and mitigation measures proposed in SC.

PNs and BNs can consider the multiple states of failure and reparability of components during system behavior modeling, a limitation solved with respect to traditional approaches. However, they have different strengths according to the context. For example, in diagnostic analysis, BN-based approaches make it possible to identify new evidence across the network and update previous beliefs about the probability of failure. When accurate failure data are scarce, expert judgments are often used to obtain the prior probability of BN nodes. There are criticisms of the subjectivity of expert judgment. However, several studies (e.g. [73, 74]) serve to illustrate the effectiveness of BNs in SC modeling and management. BN combines both statistical data and subjective judgments, if data are not available. In this sense, they are considered more robust to other methods, as they can update previous assumptions and probabilities by learning from the new information.

However, the interdependent nature of the elements of the SC should be considered to the greatest extent possible. This is the key aspect of this analysis. In most studies, the proposal only optimizes a portfolio of specific strategies for a single performance measure rather than considering multiple (potentially conflicting) measures. In this regard, we highlight the contribution of [72] to overcoming these constraints through the introduction and implementation of an integrated SCRM approach, which considers the impact of SC risks on multiple objectives and optimizes mitigation strategies. In this way, research remains necessary, not only to capture the interdependencies between risks, but also as a holistic approach to the entire risk management process within an environment of interaction between risks and strategies.

As a summary, a wide and varied range of methods were identified and grouped as shown in Fig. 2. Considering the 107 reviewed papers, there is an increasing trend in the use of integrated approaches. Approximately 40% of the reviewed studies adopt the integration of two or more methods. In general, disruption analysis techniques (85.1%) is the most common type adopted. Among this group, FMEA has been the

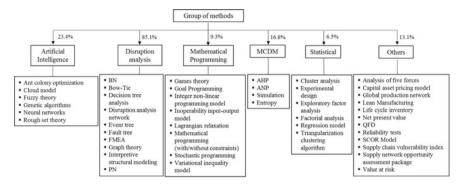


Fig. 2 Groups of identified methods

most used (29%), followed by FTA and BN (11% each one). In the sense of overcoming the limitation of common cause factor modeling within the risk network, the trend toward BNs and PNs approaches is appreciated. These methods are highlighted by their robustness in mitigating many of the limitations of the classical methods.

Due to the highly subjective nature and the lack of information, it is often difficult to quantify risk parameters. In this sense, Artificial Intelligence tools group (23%) show interesting trends. In this group, fuzzy theory (80%) plays a significant role in obtaining more reliable risk assessments in environments under random and epistemic uncertainty.

Integration with MCDM methods is another remarkable combination (13%). Of this group, in particular, the AHP method is highlighted (35.7%). Considering all the 46 different tools identified in the reviewed studies, many of them are used only once (14 out of 46). This is the case of the techniques grouped under the label "Others", which includes common techniques in SC and business management.

### 4 Conclusions

This paper presented a literature review of 107 studies that propose qualitative/quantitative, individual/integrated models to support SCRM based on dependency as a key dimension. The results show approximately 40% of the studies presented integrated methods of two or more methods with the aim of obtaining more reliable and effective risk assessments. Disruption analysis tools and Artificial intelligence are the most explored types of methods. FMEA and fuzzy sets are the most common ones combined with others but growing trends toward Bayesian approaches are appreciated.

From the standpoint of effectiveness, BNs, PNs and fuzzy approaches are considered robust approaches to manage dependency combined with ambiguous reasoning in environments under uncertainty. The analysis of common cause disruptive events and the joint impact can lead to better management of SCs rather than treating each

risk type in isolation. This can contribute to the optimization of risk strategies due to a holistic management of the process.

Once again, elements of integrative thinking can be appreciated, using the combination of different perspectives to represent and express the risk level more reliably. Interdependencies and uncertainties are relevant issues to effective risk management, therefore integrated methods will continue to play a vital role to SCRM. In many cases, a combination of quantitative and qualitative methods constitute the adequate way to support decision-making.

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