

# Soil Remediation by Electro-Fenton Process

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**Abstract** Soil remediation by electro-Fenton (EF) process has been recently proposed in literature. Being applied for solution treatment, EF is mainly combined with soil washing (SW)/soil flushing (SF) separation techniques to remove the organic pollutants. The main criteria influencing the combined process have been identified as (1) operating parameters (electrode materials, current density, and catalyst ( $\text{Fe}^{2+}$ ) concentration), (2) the matrix composition (nature and dose of extracting agent, pH, complexity of SW/SF solutions), and (3) the environmental impact (acute ecotoxicity and biodegradability of effluent as well as impact on soil microbial activity). The influence of these parameters on the SW/EF and SF/EF integrated processes has been reviewed. Energy consumption calculations have been finally considered as it constitutes the main source of operating cost in EF process.

**Keywords** Bioassays, Cyclodextrins, Electrode materials, Hydrocarbons, Soil washing, Surfactant

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## 1 Introduction

Nowadays, soil pollution is a topic of the major importance not only because of the direct consequences of this pollution on ecosystems but also because it may lead to the pollution of supply water reservoirs and, consequently, prevent their use. This is especially important in regions that traditionally lack water and in areas where periodic droughts (now intensified with the climate change) make water a very valuable resource, which may even limit its economic and social subsistence. One of the types of pollution, which is gaining more and more attention in the scientific community because of its relevance, is the pollution with organic compounds, in particular with non-biodegradable anthropogenic organic species such as solvents, hydrocarbons, and pesticides. It is not a simple problem because these species can have very different characteristics in terms of hazardousness, biodegradability, solubility in water, and volatility, and, hence, there is not a unique efficient treatment that can be successfully applied for their depletion [1–3].

Instead, there are many types of competing technologies that can be applied to solve this important problem, and, nowadays, scientists are trying to shed light on the choice of the best for each type of pollutant and soil. Some of them, like soil washing (SW) or vapor extraction, transfer the pollutant from the soil to a different phase (liquid or gas), which is later treated *ex situ* in a more efficient way, removing rapidly the pollution from soil and avoiding its dispersion. They are very important, in fact, key technologies in the solution of the problem, because treatment of a large volume of soil affected by diffuse pollution is more difficult and, overall, more expensive than the treatment of a much lower volume of soil highly polluted with the same contaminant.

Regarding the transport of pollution from soil to a liquid, there are two main technologies: SW (*ex situ*) or soil flushing (SF) (*in situ*). The first needs the excavation of the soil and its transport to a washing unit, in which pollutants are removed in the best operation conditions by selecting the optimal washing fluid composition and volume, mixing rate, temperature, and contact time [2, 4, 5]. It may attain a very good removal of pollutants from the chemical point of view, but other soil characteristics like compaction are dramatically modified during this treatment, and special care should be taken after the treatment to try to come

back to the pristine properties, once the soil is cleaned and placed again in the zone that it occupied before the pollution event. The composition of the SW fluid is rather important and in case of removal of low-solubility pollutants, the addition of extracting agents is key to extract them in efficient conditions [1, 2, 6]. Treatment of the SW wastes produced becomes a very important point to have an integrated solution to the problem, because it typically consists of highly loaded wastewater containing the soil pollutant, extracting agents, and many other species extracted from soil. Selective removal of pollutant in order to try to regenerate the SW fluid for reuse is the optimum solution looked for, because it may lead to a very efficient treatment technology from the viewpoint of sustainability and economy.

The other alternative consists of flushing a fluid throughout the soil to drag the pollutants contained and to collect this fluid into a special zone, where the flushing fluid is pumped to a subsequent liquid treatment [7–9]. This alternative modifies much less importantly soil characteristics, but it is more difficult to select the best extraction operation conditions because soil remains in its position during the treatment. In case of high permeability soil, the flushing fluid is pumped and collected directly without further requirements, using the gradient of hydrostatic pressure (pump and treat technology) as driving force for the transport of fluid. For low-permeability soils, this driving force is not efficient, and, here, the application of an electric field between pairs of anode-cathode may activate more complex transport processes such as electroosmosis, electromigration, and electrophoresis, commonly known as electrokinetic treatment. As in the SW technologies, these processes can be combined with an efficient composition of flushing fluid, which helps to drag efficiently pollutants that cannot be dragged directly by water. At this point, extracting agents may play a very important role as in the SW processes, although in SF, interactions are much more complex. These treatments also produce a polluted flushing fluid which should be treated once produced and the ideal final point of this treatment is to remove pollutants without affecting extracting agents and other possible additives in order to regenerate the flushing fluid and recycle it to the treatment.

There are many technologies that can be used to treat the SW and SF wastes. Initially, biological process should be the primary election because of their lower cost. However, it is important to remind that SW and SF are applied when in situ bioremediation technologies are not efficient and this means that pollutant should be hardly removed by microorganisms either in soil or in a liquid waste. In this context, advanced physicochemical technologies become the target for the treatment of these types of wastes. Among them, electrochemical advanced oxidation processes (EAOPs) are very promising [10], and one of them is going to be widely described in this chapter, i.e., the electro-Fenton (EF) process. In parallel, there have been many work carried out in the recent years in the development of other EAOPs such as anodic oxidation, photoelectrolysis, and sonoelectrolysis [11–15]. EF has the advantages (1) to generate in situ Fenton's reagent leading to the formation of  $\cdot\text{OH}$ , (2) to be less dependent on the mass transport of the pollutants thanks to homogeneous catalysis, (3) to avoid sludge formation and  $\cdot\text{OH}$  wasting reactions thanks to controlled generation of  $\text{H}_2\text{O}_2$  and  $\text{Fe}^{2+}$ , and (4) to favor some selective oxidation as discussed later in this chapter.

**Table 1** Published studies on the EF treatment of contaminated soil

Kind of process SW/EF	SW/SF		EF		Studied parameters	Ref.
	Nature of soil	Nature of SW/SF solution	Cathode (surface)	Anode (surface)		
SW/EF	–	Synthetic solution <sup>a</sup>	Carbon felt (60 cm <sup>2</sup> )	Pt grid (3 cm diameter, 4.5 cm height)	Current density	[20]
SW/EF	–	Synthetic solution <sup>b</sup>	Carbon felt (150 cm <sup>2</sup> )	Pt grid (3 cm diameter, 5 cm height)	[Fe <sup>2+</sup> ], current density, biodegradability, and toxicity of solution	[21]
SW/EF	–	Synthetic solution <sup>c</sup>	Carbon felt (150 cm <sup>2</sup> )	Pt grid (3 cm diameter, 5 cm height), DSA (40 cm <sup>2</sup> ), BDD (40 cm <sup>2</sup> )	Anode materials, current density, biodegradability, and toxicity of solution	[22]
SW/EF	Spiked soil; real uncontaminated soil <sup>d</sup>	Synthetic and real SW solution <sup>e</sup>	Carbon felt (10 cm <sup>2</sup> )	Pt sheet (1 cm <sup>2</sup> )	Current density, toxicity of solution	[23]
SW/EF	Spiked soil; kaolinite clay or real uncontaminated soil	Real SW solution <sup>f</sup>	Graphite (1.27 cm <sup>2</sup> ) or stainless steel (3.14 cm <sup>2</sup> )	Graphite (1.27 cm <sup>2</sup> ) or stainless steel (3.14 cm <sup>2</sup> )	Electrodes materials, initial pollutant concentration	[18]
SW/EF	Historically contaminated soil <sup>g</sup>	Real SW solution <sup>h</sup>	Carbon felt (150 cm <sup>2</sup> )	Pt grid (3 cm diameter, 5 cm height)	Number of SW cycles; pH, soil respirometry	[16]
SF/EF	Historically contaminated soil <sup>i</sup>	Real SW solution <sup>j</sup>	Carbon felt (150 cm <sup>2</sup> )	BDD (40 cm <sup>2</sup> )	pH, biodegradability, and toxicity of solution	[9]

<sup>a</sup>Beta-cyclodextrin (BCD) (1 mM) in 150 mL undivided cell, pH 3, [Na<sub>2</sub>SO<sub>4</sub>] = 50 mM, [Fe<sup>2+</sup>] = 0.2 mM, current density: 1.0–4.2 mA cm<sup>-2</sup>

<sup>b</sup>Tween 80 (0.75 g L<sup>-1</sup>) and HPCD (10 g L<sup>-1</sup>) in 400 mL undivided cell, pH 3, [Na<sub>2</sub>SO<sub>4</sub>] = 150 mM, [Fe<sup>2+</sup>] = 0.05–10 mM, current density: 3.3–13.3 mA cm<sup>-2</sup>

<sup>c</sup>HPCD (9 g L<sup>-1</sup>) in 400 mL undivided cell, pH 3, [Na<sub>2</sub>SO<sub>4</sub>] = 150 mM, [Fe<sup>2+</sup>] = 0.2 mM, current density: 3.3–13.3 mA cm<sup>-2</sup>

<sup>d</sup>Clay: 22.6%; silt, 23%; sand, 54.4%. The soil also had these additional characteristics: pH<sub>water</sub>: 8.3; organic matter content, 6.5%; cation exchange capacity (CEC), 23.5 meq kg<sup>-1</sup>

<sup>e</sup>HPCD (5 mM) in 125 mL undivided cell, pH 3, [Fe<sup>2+</sup>] = 0.5 mM, current density: 4.0–20.0 mA cm<sup>-2</sup>

<sup>f</sup>150 mL undivided cell, cell potential: 5 V, pH 3, Na<sub>2</sub>SO<sub>4</sub> (100 mM), Fe<sup>2+</sup> = 0.2 mM

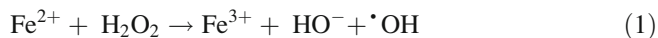
<sup>g</sup>Clay (< 2 mm): 19.7%; fine silt (2–20 mm), 23.3%; coarse silt (20–50 mm), 7.5%; fine sand (50–200 mm), 12.3%; coarse sand (200–2,000 mm), 37.1%. The soil also had these additional characteristics: pH<sub>water</sub>: 8.3; organic matter content, 4.7%; CEC, 203 meq kg<sup>-1</sup>; saturation of clay-humic complex, 100%

<sup>h</sup>Tween 80 (7.5 g L<sup>-1</sup>) or HPCD (7.5 g L<sup>-1</sup>) in 400 mL undivided cell, no pH adjustment, [Na<sub>2</sub>SO<sub>4</sub>] = 150 mM, no Fe<sup>2+</sup> added, current density: 6.7 mA cm<sup>-2</sup>

<sup>i</sup>Sandy loam soil with sand: 60%; loam, 25%; clay, 15%. Additional soil characteristics are as follows: pH<sub>(H2O)</sub>: 8.4; organic matter content, 44.6 g kg<sup>-1</sup> dry weight; CEC, 15.7 cmol kg<sup>-1</sup> dry weight

<sup>j</sup>Tween 80 (11 g L<sup>-1</sup>) in 400 mL undivided cell, no pH adjustment, [Na<sub>2</sub>SO<sub>4</sub>] = 150 mM, no Fe<sup>2+</sup> added, current density: 6.7 mA cm<sup>-2</sup>

EF treatment has been conventionally applied *ex situ* for SW/SF solutions [1, 2, 16] or a mixture of solutions with solid particles [17, 18], by generating hydroxyl radicals ( $\cdot\text{OH}$ ) through Fenton reaction in bulk solution [19] (Eq. 1):



A synthetic table (Table 1) summarizes the different research articles studying the combination between SW/SF and EF treatment for soil remediation.

All the SW/EF and SF/EF studies have been focused on hydrophobic organic contaminants (HOCs) such as petroleum hydrocarbons [9], polycyclic aromatic hydrocarbons (PAHs) including phenanthrene (PHE) and the 16 PAHs from US Environmental Protection Agency (USEPA) list [16, 18, 21, 22], pesticides [pentachlorophenol (PCP)] [23], explosives [trinitrotoluene (TNT)] [20], and dyes (Lissamine Green B) [18].

Three main criteria have been identified to be crucial in the cost-effectiveness of EF treatment of contaminated soil (Table 1): (1) the influence of operating parameters, (2) the matrix composition, and (3) the environmental impact. The significance of these parameters is discussed in the following sections.

## 2 Influence of Operating Parameters

In EF process, the main operating parameters playing a role at laboratory scale are (1) the nature of electrode materials, (2) the applied current density, and (3) the catalyst (ferrous iron) concentration, whose respective impacts on SW effluent degradation and mineralization efficiency are discussed in the three following subsections.

### 2.1 Influence of Electrode Materials

The electrode materials play a major role in EF process. According to the cathode materials employed, hydrogen peroxide ( $\text{H}_2\text{O}_2$ ) can be electro-generated through the two-electron reduction of dissolved  $\text{O}_2$  (Eq. 2) along with simultaneous ferrous ion ( $\text{Fe}^{2+}$ ) regeneration through  $\text{Fe}^{3+}$  reduction (Eq. 3). Both reagents react to form hydroxyl radicals ( $\cdot\text{OH}$ ) in bulk solution through the Fenton reaction (Eq. 1).



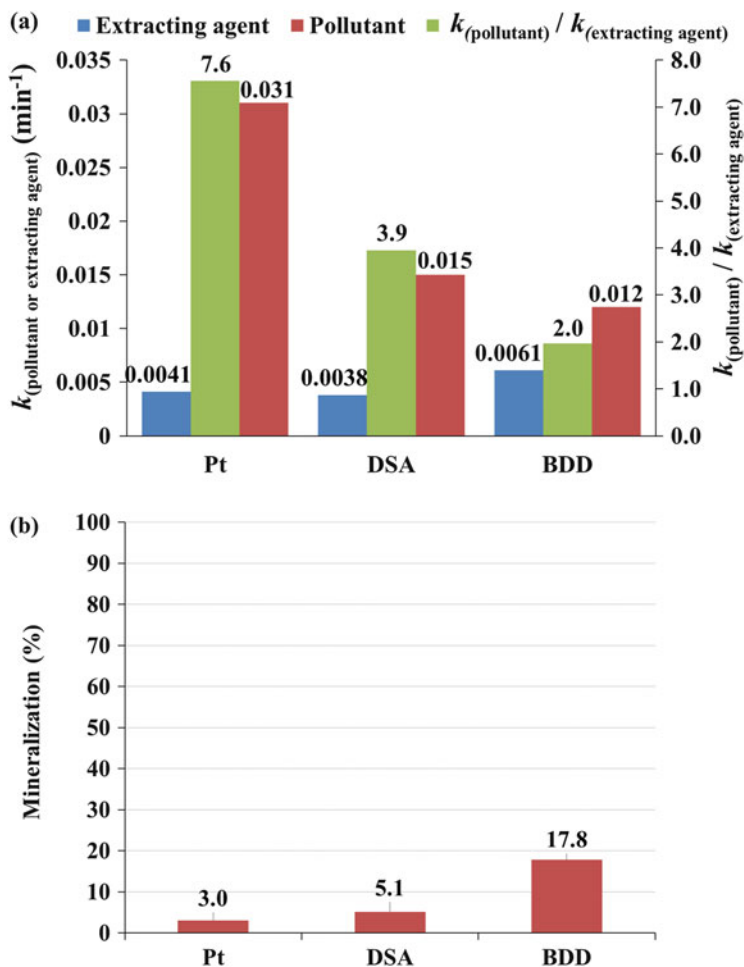
Carbon-based materials are preferentially employed for their high hydrogen ( $\text{H}_2$ ) evolution overvoltage and their low catalytic activity for  $\text{H}_2\text{O}_2$  decomposition.

Carbon felt has especially shown good performance for its high specific surface area and its mesoporous structure, facilitating the  $O_2$  diffusion and its subsequent adsorption [24, 25]. This material was therefore used in EF treatment of SW solutions [16, 21, 22]. However, the use of porous carbon sponge cathode has shown to easily adsorb HOCs such as humic substances [26] – a fraction of soil organic matter – that are typically present in real SW solutions. Hydroxyl radicals produced homogeneously in the electrochemical cell could also oxidize these substances into more hydrophilic by-products leading to a rebound effect of the total organic carbon in bulk solution. To avoid this phenomena, non-porous cathode such as graphite or stainless steel could be used [18], though the  $H_2O_2$  electro-generation at their surface is poor [27]. In that case, the amount of  $\cdot OH$  generated through the Fenton reaction is limited.

Alternatively, adequate anode materials can be combined to such cathode materials. Two kinds of anode materials have been used in EAOPs: (1) active anodes such as platinum (Pt), carbon (e.g., graphite), and mixed metal oxides [e.g., dimensionally stable anode (DSA)] and (2) non-active anodes such as lead dioxide ( $PbO_2$ ), doped tin dioxide (e.g., F- $SnO_2$  and Sb- $SnO_2$ ), and boron-doped diamond (BDD). The first category is dedicated to materials that have a low  $O_2$  evolution overpotential, e.g., around 1.5 V vs. SHE with DSA, 1.6 V vs. SHE with Pt, and 1.7 V vs. SHE with graphite. In these conditions,  $\cdot OH$  are chemisorbed at the anode surface, being barely available for pollutant oxidation. Contrastingly, the non-active anodes exhibit a high  $O_2$  evolution overpotential, e.g., 1.9 V vs. SHE with  $SnO_2$  and  $PbO_2$  and 2.3 V vs. SHE with BDD. As a consequence,  $\cdot OH$  are generated in a large potential window and are physisorbed at the anode surface, resulting in the mineralization of the organic pollutants. Unlike  $\cdot OH$  that are produced from the Fenton's reaction in the bulk, these  $\cdot OH$  are generated in a heterogeneous way on the anode surface. Therefore, their reaction is limited to the anode surface.

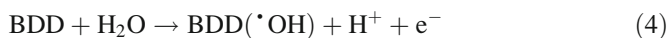
The influence of anode materials, i.e., Pt, DSA, and BDD, has been studied in the EF treatment of SW solutions containing PHE as representative pollutant and hydroxypropyl-beta-cyclodextrin (HPCD) as representative washing agent (Fig. 1). The kinetics rates of PHE and HPCD degradation are displayed in Fig. 1a.

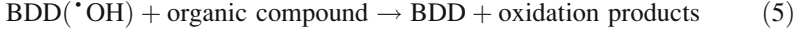
Interestingly, the pollutant is more quickly degraded with active anode such as Pt and DSA than with BDD anode. Inversely, the extracting agent is faster degraded with BDD than with Pt and DSA. This difference is attributed to the ways of oxidation of  $\cdot OH$  from the bulk in the presence of cyclodextrin (Sect. 3.1) and the nature of electrode material as explained below. This trend further highlights the competitive oxidation between PHE and HPCD, which can be further underlined by the degradation kinetics ratio between the pollutant and the washing agent. It was noticed that the HPCD degradation rates were inversely correlated to the pollutant decay rates, i.e., when the kinetics rate of HPCD increased, the kinetics rate of PHE decreased inversely. Moreover, PHE was quicker degraded than HPCD whatever the anode employed, which is interesting if a recirculation loop is considered by reusing the solubilizing agent present in the partially oxidized SW solution as discussed in Sect. 3.1.



**Fig. 1** Influence of anode materials during EF treatment of SW solution: (a) kinetics rate constant of pollutant (PHE) and extracting agent (HPCD) degradation and (b) mineralization. *Operating conditions:* current density, 6.7 mA cm<sup>-2</sup>; catalyst concentration, [Fe<sup>2+</sup>] = 0.2 mM; treatment time in mineralization graph (b), 4 h. (adapted with permission from [21, 22]) (Copyright 2014 Elsevier)

Looking at the comparison of mineralization power (Fig. 1b), the superiority of BDD is clear as compared to Pt and DSA. It was attributed to the high amount of heterogeneous  $\cdot\text{OH}$  formed at BDD surface and their availability (physisorption) and the subsequent oxidation of organic compounds (Eqs. 4 and 5) [28]:



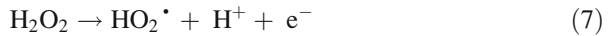
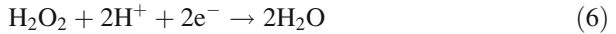


Thus, the involvement of two sources of  $\cdot\text{OH}$  in the EF process using BDD anode implies higher degradation yield of extracting agent that predominate in washing solution as well as higher mineralization degree.

## 2.2 Influence of Current Density

The current density is another important parameter that plays a role on the electrochemical reaction rates and on the yield of electro-generated oxidants. Increasing the current density amplifies the in situ generation of Fenton reagent ( $\text{H}_2\text{O}_2$  and  $\text{Fe}^{2+}$ ) at the cathode (Eqs. 2 and 3) and generation rate of heterogeneous hydroxyl radical ( $\text{M}(\cdot\text{OH})$ ) at the anode. In this way, the current density is usually determined by normalizing the current intensity with the cathode surface area that is the working electrode in traditional EF process in which an active anode is employed as counter electrode. In the aim at comparing all the EF processes whatever the anode employed (active or non-active), the cathode area was considered in the current density values given in this chapter.

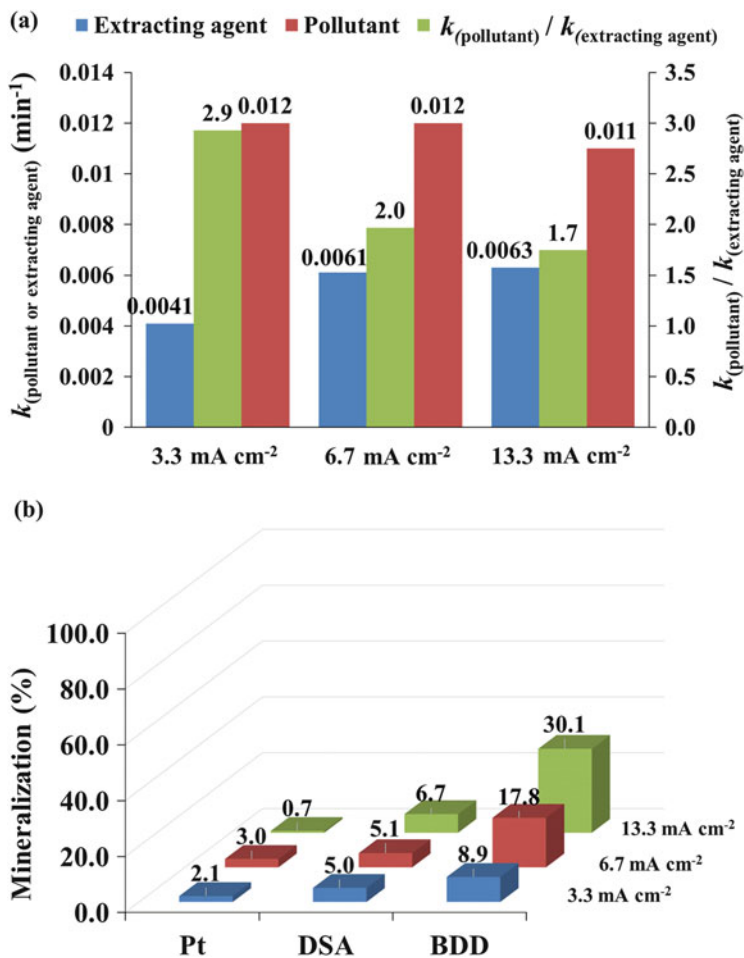
Figure 2a illustrates an increase of the kinetics rates of the washing agent when the current density increased from 3.3 to 6.7  $\text{mA cm}^{-2}$ . In this range of current density, the kinetics rates of the pollutant remain constant, the oxidation being mainly focused on the solubilizing agent. Besides, raising the current density until 13.3  $\text{mA cm}^{-2}$  could not improve the degradation efficiency of both pollutant and extracting agent. This is due to the increase of reaction rate of parasitic reactions such as the  $\text{H}_2\text{O}_2$  decomposition at the cathode (Eq. 6), at the anode (Eqs. 7 and 8), and in a lesser extent in bulk solution (Eq. 9) as well as hydrogen ( $\text{H}_2$ ) formation (Eq. 10):



These reactions are in competition with  $\text{H}_2\text{O}_2$  electro-generation (Eq. 2) at the cathode.

In addition, the slight decrease of the degradation kinetics ratio between the pollutant and the washing agent at high current intensity indicates that current intensity may modify oxidation mechanisms in the electrochemical cell. For example, mediated oxidation is favored at high current intensity due to the generation of other strong oxidants such as persulfates, sulfate radicals, or ozone [10].





**Fig. 2** Influence of current density during EF treatment of SW solution: (a) kinetics rate constant of pollutant (PHE) and extracting agent (HPCD) degradation and (b) mineralization. *Operating conditions:* catalyst concentration,  $[Fe^{2+}] = 0.2$  mM; anode material in kinetic constants graph (a), BDD; treatment time in mineralization graph (b), 4 h (adapted with permission from [21, 22]) (Copyright 2014 Elsevier)

Considering the mineralization (Fig. 2b), the yields were increasing when the current density increased from 3.3 to 13.3 mA cm<sup>-2</sup> with BDD anode material, while the yields remained quasi-constant with Pt and DSA anodes (considering standard deviations around  $\pm 1.4\%$ ). Still, BDD depicted much higher mineralization performance due to the paired electro-catalysis process.

### 2.3 Influence of Catalyst ( $Fe^{2+}$ ) Concentration

Ferrous ion acts as a catalyst in the EF process and is therefore added at a catalytic amount in the solution.

By varying the concentration of  $Fe^{2+}$  from 0.05 to 10 mM in a synthetic SW solution containing PHE and HPCD (Fig. 3a), the decay rate of the pollutant increased until a ferrous ion concentration of 0.2 mM. Increasing the catalyst concentration makes increase the amount of hydroxyl radicals formed through the Fenton reaction (Eq. 1).

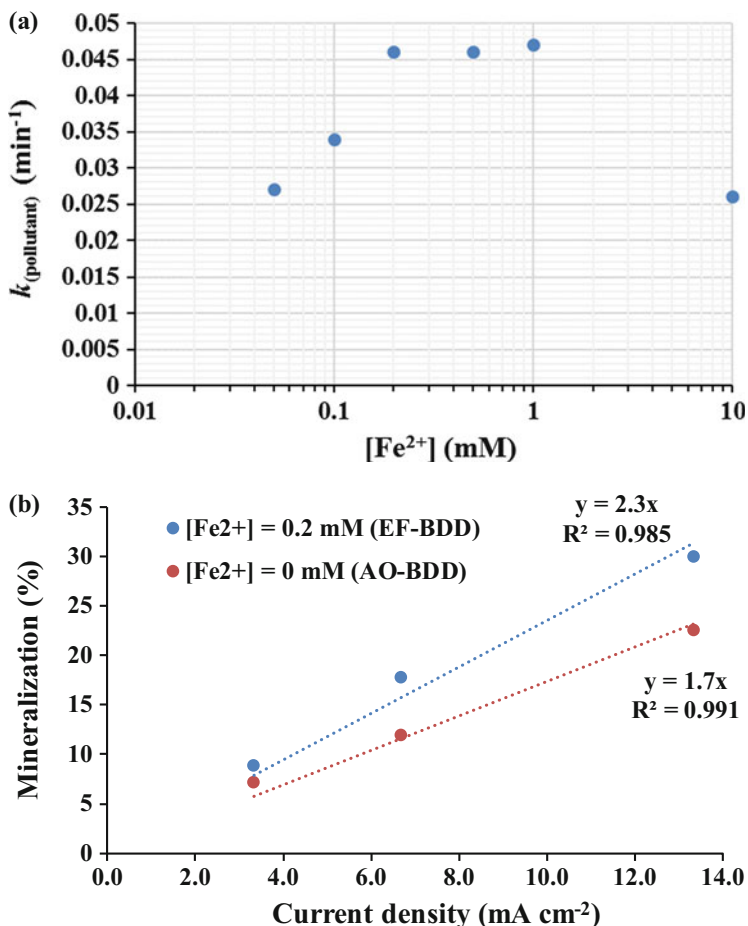
Remarkably, higher  $Fe^{2+}$  concentration did not improve the kinetics rate of the pollutant degradation. It can be explained by the progressive inhibition of the oxidant generation, because of the greater extent of the waste reaction between  $Fe^{2+}$  and  $\cdot OH$  (Eq. 11):



In these conditions, 0.2 mM was defined as the optimal  $Fe^{2+}$  concentration, which is in the range of concentration (0.1–0.2 mM) usually employed in EF processes at lab scale in batch experiments [18, 21, 22, 29].

The difference of the presence or absence of  $Fe^{2+}$  has been tested by Rosales et al. [18] in a soil slurry batch reactor. It is noticed that the dye decoloration rates was 1.35-fold higher with ferrous ion ( $2.3 \text{ h}^{-1}$ ) than without addition of  $Fe^{2+}$  ( $1.7 \text{ h}^{-1}$ ) by using graphite material as cathode and anode. It highlights the high oxidation efficiency of  $\cdot OH$  formed by Fenton reaction (Eq. 1) as compared to the direct electro-oxidation treatment. In addition, the comparison between a BDD anode treatment in synthetic SW solution without the addition of  $Fe^{2+}$  – namely, anodic oxidation (AO) – and the mineralization efficiency of EF is displayed in Fig. 3b. By treating the same synthetic SW solution (PHE and HPCD), EF process gave 1.3 times higher efficiency as compared to AO process, and the mineralization yield was higher whatever the applied current density. This again emphasized the superiority of EF due to the double source of  $\cdot OH$  production, by the additional presence of  $Fe^{2+}$  leading to  $\cdot OH$  generation in the bulk.

More excitingly, the combination between SW/SF and EF treatment remains interesting since the presence of iron extracted from soil in SW/SF solution can be used as an iron source for the electrochemical treatment. This was evidenced by treating real SF solution [9] and real SW solution [16] by EF process without any addition of iron, since dissolved iron was present initially in the SW/SF solution at a concentration ranging from 0.02 to 0.06 mM. These amounts of concentration are sufficient to involve the Fenton reaction (Eq. 1). Thus, this parameter also strongly depends on the nature of the soil treated (particularly the concentration and availability of iron in the soil).



**Fig. 3** Influence of ferrous ion concentration during EF treatment of SW solution: (a) kinetics rate constant of pollutant (PHE) degradation and (b) mineralization yield (adapted with permission from [21, 22]) (Copyright 2014 Elsevier)

### 3 Effect of the Matrix

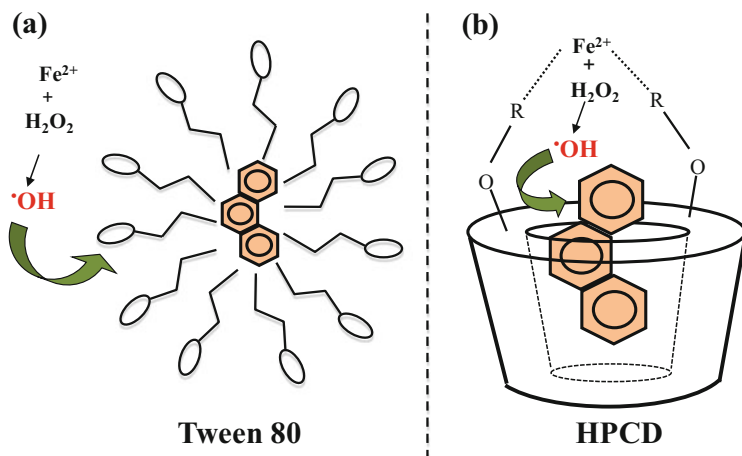
Apart from the EF parameters, the matrix composition has a great influence on the process efficiency, especially the washing agent, the pH of SW/SF solution, and the degree of complexity of the SW/SF solution (presence of soil organic matter, inorganic ions, etc.). The impacts of those parameters are discussed hereafter.

### 3.1 *Influence of Nature of Extracting Agent and Possibility of Recovery*

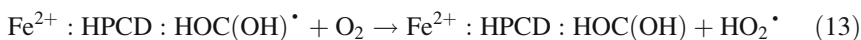
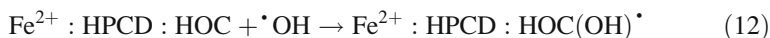
In SW- and SF-pollution transfer, technologies extracting agents are used to enhance the pollutant extraction by a two-step mechanism: (1) the desorption of the contaminant from the binding site in the solid matrix and (2) the elution from the solid phase into the extraction fluid [2, 6]. Several families of agents have been used in literature in SW/SF techniques such as surfactants, cyclodextrins, co-solvents, dissolved organic matter, deoxyribonucleic acid, chelating agents, fatty acid methyl esters, and vegetable oil [2]. In the case of surfactants, the pollutant extraction occurs when the agent is added in solution at concentrations higher than their critical micelle concentration (CMC) [30]. There are several criteria that prevail in the selection of these agents: low or even absence of CMC, low adsorption onto soil, and high pollutant extraction efficiency.

Nonionic surfactants correspond to these criteria, especially Tween 80 that possesses higher PAHs extraction capacity than Brij 35, Tergitol NP10, Tween 20, Tyloxapol, Igepal CA-720, and Triton X-100 [31, 32]. Tween 80 is therefore often selected as representative surfactant in literature, especially for combination with an electrochemical treatment [4, 15, 16, 21, 31, 33, 34]. Surfactants are amphiphilic molecules whose hydrophilic heads constitute a first barrier between  $\cdot\text{OH}$  and the pollutant (HOC) (Fig. 4a). Before the oxidation of pollutant, the surfactant needs to be degraded first as it has been observed that the size of micelles decreases with treatment time [35]. In addition, the ratio between the pollutant and the surfactant is key in the size of these micelles and hence on the time course of a later treatment technology. The higher the dose of surfactant, the lower the size of the micelles and the higher is the resulting organic load in the SW fluid [35]. Therefore, the soil/liquid ratio determines not only the concentration of pollutant in the washing/flushing fluid but also the speciation that is particularly important in terms of the occurrence of micelles. Furthermore, steric hindrance of large micelles could prevent direct oxidation of micelles on the BDD anode surface [12], which could underscore the significant oxidation role of homogeneous  $\cdot\text{OH}$  formed by Fenton reaction (Eq. 1) in bulk solution as well as other oxidant species leading to mediated oxidation of organic compounds in the bulk.

Alternatively, cyclodextrins have been used as washing agent since they do not have CMC and they do not form high viscosity emulsions [23]. These semi-natural molecules have a toroidal shape that allows trapping the pollutant inside their cavity (Fig. 4b). On the contrary to surfactant, in the case of HPCD, the HOC is trapped into the hydrophobic cavity, and the formation of a ternary complex between  $\text{Fe}^{2+}$ , pollutant (HOC), and HPCD ( $\text{Fe}^{2+}:\text{HPCD}:\text{HOC}$ ) – evidenced by UV spectrophotometry measurements (formation constant of  $56 \text{ mM}^{-1}$ ; [21]) – allows the  $\cdot\text{OH}$  to directly react with the pollutant (Eqs. 12 and 13) [21, 23]:

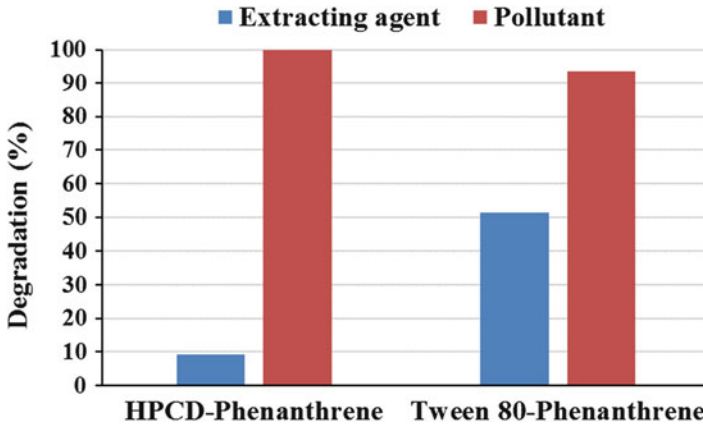


**Fig. 4** Schematic representation of two different ways of  $\cdot\text{OH}$  oxidative degradation of hydrophobic organic pollutant in the presence of (a) surfactant (Tween 80) or (b) cyclodextrin (HPCD) in aqueous solution (adapted with permission from [21]) (Copyright 2014 Elsevier)



The binding between  $\text{Fe}^{2+}$  and the cyclodextrin depends on the functional group. In the case of HPCD,  $\text{Fe}^{2+}$  is likely coordinated with the hydroxyl group present on the rim of the molecule [36].

Thus, two different mechanisms have been highlighted according to the way to form cyclodextrin/HOC and surfactant/HOC complexes [21]. However, when considering a treatment of SW/SF solutions, the recycling abilities of the extracting agent are another important criterion to take into account aiming at reducing both the operating cost of reagents for the SW/SF step and energy requirements during the EF treatment of SW solution. Therefore, a synthetic solution containing Tween 80 ( $0.75 \text{ g L}^{-1}$ ) or HPCD ( $10 \text{ g L}^{-1}$ ) and PHE at the same initial concentration ( $17 \text{ mg L}^{-1}$ ) has been treated by EF using a carbon felt cathode ( $150 \text{ cm}^2$ ) and a Pt grid anode in a 400 mL undivided cell (Fig. 5) [21]. After 4 h of treatment, 95% of PHE was degraded with a pseudo-first order rate constant of  $0.013 \text{ min}^{-1}$ , while 50% of Tween 80 was removed. In the case of cyclodextrin, the pollutant was completely removed after 4 h at a rate of  $0.026 \text{ min}^{-1}$  though HPCD was barely degraded at a 10% yield. The two times higher degradation rate of PHE in the presence of HPCD could be explained by the ternary complex as abovementioned. However, it is important to note that 13.3 times higher HPCD concentration was required to solubilize the same amount of PHE as compared to Tween 80. Therefore, after the removal of more than 90% of PHE,  $1 \text{ g L}^{-1}$  of HPCD was removed, while  $0.375 \text{ g L}^{-1}$  of Tween 80 was only degraded. Thus, considering the amount of extracting agent removed per quantity of pollutant degraded, Tween 80 has better



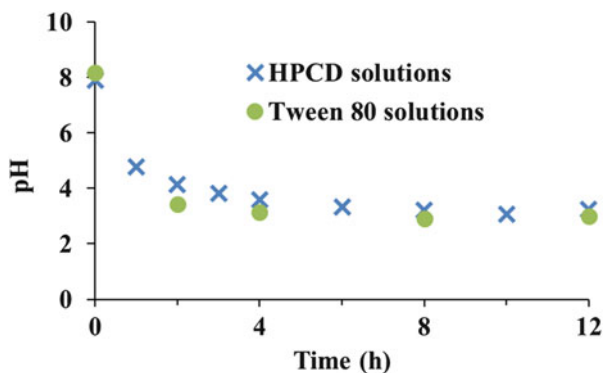
**Fig. 5** Influence of nature of extracting agent [HPCD ( $10 \text{ g L}^{-1}$ ) or Tween 80 ( $0.75 \text{ g L}^{-1}$ )] on pollutant [PHE ( $17 \text{ mg L}^{-1}$ )] degradation. *Operating conditions:* current density,  $13.3 \text{ mA cm}^{-2}$ ; catalyst concentration,  $[\text{Fe}^{2+}] = 0.05 \text{ mM}$ ; anode material, Pt (Reprinted with permission from [21]) (Copyright 2014 Elsevier)

recycling abilities compared to HPCD, because of the less solubilization power of the cyclodextrin.

All these statements therefore emphasize the importance of two main criteria in the recycling abilities of extracting agent: (1) the shape of extracting agents and their functional groups, i.e., the toroidal shape of cyclodextrins allowing making selective the  $\cdot\text{OH}$  degradation unlike the micelles shape, and (2) the concentration of the washing agent required to solubilize the pollutant, i.e., more than ten times with cyclodextrins as compared to surfactants. It is also important to mention that the oxidation by-products and the extracting agent would be in contact with the soil during the reuse of the agent, which means that the solution pH and the ecotoxicity of soil and solution are other parameters to monitor as discussed in Sects. 3.2 and 4, respectively.

### 3.2 Influence of pH

The pH of solution is determinant in processes involving Fenton reaction, due mainly to the pH dependency of iron ion species. At pH below 2, there is formation of peroxonium ion ( $\text{H}_3\text{O}_2^+$ ) that is less reactive with  $\text{Fe}^{2+}$  which makes a decrease in the rate of Fenton's reaction [19]. At pH higher than 4, the precipitation of ferric hydroxide ( $\text{Fe}(\text{OH})_3$ ) occurs [29]. Thus, most of the EF studies are performed at an optimal pH of 3 [18, 20–22]. However, adjusting the pH requires acid reagents that increase the operating costs. That is why some efforts have been devoted to operate at circumneutral pH. Interestingly, in an experiment at an initial pH of 6 of PHE polluted-SW HPCD solution, the pollutant removal rate ( $0.026 \text{ min}^{-1}$ ) was very



**Fig. 6** Evolution of solution pH during EF treatment of SW solutions containing either HPCD or Tween 80 as washing agent. *Operating conditions:* current density,  $6.7 \text{ mA cm}^{-2}$ ; anode material, BDD

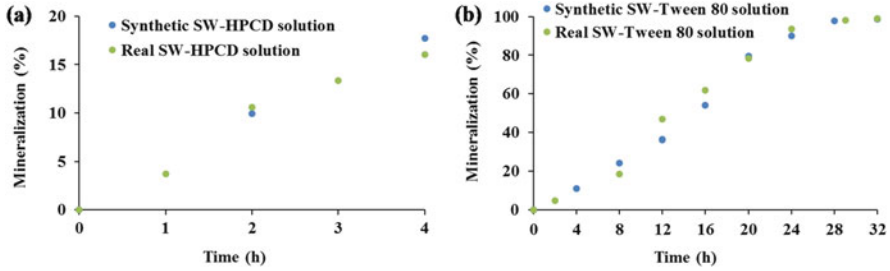
similar to the one obtained at pH 3 ( $0.027 \text{ min}^{-1}$ ) [21]. Additionally, when degrading by EF a PAHs contaminated SW-HPCD or Tween 80 solution with an initial pH of 8, the pH decreased quickly until a plateau around 3 after only 1 h of treatment (Fig. 6) [37]. In addition, the drop of pH occurs whatever the kind of anode material employed, e.g., active anode (Pt) [16] and non-active anode (BDD) [37]. This phenomenon is due to the formation of carboxylic acids that can be formed very quickly, especially from the opening of aromatic rings during the oxidative degradation of pollutants. The presence of carboxylic acids and aromatics molecules in organic matter – much more present in Tween 80 solutions (due to its higher extraction capacity) – can also contribute to the acidification of solutions.

Interestingly, recycling the partially treated SW solution for a second SW step did not affect the soil pH, as the pH value equaled the initial one (pH = 8) [16]. This is due to the strong buffering capacity of the soil with the presence of clay minerals and organic matter. Ionic exchange between the protons from SW solutions and the clay-humic complex saturated in  $\text{Ca}^{2+}$ ,  $\text{K}^+$ , and  $\text{Mg}^{2+}$ , and  $\text{Na}^+$  restores the alkaline soil pH.

### 3.3 Synthetic vs. Real Effluent

Synthetic effluents are usually preferred as a first experimental approach at laboratory scale. However, these treated solutions do not contain all the components that can be found in real SW/SF effluents such as inorganic ions ( $\text{Ca}^{2+}$ ,  $\text{Na}^+$ ,  $\text{Mg}^{2+}$ ,  $\text{K}^+$ , etc.) and organic matter.

The potential presence of iron in soil can positively influence the electrochemical process efficiency as discussed in Sect. 2.3. During SW/SF extraction, iron can be solubilized and can then be involved in the Fenton reaction as demonstrated by



**Fig. 7** Influence of synthetic vs. real SW effluent using (a) HPCD or (b) Tween 80 as washing agent. *Operating conditions:* current density,  $6.7 \text{ mA cm}^{-2}$ ; anode material, BDD (adapted with permission from [22]) (Copyright 2014 Elsevier)

our previous reports [9, 16]. In that case, the addition of ferrous iron – as traditionally performed in synthetic solutions – is useless.

The presence of organic matter is a parameter impacting the process efficiency by being easily adsorbed on porous carbon electrodes due to hydrophobic interactions [26] as abovementioned in Sect. 2.1. Dissolved organic matter (DOM) is also well known to decrease process efficiency (1) by decreasing the pollutant availability and (2) by increasing the competition with the pollutant since fulvic acids from DOM react very quickly with  $\cdot\text{OH}$  [38, 39]. In addition, synthetic SW solutions are usually spiked with only one pollutant or several compounds from a contaminant family, whereas in real SW solutions, mixed pollutions are commonly found including numerous pollutants that are even not analyzed. This also makes rise the  $\cdot\text{OH}$  consumption by wasting reactions.

To clarify the above statements, the EF treatments using BDD anode at a constant current density ( $6.7 \text{ mA cm}^{-2}$ ) of synthetic and real SW solutions polluted by PAHs have been compared in Fig. 7 [16, 22, 37].

Interestingly, whatever the extracting agent employed (HPCD or Tween 80), the mineralization rates and yields are very similar for the treatment of synthetic and real SW solutions. This result is attributed to the negligible organic carbon fraction [4–5% of total organic carbon (TOC)] coming from the pollutants and organic matter as compared to the fraction from the washing agent itself (95–96% of TOC). It is important to keep in mind that the organic matter content as well as the level of organic pollution in soil could still have a role on the mineralization efficiency. In the presented data, an organic matter content of 4.7% was present in the studied soil with PAHs content of  $1,000 \text{ mg kg}^{-1}$  [16]. Higher concentration of pollution along with higher organic matter content would have implied lower mineralization efficiency as compared to studies in synthetic media.

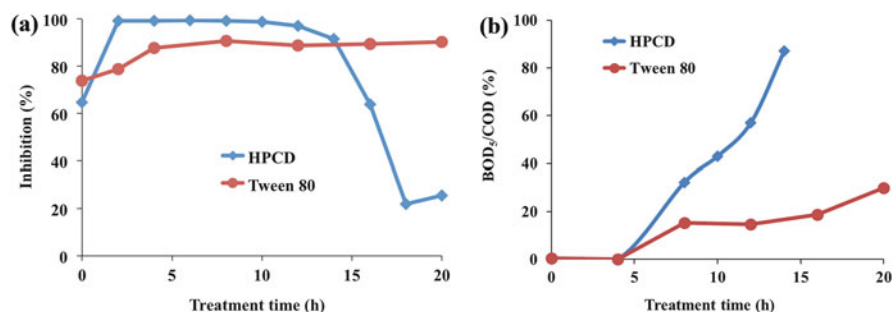


## 4 Impacts on Ecotoxicity, Biodegradability, and Soil Respirometry

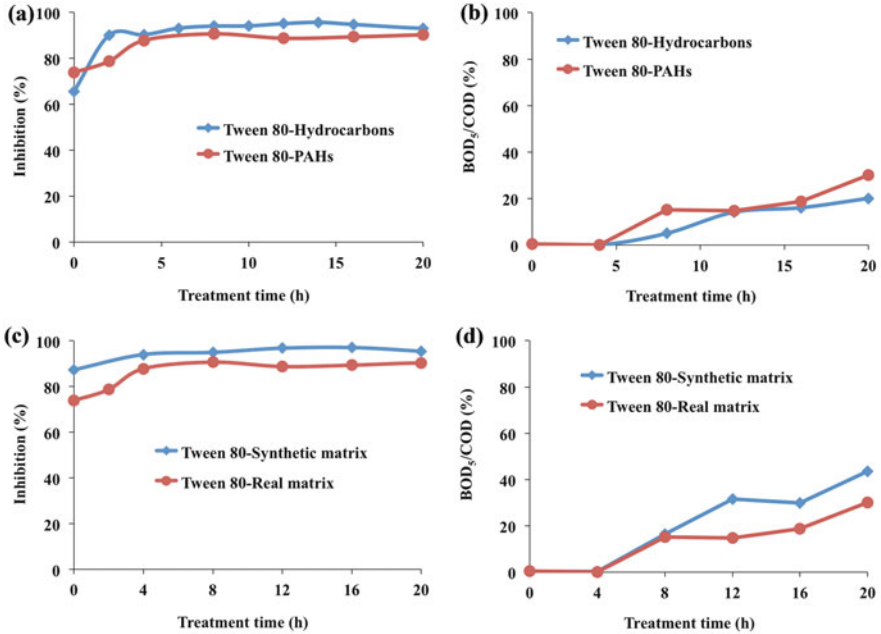
The environmental impact is a critical issue that needs to be assessed especially if successive washings are considered after EF treatment of partially oxidized SW solutions and/or if a pre-/post-biological treatment is performed.

Two kinds of bioassays have been mainly performed with SW solutions: (1) acute ecotoxicity tests of EF-treated SW solutions have been performed by monitoring the bioluminescence of *Vibrio fischeri* marine bacteria as representative eco-organism and (2) biodegradability tests represented by the BOD<sub>5</sub>/COD ratio, BOD<sub>5</sub> being the biochemical oxygen demand after 5 days and COD being the chemical oxygen demand [21, 22, 37]. The influence of three parameters on ecotoxicity and biodegradability could be reviewed: (1) the nature of extracting agent (Fig. 8), (2) the nature of pollutant and matrix composition (Fig. 9), and (3) the anode material (Fig. 10).

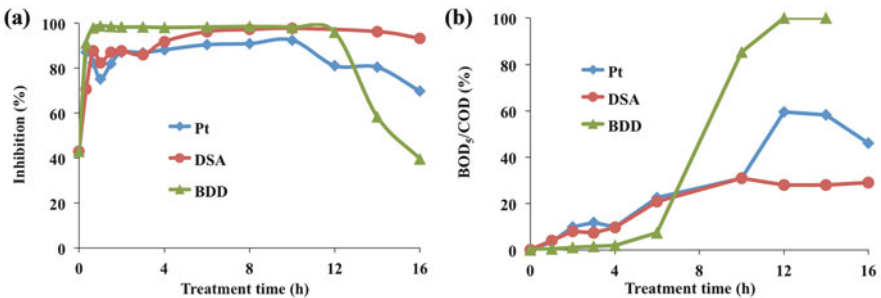
Figure 8 compares the bioassays evolution during EF treatment of real SW solutions using HPCD or Tween 80 extracting agent in the same following conditions [37]: (1) both agents at the same initial concentration ( $7.5 \pm 0.2 \text{ g L}^{-1}$ ), considering that less than 2% of extracting agent adsorb onto the soil, (2) in the same operating conditions (BDD anode,  $6.7 \text{ mA cm}^{-2}$ ), and (3) from the same historically PAHs-contaminated soil. With both solubilizing agents, the ecotoxicity was high during the first hours of treatment. At this time, oxidation by-products are formed and can be more toxic than the initial molecule [21, 22, 40]. After 12 h of EF treatment, the toxicity of HPCD solutions starts decreasing until the end of treatment, due to the transformation of toxic intermediates to short-chain carboxylic. Contrastingly, experiments with Tween 80 do not show any drop of toxicity. It could be explained by the higher solubilization power of Tween 80 that extracted more toxic and recalcitrant pollutants [9] and/or by the lower ability of cyclodextrins to generate toxic intermediates [21]. Biodegradability assays corroborate these trends by highlighting a lag phase during the first 4 h of EF treatment whatever the



**Fig. 8** Influence of extracting agent (HPCD or Tween 80) on (a) *Vibrio fischeri* inhibition and (b) biodegradability (BOD<sub>5</sub>/COD) evolution during EF treatment of SW solutions. Operating conditions: current density,  $6.7 \text{ mA cm}^{-2}$ ; anode material, BDD



**Fig. 9** Influence of (a, b) pollutants and (c, d) matrix composition on (a, c) *Vibrio fischeri* inhibition and (b, d) biodegradability (BOD<sub>5</sub>/COD) evolution during EF treatment of SW-Tween 80 solutions. *Operating conditions:* current density, 6.7 mA cm<sup>-2</sup>; anode material, BDD; [Tween 80]<sub>hydrocarbons</sub> = 11 g L<sup>-1</sup>; [Tween 80]<sub>PAHs</sub> = 7.5 g L<sup>-1</sup>; [Tween 80]<sub>synthetic matrix</sub> = 9 g L<sup>-1</sup>; [Tween 80]<sub>real matrix</sub> = 7.5 g L<sup>-1</sup> (adapted with permission from [9]) (Copyright 2015 Elsevier)



**Fig. 10** Influence of anode materials on (a) *Vibrio fischeri* inhibition and (b) biodegradability (BOD<sub>5</sub>/COD) evolution during EF treatment of SW-HPCD solutions. *Operating conditions:* current density, 6.7 mA cm<sup>-2</sup> (adapted with permission from [22]) (Copyright 2014 Elsevier)

agents employed, followed by a great increase of BOD<sub>5</sub>/COD ratio with HPCD solutions and slight rise with Tween 80 matrix. Considering that a threshold BOD<sub>5</sub>/COD ratio value of 33% is the acceptable level to consider a biological posttreatment [41], it could be considered after 8.5 and 20 h for HPCD solutions

and Tween 80 solutions, respectively. Though the required treatment time was 2.3 times longer with Tween 80 solutions, the COD was 2.1-fold lower ( $2,900 \text{ mg-O}_2 \text{ L}^{-1}$ ) compared to HPCD solution ( $6,200 \text{ mg-O}_2 \text{ L}^{-1}$ ), meaning that a shorter biological treatment time would be then needed with Tween 80 effluent. It is further interesting to note that the initial biodegradability of SW solutions was very low ( $\text{BOD}_5/\text{COD} < 0.5\%$ ) whatever the extracting agent employed (Tween 80 or HPCD). However, the biodegradability enhancement factor (Eq. 14) reached more than 98% in all the cases after 8 h of treatment proving the high ability of EF process to increase the biodegradability of SW solutions.

$$E_{\text{biodeg}} = 100 \times (1 - R_i/R) \quad (14)$$

Where  $R$  and  $R_i$  are the  $\text{BOD}_5/\text{COD}$  ratio and  $\text{BOD}_5/\text{COD}$  initial ratio, respectively.

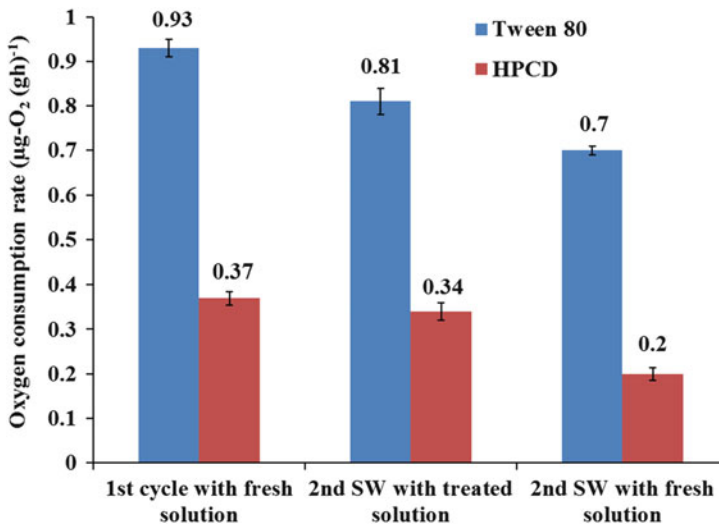
Figure 9a, b compare the EF experiments performed with Tween 80 present in two different kinds of matrix: (1) one is coming from a historically PAHs-contaminated soil [37] and (2) the second comes from a genuinely hydrocarbon-contaminated soil [9]. It is clearly shown that the influence of pollutants does not play a great role in EF treatment of SW solutions as similar trends in bioluminescence inhibition and biodegradability evolution are observed whatever the nature of pollutant. When considering the TOC ratio (%) between the TOC of pollutants and the TOC of surfactant, i.e., 4.8% in PAHs solutions and 3.2% in hydrocarbons solutions, it could be the reason why the contaminants have a negligible impact on the bioassay results. Similarly, the influence of the matrix composition (Fig. 9c, d) has a negligible impact on acute ecotoxicity when comparing synthetic SW solution (PHE, surfactant) with real SW solution (PAHs, surfactant, organic matter, and inorganic compounds). However, the biodegradability was lower with real effluent, with a  $\text{BOD}_5/\text{COD}$  ratio of 33% reached after 12 and 20 h for EF treatment of synthetic and real solutions, respectively. The presence of organic matter and numerous pollutants induced the formation of less biodegradable compounds. Though it is noticeable that the initial biodegradability was very low, the biodegradability enhancement factors reached more than 97% after 8 h of EF treatment whatever the composition of the SW matrix.

Considering the influence of Pt, DSA, and BDD anode materials on bioassay results (Fig. 10), it is noticed that active anodes (Pt and DSA) had worse trend than non-active anode (BDD) when studying the EF treatment of synthetic SW-HPCD solutions [22]. The lag phase appearing at the beginning of all the treatments might be due to the production of hydroxylated degradation by-products such as, for example, hydroxylated PHEs, well known to be more toxic than the pristine compound [42].

The combination between EF process and a biological posttreatment has been proposed successfully for the mineralization of pharmaceuticals [43, 44] and pesticides [45]. Still, it has never been suggested for the treatment of SW/SF solutions. Recently, a combination between AO and an aerobic biological treatment was implemented to treat synthetic SW solution containing PHE and Tween 80 [15]. A synergistic effect was observed with a 3-h pretreatment by AO at

21 mA cm<sup>-2</sup>, leading to 80% overall COD removal after the biological treatment. The addition of Fe<sup>2+</sup> and the use of a cathode allowing H<sub>2</sub>O<sub>2</sub> generation should even increase the process efficiency in an EF setup, upon validation with supplementary experiments.

When considering a recirculation loop in SW/SF combined to EF treatment, the impact on the general soil microbial activity has to be considered since by-products are present in acidic SW solutions as abovementioned. It can be assessed by soil respirometry tests [16]. Interestingly, after a second SW cycle with EF-treated SW solution, the oxygen consumption rates were higher (0.81 µg-O<sub>2</sub> (gh)<sup>-1</sup> with Tween 80 and 0.34 µg-O<sub>2</sub> (gh)<sup>-1</sup> with HPCD) than a second fresh washing cycle (0.70 µg-O<sub>2</sub> (gh)<sup>-1</sup> with Tween 80 and 0.20 µg-O<sub>2</sub> (gh)<sup>-1</sup> with HPCD) (Fig. 11) [16]. It was also noticed that the oxygen consumption rates decreased when the number of successive washings increased, whatever the washing agent employed, even with only ultrapure water [16]. This could be assumed to be the result of the decrease in nutrient concentration, since nutrients are solubilized in each step of SW extraction [16]. It further highlighted that the oxidation of SW solutions did not affect the general soil microbial activity, which is corroborated by the quite similar oxygen consumption rates between the first SW cycle (0.93 µg-O<sub>2</sub> (gh)<sup>-1</sup> with Tween 80 and 0.37 µg-O<sub>2</sub> (gh)<sup>-1</sup> with HPCD) and the second cycle with treated SW solution. This trend would be explained by the hydrophilicity properties of oxidation by-products due to the formation of hydroxylated products (by ·OH addition reactions), which makes the interactions negligible between the intermediates and soil particles.



**Fig. 11** Soil respirometry rates obtained after successive washings with different extracting agents (Tween 80 and HPCD) (adapted with permission from [16]) (Copyright 2016 Elsevier)

## 5 Energy Considerations and Concluding Remarks

Energy requirement represents the main part in operating cost of such electrochemical process. Therefore, authors try to reduce as much as possible the energy consumption in order to be competitive. The energy ( $E_{\text{consumption}}$ ) is usually calculated as follows (Eq. 15) [29]:

$$E_{\text{consumption}} (\text{kWh m}^{-3}) = \frac{E_{\text{cell}} I t}{V_s} \quad (15)$$

where  $E_{\text{cell}}$  is the average cell voltage (V),  $I$  is the applied current intensity (A),  $t$  is the electrolysis time (h), and  $V_s$  is the solution volume (L).

The energy requirements are compared according to the washing agent employed, the degree of complexity of the treated SW solution, and the mineralization time [partial mineralization or quasi-complete (>99%)] (Table 2) [9, 22, 37].

EF treatment of SW-HPCD solutions required between 1.4 and 2.8 times less energy than SW-Tween 80 solutions [37]. However, in such combined process, the solubilization efficiency of the extracting agent needs to be also taken into account in the calculations. Considering that ten more SW cycles are required with HPCD to extract the same PAHs concentration than with Tween 80, the energy required to treat the SW solutions would be ten times more, by assuming a linear relation between the initial organic load and the EF treatment time [37]. Another interesting feature would be to estimate the energy consumed per amount of pollutant degraded, so that the energy efficiency comparison could be more reliable. However, at the time to reach 33% of biodegradability or quasi end of mineralization, all the pollutants are already degraded. It means that global parameter such as COD or TOC of pollutant removed needs to be taken into account. The challenge will be

**Table 2** Energy consumption calculations comparison

Kind of soil remediation process	SW/EF <sup>a</sup>		SW/EF <sup>a</sup>		SF/EF <sup>a</sup>
Kind of washing agent	HPCD		Tween 80		Tween 80
Degree of solution complexity	Synthetic <sup>b</sup>	Real <sup>c</sup>	Synthetic <sup>d</sup>	Real <sup>e</sup>	Real <sup>f</sup>
$E_{\text{consumption}}$ (kWh m <sup>-3</sup> ) after reaching 33% of biodegradability <sup>g</sup>	96	112	182	316	nd
$E_{\text{consumption}}$ (kWh m <sup>-3</sup> ) after complete mineralization	275	320	425	443	508

nd not determined since biodegradability was lower than 33% all along the treatment

<sup>a</sup>Operating conditions of EF: carbon felt cathode; BDD anode; applied current density, 6.7 mA cm<sup>-2</sup>

<sup>b</sup>Contain PHE (0.09 mM) and HPCD (9 g L<sup>-1</sup>)

<sup>c</sup>Real PAHs-contaminated SW solutions with HPCD (7.5 g L<sup>-1</sup>)

<sup>d</sup>Contain PHE (0.09 mM) and Tween 80 (9 g L<sup>-1</sup>)

<sup>e</sup>Real PAHs-contaminated SW solutions with Tween 80 (7.5 g L<sup>-1</sup>)

<sup>f</sup>Real hydrocarbon-contaminated SF solution with Tween 80 (11 g L<sup>-1</sup>)

<sup>g</sup>Considering the ratio BOD<sub>5</sub>/COD

then to estimate the TOC coming from the washing agent and its intermediates as well as the TOC coming from the pollutants and their oxidation by-products.

The SF/EF treatment of real Tween 80 solution required more energy ( $508 \text{ kWh m}^{-3}$ ) than the EF treatment of SW-Tween 80 solutions ( $443 \text{ kWh m}^{-3}$ ). Considering the pollutant removal efficiency, SW could extract around 41% of PAHs pollutant ( $1,090 \text{ mg kg}^{-1}$  initially) after one cycle (24 h), while SF could extract only 1% of hydrocarbons ( $3,900\text{--}6,100 \text{ mg kg}^{-1}$  initially) in 24 h. Further experiments would be required to compare the efficiency of SW with SF techniques in similar conditions as the energy calculation only takes into account the EF treatment and not the whole process.

Furthermore, achieving an EF treatment until quasi-complete mineralization with BDD anode material was less energy efficient per volume of treated effluent than reaching 33% of biodegradability whatever the washing agent employed and the degree of complexity of solution. Thus, the EF combination with a biological treatment has to be considered and experimented for the treatment of SW/SF solutions as only biodegradability assays have been performed for now. An optimal EF treatment time could be determined at a minimal energy consumed.

In addition, the energy required to completely degrade PHE from a synthetic HPCD solution was around  $41 \text{ kWh m}^{-3}$  with BDD anode [22]. Interestingly, it was around 60 times less than the energy consumed in another electrochemical setup developed to treat a synthetic SW-HPCD solution spiked with  $35 \text{ mg L}^{-1}$  of PHE [11]. The superiority of the EF process was imputed to the electrocatalytic formation of  $\cdot\text{OH}$  radicals.

Though EF treatment of SW/SF solutions was efficient, the electric energy devoted to the pollutant degradation itself is low as compared to the energy devoted to the waste reactions and washing agent oxidation, which makes the energy strongly depend on the concentration of extracting agent used. Still, the possibility to implement an EF process allowing to reuse SW/SF solution and to recycle extracting agent is an interesting research area in order to improve the cost-effectiveness of the whole integrated process (SW/EF or SF/EF) and needs further development. In parallel, experiments could be performed to optimize EF treatment of soil slurry without addition of solubilizing agent or at concentration close to their CMC (ranging from  $10$  to  $200 \text{ mg L}^{-1}$ ) as proposed by Rosales et al. [18]. In such conditions, appropriate electrode materials would be required to avoid electrode fouling while keeping a high oxidant generation efficiency by minimizing the adverse effect on soil integrity due to strong oxidizing conditions. It could be an alternative to the in situ electrokinetic-Fenton proposed in literature. Finally, EF treatment can be a good alternative to replace or improve existing soil remediation technologies as it is clean (electron reagent), safe (mild conditions), easy to handle (simple equipment required), and versatile (adaptable to wide ranges of flow rates and organic load). The next step would be to scale up the suggested integrated processes by combining kinetics, hydrodynamics, and modeling studies to optimize the reactor design, the removal rates, and the energy efficiency. It will bring EF closer to industrial development.

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