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Simple preparation of highly efficient $MA_xFA_{1-x}PbI_3$ perovskite films from an aqueous halide-free lead precursor by all dip-coating approach and application in high-performance perovskite solar cells

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ABSTRACT

All sequential-dip-coating deposition of mixed organic cationic $MA_xFA_{1-x}PbI_3$ perovskite films from an aqueous non-halide lead precursor solution was effectively developed. Efficient crystal phase and surface morphologies of $MA_xFA_{1-x}PbI_3$ perovskite films were successfully realized by varying MAI/FAI molar ratios in precursor solution over as-prepared Pb(NO₃)₂ layer. The various grain sizes and boundaries as well as cubical lumps of $MA_xFA_{1-x}PbI_3$ perovskite crystal were also modulated after annealing at 120 °C of produced $MA_xFA_{1-x}PbI_3$ perovskite films formed with suitable concentrations of MAI and FAI solution. Interestingly, all-dip-coating-treated $MA_xFA_{1-x}PbI_3$ perovskite layers have no presence of δ -FAPbI₃ perovskites, even at low MAI insertion into the FAI solution. Efficient device performances and improved stability with a power conversion efficiency of ~ 14.1% in perovskite solar cell devices with the all-dip-coating processed $MA_{0.5}FA_{0.5}PbI_3$ perovskite layers realized by incorporating Pb(NO₃)₂ layers into MAI/FAI (1/1 molar ratio) solution.

Introduction

Perovskite solar cells (PrSCs) based on organicinorganic halide perovskites have been extensively studied in recent years because of their high PCEs, ease in fabrication and low preparation cost [1, 2]. The excellent performances of PrSCs devices take advantage of perovskite materials contained inorganic lead bridged cores with organic cationic species (alkylammonium) and anionic halide. Among, the direct band-gap material such as methylammonium

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lead halide MAPbX₃ (X = I, Br or Cl) was employed at the preliminary phase of PrSCs by reacting with lead halide (PbX₂) and methylammonium halides (CH₃NH₃X, MAX). These perovskite materials are superior because of their broader light absorption range, lower exciton binding energy, adequate optical band-gap and higher charge transportation [3]. Although the MAPbI₃ perovskite material, having a direct bandgap of 1.57 eV, has been specifically employed as the light harvesters in PSCs, it was reported that MAPbI₃ perovskite films undergo degradation in light and heat mainly in the existence of solvents or humidity and possess inadequate short-circuit photocurrent density (I_{sc}) [4, 5, 6]. Moreover, when the temperature exceeds beyond 60 °C, the MAPbI₃ perovskite films faced phase transition behavior because of their lower crystallization energy. Recently, FAPbI₃ perovskite material incorporated formamidinium cation $[HC(NH_2)_2^+,$ FA) has been considered as high-performing perovskite materials, because it possesses a higher photo- and thermal stability and lower bandgap $(\sim 1.4 \text{ eV})$ to replace MAPbI₃ PrSCs [7, 8]. The FAPbI₃ perovskite layers are often prepared with the solution deposition process and required specific heating process to transform the deposited solution into a crystalline form. However, FAPbI₃ perovskite films show inherent instability and are found into two polymorphs states; a perovskite blackish phase (α -FAPbI₃) and a non-perovskite yellowish phase (δ -FAPbI₃). At ambient temperature, the black α -FAPbI₃ phase which is employed as a specific light-absorbing layer in PSCs devices [9] is so non-stable that it transforms into the perovskite-free yellow δ -FAPbI₃ phase readily [10]. By considering these, it seems that the MAPbI₃ and FAPbI₃ have specific drawbacks as absorption materials of PrSCs when used independently. Therefore, many research groups have explored extensively the usage of mixed organic-cation perovskite layers such as MA_xFA_{1-x}PbI₃ to overcome the disadvantages of PSCs devices with single cation perovskite films [11–13]. Mixed organic cation $(MA_xFA_{1-x}PbI_3)$ perovskite layers have exhibited various advantages to further enhance the PCE and stability of PSCs films, because MA cation stabilizes the α -FAPbI₃ perovskite films and stops their conversion into δ -FAPbI₃ perovskites at room temperature [14]. Also, researchers have reported some extra-ordinary features of mixed organic-cationic perovskite films as an efficient light absorber: a high defect tolerance, a suitable tunable bandgap, a longer charge carrier diffusion lengths, higher absorption co-efficient and a bi-polar charge transport characteristics. These parameters are the key factors in improving the photovoltaic performance of PrSCs devices [1–4].

Up to date, PrSCs have attained great success via various strategies and the efficiency of PSCs devices boosted up to 25.2%, analogous to those of polycrystalline solar cells [3]. But still, it is challenging enough for industrial applications by advancing the advanced deposition technologies to minimize the threat of the size limitations caused by conventional spin-coating process as well as usage of detrimental organic solvents (DMSO and DMF), used to dissolve lead halide precursors. Very recently, we have reported an effective strategy to deposit methylammonium (MA) lead halide (MAPbI₃) perovskite materials by an advanced, simple, and unique all sequential-dip-coating (SDC) method from an aqueous halide-free lead precursor, Pb(NO₃)₂ for efficient PrSCs. The SDC approach proves better to efficiently dominate the size limitations caused by conventional spin-coating process and can produce larger-area device fabrication of efficient perovskite films prepared with an aqueous Pb(NO₃)₂, which was being used because of its affinity with non-toxic, low cost and environmental solvents, like water. Because of these, in the present study, we have also made an effort to employ the all sequential-dip-coating approach to prepare $MA_xFA_{1-x}PbI_3$ perovskites from an aqueous halide-free Pb(NO₃)₂ as a simple, lowcost and environmentally benign method. We have also modulated the phase and surface crystallinity of $MA_xFA_{1-x}PbI_3$ perovskites from all sequential-dipcoating approaches to fabricate an efficient PSCs device.

Herein, we effectively established an all-sequentialdip-coating approach of efficient $MA_xFA_{1-x}PbI_3$ perovskite films prepared by an aqueous non-halide lead precursor solution. During sequential dip-coating of Pb(NO₃)₂ layer deposited over a ZnO covered c-TiO₂ bilayer substrate, efficient phase and surface morphologies of $MA_xFA_{1-x}PbI_3$ perovskite films were successfully realized by varying MAI/FAI molar ratios in precursor solution over as-prepared Pb(NO₃)₂ layer. The various grain sizes and boundaries (along-with crystal growth) as well as cubical lumps of $MA_xFA_{1-x}PbI_3$ perovskite crystal were also demonstrated after annealing at 120 °C of asprepared $MA_xFA_{1-x}PbI_3$ perovskite layers obtained with appropriate concentrations of MAI and FAI solution. Interestingly, all-dip-coating processed $MA_xFA_{1-x}PbI_3$ perovskite films have no presence of δ -FAPbI₃ perovskites, even at low MAI insertion into the FAI solution, and have superior surface coverages. The fabricated PSCs devices ($MA_xFA_{1-x}PbI_3$) exhibited a superior performance with improved stabilities in planar heterojunction (PHJ) architecture with a notable PCE value of 14.1% all sequential-dipcoating deposition processed $MA_{0.5}FA_{0.5}PbI_3$ perovskite films prepared by incorporating as-deposited Pb(NO₃)₂ layer in MAI/FAI (1/1 molar ratio) solution.

Experimental section

Fabrication of MA_xFA_{1-x}PbI₃ perovskite films

The $MA_xFA_{1-x}PbI_3$ perovskite layer deposited via aqueous Pb(NO₃)₂ SDC goes along with SSIER repetition. In a standard process, FTO substrates having a ZnO and cp-TiO bilayer were primarily bathed into a 0.1 M solution of Pb (NO₃)₂ (Sigma-Aldrich, 99.9%) dissolved in ethanol/water (2:1, v/v) for 30 s. After that substrate was rinsed with deionized water and ethanol and then annealed at 120 °C for 10 min, and finally achieved semi-transparent layer on top of the substrate. The 0.63-M MAI and 0.58-M FAI solution was dissolved in isopropanol. The MAI/FAI mixedhalide perovskite layers were fabricated by using various concentrations of MAI/FAI of (0.7/0.3, 0.6/ 0.4, 0.5/0.5, 0.4/0.6, and 0.3/0.7), respectively, in isopropanol for 30 s then dried at 120 °C for 10 min under controlled humidity of less than 20%. This process developed single SSIER cycle. There were several SSIER repetitions to occur to complete the reaction between Pb(NO₃)₂ and MAI/FAI.

PrSC device fabrication

Thin compact TiO₂ (c-TiO₂) film was spun-coated on FTO substrate with a titanium(IV) diisopropoxide bis(acetylacetonate) solution diluted in butanol (1:10, v/v) and then sintered at 450 °C for 1 h. Over the c-TiO₂ layer, the ZnO layer was spin-cast from ZnO sol–gel solution, at 5000 rpm for 30 s followed by annealing at 300 °C for 1 h. The MAFAPbI₃

perovskite layer was deposited according to the aforementioned method. Spiro-OMeTAD as the hole-transporting material (HTM), which solution was prepared by dissolving 29 mg of spiro-OMeTAD, 7 μ L of 170 mg mL⁻¹ lithium bis(trifluoromethane-sulfonyl)imide (Li-TFSI) in acetonitrile, and 11 μ L of 4-*tert*-butylpyridine (*t*-BPy), dissolved in 0.4 mL of chlorobenzene and spin-casted at 3000 rpm for 30 s. At last, a thin layer of MoO₃ (10 nm) was thermally evaporated followed by a thick Ag layer (100 nm) over HTM layer under reduced pressure (less than 10^{-6} torr).

Results and discussion

Figure 1a shows the simple all sequential-dip-coating approach for the deposition of mixed cationic ligandbased $MA_xFA_{1-x}PbI_3$ perovskite layers, an aqueous non-halide Pb precursor layer was initially deposited by dipping the ZnO covered c-TiO₂ bilayer electron transport layer (ETL) into the aqueous Pb(NO₃)₂ precursor solution.

The Pb(NO₃)₂ layer from an aqueous solution rapidly adsorb over ZnO surface and then likely to transform into dark-brown and a blackish-colored film when exposure into pure MAI, FAI or MAI/FAI mixed-precursor solution, confirming the formation of MAPbI₃, FAPbI₃, or $MA_xFA_{1-x}PbI_3$ perovskite films, respectively, although for a quite short span of time of the 30 s. Nevertheless, since these perovskite layers instantly decomposed by leaving yellowishcolored PbI₂ crystallinity during heating at 120 °C (< 20% relative humidity) [20], we proceeded additional ion-exchange reactions by unreacted Pb(NO₃)₂ in these perovskite layers, which is defined as solidstate ion-exchange and reaction (SSIER), so that the more stable MAPbI₃, FAPbI₃, and MA_xFA_{1-x}PbI₃ perovskite films were achieved by applying successive repetition of SSIER cycles (reaction scheme shown in Fig. S9). In this study, the five-type $MA_xFA_{1-x}PbI_3$ $(MA_{0.7}FA_{0.3}PbI_{3},$ MA_{0.6}FA_{0.4}PbI₃, MA_{0.5}FA_{0.5}PbI₃, MA_{0.4}FA_{0.6}PbI₃, and MA_{0.3}FA_{0.7}PbI₃) perovskite layers prepared in different MAI/FAI molar ratios of 0.7/0.3, 0.6/0.4, 0.5/0.5, 0.4/0.6, and 0.3/0.7, respectively, were characterized and compared to MAPbI₃ and FAPbI₃ perovskite layers prepared MAI and FAI solutions, respectively. Interestingly, these MA_xFA_{1-x}PbI₃ perovskite layers were significantly affected by proportions of MAI/



Figure 1 a Schematic route of $MA_xFA_{1-x}PbI_3$ perovskite layers prepared by sequential dip-coating approach, b their photographic images, and c the perovskite solar cell device architecture adapted in this study.

FAI and exhibited stable and much darker blackishcolored films compared to those of MAPbI₃ and FAPbI₃ as shown in Fig. 1b, and were carried out on perovskite solar cell device for photovoltaic performances as shown in Fig. 1c.

Figure 2 shows the (a) UV–Vis absorption and (b) PL spectra for MAPbI₃, FAPbI₃ and MAI/FAI mixed-halide MA_xFA_{1-x}PbI₃ perovskite films prepared on ZnO/c-TiO₂/FTO substrate. All perovskite films were prepared under controlled air humidity environment of not more than 20% and exhibited the distinctive absorption behavior of MAPbI3 and FAPbI₃ perovskites with onset points of \sim 750 nm, ~ 825 nm, respectively [15, 20], as shown in Fig. 2a. The absorption edge wavelength for FAPbI₃based perovskite materials was found to be longer than that of pure MAPbI₃-based perovskite materials. The related optical band-gap of MAPbI₃- and FAPbI₃based perovskite materials was found to be comparable to the previously published reports of < 1.55eV and < 1.48 eV, respectively [22]. Meanwhile, it was realized that FAPbI₃ films deposited in FAI

precursor solution led to the higher light absorption efficiency at a wavelength range of below 550 nm when their baselines were adjusted to a ~ 850 nm, indicating the yellowish δ -FAPbI₃ phase [20]. Interestingly, we investigated that the optical characteristics of $MA_xFA_{1-x}PbI_3$ perovskites were meaningfully affected by modulating the MAI/FAI molar ratios. The lower band-gap of FAPbI₃-based perovskite materials indicates their lower symmetry than that of MAPbI₃-based perovskite, which can be adjusted by varying the FAI concentration into the MAI to form an efficient mixture solution to broaden the spectral response range. The higher FAI concentration in the FAI/MAI mixed halide solution led to turbid and dark blackish perovskite layers, thus producing a non-uniform absorption behavior by light scattering in the UV-Vis absorption spectra. Among them, MA_{0.5}FA_{0.5}PbI₃ perovskite film fabricated in MAI/FAI (1/1 molar ratio) solution exhibited a much higher light-absorption efficiency compared to those of other concentration ratios, indicating superior surface crystallinity of perovskite





Figure 2 a UV–Vis absorption and **b** photoluminescence (PL) spectra for MAPbI₃, FAPbI₃ and MAI/FAI mixed-halide $MA_xFA_{1-x}PbI_3$ perovskite films prepared on ZnO/c-TiO₂/FTO substrate with MAI (black), FAI (green), and MAI/FAI mixed solutions with various molar ratios (0.7/0.3 (blue), 0.6/0.4 (yellow), 0.5/0.5 (red), 0.4/0.6 (purple), and 0.3/0.7 (cyan)) by all simple dip-coating approach.

films. Meanwhile, the MAPbI₃ and FAPbI₃ perovskite films exhibited typical PL intense peaks around 751 and 796 nm but the MA_xFA_{1-x}PbI₃ perovskite films presented PL intense peaks around 796 nm similar to that of FAPbI₃ not MAPbI₃ [3, 23]. From these results, we could expect that the characteristics of MA_xFA_{1-x}PbI₃ perovskite films fabricated in MAI/FAI mixture solution might be comparable to those of FAPbI₃. Interestingly, the MA_{0.5}FA_{0.5}PbI₃ perovskite film exhibited the lowest PL intensity value than those of FAPbI₃ and MAPbI₃ as well as other subjected MAI/ FAI solutions as shown in Fig. 2b. This indicates that MA_{0.5}FA_{0.5}PbI₃ perovskite film shows better charge transfer behavior into the $ZnO/c-TiO_2$ ETL layer so that lead to superior device performances in PrSC.

Regarding these results, we realized the surface morphologies of the aforementioned MAPbI₃, FAPbI₃ and MA_xFA_{1-x}PbI₃ perovskite films deposited on ZnO/c-TiO₂/FTO substrate. Figure 3 shows the FESEM surface morphologies of MAPbI₃, FAPbI₃ and MA_xFA_{1-x}PbI₃ perovskite films converted from (a) Pb(NO₃)₂ film adsorbed on ZnO/c-TiO₂/FTO substrate with (b) MAI, MAI/FAI mixed solutions with various molar ratios ((c) 0.7/0.3, (d) 0.6/0.4, (e) 0.5/0.5, (f) 0.4/0.6, and (g) 0.3/0.7), and (h) FAI by all simple dip-coating approach.

The Pb(NO₃)₂ film was readily prepared by dipping the ZnO/c-TiO₂/FTO substrate into an aqueous halide-free Pb(NO₃)₂ precursor solution, ensuring the particulate morphology with superior surface coverages as shown in Fig. 3a. The stable MAPbI₃, FAPbI₃ and MAxFA1-xPbI3 perovskite films were prepared via simple all-dip-coating deposition along with the successful SSIER approach with this Pb(NO₃)₂ layer. These perovskite films originated mainly from $Pb(NO_3)_2$ particulate and the formed surface crystallinity possess sub-micron-sized crystals with good surface topology on ZnO/c-TiO₂/FTO. These formed morphologies help for an efficient charge transportation and have ability to suppress interfacial recombination between the electron transporting layer (ETL) and hole transporting layer (HTL), contemplating an efficient device performances of PrSCs. Particularly, we realized that their grain size and grain boundaries were mainly affected by the dipping solution condition such as cationic species or molar ratios of MAI/FAI as shown in Fig. 3b-h. Also, the dip-coating processed FAPbI₃ exhibited the larger grain size than that of MAPbI₃ films, and the lower composition of FAI in MAI/FAI solution leads to the more cubic-like crystal structures of MA_xFA_{1-x}PbI₃ perovskite films, providing turbid and non-uniform absorption behavior by light scattering in the UV–Vis absorption spectra as shown in Fig. 2a. Moreover, the rod-like structures which were attributed mainly as photo-inactive hexagonal δ -phase were partially observed in dip-coating processed FAPbI₃ films, they were not detected in $MA_rFA_{1-r}PbI_3$ perovskite films. These note that the MAI/FAI mixed composition can significantly affect the cubic α-phase growth preferred thermodynamically in the FAPbI₃ perovskite crystallization. Thus, we characterized the crystallinity of perovskite structures via XRD patterns of Figure 3 The FESEM surface morphologies of MAPbI₃, FAPbI₃ and MA_xFA_{1-x}PbI₃ perovskite films converted from **a** Pb(NO₃)₂ film adsorbed on ZnO/c-TiO₂/FTO substrate with **b** MAI, MAI/ FAI mixed solutions with various molar ratios (**c** 0.7/0.3, **d** 0.6/0.4, **e** 0.5/0.5, **f** 0.4/0.6, and **g** 0.3/0.7), and **h** FAI by all simple dip-coating approach.



the aforementioned $MA_xFA_{1-x}PbI_3$ films in which the FA and MA cations are simultaneously intercalated and compared to those of MAPbI₃ and FAPbI₃ films [21].

Figure 4 shows (a) the XRD patterns of MAPbI₃, FAPbI₃ and MA_xFA_{1-x}PbI₃ films prepared on ZnO/ c-TiO₂/FTO substrate with MAI (black), FAI (green), and MAI/FAI mixed solutions with various molar ratios (0.7/0.3 (blue), 0.6/0.4 (yellow), 0.5/0.5 (red), 0.4/0.6 (purple), and 0.3/0.7 (cyan)) by all simple dip-coating approach and (b) the correlated perovskite conversion factors. As shown in Fig. 4a, these films presented usual XRD patterns of MAPbI₃ and α - FAPbI₃ crystalline structures with intense peaks at $2\theta = 14.2^{\circ}$ and 13.8° , respectively, relates to (001) diffraction planes [2]. The specific crystallinity peaks for PbI₂ and δ -FAPbI₃ (100) were observed at $2\theta = 12.7^{\circ}$ and 11.8° , correspondingly. Interestingly, although dip-coating processed FAPbI₃ films obviously exhibited intense peaks of δ -FAPbI₃ (100) at $2\theta = 11.8^{\circ}$ as well as α -FAPbI₃ (100) at $2\theta = 13.8^{\circ}$, there is no any indication of δ -FAPbI₃ crystalline structures in XRD pattern of MA_xFA_{1-x}PbI₃ films [21, 22]. These results could be well correlated with those observed in SEM surface morphologies of Fig. 2. Moreover, we observed the diffraction peak





Figure 4 a The XRD patterns of MAPbI₃, FAPbI₃ and $MA_xFA_{1-x}PbI_3$ films prepared on ZnO/c-TiO₂/FTO substrate with MAI (black), FAI (green), and MAI/FAI mixed solutions with various molar ratios (0.7/0.3 (blue), 0.6/0.4 (yellow), 0.5/0.5 (red), 0.4/0.6 (purple), and 0.3/0.7 (cyan)) by all simple dipcoating approach and (b) the correlated perovskite conversion factors.

shifting behavior at very small angles by increasing the FAI ratio in the MAI/FAI solutions. This might be caused by the lattice size of perovskite increased steadily by the large-sized FA cation compared to MA cation [22].

Based on these XRD patterns, we qualitatively evaluated the SSIER processed perovskite conversion factors (C_{MAPbI3} , C_{FAPbI3} , and $C_{MAxFA1-xPbI3}$) from PbI₂ intermediates into MAPbI₃, FAPbI₃, and MA_x-FA_{1-x}PbI₃ perovskite structures, respectively, by using peak intensities of PbI₂ and perovskites at $2\theta = 12.6^{\circ}$ and 13.8° -14.02°, respectively [15–20].

$$C_{\text{perov}} = I_{\text{PbI2}} / (I_{\text{PbI2}} + I_{\text{perov}})$$
(1)

As shown in Fig. 4b, the perovskite conversion factor, C_{perov} values were significantly affected by the dipping solution condition such as cationic species or molar ratios of MAI/FAI. The MA_{0.5}FA_{0.5}PbI₃ perovskite film exhibited the higher conversion value compared to those of MAPbI₃, FAPbI₃, and other MA_xFA_{1-x}PbI₃ perovskites. These results indicate that the competitive insertion between MA and FA cations in perovskite crystal lattice might be closely correlated with the composition ratio in MAI/FAI mixed solution, affecting perovskite crystal growth kinetics [21–23].

Afterward, we investigated the efficient photovoltaic device performances for PrSCs with the aforementioned MAPbI₃, FAPbI₃, and MA_xFA_{1-x}PbI₃ perovskites sequentially deposited from aqueous $Pb(NO_3)_2$. The n-i-p-type PHJ configuration of FTO/ c-TiO₂/ZnO/Perovskite/HTM/MoO₃/Ag was fabricated. The relative conductivity as well as efficiency of the used HTM (spiro-OMeTAD) was boosted by doping with different additives like Li-TFSI and t-BPy. Figure 5 shows (a) the current–voltage (J– V) curves under an AM 1.5 irradiation (100 mW cm⁻¹) for the efficiently fabricated MAPbI₃, FAPbI₃, and MA_xFA_{1-x}PbI₃ perovskite layers fabricated with MAI (black), FAI (green), and five MAI/ FAI mixed solutions (0.7/0.3 (blue), 0.6/0.4 (yellow), 0.5/0.5 (red), 0.4/0.6 (purple), and 0.3/0.7 (cyan)) and (b) the hysteresis behavior of the J-V curves for the PrSCs devices fabricated with the MA_{0.5}FA_{0.5}PbI₃ perovskites. The SEM cross-sectional image can be found in Fig. S8. The evaluation of photovoltaic performances of the fabricated devices in optimized fabrication condition was proceeded by evaluating more than 200 individual PrSCs devices. The obtained device performance distribution during these processes is shown in Figs. S1-S7 and the efficient device performances in each condition are also summarized in Table S1.

As shown in Fig. 5a, we have realized efficient device performances for PrSCs for the very first time with dip-all-coated processed MA_{0.5}FA_{0.5}PbI₃



Figure 5 a The current–voltage (J-V) curves under an AM 1.5 irradiation (100 mW cm⁻¹) for most efficient PrSCs based on MAPbI₃, FAPbI₃, and MA_xFA_{1-x}PbI₃ perovskite layers fabricated with MAI (black dotted line), FAI (green dotted line), and five MAI/FAI mixed solutions (0.7/0.3 (blue dotted line), 0.6/0.4 (yellow dotted line), 0.5/0.5 (red dotted line), 0.4/0.6 (purple dotted line), and 0.3/0.7 (cyan dotted line)) and (**b**) the hysteresis behavior of the J-V curves in both scan directions for the PrSCs devices fabricated with the MA_{0.5}FA_{0.5}PbI₃ perovskite layer.

perovskites and the PCE values are pretty notable with a maximum/average of 14.1%/13.69% with a $J_{\rm sc}$ of 21.2 mA cm⁻², open-circuit voltage ($V_{\rm oc}$) of 0.99 V, and fill factor (*F.F*) of 0.67. These values exhibited much better performance in-contrast to MAPbI₃ and FAPbI₃ devices carried out under the same conditions; the PCEs of 9.30%/9.07% (with $J_{\rm sc}$ = 19.24 mA cm⁻², $V_{\rm oc}$ = 0.87 V, and *F.F* = 0.56) and 10.81%/10.72% (with $J_{\rm sc}$ = 19.09 mA cm⁻², $V_{\rm oc}$ = 0.93 V, and *F.F* = 0.61), respectively. These outcomes might be because of the high perovskite conversion factors, superior surface morphology, and

better crystallinity due to photo-inactive constituents such as PbI_2 and δ -FAPbI₃ in perovskite layers which may hinder efficient charge transportations [24]. The PrSCs devices with MA_{0.7}FA_{0.3}PbI₃, MA_{0.6}FA_{0.4}PbI₃, MA_{0.4}FA_{0.6}PbI₃, and MA_{0.3}FA_{0.7}PbI₃ perovskite layers also showed the efficient PCEs of 10.1%/9.61% $J_{\rm sc} = 21.5 \text{ mA cm}^{-2}$, $V_{\rm oc} = 0.93 \, {\rm V}_{\star}$ (with and F.F = 0.50),12.42%/12.20% (with Isc- $= 19.16 \text{ mA cm}^{-2}$, $V_{\text{oc}} = 1.01 \text{ V}$, and F.F = 0.64), 10.37%/10.09% (with $J_{\rm sc} = 19.98 \text{ mA cm}^{-2}$, $V_{\rm oc}$ -= 0.92 V, and *F.F* = 0.56), and 10.1%/9.72% (with $J_{\rm sc} = 19.1 \text{ mA cm}^{-2}$, $V_{\rm oc} = 0.99 \text{ V}$, and F.F = 0.53), respectively. While the *I-V* hysteretic behavior mainly depends on the scan directions and often showed in a typical n-i-p-type PrSC devices mainly while using TiO₂ electrode due to various charge extraction as well as charge transportation rates of electrons and holes parted from the excitons [25]. As shown in Fig. 5b, the PrSCs presented minor differences with deviation in J_{sc} values, whereas V_{oc} and F.F values reduced slightly in the forward direction. However, the average PCE calculated in both directions is approximately 5% lowered than that obtained in the reverse direction. These performance values are also summarized in Table S1. These results might be caused by interfacial recombination with the TiO₂ electrode and due to the impurity issues of PbI₂, grain boundary, and a little pin-holes observed in surface coverage of perovskite film [15-20, 26, 27].

Figure 6 shows (a) EQE and (b) the operational stability for the best-performing PrSC device with $MA_{0.5}FA_{0.5}PbI_3$ perovskite layer prepared by a sequential dip-coating approach. The stability of the champion devices was calculated without any encapsulation under N₂ atmosphere. As shown in Fig. 6, the PrSC devices with $MA_{0.5}FA_{0.5}PbI_3$ perovskite layer presented good EQEs in their light-absorption area, where integrated photo-current correlates well with the J_{sc} values and also exhibited an outstanding operational stability without any noticeable lowering of photo-voltaic performances for 400 h.

Conclusion

In summary, we have efficiently presented a simple preparation of highly efficient mixed cationic lead halide, $MA_xFA_{1-x}PbI_3$ perovskite films by employing all-sequential dip-coating deposition from aqueous





Figure 6 a EQE and b the operational stability for the bestperforming PrSC device (under N_2 atmosphere) with $MA_{0.5}FA_{0.5}PbI_3$ perovskite layer prepared by a sequential dipcoating approach.

lead precursor to develop the facile and environmentally friendly approaches for high-efficiency PrSCs. In this study, we modulated the dipping solution condition such as cationic species such as MAI and FAI or molar ratios of MAI/FAI mixture. The MA_xFA_{1-x}PbI₃ perovskite films prepared from MA and FA mixed cationic ligand coordination exhibited better characteristics compared to those of MAPbI₃ and FAPbI₃ with MA and FA ligand, respectively, carried out under the same conditions. The high crystal conversion and growth factors from precursor, surface morphology and crystallinity were

demonstrated in the $MA_xFA_{1-x}PbI_3$ perovskite films. Also, since the most efficient characteristics of perovskite films were mainly observed in MA05FA05-PbI₃ perovskite films, we speculated that the competitive insertion between MA and FA cations in perovskite crystal lattice might be closely correlated with the composition ratio in MAI/FAI mixed solution. Moreover, the outstanding device performances with improved stability with a PCE of $\sim 14.1\%$ in PrSC devices with the all-dip-coating processed MA_{0.5}FA_{0.5}PbI₃ perovskite layer. These results let us believe that this all-dip-coating process might add a good significance to the development and the fascinating deposition technology of perovskite film to dominate the spin-coating strategy which has a size restriction and the use of very toxic and detrimental organic solvents for highly performing PrSCs.

Supporting information

The additional experimental part (materials and instrument) and the performance distributions of PrSCs fabricated based on all-dip-coating processed on MAPbI₃, FAPbI₃, and MA_xFA_{1-x}PbI₃ perovskite layers and the values of best device performance are available in supporting information.

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Declarations

Conflict of interest The authors declared that they have no conflicts of Interests.

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