The Minimum Control Area Characterizing Hydrodynamic Macro Properties Dispersion Systems



Haoran Zhang, Xiaohan Yan, Huixia Feng, and Yongtu Liang

Abstract Studies on various dispersion systems have been developed with their widespread in engineering production, consisting of numerical simulation and experimental means. Experimental methods focus on hydrodynamic macro properties while simulation methods can be employed for interparticle interaction that closely relates with the non-Newtonian behaviors of dispersions. In this paper, a theoretical study method of the minimum control area (MCA) for dispersion systems was first proposed from the meso-scale perspective. It is a smallest infinitesimal extracted from a uniformly distributed dispersion system, which can characterize hydrodynamic macro properties of the system. The MCA method considers the interparticle interaction and is characterized by micro infinity and macro infinitesimal. It is representative through ensuring the key factor, involving the number and size distribution of dispersed particles in this area, conforms to the real dispersion system. We anticipated this method can be combined with computer technique to improve the study accuracy for the hydrodynamic macro properties of dispersion systems in the future.

Keywords Dispersion • Minimum control area (MCA) • Hydrodynamic macro property • Non-Newtonian behavior • Particle number and size distribution

Nomenclature

iA class of dispersed particles with the same size i $S_{a \min}$ The minimum control area (MCA) p_i The probability whether the dispersed particles of a size i will be divided

H. Zhang (🖂)

X. Yan CNOOC Research Institute Co. Ltd., Beijing 100028, China

H. Feng · Y. Liang Beijing Key Laboratory of Urban Oil and Gas Distribution Technology,

China University of Petroleum-Beijing, Beijing 102249, China

Center for Spatial Information Science, The University of Tokyo, 5-1-5 Kashiwanoha, Kashiwa-shi, Chiba 277-8568, Japan e-mail: zhang_ronan@csis.u-tokyo.ac.jp

[©] The Author(s), under exclusive license to Springer Nature Switzerland AG 2021 S. N. Atluri and I. Vušanović (eds.), *Computational and Experimental Simulations in Engineering*, Mechanisms and Machine Science 98, https://doi.org/10.1007/978-3-030-67090-0_6

- R_i The radius of dispersed particles of the same size *i*
- V The dispersion sample volume
- *h* The height from the cutting position to the center of a dispersed particle
- \overline{S}_i The average cut profile of dispersed particles of a size *i*
- S_i The cut profile of dispersed particles of a size *i*
- k_i The cut numbers of dispersed particles of a size *i*
- n_i The total dispersed particles of a size *i* in the sample dispersion
- P_i The binomial distribution of the possibility that dispersed particles of a size i can be cut
- k_i The number of dispersed particles of a size i displayed in the MCA
- ϕ The dispersed particle volume fraction of the sample dispersion
- C_i The number of dispersed particles of a size *i* per volume of dispersed particles in the dispersion, which can be known from experiments
- *M* The size number of all the dispersed particles
- γ The derived dispersed particle volume fraction in $S_{a\min}$
- e The variance between γ and ϕ
- b The parameter valued as 1/e

1 Introduction

Dispersion system is a kind of multi-medium fluid where dispersed medium distributes in the other immiscible continuous medium in the form of particles, which consists of solid-liquid, liquid-liquid, and gas-liquid systems. It is ubiquitous but also important in a variety of industries ranging from food, cosmetic, pharmaceutical, oil and mine, which produce an appreciable fraction of dispersed substances to be disposed. Thus, the prediction and analysis on hydrodynamic macro properties of dispersion systems is of considerable significance for stable and effective production.

There is much research on experimental methods for hydrodynamic macro properties of dispersion systems [1-3, 41]. In the view of large amounts of literatures [4-7], the volume fraction and size distribution of dispersed-phase have been claimed to the most important factor governing the non-Newtonian hydrodynamic macro properties. Recently, many scholars devoted themselves to experimenting on dispersions with different physical structures of interphases and analyzing the results from the micro perspective, in order to construct a relationship between the macro experimental phenomenon with the basic micro mechanism [8, 9]. However, it is of great difficulty to extent to micro-scale study merely relying on experimental means, and thereby some numerical simulation methods are necessary [10-14].

The multi-particle interaction in dispersions is a hot issue since it is a complex process associating with diverse certain forces such as buoyancy force, drag force, gravity [15–17] and uncertain forces such as Brownian force [18], and special physical features of dispersed and continuous phases [19]. To cope with it, the

direct numerical simulation (DNS) [20] can be utilized to model steady or turbulent flow fields, and the Lagrangian tracking means are required to model the dispersed particle movement. This DNS method facilitates the study and analysis on basic physical behaviors of dynamics systems. Carrier fluid and particle characteristics are obtained simultaneously. Later, the exchanges between the traditional numerical methods and the discrete element method (DEM) have been put forward [21]. The coupled the Lattice-Boltzmann numerical simulation and DEM, and the coupled DNS and DEM were developed and became popular in terms of a relatively higher simulation efficiency [22]. And there is an improved approach combining the DEM with the computational fluid dynamics (CFD) [23, 24]. DEM is used to model discrete particles while CFD is used to model the continuous phases based on the N-S equation, which can play an important role in the explicitly particle-particle, particle-wall, as well as particle-liquid collisions.

Most of the simulation methods coupled with the particle-discrete ideas are employed for single or several particles or dilute dispersions and can be well implemented, whereas larger amounts of dispersed particles need to be involved when considering a real condition. These methods mainly focus on the theoretical mechanism research but relatively ignore the connection between theory and reality. Further improvements need to be made by considering the movement of more dispersed particles. The micro-scale interaction should be displayed through macro visible phenomena. Although there are other computational simulation methods such as CFD, not only considering the micro interaction among dispersed particles but also focusing on macro fluid flow in dispersions [25–27], the simplification and artificial experience decrease the simulation accuracy [28] and the micro mechanism cannot be comprehensively taken into consideration.

From this point, we put forward a study method of the minimum control area (MCA) on the meso scale. It is proved to be the smallest study unit that can characterize the hydrodynamic macro property of a whole dispersion system, taking the number and size distribution of dispersed particles into account. This MCA allows micro study methods to be applied to the more accurate exploration of macro properties, since the study object scale and computational load can be considerably shrunk.

The present paper is organized as follows. The details of the methodology used are presented in Sect. 2. The derivation of the MCA analytical expression is performed in Sect. 3. The discussion for the application development and value of the MCA method is presented in Sect. 4.

2 Methodology Description

With respect to a homogenous dispersion system as a sample, it can be infinitely large to be studied but unrealistic, so there is a way to try to obtain a proper volume on behalf of the whole system. If half of the dispersion sample is taken, its property can be ensured to represent the whole system. And if half of the half dispersion is determined, it may be representative as well. While if we continue to divide the dispersion by half for each time, there must be an infinitely small divided volume failing to represent the whole dispersion, since the dispersed particles containing in the infinite small volume is so locally distributed leading to a distortion from the real system. In this sense, there must be a lower limit volume representative of the hydrodynamic macro properties of the whole dispersion.

To further simplify the volume concept for universal application, the three-dimensional volume can be converted into a two-dimensional area by means of cutting the volume in any direction, and the obtained infinitely small profile of the volume is defined as the MCA. Figure 1 displays this conversion procedure. And as seen in the Fig. 1(b) and (c), it is possible that the sphere particles can be cut at any position, thus, they can be regarded as circular profiles of different diameters in the MCA.

The hydrodynamic macro properties of dispersions are mostly subjected to the hydrodynamic interaction among dispersed particles [15-17], which is mainly associated with two factors: the particle number and size distribution. The particle number determines the frequency of particles' colliding and flocculating, while the particle size distribution determines the strength and effect of colliding and flocculating [29-31]. Based on this, the MCA is representative since it ensures the two factors of this area almost accord with those of the whole dispersion. According to Li et al. [32-34], the MCA can be regarded on the meso scale that can be perceived as a study perspective between micro and macro scales. If a study area is larger than the MCA, it belongs to a macro problem, leading to computational cost and the micro mechanism difficult to be involved; while a study area is smaller than the MCA, it belongs to a micro problem, leading to the theoretical mechanism study focusing on single or several particles and failing to characterize the whole systems.



Fig. 1 Conversion procedure for MCA

The meso scale has both the macro and micro characters; in other words, the micro mechanism such as multiple interactions among dispersed particles can be extended into a macro scale and illustrated by macro-study means.

3 Methodology Derivation

The MCA analytical equation was derived based on probability theories from the particle-scale perspective. And the derivation principle accords with the particle volume content and distribution of the extracted study object agreeable with the original dispersion system. Firstly, some assumptions are given:

- The dispersion should be regarded as a homogenous system.
- The dispersed particles should be treated as rigid spheres with no deformation.
- With specified sample dispersions and environment conditions, the hydrodynamic interaction among particles is only subjected to the number and size distribution of dispersed particles in the MCA.

3.1 MCA

The conversion from three-dimension to two-dimension can be regarded as the volume being cross-cut to get its profile. Whereas it is inevitable that some of the dispersed particles in the volume will be divided into two halves possibly of different sizes with each one. And the probability that the dispersed particles of a size i will be divided is given by the following:

$$p_i = \frac{2S_{amin}R_i}{V} \tag{1}$$

where: $2S_{a\min}R_i$ represents a cube that will be cut in a dispersion sample. $2R_i$ is the height and $S_{a\min}$ is the base of the cube. Suppose that some dispersed particles of size *i* are cut at a distance *h* to the particle center, then the particle spheres are transformed into profiles and yield:

$$S_i = \pi (R_i^2 - h^2) \tag{2}$$

And the probability that this size of dispersed particles will be cut to be profiles is expressed by:

$$\mathbf{p}(S_i) = \frac{1}{2R_i} \tag{3}$$

The profiles of one size of particles are different with one another since the cut positions (i.e. h) are different. But we can obtain the average profiles of one size of dispersed particles regardless of cutting position by combining Eqs. (2) and (3), shown as below:

$$\overline{S_i} = \int_{-R_i}^{R_i} S_i \frac{1}{p(S_i)} dh = \frac{2\pi R_i^3 - \frac{2}{3}\pi R_i^3}{2R_i} = \frac{2}{3}\pi R_i^2$$
(4)

If the dispersed particles of size *i* fall in the range of the MCA, $S_{a \min}$, the probability will be p_i , shown as Eq. (1); otherwise it will be $1 - p_i$, which can be described by a binomial distribution. Suppose that the cut number of one size of dispersed particles is k_i and the total dispersed particle number of the whole dispersion is n_i . Then the binomial distribution can be established as:

$$P_i(k_i) = C_{n_i}^{k_i} p_i^{k_i} (1 - p_i)^{n_i - k_i}$$
(5)

which can also be denoted by the expression:

$$k_i \sim \mathbf{B}(n_i, p_i) \tag{6}$$

When the sample dispersion is characterized by higher concentration, the total dispersed particle number n_i will tend to be infinitely large, contributing to the binomial distribution converging towards a normal distribution, namely:

$$k_i \sim \mathcal{N}(n_i p_i, n_i p_i (1 - p_i)) \tag{7}$$

The number of total dispersed particles n_i in the sample dispersion can be expressed as:

$$n_i = \mathbf{V} \emptyset C_i \tag{8}$$

And there is another equation defining C_i as:

$$\frac{4}{3}\pi \sum_{i}^{M} C_{i}R_{i}^{3} = 1$$
(9)

where: $\frac{4}{3}\pi C_i R_i^3$ can be interpreted as the ratio of the total particle volume of a size *i* to a volume of dispersed particles of the whole sample, V_s , and summing up it can carry out the ratio of total particle volume of all sizes to V_s , which equals to 1.

And next is to deal with Eq. (7). First of all, multiplying Eq. (7) by the mean profile \overline{S}_i obtained from Eq. (4) yields:

The Minimum Control Area Characterizing Hydrodynamic Macro ...

$$\frac{2}{3}\pi R_i^2 k_i \sim N(\frac{2}{3}\pi R_i^2 n_i p_i, \frac{4}{9}\pi^2 R_i^4 n_i p_i (1-p_i))$$
(10)

And sum up Eq. (10) to include all sizes of dispersed particles:

$$\sum_{i}^{M} \frac{2}{3} \pi R_{i}^{2} k_{i} \sim N(\sum_{i}^{M} \frac{4}{3} \pi R_{i}^{2} n_{i} p_{i}, \sum_{i}^{M} \frac{4}{9} \pi^{2} R_{i}^{4} n_{i} p_{i} (1-p_{i}))$$
(11)

Then combining Eq. (11) with Eqs. (1) and (8) yields:

$$\sum_{i}^{M} \frac{2}{3} \pi R_{i}^{2} k_{i} \sim N(\sum_{i}^{M} \frac{4}{3} \pi R_{i}^{3} \emptyset C_{i} S_{amin}, \sum_{i}^{M} \frac{8}{9} \pi^{2} R_{i}^{5} \emptyset C_{i} S_{amin} (1-p_{i}))$$
(12)

Since the MCA is particle-scale and infinitely small, the probability p_i can be perceived as infinitely small as well. On the contrary, the probability of $(1 - p_i)$ will approach to 1, then Eq. (12) can be simplified:

$$\sum_{i}^{M} \frac{2}{3} \pi R_{i}^{2} k_{i} \sim N(\sum_{i}^{M} \frac{4}{3} \pi R_{i}^{3} \emptyset C_{i} S_{amin}, \sum_{i}^{M} \frac{8}{9} \pi^{2} R_{i}^{5} \emptyset C_{i} S_{amin})$$
(13)

Equation (13) divided by S_{amin} yields:

$$\gamma = \frac{\sum_{i=3}^{M} \pi R_{i}^{2} k_{i}}{S_{amin}} \sim N(\sum_{i=1}^{M} \frac{4}{3} \pi R_{i}^{3} \emptyset C_{i}, \frac{\sum_{i=9}^{M} \frac{8}{9} \pi^{2} R_{i}^{5} n_{i} \emptyset C_{i}}{S_{amin}})$$
(14)

According to Eq. (9), the mean value $\sum_{i}^{M} \frac{4}{3} \pi R_{i}^{3} \phi C_{i}$ equals to ϕ constantly. And incorporating Eq. (9) with Eq. (14) yields:

$$\gamma \sim N(\emptyset, \frac{\sum_{i=0}^{M} \frac{8}{9} \pi^2 R_i^5 n_i \emptyset C_i}{S_{amin}})$$
(15)

It is known that the γ in Eq. (15) represents the volume fraction of dispersed particles of S_{amin} that we have derived, which illustrates γ keeps the same physical significance with ϕ . From the equation, the mean value of the derived fraction γ equals to the volume fraction ϕ of dispersed particles of the whole dispersion that can be measured by experiments. Since it is expected that the volume fraction of S_{amin} should conform to the dispersion, a specified minimum error \sqrt{e} is given here:

$$\frac{\sum_{i=0}^{M} \frac{8}{9} \pi^2 R_i^5 n_i \emptyset C_i}{S_{amin}} = e \tag{16}$$

And S_{amin} can be given by:

$$S_{amin} \frac{\sum_{i=9}^{M} \frac{8}{9} \pi^2 R_i^5 n_i \emptyset C_i}{e}$$
(17)

It is the variance to indicate how much the difference is between γ and ϕ . And S_{amin} is obtained from Eq. (17), where all the parameters including R_i , n_i , ϕ , C_i , and M can be known from experimenting on the sample dispersion.

3.2 Particle Number in MCA

As shown in Fig. 1(c), there are dispersed particles of different sizes in the MCA, which are especially important in the MCA similarity with the original dispersion. Under the premise of a known MCA equation, we can continue to carry out the analytical equation of the particle numbers of different sizes.

Set $b = \frac{1}{e}$, and incorporating it and Eq. (4) into Eq. (17) yields:

$$S_{amin} = b \frac{8}{9} \pi^2 \emptyset \sum_{i}^{M} R_i^5 n_i C_i = b \frac{2}{3} \pi \emptyset \sum_{i}^{M} R_i^2 = b \emptyset \sum_{i}^{M} \frac{1}{S_i}$$
(18)

According to Eq. (7), summing up k_i yields the normal distribution for total particle number that are transformed to profiles, as below:

$$\sum_{i}^{M} k_i \sim N(\sum_{i}^{M} n_i p_i, \sum_{i}^{M} n_i p_i (1 - p_i))$$
(19)

Sum up the multiplication of Eqs. (1) and (8):

$$\sum_{i}^{M} n_{i} p_{i} = \sum_{i}^{M} 2S_{amin} \emptyset R_{i} C_{i}$$
⁽²⁰⁾

$$\sum_{i}^{M} n_{i} p_{i} (1 - p_{i}) = \sum_{i}^{M} 2S_{amin} \emptyset R_{i} C_{i} (1 - \frac{2S_{amin} R_{i}}{V_{T}})$$
(21)

Then coupling Eq. (19) with Eqs. (20) and (21) yields:

$$\sum_{i}^{M} k_{i} \sim N\left[\sum_{i}^{M} 2S_{amin} \emptyset R_{i}C_{i}, \sum_{i}^{M} 2S_{amin} \emptyset R_{i}C_{i}(1 - \frac{2S_{amin}R_{i}}{V_{T}})\right]$$
(22)

As seen from Eq. (22), it indicates that $\sum_{i}^{M} k_{i}$, the total particle number that is cut, should fluctuate around the mean value $\sum_{i}^{M} 2S_{a\min}\phi R_{i}C_{i}$ with the variance of $\sum_{i}^{M} 2S_{a\min}\phi R_{i}C_{i}\left(1-\frac{2S_{a\min}R_{i}}{V_{T}}\right)$. While the value of $1-\frac{2S_{a\min}R_{i}}{V_{T}}$ approaches to 1, thus k_{i} can be calculated by the following equation:

$$\sum_{i}^{M} k_{i} \approx \sum_{i}^{M} 2S_{amin} \emptyset R_{i} C_{i}$$
(23)

The parameter, k_i is perceived as a key factor deciding the MCA similarity and exerting great influence on the hydrodynamic macro properties of dispersion, as a result of both the total particle number and size distribution involved.

4 Conclusion Remarks

To our knowledge, considerable investigations on hydrodynamic macro properties of dispersion systems have been done, which drives a lot of research directions such as the rheology and viscosity prediction [35–37], the relevant numerical simulation methods [12, 38], the interparticle micro mechanism [15, 39], etc. In the future, the MCA method proposed in this paper aims to be applied to these study areas by coupling with computational simulation methods such as computational fluid dynamics (CFD), molecular dynamic (MD) simulation, dissipative particle dynamic (DPD) simulation, etc. For example, when modelling a dispersion system, the basic data for numerical simulation, especially the MCA size is required. On the one hand, the simulation should conform to the real condition; on the other, the calculation time is better to be shortened as much as possible. Thus, the MCA is able to work out a minimum dispersion area consisting of the smallest number and a real size distribution of dispersed particles. It cannot only improve the simulation efficiency but also increase the implementation value of the simulation, in virtue of the macro properties of the modelled dispersion satisfactory with real conditions.

Furthermore, there is a key factor k_i illustrating the number and the size distribution of dispersed particles in the MCA, which have tremendous impact on hydrodynamic macro properties of dispersions [40, 41]. For example, it is essential that the dispersion rheology is mainly dominated by the interparticle interaction that is closely related to k_i for the interaction possibility and effect are determined by the particle number and size distribution respectively. With more concentrated dispersions (i.e. larger value of k_i), there is more intense interaction highlighting the rheological behaviors. Hence, studies on dispersion rheology have paid much attention to the influence of dispersed particle concentration and size distribution.

From this point, the key factor k_i , worked out by the MCA method, will be another novel study idea provided for theoretical analysis, which is able to be combined with experiments and contribute to more reliable hydrodynamic property prediction for non-Newtonian dispersion systems.

Acknowledgements Haoran Zhang and all the co-authors would like to greatly acknowledge the National Natural Science Foundation of China (grant number 51474228) for financial supports and the Beijing Key Laboratory of Urban oil and Gas Distribution Technology, China University of Petroleum-Beijing for technical supports.

Author Contributions Haoran Zhang wrote the initial paper, Xiaohan Yan and Huixia Feng checked grammar and drew. Yongtu Liang provided the overall idea of the article and revised the paper. All authors contributed to the final manuscript.

Additional Information Competing interests: The authors declare no competing financial interests.

References

- Caricchi, L., Burlini, L., Ulmer, P., Gerya, T.V., Vassalli, M., Papale, P.: Non-Newtonian rheology of crystal-bearing magmas and implications for magma ascent dynamics. Earth Planet. Sci. Lett. 264, 402–419 (2007)
- 2. Costa, A., Caricchi, L., Bagdassarov, N.: A model for the rheology of particle-bearing suspensions and partially molten rocks. Geochem. Geophys. Geosyst. **10**(3) (2009)
- 3. Lejeune, A.-M., Richet, P.: Rheology of crystal bearing silicate melts: an experimental study at high viscosities. J. Geophys. Res. **100**(B3), 4215–4229 (1995)
- 4. Mooney, M.J.: The viscosity of a concentrated suspension of spherical particles. J. Colloid Sci. 6(2), 162–170 (1951)
- Pal, R., Rhodes, E.: Viscosity/concentration relationships for emulsions. J. Rheol. 33(7), 1021–1045 (1978-present) (1989)
- 6. Pal, R.: Viscous behavior of concentrated emulsions of two immiscible Newtonian fluids with interfacial tension. J. Colloid Interface Sci. **263**(1), 296–305 (2003)
- 7. Wang, W., Wang, P.Y., Li, K., et al.: Prediction of apparent viscosity of non-Newtonian water-in-crude oil emulsions. Pet. Explor. Dev. 40(1), 121–124 (2013)
- Huang, Q.Y., Wang, L.: Effect of droplet distribution on rheological properties of water-in-oil emulsion in waxy crude oils. Acta Petrolei Sinica 34(4), 765–774 (2013)
- 9. Moradi, M., Alvarado, V., Huzurbazar, S.: Effect of salinity on water-in-crude oil emulsion: evaluation through drop-size distribution proxy. Energy Fuels **25**(25), 260–268 (2011)
- Derksen, J.J.: Numerical simulation of solids suspension in a stirred tank. AIChE J. 49(11), 2700–2714 (2003)
- Frising, T., Noïk, C., Dalmazzone, C.: The liquid/liquid sedimentation process: from droplet coalescence to technologically enhanced water/oil emulsion gravity separators: a review. J. Dispersion Sci. Technol. 27(7), 1035–1057 (2006)
- 12. Chou, Y.J., Fringer, O.B.: Modeling dilute sediment suspension using large-eddy simulation with a dynamic mixed model. Phys. Fluids **20**(11), 703–710 (2008)
- Delnoij, E., Kuipers, J.A.M., Swaaij, W.P.M.V.: Dynamic simulation of gas-liquid two-phase flow: effect of column aspect ratio on the flow structure. Chem. Eng. Sci. 52(21–22), 3759– 3772 (1997)

- Becker, S., Sokolichin, A., Eigenberger, G.: Gas-liquid flow in bubble columns and loop reactors: Part II. Comparison of detailed experiments and flow simulations. Chem. Eng. Sci. 49(24), 5747–5762 (1994)
- Dueck, J., Minkov, L.L.: Non-stokesian sedimentation as applied to the analysis of the interaction of particles in a suspension. J. Eng. Phys. Thermophys. 85(1), 19–28 (2012)
- Vanroyen, C., Omari, A., Toutain, J., et al.: Interactions between hard spheres sedimenting at low Reynolds number. Eur. J. Mech. B. Fluids 24(5), 586–595 (2005)
- 17. Gromer, A., Gunning, A.P.: Atomic force spectroscopy of interactions between oil droplets in emulsions. J. Microsc. Anal. 1, 9–12 (2011)
- Deming, N.: Research on the Particles Sedimentation and Brownian Motion. Zhe Jiang University, Zhe Jiang (2011)
- 19. Liu, D., Bu, C., Chen, X.: Development and test of CFD–DEM model for complex geometry: a coupling algorithm for Fluent and DEM. Comput. Chem. Eng. 58, 260–268 (2013)
- Pan, T.W., Glowinski, R., Hou, S.: Direct numerical simulation of pattern formation in a rotating suspension of non-Brownian settling particles in a fully filled cylinder. Comput. Struct. 85(11–14), 955–969 (2007)
- Suzuki, K., et al.: Simulation of upward seepage flow in a single column of spheres using discrete-element method with fluid-particle interaction. J. Geotech. Geoenviron. Eng. 133(1), 104–110 (2007)
- Zhu, H.P., Zhou, Z.Y., Yang, R.Y., Yu, A.B.: Discrete particle simulation of particulate systems: a review of major applications and findings. Chem. Eng. Sci. 63, 5728–5770 (2008)
- Qiu, L., Wu, C.Y.: Gravitational sedimentation and separation of particles in a Liquid: a 3D DEM/CFD study. Special Publication-Royal Society of Chemistry (2012)
- Zhao, J., Shan, T.: Coupled CFD–DEM simulation of fluid–particle interaction in geomechanics. Powder Technol. 239(17), 248–258 (2013)
- Chou, Y.J., Gu, S.H., Shao, Y.C.: An Euler-Lagrange model for simulating fine particle suspension in liquid flows. J. Comput. Phys. 299, 955–973 (2015)
- Balakin, B.V., Hoffmann, A.C., Kosinski, P., et al.: Eulerian-Eulerian CFD model for the sedimentation of spherical particles in suspension with high particle concentrations. Eng. Appl. Comput. Fluid Mech. 4(1), 116–126 (2014)
- Tamburini, A., Cipollina, A., Micale, G., et al.: CFD simulations of dense solid–liquid suspensions in baffled stirred tanks: prediction of suspension curves. Chem. Eng. J. 178(1), 324–341 (2011)
- Ali, B.A., Pushpavanam, S.: Analysis of unsteady gas–liquid flows in a rectangular tank: comparison of Euler-Eulerian and Euler-Lagrangian simulations. Int. J. Multiph. Flow 37(3), 268–277 (2011)
- Kollár, L.E., Farzaneh, M., Karev, A.R.: The role of droplet collision, evaporation and gravitational settling in the modeling of two-phase flows under icing conditions. In: Proceedings of the 11th International Workshop on Atmospheric Icing of Structures, Montreal, QC, Canada, Paper IW38 (2005)
- Jurado, E., Bravo, V., Camacho, F., et al.: Estimation of the distribution of droplet size, interfacial area and volume in emulsions. Colloids Surf. A: Physicochem. Eng. Aspects 295, 91–98 (2007)
- Kang, W., Guo, L., Fan, H., et al.: Flocculation, coalescence and migration of dispersed phase droplets and oil-water separation in heavy oil emulsion. J. Petrol. Sci. Eng. 81, 177–181 (2012)
- 32. Li, J., Ge, W., Kwauk, M.: Meso-scale phenomena from compromise a common challenge, not only for chemical engineering. Eprint Arxiv (2010)
- 33. Li, J., Ge, W., Wang, J., et al.: From multiscale modeling to meso-science. Springer, Heidelberg (2013)
- Bona, Lu., Wei, W., Jinghai, Li.: Eulerian simulation of gas-solid flows with particles of Geldart groups A, B and D using EMMS-based meso-scale model. Chem. Eng. Sci. 66(20), 4624–4635 (2011)

- 35. Liu, D.M.: Particle packing and rheological property of highly-concentrated ceramic suspensions: φ m determination and viscosity prediction. J. Mater. Sci. **35**(21), 5503–5507 (2000)
- Mueller, S., Llewellin, E.W., Mader, H.M.: The rheology of suspensions of solid particles. Proc. Math. Phys. Eng. Sci. 466(2116), 1201–1228 (2010)
- Zhang, J., Zhao, H., Li, W., et al.: Multiple effects of the second fluid on suspension viscosity. Sci. Rep. 5, 16058 (2015)
- Aoyi, O., Onyango, M.S.: CFD simulation of solids suspension in stirred tanks: review. Hemijska Industrija 64(5), 365–374 (2010)
- Naso, A., Prosperetti, A.: The interaction between a solid particle and a turbulent flow. New J. Phys. 12(3), 033040 (2010)
- 40. Graham, A.L., Steele, R.D., Bird, R.B.: Particle clusters in concentrated suspensions. 3. Prediction of suspension viscosity. Ind. Eng. Chem. Fundam. 23(4), 420–425 (1984)
- Durlofsky, L., Brady, J.F., Bossis, G.: Dynamic simulation of hydrodynamically interacting particles. J. Fluid Mech. 180, 21–49 (1987)