28TH INTERNATIONAL CONFERENCE ON NUCLEAR TRACKS AND RADIATION MEASUREMENTS

PANI/CD/SnO₂ Ternary Nanocomposite for Efficient Room-Temperature Ammonia Detection

Jiya1 · Shiv Dutta Lawaniya1 · Gaurav Pandey1 · Nishel Saini1 · Kamlendra Awasthi[1](http://orcid.org/0000-0002-4407-1914)

Received: 12 February 2024 / Accepted: 6 May 2024 / Published online: 25 May 2024 © The Minerals, Metals & Materials Society 2024

Abstract

We report a unique combination of three components in the form of a ternary nanocomposite, $PANI/CD/SnO₂$, for ammonia gas sensing at room temperature. This nanocomposite was synthesized via in situ chemical oxidative polymerization of aniline, in which other components were incorporated to form binary PANI/CD and ternary PANI/CD/SnO₂ nanocomposites. The fabrication process initially involved optimization of the PANI/CD nanocomposite and then incorporation of an optimized amount of $SnO₂$ to finally produce the ternary PANI/CD/SnO₂ nanocomposite. The ternary composite demonstrated better sensing properties than those of both PANI/CD (1:0.5) and pristine PANI in terms of sensitivity, selectivity, and response time over a concentration range of $5-100$ ppm NH₃. The response of the PANI/CD/SnO₂ nanocomposite was 21.6% towards 100 ppm NH₃, which was higher than that of pure PANI and the PANI/CD nanocomposite. The ternary composite exhibited higher selectivity for ammonia over other gases as compared to PANI and the PANI/CD (1:0.5) nanocomposite. The PANI/CD/SnO₂ composite also achieved a shorter response time (94 s) than pure PANI (162 s) and the PANI/CD (144 s) composite, and it demonstrated a nearly linear variation in response with the analyte concentration. High repeatability and long-term stability further enhanced the possibility of real-world application of the proposed ternary nanocomposite for practical room-temperature ammonia sensing.

Keywords Polyaniline (PANI) · carbon dots (CD) · tin oxide $(SnO₂)$ · ammonia gas sensing · ternary composite

Introduction

Population growth and urbanization are directly related to the depletion of natural resources and relative imbalance in environmental parameters, with detrimental effects. For instance, the overuse of conventional energy sources, excessive use of nitrogen-containing fertilizer in agricultural fields, and effluent release in various industries (during production of fertilizers, plastics, textiles, rubber, cement, and as bleaching agents) $1,2$ $1,2$ $1,2$ lead to air, water, and soil pollution. All these activities increase the concentration of ammonia in the immediate surroundings as well as in the atmosphere, exceeding the critical concentration. As a consequence, adverse efects are experienced by both fora and fauna,

 \boxtimes Kamlendra Awasthi kawasthi.phy@mnit.ac.in particularly humans who are exposed to high concentrations of the gas in those industries, or in highly populated or industrial areas or while working in agricultural lands.^{[3](#page-12-2)} Exposure to ammonia gas in concentrations exceeding the critical limit results in harm to the respiratory system and acute pulmonary congestion, in addition to damage to eyes, skin, neural system, and digestive system.^{[4](#page-12-3)[–6](#page-12-4)} Therefore, gas sensing is an important technology that needs to advance with the advancement of other technologies and urbanization. $7,8$ $7,8$

With the increased need for ammonia gas sensing, research on the development of gas sensors has accelerated. Initially, semiconductor metal oxides and their composites (e.g. ZnO, SnO₂, TiO₂, WO₃, Fe₂O₃, Co₃O₄) were primarily used for gas sensing material synthesis.⁹ With time, conducting polymers (e.g. polyaniline [PANI], polypyrrole [PPy], polythiophene [PTH], poly(3,4-ethylenedioxythiophene) [PEDOT], polyphenylene vinylene [PPV], polystyrene) and carbon-based materials (e.g. graphene, carbon nanotubes, reduced graphene oxide) have gained attention in the

 1 Department of Physics, Malaviya National Institute of Technology Jaipur, Jaipur, Rajasthan 302017, India

field of gas sensing. $3,4,10,11$ $3,4,10,11$ $3,4,10,11$ $3,4,10,11$ $3,4,10,11$ Conducting polymers in nanostructure form have been extensively used for gas sensing because of their electrical and optical properties (comparable to metal and inorganic semiconductors) along with very good mechanical properties, high surface-to-volume ratio, and light weight. They also demonstrate ease of functionalization^{[12](#page-12-10)} and hybrid/composite formation with other material, less power consumption, low cost, ability to change conductivity, surface modifcation, good redox properties, and unique electrical transduction mechanism, which aid in good sensing performance at room tempera-ture.^{[3,](#page-12-2)[13](#page-12-11),14} PANI is an important conducting polymer that is utilized extensively as a sensing material. This is because of its advantages over other conducting polymers such as good electrical properties, high reliability, better electrical conductivity, ease of synthesis, high fexibility, high sensitivity, and low production cost. Environmental stability, large surface area, and pH sensitivity of PANI are benefcial for fabrication of sensors.^{[15](#page-12-13)[,16](#page-12-14)}

Conducting polymers when used in pristine form also suffer some limitations such as instability towards moisture and high temperature, reduced performance with long exposure time to air, and less stability and selectivity. To enhance performance, metal oxides and/or carbon-based materials are incorporated into conducting polymers to form nanocomposites. These nanocomposites function efficiently at room temperature, offering improved flexibility and enhancing sensitivity, selectivity, stability, and speed. $17,18$ $17,18$ Hence, conducting polymers of diferent morphology and binary or ternary nanocomposites of conducting polymers are currently being explored for the development of gas sensors and for all the applications of gas sensing.

Carbon-based nanomaterials are also important in sensing, owing to their properties including high surface-tovolume ratio, good electrical properties, environmentally friendly nature, fexibility, high carrier density and mobility (in graphene), and high mechanical strength and fexibility (in carbon nanotubes $[CNT)]$).^{[19](#page-12-17)–[21](#page-12-18)} Various carbon-based materials have been used to functionalize conducting polymers. For instance, Lawaniya et al. reported a binary composite PPy-CNT for room-temperature sensing of ammonia gas. They synthesized diferent PPy-CNT nanocomposite samples via in situ and ex situ methods by varying the amount of CNTs. The in situ-synthesized samples responded better than ex situ-synthesized samples and pure PPy. The sensor demonstrated high selectivity towards $NH₃$ as compared to H_2 , CO_2 , and C_2H_5OH .^{[4](#page-12-3)} Another room-temperature ammonia gas sensor was reported by Hong et al. based on PANI/hollow C# In_2O_3 nanofibre (NF) composite. The nanocomposite of PANI/hollow C# $In₂O₃$ NF achieved a better response than PANI and PANI/hollow In_2O_3 NF (1.6) times higher) and was highly selective for ammonia.^{[22](#page-12-19)} These examples highlight the potential for incorporating carbon materials into a conducting polymer matrix to enhance the sensing performance of the synthesized nanocomposite relative to its components in pure form. 23

Carbon-based materials of one and two dimensions, i.e. CNT (1D),^{[24](#page-12-21)[,25](#page-12-22)} rGO (2D),^{26,[27](#page-13-1)} and graphene (2D),^{28[,29](#page-13-3)} have been studied as possible sensing materials for many gases including ammonia gas. Carbon dots, an important 0D carbon-based material, are gaining attention today for use as sensing material. The enhanced sensing properties of quantum dots of any material, in general, include tunability of the band gap (i.e. electrical properties) via size control, low power consumption, and high adsorption of molecules due to a high surface-to-volume ratio. Due to their small size (smaller than the Debye length), the entire quantum dot forms the depletion layer, and hence the resistive response is higher. $30-34$ $30-34$ There have been recent reports of carbon dotbased nanocomposites for gas sensing purpose. For instance, Hakimi et al. reported a graphene quantum dot (GQD)-based sensor synthesized using N-doped GQDs/PANI (50 wt.%) for sensing ammonia at room temperature, 32 and the nanocomposite yielded a much higher response than pure PANI. The increase in response is attributed to an increase in porosity in the nanocomposite upon incorporation of GQDs into the polyaniline matrix. It has been reported that there are a higher number of surface active sites on graphene in order to accommodate PANI molecules.²⁹ A S,N:GQDs/PANI hybrid gas sensor was reported by Gavgani et al. for ammonia gas sensing. The hybrid sensor demonstrated a signifcantly better response than pure PANI. This indicates the beneft of the nanocomposite of S,N-co-doped GQDs with PANI, in terms of the synergistic interaction of individual PANI (via redox reaction) and S,N:GQDs (via *p*-type behaviour). Also, the increase in resistance of the S,N:GQDs/PANI hybrid when exposed to $NH₃$ gas is attributed to an additional factor which is the swelling process due to diffusion of $NH₃$ molecules.^{[33](#page-13-7)} For practical purposes, we require a material with a high response as well as a shorter response and recovery time and enhanced stability against high temperature and moisture conditions. Both of the abovementioned sensing materials exhibit long response time and a signifcantly lower response relative to the gas concentration exposed. Hence, in order to resolve the issues with the current sensing materials and further improve the sensing parameters, research is increasingly focusing on ternary composites composed of the most efective materials currently used for sensing applications. Among the most investigated are diferent types of metal oxides such as ZnO , $SnO₂$, $TiO₂$, $WO₃$, $Fe₂O₃$, and $Co₃O₄$, which are used for gas sensing applications due to their easy production, low cost, fast response, good sensitivity, and compact size. Ternary nanocomposites have emerged as improved sensing materials for better sensitivity and higher selectivity and stability, with faster response and recovery. Therefore, an analysis of the advantages and disadvantages in each type of sensing material, metal oxides, carbon-based materials, and conducting polymers, has provided the motivation to create ternary nanocomposites. These combinations are designed such that the advantages of one material compensates for the limitations of another. For example, the poor responsiveness of metal oxides at high temperature is overcome by the room-temperature sensing ability of a conducting polymer, $22,35$ $22,35$ whereas the high stabil-ity of carbon nanomaterials^{[10,](#page-12-8)[24](#page-12-21),36} counters the poor stability of conducting polymers and metal oxides, ultimately leading to overall high stability of a ternary nanocomposite from these materials. Also, metal oxides can aid in reducing the response time and increase the response, which is higher in the case of conducting polymers. $10,35,37$ $10,35,37$ $10,35,37$ One such composite was reported by Hong et al., who prepared a PANI/N-GQD/ hollow In_2O_3 nanofibre ternary composite which yielded a response of 15.1 (R_p/R_a) towards 1 ppm NH₃, which was 4.4 times and 1.4 times higher than the response of pure PANI and PANI/hollow In_2O_3 nanofibre. Their sensor was found to be selective towards ammonia against methanol, ethanol, acetone, and hexane. Heterojunction formation between *p*-type PANI and *n*-type N-GQD-coated hollow In_2O_3 nanofibres was thought to be the reason for the improvement, thereby providing a synergistic efect of all three components.^{[38](#page-13-11)}

Among the different metal oxides, tin oxide $(SnO₂)$ has been a great option as sensing material, $39-41$ $39-41$ as its morphology can be tuned by synthesis, for example, to form hollow spheres, nanospheres, nanowires, or nanotubes. However, a major problem with $SnO₂$ is a deterioration in response over the long term due to poor stability. Also, selectivity is an issue with $SnO₂$. It is operational at very high temperatures, posing a problem for fabrication of sensor devices, and hence increasing the cost. A $PPy/SnO₂/graphene$ nanoribbon (GNR) nanocomposite as reported by Hsieh et al. is an example of improved sensor fabrication where ternary nanocomposites are used. The nanocomposite (with 3 wt.% of $SnO₂$) exhibited a high response even towards low concentrations of $NH₃$. It was found to be selective for ammonia against methanol, ethanol, and acetone. The combination of n -type $SnO₂$ nanoparticles with PPy-coated GNR is responsible for the synergistic efect, and thus the sensitivity is enhanced by p–n heterojunction formation. Also, the $SnO₂$ and GNR surfaces have oxygen-containing defects on which covalent bonds can be formed. The high surface area of $SnO₂$ and GNR further increases the adsorption sites for ammonia. A high response time was observed.^{[39](#page-13-12)}

This paper explores the incorporation of different amounts of carbon dots (CDs) (aniline-to-CD ratios of 1:1, 1:0.5, and 1:2) into a PANI conducting polymer matrix via in situ polymerization, which forms a PANI/CD nanocomposite. The nanocomposite sample was optimized for the amount of CDs by investigating its sensing response towards ammonia gas at room temperature, which revealed that the optimized sample was the 1:0.5 PANI/CD nanocomposite. In order to further enhance the sensing parameters, synthesis of ternary nanocomposites was carried out by incorporating $20 \text{ wt. } \%$ SnO₂ nanorods along with CDs (in an optimized ratio of 1:0.5) during in situ polymerization of aniline to form a PANI/CD/SnO₂ nanocomposite. Gas sensing measurements of the composite towards $NH₃$ gas at room temperature exhibited higher response and selectivity and lower response time than that of the pristine PANI and binary composites. Also, the sensor was experimentally observed to exhibit high repeatability and long-term stability. Characterization techniques including scanning electron microscopy (SEM), Fourier transform infrared (FTIR) spectroscopy, x-ray difraction, and Raman spectroscopy were exploited to ensure the successful incorporation and the interaction of CDs and $SnO₂$ nanorods with polyaniline nanofibres. All results demonstrated high interaction in both binary and ternary nanocomposites. To the best of our knowledge, this is the frst study to report a ternary nanocomposite of PANI/ $CD/SnO₂$ combining all three components used for ammonia gas sensing. Hence, this new sensing material can serve as a practical ammonia gas sensor with good sensing parameters.

Experimental Section

Materials

Citric acid $(C_6H_8O_7.H_2, 99.5 + \%$, Alfa Aesar), urea crystal (NH₂CONH₂, 99%, CDH), formamide (CH₃NO, 98.5%, CDH), hydrochloric acid (HCl, 37%, Merck), aniline $(C_6H_5NH_2,$ Merck), ammonium persulphate (APS) $((NH₄)2S₂O₈, 98%, Loba Chemie Put. Ltd.), tin(IV) chloride$ pentahydrate ($SnCl₄$.5H₂O, 98%, HiMedia Laboratories Pvt. Ltd.), and sodium hydroxide pellets (NaOH, 97%, Thermo Fisher Scientifc India Pvt. Ltd.) were used for synthesis in this paper. The chemicals used were of analytical grade and used as received with no further purifcation. An ammonia gas cylinder of 1000 ppm volume was purchased from Ankur Gases, India.

Synthesis Methods

Synthesis of Carbon Dots (CDs)

Carbon dots were synthesized using a solvothermal method as reported by Holá et al. 42 First, 4 g citric acid and 4 g urea were dissolved in 60 mL formamide and mildly ultrasonicated for uniform dissolution of salts in the solvent. The prepared solution was transferred to an 80 mL Teflon cup of a hydrothermal vessel, which was placed in a preheated oven at 180°C for 12 h to induce the solvothermal reaction for the

synthesis of the nanomaterial. The resulting dark red mixture indicated the successful formation of carbon quantum dots.

Synthesis of Polyaniline (PANI)

Polyaniline nanofbres were synthesized using chemical oxidative polymerization of aniline as reported by Kaur et al. 37 The process, as described in Fig. [1](#page-3-0), was carried out as follows. First, 10 mL of 1 M HCl solution was prepared in each of two 15 mL glass vials, after which 0.3 mL aniline was added to one of the vials and 0.18 g APS to the other. The contents of both vials were then rapidly combined in a 30 mL glass vial and shaken vigorously for 30 s, and the mixture was left for 2 h for static polymerization to occur. Following the reaction, the product was washed with 200 mL of 0.1 M HCl, followed by deionized (DI) water and acetone alternately until a pH of 7 was obtained. Finally, the product was dried at 60°C, and pristine PANI was obtained in powder form.

Synthesis of Tin Oxide (SnO₂)

Synthesis of the $SnO₂$ nanorods was performed utilizing a hydrothermal method as reported by Pandey et al. 43 First, 1.33 g $SnCl₄.5H₂O$ (stannic chloride pentahydrate) was dissolved in 25 mL of 1.26 M NaOH solution by stirring for 10 min. Next, 25 mL of absolute ethanol was added to the solution, followed by further stirring until a white transparent suspension was obtained. The solution was then transferred to an 80 mL stainless steel autoclave and placed in an oven at 200°C for 24 h to induce the solvothermal reaction at high temperature and high pressure. After the reaction was completed, the solution was allowed to cool to room temperature. The reaction solution was then washed with DI water and ethanol alternately to remove any impurities, and fnally dried at 60°C for 24 h.

Synthesis of PANI/CD and PANI/CD/SnO₂ Composites

In situ synthesis was employed for fabrication of the PANI/ CD nanocomposite by incorporating the CD solution during the chemical oxidative polymerization of aniline. This process, as shown in Fig. [1,](#page-3-0) is explained as follows. Initially, 10 mL of 1 M HCl solution is prepared in each of two 15 mL glass vials. To one vial, 0.3 mL aniline is added, while 0.18 g APS is added to the other. The synthesized CDs are added into the vial with aniline, in three diferent ratios of aniline:CD, namely 1:1, 1:0.5, and 1:2. The mixture is ultrasonicated for 20 min. The contents of both vials are then rapidly combined in a 30 mL glass vial and shaken vigorously for 30 s. The mixture is then left for 2 h for static polymerization to occur. Following the reaction, the product is washed with 200 mL of 0.1 M HCl, followed by DI water and acetone alternately until a pH of 7 is obtained. Finally, the product is dried at 60°C, and the nanocomposite is obtained in powder form. For synthesis of PANI/CD/ $SnO₂$, a similar method was executed but 20 wt.% of $SnO₂$, as optimized in the lab, was added to the vial of aniline with 0.15 mL of CDs. The optimized ratio in the present paper is 1:0.5 aniline:CD. Other steps are the same as mentioned in the above method.

Characterization

Scanning electron microscopy (SEM) (Nova NanoSEM 450, FEI) was employed for analysis of the surface of the synthesized ternary composite. To understand the crystallographic structure of the PANI/CD/SnO₂ nanocomposite, x-ray diffraction (XRD) was performed (Panalytical X'Pert Pro difractometer) using CuK_{α} radiation. Fourier transform infrared spectroscopy (FTIR, PerkinElmer)) was used to study the diferent chemical bonds present inside the synthesized samples. Raman spectroscopy of all samples including the ternary nanocomposite was performed on a Renishaw spectrometer. To analyse the absorbance of the synthesized samples, UV–Vis

Fig. 1 Schematic of synthesis procedure for (a) CDs, (b) SnO₂ nanorods, and (c) PANI/CD/SnO₂ nanocomposite.

spectroscopy was performed using a UV–Vis spectrometer (Agilent Technologies)

Gas Sensor Fabrication and Measurements

For the gas sensing measurements, interdigitated electrodes (IDEs) of aluminium deposited over a $SiO₂$ substrate were employed. The synthesized samples were frst ground using a mortar and pestle, and then using only a few drops of alphaterpinol, a thick slurry was made from the ground powder. The IDEs were then coated and used for gas sensing measurements after drying at room temperature. All the sensing measurements were performed at room temperature using a two-probe measurement technique. The experimental setup basically comprised a closed chamber of fxed volume, consisting of a sample stage with a controlled heating system, connected to a vacuum pump to frst remove all the undesired gases and for recovery of the sample by pumping out the specifc gas and letting in air. The fow of gas of a particular concentration was controlled through a syringe system. The experiment was carried out using a LabView programme specifcally designed for high-resistance gas sensing measurements, which measures the change in the resistance of the sensing material/sample when exposed to a specifc gas and then recovery during air fow after expulsion of the gas. Finally, the sensing response of the material for that particular gas is calculated using the formula

$$
R(\%) = \frac{R_g - R_a}{R_a} \times 100\tag{1}
$$

Results and Discussion

Material Characterization Analysis

In situ synthesis was purposefully employed to ensure the proper incorporation and interaction of all the individual components for efective synergistic efects of the ternary nanocomposite to accomplish better sensing. Various characterization techniques were used to confrm the successful synthesis of the ternary nanocomposite.

Scanning electron microscopy (SEM) is an important characterization technique that makes it possible to visualize the surface morphology of the synthesized composite as well its components. SEM of the ternary PANI/CD/ $SnO₂$ nanocomposite, as shown in Fig. [2](#page-4-0), clearly indicates uniform distribution of $SnO₂$ nanorods on and around chains of polyaniline. As CDs are very small in size, they are not visible, and may also be expected to be present deep inside hollow spaces in the numerous PANI and $SnO₂$ nanorods (assembled in the form of nanofowers). PANI nanofbres formed around small carbon dots or entangled around carbon dots are further seen to form chain-like structures on and around $SnO₂$ nanorods, which ensures a high number of inter-junctions and cross-connections between the PANI nanofibres containing CDs and $SnO₂$ nanorods. By analysis of Fig. [2](#page-4-0), it can be inferred that $SnO₂$ nanorods arranged in the form of nanoflowers contribute to an increase in the net surface area relative to PANI/CD and PANI nanofibres, as we incorporated $SnO₂$ nanorods and CDs at the time of polymerization of aniline to form polyaniline (PANI). Hence, $SnO₂$ nanorods and CD must act as seeds for polymerization, resulting in the formation of nanofibres on and around $SnO₂$ nanoflowers, thereby increasing the spacing between nanofbres and hence enhancing the porosity relative to the porosity when only aniline was polymerized or when only CDs were incorporated during polymerization. The small size

Fig. 2 (a) High- and (b) low-magnification SEM image of the ternary PANI/CD/SnO₂ nanocomposite.

of CDs alone would not signifcantly increase the spacing between nanofbres, leading to less porosity than in ternary nanocomposites in which $SnO₂$ nanoflowers (of considerably larger size) were incorporated along with CDs. This can also be directly related to the increase in surface area after incorporation of $SnO₂$ nanoflowers relative to the surface area before adding them. This is due to the incorporation of an additional component, i.e. $SnO₂$ nanorods, which are arranged in the form of nanoflowers, resulting in a morphology with a high surface area. Also, the increase in spacing between nanofbres leads to an increase in surface area in ternary nanocomposites as compared to pure PANI and the PANI/CD nanocomposite.

Energy-dispersive x-ray spectroscopy (EDX) spectroscopy is another characterization technique that is generally used to examine the elemental composition of a compound or material, and also indicates the relative amount of each element. The EDX spectrum of the ternary $PANI/CD/SnO₂$ nanocomposite clearly indicates the presence of Sn, C, O, N, and Cl atoms, as expected due to the presence of tin oxide nanorods, carbon dots (synthesized using citric acid and urea), and polyaniline (synthesized using HCl acid) (see supplementary Fig. S1).

Information about the crystal structure of a material/sample is obtained using x-ray difraction, which gives information about the planes present and hence the lattice of the sample. The XRD spectra for the ternary $PANI/CD/SnO₂$ nanocomposite are shown in Fig. [3](#page-5-0)a. We can observe some very high-intensity peaks at 26.95° (110), 34.25° (101), 38.21° (200), 39.36° (111), 52.03° (211), 54.98° (220), 58.29° (002), 62° (310), 65.07° (112), 66.23° (301), 71.72° (202), and 78.89° (321) which are characteristic of SnO₂ but are slightly displaced from their reported positions as given in JCPDS card number 00-003-0439. The reported peak positions are plotted in the lower plot in Fig. [3a](#page-5-0) along with the altered peak positions in the upper graph, which also indicates a new broad peak at 20.54°. The slight displacement in peak positions can be attributed to the interaction between $SnO₂$ nanorods, PANI nanofibres, and carbon dots, which may cause some disturbance to the structure of $SnO₂$ nanorods as compared to pure $SnO₂$. These peaks correspond to their respective planes⁴³ as marked in the figure.

Fig. 3 (a) XRD pattern of PANI/CD/SnO2 nanocomposite. (b) Raman spectra, (c) FTIR spectra, and (d) UV–Vis spectra of pure PANI, PANI/ CD (1:0.5), and the PANI/CD/SnO₂ nanocomposite.

One can observe a broad peak at 20.54° confrming the amorphous nature of the PANI nanofibres.^{[42,](#page-13-14)44} Carbon dots exhibit poor crystallinity as reported in JCPDS card number 26-1076, contributing to the broad peak at 20.54° .⁴⁵ Hence, XRD spectra confrm the successful synthesis of an efectively interacting ternary $PANI/CD/SnO₂$ nanocomposite.

In order to analyse the vibration mode of the molecules present in the composite through the identifcation of the molecular fngerprint and hence of the nanocomposites and their interactions, Raman spectroscopy was performed for the three samples—pure PANI, PANI/CD (1:0.5), and PANI/ $CD/SnO₂$. The Raman spectra for these samples are shown in Fig. [3](#page-5-0)b. The spectra of PANI possess all the prominent peaks characteristics of PANI, as reported in the literature. Less intense peaks are observed at 521.5 cm^{-1} , corresponding to in-plane deformation of amine, and at 745.69 cm^{-1} and 770.8 cm−1, corresponding to deformation of the imine and quinoid groups.⁴⁶ Peaks at 1160 cm⁻¹ and 1213.05 cm⁻¹ indicate in-plane bending vibrations of the C–H bond of quinone rings $46,47$ $46,47$ and stretching deformation of the C–N bond in the amine group of PANI. $46,47$ $46,47$ The most intense peaks are present at 1481.7 cm−1, representing stretching vibrations of the C=N bond in imine, 47 47 47 along with three smaller peaks at 1419.9 cm−1, 1550.74 cm−1, and 1585.4 cm−1, corresponding to stretching of the C=N bond, bending of the N–H bond, and stretching of the C=C bond (in the quinoid group), respectively. 46 A peak of much lower intensity at 1309.82 cm⁻¹ represents stretching of the C–N⁺ bond (shifted slightly from normal positional range). 48 Upon comparing the spectra for the pure PANI and PANI/CD nanocomposite, one can clearly observe that all the peaks present in PANI are at nearly the same positions, and only two peaks have changed in intensity and slightly in position due to the presence of CDs. The synthesized carbon dots show two peaks at 1340 cm⁻¹ and 1590 cm⁻¹,⁴² due to which the 1309 cm⁻¹ and 1585.4 cm⁻¹ peaks of pure PANI seen earlier have shifted to 1333.28 cm⁻¹ and 1591.7 cm⁻¹, respectively, with increased intensity. This confrms the incorporation of CDs into PANI. The successful formation of $SnO₂$ can be confirmed via the presence of new peaks along with changes in intensity and positions of the peaks corresponding to PANI and CDs. This indicates the desired interaction between the three components of the PANI/CD/ $SnO₂$ nanocomposite. As the morphology of the composite is such that PANI nanofbres (around CDs) are present on and around $SnO₂$ nanorods, the interaction of this composite with radiation cannot be considered to be with each component individually, but with the integration of all three components interacting with each other, as a result of which we obtain a diferent pattern in the spectra of the ternary composite.

FTIR spectroscopy was performed for all three synthesized samples to examine the bonds present in the molecules or compound and their respective vibrations. FTIR spectroscopic measurements for PANI, PANI/CD (1:0.5), and PANI/CD/SnO₂ are presented in Fig. [3](#page-5-0)c. The spectra for pure PANI display all the prominent peaks similar to those reported in previous papers. These are 3439 cm−1, 2926 cm−1, 1568 cm−1, 1487 cm−1, 1294 cm−1, 1120 cm⁻¹, 802 cm⁻¹, and 499 cm⁻¹, which correspond to diferent respective bonds present in PANI. The peak at 3439 cm⁻¹ represents N–H bond vibrations,⁴⁹ and the peak at 2926 cm−1 corresponds to asymmetric C–H stretching vibrations.[50](#page-13-22) The peaks at 1568 and 1487 cm−1 are related to stretching vibrations of quinonoid and benzenoid rings, respectively.⁵⁰ The peak at 1294 cm⁻¹ is attributed to stretching vibrations of the C–N bond, 49 while those at 1120 and 802 cm−1 represent C–N stretching vibrations for benzenoid rings and C–H bonds executing plane bending vibrations, respectively.⁵⁰ The FTIR spectra of PANI/CD $(1:0.5)$ show all the peaks that were present in pure PANI but with some peaks slightly shifted. An additional peak at 1707 cm^{-1} is obtained in PANI/CD (1:0.5) as compared to pure PANI, which can be attributed to a peak in the synthesized CDs at 1710 cm−1, representing the C=O bond, as reported in the paper from which the synthesis method was taken. 42 Also, the paper reports a peak at 1600 cm^{-1} for the C=C bond, which is noted to be shifted in the spectra of PANI/ CD to 1641 cm^{-1,[42](#page-13-14)} The shift in peaks as well as the new peaks directly indicate chemical interaction between PANI nanofbres and carbon dots. As reported in the literature, FTIR spectroscopy reveals a peak at 420–700 cm^{-1} for $SnO₂$ corresponding to asymmetric vibration of the Sn–O bond,^{[51,](#page-13-23)52} while a peak at 686 cm⁻¹ represents vibrations of the Sn–O–Sn bond.^{[52](#page-13-24)} The FTIR spectra of the PANI/ $CD/SnO₂$ nanocomposite are similar to those of the PANI/ CD (1:0.5) nanocomposite, with additional higher-intensity peaks at 688 cm⁻¹, 646 cm⁻¹ and 577 cm⁻¹, which indicate that appropriate interaction of $SnO₂$ with PANI and CDs has occurred. This indicates that CD and $SnO₂$ have been perfectly incorporated into the polymer matrix, and the nanorods of $SnO₂$ along with CDs will function synergistically with PANI nanofbres. Fluorescence is an important characteristic of carbon dots that indicates the successful synthesis of 0D nanomaterial. A distinguishable blue colour was observed for the synthesized CDs similar to that reported in the paper from which the synthesis method was taken. The blue fuorescence along with fuorescence spectra are shown in Fig. S2.

UV–Vis spectroscopy was employed for the analysis of the interaction of the components of binary and ternary nanocomposites, that is, for pure PANI, CDs, PANI/CD $(1:0.5)$, SnO₂, and PANI/CD/SnO₂ materials. The spectra are shown in Fig. [3d](#page-5-0). A peak at 265 nm is obtained for pure PANI representing the $\pi-\pi^*$ conjugated ring system, while a peak at 341 nm represents polaron π^* transitions.^{[53](#page-13-25),[54](#page-13-26)}

UV–Vis spectra of CDs are shown in the inset of Fig. [3d](#page-5-0), which indicates a peak at 346 nm for the $n-\pi^*$ transition.^{[42](#page-13-14)} From the spectra for PANI/CD, one can easily infer that CDs have been successfully incorporated and interact with PANI nanofibres. This can be seen by two peaks in the case of the PANI/CD (1:0.5) nanocomposite, which displays a peak at 265 nm, similar to that of PANI, and another at 345–346 nm, representing the resultant of 346 nm peak of CD and 341 nm peak of PANI. The higher intensity of the peak at 345–346 nm as compared to the 265 nm peak in the case of PANI/CD (1:0.5) indicates the dominance of CDs in the composite. Further investigating the absorbance of the $SnO₂$ nanorods, we observe a peak at 265 nm, similar to that reported in the literature.^{[55](#page-13-27)} The two peaks in the UV–Vis spectra of the ternary $PANI/CD/SnO₂$ nanocomposite demonstrate the efective interaction between the three components—PANI, CDs, and $SnO₂$ nanorods.

Gas Sensing Results

After having confrmed, through various characterization techniques, the successful formation of binary and ternary composites and proper interaction among the three components of the nanocomposite, it now becomes essential to examine the synthesized samples including binary and ternary composites. Hence, sensing measurements were frst performed for the pristine PANI sample (*p*-type) towards diferent concentrations of ammonia gas (reducing gas) at room temperature.

As expected from the sensing interaction employed in the case of *p*-type material exposed to reducing gas, the resistance of the PANI-based sensor increased. This occurs because of the reduced hole concentration in *p*-type material (i.e. PANI) due to electron–hole recombination, where $NH₃$ serves as source of electrons. After some time, the resistance becomes stable, followed by a reduction in resistance of the sensor when exposed to air. Thus, this interaction of PANI with NH₃ yields responses of 7.87%, 5.66%, 5.01%, and 2.76% for 100 ppm, 75 ppm, 50 ppm, and 25 ppm NH_3 , respectively, as shown in the transient response curve in Fig. [4](#page-7-0)a. In addition, response time was calculated by noting the time for the response to reach 90% of its maximum, which turned out to be 162 s, while the time taken for recovery of 90% of the response yielded a recovery time of 44 s, as shown in Fig. [4b](#page-7-0). Further investigation was performed for all three PANI/CD nanocomposite samples with diferent ratios of CDs, i.e. $(1:1)$, $(1:0.5)$, $(1:2)$, and compared with pure PANI for their sensing response towards diferent concentrations of NH_3 gas (100 ppm, 75 ppm, 50 ppm, and 25 ppm) at room temperature.

The results, as shown in Fig. [5](#page-8-0)a, indicate that the PANI/ CD (1:0.5) nanocomposite yielded the highest response towards different concentrations of $NH₃$ compared to PANI and other samples. Hence, it can be inferred that incorporating CDs at half the amount of aniline during in situ polymerization results in the formation of an adequate number of inter-junctions between CDs and PANI nanofbres, which also helps enhance adsorption by increasing the surface area. But the incorporation of CDs in an amount equal to or double that of aniline may have led to overcrowding of the nanofibre surface, thus preventing the interaction of $NH₃$ molecules with PANI and resulting in a lower response, even less than that of pristine PANI. Another important parameter of sensors was then examined: selectivity towards the desired gas. Here, we tested all the samples [PANI, PANI/ CD $(1:1)$, PANI/CD $(1:0.5)$, and PANI/CD $(1:2)$] for sensing ability towards 100 ppm of H_2 , C_2H_5OH , CO, NO₂, and NH₃ at room temperature. The results shown in Fig. [5b](#page-8-0) clearly indicate the selective nature of the PANI/CD (1:0.5) nanocomposite towards ammonia gas as compared to other gases. The response curve for all four samples towards these diferent gases is given in Fig. S3. The selectivity measurements

Fig. 4 (a) Transient response curve of pure PANI towards NH₃ gas (25-100 ppm) at room temperature, (b) response/recovery time for pure PANI towards 100 ppm $NH₃$ at room temperature.

Fig. 5 (a) Comparison of the response of pure PANI and (1:1), (1:0.5), and (1:2) PANI/CD nanocomposites towards NH_3 gas (25– 100 ppm) at room temperature, (b) comparison of response rate of

pure PANI and (1:1), (1:0.5), and (1:2) PANI/CD nanocomposites towards 100 ppm of H_2 , C₂H₅OH, CO, NO₂, and NH₃ at room temperature.

were performed for all the samples, pure PANI, and all compositions of PANI/CD nanocomposite, in which CDs were incorporated in at equal, lower, and higher amounts relative to aniline. It was observed that diferent samples were selective towards diferent gases. In general, the response of composites of diferent ratios of components towards diferent gases depends on various properties of the target analyte including its chemical structure, thermodynamic adsorption, and desorption properties with respect to the sensing material, as well as the kinetics of the target analyte. Another dominant factor responsible for diferences in the response of diferent nanocomposites is the ratio of their components, here aniline:CD. Therefore, a possible reason for the variation in selectivity of diferent nanocomposites could be the diferent amount of CDs in diferent samples and their tendency to react with diferent gases. Hence, in the PANI/CD nanocomposite, the response will be contributed by PANI and CD both individually and synergistically, thereby producing a net response that depends on the dominance of a particular type of interaction towards the respective gas, resulting in diferent nanocomposites with diferent selectivity towards diferent gases, as shown in Fig. [5](#page-8-0)b. Pure PANI is selective towards ammonia gas in particular due to the possibility of protonation and deprotonation reactions between the pernigraniline and emeraldine forms of PANI. Therefore, as the amount of CDs is smaller as compared to PANI in the PANI/CD (1:0.5) nanocomposite, the dominant change in resistance is due to the interaction of PANI with $NH₃$ molecules, making it selective towards $NH₃$ gas. Hence, in the case of a lower ratio of aniline:CD, it was found to be selective towards a certain gas while a higher ratio of aniline:CD was selective for another gas. 56 Thus, the optimized ratio of CDs to be incorporated with PANI is 1:0.5 (aniline:CD), which yielded a response of 13.88% towards 100 ppm NH₃, while pure PANI, the 1:1 nanocomposite, and the 1:2 nanocomposite yielded responses of 7.87%, 6.34%, and 3.93%, respectively. The response time for the (1:0.5) PANI/CD nanocomposite was found to be 144 s, which is less than that of pure PANI. Figure S4 shows the response time for the PANI/CD (1:0.5) nanocomposite. It was observed that the nanocomposite of PANI/CD (1:0.5) exhibited the same behaviour as pristine PANI, that is, *p*-type, because its resistance increased on exposure to $NH₃$, similar to what occurs in pure PANI.

In order to improve the response, response time, and other parameters, further investigation was undertaken for the possibility of enhanced performance on incorporating $SnO₂$ metal oxide with CDs into aniline for in situ chemical oxidative polymerization. Because of the advantageous properties of $SnO₂$ in the context of ammonia gas sensing, the synthesized ternary nanocomposite was expected to demonstrate enhanced sensing performance relative to binary composites and pure PANI. Hence, after optimizing the amount of CDs (i.e. 1:0.5), $SnO₂$ nanorods at 20 wt.% of aniline were incorporated during in situ polymerization, thus forming a ternary $PANI/CD/SnO₂$ nanocomposite. The amount of metal oxide to be incorporated with aniline to form a binary PANI/ MO nanocomposite was optimized in a previous laboratory report, which was optimized to be 20 wt.% of aniline amount used. Similarly, the amount of CDs in the binary PANI/CD nanocomposite was optimized in the present paper to be a 1:0.5 ratio. Hence, the optimized amount $(20 \text{ wt.}\%)$ of $SnO₂$ nanorods was incorporated with the optimized ratio (1:0.5) into aniline which further polymerized in the presence of a homogeneous distribution of CDs and $SnO₂$ nanorods to form polyaniline nanofbres. This resulted in the successful synthesis of the ternary $PANI/CD/SnO₂$ nanocomposite via in situ chemical oxidative polymerization. All other parameters were kept the same in the synthesis of pristine PANI because the aim was to analyse the improvement in sensing performance of a sensing material that involves mutually interacting components of PANI, CDs, and $SnO₂$ over a pristine sensing material (PANI) with no other components.

Upon exposure of the ternary nanocomposite to ammonia gas at concentrations of 100 ppm, 75 ppm, 50 ppm, 25 ppm, 10 ppm, and 5 ppm at room temperature, the resistance of the ternary nanocomposite was observed to increase for ammonia as compared to that in air, as can be seen in Fig. [6](#page-9-0)a.

As ammonia is a reducing gas, it was considered that the PANI/CD/SnO₂ nanocomposite would have the same behaviour as pristine PANI, that is, *p*-type. Based on the observed data, the response was calculated as shown in Fig. [6](#page-9-0)b. The ternary nanocomposite exhibited 21.6% response towards 100 ppm $NH₃$, which is higher than pure PANI and the binary PANI/CD nanocomposite, as expected, which achieved 7.87% and 13.88%, respectively, towards the same concentration of gas. A response time of 94 s was calculated for PANI/CD/SnO₂ for 100 ppm NH₃, as shown in Fig. [6c](#page-9-0), highlighting the considerably reduced response time for the ternary nanocomposite towards 100 ppm $NH₃$ as compared to that for both pure PANI (162 s) and the PANI/ CD (1:0.5) nanocomposite (144 s). However, the recovery time of the composite increased to 459 s. The response rate was further analysed on increasing the gas/analyte concentration, as shown in Fig. [6d](#page-9-0). The response rate of the ternary nanocomposite exhibited an almost linear relationship with the concentration of ammonia gas. Also, the lower limit of detection was improved, as the sensing material displayed an excellent response even for 5 ppm $NH₃$ gas.

A sensing material can be regarded as appropriate for sensor fabrication only if it is highly selective towards the desired gas, in our case ammonia, over other gases. This is important when considering practical applications in which a sensor should be responsive only towards the target analyte even in the presence of an abundance of other gases. As shown in Fig. [7](#page-10-0)a, when the ternary nanocomposite was exposed to 100 ppm of C_2H_5OH , CO_2 , H_2 , and NO_2 , low response of 0.64%, 1.21%, 0.69%, and 6.58%, respectively, was observed, which was much lower than the response of 21.6% towards the same concentration of NH_3 gas, as

Fig. 6 (a) Transient resistance curve for the ternary $PANI/CD/SnO₂$ nanocomposite towards $5-100$ ppm NH₃ gas at room temperature, (b) dynamic response curve for the ternary PANI/CD/SnO₂ nanocomposite towards $5-100$ ppm $NH₃$ gas at room temperature, (c) response/

recovery time for the PANI/CD/SnO₂ nanocomposite towards 100 ppm $NH₃$ at room temperature, (d) response versus concentration of $NH₃$ for the PANI/CD/SnO₂ nanocomposite.

desired. The response curve for 100 ppm of diferent gases is shown in the inset of Fig. [7](#page-10-0)a. This highlights the highly selective nature of the PANI/CD/SnO₂ nanocomposite towards $NH₃$ gas over other gases, which makes it a preferred option for ammonia gas sensing.

Another important parameter, repeatability, was examined for the PANI/CD/SnO₂ nanocomposite over 10 cycles of 25 ppm $NH₃$ gas, and the composite was found to produce sufficient repeatability, as shown in Fig. [7b](#page-10-0). Hence, this sensor demonstrates both high stability and good repeatability, making the sensing material $(PANI/CD/SnO₂$ nanocomposite) a good candidate for use in practical applications.

Very few studies have investigated ternary composites for ammonia sensing. Table [I](#page-10-1) shows a comparison of the sensing parameters of these diferent types of sensing materials for ammonia gas sensing at room temperature.

The significance of the ternary $PANI/CD/SnO₂$ nanocomposite can be observed in terms of the improvement not only in the sensitivity (improved from 7.87% to 21.6%) and selectivity towards ammonia gas but also in the lower limit of detection, which is signifcantly reduced to 5 ppm. The most important advantage of the sensing material reported in this paper is the one-step in situ method of synthesis of the ternary $PANI/CD/SnO₂$ nanocomposite, which is easier to perform than other reported nanocomposites. Also, the components of the nanocomposite including CDs and $SnO₂$ nanorods are synthesized via easy and efficient methods, making the complete synthesis a facile process. Therefore, this combination of components comprising PANI, CDs, and $SnO₂$ in the form of a nanocomposite, which to the best of our knowledge has never been reported for ammonia sensing, is a valuable contribution to the feld of gas sensors in terms of its sensing properties and synthesis techniques.

Gas Sensing Mechanism

PANI nanofibres exhibit efficient sensing of ammonia based on the protonation/deprotonation mechanism (doping).^{[59](#page-13-29)} On exposure of the PANI nanofibre to $NH₃$, protonation of $NH₃$ occurs, forming an $NH₄⁺$ ion, while deprotonation of PANI (emeraldine) occurs, resulting in the pernigraniline form of PANI (fully oxidized form). This leads to a reduction in proton concentration (majority charge carriers) in the polyaniline molecule (*p*-type) and results in increased resistance of PANI nanofibres on exposure to $NH₃$ gas. The doping reaction is reversible, meaning that the proton returns to the PANI molecule when exposed to air, because the air molecule takes up the hydrogen from the NH_4^+ ion. This

Response (%) 3 $\overline{2}$ $\ddot{}$ $\pmb{0}$ 300 600 1200 2100 900 1500 1800 Time (s)

Fig. 7 (a) Comparison of response rate for the PANI/CD/SnO₂ nanocomposite towards 100 ppm of C_2H_5OH , CO_2 , H_2 , NO₂, and NH₃ gas at room temperature; (b) repeated measurements of response rate for

the PANI/CD/SnO₂ nanocomposite towards 25 ppm of NH_3 gas at room temperature over 10 cycles.

Material	Synthesis method	(ppm)	Concentration Response $(\%)$	Response time (s)	Refs.
PANI/SnO ₂	Physical mixing		1.5	44	35
Sn-TiO ₂ @rGO/CNT	Solvothermal	250	85.9	99	26
PANI/hollow $C#In_2O_3$	In situ chemical oxidative polymerization		17.8	$~10^{-530}$	22
PANI/rGO/SnO ₂	Solvothermal	100	45	45	57
SWCNTs-OH/PANI	In situ polymerization	100	2	93	58
PANI/CD/SnO ₂	In situ chemical oxidative polymerization	100	21.6	94	This work

Table I Comparison of diferent composite sensing materials for ammonia gas sensing at room temperature

Fig. 8 Schematic for mechanism of ammonia gas molecule interaction with the ternary composite material.

causes the resistance of PANI nanofbres to decrease back to the initial value and initial form. The doping process is explained by means of chemical reaction as 59 59 59

$PANI - H^+ \rightarrow PANI + NH_4^+$

Carbon dots are 0D structures offering a high surface-tovolume ratio for higher adsorption of gas molecules, thereby increasing the specifc area when incorporated to form the binary PANI/CD nanocomposite and hence facilitating an increase in the interaction sites of $NH₃$ with the sensing material.^{[38](#page-13-11)} It has also been observed that the initial resistance of the PANI/CD composite in air is higher than that of pure PANI, which indicates that CDs have interacted well with PANI nanofibres. This might facilitate the enhanced response of the binary nanocomposite over pure PANI. As observed, the PANI/CD nanocomposite behaves as a *p*-type material; hence the majority charge carriers (holes) are depleted on exposure to $NH₃$, as reducing gas, where CDs might be aid in hole depletion from the sensing material.

 $SnO₂$ metal oxide is an *n*-type material and forms a p-n heterojunction with *p*-type PANI/CD, thus producing a depletion layer between the two, whose width changes when exposed to reducing gas.⁴⁰ The enhance sensing response of the PANI/CD/SnO₂ nanocomposite relative to pure PANI and the PANI/CD nanocomposite can be attributed to the increased specifc surface area on incorporation of both CDs and $SnO₂$ nanorods, as well as the synergistic effect of all three components, which individually are adequately responsive towards ammonia gas in pure or binary form. The initial resistance of the $PANI/CD/SnO₂$ composite is lower than that of both pure PANI and the PANI/CD binary composite, and it is observed to exhibit *p*-type behaviour similar to PANI. Hence, the increased conductivity might play a role in the improved response. Also, the possibility of heterojunction formation between *p*-type PANI/CD and

n-type SnO_2 can be considered as an important factor that might be responsible for the increased response. It facilitates the easy adsorption of $NH₃$ molecules, which can exchange charge carriers in a similar way as with pure PANI but now in increased numbers due to the increase in majority charge carriers as well as the additional force facilitating the fow of charge carriers along the conductive pathway formed as a result of the interaction of all three nanocomposites. This exchange of a larger number of charge carriers produces a greater change in resistance and hence better response towards the same concentration of gas. Also, the highly entangled structure of the ternary nanocomposite, as visible in SEM images, plays a role in increased adsorption because of the possibility that ammonia gas molecules will enter the empty spaces and interact with more of the surface area. A schematic representation of the fabricated gas sensor based on the ternary $PANI/CD/SnO₂$ nanocomposite along with its interaction with ammonia gas molecules is shown in Fig. [8.](#page-11-0)

Conclusion

In conclusion, the purpose of this paper was to explore the efect of incorporating a carbon-based 0D nanoparticle (carbon dots) into a polymer matrix (PANI nanofbres) via in situ polymerization and to further analyse the role of metal oxide $(SnO₂)$ when incorporated along with CDs into the PANI matrix, enabling an understanding of the response mechanism of the ternary nanocomposite. First, the effect of incorporating diferent amounts of CDs was analysed, as a result of which we optimized the ratio of aniline:CDs as 1:0.5 giving the highest response of 13.88% towards 100 ppm NH_3 gas as compared to pure PANI (1:1) and (1:2) PANI/CD nanocomposites. In addition, $SnO₂$ nanorods of a previously optimized amount (20 wt.%) were incorporated via in situ polymerization to form the ternary PANI/CD/

SnO2 nanocomposite. This particular ternary PANI/CD/ $SnO₂$ nanocomposite is reported herein for the first time for ammonia gas sensing and proved to be a good option for practical real-life application in ammonia gas sensing due to the improved sensing parameters. These include a higher response of 21.6% towards 100 ppm $NH₃$ gas with a lower detection limit of 5 ppm and lower response time of 94 s. The improved response and response time of the ternary PANI/CD/SnO₂ nanocomposite (21.6%, 94 s) over those of both the binary PANI/CD (1:0.5) nanocomposite (13.88%, 144 s) and pure PANI (7.87%, 162 s) highlight the fact that combining three sensing materials, with their respective advantages which counter the disadvantages of the others, is an important and valuable technique for fabricating improved sensors. The most important feature of this nanocomposite is its high selectivity towards $NH₃$ gas over other gases including C_2H_5OH , CO_2 , H_2 , and NO_2 . Good repeatability and long-term stability provide advantages for the fabrication of ammonia gas sensors based on this ternary $PANI/CD/SnO₂$ nanocomposite. The successful synthesis of the binary nanocomposite was confrmed through diferent characterization techniques including SEM, FTIR spectroscopy, Raman spectroscopy, UV–Vis spectroscopy, and XRD.

Supplementary Information The online version contains supplementary material available at<https://doi.org/10.1007/s11664-024-11168-9>.

Conflict of interest On behalf of all authors, the corresponding author states that there is no confict of interest.

References

- 1. M. Zulkifi, H. Abu Hasan, S.R. Sheikh Abdullah, and M.H. Muhamad, A review of ammonia removal using a bioflm-based reactor and its challenges. *J. Environ. Manag.* 315, 115162 (2022).
- 2. S.D. Lawaniya, S. Kumar, Y. Yu, and K. Awasthi, Ammonia sensing properties of PPy nanostructures (urchins/fowers) towards low-cost and fexible gas sensors at room temperature. *Sens. Actuators B Chem.* 382, 133566 (2023).
- 3. X. Wang, S. Meng, M. Tebyetekerwa, W. Weng, J. Pionteck, B. Sun, Z. Qin, and M. Zhu, Nanostructured polyaniline/ poly(styrene-butadiene-styrene) composite fber for use as highly sensitive and fexible ammonia sensor. *Synth. Met.* 233, 86 (2017).
- 4. S.D. Lawaniya, N. Meena, S. Kumar, Y.-T. Yu, and K. Awasthi, Effect of MWCNTs incorporation into polypyrrole (PPy) on ammonia sensing at room temperature. *IEEE Sens. J.* 23, 1837 (2023).
- 5. R.P. Padappayil and J. Borger, *Ammonia Toxicity* (St. Petersburg: StatPearls, 2024).
- 6. Y. Li, L. Pan, X. Zeng, R. Zhang, X. Li, J. Li, H. Xing, and J. Bao, Ammonia exposure causes the imbalance of the gut-brain axis by altering gene networks associated with oxidative metabolism, infammation and apoptosis. *Ecotoxicol. Environ. Saf.* 224, 112668 (2021).
- 7. M.-J. Chan, Y.-J. Li, C.-C. Wu, Y.-C. Lee, H.-W. Zan, H.-F. Meng, M.-H. Hsieh, C.-S. Lai, and Y.-C. Tian, Breath ammonia is a

useful biomarker predicting kidney function in chronic kidney disease patients. *Biomedicines* 8, 468 (2020).

- 8. T. Hibbard and A.J. Killard, Breath ammonia analysis: clinical application and measurement. *Crit. Rev. Anal. Chem.* 41, 21 (2011).
- 9. M. Poloju, N. Jayababu, and M.V. RamanaReddy, Improved gas sensing performance of Al doped ZnO/CuO nanocomposite based ammonia gas sensor. *Mater. Sci. Eng. B* 227, 61 (2018).
- 10. S.D. Lawaniya, S. Kumar, Y. Yu, and K. Awasthi, Flexible, lowcost, and room temperature ammonia sensor based on polypyrrole and functionalized MWCNT nanocomposites in extreme bending conditions. *ACS Appl. Polym. Mater.* 5, 1945 (2023).
- 11. A. Husain, S. Ahmad, M.U. Shariq, and M.M.A. Khan, Ultrasensitive, highly selective and completely reversible ammonia sensor based on polythiophene/SWCNT nanocomposite. *Materialia* 10, 100704 (2020).
- 12. S.D. Lawaniya, S. Kumar, Y. Yu, H.-G. Rubahn, Y.K. Mishra, and K. Awasthi, Functional nanomaterials in fexible gas sensors: recent progress and future prospects. *Mater. Today Chem.* 29, 101428 (2023).
- 13. X. Liu, W. Zheng, R. Kumar, M. Kumar, and J. Zhang, Conducting polymer-based nanostructures for gas sensors. *Coord. Chem. Rev.* 462, 214517 (2022).
- 14 N.L. Torad and M.M. Ayad, *Gas Sensors Based on Conducting Polymers* (London: IntechOpen, 2019).
- 15. C. Bavatharani, E. Muthusankar, S.M. Wabaidur, Z.A. Alothman, K.M. Alsheetan, M. Mana AL-Anazy, and D. Ragupathy, Electrospinning technique for production of polyaniline nanocomposites/ nanofbres for multi-functional applications: a review. *Synth. Met.* 271, 116609 (2021).
- 16. J. Cai, C. Zhang, A. Khan, C. Liang, and W.-D. Li, Highly transparent and fexible polyaniline mesh sensor for chemiresistive sensing of ammonia gas. *RSC Adv.* 8, 5312 (2018).
- 17. A. Qureshi, A. Altindal, and A. Mergen, Electrical and gas sensing properties of Li and Ti codoped NiO/PVDF thin flm. *Sens. Actuators B Chem.* 138, 71 (2009).
- 18 S.D. Lawaniya, S. Kumar, Y. Yu, Y.K. Mishra, and K. Awasthi, *Complex and Composite Metal Oxides for Gas VOC and Humidity Sensors Volume 1* (Amsterdam: Elsevier, 2024), pp.107–150.
- 19. A. Eatemadi, H. Daraee, H. Karimkhanloo, M. Kouhi, N. Zarghami, A. Akbarzadeh, M. Abasi, Y. Hanifehpour, and S.W. Joo, Carbon nanotubes: properties, synthesis, purifcation, and medical applications. *Nanoscale Res. Lett.* 9, 393 (2014).
- 20. N. Nath, A. Kumar, S. Chakroborty, S. Soren, A. Barik, K. Pal, and F.G. de Souza, Carbon nanostructure embedded novel sensor implementation for detection of aromatic volatile organic compounds: an organized review. *ACS Omega* 8, 4436 (2023).
- 21. P. Dariyal, S. Sharma, G.S. Chauhan, B.P. Singh, and S.R. Dhakate, Recent trends in gas sensing via carbon nanomaterials: outlook and challenges. *Nanoscale Adv.* 3, 6514 (2021).
- 22. S.-Z. Hong, Q.-Y. Huang, and T.-M. Wu, Facile synthesis of polyaniline/carbon-coated hollow indium oxide nanofber composite with highly sensitive ammonia gas sensor at the room temperature. *Sensors* 22, 1570 (2022).
- 23. S.D. Lawaniya, S. Kumar, Y. Yu, and K. Awasthi, Nitrogen-doped carbon nano-onions/polypyrrole nanocomposite based low-cost fexible sensor for room temperature ammonia detection. *Sci. Rep.* 14, 7904 (2024).
- 24. L.A. Panes-Ruiz, M. Shaygan, Y. Fu, Y. Liu, V. Khavrus, S. Oswald, T. Gemming, L. Baraban, V. Bezugly, and G. Cuniberti, Toward highly sensitive and energy efficient ammonia gas detection with modifed single-walled carbon nanotubes at room temperature. *ACS Sens.* 3, 79 (2018).
- 25. W. Muangrat, W. Wongwiriyapan, V. Yordsri, T. Chobsilp, S. Inpaeng, C. Issro, O. Domanov, P. Ayala, T. Pichler, and L. Shi, Unravel the active site in nitrogen-doped double-walled carbon

nanotubes for nitrogen dioxide gas sensor. *Phys. Status Solidi* (2018).<https://doi.org/10.1002/pssa.201800004>.

- 26. Y. Seekaew, W. Pon-On, and C. Wongchoosuk, Ultrahigh selective room-temperature ammonia gas sensor based on tin–titanium dioxide/reduced graphene/carbon nanotube nanocomposites by the solvothermal method. *ACS Omega* 4, 16916 (2019).
- 27. R. Ghosh, A. Midya, S. Santra, S.K. Ray, and P.K. Guha, Chemically reduced graphene oxide for ammonia detection at room temperature. *ACS Appl. Mater. Interfaces* 5, 7599 (2013).
- 28. O. Tsymbalenko, S. Lee, Y.-M. Lee, Y.-S. Nam, B.C. Kim, J.Y. Kim, and K.-B. Lee, High-sensitivity $NH₃$ gas sensor using pristine graphene doped with CuO nanoparticles. *Microchim. Acta* 190, 134 (2023).
- 29. Z. Wu, X. Chen, S. Zhu, Z. Zhou, Y. Yao, W. Quan, and B. Liu, Enhanced sensitivity of ammonia sensor using graphene/ polyaniline nanocomposite. *Sens .Actuators B Chem.* 178, 485 (2013).
- 30. R. Paul, B. Das, and R. Ghosh, Novel approaches towards design of metal oxide based hetero-structures for room temperature gas sensor and its sensing mechanism: a recent progress. *J. Alloys Compd.* 941, 168943 (2023).
- 31. J.N. Gavgani, H.S. Dehsari, A. Hasani, M. Mahyari, E.K. Shalamzari, A. Salehi, and F.A. Taromi, A room temperature volatile organic compound sensor with enhanced performance, fast response and recovery based on N-doped graphene quantum dots and poly(3,4-ethylenedioxythiophene)– poly(styrenesulfonate) nanocomposite. *RSC Adv.* 5, 57559 (2015)
- 32. M. Hakimi, A. Salehi, F.A. Boroumand, and N. Mosleh, Fabrication of a room temperature ammonia gas sensor based on polyaniline With N-doped graphene quantum dots. *IEEE Sens. J.* 18, 2245 (2018).
- 33. J.N. Gavgani, A. Hasani, M. Nouri, M. Mahyari, and A. Salehi, Highly sensitive and fexible ammonia sensor based on S and N co-doped graphene quantum dots/polyaniline hybrid at room temperature. *Sens. Actuators B Chem.* 229, 239 (2016).
- 34. Y. Qin, X. Liu, and J. Xie, Humidity-enhanced $NH₃$ sensor based on carbon quantum dots-modifed SnS. *Appl. Surf. Sci.* 634, 157612 (2023).
- 35. Q. Feng, H. Zhang, Y. Shi, X. Yu, and G. Lan, Preparation and gas sensing properties of PANI/SnO₂ hybrid material. *Polymers (Basel)* 13, 1360 (2021).
- 36. S. Dua, P. Kumar, B. Pani, A. Kaur, M. Khanna, and G. Bhatt, Stability of carbon quantum dots: a critical review. *RSC Adv.* 13, 13845 (2023).
- 37. R. Kaur, S.D. Lawaniya, S. Kumar, N. Saini, and K. Awasthi, Nanoarchitectonics of polyaniline–zinc oxide (PANI–ZnO) nanocomposite for enhanced room temperature ammonia sensing. *Appl. Phys. A* 129, 765 (2023).
- 38. S.-Z. Hong, Q.-Y. Huang, and T.-M. Wu, The room temperature highly sensitive ammonia gas sensor based on polyaniline and nitrogen-doped graphene quantum dot-coated hollow indium oxide nanofber composite. *Polymers (Basel)* 13, 3676 (2021).
- 39. C.-H. Hsieh, L.-H. Xu, J.-M. Wang, and T.-M. Wu, Fabrication of polypyrrole/tin oxide/graphene nanoribbon ternary nanocomposite and its high-performance ammonia gas sensing at room temperature. *Mater. Sci. Eng. B* 272, 115317 (2021).
- 40. S.K. Gautam, N.A. Gokhale, and S. Panda, Mechanism of NH₃ gas sensing by $SnO₂/PANI$ nanocomposites: charge transport and temperature dependence study. *Flex. Print. Electron.* 7, 035022 (2022).
- 41. P.G. Choi, A. Tsuruta, and Y. Masuda, Nanosheet-type tin oxide on carbon nanotube for gas sensing. *Chem. Eng. J.* 472, 144799 (2023).
- 42. K. Holá, M. Sudolská, S. Kalytchuk, D. Nachtigallová, A.L. Rogach, M. Otyepka, and R. Zbořil, Graphitic nitrogen triggers red fuorescence in carbon dots. *ACS Nano* 11, 12402 (2017).
- 43. G. Pandey, S.D. Lawaniya, S. Kumar, P.K. Dwivedi, and K. Awasthi, A highly selective, efficient hydrogen gas sensor based on bimetallic (Pd–Au) alloy nanoparticle (NP)-decorated $SnO₂$ nanorods. *J. Mater. Chem. A* 11, 26687 (2023).
- 44. A. Kumar, V. Kumar, P.K. Sain, M. Kumar, and K. Awasthi, Synthesis and characterization of polyaniline membranes with—secondary amine additive containing N, N′-dimethyl propylene urea for fuel cell application. *Int. J. Hydrog. EnergyHydrog. Energy* 43, 21715 (2018).
- 45. A.F. Shaikh, M.S. Tamboli, R.H. Patil, A. Bhan, J.D. Ambekar, and B.B. Kale, Bioinspired carbon quantum dots: an antibioflm agents. *J. Nanosci. Nanotechnol.* 19, 2339 (2019).
- 46. A.I. Fatya, M. Reza, R.R. Sunarya, and V. Suendo, Synthesis of polyaniline/electrochemically exfoliated graphene composite as counter-electrode in dye-sensitized solar cell. *Polym. Technol. Mater.* 59, 1370 (2020).
- 47. H. Salah Abdullah, Electrochemical polymerization and Raman study of polypyrrole and polyaniline thin flms. *Int. J. Phys. Sci.* 7, 5468 (2012).
- 48. H. Wang, Q. Hao, X. Yang, L. Lu, and X. Wang, Efect of graphene oxide on the properties of its composite with polyaniline. *ACS Appl. Mater. Interfaces* 2, 821 (2010).
- 49. Z. Li, Y. Shen, Y. Li, F. Zheng, L. Liu, X. Liu, and D. Zou, Preparation of polyaniline hollow microspheres/zinc composite and its application in lithium battery. *High Perform. Polym.* 31, 178 (2019).
- 50. H. Zhu, S. Peng, and W. Jiang, Electrochemical properties of PANI as single electrode of electrochemical capacitors in acid electrolytes. *Sci. World J.* 2013, 1 (2013).
- 51. F. Kurniawan and R. Rahmi, Synthesis of $SnO₂$ nanoparticles by high potential electrolysis. *Bull. Chem. React. Eng. Catal.* 12, 281 (2017).
- 52. S.A. Saleh, A.A. Ibrahim, and S.H. Mohamed, Structural and optical properties of nanostructured Fe-doped SnO₂. *Acta Phys. Pol. A* 129, 1220 (2016).
- 53. M. Alam, N.M. Alandis, A.A. Ansari, and M.R. Shaik, Optical and electrical studies of polyaniline/ZnO nanocomposite. *J. Nanomater.* 2013, 1 (2013).
- 54. F. Habtamu, S. Berhanu, and T. Mender, Polyaniline supported Ag-doped ZnO nanocomposite: synthesis, characterization, and kinetics study for photocatalytic degradation of malachite green. *J. Chem.* 2021, 1 (2021).
- 55. J.O. Adeyemi and D.C. Onwudiwe, $SnS₂$ and $SnO₂$ nanoparticles obtained from organotin(IV) dithiocarbamate complex and their photocatalytic activities on methylene blue. *Materials (Basel)* 13, 2766 (2020).
- 56. K.A. Mirica, J.M. Azzarelli, J.G. Weis, J.M. Schnorr, and T.M. Swager, Rapid prototyping of carbon-based chemiresistive gas sensors on paper. *Proc. Natl. Acad. Sci.* (2013). [https://doi.org/](https://doi.org/10.1073/pnas.1307251110) [10.1073/pnas.1307251110](https://doi.org/10.1073/pnas.1307251110).
- 57. K.K. Saravanan, P. Siva Karthik, P.R. Mirtha, J. Balaji, and B. Rajeshkanna, A one-pot hydrothermal-induced PANI/SnO₂ and PANI/SnO₂/rGO ternary composites for high-performance chemiresistive-based H₂S and NH₃ gas sensors. *J. Mater. Sci. Mater. Electron.* 31, 8825 (2020).
- 58. X. Chen, X. Chen, X. Ding, X. Yu, and X. Yu, Enhanced ammonia sensitive properties and mechanism research of PANI modifed with hydroxylated single-walled nanotubes. *Mater. Chem. Phys.* 226, 378 (2019).
- 59. S.B. Kulkarni, Y.H. Navale, S.T. Navale, F.J. Stadler, and V.B. Patil, Room temperature ammonia gas sensing properties of polyaniline nanofbers. *J. Mater. Sci. Mater. Electron.* 30, 8371 (2019).

Publisher's Note Springer Nature remains neutral with regard to jurisdictional claims in published maps and institutional affiliations.

Springer Nature or its licensor (e.g. a society or other partner) holds exclusive rights to this article under a publishing agreement with the author(s) or other rightsholder(s); author self-archiving of the accepted manuscript version of this article is solely governed by the terms of such publishing agreement and applicable law.