# TOPICAL COLLECTION: SYNTHESIS AND ADVANCED CHARACTERIZATION OF MAGNETIC OXIDES



## Iron-Doped Titania for Magneto-Opto-Electronic Device Applications

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#### Abstract

Almost a decade ago, transition metal-doped wide-bandgap metal oxides showed a significant contribution to device applications. In combination, they are a promising candidate for applications in electro-magneto-optic devices. In the present study,  $Fe_2O_3$  (hematite ore) (0–5 wt.%)-doped titania (TiO<sub>2</sub>) was synthesized by high-temperature solid-state reaction. An increase in secondary phases was observed with high Fe percentage. Further degradation of crystallinity was observed in the x-ray diffraction (XRD) study. The average crystallite size, according to the Williamson–Hall plot, is 42 nm. Vibrating-sample magnetometer (VSM) investigation depicts maximum magnetization for 2% Fe:TiO<sub>2</sub> of  $6.2 \times 10^{-1}$  emu/gm. The absorption spectra showed a higher wavelength shift with the increase in Fe. Similarly, the luminescence spectra underwent quenching with high Fe<sub>2</sub>O<sub>3</sub> in the TiO<sub>2</sub>. The scanning electron microscopy (SEM) analysis showed all particles with a size of ~ 50 nm. According to the dielectric results, the electrical conductivity of un-doped and low-Fe-doped TiO<sub>2</sub> is weak, whereas it improves at a higher frequency. This study revealed that the 2% Fe:TiO<sub>2</sub> sample shows high crystallinity, maximum emission intensity, high dielectric constant, and maximum magnetization. Thus, 2% iron-doped titania is efficient for magneto-opto-electronic device applications.

#### **Graphical Abstract**



Keywords Titania · crystallographically · magneto-opto-electronic

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## Introduction

Transition metal-doped semiconductor metal oxides have recently emerged as competitors in numerous applications ranging from optics and electronics to magnetics. Titania

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 $(TiO_2)$  is most preferred because of its applications as a photo-electrode due to high photo-corrosion resistance in aqueous media, solar cells, optical filtering applications, and strong antimicrobial coatings, etc. Crystallographically, the anatase form of  $TiO_2$  is highly optically active compared with all other phases of titania. Moreover, titania is chemically stable, low-cost, and nontoxic.<sup>1,2</sup> To improve the electrical and magnetic properties of  $TiO_2$ , an appropriate percentage of any transition metal oxide can make it effective for magneto-opto-electro applications.<sup>3,4</sup>

Among all the transition metal cations, Fe has attracted special attention because of its three major characteristics: (1) iron takes less charge-carrier recombination time; (2) iron is characterized by a wavelength shift towards a higher range in the spectra of absorption, transmittance, reflectance, or emission range (lower frequency), i.e. redshift; and (3) iron as a dopant enhances the photocatalyst activity because of its great advantages of maximum oxidation and reduction states.<sup>5</sup> All the previously reported synthesis routes are of longer synthesis time for Fe-, Ni-, and Co-doped TiO<sub>2</sub> nanotubes.<sup>6</sup> Other studies have utilized an expensive setup. Fe-doped TiO<sub>2</sub> thin films exhibit room-temperature ferromagnetism, as observed by Rasoulnezhad et al. in 2018.8 Photoelectrolysis of water into hydrogen and oxygen in photoelectrochemical (PEC) cells was also performed using Fe-doped TiO<sub>2</sub>.<sup>2</sup> The addition of magnetic ions in the nonmagnetic matrix system opens up a new perspective in the area of spintronics and magneto-optic device applications.<sup>9</sup> In the present study, we prepare  $Fe_2O_3$  (hematite ore) (0–5% weight percentage)-doped TiO2 under high-temperature solid-state reaction.

## Experiment

#### **Materials and Method**

 $Fe_2O_3$  (hematite ore) (0–5% weight percentage)-doped TiO<sub>2</sub> samples were synthesized by a conventional high-temperature solid-state reaction. The  $Fe_2O_3$ -doped  $TiO_2$ ) was weighed and added to a mortar pestle for crushing for about 30 min. All samples were heated at a moderate temperature of 500°C in an air atmosphere. As reported, the TiO<sub>2</sub> sample annealed at 500°C retained a unique anatase phase.<sup>10</sup>  $Fe_2O_3$ doping percentage varied from 0 wt.% to 5 wt.%. Earlier researchers tailored the bandgap of un-doped TiO<sub>2</sub> by varying the doping percentage without affecting the nature of the crystalline structure of anatase TiO<sub>2</sub>. An optical energy shift was observed from 3.2 eV to 2.8 eV by the addition of Fe from 0 wt.% to 5 wt.%,<sup>11</sup> whereas the magnetic property improved as doping increased from a lower to a higher percentage.<sup>12</sup> All powders were cooled and crushed for safe storage and further characterization.<sup>13</sup> Many defects occur due to the shifting of atoms, changing the electrical conductivity, optical, and magnetic properties.

The phase investigations were done using a Rigaku Mini-Flex instrument with a Cu-Ka radiation (1.54 Å) source x-ray diffractometer. Scanning electron microscopy (SEM; LEO 440 PC, digital) was employed to visualize all the samples. A UV-3101PC system (Shimadzu) with a broad ultraviolet-visible-near-infrared (UV-VIS-NIR) range of 206-13,825 was harnessed for UV spectra analysis. The photoluminescence (PL) spectrum was recorded by an Edinburgh FLSP920 instrument. The magnetic investigations were performed using a Lake Shore vibrating-sample magnetometer (VSM model no. 7410). UV-Vis spectrophotometer and PL emission studies were performed for optical investigation at an excitation of 250 nm. The electrical conductivity studies were done using a SourceMeter (Keithley-236) and a Hioki LCR meter-3532-50 for current-voltage plots. All studies were done at room temperature for the best possible device applications at room temperature.

#### **Results and Discussion**

#### Structural and Morphological Studies

Results of the x-ray diffraction (XRD) study of synthesized Fe<sub>2</sub>O<sub>3</sub> -doped TiO<sub>2</sub> fused at 500°C are plotted in Fig. 1a and b. Peak intensities for all Fe:TiO<sub>2</sub> samples and the crystallite size distribution correspond to the anatase phase of  $TiO_2$ The peaks marked Ti and Fe correspond to anatase  $TiO_2$ and iron, respectively. Diffractions matching well with the anatase phase of TiO<sub>2</sub> crystals (101) are visibly detectable at  $2\theta = 25.28^{\circ}$  as body-centered with tetragonal geometry, where  $a = b \sim 3.79$  Å, and  $c \sim 9.48$  Å (referenced to file no. 21-1272). Fe<sub>2</sub>O<sub>3</sub>-doped TiO<sub>2</sub> is shown Fig. 1c. The peaks correspond to the hkl values of (101), (004), (112), (200), (105), (211), (204), (116), (220), and (215) of anatase TiO<sub>2</sub>. Secondary growth of Fe is observed with an increase in doping percentage beyond a certain limit, with additional peaks appearing in the XRD spectra; 2% is the optimum doping percentage of Fe in TiO<sub>2</sub>. At higher doping percentage, secondary peaks at (211), (220), (110), (321), (200), and (330) resemble the planes of Fe (JCPDS cards 89-4186, 01-1267, and 01-1262). This demonstrate that, initially, there is no change in the basic structure of anatase TiO<sub>2</sub> with the doping of  $Fe_2O_3$ . This confirms that  $Fe^{3+}$ ions are perfectly fused in the structure of anatase TiO<sub>2</sub> instead of accumulating on  $TiO_2$ 

Some additional peaks of Fe can be seen at (211), (220), and (110) after doping of 2% Fe in TiO<sub>2</sub>. This signifies secondary growth of Fe overlapping the basic structure of anatase TiO<sub>2</sub>. As per the analysis, 2% Fe:TiO<sub>2</sub> has superior



Fig. 1 (a) XRD pattern of un-doped  $TiO_2$  and  $Fe:TiO_2$  samples. (b) Average crystallite size distribution. (c) Crystal structure of tetragonal anatase  $TiO_2$ 

crystallinity because at a low doping percentage of Fe, it occupies an interstitial position in TiO<sub>2</sub>. Moreover, doping Fe ion into TiO<sub>2</sub> replaces Fe<sup>3+</sup> with Ti<sup>4+</sup>which results in the elongation of the metal–anion bond length of the TiO<sub>2</sub> anatase structure.<sup>14</sup>

The Williamson–Hall formulation for crystallite size results as 45 nm, 42.5 nm, 42.3 nm, 41.5 nm, 40.7 nm, and 42.2 nm for un-doped, 1%, 2%, 3%, 4%, and 5% Fe:TiO<sub>2</sub>, respectively. The average crystallite size observed was 42 nm. With the addition of Fe in anatase TiO<sub>2</sub>, the structure undergoes lattice distortion and reduction in crystallite size. Along with the reduction of crystallite size, Fe also inhibits the transformation of the anatase to a rutile phase, thus resulting in the formation of a metastable anatase phase of Fe:TiO<sub>2</sub>.<sup>15</sup>

For structural investigations, an electron gun-equipped microscope was used for un-doped and 2% Fe:TiO<sub>2</sub> samples. Figure 2a and b present SEM images of un-doped TiO<sub>2</sub> and

2% Fe:TiO<sub>2</sub> at magnification 10kx.The SEM images showed the particles are in the range of ~50–45 nm for un-doped TiO<sub>2</sub> and 2% Fe:TiO<sub>2</sub>. All particles have asymmetrical cluster structures with elongated geometry because of the agglomeration effect. Figure 3a and b shows energy-dispersive x-ray spectroscopy (EDX) for analytical study for undoped TiO<sub>2</sub> and 2% Fe:TiO<sub>2</sub>. The quantitative results showed that Fe is doped in the TiO<sub>2</sub> with approx. 2% by weight.

#### **Magnetic Study: VSM**

Magnetism strongly depends upon the experimental technique and the type of transition metal doped in the semiconductor metal oxide. It has been observed that some magnetic impurities add to paramagnetic behavior rather than ferromagnetic behavior in  $\text{TiO}_2$ .<sup>16</sup> The paramagnetic character remains dominant irrespective of heat treatment given to the samples or during the characterization at 5–1270 K.<sup>17</sup>



Fig. 2 (a) SEM micrographs of un-doped  $TiO_2$  at magnification 10kx. (b) SEM micrographs of Fe:  $TiO_2$  at magnification 10kx.





Fig. 3 (a) EDX of un-doped  $TiO_2$  with respective atomic weight percentages. (b) EDX of Fe:  $TiO_2$  with respective atomic weight percentages.



**Fig. 4** M–H curve of un-doped  $TiO_2$  and  $Fe:TiO_2$  samples.

Table I Different parameters like magnetization  $(M_s)$ , retentivity  $(M_r)$ , coercivity  $(H_c)$  calculated from the hysteresis loop

$\alpha$ -Fe <sub>2</sub> O <sub>3</sub> :TiO <sub>2</sub>						
wt.%	Saturation magnetization $(M_s)$ —emu/gm	Coercivity $(M_c)$ —Gauss	Retentivity $(M_r)$ —emu/ gm			
0	0.55	141.74	3.33			
1	0.57	212.61	5.35			
2	0.62	191.35	2.05			
3	0.25	361.45	2.52			
4	0.59	559.88	2.72			
5	0.22	318.92	3.43			

However, four factors are responsible for magnetization: (i)  $O_2$  vacancy, (ii) magnetic metal (unpaired *d* electrons), (iii) point defects, and (iv) the oxidation state of titanium (Ti<sup>3+</sup>).<sup>18</sup> Another important parameter is an alteration in electrons in *s*, *p*, and *d* orbitals with the addition of transition metal in TiO<sub>2</sub>.

Room-temperature magnetic studies were done for all the  $Fe_2O_3$ -doped  $TiO_2$  powder samples at 2 tesla. The shape of M–H loops agrees with the paramagnetic behavior. The magnetic retentivity ( $M_r$ ), coercive field ( $H_c$ ), and magnetization ( $M_s$ ) were calculated, as shown in the inset of the hysteresis loop in Fig. 4, and calculated values are presented in Table I. Slight diamagnetic behavior is also observed at low magnetic fields that may be due to low magnetic doping and dominant  $TiO_2$  content (see inset of Fig. 4).

Figure 5a shows the rise of spontaneous magnetization with Fe doping percentage in TiO<sub>2</sub> and Fig. 5b shows the growth of saturation magnetization in the 2% Fe:TiO<sub>2</sub> sample with the doping percentage of Fe in TiO<sub>2</sub>. Generally, it is observed that with the rise in dopant levels, magnetization improves; however, here, an inverse order is observed: with a rise in Fe content, a decline in magnetization is observed. Maximum magnetization of  $6.2 \times 10^{-1}$  emu/gm is exhibited by the 2% Fe:TiO<sub>2</sub>. Similar results were shown by Waseem. Annealing of samples also gives rise to oxygen vacancies, a major cause of magnetism, as observed by Khaibullin.<sup>19</sup>

#### **Optical Study UV–Vis, and PL**

The absorption spectrum and bandgap  $(E_g)$  of Fe<sub>2</sub>O<sub>3</sub>-doped TiO<sub>2</sub> samples were studied using UV–Vis analysis, as shown in Fig. 6. The Fe:TiO<sub>2</sub> showed a rise in absorption and showed a redshift to un-doped TiO<sub>2</sub>. The precise value



Fig. 5 (a) Spontaneous magnetization with the doping percentage of Fe in  $TiO_2$ . (b) Saturation magnetization with the doping percentage of Fe in  $TiO_2$ .



**Fig. 6** UV spectra of un-doped  $TiO_2$  and  $Fe:TiO_2$  samples.



Fig. 7 PL spectra of un-doped  $TiO_2$  and  $Fe:TiO_2$  samples.

of  $E_g$  for TiO<sub>2</sub> was calculated indirectly using the intercept of the tangent-slope method. According to previous reports, narrowing of the bandgap of TiO<sub>2</sub> by iron doping can be due to two factors: (1) a charge transfer transition between TiO<sub>2</sub> and (2) a transition of *d* electrons to the valence or conduction band or *d*-*d* transition among the Fe atoms.<sup>7</sup> The bandgap value for Fe:TiO<sub>2</sub> (3.15 eV) decreases from TiO<sub>2</sub> ( $E_g$  = 3.26 eV). The thin bandgap and redshift of the Fe:TiO<sub>2</sub> spectra indicate that Fe:TiO<sub>2</sub> absorbed light with a wider wavelength range ( $\leq$  394 nm), whereas the result for TiO<sub>2</sub> was  $\leq$  380 nm. Therefore, the Fe<sup>2+</sup>/Fe<sup>3+</sup> ions in Fe:TiO<sub>2</sub> contribute to a large number of dopant levels. Thus, the redshift in wavelength is observed with the addition of (Fe<sup>2+</sup>/Fe<sup>3+</sup>) in TiO<sub>2</sub>.<sup>20,21</sup>

Luminescence spectra of all the  $Fe_2O_3$ -doped TiO<sub>2</sub> samples are presented in Fig. 7. The PL emission results in a sequence of recombination centers of charge carriers with the increase in doping, consequently increasing the radiative recombination of electron-hole pairs in TiO<sub>2</sub>. There is an enhanced PL spectral intensity with doping in TiO<sub>2</sub> up to 2%, and then it deteriorates subsequently; the electron-hole recombination increases with more Fe in TiO<sub>2</sub>.<sup>22</sup> When the recombination increases, the lower number of charge carriers prevents mobility with the increasing iron percentages; thus, luminescence decreases up to 2% Fe:TiO<sub>2</sub>.

With the rise in Fe percentage above 2% in Fe:TiO<sub>2</sub>, PL intensities corresponding to Fe<sup>3+</sup> increase remarkably; this further promotes the addition of electron-trapped agents in TiO<sub>2</sub>, resulting in electron-hole separation. This clarifies that Fe fits well into the TiO<sub>2</sub> with low doping percentages, whereas excess Fe<sup>3+</sup> agglomerates.<sup>23</sup>



Fig. 8 (a) Dielectric constant versus frequency (Hz) of un-doped  $TiO_2$  and  $Fe:TiO_2$  samples. (b) Dielectric loss versus frequency (Hz) of un-doped  $TiO_2$  and  $Fe:TiO_2$  samples.

#### **Electrical Study**

Room-temperature dielectric studies were performed for all  $Fe_2O_3$ -doped  $TiO_2$  samples, shown in Fig. 8a and b. The dielectric behavior of the 2% Fe:TiO<sub>2</sub> sample showed a high dielectric constant value because more charge carriers participate compared to the un-doped and heavily doped samples.<sup>24</sup> Un-doped TiO<sub>2</sub> and low-Fe TiO<sub>2</sub> have maximum –OH adsorption on the plane because of high charge concentration. As per earlier reports, anatase TiO<sub>2</sub> is hydrophilic, where –OH groups are present on the surface; as the size of the particles decreases, the area/unit volume rises, in comparison with the concentration of –OH, present in a unit volume, which reaches a higher value. As evident by XRD, the crystallite size decreases with the addition of Fe content above 2%. The appearance



Fig.9 Capacitance versus frequency of all un-doped  $\text{TiO}_2$  and  $\text{Fe:TiO}_2$  samples.

of the metastable anatase phase also explains the strange dielectric behavior of other samples in a small frequency range.<sup>25–27</sup>

Figure 9 depicts the capacitance versus frequency (Hz) curve of all Fe<sub>2</sub>O<sub>3</sub>-doped TiO<sub>2</sub> samples. Decreases in capacitance with an increase in the size of the particle is in accordance with doping percentage from un-doped  $TiO_2$ to the 5% Fe TiO<sub>2</sub>. Similarly, XRD confirms the formation of additional phases with higher doping percentages of Fe in TiO<sub>2</sub>. Correspondingly, PL results also support the same as the doping percentage of Fe increases, which promotes a number of mobility defect states.<sup>28</sup> As per the author's knowledge, we have achieved a maximum magnetization of 0.62 emu/gm for the lowest Fe percentage of 2% in TiO<sub>2</sub>; moreover, the synthesis duration is nearly 2 h, which is also unique as compared to other reported research, which took hours to days. Table II shows that we have studied the detailed magnetic, optical, and electrical properties of all samples to confirm the best doping percentage of Fe is 2% in TiO<sub>2</sub>.<sup>8,9,11,24,25,29–50</sup>

## Conclusions

All un-doped TiO<sub>2</sub> and (1–5 wt.%) Fe:TiO<sub>2</sub> powders were synthesized by high-temperature solid-state reaction, and the results correlated well with the magnetic, optical, and electrical studies in Fe:TiO<sub>2</sub>. All the studies mainly revealed that 2% Fe:TiO<sub>2</sub> seems to be an optimized material exhibiting superior properties. XRD confirms that 2% Fe does not affect the basic structure of un-doped TiO<sub>2</sub>. The presence of a secondary phase with an increase in Fe doping percentage above 2% Fe was observed. Magnetically, all Fe:TiO<sub>2</sub> samples are paramagnetic, whereas 2% Fe:TiO<sub>2</sub> has maximum magnetization. The PL spectra

Table II Comparison of magnetic, optical, and electrical properties of previous research

S. No. references	Before 2005 <sup>25, 29–34</sup>	2005–2010 <sup>11, 35–41</sup>	2010-2015 <sup>24, 42-47</sup>	2015-2017 <sup>48, 49</sup>	2017-2020 <sup>8, 9, 50</sup>	Our research
Synthesis route	Hydrothermal, mechanical alloying, etc.	Liquid-phase deposition, sol– gel, etc.	RF sputtering thermal plasma, etc.	Flame spray, pyrolysis, etc.	Atomic layer deposition, etc.	Solid-state reaction
Synthesis time	≥24 h	$\geq$ 50 h	≥5 h	$\geq$ 20 h	$\geq 2 h$	2h
Conc <sup>n</sup> of Fe in TiO <sub>2</sub>	Low Fe conc <sup>n</sup>	0.1–0.3 mol and at higher conc <sup>n</sup> (0–15 wt.%)	0.2, 0.5, 0.8, 0.17, and 0.28	Low Fe Conc <sup>n</sup> toxicity tests	0.1, 4, 6, 10%	0–5% Fe
Maximum mag- netization	0.5 emu/gm for 3%	(2.12–1.51)×10 <sup>-2</sup> emu/gm	-	-	Rise in paramag- netism with Fe Conc <sup>n</sup>	Paramagnetic 0.62 emu/gm for 2% Fe Conc <sup>n</sup>
Optical studies	Photocatalysis studies with dye	Photocatalysis studies with dye	Redshift absorp- tion edge	Bandgap shift to the lower edge	-	Redshift with Fe Conc <sup>n</sup>
Electrical studies	10 <sup>-6</sup> s/m	-	-	-	$\sim 0.1 - 0.6 \text{ V/cm}^2$	$\sim 1.8 \; (\mu F/cm^2)$

of un-doped  $TiO_2$  and  $Fe:TiO_2$  samples showed sharp emission. SEM pictures have proven that all the particle agglomerates are within 50 nm. From the above investigations, 2% Fe in TiO<sub>2</sub> may be considered the optimized ratio for effective magneto-opto-electro device applications.

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Conflict of interest The authors declare no conflicts of interest.

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